

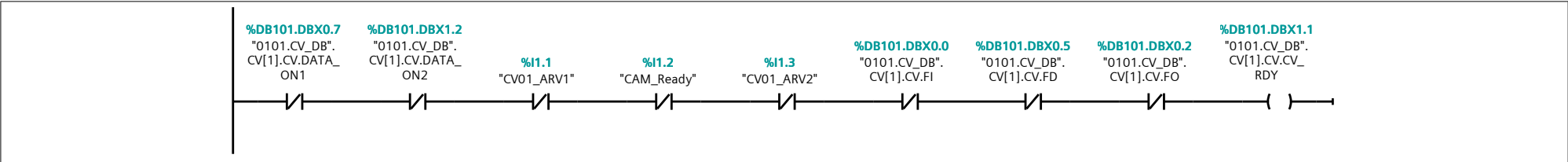
AI\_detailchecker&classification\_230614 / PLC\_1 [CPU 1215C AC/DC/Rly] / Program blocks / 2.FC\_program

FC101\_Checker\_Conveyor [FC101]

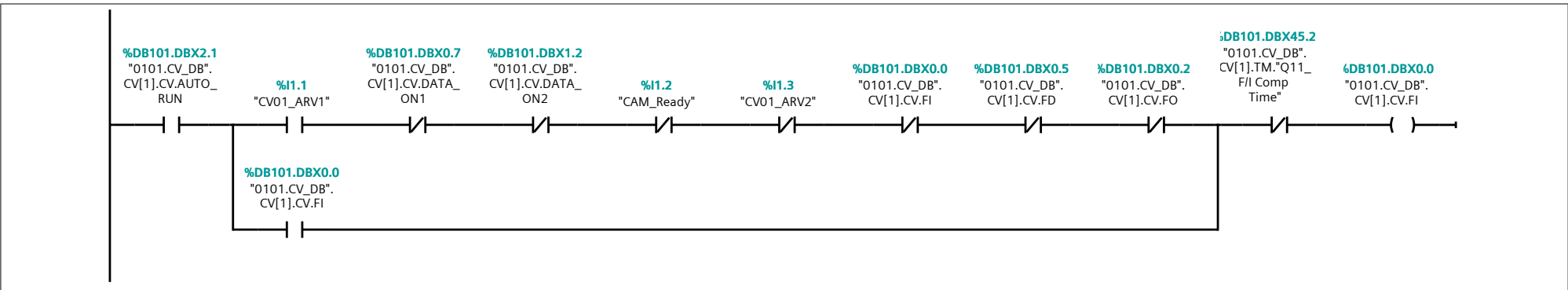
| FC101_Checker_Conveyor Properties |                        |                 |     |         |    |          |     |
|-----------------------------------|------------------------|-----------------|-----|---------|----|----------|-----|
| General                           |                        |                 |     |         |    |          |     |
| Name                              | FC101_Checker_Conveyor | Number          | 101 | Type    | FC | Language | LAD |
| Numbering                         | Manual                 |                 |     |         |    |          |     |
| Information                       |                        |                 |     |         |    |          |     |
| Title                             |                        | Author          |     | Comment |    | Family   |     |
| Version                           | 0.1                    | User-defined ID |     |         |    |          |     |

| FC101_Checker_Conveyor |           |               |         |
|------------------------|-----------|---------------|---------|
| Name                   | Data type | Default value | Comment |
| Input                  |           |               |         |
| Output                 |           |               |         |
| InOut                  |           |               |         |
| Temp                   |           |               |         |
| Constant               |           |               |         |
| ▼ Return               |           |               |         |
| FC101_Checker_Conveyor | Void      |               |         |

