

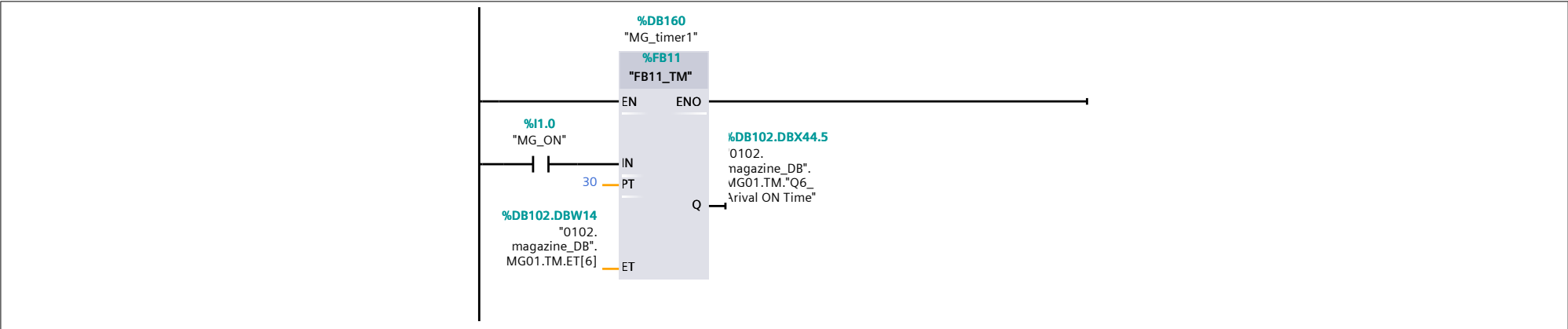
AI_detailchecker&classification_230614 / PLC_1 [CPU 1215C AC/DC/Rly] / Program blocks / 2.FC_program

FC100_Magazine [FC100]

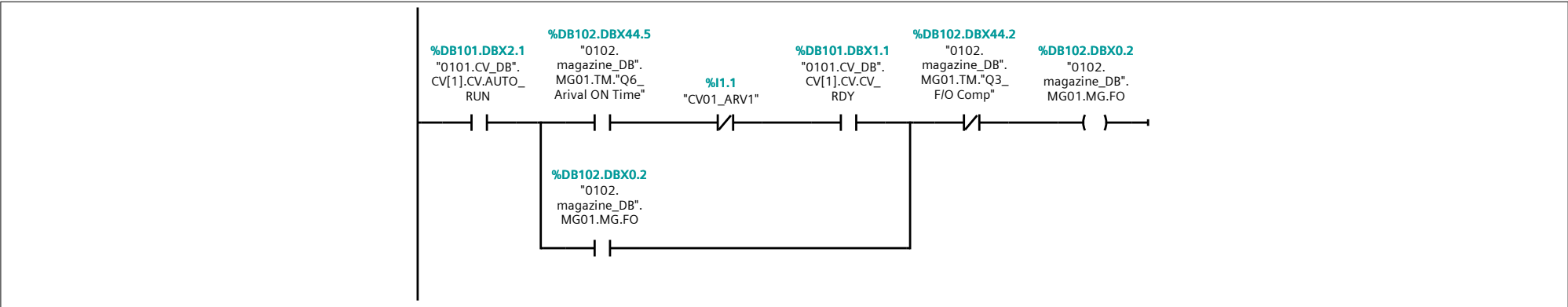
FC100_Magazine Properties							
General							
Name	FC100_Magazine	Number	100	Type	FC	Language	LAD
Numbering	Manual						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

FC100_Magazine			
Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
FC100_Magazine	Void		

