

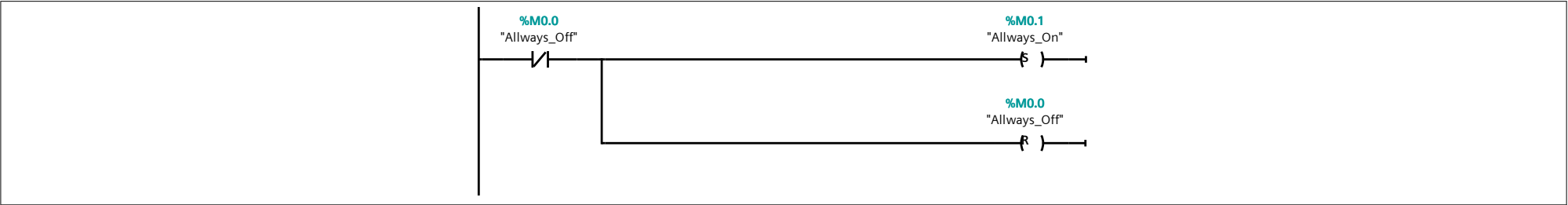
AI_detailchecker&classification_230614 / PLC_1 [CPU 1215C AC/DC/Rly] / Program blocks

Main [OB1]

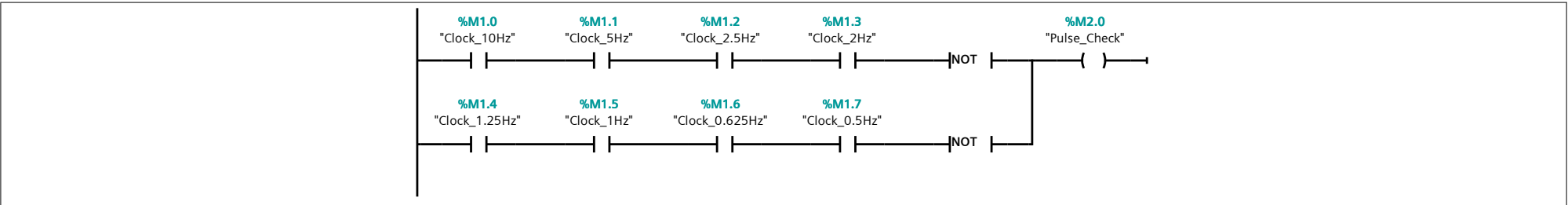
Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Main			
Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

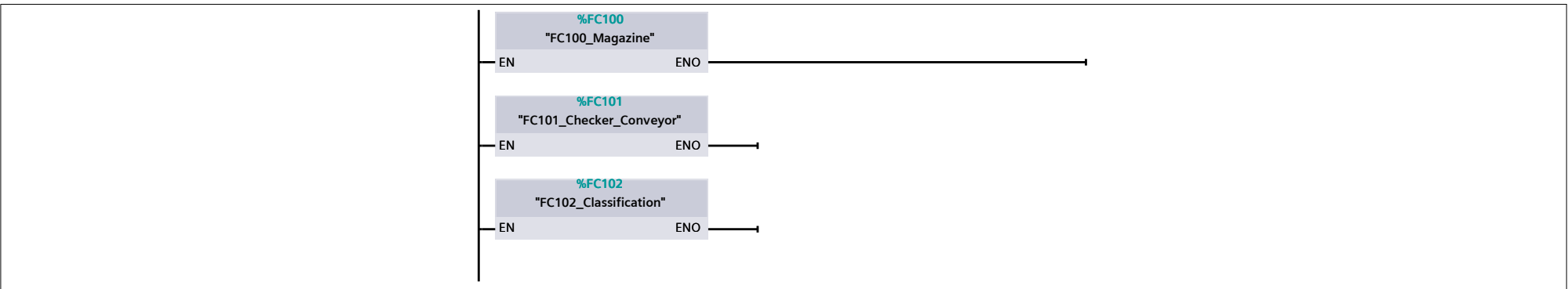
Network 1: Allways ON/OFF



Network 2: clock 메모리 확인



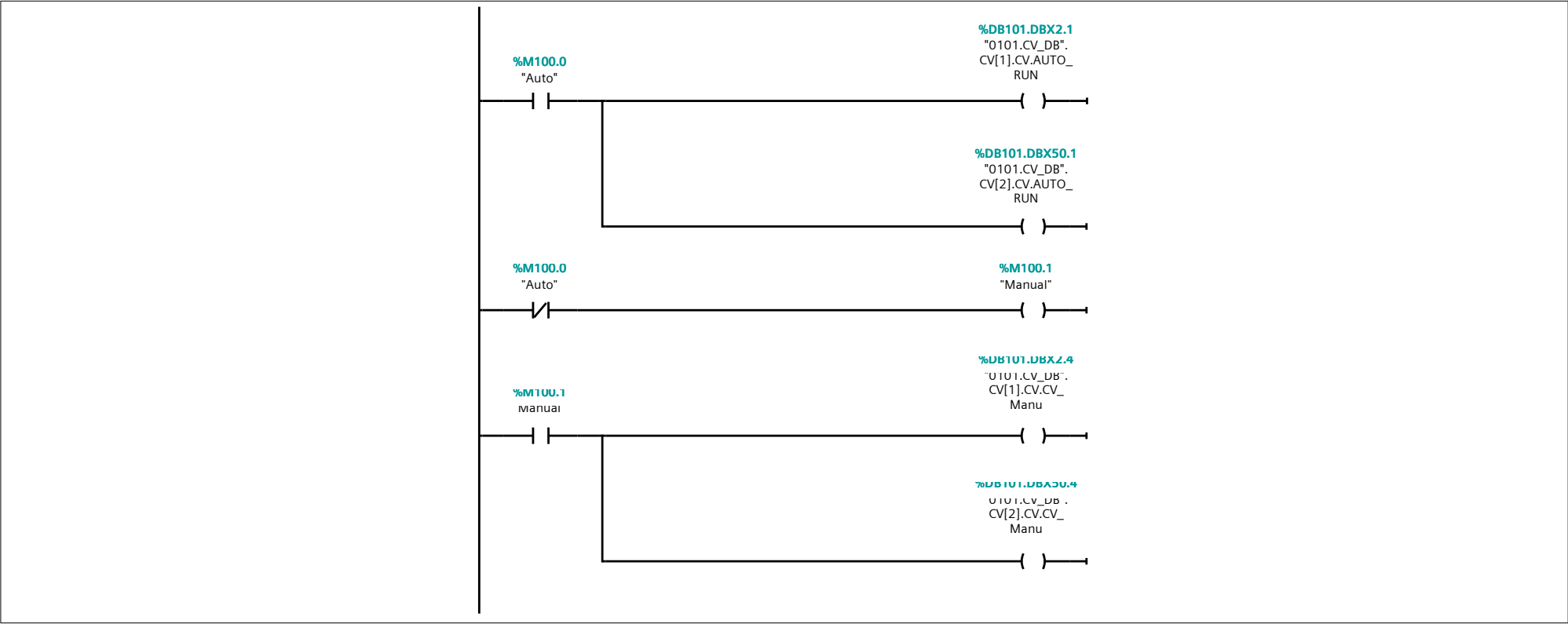
Network 3: Move_object



Network 4: Move_data



Network 5: Auto && Manual



Network 6: WINDOW