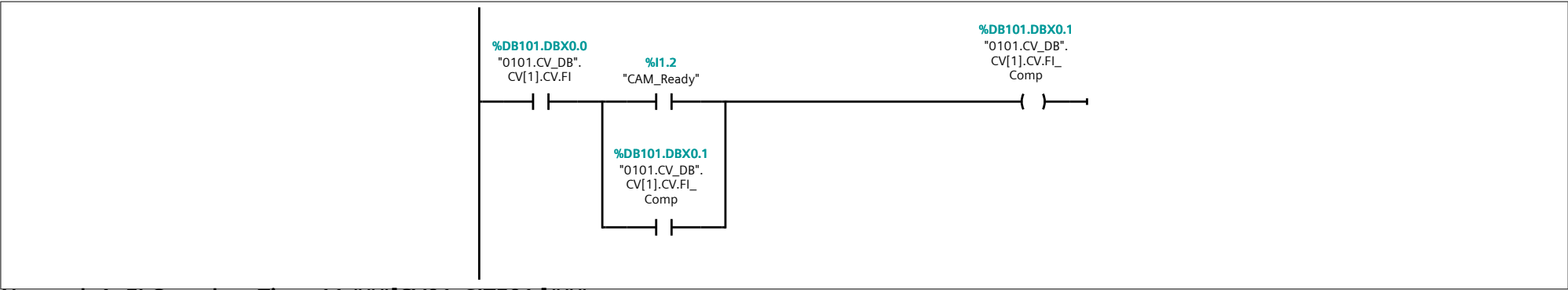
Network 1: CV\_Ready



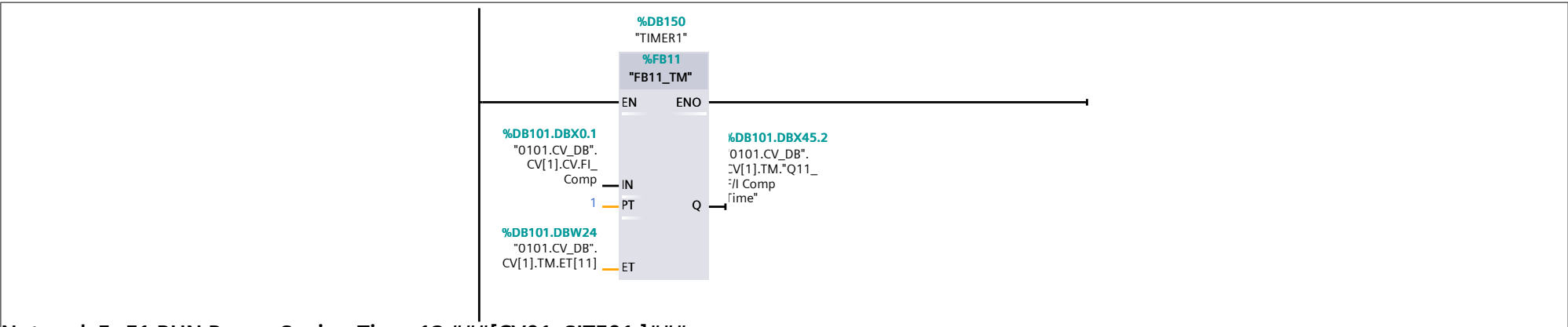
Network 2: CV Feed IN ###[CV01\_SITE01]###



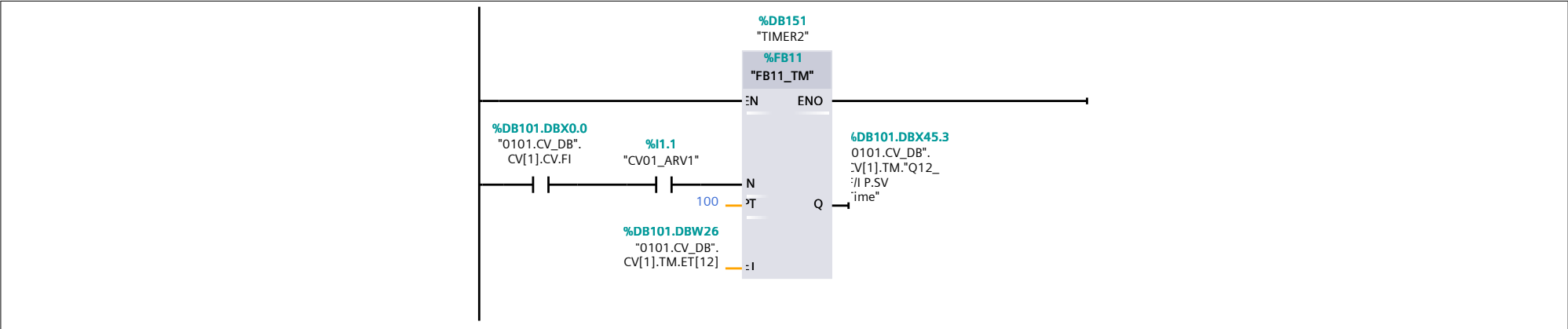
Network 3: CV Feed IN Comp ###[CV01\_SITE01]###



