C101_Check eneral ame	er_Conveyor Properties FC101_Checker_Convey	or Number	101		Туре	F	C		Languago	LAD
lumbering	Manual	Number	101		туре		<u> </u>		Language	LAD
nformation										
itle		Author			Commen	nt			Family	
ersion	0.1	User-defined	IID							
C101_Check	er_Conveyor									
- Name		Data typ	e De	fault value			Comment			
Input										
Output										
InOut										
Temp										
Constant										
D - 4										
Keturn										
FC101_	Checker_Conveyor CV_Ready	Void								
	<u> </u>	%DB101.DBX1.2 "0101.CV_DB". CV[1].CV.DATA_	%11.1 CV01_ARV1" "CA	%l1.2 M_Ready" "C\		6DB101.DBX0.0 "0101.CV_DB". CV[1].CV.FI	%DB101.DBX0.5 "0101.CV_DB". CV[1].CV.FD	%DB101.DBX("0101.CV_DB CV[1].CV.FC	CV[1].CV.CV_	
FC101_ Network 1:	CV_Ready %DB101.DBX0.7 "0101.CV_DB". CV[1].CV.DATA_ ON1	*DB101.DBX1.2 "0101.CV_DB". CV[1].CV.DATA_ ON2			%I1.3 "	"0101.CV_DB".	"0101.CV_DB".	"0101.CV_DB	.2 "0101.CV_DB' CV[1].CV.CV_	

%DB101.DBX0.0 "0101.CV_DB". CV[1].CV.FI

Network 4: FI Complate Timer11 ###[CV01_SITE01]###

Network 5: F1 RUN Power Saving Timer12 ###[CV01_SITE01]###

%I1.2 "CAM_Ready"

%DB101.DBX0.1"0101.CV_DB".
CV[1].CV.FI_
Comp

%DB150
"TIMER1"
%FB11
"FB11_TM"
• EN ENO

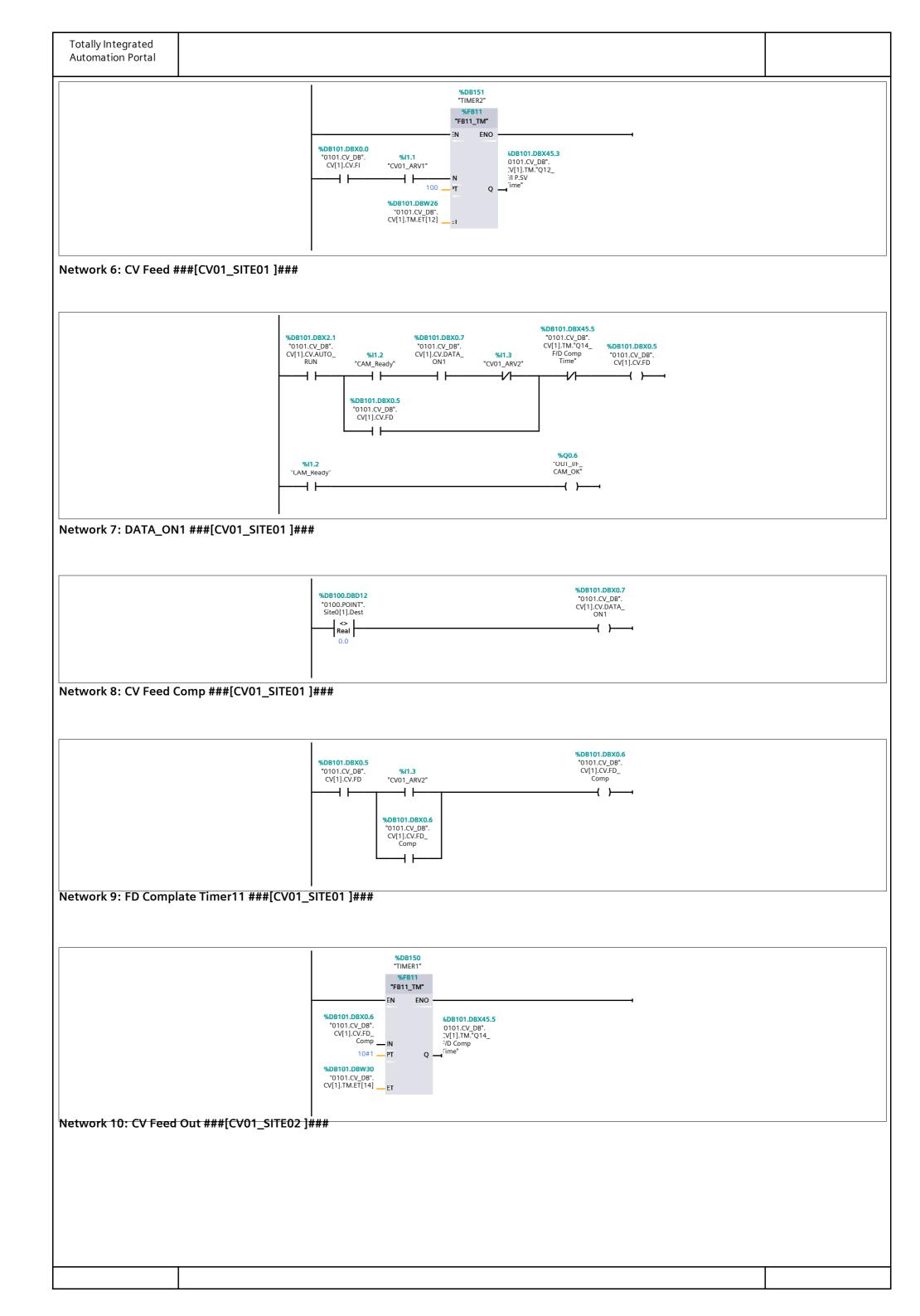
%DB101.DBX45.2 0101.CV_DB". :V[1].TM."Q11_ :// Comp Q → [ime"

