LiQt interface

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ii CONTENTS

Contents

1	README			2
2	Nam	nespace	Index	2
	2.1	Names	space List	2
3	Hier	archica	I Index	2
	3.1	Class	Hierarchy	2
4	Clas	s Index		4
	4.1	Class	List	4
5	File	Index		6
	5.1	File Lis	st	6
6	Nam	nespace	• Documentation	7
	6.1	Ui Nan	nespace Reference	7
7	Clas	s Docu	mentation	7
	7.1	Check	BoxIndexed Class Reference	7
		7.1.1	Constructor & Destructor Documentation	8
		7.1.2	Member Function Documentation	8
		7.1.3	Member Data Documentation	9
	7.2	ComS	ettings Struct Reference	9
		7.2.1	Member Function Documentation	9
	7.3	Counte	ersDialog Class Reference	10
		7.3.1	Constructor & Destructor Documentation	11
		7.3.2	Member Function Documentation	11
		7.3.3	Member Data Documentation	11
	7.4	CrcCa	lc Class Reference	12
		7.4.1	Member Function Documentation	12
	7.5	Cycles	Dialog Class Reference	13
		7.5.1	Constructor & Destructor Documentation	14

	7.5.2	Member Function Documentation	14
	7.5.3	Member Data Documentation	16
7.6	EmailS	ettings Struct Reference	18
	7.6.1	Member Data Documentation	18
7.7	ExitDia	log Class Reference	19
	7.7.1	Member Typedef Documentation	20
	7.7.2	Member Enumeration Documentation	20
	7.7.3	Constructor & Destructor Documentation	20
	7.7.4	Member Function Documentation	21
	7.7.5	Member Data Documentation	21
7.8	Genera	alSettingDialog Class Reference	22
	7.8.1	Constructor & Destructor Documentation	23
	7.8.2	Member Function Documentation	24
	7.8.3	Member Data Documentation	27
7.9	HeadA	ctivationDialog Class Reference	28
	7.9.1	Constructor & Destructor Documentation	28
	7.9.2	Member Function Documentation	29
	7.9.3	Member Data Documentation	30
7.10	HeadS	etting::HeadComands_ Struct Reference	31
	7.10.1	Member Data Documentation	31
7.11	HeadFo	orm Class Reference	32
	7.11.1	Member Typedef Documentation	33
	7.11.2	Member Enumeration Documentation	33
	7.11.3	Constructor & Destructor Documentation	34
	7.11.4	Member Function Documentation	34
	7.11.5	Member Data Documentation	35
7.12	HeadS	etting::HeadParameters_ Struct Reference	37
	7.12.1	Member Function Documentation	37
	7.12.2	Member Data Documentation	38
7.13	Registe	er::HeadReg_ Union Reference	39

iv CONTENTS

	7.13.1 Member Data Documentation	39
7.14	HeadSetting Class Reference	40
	7.14.1 Member Typedef Documentation	42
	7.14.2 Member Enumeration Documentation	42
	7.14.3 Constructor & Destructor Documentation	44
	7.14.4 Member Function Documentation	44
	7.14.5 Member Data Documentation	44
7.15	HeadSettingButton Class Reference	45
	7.15.1 Constructor & Destructor Documentation	45
	7.15.2 Member Function Documentation	45
	7.15.3 Member Data Documentation	45
7.16	IndexerLiftSettings Class Reference	46
	7.16.1 Member Typedef Documentation	47
	7.16.2 Member Enumeration Documentation	47
	7.16.3 Constructor & Destructor Documentation	48
	7.16.4 Member Function Documentation	48
	7.16.5 Member Data Documentation	49
7.17	Register::IndexerReg_ Union Reference	50
	7.17.1 Member Data Documentation	50
7.18	IndexerSettingDialog Class Reference	51
	7.18.1 Constructor & Destructor Documentation	52
	7.18.2 Member Function Documentation	52
	7.18.3 Member Data Documentation	55
7.19	IndexerWidget Class Reference	56
	7.19.1 Constructor & Destructor Documentation	57
	7.19.2 Member Function Documentation	57
	7.19.3 Member Data Documentation	58
7.20	IndexerLiftSettings::IndexParameters_ Struct Reference	59
	7.20.1 Member Function Documentation	59
	7.20.2 Member Data Documentation	59

7.21	InfoWidget Class Reference	60
	7.21.1 Constructor & Destructor Documentation	60
	7.21.2 Member Function Documentation	61
	7.21.3 Member Data Documentation	61
7.22	KeyboardButton Class Reference	62
	7.22.1 Constructor & Destructor Documentation	62
	7.22.2 Member Function Documentation	62
	7.22.3 Member Data Documentation	62
7.23	KeyboardDialog Class Reference	63
	7.23.1 Member Typedef Documentation	64
	7.23.2 Member Enumeration Documentation	64
	7.23.3 Constructor & Destructor Documentation	64
	7.23.4 Member Function Documentation	64
	7.23.5 Member Data Documentation	65
7.24	MachineSettings::LastRevolverWarm_Union Reference	66
	7.24.1 Member Data Documentation	66
7.25	IndexerLiftSettings::LiftParameters_ Struct Reference	67
	7.25.1 Member Function Documentation	67
	7.25.2 Member Data Documentation	67
7.26	Register::LiftReg_ Union Reference	68
	7.26.1 Member Data Documentation	68
7.27	LoginDialog Class Reference	69
	7.27.1 Constructor & Destructor Documentation	69
	7.27.2 Member Function Documentation	70
	7.27.3 Member Data Documentation	70
7.28	LogoDialog Class Reference	71
	7.28.1 Constructor & Destructor Documentation	71
	7.28.2 Member Function Documentation	71
	7.28.3 Member Data Documentation	72
7.29	MachineSettings::MachineHeadType_ Union Reference	73

vi CONTENTS

	7.29.1 Member Data Documentation	73
7.30	MachineSettings::MachineIndexLiftType_ Union Reference	74
	7.30.1 Member Data Documentation	74
7.31	MachineSettings::MachineParameters_ Struct Reference	75
	7.31.1 Member Function Documentation	75
	7.31.2 Member Data Documentation	75
7.32	MachineSettings Class Reference	76
	7.32.1 Member Typedef Documentation	77
	7.32.2 Member Enumeration Documentation	78
	7.32.3 Constructor & Destructor Documentation	78
	7.32.4 Member Function Documentation	78
	7.32.5 Member Data Documentation	80
7.33	MachineSettings::MachineState_Union Reference	81
	7.33.1 Member Data Documentation	81
7.34	MailSender Class Reference	82
	7.34.1 Constructor & Destructor Documentation	82
	7.34.2 Member Function Documentation	83
	7.34.3 Member Data Documentation	83
7.35	MaintanceDialog Class Reference	84
	7.35.1 Member Enumeration Documentation	85
	7.35.2 Constructor & Destructor Documentation	85
	7.35.3 Member Function Documentation	86
	7.35.4 Member Data Documentation	87
7.36	MaintanceElement Class Reference	88
	7.36.1 Constructor & Destructor Documentation	88
	7.36.2 Member Data Documentation	88
7.37	MaintanceWidget Class Reference	89
	7.37.1 Constructor & Destructor Documentation	89
	7.37.2 Member Function Documentation	90
	7.37.3 Member Data Documentation	90

CONTENTS vii

7.38	MainWindow Class Reference	91
	7.38.1 Constructor & Destructor Documentation	93
	7.38.2 Member Function Documentation	93
	7.38.3 Member Data Documentation	100
7.39	Register::MasterReg_ Union Reference	106
	7.39.1 Member Data Documentation	106
7.40	ModData_ Union Reference	107
	7.40.1 Member Data Documentation	107
7.41	NumpadButton Class Reference	108
	7.41.1 Constructor & Destructor Documentation	108
	7.41.2 Member Function Documentation	108
	7.41.3 Member Data Documentation	108
7.42	NumpadDialog Class Reference	109
	7.42.1 Constructor & Destructor Documentation	110
	7.42.2 Member Function Documentation	110
	7.42.3 Member Data Documentation	110
7.43	Register::MasterReg_::reg Struct Reference	111
	7.43.1 Member Data Documentation	112
7.44	Register::IndexerReg_::reg Struct Reference	115
	7.44.1 Member Data Documentation	116
7.45	Register::HeadReg_::reg Struct Reference	118
	7.45.1 Member Data Documentation	119
7.46	Register::LiftReg_::reg Struct Reference	121
	7.46.1 Member Data Documentation	121
7.47	Register Class Reference	123
	7.47.1 Member Typedef Documentation	126
	7.47.2 Member Enumeration Documentation	126
	7.47.3 Constructor & Destructor Documentation	129
	7.47.4 Member Function Documentation	129
	7.47.5 Member Data Documentation	130

viii CONTENTS

7.48	ReprogramDialog Class Reference	131
	7.48.1 Member Typedef Documentation	131
	7.48.2 Member Enumeration Documentation	131
	7.48.3 Constructor & Destructor Documentation	132
	7.48.4 Member Function Documentation	132
	7.48.5 Member Data Documentation	132
7.49	SerialPort Class Reference	133
	7.49.1 Constructor & Destructor Documentation	134
	7.49.2 Member Function Documentation	134
	7.49.3 Member Data Documentation	135
7.50	SerialSettingsDialog Class Reference	136
	7.50.1 Constructor & Destructor Documentation	136
	7.50.2 Member Function Documentation	137
	7.50.3 Member Data Documentation	137
7.51	SettingDialog Class Reference	138
	7.51.1 Constructor & Destructor Documentation	139
	7.51.2 Member Function Documentation	139
	7.51.3 Member Data Documentation	141
7.52	UdpSocket Class Reference	142
	7.52.1 Constructor & Destructor Documentation	142
	7.52.2 Member Function Documentation	142
	7.52.3 Member Data Documentation	143
7.53	UserSettingDialog Class Reference	144
	7.53.1 Constructor & Destructor Documentation	145
	7.53.2 Member Function Documentation	145
	7.53.3 Member Data Documentation	147
7.54	WarmingWidget Class Reference	147
	7.54.1 Constructor & Destructor Documentation	148
	7.54.2 Member Function Documentation	148
	7.54.3 Member Data Documentation	148

CONTENTS ix

8	File I	Documentation	149
	8.1	countersdialog.cpp File Reference	149
	8.2	countersdialog.h File Reference	149
	8.3	crc16.h File Reference	149
		8.3.1 Variable Documentation	149
	8.4	cyclesdialog.cpp File Reference	149
	8.5	cyclesdialog.h File Reference	150
	8.6	exitdialog.cpp File Reference	150
	8.7	exitdialog.h File Reference	150
	8.8	generalsettingdialog.cpp File Reference	150
	8.9	generalsettingdialog.h File Reference	151
		8.9.1 Function Documentation	151
	8.10	headactivationdialog.cpp File Reference	151
	8.11	headactivationdialog.h File Reference	152
	8.12	headform.cpp File Reference	152
	8.13	headform.h File Reference	152
		8.13.1 Typedef Documentation	153
		8.13.2 Enumeration Type Documentation	153
	8.14	headsettingdialog.cpp File Reference	153
	8.15	headsettingdialog.h File Reference	153
	8.16	indexersettingdialog.cpp File Reference	154
	8.17	indexersettingdialog.h File Reference	154
	8.18	indexerwidget.cpp File Reference	154
	8.19	indexerwidget.h File Reference	154
	8.20	infowidget.cpp File Reference	155
	8.21	infowidget.h File Reference	155
	8.22	keyboarddialog.cpp File Reference	155
	8.23	keyboarddialog.h File Reference	155
	8.24	logindialog.cpp File Reference	155
	8.25	logindialog.h File Reference	156

8.26	logodialog.cpp File Reference	156
8.27	logodialog.h File Reference	156
8.28	mailsender.cpp File Reference	156
8.29	mailsender.h File Reference	156
8.30	main.cpp File Reference	157
	8.30.1 Function Documentation	157
8.31	maintancedialog.cpp File Reference	157
8.32	maintancedialog.h File Reference	157
8.33	maintancewidget.cpp File Reference	157
8.34	maintancewidget.h File Reference	158
	8.34.1 Function Documentation	158
8.35	mainwindow.cpp File Reference	158
8.36	mainwindow.h File Reference	159
8.37	numpaddialog.cpp File Reference	159
8.38	numpaddialog.h File Reference	159
8.39	README.md File Reference	160
8.40	reprogramdialog.cpp File Reference	160
8.41	reprogramdialog.h File Reference	160
8.42	serialport.cpp File Reference	160
8.43	serialport.h File Reference	160
	8.43.1 Typedef Documentation	161
8.44	serialsettingsdialog.cpp File Reference	161
	8.44.1 Variable Documentation	161
8.45	serialsettingsdialog.h File Reference	161
	8.45.1 Function Documentation	162
8.46	settings.cpp File Reference	162
8.47	settings.h File Reference	162
	8.47.1 Typedef Documentation	163
8.48	udpsocket.cpp File Reference	163
8.49	udpsocket.h File Reference	163
8.50	usersetting.cpp File Reference	164
8.51	usersetting.h File Reference	164
8.52	warmingwidget.cpp File Reference	164
8.53	warmingwidget.h File Reference	164

1 README

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2 Namespace Index

2.1 Namespace List

Here is a list of all namespaces with brief descriptions:

Ui 7

3 Hierarchical Index

3.1 Class Hierarchy

Structures, enums, lists and specific functions:

Register::MasterReg_

Registers:

Register::IndexerReg_	50
Register::LiftReg_	68
Register::HeadReg_ Indexer and lift settings:	39
IndexerLiftSettings	46
IndexerLiftSettings::IndexParameters_	59
IndexerLiftSettings::LiftParameters_ Machine settings:	67
MachineSettings::MachineHeadType_	73
MachineSettings::MachineIndexLiftType_	74
MachineSettings::MachineParameters_	75
MachineSettings	76
MachineSettings::MachineState_	81
MachineSettings::LastRevolverWarm_	66
MaintanceElement Head settings:	88

106

HeadSetting	40
HeadSetting::HeadComands_	31
HeadSetting::HeadParameters_ Other:	37
ModData_	107
ComSettings	9
CrcCalc QDialog items	12
CyclesDialog	13
ExitDialog	19
GeneralSettingDialog	22
HeadActivationDialog	28
KeyboardDialog	63
LoginDialog	69
LogoDialog	71
MaintanceDialog	84
MaintanceWidget	89
NumpadDialog	109
ReprogramDialog	131
SerialSettingsDialog	136
UserSettingDialog QFrame items	144
InfoWidget QMainWindow items	60
MainWindow QObject items	91
MailSender	82
SerialPort QPushButton items	133
HeadSettingButton	45
KeyboardButton	62
NumpadButton QWidget items	108
HeadForm	32
IndexerSettingDialog	51

IndexerWidget	56
SettingDialog	138
UdpSocket	142
Register::LiftReg_::reg	121
Register::IndexerReg_::reg	115
Register::MasterReg_::reg	111
Register::HeadReg_::reg	118
Register	123

4 Class Index

4.1 Class List

Here are the classes, structs, unions and interfaces with brief descriptions:

CheckBoxIndexed	7
ComSettings	9
CrcCalc	12
CyclesDialog	13
EmailSettings	18
ExitDialog	19
GeneralSettingDialog	22
HeadActivationDialog	28
HeadSetting::HeadComands_	31
HeadForm	32
HeadSetting::HeadParameters_	37
Register::HeadReg_	39
HeadSetting	40
HeadSettingButton	45
IndexerLiftSettings	46
Register::IndexerReg_	50
IndexerSettingDialog	51
IndexerWidget	56
IndexerLiftSettings::IndexParameters_	59

4.1 Class List 5

InfoWidget	60
KeyboardButton	62
KeyboardDialog	63
MachineSettings::LastRevolverWarm_	66
IndexerLiftSettings::LiftParameters_	67
Register::LiftReg_	68
LoginDialog	69
LogoDialog	71
MachineSettings::MachineHeadType_	73
MachineSettings::MachineIndexLiftType_	74
MachineSettings::MachineParameters_	75
MachineSettings	76
MachineSettings::MachineState_	81
MailSender	82
MaintanceDialog	84
MaintanceElement	88
MaintanceWidget	89
MainWindow	91
Register::MasterReg_	106
ModData_	107
NumpadButton	108
NumpadDialog	109
PasswordDialog	?1
Register::LiftReg_::reg	121
Register::IndexerReg_::reg	115
Register::MasterReg_::reg	111
Register::HeadReg_::reg	118
Register	123
ReprogramDialog	131
SerialPort	133
SerialSettingsDialog	136
SettingDialog	138

	UdpSocket	142
	UserSettingDialog	144
5	File Index	
5.1	File List	
He	re is a list of all files with brief descriptions:	
	crc16.h	149
	cyclesdialog.cpp	149
	cyclesdialog.h	150
	exitdialog.cpp	150
	exitdialog.h	150
	generalsettingdialog.cpp	150
	generalsettingdialog.h	151
	headactivationdialog.cpp	151
	headactivationdialog.h	152
	headform.cpp	152
	headform.h	152
	headsettingdialog.cpp	153
	headsettingdialog.h	153
	indexersettingdialog.cpp	154
		154
	indexersettingdialog.h	154
	indexerwidget.cpp	
	indexerwidget.h	154
	infowidget.cpp	155
	infowidget.h	155
	keyboarddialog.cpp	155
	keyboarddialog.h	155
	logindialog.cpp	155
	logindialog.h	156
	logodialog.cpp	156
	logodialog.h	156

mailsender.cpp	156
mailsender.h	156
main.cpp	157
maintancedialog.cpp	157
maintancedialog.h	157
maintancewidget.cpp	157
maintancewidget.h	158
mainwindow.cpp	158
mainwindow.h	159
numpaddialog.cpp	159
numpaddialog.h	159
reprogramdialog.cpp	160
reprogramdialog.h	160
serialport.cpp	160
serialport.h	160
serialsettingsdialog.cpp	161
serialsettingsdialog.h	161
settings.cpp	162
settings.h	162
udpsocket.cpp	163
udpsocket.h	163
usersetting.cpp	164
usersetting.h	164

6 Namespace Documentation

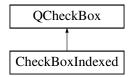
6.1 Ui Namespace Reference

7 Class Documentation

7.1 CheckBoxIndexed Class Reference

#include <headactivationdialog.h>

Inheritance diagram for CheckBoxIndexed:



Signals

· void clicked (int index)

Public Member Functions

- CheckBoxIndexed (int index, QString text, QWidget *parent=0)
- virtual ∼CheckBoxIndexed ()

Private Slots

void chClicked (bool)

Private Attributes

• int index

7.1.1 Constructor & Destructor Documentation

7.1.1.1 CheckBoxIndexed()

7.1.1.2 ~CheckBoxIndexed()

```
virtual CheckBoxIndexed::~CheckBoxIndexed ( ) [inline], [virtual]
```

7.1.2 Member Function Documentation

7.1.2.1 chClicked

7.1.3 Member Data Documentation

7.1.3.1 index

```
int CheckBoxIndexed::index [private]
```

The documentation for this class was generated from the following file:

· headactivationdialog.h

7.2 ComSettings Struct Reference

```
#include <serialsettingsdialog.h>
```

Public Member Functions

ComSettings operator= (ComSettings nSett)

Public Attributes

Class of serial port setting. Class constructor have standard values of parameters to allow start program without setting file.

- QString name = "/dev/ttyS0"
- qint32 baudRate = 38400
- QString stringBaudRate = "38400"
- QSerialPort::DataBits dataBits = QSerialPort::Data8
- QString stringDataBits = "8"
- QSerialPort::Parity parity = QSerialPort::OddParity
- QString stringParity = "Odd"
- QSerialPort::StopBits stopBits = QSerialPort::OneStop
- QString stringStopBits = "1"
- QSerialPort::FlowControl flowControl = QSerialPort::NoFlowControl
- QString stringFlowControl = "None"
- bool localEchoEnabled

7.2.1 Member Function Documentation

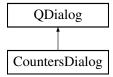
The documentation for this struct was generated from the following files:

- · serialsettingsdialog.h
- serialsettingsdialog.cpp

7.3 CountersDialog Class Reference

#include <countersdialog.h>

Inheritance diagram for CountersDialog:



Signals

- void resetSkipped ()
- void resetRemaining ()
- void remainingValChanged (int val)

Public Member Functions

- CountersDialog (QWidget *parent=0)
- ∼CountersDialog ()
- void setRemaining (int val)

Protected Member Functions

- bool event (QEvent *e)
- void showEvent (QShowEvent *ev)
- bool eventFilter (QObject *watched, QEvent *event)
- void changeEvent (QEvent *event)

Private Slots

- void on_pushButtonRemainReset_clicked ()
- void on_pushButtonSkippedReset_clicked ()
- void on_pushButtonHide_clicked ()
- void doubleSpinBoxRemain_valueChanged (double arg1)

Private Attributes

- Ui::CountersDialog * ui
- bool acceptOnDeactilationEn

```
7.3.1 Constructor & Destructor Documentation
7.3.1.1 CountersDialog::CountersDialog (
                      QWidget * parent = 0 ) [explicit]
7.3.1.2 CountersDialog:: ~ CountersDialog ( )
7.3.2 Member Function Documentation
7.3.2.1 void CountersDialog::changeEvent (
                      QEvent * event ) [protected]
7.3.2.2 void CountersDialog::doubleSpinBoxRemain_valueChanged (
                      double arg1 ) [private],[slot]
7.3.2.3 bool CountersDialog::event (
                      QEvent * e ) [protected]
7.3.2.4 bool CountersDialog::eventFilter (
                      QObject * watched,
                      QEvent * event ) [protected]
7.3.2.5 void CountersDialog::on_pushButtonHide_clicked( ) [private], [slot]
7.3.2.6 void CountersDialog::on_pushButtonRemainReset_clicked( ) [private], [slot]
7.3.2.7
       void CountersDialog::on_pushButtonSkippedReset_clicked( ) [private], [slot]
7.3.2.8 void CountersDialog::remainingValChanged (
                      int val ) [signal]
7.3.2.9 void CountersDialog::resetRemaining() [signal]
7.3.2.10 void CountersDialog::resetSkipped() [signal]
7.3.2.11 void CountersDialog::setRemaining (
                       int val )
7.3.2.12 void CountersDialog::showEvent (
                       QShowEvent * ev ) [protected]
7.3.3 Member Data Documentation
7.3.3.1 bool CountersDialog::acceptOnDeactilationEn [private]
7.3.3.2 Ui::CountersDialog* CountersDialog::ui [private]
```

The documentation for this class was generated from the following files:

- · countersdialog.h
- countersdialog.cpp

7.4 CrcCalc Class Reference

```
#include <crc16.h>
```

Class contain two static function to calculate CRC16 value in two way: with or without CRC table. Functions are used without creating class object and are inline to optimize program.

Public Member Functions

• CrcCalc ()

Static Public Member Functions

- static uint16_t CalculateCRC16 (uint16_t crc, QByteArray c_ptr)
- static uint16_t CalculateCRC16 (QByteArray inpArr)

7.4.1 Member Function Documentation

7.4.1.1 CalculateCRC16() [1/2]

Calculate CRC without table. Used for communication between PC and machine master board.

7.4.1.2 CalculateCRC16() [2/2]

Calculate CRC with written table. Can be used to communicate with HMI or other similar devices.

The documentation for this class was generated from the following file:

• crc16.h

7.5 CyclesDialog Class Reference

#include <cyclesdialog.h>

Inheritance diagram for CyclesDialog:



Signals

· void sendCommand (QByteArray cndArr)

Public Member Functions

- CyclesDialog (QWidget *parent=0)
- CyclesDialog (int headCount, QWidget *parent=0)
- ∼CyclesDialog ()

Protected Member Functions

- void showEvent (QShowEvent *ev)
- bool eventFilter (QObject *watched, QEvent *event)
- void changeEvent (QEvent *event)

Private Slots

- void on_pButtonOK_clicked ()
- void on_pButtonON_clicked ()
- void on_pButtonPrev_clicked ()
- void on_pButtonNext_clicked ()
- void on_pButtonC1_clicked ()
- void on_pButtonC2_clicked ()
- void on_pButtonC3_clicked ()
- void on pButtonC4 clicked ()
- void on_pButtonC5_clicked ()
- void on_pButtonC6_clicked ()
- void on_pButtonC7_clicked ()
- void on_pButtonC8_clicked ()
- void loadValues (int *vals)
- void saveValues (void)

Private Attributes

- Ui::CyclesDialog * ui
- · int headCount
- QList< QDoubleSpinBox * > spinBoxList
- QList< QLabel * > labelList
- int lastCycleSel
- QList< int * > cycleValues
- int cycleState
- QSettings * cycleSettings
- QList< uint32 t > headStateList
- QList< uint32_t > headStrokList

7.5.1 Constructor & Destructor Documentation

7.5.1.1 CyclesDialog() [1/2]

Empty constructor (default). Not used in project.

7.5.1.2 CyclesDialog() [2/2]

Class constructor. Sets count of heads of machine to create and layout widget of dialog.

7.5.1.3 ∼CyclesDialog()

```
{\tt CyclesDialog::}{\sim}{\tt CyclesDialog~(~)}
```

7.5.2 Member Function Documentation

```
void CyclesDialog::changeEvent() (
```

 ${\tt QEvent} * {\tt event}) \ [{\tt protected}] \ \hbox{-} \ {\tt reimplementation} \ \hbox{of default event for QDialog to enable user interface translation}.$

7.5.2.1 eventFilter()

Mouse event filter to call on-screen numeric key to enter values to appropriate QSpinBoxes. Function called automatically.

7.5.2.2 loadValues

Function load values to appropriate QSpinBoxes form QList<int* > cycleValues list with consideration of selected cycle by variable lastCycleSel.

```
void CyclesDialog::loadValues (
    int * vals )[private], [slot]
```

7.5.2.3 A set of set of on_pButtonCX_clicked() functions where number under 'C' X = 1..8

Functions which are invoked by push buttons (pButtonC(1..8)) to select number of cycle to set it parameters. Invoke any of that functions call loadValues (int *vals) after set lastCycleSel to fill QSpinBox with previous (saved) values and set pButtonOn to appropriate state.

```
void CyclesDialog::on_pButtonC1_clicked() [private], [slot]
void CyclesDialog::on_pButtonC2_clicked() [private], [slot]
void CyclesDialog::on_pButtonC3_clicked() [private], [slot]
void CyclesDialog::on_pButtonC4_clicked() [private], [slot]
void CyclesDialog::on_pButtonC5_clicked() [private], [slot]
void CyclesDialog::on_pButtonC6_clicked() [private], [slot]
void CyclesDialog::on_pButtonC7_clicked() [private], [slot]
void CyclesDialog::on_pButtonC8_clicked() [private], [slot]
```

7.5.2.4 on_pButtonNext_clicked() and on_pButtonPrev_clicked()

Functions to change number of selected cycle. Invoke any of that functions call loadValues (int *vals) after set lastCycleSel to fill QSpinBox with previous (saved) values.

Changing numbers work in cycle: call 'Next' at last select first and call 'Prev' at first select last data list.

```
void CyclesDialog::on_pButtonNext_clicked() [private], [slot]
void CyclesDialog::on_pButtonPrev_clicked() [private], [slot]
```

7.5.2.5 on_pButtonON_clicked

Function which invoke by push button pButtonON. pButtonON is two-state button which allow user turn on (or turn off) selected cycle. State of cycle (enabled or disabled) is displayed on this button and on appropriate button from top buttons menu.

```
void CyclesDialog::on_pButtonON_clicked ( )[private], [slot]
```

7.5.2.6 saveValues

Function invoke by every on_pButtonCX_clicked() function, functions on_pButtonPrev_clicked() and on_pButtonNext_clicked(). It used to save spinBox values to QList<int* > cycleValues and write to "cycles.ini" setting file to appropriate section which are determinate by cycle number.

7.5.2.7 sendCommand

Signal contain QByteArray type variable to transmit it to serial port. Signal receive by class parent.

7.5.2.8 on_pButtonOK_clicked

Main function of class . This function used for gathering information from spinBoxes from all cycles and about cycles state, save parameters to file and send to serial port.

Data gather to two different combinations.

- Second combination used to head configuration. Format of data is 0x87654321 (8 half-bytes); every half-byte contain count of strokes which head must make in sequence, number of half-byte determinate sequence number

Data are write to Register::HeadReg_::reg at headReg_REVOLVER_STR_L and headReg_REVOLVER_STR_H.

After saving and send data dialog will close using standard for QDialog function accept()

```
void CyclesDialog::on_pButtonOK_clicked ( )[private], [slot]
```

7.5.2.9 showEvent()

Reimplementation of default event for QDialog layout *QSpinBox* -es on window in circular form.

For layout is used as follows formulas:

```
sinCoef = sin(2.*\pi*i/headCount + \pi/2. + \pi/headCount); \\ cosCoef = cos(2.*\pi*i/headCount + \pi/2. + \pi/headCount); \\ spinBoxList[i] - > move(x0_{hb} + (R)*cosCoef, y0_{hb} + (R)*sinCoef); \\
```

Parameter QShowEvent *ev is ignored and don't use in this function.

7.5.3 Member Data Documentation

- QSettings* CyclesDialog::cycleSettings[private] QSetting class object. Used to save and restore data from file.
- int CyclesDialog::cycleState[private] Variable for containing temporary data with state of sequences (enable or disable).
- QList<int*> CyclesDialog::cycleValues[private] List of 32bit variables for containing data with head state of sequences
- int CyclesDialog::headCount[private] Variable to contain count of heads of machine. Used to create list of QList<uint32_t> headStateList, QList<uint32_t> headStrokList, QList<QDoubleSpinBox*> spinBoxList and QList<QLabel*> labelList; and in layout in function void showEvent (QShowEvent *ev).
- QList<uint32_t> CyclesDialog::headStateList[private] List of 32bit variables for containing data with head state of sequences (enable or disable).
- QList<uint32_t> CyclesDialog::headStrokList[private] List of 32bit variables for containing data with strokes count for head.
- QList<QLabel*> CyclesDialog::labelList[private] List of QLabel class objects. Used for numeration of headStrokList, QList<QDoubleSpinBox*> on user interface.
- int CyclesDialog::lastCycleSel[private] Variable which contain last selected sequence of cycle. At constructor of class sets to 0, changed by every on_pButtonC1_clicked () functions, and functions on_pButtonPrev_clicked () and on_pButtonNext_clicked ()

• QList<QDoubleSpinBox*> CyclesDialog::spinBoxList[private] - List of QDoubleSpinBox class objects. Used for set strokes count for heads in selected sequence. Fill in loadValues (int *vals) function for every sequence when variable lastCycleSel changed.