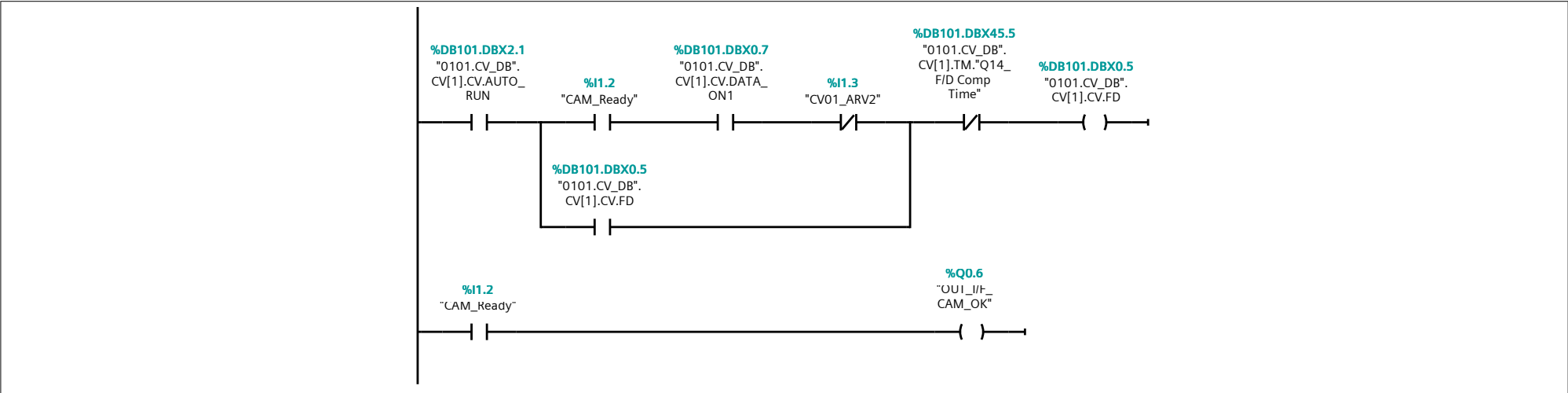
Network 4: FI Complete Timer11 ###[CV01\_SITE01]###



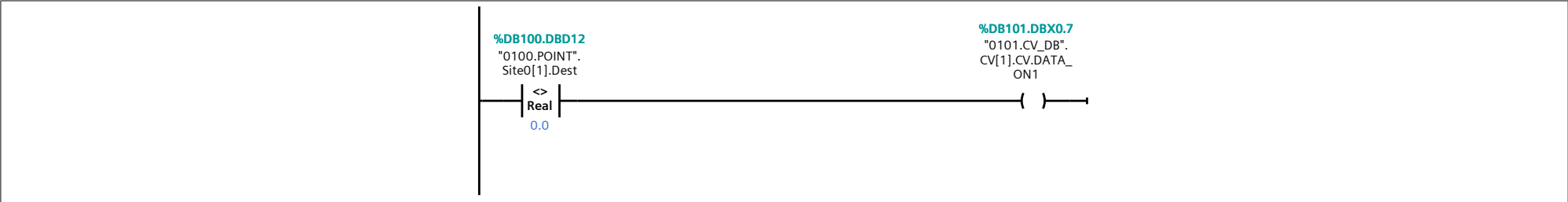
Network 5: F1 RUN Power Saving Timer12 ###[CV01\_SITE01]###



