taMoveZon eneral ame	DataMoveZon Manual	Number	110		Туре	FC	Language	LAD
umbering formation tle	Manuai	Author			Comment		Family	
ersion	0.1	User-defined	D		Comment		Faililly	
taMoveZon		Data tura		Default value		Comment		
Ime Input		Data type		Delauit value		Comment		
Output								
InOut Temp								
▼ CMD		Array[05	of Bool					
CMD		Bool						
CMD CMD		Bool Bool						
CMD		Bool						
CMD	4]	Bool						
CMD Constant	סן	Bool						
Return								
DataMo	veZon	Void						

```
Totally Integrated
  Automation Portal
                                                                        %DB101.DBX0.5
                                                                        "0101.CV_DB".
CV[1].CV.FD
                                                                                                                                                  #CMD[1]
                                                                                                                                                  (P )-
                                                                                                                                                  "dummy1"
                                                                                                      %DB200
                                                                                                   "Data Tracking1"
                                                                                                  "FB10.Data_move"
                                                                                                                    ENO
                                                                                #CMD[1] _
                                                                                          _ Cmd
                                                                         P#DB100.DBX8.0
                                                                           "0100.POINT".
Site0[1]
                                                                               P#DB100.
DBX16.0
                                                                           "U1UU.PUIN1".
Site0[2]
Network 3: Site2 > Site3 ###[CV01_SITE02 ]###
                                                                        %DB101.DBX0.2
                                                                         "0101.CV_DB".
CV[1].CV.FO
                                                                                                                                                  #CMD[2]
                                                                                                                                                    -(P)-
                                                                                                                                                  %M500.1
                                                                                                      %DB201
                                                                                                  "Data Tracking2"
                                                                                                 "FB10.Data_move"
                                                                               #CMD[2] ___ Cmd
                                                                               P#DB100.
DBX16.0
                                                                           "0100.POIN1".
Site0[2]
                                                                       P#DB100.DBX24.0
                                                                           "0100.POIN1".
Site0[3]
Network 4: Site3 >Site4 ###[Classification_SITE03]###
                                                                         %M32.0
"Move_RDY"
                                                                                                                                                  #CMD[3]
                                                                                                                                                    -(P)
                                                                                                                                                  "dummy3"
                                                                                                      %DB202
                                                                                                   "Data Tracking3"
                                                                                                  "FB10.Data_move"
                                                                                                                    ENO -
                                                                               #CMD[3] ___ Cmd
                                                                       P#DB100.DBX24.0
                                                                           "0100.POINT".
Site0[3]
                                                                        P#DB100.DBX32.
0
                                                                           "U1UU.PUIN1".
Site0[4] ____ Dest
Network 5: Site4 >data_clear
```

Totally Integrated Automation Portal

```
%M32.4
"Coil OFF"
                                                                                          #CMD[4]
                                                                                          %M500.3
                                                                                          "dummy4"
                               %DB203
"Data Tracking4"
                                    %FB10
                              "FB10.Data_move"
                                                     ENO
        #CMD[4] ___ Cmd
P#DB100.DBX32.
   "0100.POINT".
Site0[4]
P#DB100.DBX40.
   "U1UU.POIN1".
Site0[5]
%DR 100°DRD44
                     %DR100.DRD40
บ เบบ.คบเทา .
Site0[5].Dest
                      OTOO.POINT .
Site0[5].Work
                                                                                           MOVE
                                               ⊣<sup>NOT</sup> ⊦
                         keai
∪.∪
                                                                                                           ite0[5].Dest
                                                                                           MOVE
                                                                                                           ite0[5].Work
```

Network 6: all_res

