

ASPIRATED [pʰ, tʰ, kʰ]		UNASPIRATED [p, t, k]	
/p, t, k/ beginning stressed syllable (in mono- syllables)	<p>pan /pæn/ [pʰæn]</p> <p>tan /tæn/ [tʰæn]</p> <p>can /kæn/ [kʰæn]</p>	/p, t, k/ elsewhere	<p>app /æp/ [ap]</p> <p>net /nɛt/ [nɛt]</p> <p>luck /lʌk/ [lʌk]</p>
/p, t, k/ beginning stressed syllable (in poly- syllables)	<p>appear /əˈpiə/ [əˈpʰiə]</p> <p>atone /əˈtəʊn/ [əˈtʰəʊn]</p> <p>accord /əˈkɔ:d/ [əˈkʰɔ:d]</p>	/p, t, k/ elsewhere	<p>apron /ˈeɪprən/ [ˈeɪp.rən]</p> <p>atom /ˈætəm/ [ˈatəm]</p> <p>cook /kʊk/ [kʰʊk]</p>
/p, t, k/ + /r, l, w, j/ beginning stressed syllable (devoicing)	<p>try /traɪ/ [t͡ɹʰaɪ]</p> <p>play /pleɪ/ [p͡leɪ]</p> <p>twin /twɪn/ [t͡wɪn]</p> <p>cute /kju:t/ [k͡ʃu:t ~ k͡ju:t]</p>	/p, t, k/ + /r, l, w, j/ elsewhere	<p>sacrum /ˈseɪkrəm/ [ˈseɪk.rəm]</p> <p>apple /ˈæpl/ [ˈap͡l]</p> <p>clockwise /ˈklɒkwaɪz/ [ˈk͡lɒkw͡aɪz]</p> <p>deputy /ˈdɛpjʊti/ [ˈdɛp͡jʊti]</p>
		/s/ + /p, t, k/	<p>Spain /speɪn/ [speɪn]</p> <p>stick /stɪk/ [stɪk]</p> <p>skull /skʌl/ [skʌl]</p>
/s/ + /p, t, k/ in mis- , dis- when detachable	<p>misplace /mɪsˈpleɪs/ [mɪsˈp͡leɪs]</p> <p>distaste /dɪsˈteɪst/ [dɪsˈtʰeɪst]</p> <p>miscall /mɪsˈkɔ:l/ [mɪsˈkʰɔ:l]</p>	/s/ + /p, t, k/ in mis- , dis- when un- detachable	<p>dispatch /dɪˈspætʃ/ [dɪˈspat͡ʃ]</p> <p>mistake /mɪˈsteɪk/ [mɪˈsteɪk]</p> <p>discuss /dɪˈskʌs/ [dɪˈskʌs]</p>