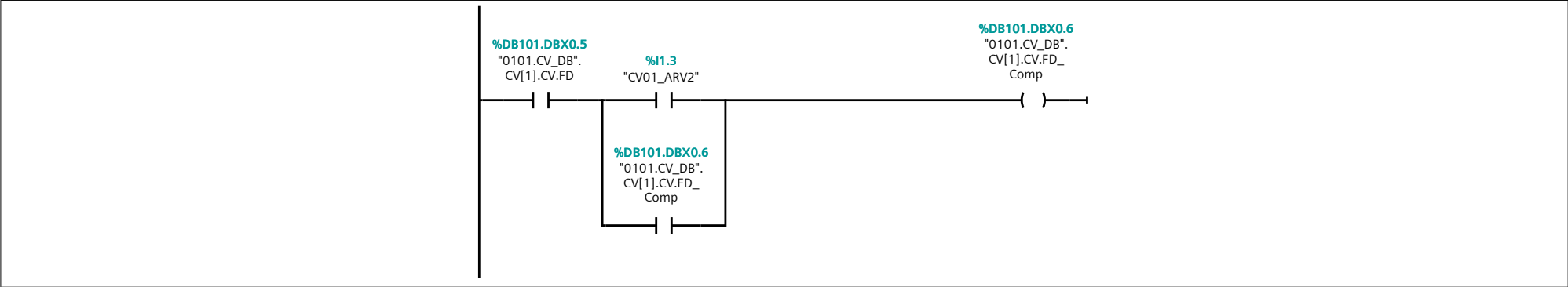
Network 6: CV Feed ###[CV01\_SITE01 ]###



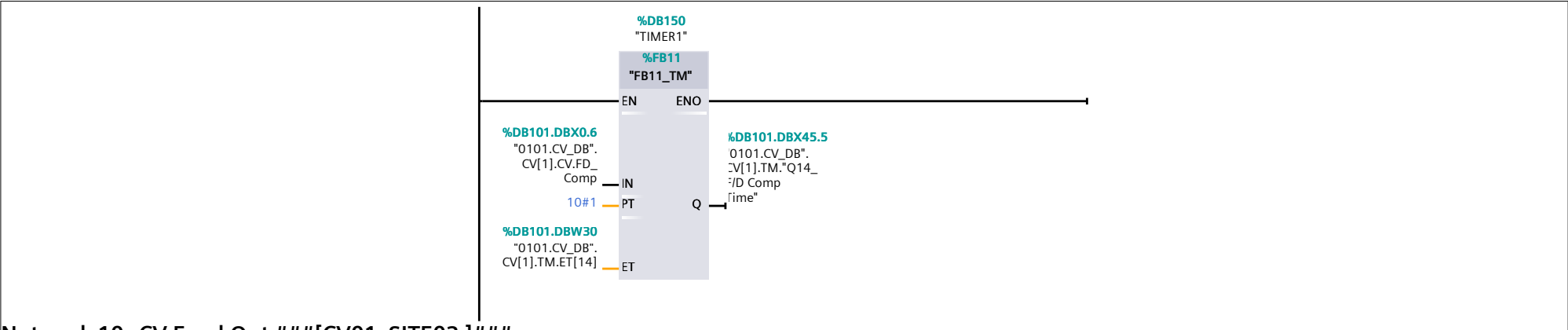
Network 8: DATA\_ON1 ###[CV01\_SITE01 ]###



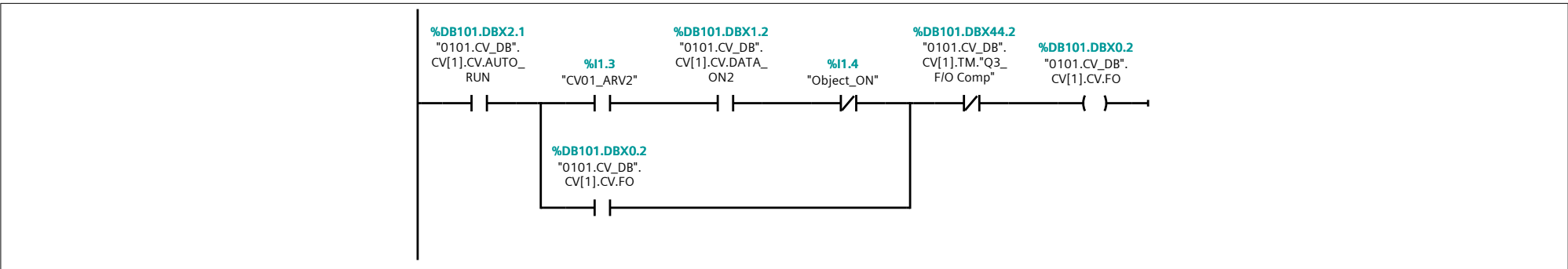
Network 10: CV Feed Comp ###[CV01\_SITE01 ]###



