

# 1 · DANGER\_ZONE\_INTRUSION

## Work Instruction

### 1 . Purpose

To standardize the real-time detection, control, and reporting procedures when any person—employee, contractor, or visitor—enters a designated danger-zone (ROI polygon), thereby preventing personnel injury.

### 2 . Scope

Applies to every danger-zone monitored by SafeGuard AI across all facilities and to all site personnel and visitors.

### 3 . Detection & Alerting

- Edge-deployed AI cameras continuously detect human silhouettes inside the ROI polygon.
- Upon detection, a first-pass inference is executed on the camera; event metadata and the snapshot are forwarded to the cloud analytics platform.
- The platform reassesses risk and issues multi-channel alerts: dashboard pop-up, SMS, and on-premise beacon/siren.

### 4 . Immediate Response Procedure

Step	Responsible	Action	Completion Target
① Acknowledge Alarm	Zone Guard	Confirm visual and audible alarm; declare “Safety Code RED.”	≤ 1 min
② Block Access	Zone Guard & Nearby Workers	Broadcast verbal warning; deploy physical barrier tape.	ROI cleared
③ Verify Situation	Safety Team	Dual check (camera + direct sight); assess injuries.	Checklist signed
④ Neutralize Hazard	Maintenance Team	De-energize machinery or halt process.	Interlock active
⑤ Report	Control Room	Submit EHS incident report via portal.	≤ 10 min

### 5 . Follow-Up Actions

- Root-cause analysis meeting within 24 h.

- If repeated, redesign ROI boundary and add cameras; push OTA configuration update.

## 6 . Records & Training

- Logs auto-archived in DynamoDB for five years; KPI review monthly.
  - Incorporate this instruction into new-hire safety orientation.
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# 2 · VEHICLE\_ENTERED

## Work Instruction

### 1 . Purpose

To prevent collisions and crush injuries when forklifts, trucks, or other vehicles enter zones designated for pedestrian-only traffic.

### 2 . Risk Scenario

Vehicle enters congested aisle → blind spot → potential pedestrian strike.

### 3 . Detection & Alerting

- AI camera identifies vehicle object, type, and license plate.
- Dashboard highlights vehicle ID; edge device triggers siren and red beacon in the aisle.

### 4 . Immediate Response Procedure

1. **Control Room** – Dispatch traffic marshal; track vehicle via CCTV hand-off chain.
2. **Traffic Marshal** – Guide pedestrians to refuge area; enforce  $\leq 5$  km/h speed.
3. **Driver** – Obey marshal instructions; stop if deviating from route.
4. **Safety Team** – Investigate root cause (work order error, route design flaw).

### 5 . Follow-Up & Metrics

- Install boom gate or LED warning signs if recurrence observed.
  - KPI: “Unplanned vehicle entries” maintained at 0 per month.
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## 3 · UNAUTHORIZED\_ACCESS

### Work Instruction

#### 1 . Purpose

To protect critical assets and prevent process disruption when an un-badged or unregistered individual approaches a secured area.

#### 2 . Detection Criteria

- Facial features, attire, or helmet RFID do not match access database.
- AI forwards image to cloud, where facial/badge verification runs against HR and security DBs.

#### 3 . Immediate Response Procedure

Seq.	Actor	Action	Time Limit
① Receive Alert	Control Room	Lock camera view; begin live tracking.	30 s
② Interdict	Security Guard	Detain person; request ID.	2 min
③ Verify Identity	HR / Security	Cross-check HR system.	5 min
④ Report	Security Lead	File security incident report.	30 min

#### 4 . Post-Incident Management

- Update access privileges; weekly security sweep.
  - Push new employee photos to edge devices for model refresh.
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## 4 · FIRE\_ALERT

### Work Instruction

#### 1 . Purpose

To minimize loss of life and property when smoke, flames, or abnormal temperature rise are detected.

#### 2 . Detection & Alerting

- Multispectral AI cameras (smoke/flame) plus temperature sensor fusion.
- “FIRE ALERT” triggers: SMS blast, evacuation siren, and automatic sprinkler activation.

### 3 . Emergency Response Flow

1. **On-Site Workers** – Hit emergency stop; evacuate via marked routes.
2. **Fire Captain** – Deploy extinguishers/hydrants; classify fire grade.
3. **Control Room** – Notify Fire Department (119); engage equipment interlocks.
4. **EHS Team** – Archive video/logs to S3; initiate incident investigation.

### 4 . Recovery & Restart

- Re-entry only after Fire Department declares “All-Clear,” toxic gas levels tested, and equipment passes safety check.
- Restart approval chain: Plant Manager → EHS → Production.

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## 5 · NO\_ENTRY\_VIOLATION

### Work Instruction

#### 1 . Purpose

To prevent high-risk incidents when personnel enter a strictly prohibited area.

#### 2 . Detection Logic

- Camera ROI + PPE analytics produce event when combination “No-Entry + Human” is true.
- If edge-calculated risk  $\geq$  High, event is sent to cloud and dashboard flashes red marker.

#### 3 . Immediate Response Steps

Step	Responsible	Action	Note
① Alarm	On-Site PA System	Siren + audio warning	Auto
② Evacuate	Workers & Guard	Move outside no-entry line	$\leq$ 1 min
③ Eliminate Hazard	Maintenance	Isolate energy; apply Lockout/Tagout (LOTOTO).	LOTOTO

Step	Responsible	Action	Note
④ Document	Control Room	Verify event log; issue incident card.	DynamoDB

#### 4 . Education & Prevention

- Monthly “ZERO No-Entry Violations” campaign.
- Reevaluate ROI and camera placement every six months.

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#### Common References

- **Data Retention:** All event logs are stored in S3/DynamoDB for five years; vector data indexed in OpenSearch to retrain generative AI models.
- **Performance Validation:** Pilot deployment achieved 75 % reduction in safety incidents and average response time of 2 minutes.
- **Document Control:** These work instructions are registered in the Quality Management System (QMS); any revision triggers coordinated AI camera firmware updates.

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#### How to Use

Copy each block into your A4 company form, adjust branding or numbering as needed, and circulate to relevant teams. Because every instruction shares a unified structure, employees will quickly recognize the format and understand the required actions for each abnormal condition.