The documentation for this class was generated from the following files:

- cyclesdialog.h
- cyclesdialog.cpp

7.6 EmailSettings Struct Reference

```
#include <generalsettingdialog.h>
```

Public Attributes

- QString senderAdress = "sender@server.com"
- QString senderPassword = "sender_PSW"
- QString receiverAdress = "receiver@server.com"
- QString emailSubject = "Subject"
- bool mailEnable = false

7.6.1 Member Data Documentation

All variables contain data appropriate that names.

```
• QString EmailSettings::emailSubject = "Subject"
```

- bool EmailSettings::mailEnable = false
- QString EmailSettings::receiverAdress = "receiver@server.com"
- QString EmailSettings::senderAdress = "sender@server.com"
- QString EmailSettings::senderPassword = "sender_PSW"

The documentation for this struct was generated from the following file:

• generalsettingdialog.h

7.7 ExitDialog Class Reference

```
#include <exitdialog.h>
```

Inheritance diagram for ExitDialog:



Public Types

• typedef enum ExitDialog::ExitCode_ ExitCode

Public Member Functions

- ExitDialog (QWidget *parent=0)
- \sim ExitDialog ()
- void setLogOutEn (bool en)

Static Public Member Functions

static ExitCode tryExit (QWidget *parent, bool logOutEn=false)

Protected Member Functions

- void showEvent (QShowEvent *ev)
- void changeEvent (QEvent *event)

Private Slots

- void on_pButtonTurnOff_clicked ()
- void on_pButtonRestartApp_clicked ()
- void on_pButtonRastartAll_clicked ()
- void on_pButtonServiceMode_clicked ()
- void on_pButtonExitApp_clicked ()
- void on_pButtonReprogram_clicked ()
- void on_pButtonLogOut_clicked ()
- void on_pushButtonCancel_clicked ()

Private Attributes

- ExitCode exitCode
- Ui::ExitDialog * ui

7.7.1 Member Typedef Documentation

7.7.1.1 ExitCode

 ${\tt typedef\ enum\ ExitDialog::ExitCode_ExitDialog::ExitCode\ -\ type\ of\ variable\ which\ will\ be\ returned\ from\ function\ tryExit.\ Created\ just\ for\ good\ code\ look.}$

7.7.2 Member Enumeration Documentation

7.7.2.1 ExitCode_

enum ExitDialog::ExitCode_ - created for ExitDialog::ExitCode_

Enumerator

Continue	Flag to continue work without any changes. ExitCode
LogOut	Flag to change user.
Shutdown	Flag to exit from program and send shutdown signal to operating system.
ExitFromProgram	Flag to exit from program and go to graphical user interface of operating system.
ReprogramMachine	Send signal disconnect serial port and connect with other parameters. After that open ReprogramDialog class object (or create and open it).
ServiceMode	Flag to disconnect serial port connection (break data line between PC and master board) to give possibility press buttons without machine moving.
RestartProgram	Flag to re-initialization of program.
RestartMachine	Flag to exit from program and send restart signal to operating system. After system restart program will start in usual mode.

7.7.3 Constructor & Destructor Documentation

7.7.3.1 ExitDialog()

ExitDialog:: \sim ExitDialog ()

7.7.4 Member Function Documentation

```
void ExitDialog::changeEvent() (
```

All function in itemizer are called by click signals of appropriate buttons and assigns appropriate to button (function) name value (from ExitCode_ enumerator) to exitCode variable. That variable will return by tryExit(...) function.

- void ExitDialog::on_pButtonExitApp_clicked ()[private], [slot]
- void ExitDialog::on_pButtonLogOut_clicked ()[private], [slot]
- void ExitDialog::on_pButtonRastartAll_clicked ()[private], [slot]
- void ExitDialog::on_pButtonReprogram_clicked ()[private], [slot]
- void ExitDialog::on_pButtonRestartApp_clicked ()[private], [slot]
- void ExitDialog::on_pButtonServiceMode_clicked ()[private], [slot]
- void ExitDialog::on_pButtonTurnOff_clicked ()[private], [slot]
- void ExitDialog::on_pushButtonCancel_clicked ()[private], [slot]

```
void ExitDialog::setLogOutEn() (
```

bool en) - Function to enable or disable pButtonLogOut at exit dialog. Call with true value to show button and with false to hide it.

```
void ExitDialog::showEvent() (
```

 ${\tt QShowEvent} * {\tt ev}) {\tt [protected]} - {\tt Reimplementation of default event for QDialog. In this reimplementation added hiding (or showing) buttons, which are not available for all users. Function called automatically on every window call.}$

7.7.5 Member Data Documentation

```
exitCode ExitDialog::exitCode[private]
```

The documentation for this class was generated from the following files:

- · exitdialog.h
- · exitdialog.cpp

7.8 GeneralSettingDialog Class Reference

#include <generalsettingdialog.h>

Inheritance diagram for GeneralSettingDialog:



Signals

- · void emailSettingsChanged (EmailSettings)
- void machineParamChanged (QByteArray machinePararmArr)
- void serialPortSettingsDialogRequested ()
- void styleChangedIndex (int index)
- · void iconsChangedIndex (int index)
- · void langChangedIndex (int index)
- void serviceSettingRequest ()
- · void headActivationRequest ()
- void usersSettingRequest ()
- · void directionChanged (int dir)
- · void unloadStateChanged (bool state)
- void sendCommand (QByteArray command)
- void imageRequest (bool enable, bool req=false)

Public Member Functions

- GeneralSettingDialog (QWidget *parent=0)
- ∼GeneralSettingDialog ()
- void setlconFolder (QString path)
- void setEmailSettings (EmailSettings emailSett)
- void setMachineSetting (MachineSettings::MachineParameters machineParam)
- void setFocusLossAccept (bool flag)
- void setPasswords (uint16_t serialPass, uint16_t mailPass, uint16_t userPass)
- void setStyle (QStringList stList, int curSelect, QStringList iconList, int iconSel, bool backGrEn)
- void setLangList (QStringList langList, int curSelect)
- void showPortInfo (ComSettings comSett)

Protected Member Functions

- bool event (QEvent *e)
- bool eventFilter (QObject *watched, QEvent *event)
- void showEvent (QShowEvent *ev)
- void changeEvent (QEvent *event)

Private Slots

- · void accept ()
- · void reject ()
- void lockUnlockEmail ()
- · void hideShowPassword ()
- void eventFilterSetup ()
- void changeSerialPortSettingsClicked ()
- · void changeServiceStateClicked ()
- void userSettingClicked ()
- · void styleChanged (int index)
- · void iconChanged (int index)
- void langChanged (int index)
- void changeDirection ()
- · void changeCyclesState ()
- void useUnloadStateChanged ()
- void headCountChanged (double arg1)
- void machineTypeChanget (int index)
- void warningTimeChanged (double arg1)
- void on_pButtonHeadsActivation_clicked ()
- void on_checkBoxUseBackgr_clicked ()
- void on_pButtonSelectImg_clicked ()

Private Attributes

- Ui::GeneralSettingDialog * ui
- MachineSettings::MachineParameters machineParamGl
- bool acceptOnDeactilationEn
- · bool acceptEnable
- · bool logedInSerial
- bool logedInMail
- bool logedInUserSett
- uint16_t serialPassword
- · uint16_t mailPassword
- · uint16 t usersPassword
- Qlcon directionIcon
- QString pathlcon

7.8.1 Constructor & Destructor Documentation

```
GeneralSettingDialog::GeneralSettingDialog() ( {\tt QWidget*parent=0}) \ [\texttt{explicit}] \ \textbf{-} \ \textbf{constructor} \ \textbf{of} \ \textbf{class}. \ \textbf{Connect signals to clots, fill}  comboBoxes with data and initialize variables to zero values.
```

7.8.1.1 \sim General Setting Dialog()

 ${\tt GeneralSettingDialog::} {\sim} {\tt GeneralSettingDialog} \ \ (\) \ \textbf{- standard destructor function}.$

7.8.2 Member Function Documentation

void GeneralSettingDialog::accept ()[private], [slot] - gather EmailSettings and MachineSettings::← MachineParameters to appropriate structures. After that function generate signals emailSettingsChanged(...) and machineParamChanged(...) which are call appropriate function in parent object (getEmailSettings(...) and get← MachineParam(...)).

void GeneralSettingDialog::changeCyclesState ()[private], [slot] - send command with send \leftarrow Command(...) function to turn on/off revolver function of machine and show/hide button "Cycles" on main interface (That button call CyclesDialog class object).

void GeneralSettingDialog::changeDirection ()[private], [slot] - send command with send ← Command(...) function to change rotate direction. Also function generate signal directionChanged(...).

```
void GeneralSettingDialog::changeEvent (
```

 ${\tt QEvent} * {\tt event}) [{\tt protected}] \mbox{-} {\tt Reimplementation of default event for QDialog to enable user interface translation. Function called automatically.}$

void GeneralSettingDialog::changeSerialPortSettingsClicked ()[private], [slot] - function to call SerialSettingsDialog class object to setup serial port. Function ask password to call setting dialog.

void GeneralSettingDialog::changeServiceStateClicked ()[private], [slot] - function to generate signal which are call appropriate function in parent object (serviceStateChange(...)).

```
void GeneralSettingDialog::directionChanged (
```

 $int\ dir\)$ [signal] - signal what are generated by changeDirection(...) and call appropriate function (getDirection(...)) in parent object.

```
void GeneralSettingDialog::emailSettingsChanged (
```

```
bool GeneralSettingDialog::event() (
```

QEvent * e) [protected] - reimplementation of standard function to handle *QEvent::WindowDeactivate* or *QEvent::Leave* for automatic invoke of accept(...) function on window deactivation.

QEvent * event) [protected] - reimplementation of standard function to handle QEvent:: Mouse-ButtonDblClick or QEvent::MouseButtonRelease events to call NumpadDialog or KeyboardDialog to enter data to appropriate widgets. Widgets which will call this function are defined in eventFilterSetup(...) function. In this function checked is QObject * watched object of QLineEdit class or QDoubleSpinBox class and call appropriate dialog to enter data.

void GeneralSettingDialog::eventFilterSetup ()[private], [slot] - function to configure widgets on
dialog to use eventFilter (...).

void GeneralSettingDialog::headActivationRequest ()[signal] - signal what are generated by on_p← ButtonHeadsActivation_clicked(...) and call HeadActivationDialog class object. Connection is made in parent class.

```
void GeneralSettingDialog::headCountChanged (
```

double arg1) [private], [slot] - function to set up heads count on machine. Send appropriate data to master board with sendCommand(...) function.

void GeneralSettingDialog::hideShowPassword ()[private], [slot] - function to show or hide symbols line edit for sender password on mail setup tab.

```
void GeneralSettingDialog::iconChanged (
              int index ) [private], [slot] - function invoked by QListView widget on changing selected item
and emit signal iconsChangedIndex(...) to call appropriate function in parent object (setIconFolder(...)) to load other
icons to interface.
 void GeneralSettingDialog::iconsChangedIndex (
              int index ) [signal] - signal which are invoked by iconChanged(...) function to call appropriate
function in parent object (setlconFolder(...)) to load other icons to interface.
 void GeneralSettingDialog::imageRequest (
              bool enable,
              bool req = false)[signal] - signal what can be generated by checkBoxUseBackgr and p \leftarrow
ButtonSelectImg. Parameter bool enable used to enable or disable background on a main interface, and parameter
bool req used to invoke (or not if false) QFileDialog to get background image file name. Handled in parent object
with setBackGround(...) function.
 void GeneralSettingDialog::langChanged (
              int index ) [private], [slot] - function invoked by QListView widget on changing selected item
and emit signal langChangedIndex(...) to call appropriate function in parent object (getLangFile(...)) to change
interface language.
 void GeneralSettingDialog::langChangedIndex (
              int index )[signal] - signal which invoked by langChanged(...) function to call appropriate func-
tion in parent object (getLangFile(...)) to change interface language.
 void GeneralSettingDialog::lockUnlockEmail ( )[private], [slot] - function called by QPushButton on
mail setting tab and used to unlock (or lock) mail settings.
 void GeneralSettingDialog::machineParamChanged (
              QByteArray machinePararmArr ) [signal] - signal which is emitted by function accept(...) and
handle by getMachineParam(...) in parent object.
 void GeneralSettingDialog::machineTypeChanget (
              int index )[private], [slot] - empty function.
 \verb|void GeneralSettingDialog::on_checkBoxUseBackgr\_clicked ()[private], [slot] - \textit{function connected}| \\
to cliced() signal of check box to send signal imageRequest(...) with appropriate parameters.
  void GeneralSettingDialog::on_pButtonHeadsActivation_clicked ( )[private], [slot] - function to
emit signal headActivationRequest(...) which handle in parent object and call HeadActivationDialog class object.
 void GeneralSettingDialog::on_pButtonSelectImg_clicked ()[private], [slot] - function connected
to cliced() signal of button to send signal imageRequest(...) with appropriate parameters.
 \verb|void GeneralSettingDialog::reject ()[private], [slot] - \textit{function to hide dialog without saving settings}.\\
Invoked by Cancel button.
 void GeneralSettingDialog::sendCommand (
              QByteArray command ) [signal] - signal to send data in QByteArray format to handle in parent
object and send it to serial port.
 void GeneralSettingDialog::serialPortSettingsDialogRequested ()[signal] - signal which handle in
parent object and call SerialSettingsDialog class object.
 void GeneralSettingDialog::serviceSettingRequest ()[signal] - signal emit by changeServiceState←
Clicked(...) function and handle in parent object (serviceStateChange(...)).
 void GeneralSettingDialog::setEmailSettings() (
              EmailSettings emailSett ) - function to set mail parameters and fill appropriate field at dialog.
```

```
void GeneralSettingDialog::setFocusLossAccept() (
              bool flag ) - function to enable (or disable) hiding widget when user click beside widget.
 void GeneralSettingDialog::setIconFolder() (
              Qstring path ) - function set folder with icons to change icons theme of current dialog.
 void GeneralSettingDialog::setLangList() (
              QStringList langList,
              \verb|int| \textit{curSelect}| ) \textit{-} \textit{function to set language list to appropriate field (QListView) and select item}|
which are used in present moment.
 void GeneralSettingDialog::setMachineSetting() (
              MachineSettings::MachineParameters machineParam ) - function to set machine parameters to
appropriate fields and set two-state buttons to appropriate state which are used in present moment.
 void GeneralSettingDialog::setPasswords() (
              uint16_t serialPass,
              uint16_t mailPass,
              uint16_t userPass ) - function to set system passwords to private variables, which are used to
confirm password what user enter to access to some specific functions.
 void GeneralSettingDialog::setStyle() (
              QStringList stList,
              int curSelect,
              QStringList iconList,
              int iconSel,
              bool backGrEn ) - function to fill widgets for selecting icons and style (QListView) and select item
which are used in present moment.
 void GeneralSettingDialog::showEvent() (
               {\tt QShowEvent} * {\it ev} \; ) \; [{\tt protected}] \; \hbox{-} \; {\it reimplementation} \; \; {\it of} \; \; {\it standard} \; \; {\it function}. \; \; {\it Used} \; \; {\it to} \; \; {\it hide} \; \; {\it or} \; \; {\it show} \; \; \\
some widgets which are not available for user.
 void GeneralSettingDialog::showPortInfo() (
              comsettings comsett ) - function to set serial port parameters to appropriate fields at Serial Port
tab.
 void GeneralSettingDialog::styleChanged (
               int index ) [private], [slot] - function which are called by QListView currentRowChanged(int)
signal and emit styleChangedIndex(...) signal.
 void GeneralSettingDialog::styleChangedIndex (
              int index ) [signal] - signal which invoked by styleChanged(...) function to call appropriate func-
tion in parent object (getVeiwSettings(...)) to change interface colors and style.
 void GeneralSettingDialog::unloadStateChanged (
              bool state )[signal] - signal emitted by useUnloadStateChanged(...) function and handle in
parent object by getLoadState(...) function.
 void GeneralSettingDialog::userSettingClicked ()[private], [slot] - function to emit usersSetting←
Request(...) signal which are handle in parent object to show UserSettingDialog class object.
  void GeneralSettingDialog::usersSettingRequest ()[signal] - signal invoked by useUnloadState↔
Changed(...) function which are handle in parent object to show UserSettingDialog class object.
  StateChanged(...) signal which are handle in parent object.
 void GeneralSettingDialog::warningTimeChanged (
               double arg1 ) [private], [slot] - function to send warning time to machine using machine ←
ParamChanged(...) function.
```