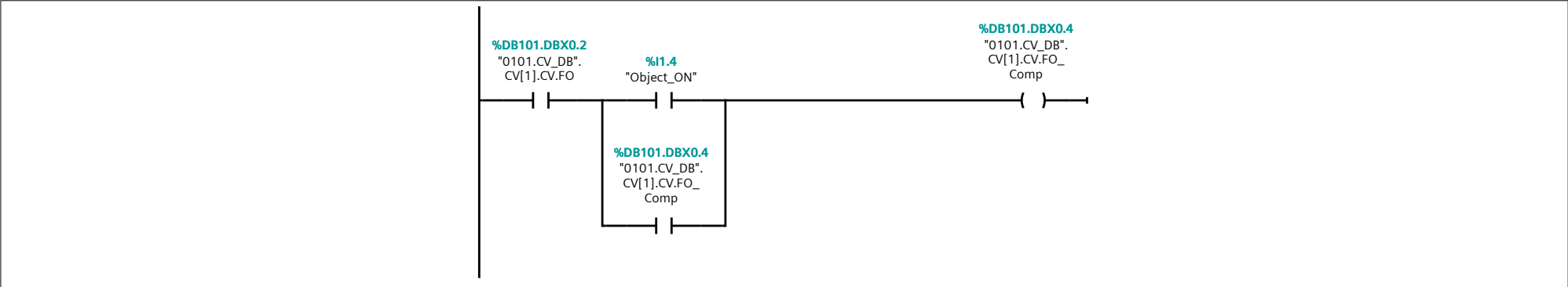
Network 12: FD Complete Timer11 ###[CV01\_SITE01 ]###



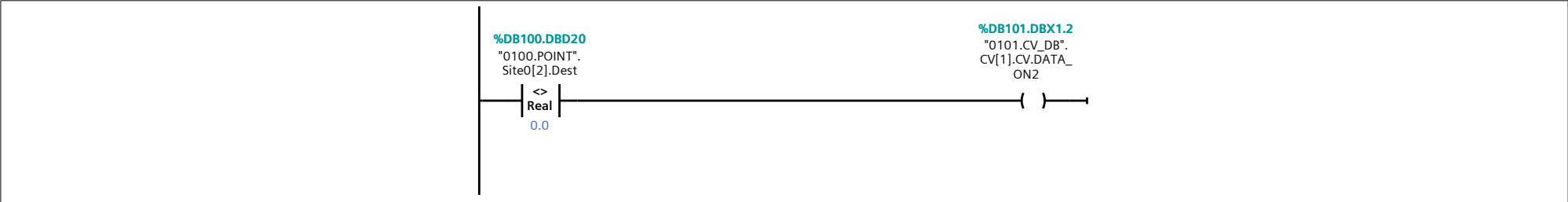
Network 14: CV Feed Out ###[CV01\_SITE02 ]###



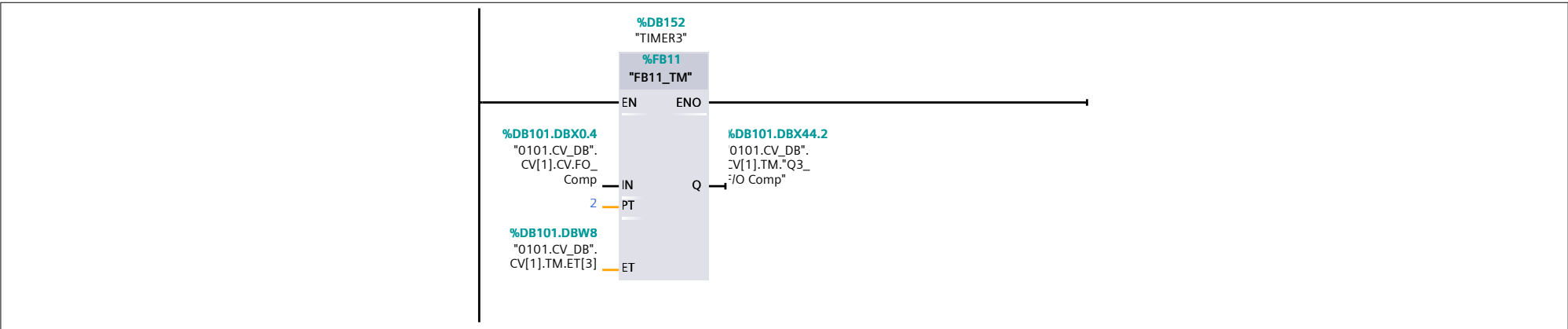
Network 11: CV Feed Out Comp ###[CV01\_SITE02 ]###