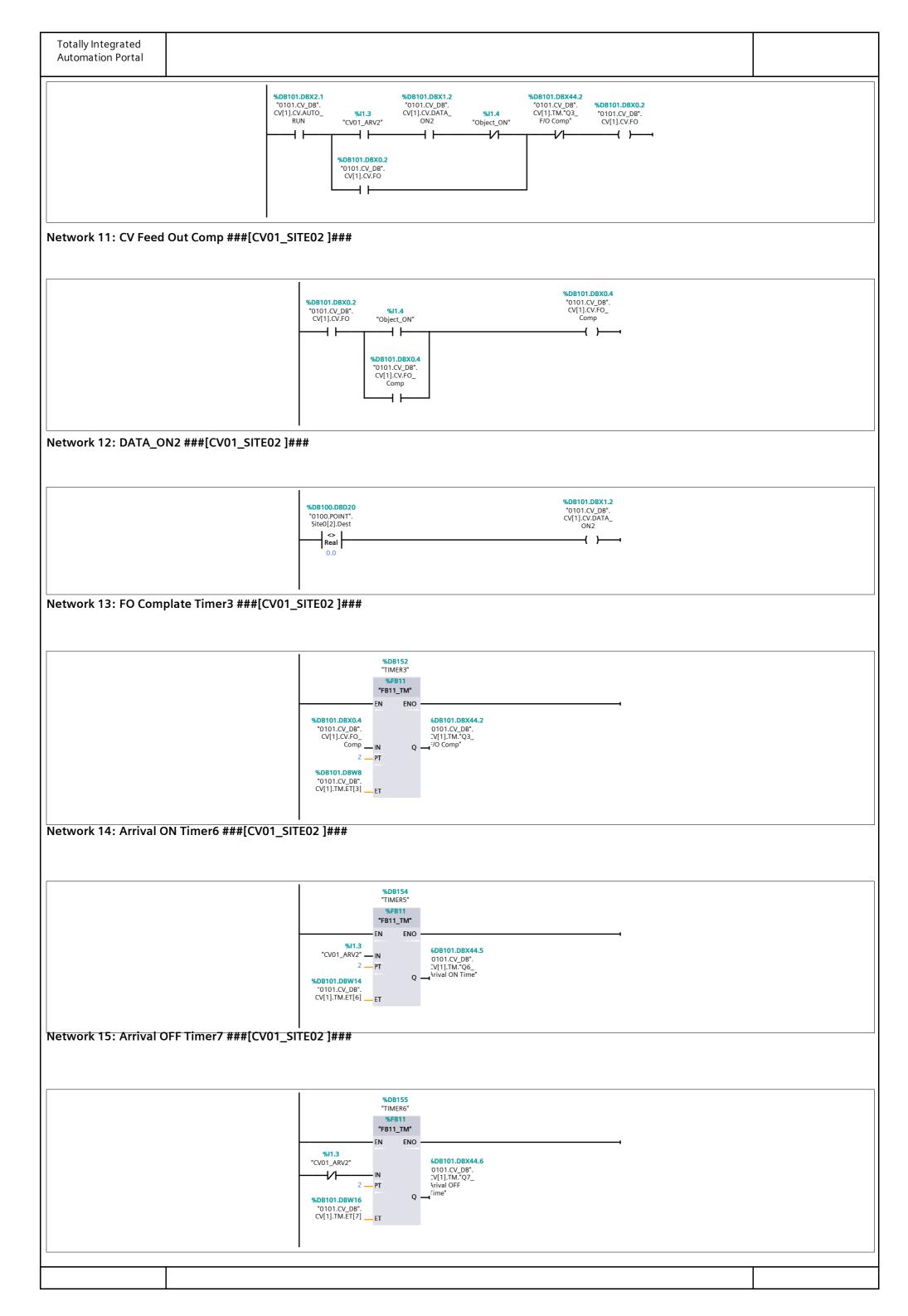
%DB101.DBX0.1
"0101.CV_DB".
CV[1].CV.FI_
Comp __IN

%DB101.DBW24"0101.CV_DB".
CV[1].TM.ET[11] ____ET

1 ___ PT

%DB101.DBX0.1"0101.CV_DB".
CV[1].CV.FI_
Comp





Totally Integrated **Automation Portal** Network 16: Output & Manu ###[CV01_SITE01~2]### **%DB101.DBX2.1**"0101.CV_DB".
CV[1].CV.AUTO_
RUN **%DB101.DBX0.2** "0101.CV_DB". CV[1].CV.FO **%Q0.2** "CV01_ON" **%DB101.DBX0.0** "0101.CV_DB". CV[1].CV.FI **%DB101.DBX0.5** "0101.CV_DB". CV[1].CV.FD \dashv \vdash "UTUZ. magazine_DB". MG01.MG.FO TOUBLUI.UBAZ.4

OTOT.CV_DB.

CV[1].CV.CV_

Manu 701VIOU.4