7.8.3 Member Data Documentation

```
bool GeneralSettingDialog::acceptEnable[private]
bool GeneralSettingDialog::acceptOnDeactilationEn[private]
QIcon GeneralSettingDialog::directionIcon[private]
bool GeneralSettingDialog::logedInMail[private]
bool GeneralSettingDialog::logedInSerial[private]
bool GeneralSettingDialog::logedInUserSett[private]

MachineSettings::MachineParameters GeneralSettingDialog::machineParamGl[private]
uint16_t GeneralSettingDialog::pathIcon[private]
uint16_t GeneralSettingDialog::serialPassword[private]
uint16_t GeneralSettingDialog::serialPassword[private]
uint16_t GeneralSettingDialog::usersPassword[private]
```

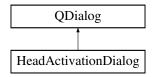
The documentation for this class was generated from the following files:

- · generalsettingdialog.h
- · generalsettingdialog.cpp

7.9 HeadActivationDialog Class Reference

#include <headactivationdialog.h>

Inheritance diagram for HeadActivationDialog:



Signals

• void sendCommand (QByteArray cmd)

Public Member Functions

- HeadActivationDialog (int headCount, QWidget *parent=0)
- ∼HeadActivationDialog ()
- void setHeadActivState (uint32_t state)
- uint32_t getHeadActivState ()
- bool getHeadActivAtIndex (int index)

Protected Member Functions

- bool event (QEvent *e)
- void showEvent (QShowEvent *ev)
- void changeEvent (QEvent *event)

Private Slots

- void pushButtonOK_clicked ()
- · void pushButtonCancel clicked ()
- void headStateChanged (int index)

Private Attributes

- Ui::HeadActivationDialog * ui
- QList< CheckBoxIndexed * > checkBoxList
- int headCount
- uint32_t headActivState
- · bool needSendReset

7.9.1 Constructor & Destructor Documentation

7.9.1.1 HeadActivationDialog()

QWidget * parent = 0) [explicit] - class constructor. Used to create widget with headCount QCheckBox widgets to allow user activate (or deactivate) heads.

7.9.1.2 ∼HeadActivationDialog()

 ${\tt HeadActivationDialog::{\sim} HeadActivationDialog~(~)} \textbf{ - standard class destructor}.$

7.9.2 Member Function Documentation

```
void HeadActivationDialog::changeEvent() (
```

 ${\tt QEvent} * {\tt event}) \ [{\tt protected}] \ \hbox{-} \ reimplementation of default event for QDialog to enable user interface translation. Function called automatically.}$

```
bool HeadActivationDialog::event() (
```

 ${\tt QEvent * e) [protected]-reimplementation of standard function to handle QEvent::WindowDeactivate or QEvent::Leave for automatic invoke pushButtonOK_clicked(...) function on window deactivation.}$

```
bool HeadActivationDialog::getHeadActivAtIndex() (
```

int index) - function to get state of head according to given index. Return bool value: true if head active and false if it is not.

uint32_t HeadActivationDialog::getHeadActivState()() - function return state of heads in 32-bit variable. Position of bit describe head number.

```
void HeadActivationDialog::headStateChanged (
```

int index) [private], [slot] - function which called by checkBoxes on window (from check BoxList). Function update headActivState value and send command to activate (or deactivate) heads to master board with sendCommand (QByteArray cmd) signal.

void HeadActivationDialog::pushButtonCancel_clicked ()[private], [slot] - function call by 'Cancel' button and used to hide window. Button, which call function, can be disabled if user must apply changes in settings.

 $\label{local_problem} \begin{tabular}{ll} void {\tt HeadActivationDialog::pushButtonOK_clicked ()[private], [slot] - function call by 'OK' button and used to gather data and hide window. \end{tabular}$

```
void HeadActivationDialog::sendCommand (
```

 ${\tt QByteArray} \ \textit{cmd} \) \ [\texttt{signal}] \ \textbf{-} \ \textbf{signal} \ \textbf{to} \ \textbf{send} \ \textbf{data} \ \textbf{in} \ \textit{QByteArray} \ \textbf{format to} \ \textbf{handle} \ \textbf{in} \ \textbf{parent object} \\ \textbf{and send it to serial port}.$

```
void HeadActivationDialog::setHeadActivState() (
```

uint32_t state) - function to set headActivState value and set checkBoxes on window (from checkBoxList) to appropriate state.

```
void HeadActivationDialog::showEvent() (
```

 ${\tt QShowEvent} * {\tt ev} \;) \; [{\tt protected}] \; \hbox{-} \; \text{reimplementation of standard event handler; used for update} \\ \; \text{state of checkBoxList items.} \\$

7.9.3 Member Data Documentation

 ${\tt QList} < {\tt CheckBoxIndexed*} > {\tt HeadActivationDialog::checkBoxList[private]} - {\tt list of redefined QCheckBox class objects}. All list items are showed on dialog and used to activate (or deactivate) heads.}$

```
uint32_t HeadActivationDialog::headActivState[private]
int HeadActivationDialog::headCount[private]
bool HeadActivationDialog::needSendReset[private]
```

The documentation for this class was generated from the following files:

- · headactivationdialog.h
- · headactivationdialog.cpp

7.10 HeadSetting::HeadComands_ Struct Reference

#include <settings.h>

Public Attributes

• HeadCommandsEn headCmd

7.10.1 Member Data Documentation

HeadCommandsEn HeadSetting::HeadComands_::headCmd - enumerator of commands which are send to head
PCR's

The documentation for this struct was generated from the following file:

• settings.h

7.11 HeadForm Class Reference

#include <headform.h>

Inheritance diagram for HeadForm:



Public Types

- enum HeadformType { HeadPutingOn, HeadRemoving, HeadProcessing }
- enum HeadformState_{ shirtOn, shirtOff, shirtProcessing}
- enum SettBtnPos_ { AtLeftUp, AtLeftDown, AtRightUp, AtRightDown }
- typedef enum HeadForm::HeadformType_ HeadformType
- typedef enum HeadForm::HeadformState_ HeadformState
- typedef enum HeadForm::SettBtnPos_SettBtnPos

Signals

- void settingButtonCliced (int index)
- · void loadStateChanged (int index, LoadState state)

Public Member Functions

- HeadForm (QWidget *parent=0)
- ∼HeadForm ()
- void setIndex (int i)
- · void setIndexLabelPosition (SettBtnPos position)
- void setPixmap (HeadformState state, QString stStr)
- void setPixmap (HeadformState state)
- void setRagOn (bool state)
- void setIconPath (QString path)
- void setRagColor (QColor color)
- void setStrokCount (int val)
- void setStepBkStrCnt (int val)
- void setDryPower (int val)
- void setOff ()
- HeadformState getRagState ()
- void setHeadformType (HeadformType type)
- HeadformType getHeadformType ()
- QSize getLabelSize ()

Protected Member Functions

void mousePressEvent (QMouseEvent *event)

Private Attributes

- Ui::HeadForm * ui
- QLabel * labelIndex
- QLabel * labelStrokCnt
- QLabel * labelStBkStr
- QImage pixShirtShow
- QImage pixShirtHide
- QImage pixShirtAnimate
- QGraphicsColorizeEffect * graphEffect
- QString pathImage
- int index
- · HeadformState headformState
- HeadformType headformType
- QGraphicsScene * grScene
- QGraphicsPixmapItem * grPixLogoItem
- QGraphicsRectItem * grRectBkgrItem
- · QRect grSize
- HeadForm::SettBtnPos labelPos

7.11.1 Member Typedef Documentation

```
typedef enum HeadForm::HeadformState_ HeadForm::HeadformState
typedef enum HeadForm::HeadformType_ HeadForm::HeadformType
typedef enum HeadForm::SettBtnPos_ HeadForm::SettBtnPos
```

7.11.2 Member Enumeration Documentation

enum HeadForm::HeadformState_

Enumerator

shirtOn	show rag image on form.
shirtOff	0 0
shirtProcessing	show rag image animation on form.

enum HeadForm::HeadformType_

Enumerator

HeadPutingOn	ngOn paint load pallet to appropriate color.	
HeadRemoving paint unload pallet to appropriate color.		
HeadProcessing	paint processing pallet to appropriate color.	

 $\verb"enum HeadForm::SettBtnPos" - \textbf{describe position of labelIndex}, \textbf{labelStrokCnt and labelStBkStrokCnt} \\$

Enumerator

AtLeftUp	
AtLeftDown	
AtRightUp	
AtRightDown	

7.11.3 Constructor & Destructor Documentation

7.11.3.1 HeadForm()

```
{\tt QWidget} * parent = 0 ) \text{ - constructor of class. Create QWidget class object, initialize QLabel 's, } \\ {\tt QGraphicScene etc.}
```

7.11.3.2 \sim HeadForm()

HeadForm::∼HeadForm () - standard class destructor.

7.11.4 Member Function Documentation

 ${\tt HeadForm::HeadformType\ HeadForm::getHeadformType\ (\)\ -\ function\ to\ get\ head\ type.} \ \ Return\ one\ of\ HeadformType_values.}$

```
{\tt QSize\ HeadForm::} {\tt getLabelSize\ (\ )\ - return\ size\ of\ QGraphicView\ object\ in\ pixels.}
```

 ${\tt HeadForm::HeadformState\ HeadForm::getRagState\ (\)\ \textbf{-return\ state\ of\ pallet\ (HeadformState_value)}}.$

 ${\tt LoadState \ state \) [signal] - signal \ what \ emit \ by \ mousePressEvent \ function \ if \ headformType \ is \ HeadProcessing \ on \ mouse \ click. \ Signal \ handle \ in \ parent \ object.}$

```
void HeadForm::mousePressEvent (
```

void HeadForm::setHeadformType (

 ${\tt QMouseEvent} * {\tt event}) {\tt [protected]} - {\tt reimplementation} \ of standard \ mouse} \ event \ handler. \ Used to change state of pallet with <math>{\tt setPixmap}(...)$ function and emit ${\tt loadStateChanged}(...)$ signal to handle in parent object by ${\tt getLoadState}(...)$ function.

 ${\tt HeadForm Type} \ \ {\tt type} \ \) \ \ \textbf{- set variable headform Type value to paint form to appropriate}$ style and use it in future work.}

```
void HeadForm::setIconPath (

QString path ) - function to change folder with icons which used on view and update icons.
```

```
void HeadForm::setIndex (
                                           int i) - function to set index value and put number on labelIndex. Used in future.
   void HeadForm::setIndexLabelPosition (
                                            HeadForm::SettBtnPos position ) - function to set labelPos and set labelIndex, labelStrokCnt
and labelStBkStr labels positions.
   void HeadForm::setOff ( ) - print "OFF" text on labelStrokCnt to indicate that head is turned off.
   void HeadForm::setPixmap()[1/2] (
                                            HeadformState state,
                                            QString stStr ) - set value state to headformState variable and style of widget with stStr.
   void HeadForm::setPixmap()[2/2] (
                                            {\tt HeadForm::HeadformState} \ \ \textit{state} \ \ ) \ \ \textbf{-polymorphic function}. \ \ \textbf{Call setPixmap(HeadformState state, for the state)} \ \ \textbf{-polymorphic function}. \ \ \textbf{-polymor function}. \ \ \textbf{-polymorphic function}. \ \ \textbf{-polymorphic func
QString stStr) with state and current style.
   void HeadForm::setRagColor() (
                                           {\tt QColor} \ \ {\it color} \ \ ) \ \ \textbf{-} \ \textbf{set} \ \textbf{QGraphicsColorizeEffect} \ \ \textbf{to} \ \ \textbf{rag} \ \textbf{image}.
   void HeadForm::setRagOn() (
                                           bool state ) - function to set or remove rag image from pallet using setPixmap (...) function.
   void HeadForm::setStepBkStrCnt() (
                                            int val ) - function to set text on labelStBkStr or hide it if val = 0.
   void HeadForm::setStrokCount() (
                                           int val ) - function to set text on labelStrokCnt or hide it if val = 0.
   void HeadForm::settingButtonCliced (
                                            int index )[signal] - unused signal.
```

7.11.5 Member Data Documentation

 ${\tt QGraphicsColorizeEffect*} \ {\tt HeadForm::graphEffect[private]} \ \hbox{-} \ \textbf{object of QGraphicsColorizeEffect class effect.} \ Allow \ user \ to \ colorize \ items. \ Used \ under \ grPixLogoItem \ object.}$

 ${\tt QGraphicsPixmapItem*\ HeadForm::} gr{\tt PixLogoItem[private]} \textbf{ - object of QGraphicsPixmapItem which are used to display image on gr{\tt Scene}.}$

QGraphicsRectItem* HeadForm::grRectBkgrItem[private] - object of QGraphicsRectItem contained by gr Scene to allow put background color (or color gradient) to graphic scene.

QGraphicsScene* HeadForm::grScene[private] - main graphic object on widget contained by graphicsView (graphicsView created in QtDesigner). Allow add all graphic object to widget, colorize them and change styles.

QRect HeadForm::grSize[private] - QRect class object which to create grRectBkgrItem object in constructor HeadForm(...)

HeadformState HeadForm::headformState[private] - variable to contain state of headForm. Sets by set← Pixmap(...) polymorphic function, get by getRagState function.

HeadformType HeadForm::headformType[private] - variable to contain type of headForm. Sets by set ← HeadformType(...) function, get by getHeadformType function.

int HeadForm::index[private] - variable to contain number of headForm. Used in loadStateChanged (...) to send it to parent object. Sets by setIndex function.

QLabel* HeadForm::labelIndex[private] - QLabel class object. Used to display number of headForm (index variable).

