

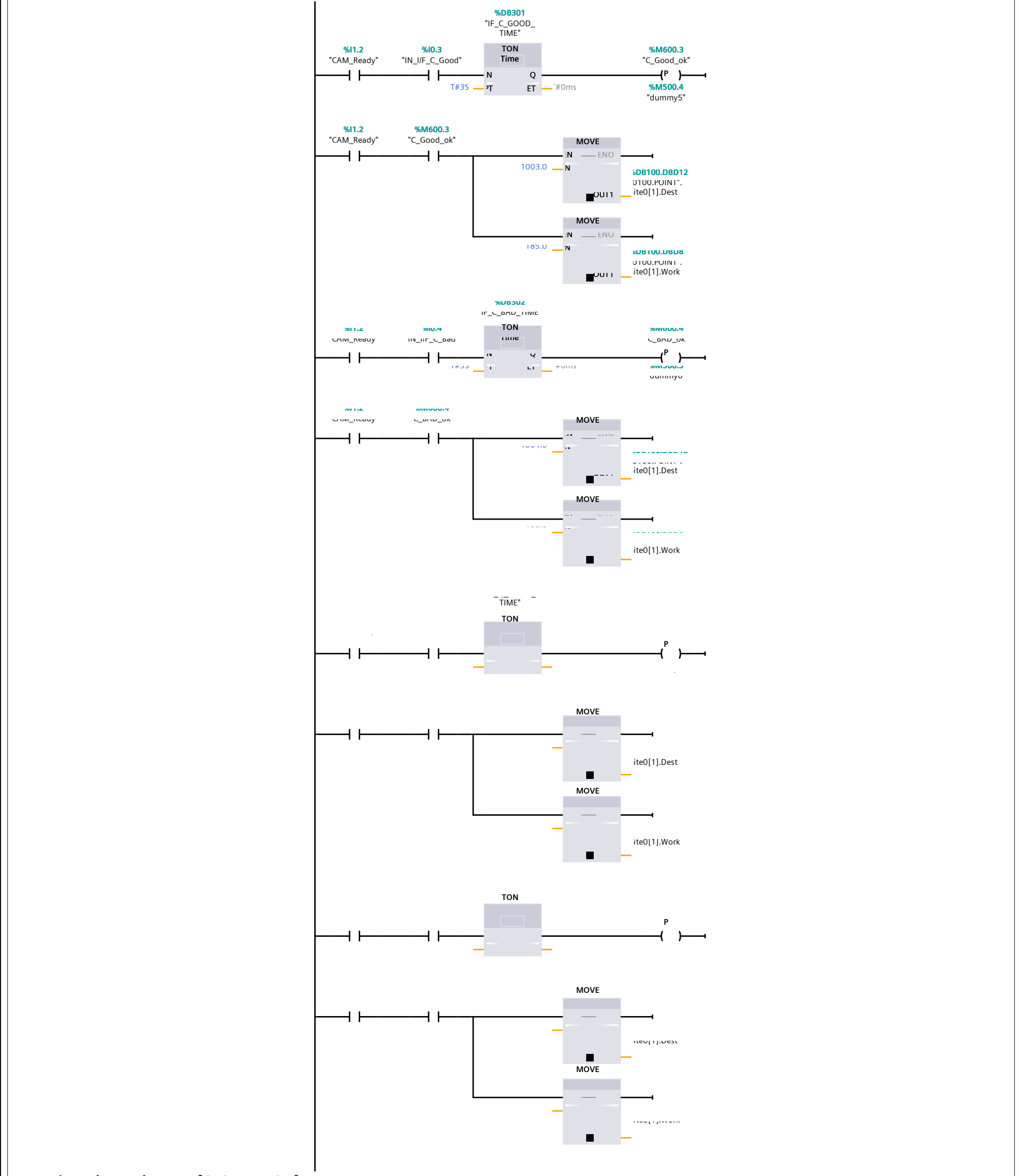
AI\_detailchecker&classification\_230614 / PLC\_1 [CPU 1215C AC/DC/Rly] / Program blocks / 2.FC\_program

DataMoveZon [FC110]