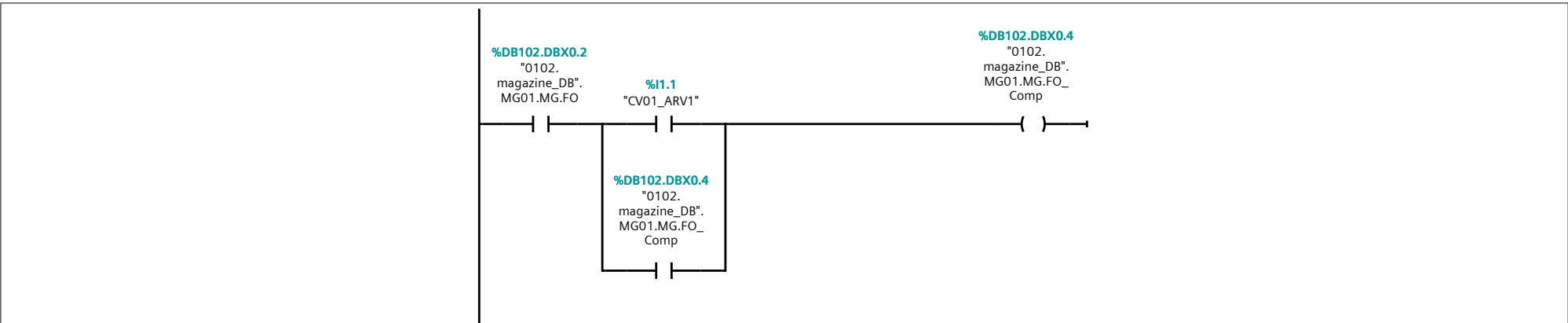
Network 1: MG 화물 감지



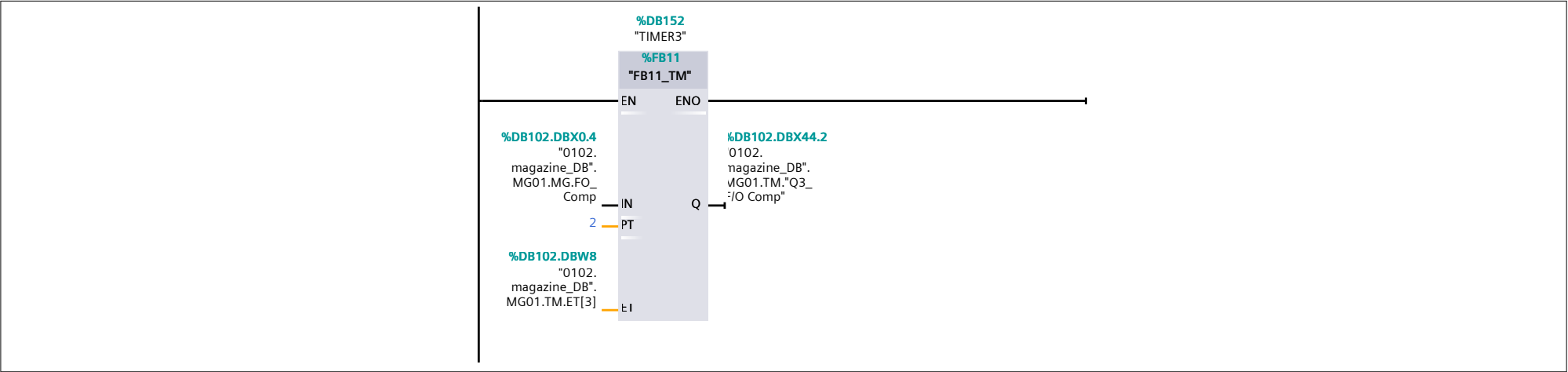
Network 2: MG Feed Out ###[MG01_SITE00]### -< START >



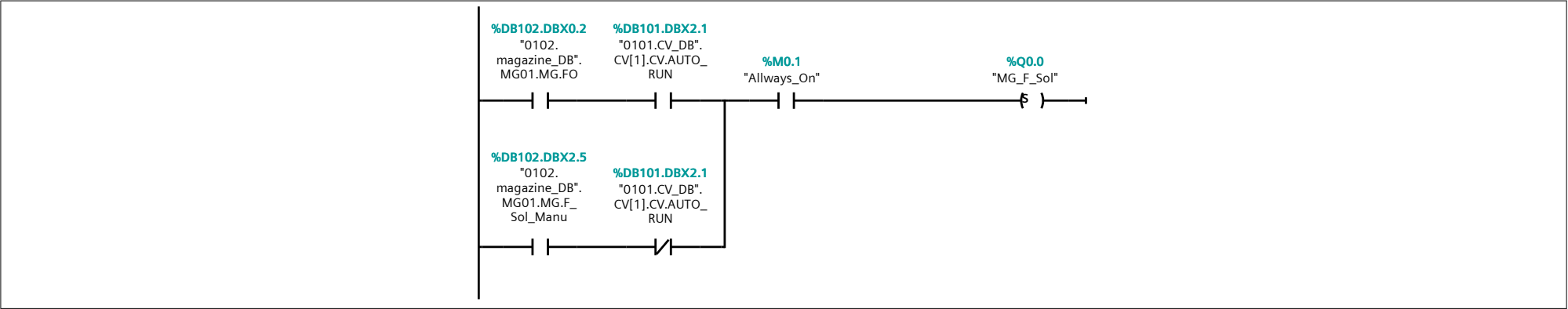
Network 3: MG Feed Out Comp ###[MG01_SITE00]###



Network 4: MG F/O Complete Timer3 ###[MG01_SITE00]###



Network 5: Output & Manu ###[MG01_SITE00]###



Network 6: Output & Manu ###[MG01_SITE00]###