HeadForm::SettBtnPos HeadForm::labelPos[private] - variable to contain position of labelIndex, labelStrok← Cnt and labelStBkStr labels positions. Sets by setIndexLabelPosition(...) function.

QLabel * HeadForm::labelStBkStr[private] - QLabel class object. Used to display strokes count in step back mode for current head.

QLabel * HeadForm::labelStrokCnt[private] - - QLabel class object. Used to display strokes count for current head.

QString HeadForm::pathImage[private] - variable to contain path to image which are load to pixShirtShow, pixShirtHide and pixShirtAnimate. Sets by setIconPath(...) function.

- QImage HeadForm::pixShirtAnimate[private]
- QImage HeadForm::pixShirtHide[private]
- QImage HeadForm::pixShirtShow[private]

QImage objects. Contain images to set it to grPixLogoItem

The documentation for this class was generated from the following files:

- · headform.h
- · headform.cpp

7.12 HeadSetting::HeadParameters_ Struct Reference

#include <settings.h>

Public Member Functions

• QByteArray toByteArray ()

Public Attributes

- uint16_t headOnType
- uint16_t powerOn
- uint16_t speedRear
- uint16_t speedFront
- uint16_t stroksCount
- uint16_t stroksSBCount
- uint16_t limitRear
- uint16_t limitFront
- uint16_t dwellFLTime
- uint16_t dwellSQTime
- uint16_t heatTime1
- uint16_t heatTime2
- · uint16 t heatPower
- uint16_t heatLimit
- uint16_t heatTime1Q
- uint16_t heatTime2Q
- uint16_t dryPowerQ
- uint16_t stepbackDryTimeQ
- uint16_t temperatureSetQ
- uint16_t dryTimeQ
- uint16_t standbyTimeQ
- uint16_t standbyPowerQ
- uint16_t warmFlashTimeQ
- uint32_t inkColor

7.12.1 Member Function Documentation

QByteArray HeadSetting::HeadParameters_::toByteArray () - function to gather all structure items to QByteArray to have possibility save data on hard drive in compact format.

7.12.2 Member Data Documentation

Fields of structure which contain parameters of head of machine.

```
• uint16_t HeadSetting::HeadParameters_::dryPowerQ
  uint16_t HeadSetting::HeadParameters_::dryTimeQ
• uint16_t HeadSetting::HeadParameters_::dwellFLTime
• uint16_t HeadSetting::HeadParameters_::dwellSQTime
 uint16_t HeadSetting::HeadParameters_::headOnType
  uint16_t HeadSetting::HeadParameters_::heatLimit
  uint16_t HeadSetting::HeadParameters_::heatPower
 uint16_t HeadSetting::HeadParameters_::heatTime1
  uint16_t HeadSetting::HeadParameters_::heatTime1Q
• uint16_t HeadSetting::HeadParameters_::heatTime2
 uint16_t HeadSetting::HeadParameters_::heatTime2Q
  uint32_t HeadSetting::HeadParameters_::inkColor
• uint16_t HeadSetting::HeadParameters_::limitFront
 uint16_t HeadSetting::HeadParameters_::limitRear
  uint16_t HeadSetting::HeadParameters_::powerOn
• uint16_t HeadSetting::HeadParameters_::speedFront
 uint16_t HeadSetting::HeadParameters_::speedRear
  uint16_t HeadSetting::HeadParameters_::standbyPowerQ
  uint16_t HeadSetting::HeadParameters_::standbyTimeQ
  uint16_t HeadSetting::HeadParameters_::stepbackDryTimeQ
 uint16_t HeadSetting::HeadParameters_::stroksCount
  uint16_t HeadSetting::HeadParameters_::stroksSBCount
  uint16_t HeadSetting::HeadParameters_::temperatureSetQ
 uint16_t HeadSetting::HeadParameters_::warmFlashTimeQ
```

The documentation for this struct was generated from the following files:

- · settings.h
- settings.cpp

7.13 Register::HeadReg_ Union Reference

```
#include <settings.h>
```

Classes

• struct reg

Public Attributes

- struct Register::HeadReg_::reg field
- uint16_t memBeg

7.13.1 Member Data Documentation

struct Register::HeadReg_::reg Register::HeadReg_::field - fields of Register::HeadReg_::reg structure to give possibility to access to memory by name.

uint16_t Register::HeadReg_::memBeg - variable to notice beginning of memory region of structure.

The documentation for this union was generated from the following file:

• settings.h

7.14 HeadSetting Class Reference

```
#include <settings.h>
Classes

    struct HeadComands

   • struct HeadParameters_
Public Types
   • enum {
        – HeadDeviceAdrOffcet = 0x0002
     }
   • enum {
        - HeadOn = 0x01.
        - HeadSpeedRear = 0x02,
        - HeadSpeedFront = 0x03,
        - HeadFIDwellTime = 0x04,
        HeadSqDwellTime = 0x05,
        - HeadStroksCount = 0x06,
        - HeadFlashTime1Q = 0x07,
        - HeadFlashTime2Q = 0x08,
        - HeadSBStroksCount = 0x0E,

    HeadHoldOnOff = 0x14,

        - HeadRangeLimit1 = 0x16,
        - HeadRangeLimit2 = 0x17,
        - HeadHeatTemper = 0x18,
        - HeadHeatTimeIR = 0x19,
        - HeadFlashPowerStBy = 0x1A,
        - HeadFlashTimeStBy = 0x1B,
        - HeadFlashPowerWtoutIR = 0x1D,
        - HeadHeatWarmTime = 0x1F,
        - HeadFlashWarmTime = 0x20,
        - HeadHeadType = 0x21,
        - HeadPowerOn = 0x01,
        - HeadHeatDryRange,

    HeadHeatTime1IR,

        - HeadHeatTime2IR
     }
   enum HeadOnType_{
        - PrintHeadOff = 0x0001,
        - PrintHeadOn,
        - QuartzHeadOff,
        - QuartzHeadOn,
        - InfraRedHeadOff,
        - InfraRedHeadOn
     }
   enum HeadCommandsEn_{
        - Idle = 0,
        - Head_OnOff = 0x01F4,
        - ChangeRagState = 0x0190,
        - MoveRear = 0x0672,
        - MoveFront,
```

```
- MoveTest,

    SQ,

   - FL,
   - SQ_FL,
   - Hold_Off,
   Hold_On,
   - TeachPosition1,
   - TeachPosition2,
   - SQ_FL_UpDown,
   - MPT_Move,
   - PressureSQ = 0x005A,
   AirRelease = 0x005A,
   - TimeSelect_1 = 0x025B,
   - TimeSelect_2,
   - TimeSelect_3,
   - Stepback,
   - Plast_water,
   - Preheat,
   - IndexHere,
   - SensorOn_Off,
   - TemperatureUnit,
   - WarmFlash,
   - HeatTest
 }

    typedef enum HeadSetting::HeadOnType_ HeadOnType

• typedef enum HeadSetting::HeadCommandsEn HeadCommandsEn
```

Public Member Functions

- void fromByteArray (QByteArray hParamArr)
- HeadParameters operator= (HeadParameters hParam)

typedef struct HeadSetting::HeadComands_ HeadComands

- HeadSetting (HeadParameters hParam)
- HeadSetting ()
- ∼HeadSetting ()

Static Public Member Functions

```
static uint16_t getHeadStateLo ()static uint16_t getHeadStateHi ()
```

- static bool getHeadStateAtIndex (uint8_t index)
- static void setHeadOn_OffStateInd (uint8_t index, bool state)

Public Attributes

· HeadParameters headParam

Static Public Attributes

• static uint32_t headStateAll

7.14.1 Member Typedef Documentation

7.14.1.1 HeadComands

typedef struct HeadSetting::HeadComands_ HeadSetting::HeadComands

7.14.1.2 HeadCommandsEn

typedef enum HeadSetting::HeadCommandsEn_ HeadSetting::HeadCommandsEn

7.14.1.3 HeadOnType

typedef enum HeadSetting::HeadOnType_ HeadSetting::HeadOnType

7.14.1.4 HeadParameters

typedef struct HeadSetting::HeadParameters_ HeadSetting::HeadParameters

7.14.2 Member Enumeration Documentation

anonymous enum

Describe address of zero head. First head will have address 0x0003 and so on.

Enumerator

HeadDeviceAdrOffcet 0x0002

anonymous enum

Describe address of data places for every head. Name of enumerator item describe parameter which are sends to head PCB.

Enumerator

HeadOn	0x01
HeadSpeedRear	0x02
HeadSpeedFront	0x03
HeadFIDwellTime	0x04
HeadSqDwellTime	0x05
HeadStroksCount	0x06
HeadFlashTime1Q	0x07
HeadFlashTime2Q	0x08
HeadSBStroksCount	0x0E

Enumerator

HeadHoldOnOff	0x14
HeadRangeLimit1	0x16
HeadRangeLimit2	0x17
HeadHeatTemper	0x18
HeadHeatTimeIR	0x19
HeadFlashPowerStBy	0x1A
HeadFlashTimeStBy	0x1B
HeadFlashPowerWtoutIR	0x1D
HeadHeatWarmTime	0x1F
HeadFlashWarmTime	0x20
HeadHeadType	0x21
HeadPowerOn	0x01
HeadHeatDryRange	ND
HeadHeatTime1IR	ND
HeadHeatTime2IR	ND

enum HeadSetting::HeadCommandsEn_

Enumerator, which written to create names of data what must be send to execute commands for head.

Enumerator

Idle	0
Head_OnOff	0x01F4
ChangeRagState	0x0190
MoveRear	0x0762
MoveFront	0x0763
MoveTest	0x0764
SQ	0x0765
FL	0x0766
SQ_FL	0x0767
Hold_Off	0x0768
Hold_On	0x0769
TeachPosition1	0x076A
TeachPosition2	0x076B
SQ_FL_UpDown	0x076C
MPT_Move	0x076D
PressureSQ	0x005A
AirRelease	0x005B
TimeSelect_1	0x005C
TimeSelect_2	0x005D
TimeSelect_3	0x005E
Stepback	0x005F
Plast_water	0x0060
Preheat	0x0061
IndexHere	0x0062
SensorOn_Off	0x0063
TemperatureUnit	0x0064
WarmFlash	0x0065
HeatTest	0x0066

```
enum HeadSetting::HeadOnType_
```

Enumerator describe data which put to headOnType variable to set head type and head state.

Enumerator

PrintHeadOff	0x0001
PrintHeadOn	0x0002
QuartzHeadOff	0x0003
QuartzHeadOn	0x0004
InfraRedHeadOff	0x0005
InfraRedHeadOn	0x0006

7.14.3 Constructor & Destructor Documentation

```
HeadSetting::HeadSetting[1/2] (
```

 ${\tt HeadParameters}\ hParam$) - constructor of class. In this variant of constructor new object fields of headParam variable will fill with hParam structure fields.

HeadSetting::HeadSetting[2/2] () - constructor of class. In this variant of constructor new object fields of headParam variable will fill with default values.

HeadSetting::~HeadSetting () - standard class destructor.

7.14.4 Member Function Documentation

```
void HeadSetting::fromByteArray (
```

 ${\tt QByteArray} \ \textit{hParamArr} \) \ \textbf{- function to fill fields of headParam variable with data obtained from } \textit{hParamArr} \ \text{ array}.$

```
bool HeadSetting::getHeadStateAtIndex (
```

uint8_t index) [static] - function to get state (on or off) of head. State is reading from head ← StateAll variable. Parameter index describe number of bit in headStateAll which will be returned.

uint16_t HeadSetting::getHeadStateHi ()[static] - function to get two highest bytes of headStateAll variable.

uint16_t HeadSetting::getHeadStateLo ()[static]- function to get two lowest bytes of headStateAll variable.

```
HeadSetting::HeadParameters HeadSetting::operator= (
```

 ${\tt HeadSetting::HeadParameters} \ \ \textit{hParam} \) \ \ \textbf{-reimplementation of equality operator to copy } \ \textit{hParam} \ \ \textbf{fields to fields of headParam variable}.$

7.14.5 Member Data Documentation

```
HeadParameters HeadSetting::headParam
uint32_t HeadSetting::headStateAll[static]
```

The documentation for this class was generated from the following files:

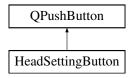
- settings.h
- · settings.cpp

7.15 HeadSettingButton Class Reference

Reimplementation of class of QPushButton. Added index variable and signal thisClicked(...)

```
#include <headform.h>
```

Inheritance diagram for HeadSettingButton:



Signals

· void settingButtonCliced (int index)

Public Member Functions

- HeadSettingButton (unsigned int inputNumber, QWidget *parent=0)
- void setIconPath (QString path)

Private Slots

· void thisClicked ()

Private Attributes

· unsigned int index

7.15.1 Constructor & Destructor Documentation

```
HeadSettingButton::HeadSettingButton ( unsigned int inputNumber, QWidget * parent = 0 )[inline] - constructor of class. Create widget and set index variable
```

7.15.2 Member Function Documentation

void HeadSettingButton::thisClicked ()[inline], [private], [slot] - function which called by standard QPushButton clicked() signal.

7.15.3 Member Data Documentation

```
unsigned int HeadSettingButton::index[private]
```

The documentation for this class was generated from the following file:

· headform.h

7.16 IndexerLiftSettings Class Reference

```
#include <settings.h>
Classes

    struct IndexParameters

    • struct LiftParameters_
Public Types
    • enum Devices {
        LiftDevice = 0x0002,
        - IndexerDevice = 0x0001
     }
    enum IndexerLiftDataPlaces {
        IndexHomeOffset = 0x01,

    IndexDistOffcet = 0x02,

        - IndexSpeed = 0x03,
        - IndexDirection = 0x04,

    IndexStepTimeDelay = 0x06,

    LiftDelayDown = 0x1C,

    LiftDelayUp = 0x07,

        - IndexDistance = 0x08,
        - IndexLastRevolvWarm = 0x09,

    IndexAcceleration = 0x0A,

        IndexAccelerationRet = 0x0B,
        IndexSpeedRet = 0x0D,
        WarningTime = 0x0E,
        LiftHomeOffcet = 0x15,
        - LiftDistance = 0x16,
        - LiftSpeed = 0x17,
        - LiftAcceleration = 0x18,
        - LoadHeadState = 0x1F
    • enum IndexerCommandsEn {
        - Machine_Reset = 0x0001,
        – Machine_Home = 0x0009,
        IndexLock = 0x000A,
        - IndexUnLock = 0x000A,
        - MoveUp_Down = 0x0006,
        - MoveLeft = 0x0005,

    MoveRight = 0x0007,

          MoveLeftHalf = 0x0005,

    MoveRightHalf = 0x0007,

        - MoveFull_Half = 0x0004,

    Auto Manual = 0x0008,

        - PrintStart = 0x000B,
        - PrintStop = 0x000B,

    AirRelease = 0x005A,

        - EasySetup = 0x08,
        IndexMoveHome = 0x005B,
        IndexMoveEnd = 0x005C,
        - LiftMoveHome = 0x00B8,
        - LiftMoveEnd = 0x00B9,
        – IndexDirChange = 0x005D

    typedef struct IndexerLiftSettings::LiftParameters LiftParameters

    • typedef struct IndexerLiftSettings::IndexParameters_ IndexParameters
    • typedef enum IndexerLiftSettings::IndexerCommandsEn_ IndexerCommandsEn
```

Public Member Functions

- IndexerLiftSettings (IndexParameters indParam, LiftParameters lifParam)
- IndexerLiftSettings ()
- void fromByteArray (QByteArray indParamArr, QByteArray lifParamArr)

Public Attributes

- IndexParameters indexerParam
- · LiftParameters liftParam

7.16.1 Member Typedef Documentation

```
typedef enum IndexerLiftSettings::IndexerCommandsEn_ IndexerLiftSettings::IndexerCommandsEn
typedef struct IndexerLiftSettings::IndexParameters_ IndexerLiftSettings::IndexParameters
typedef struct IndexerLiftSettings::LiftParameters_ IndexerLiftSettings::LiftParameters
```

7.16.2 Member Enumeration Documentation

enum IndexerLiftSettings::Devices - enumerator which contain device addresses of lift and indexer.