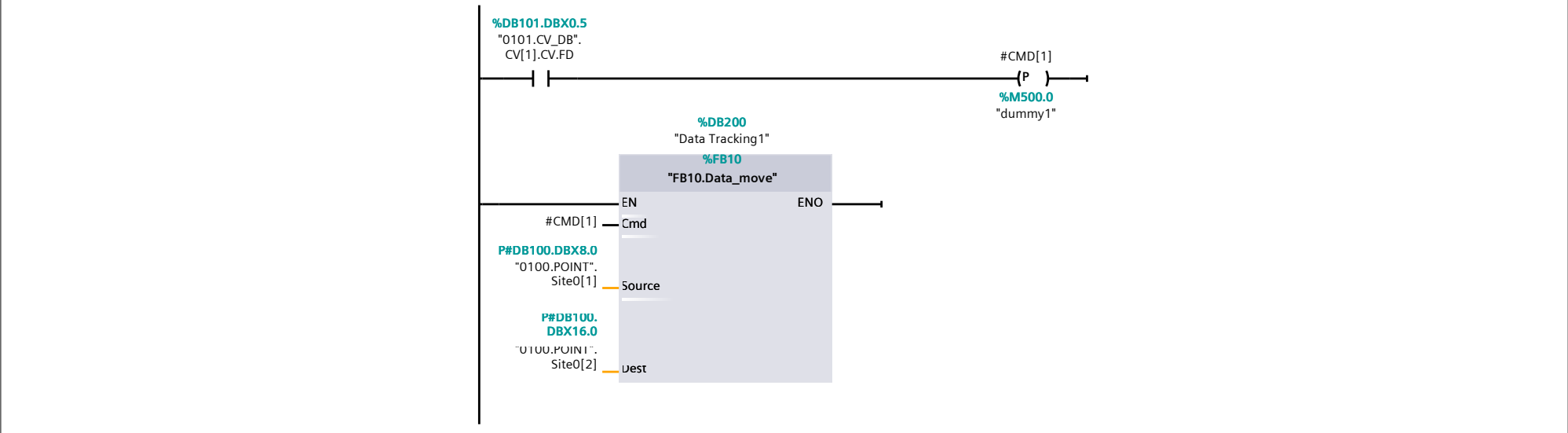
DataMoveZon Properties							
General							
Name	DataMoveZon	Number	110	Type	FC	Language	LAD
Numbering	Manual						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

DataMoveZon			
Name	Data type	Default value	Comment
Input			
Output			
InOut			
▼ Temp			
▼ CMD	Array[0..5] of Bool		
CMD[0]	Bool		
CMD[1]	Bool		
CMD[2]	Bool		
CMD[3]	Bool		
CMD[4]	Bool		
CMD[5]	Bool		
Constant			
▼ Return			
DataMoveZon	Void		

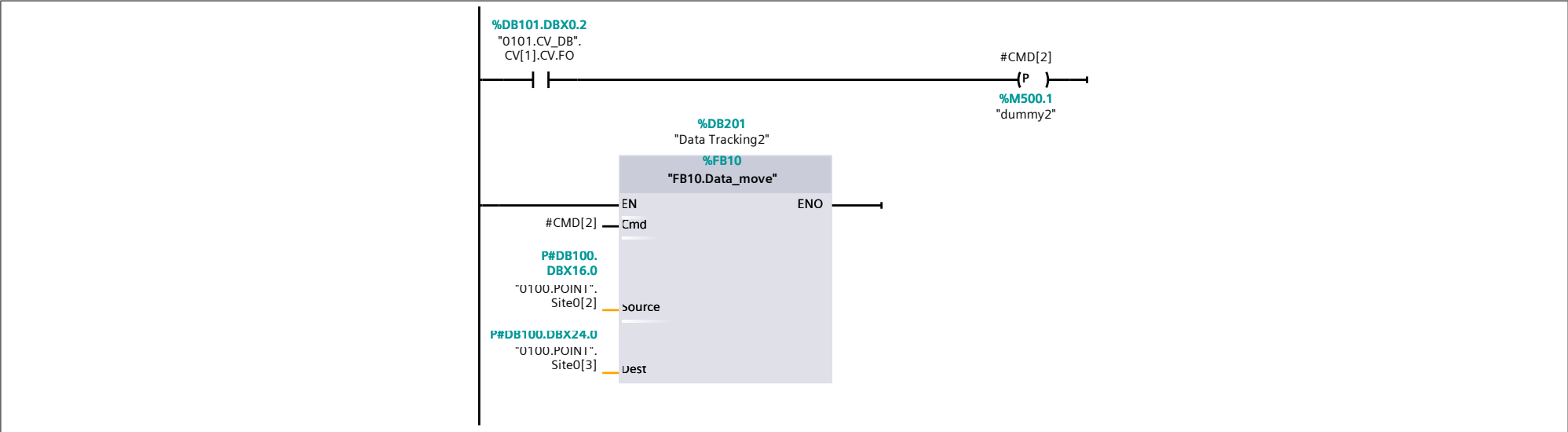
Network 1:



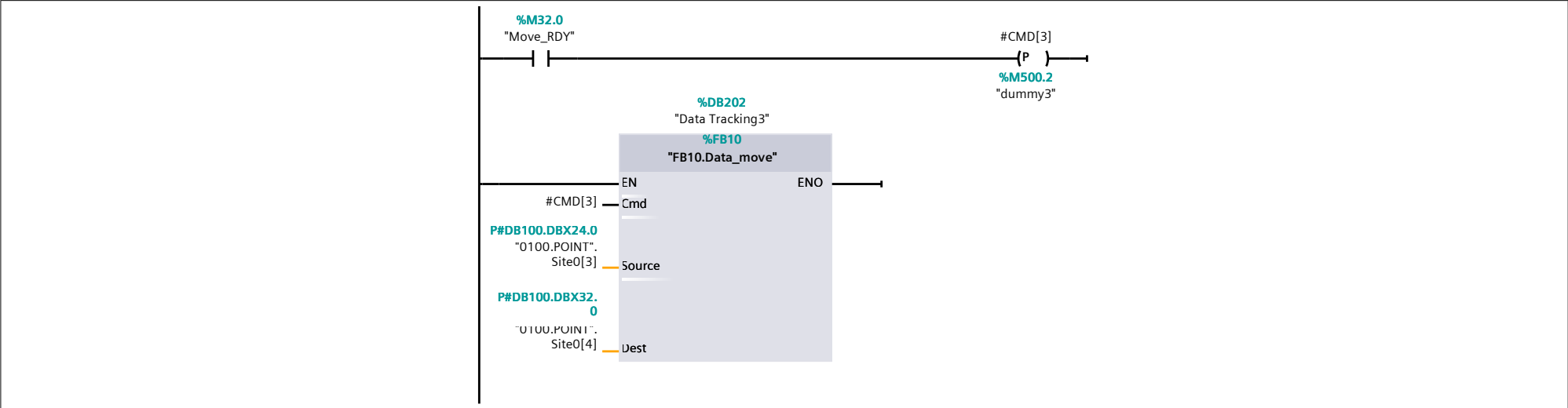
Network 2: Site1 >Site2 ###[CV01\_SITE01 ]###



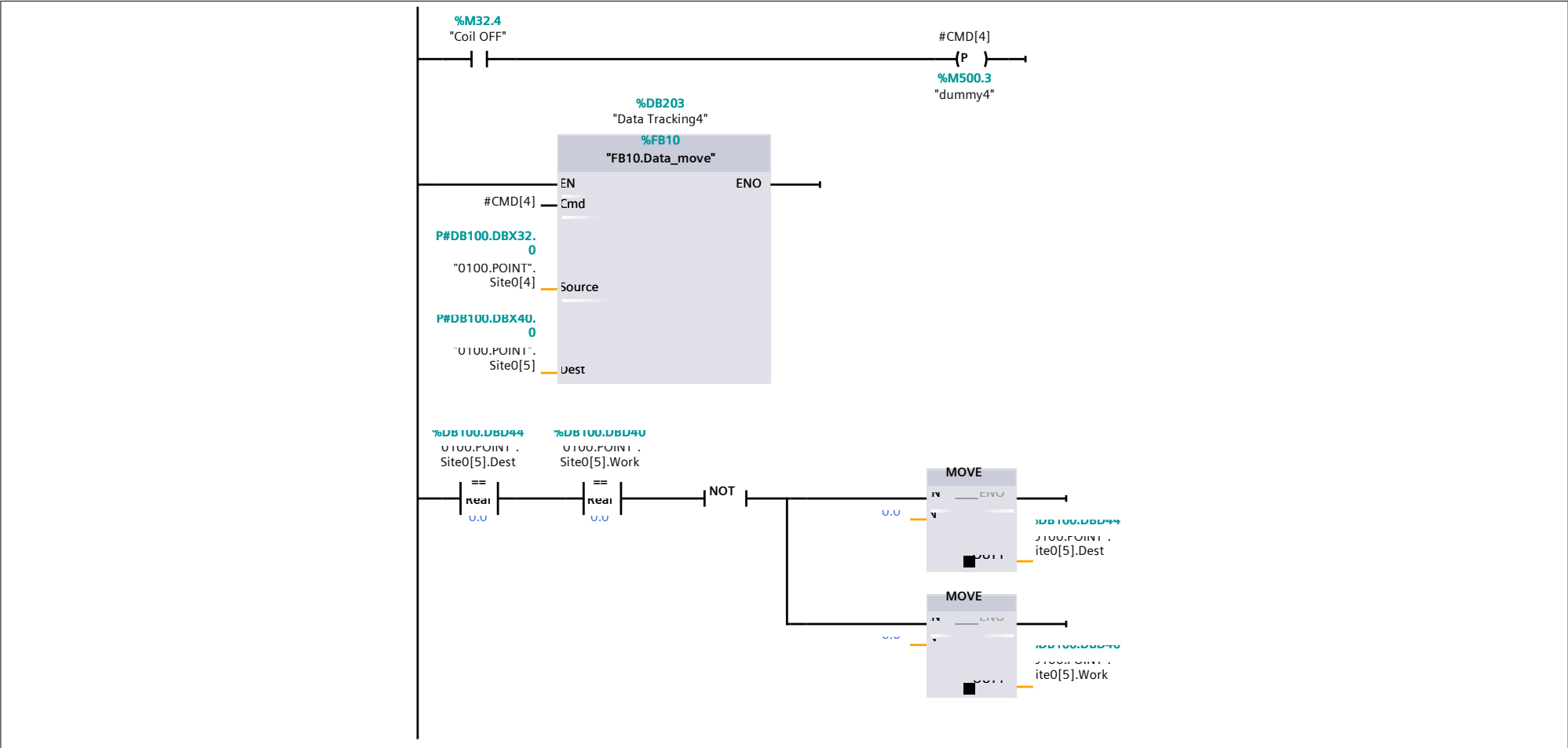
Network 3: Site2 >Site3 ###[CV01\_SITE02 ]###



Network 4: Site3 >Site4 ###[Classification\_SITE03 ]###



Network 5: Site4 >data\_clear



Network 6: all\_res