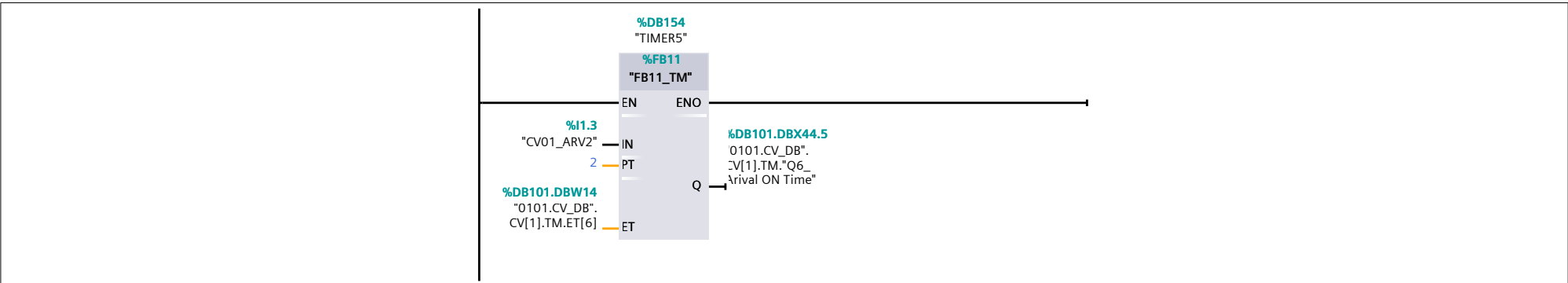
Network 12: DATA\_ON2 ###[CV01\_SITE02 ]###



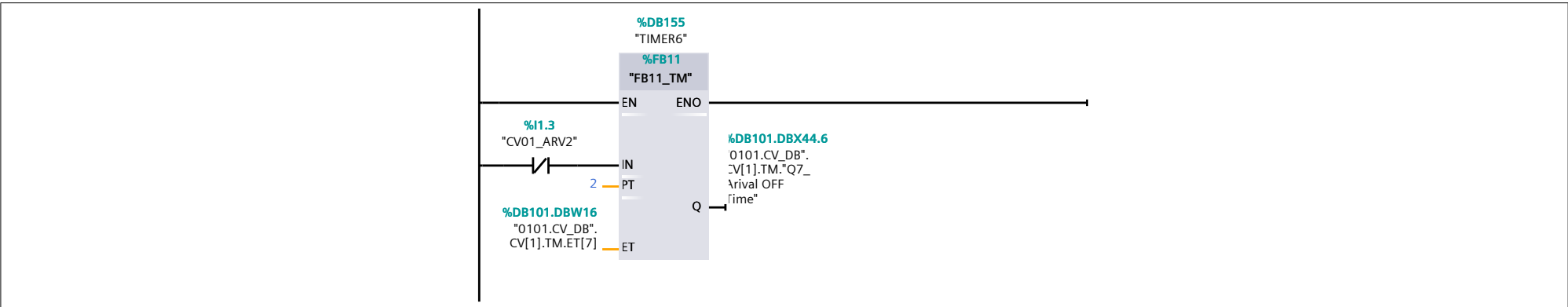
Network 13: FO Complete Timer3 ###[CV01\_SITE02 ]###



Network 14: Arrival ON Timer6 ###[CV01\_SITE02 ]###



Network 15: Arrival OFF Timer7 ###[CV01\_SITE02 ]###



Network 16: Output & Manu ###[CV01\_SITE01~2 ]###