Enumerator

LiftDevice	0x0002
IndexerDevice	0x0001

<code>enum IndexerLiftSettings::IndexerCommandsEn_</code> - enumerator, which written to create names of data what must be send to execute commands for indexer and lift device.

Enumerator

Machine_Reset	0x0001
Machine_Home	0x0009
IndexLock	0x000A
IndexUnLock	0x000A
MoveUp_Down	0x0006
MoveLeft	0x0005
MoveRight	0x0007
MoveLeftHalf	0x0005
MoveRightHalf	0x0007
MoveFull_Half	0x0004
Auto_Manual	0x0008
PrintStart	0x000B
PrintStop	0x000B
AirRelease	0x005A
EasySetup	0x0008
IndexMoveHome	0x005B

Enumerator

IndexMoveEnd	0x005C
LiftMoveHome	0x00B8
LiftMoveEnd	0x00B9
IndexDirChange	0x005D

enum IndexerLiftSettings::IndexerLiftDataPlaces - Enumerator describe address of data places for indexer and lift device. Name of enumerator item describe parameter which are sends to PCB.

Enumerator

IndexHomeOffset	0x01
IndexDistOffcet	0x02
IndexSpeed	0x03
IndexDirection	0x04
IndexStepTimeDelay	0x06
LiftDelayDown	0x1C
LiftDelayUp	0x07
IndexDistance	0x08
IndexLastRevolvWarm	0x09
IndexAcceleration	0x0A
IndexAccelerationRet	0x0B
IndexSpeedRet	0x0D
WarningTime	0x0E
LiftHomeOffcet	0x15
LiftDistance	0x16
LiftSpeed	0x17
LiftAcceleration	0x18
LoadHeadState	0x1F

7.16.3 Constructor & Destructor Documentation

 ${\tt IndexerLiftSettings::LiftParameters} \ \ {\tt liftParam} \) \ \hbox{- class constructor with data initialization}.$ Initialize indexerParam and liftParam with given data.

 $\label{limits} {\tt IndexerLiftSettings::IndexerLiftSettings[2/2] () - empty \ class \ constructor. \ Initialize \ indexerParam \ and \ liftParam \ with \ default \ parameters.}$

7.16.4 Member Function Documentation

 ${\tt QByteArray} \ \textit{lifParamArr} \) \ \textbf{- fill fields of indexerParam and liftParam with data parsed from given} \\ \textit{QByteArray} \text{'s}.$

7.16.5 Member Data Documentation

```
IndexParameters IndexerLiftSettings::indexerParam
LiftParameters IndexerLiftSettings::liftParam
```

The documentation for this class was generated from the following files:

- settings.h
- settings.cpp

7.17 Register::IndexerReg_ Union Reference

```
#include <settings.h>
```

Classes

• struct reg

Public Attributes

- struct Register::IndexerReg_::reg field
- uint16_t memBeg

7.17.1 Member Data Documentation

struct Register::IndexerReg_::reg Register::IndexerReg_::field - fields of Register::IndexerReg_::reg structure to give possibility to access to memory by name.

uint16_t Register::IndexerReg_::memBeg - variable to notice beginning of memory region of structure.

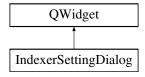
The documentation for this union was generated from the following file:

• settings.h

7.18 IndexerSettingDialog Class Reference

#include <indexersettingdialog.h>

Inheritance diagram for IndexerSettingDialog:



Signals

- void indexerParamChanged (QByteArray indexParamArr)
- void liftParamChanged (QByteArray liftParamArr)
- void sendCommand (QByteArray command)
- · void liftDistanceChanged (float distance)

Public Member Functions

- IndexerSettingDialog (QWidget *parent=0)
- \sim IndexerSettingDialog ()
- void setRegisters (Register *reg)
- void setIndexerSetting (bool disconnect=true)
- void setLiftSetting (bool disconnect=true)
- void setIndexerSetting (IndexerLiftSettings::IndexParameters indexParam, bool disconnect=true)
- void setLiftSetting (IndexerLiftSettings::LiftParameters liftParam, bool disconnect=true)
- void setLiftDistance (float distance, int liftGearRatio)
- float getLiftDistance ()
- void setLiftGearRatio (uint32 t liftGearRatio)

Protected Member Functions

- bool event (QEvent *e)
- bool eventFilter (QObject *watched, QEvent *event)
- void showEvent (QShowEvent *ev)
- void changeEvent (QEvent *event)

Private Slots

- void connectAll ()
- void disconnectAll ()
- · void accept ()
- · void reject ()
- void eventFilterSetup ()
- void dSpinBoxIndexDistance_valueChanged (double arg1)
- void spinBoxIndexHomeOffset_valueChanged (double arg1)
- void spinBoxIndexDistanceOffcet_valueChanged (double arg1)
- void spinBoxIndexSpeed valueChanged (double arg1)
- void dSpinBoxIndexAccel_valueChanged (double arg1)

- void spinBoxindexSpeedRet_valueChanged (double arg1)
- void dSpinBoxIndexAccelRet_valueChanged (double arg1)
- void dSpinBoxLiftDownDelay_valueChanged (double arg1)
- void dSpinBoxLiftUpDelay valueChanged (double arg1)
- void dSpinBoxLiftDistance_valueChanged (double arg1)
- void spinBoxLiftHomeOffset_valueChanged (double arg1)
- void spinBoxLiftSpeed_valueChanged (double arg1)
- void dSpinBoxLiftAccel_valueChanged (double arg1)
- void on pButtonLiftMove clicked ()
- void on pButtonLiftHome clicked ()
- void on_pButtonIndexMove_clicked ()
- void on_pButtonIndexHome_clicked ()

Private Attributes

- Ui::IndexerSettingDialog * ui
- · bool acceptOnDeactilationEn
- bool acceptEnable
- · uint32 t liftGearRatio
- Register * registers

7.18.1 Constructor & Destructor Documentation

```
\label{eq:constructor} IndexerSettingDialog::IndexerSettingDialog ($$ QWidget * parent = 0 ) [explicit] - standard QWidget constructor.$$ IndexerSettingDialog:: $$ \sim IndexerSettingDialog ( ) - standard QWidget destructor.$$
```

7.18.2 Member Function Documentation

void IndexerSettingDialog::accept () [private], [slot] - function to collect all data from QSpinBoxes to save it at hard drive. Function emit two signals with data indexerParamChanged(...) and liftParamChanged(...) which are handle in parent object. Function invoke by OK button and from event (...) when window lost focus or deactivated.

```
\label{thm:cond} \mbox{\sc void IndexerSettingDialog::changeEvent (} \mbox{\sc QEvent * $event$ ) [protected]- Reimplementation of default event for QWidget to enable user interface translation. Function called automatically.}
```

void IndexerSettingDialog::connectAll ()[private], [slot] - function what is used to connect all widgets signals to appropriate functions.

 $\label{local_problem} \begin{tabular}{ll} \b$

All functions in next block used to send parameters to master PCB to configure machine. Method of data packing described in Register class reference.

```
void IndexerSettingDialog::dSpinBoxIndexAccelRet_valueChanged (
                   double arg1 )[private], [slot]
      void IndexerSettingDialog::dSpinBoxIndexDistance_valueChanged (
                   double arg1 )[private], [slot]
      void IndexerSettingDialog::dSpinBoxLiftAccel_valueChanged (
                   double arg1 )[private], [slot]
      void IndexerSettingDialog::dSpinBoxLiftDistance_valueChanged (
                   double arg1 )[private], [slot]
      void IndexerSettingDialog::dSpinBoxLiftDownDelay_valueChanged (
                   double arg1 )[private], [slot]
      void IndexerSettingDialog::dSpinBoxLiftUpDelay_valueChanged (
                   double arg1 )[private], [slot]
      void IndexerSettingDialog::spinBoxIndexDistanceOffcet_valueChanged (
                   double arg1 )[private], [slot]
      \verb|void IndexerSettingDialog::spinBoxIndexHomeOffset_valueChanged | (
                   double arg1 )[private], [slot]
      void IndexerSettingDialog::spinBoxIndexSpeed_valueChanged (
                   double arg1 )[private], [slot]
      void IndexerSettingDialog::spinBoxindexSpeedRet_valueChanged (
                   double arg1 )[private], [slot]
      void IndexerSettingDialog::spinBoxLiftHomeOffset_valueChanged (
                   double arg1 ) [private], [slot]
      void IndexerSettingDialog::spinBoxLiftSpeed_valueChanged (
                   double arg1 ) [private], [slot]
 bool IndexerSettingDialog::event (
              QEvent * e ) [protected] - reimplementation of standard function to handle QEvent::WindowDeactivate
or QEvent::Leave for automatic invoke of accept(...) function on window deactivation.
 bool IndexerSettingDialog::eventFilter (
             QObject * watched,
             QEvent * event ) [protected] - reimplementation of standard function to handle QEvent:: Mouse-
ButtonDblClick or QEvent::MouseButtonRelease events to call NumpadDialog or KeyboardDialog to enter data to
appropriate widgets. Widgets which will call this function are defined in eventFilterSetup(...) function.
 void IndexerSettingDialog::eventFilterSetup ()[private], [slot] - function to configure widgets on
dialog to use eventFilter (...).
 float IndexerSettingDialog::getLiftDistance ( ) - function to get lift distance parameter. Used in parent
object.
 void IndexerSettingDialog::indexerParamChanged (
              QByteArray indexParamArr ) [signal] - signal which is emitted by function accept(...) and handle
by getIndexerParam(...) in parent object.
 void IndexerSettingDialog::liftDistanceChanged (
              float distance ) [signal] - signal which is emitted by function dSpinBoxLiftDistance_value←
Changed(...) and handle by getLiftDistance(...) in parent object to update value at pallet distance spinBox.
 void IndexerSettingDialog::liftParamChanged (
              QByteArray liftParamArr)[signal] - signal which is emitted by function accept(...) and handle
by getLiftParam(...) in parent object.
```

Functions in next block used to send commands to master PCB to move parst of machine. Method of commands data packing described in Register class reference.

```
    void IndexerSettingDialog::on_pButtonIndexHome_clicked ()[private], [slot]
```

- void IndexerSettingDialog::on_pButtonIndexMove_clicked ()[private], [slot]
- void IndexerSettingDialog::on_pButtonLiftHome_clicked ()[private], [slot]
- void IndexerSettingDialog::on_pButtonLiftMove_clicked ()[private], [slot]

```
void IndexerSettingDialog::reject ( )[private], [slot] - function to hide dialog without data saving.
```

```
void IndexerSettingDialog::sendCommand (
```

 ${\tt QByteArray} \ \ \textit{command} \) \ [\texttt{signal}] \mbox{-} \ \ \textbf{signal} \ \ \textbf{to} \ \ \textbf{send} \ \ \textbf{data} \ \ \textbf{in} \ \ \textbf{QByteArray} \ \ \textbf{format to handle in parent object and send it to serial port.}$

```
void IndexerSettingDialog::setIndexerSetting[1/2] (
```

bool disconnect = true) - polymorphic function to set(or update) spinBox values on indexer tab of dialog. In this variant of function data will take from Register::IndexerReg_::reg and set to appropriate widgets at dialog. Boolean variable disconnect describe does program must call disconnectAll(...) function or not.

bool disconnect = true) - polymorphic function to set(or update) spinBox values on indexer tab of dialog. In this variant of function data will take from *indexParam* variable, given in parameters. Boolean variable disconnect describe does program must call disconnectAll(...) function or not.

 $\verb| int liftGearRatio|) \textbf{ - function to update } \textit{lift distance parameter with } \textit{distance parameter.}$

```
void IndexerSettingDialog::setLiftGearRatio (
```

uint32_t liftGearRatio) - function to set value of liftGearRatio variable.

```
void IndexerSettingDialog::setLiftSetting [1/2] (
```

bool disconnect = true) - polymorphic function to set(or update) spinBox values on lift tab of dialog. In this variant of function data will take from Register::LiftReg_::reg and set to appropriate widgets at dialog. Boolean variable disconnect describe does program must call disconnectAll(...) function or not.

bool disconnect = true) - polymorphic function to set(or update) spinBox values on indexer tab of dialog. In this variant of function data will take from liftParam variable, given in parameters. Boolean variable disconnect describe does program must call disconnectAll(...) function or not.

```
void IndexerSettingDialog::setRegisters (
```

Register * reg) - function to set pointer to Register class object. In a whole program used only one sample of class and pointer (registers) set from parent object.

```
void IndexerSettingDialog::showEvent (
```

 ${\tt QShowEvent} * {\tt ev} \) \ [{\tt protected}] \mbox{-} \ reimplementation of standard function.} \ \ Used \ to \ hide \ or \ show \ some \ widgets \ which \ are \ not \ available \ for \ user.$

7.18.3 Member Data Documentation

```
bool IndexerSettingDialog::acceptEnable[private]
bool IndexerSettingDialog::acceptOnDeactilationEn[private]
uint32_t IndexerSettingDialog::liftGearRatio[private]

Register* IndexerSettingDialog::registers[private]
```

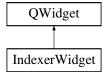
The documentation for this class was generated from the following files:

- indexersettingdialog.h
- indexersettingdialog.cpp

7.19 IndexerWidget Class Reference

#include <indexerwidget.h>

Inheritance diagram for IndexerWidget:



Public Slots

- void printFinish ()
- void printStart ()
- void setState (u_int16_t state)
- · void resetWidget ()

Signals

- void settingButtonCliced ()
- void sendCommand (QByteArray command)
- void resetRequest ()
- void startPrint (bool isAuto)
- void stopPrint ()

Public Member Functions

- IndexerWidget (QWidget *parent=0)
- ∼IndexerWidget ()
- bool getIsAutoPrint ()
- void setlconFolder (QString path)
- void clickButton (QByteArray data)

Protected Member Functions

- virtual void resizeEvent (QResizeEvent *e)
- void changeEvent (QEvent *event)

Private Slots

- void on pButtonLock clicked ()
- void on_pButtonMove_clicked ()
- void on_pButtonAuto_clicked ()
- void on_pButtonPrint_clicked ()
- void on pButtonMoveLeft clicked ()
- void on_pButtonMoveUp_clicked ()
- void on pButtonMoveRight clicked ()
- void on_pButtonReset_clicked ()
- void on_pButtonHome_clicked ()
- void settingPButtonClicSlot ()
- void on_pButtonAir_clicked ()

Private Attributes

- Ui::IndexerWidget * ui
- QPushButton * pButtonSets
- · int halfCounter
- bool isAutoPrintEnable
- QString pathIcon
- · MachineSettings::MachineState machineState

7.19.1 Constructor & Destructor Documentation

```
IndexerWidget::IndexerWidget() (

QWidget * parent = 0 ) [explicit] - standard QWidget constructor. In constructor initialized p←

ButtonSets, resize it and move it to it's place.

IndexerWidget::~IndexerWidget() ( ) - standard QWidget destructor.

7.19.2 Member Function Documentation
```

```
\label{eq:problem} \mbox{\sc void IndexerWidget::changeEvent (} $$ \mbox{\sc QEvent * event } ) [\mbox{\sc protected}] $$ - \mbox{\sc Reimplementation of default event for QWidget to enable user interface translation. Function called automatically.}
```

```
void IndexerWidget::clickButton (
```

 $QByteArray\ data$) - function to imitate clicking of button. Which button will be clicked is selecting by contents of data.

bool IndexerWidget::getIsAutoPrint () - return state of pButtonAuto. Used in parent object.

Functions in next block used to send commands to master PCB to control machine. Data in package tacked from IndexerCommandsEn enumerator. Method of commands data packing described in Register class reference.

```
void IndexerWidget::on_pButtonAir_clicked ()[private], [slot]
void IndexerWidget::on_pButtonAuto_clicked ()[private], [slot]
void IndexerWidget::on_pButtonHome_clicked ()[private], [slot]
void IndexerWidget::on_pButtonLock_clicked ()[private], [slot]
void IndexerWidget::on_pButtonMove_clicked ()[private], [slot]
void IndexerWidget::on_pButtonMoveLeft_clicked ()[private], [slot]
void IndexerWidget::on_pButtonMoveRight_clicked ()[private], [slot]
void IndexerWidget::on_pButtonMoveUp_clicked ()[private], [slot]
void IndexerWidget::on_pButtonPrint_clicked ()[private], [slot]
void IndexerWidget::on_pButtonReset_clicked ()[private], [slot]
```

```
void IndexerWidget::printFinish ( )[slot] - unused function.
  void IndexerWidget::printStart ()[slot] - unused function.
  void IndexerWidget::resetRequest ()[signal] - signal which emit by on_pButtonReset_clicked(...) function
and handle in parent object by resetMachine(...) function.
  void IndexerWidget::resetWidget ( )[slot] - function to return buttons on widget to initial state.
  void IndexerWidget::resizeEvent() (
                              QResizeEvent * e ) [protected], [virtual] - reimplementation of standard function to move
setting button to new place after widget resize. Function call automatically.
  void IndexerWidget::sendCommand (
                             {\tt QByteArray} \ \ \textit{command} \ ) \ [\texttt{signal}] \textbf{-} \ \textbf{signal} \ \textbf{to} \ \ \textbf{send} \ \ \textbf{data} \ \ \textbf{in} \ \ \textbf{QByteArray} \ \ \textbf{format} \ \ \textbf{to} \ \ \textbf{handle} \ \ \textbf{in} \ \ \textbf{parent}
object and send it to serial port.
  void IndexerWidget::setIconFolder (
                              ostring path ) - function to change folder with icons which used on view and update icons. Icon
path written to pathlcon variable.
  void IndexerWidget::setState (
                             u_int16_t state )[slot] - function to set state of widget. State describe which buttons will be
enabled or disabled, visible or hidden. State of widget sets by master board of machine, when Register::Master ←
Reg_::reg field masterReg_EKR updates its value.
  void IndexerWidget::settingButtonCliced ( )[signal] - signal which emitted by settingPButtonClicSlot(...)
function and handle in parent object by indexerLiftSettingRequest(...) function.
  \verb|void IndexerWidget::settingPButtonClicSlot ()[private], [slot] - \textbf{function which called by pButton} \leftarrow \\
Sets click signal and emit settingButtonCliced(...) signal.
  void IndexerWidget::startPrint (
                             bool isAuto) [signal] - signal which handle in parent object by startPrintProcess(...) function.
   void IndexerWidget::stopPrint ()[signal] - signal which handle in parent object by stopPrintProcess(...)
function.
7.19.3 Member Data Documentation
  \verb| int IndexerWidget:: halfCounter[private] - variable which contain count of steps in half mode to hide/show| \\
pButtonMove.
  bool IndexerWidget::isAutoPrintEnable[private]
  {\tt MachineSettings::} {\tt MachineState} \  \, {\tt IndexerWidget::} {\tt machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \  \, {\tt -variable to contain state of machineState[private]} \ 
chine.
  QString IndexerWidget::pathIcon[private] - variable to contain path to icon folder.
```

The documentation for this class was generated from the following files:

QPushButton* IndexerWidget::pButtonSets[private] - QPushButton class object.

- indexerwidget.h
- · indexerwidget.cpp

7.20 IndexerLiftSettings::IndexParameters_ Struct Reference

```
#include <settings.h>
```

Public Member Functions

• QByteArray toByteArray ()

Public Attributes

- uint16_t distance
- int16_t homeOffset
- int16_t distOffcet
- uint16_t speed
- · uint16 t acceleration
- uint16_t speedRet
- uint16_t accelerationRet

7.20.1 Member Function Documentation

QByteArray IndexerLiftSettings::IndexParameters_::toByteArray ()- function to gather all structure items to QByteArray to have possibility save data on hard drive in compact format.

7.20.2 Member Data Documentation

```
uint16_t IndexerLiftSettings::IndexParameters_::acceleration
uint16_t IndexerLiftSettings::IndexParameters_::accelerationRet
uint16_t IndexerLiftSettings::IndexParameters_::distance
int16_t IndexerLiftSettings::IndexParameters_::distOffcet
int16_t IndexerLiftSettings::IndexParameters_::homeOffset
uint16_t IndexerLiftSettings::IndexParameters_::speed
uint16_t IndexerLiftSettings::IndexParameters_::speedRet
```

The documentation for this struct was generated from the following files:

- settings.h
- · settings.cpp

7.21 InfoWidget Class Reference

```
#include <infowidget.h>
```

Inheritance diagram for InfoWidget:



Public Member Functions

- InfoWidget (QWidget *parent=0)
- ∼InfoWidget ()
- void setRegisterPointer (Register *regPtr)
- void setPrinted (int val)
- void setTotal (int val)
- void setlconFolder (QString path)
- void setIndicatorState (u_int16_t state)
- void setErrorText (MachineSettings::MachineParameters machineParameters, uint16_t val)
- void setText (QString text)

Protected Member Functions

void changeEvent (QEvent *event)

Private Attributes

- Ui::InfoWidget * ui
- · QImage imageHome
- QImage imageLock
- Qlmage imageUp
- QImage imageArrows
- QImage imageEmerg
- · QImage imageWarning
- QImage imageStopHand
- · QString pathlcon
- QTime lastTime
- QGraphicsOpacityEffect * effect [7]
- Register * localRegisters
- QSettings * errMasages

7.21.1 Constructor & Destructor Documentation

```
InfoWidget::InfoWidget (
```

 ${\tt QWidget} * parent = 0 \) \ [\texttt{explicit}] \ \textbf{-} \ \textbf{standard class constructor}. \ \textbf{Function initialize QImages and load pictures into them, create QGraphicsOpacityEffects and set it to appropriate images, load error messages file to QSettings class object.}$

 ${\tt InfoWidget::}{\sim} {\tt InfoWidget} \ \ (\) \ \hbox{-} \ \ \text{standard class destructor}.$

7.21.2 Member Function Documentation

```
void InfoWidget::changeEvent (
```

 ${\tt QEvent} * {\tt event}) \ [{\tt protected}] \ \hbox{-} \ reimplementation of default event for QWidget to enable user interface translation. Function called automatically.}$

uint16_t val) - function to display error message at *labelInfo*. Parameter *machineParameters* used to select text from errMasages object. Parameter *val* is unused. Error code, device and other info takes from localRegisters:: masterReg_DEVERR, masterReg_ERR, masterReg_ERROR_MESSAGE data at function invoke.

```
void InfoWidget::setIconFolder (
```

 $QString\ path$) - function to change folder with icons which used on view and update icons. Icon path written to pathIcon variable.

```
void InfoWidget::setIndicatorState (
```

 $u_{int16_t\ state}$) - function to set state of indicators on widget. State describe which indicators will be visible or hidden. State sets by master board of machine, when Register::MasterReg_::reg field master Reg EKR updates its value.

```
void InfoWidget::setPrinted() (
```

int val) - function to update values on *labelPrinted* and on *labelDZH*. Value *labelDZH* updates automatically by time delay calculation between invokes of function.

```
void InfoWidget::setRegisterPointer (
```

Register * regPtr) - function to set pointer to Register class object. In a whole program used only one sample of class and pointer (registers) set from parent object.

7.21.3 Member Data Documentation

```
QGraphicsOpacityEffect* InfoWidget::effect[7][private]
QSettings* InfoWidget::errMasages[private]
QImage InfoWidget::imageArrows[private]
QImage InfoWidget::imageEmerg[private]
QImage InfoWidget::imageHome[private]
QImage InfoWidget::imageLock[private]
QImage InfoWidget::imageStopHand[private]
QImage InfoWidget::imageUp[private]
QImage InfoWidget::imageWarning[private]
QImage InfoWidget::lastTime[private]
QTime InfoWidget::localRegisters[private]
QString InfoWidget::pathIcon[private]
```

The documentation for this class was generated from the following files:

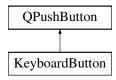
- infowidget.h
- infowidget.cpp

7.22 KeyboardButton Class Reference

Reimplementation of class of QPushButton. Added character variable and signal clicked(...)

```
#include <keyboarddialog.h>
```

Inheritance diagram for KeyboardButton:



Signals

· void clicked (QString character)

Public Member Functions

- · KeyboardButton (QString character)
- QString getCharacter ()
- void setCharacter (QString str)

Private Slots

· void thisClicked ()

Private Attributes

· QString character

7.22.1 Constructor & Destructor Documentation

```
KeyboardButton::KeyboardButton (

QString character) - constructor of class with character variable initialization. Value of parameter sets like a text on button.
```

7.22.2 Member Function Documentation

7.22.3 Member Data Documentation

```
QString KeyboardButton::character[private]
```

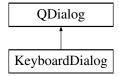
The documentation for this class was generated from the following files:

- · keyboarddialog.h
- · keyboarddialog.cpp

7.23 KeyboardDialog Class Reference

#include <keyboarddialog.h>

Inheritance diagram for KeyboardDialog:



Public Types

- enum KeyboardPosition_ { Bottom, Custom }
- typedef enum KeyboardDialog::KeyboardPosition_ KeyboardPosition

Signals

· void keyClicked ()

Public Member Functions

- KeyboardDialog (QWidget *parent=0, QString windowTitle="Keyboard")
- ∼KeyboardDialog ()
- void buttonsToUpper ()
- void buttonsToLower ()

Static Public Member Functions

• static QString getText (QWidget *parent=0, QString windowTitle="Keyboard", KeyboardPosition position=Custom)

Protected Member Functions

void changeEvent (QEvent *event)

Private Slots

- void appendToLineEdit (QString str)
- void backspace ()
- void submitText ()
- void shift ()
- · void deshift ()
- void capsLock ()
- void someKeyClicked ()
- void dashUnderscoreSwitch (bool shifted=false)

Private Attributes

- QStringList characters
- Ui::KeyboardDialog * ui
- QList< KeyboardButton * > buttons
- KeyboardButton * dashUnderscoreButton
- QString text
- bool capsLockFlag
- bool shiftFlag

7.23.1 Member Typedef Documentation

```
typedef enum KeyboardDialog::KeyboardPosition_ KeyboardDialog::KeyboardPosition
```

7.23.2 Member Enumeration Documentation

```
enum KeyboardDialog::KeyboardPosition_
```

Enumerator

Bottom	
Custom	

7.23.3 Constructor & Destructor Documentation

QString windowTitle = "Keyboard") [explicit] - constructor of class. In function fill characters and buttons lists, create connection for functional buttons, and make layout of that widget on window. Parameter windowTitle used to put it on window top panel.

 $\texttt{KeyboardDialog::}{\sim} \texttt{KeyboardDialog () - standard QDialog destructor.}$

7.23.4 Member Function Documentation

```
void KeyboardDialog::appendToLineEdit (
```

QString str) [private], [slot] - function which is connected to every object in buttons list and put appropriate symbol at last position at lineEdit. Symbol contains in parameter str.

void KeyboardDialog::backspace ()[private], [slot] - function for removing last symbol at lineEdit. invoked by pbBackspace.

void KeyboardDialog::buttonsToLower () - function to change text on keyboard and symbol to lower register.

void KeyboardDialog::buttonsToUpper () - function to change text on keyboard and symbol to higher register.

void KeyboardDialog::capsLock ()[private], [slot] - function to call buttonsToUpper(...) or buttonsTo ← Lower(...) function appropriate to state of capsLockFlag and invert capsLockFlag value.

```
void KeyboardDialog::changeEvent (

QEvent * event ) [protected] - reimplementation of default event for QWidget to enable user interface translation. Function called automatically.
```

void KeyboardDialog::deshift ()[private], [slot] - function for set shiftFlag value to false (disable "Shift" on keyboard), and set text on buttons to appropriate state

 $\label{eq:custom} \textbf{KeyboardPosition} \ \ \textit{position} = \textit{Custom} \) \ [\texttt{static}] \ \ \textbf{-} \ \ \textbf{static} \ \ \textbf{-} \ \ \textbf{-}$

void KeyboardDialog::keyClicked ()[signal] - signal which emitted at clicking of any object from buttons list.

void KeyboardDialog::shift ()[private], [slot] - function for set shiftFlag value to true (enable "Shift" on keyboard), and set text on buttons to appropriate state.

void KeyboardDialog::someKeyClicked ()[private], [slot] - function which called by any object from buttons list. Emit keyClicked (...) signal.

void KeyboardDialog::submitText () [private], [slot] - function which invoked by click() signal from $pb \leftarrow Enter$. Used to copy text to text variable and call standard QDialog::accept() function to exit from keyboard dialog.

7.23.5 Member Data Documentation

QList<KeyboardButton*> KeyboardDialog::buttons[private] - array of KeyboardButton class objects. Used to add keyboard buttons to dialog interface.

```
bool KeyboardDialog::capsLockFlag[private]

QStringList KeyboardDialog::characters[private]

KeyboardButton* KeyboardDialog::dashUnderscoreButton[private]

bool KeyboardDialog::shiftFlag[private]
```

QString KeyboardDialog::text[private] - variable for containing text from lineEdit. Used in getText(...) functions

- · keyboarddialog.h
- keyboarddialog.cpp

7.24 MachineSettings::LastRevolverWarm_ Union Reference

Data union for simplify writing data to Register::IndexerReg_::reg at indexerReg_TM field.

```
#include <settings.h>
```

Public Attributes

```
struct {
    uint8_t multiple:1
    uint8_t last:1
    uint8_t revolver:1
    uint8_t warm:1
    uint8_t res:4
} field
```

• uint8_t all

7.24.1 Member Data Documentation

uint8_t MachineSettings::LastRevolverWarm_::all - variable which contain all bits in one byte in right positions.

```
struct { ... } MachineSettings::LastRevolverWarm_::field
```

Fields of structure.

```
    uint8_t MachineSettings::LastRevolverWarm_::last
    uint8_t MachineSettings::LastRevolverWarm_::multiple
    uint8_t MachineSettings::LastRevolverWarm_::revolver
    uint8_t MachineSettings::LastRevolverWarm_::warm
```

uint8_t MachineSettings::LastRevolverWarm_::res - reserved bits.

The documentation for this union was generated from the following file:

· settings.h

7.25 IndexerLiftSettings::LiftParameters_ Struct Reference

```
#include <settings.h>
```

Public Member Functions

• QByteArray toByteArray ()

Public Attributes

- uint16_t distance
- int16_t homeOffcet
- uint16_t speed
- uint16_t acceleration
- · uint16 t delayDown
- uint16_t delayUp

7.25.1 Member Function Documentation

QByteArray IndexerLiftSettings::LiftParameters_::toByteArray () - function to gather all structure items to QByteArray to have possibility save data on hard drive in compact format.

7.25.2 Member Data Documentation

```
uint16_t IndexerLiftSettings::LiftParameters_::acceleration
uint16_t IndexerLiftSettings::LiftParameters_::delayDown
uint16_t IndexerLiftSettings::LiftParameters_::delayUp
uint16_t IndexerLiftSettings::LiftParameters_::distance
int16_t IndexerLiftSettings::LiftParameters_::homeOffcet
uint16_t IndexerLiftSettings::LiftParameters_::speed
```

- · settings.h
- · settings.cpp

7.26 Register::LiftReg_ Union Reference

```
#include <settings.h>
```

Classes

• struct reg

Public Attributes

- struct Register::LiftReg_::reg field
- uint16_t memBeg

7.26.1 Member Data Documentation

struct Register::LiftReg_::reg Register::LiftReg_::field - fields of Register::LiftReg_::reg structure to give possibility to access to memory by name.

uint16_t Register::LiftReg_::memBeg- variable to notice beginning of memory region of structure.

The documentation for this union was generated from the following file:

• settings.h

7.27 LoginDialog Class Reference

```
#include <logindialog.h>
```

Inheritance diagram for LoginDialog:



Public Member Functions

- LoginDialog (QWidget *parent=0)
- ∼LoginDialog ()
- void setUserNames (QStringList names)

Public Attributes

- QString userName
- QString userPassword

Protected Member Functions

- bool eventFilter (QObject *watched, QEvent *event)
- void changeEvent (QEvent *event)

Private Slots

• void loginAccepted ()

7.27.1 Constructor & Destructor Documentation

```
\label{eq:loginDialog} $$ \operatorname{LoginDialog()} ($$ \operatorname{QWidget} * parent = 0 ) $$ [explicit] - standard QDialog constructor. In constructor connected $$ pButtonLogin$ to $\log \operatorname{inAccepted(...)}$ function and installed eventFilter to $$ lineEditPassword.
```

```
\verb|LoginDialog::\sim \verb|LoginDialog()| ( ) - standard destructor.
```

7.27.2 Member Function Documentation

```
\label{eq:condition} $$\operatorname{QEvent} * event \ ) $$ [\operatorname{protected}] $$- Reimplementation of default event for QWidget to enable user interface translation. Function called automatically.
```

 ${\tt QEvent} * {\tt event} \;) \quad {\tt [protected]} \; - \; reimplementation \; of \; standard \; function \; to \; handle \; Q \leftarrow \\ {\tt Event::MouseButtonDblClick} \; or \; {\tt QEvent::MouseButtonRelease} \; events \; to \; call \; {\tt KeyboardDialog} \; to \; enter \; data \; to \; lineEditPassword. \\$

void LoginDialog::loginAccepted () [private], [slot] - function which called by pButtonLogin button and save use name and password to userName and userPassword variables and call standard QDialog::accept() function to exit from dialog. Parameters userName and userPassword are checked in userLogin(...) function.

```
void LoginDialog::setUserNames (
```

 ${\tt QStringList} \ \ {\it names} \ \) \ \ \text{- function used to fill } \textit{listWidget} \ \ \text{with } \textit{names}. \ \ \textbf{Used to give possibility select} \\ \textbf{user name from list}.$

7.27.3 Member Data Documentation

```
QString LoginDialog::userName
QString LoginDialog::userPassword
```

- · logindialog.h
- · logindialog.cpp

7.28 LogoDialog Class Reference

```
#include <logodialog.h>
```

Inheritance diagram for LogoDialog:



Public Member Functions

- LogoDialog (QWidget *parent=0)
- ∼LogoDialog ()

Protected Member Functions

- void showEvent (QShowEvent *ev)
- void changeEvent (QEvent *event)

Private Slots

void timerTimeOut ()

Private Attributes

- Ui::LogoDialog * ui
- QTimer * timer
- QMovie * movie

7.28.1 Constructor & Destructor Documentation

```
\label{eq:logoDialog()} $$ \operatorname{LogoDialog()} ($$ \operatorname{QWidget} * parent = 0 ) $$ [explicit] - standard dialog constructor. At constructor is loading $gif$ animation to movie and creates timer which is connected to timerTimeOut(...) function.
```

```
{\tt LogoDialog::} {\sim} {\tt LogoDialog()} \quad \textbf{( ) - standard QDialog destructor}.
```

7.28.2 Member Function Documentation

```
\label{eq:condition} $$\operatorname{QEvent} * event ) $$ [\operatorname{protected}] $-$ reimplementation of default event for QWidget to enable user interface translation. Function called automatically.
```

```
void LogoDialog::showEvent() (

QShowEvent * ev ) [protected] - reimplementation of standard QDialog function. Used to start playing movie and start timer.
```

void LogoDialog::timerTimeOut () [private], [slot] - function to close dialog after some count of function calling.

7.28.3 Member Data Documentation

```
QMovie* LogoDialog::movie [private]
QTimer* LogoDialog::timer [private]
```

- logodialog.h
- logodialog.cpp

7.29 MachineSettings::MachineHeadType_ Union Reference

Data union for simplify writing data about type of machine.

```
#include <settings.h>
```

Public Attributes

```
    struct {
        uint8_t servoDriveType:3
        uint8_t carriageType:3
        uint8_t sqFIType:2
    } field
```

· uint8_t all

7.29.1 Member Data Documentation

uint8_t MachineSettings::MachineHeadType_::all - variable which contain all bits in one byte in right positions.

```
struct { ... } MachineSettings::MachineHeadType_::field
```

Fields of structure

```
uint8_t MachineSettings::MachineHeadType_::carriageTypeuint8_t MachineSettings::MachineHeadType_::servoDriveType
```

• uint8_t MachineSettings::MachineHeadType_::sqFlType

The documentation for this union was generated from the following file:

· settings.h

7.30 MachineSettings::MachineIndexLiftType_ Union Reference

Data union for simplify writing data about type of machine.

```
#include <settings.h>
```

Public Attributes

```
    struct {
        uint16_t mainServoDriveType:3
        uint16_t indexerType:3
        uint16_t liftType:3
        uint16_t lockType:3
        uint16_t hmilsConnected:1
        uint16_t keypadlsConnected:1
        uint16_t res_:2
    } field
```

7.30.1 Member Data Documentation

• uint16_t all

uint16_t MachineSettings::MachineIndexLiftType_::all- variable which contain all bits in one byte in right
positions.

```
struct { ... } MachineSettings::MachineIndexLiftType_::field
```

Fields of structure.

```
    uint16_t MachineSettings::MachineIndexLiftType_::hmiIsConnected
    uint16_t MachineSettings::MachineIndexLiftType_::indexerType
    uint16_t MachineSettings::MachineIndexLiftType_::keypadIsConnected
    uint16_t MachineSettings::MachineIndexLiftType_::liftType
    uint16_t MachineSettings::MachineIndexLiftType_::lockType
    uint16_t MachineSettings::MachineIndexLiftType_::mainServoDriveType
```

```
uint16_t MachineSettings::MachineIndexLiftType_::res_ - reserved bits.
```

The documentation for this union was generated from the following file:

· settings.h

7.31 MachineSettings::MachineParameters_ Struct Reference

```
#include <settings.h>
```

Public Member Functions

QByteArray toByteArray ()

Public Attributes

- uint16_t headCount
- uint16 t warningTime
- int16 t direction
- MachineType machineType
- MachineHeadType headType
- MachineIndexLiftType indexeLiftType
- uint16_t headMaxRange
- uint16_t liftGearRatio
- uint16_t indexerScrewPinch
- · uint8 t useUnloadHead
- uint8_t stepTimeDelay
- LastRevolverWarm lastRevWarm

7.31.1 Member Function Documentation

QByteArray MachineSettings::MachineParameters_::toByteArray () - function to gather all structure items to QByteArray to have possibility save data on hard drive in compact format.

7.31.2 Member Data Documentation

```
int16_t MachineSettings::MachineParameters_::direction
uint16_t MachineSettings::MachineParameters_::headCount
uint16_t MachineSettings::MachineParameters_::headMaxRange
MachineHeadType MachineSettings::MachineParameters_::headType
MachineIndexLiftType MachineSettings::MachineParameters_::indexeLiftType
uint16_t MachineSettings::MachineParameters_::indexerScrewPinch
LastRevolverWarm MachineSettings::MachineParameters_::lastRevWarm
uint16_t MachineSettings::MachineParameters_::liftGearRatio
MachineType MachineSettings::MachineParameters_::machineType
uint8_t MachineSettings::MachineParameters_::stepTimeDelay
uint8_t MachineSettings::MachineParameters_::useUnloadHead
uint16_t MachineSettings::MachineParameters_::warningTime
```

- settings.h
- · settings.cpp

7.32 MachineSettings Class Reference

```
#include <settings.h>
```

Classes

- union LastRevolverWarm_
- union MachineHeadType_
- union MachineIndexLiftType_
- struct MachineParameters_
- · union MachineState_

Public Types

```
• enum Devices { MasterDevice = 0x0000 }
• enum MasterDataPlaces {
    - MasterHeadCount = 0x0001,
    - MasterLastButton = 0x0003,
    - MasterIndexLiftCommand = 0x0004,
    - MasterHeadStateLo = 0x0005,

    MasterHeadStateHi = 0x0009,

    MasterPaletStateLo = 0x000A,

    MasterPaletStateHi = 0x0012,

    – MasterMachineType = 0x0011
 }
enum MachineType {
    VoltServo = 0x0000,
    - VoltAC.
    - Vector,
    - TitanASE,
    - TitanASA.
    - TitanAAA
 }
```

- typedef union MachineSettings::MachineState_ MachineState
- typedef enum MachineSettings::MachineType_ MachineType
- typedef union MachineSettings::MachineHeadType_MachineHeadType
- typedef union MachineSettings::MachineIndexLiftType_ MachineIndexLiftType
- typedef union MachineSettings::LastRevolverWarm_ LastRevolverWarm
- typedef struct MachineSettings::MachineParameters_ MachineParameters

Public Member Functions

- MachineSettings (MachineParameters mParam)
- MachineSettings ()
- void fromByteArray (QByteArray machineParamArray)

Static Public Member Functions

- static bool getServiceWidgEn ()
- static void setServiceWidgEn (bool servEn)
- static MachineType getMachineType ()
- static void setMachineType (MachineType mType)
- static bool getMachineIdle ()
- static void setMachineIdle (bool idle)
- static uint16 t getHeadMaxRange ()
- static uint16_t getHeadType ()
- static uint16_t getIndexLiftType ()
- static uint16 t getHeadPalStateLo ()
- static uint16_t getHeadPalStateHi ()
- static void setHeadMaxRange (uint16_t val)
- static void setHeadType (uint16_t val)
- static void setIndexLiftType (uint16_t val)
- static void setHeadPalStateLo (uint16 t val)
- static void setHeadPalStateHi (uint16_t val)
- static void setHeadPalStateIndex (int index, bool state)

Public Attributes

- QStringList machineTypeList
- QList< int > machineTypeData
- · MachineParameters machineParam

Static Public Attributes

- static bool serviceWidgetsEn
- static MachineType machineTypeStat
- · static bool machineldle

Static Private Attributes

- static uint16_t headMaxRangeStat
- static uint16_t headTypeStat
- static uint16 t indexerLiftTypeStat
- static uint32_t headPalStateStat

7.32.1 Member Typedef Documentation

typedef union MachineSettings::LastRevolverWarm_ MachineSettings::LastRevolverWarm-union of data fields to write to indexerReg_TM by parameters names.

typedef union MachineSettings::MachineHeadType_ MachineSettings::MachineHeadType - union of data to declare parameters of head.

typedef union MachineSettings::MachineIndexLiftType_ MachineSettings::MachineIndexLiftType - union of data to declare parameters of lift.

typedef struct MachineSettings::MachineParameters_ MachineSettings::MachineParameters - Structure of data to save machine parameters to save it on hard drive.

typedef union MachineSettings::MachineState_ MachineSettings::MachineState - union to save state of machine to use in program.

typedef enum MachineSettings::MachineType_ MachineSettings::MachineType - enumerator to save type of machine to hide or show widgets on dialogs.

7.32.2 Member Enumeration Documentation

enum MachineSettings::Devices - enumerator to declare address of devices to send data to appropriated fields.

Enumerator

MasterDevice	0x0000

enum MachineSettings::MachineType_

Enumerator

VoltServo	0x0000
VoltAC	0x0001
Vector	0x0002
TitanASE	0x0003
TitanASA	0x0004
TitanAAA	0x0005

enum MachineSettings::MasterDataPlaces

Enumerator

MasterHeadCount	0x0001
MasterLastButton	0x0003
MasterIndexLiftCommand	0x0004
MasterHeadStateLo	0x0005
MasterHeadStateHi	0x0009
MasterPaletStateLo	0x000A
MasterPaletStateHi	0x0012
MasterMachineType	0x0011

7.32.3 Constructor & Destructor Documentation

MachineSettings::MachineSettings[1/2] (

 ${\tt MachineSettings::MachineParameters} \ \textit{mParam} \) \ \textbf{-} \ constructor \ of \ class \ to \ initialize \ fields \ of \ structure \ with \ given \ in \ \textit{mParam} \ variable \ parameters.$

MachineSettings::MachineSettings[2/2] () - constructor of class to initialize fields of structure with default parameters.

7.32.4 Member Function Documentation

void MachineSettings::fromByteArray (

 ${\tt QByteArray} \ \textit{machineParamArray} \) \ \textbf{- function to fill appropriated fields of class with data given in} \\ \textit{machineParamArray}$

uint16_t MachineSettings::getHeadMaxRange ()[static] - function to get value of headMaxRangeStat variable.

```
uint16_t MachineSettings::getHeadPalStateHi ( )[static] - function to get highest 16 bit of headPal↔
StateStat variable.
uint16_t MachineSettings::getHeadPalStateLo ( )[static] - function to get lowest 16 bit of headPalState←
Stat variable.
 uint16_t MachineSettings::getHeadType ( )[static] - function to get value of headTypeStat variable.
 uint16_t MachineSettings::getIndexLiftType()[static] - function to get value of indexerLiftTypeStat vari-
able.
 bool MachineSettings::getMachineIdle ()[static] - function to get value of machineIdle variable.
 MachineSettings::MachineType MachineSettings::getMachineType ()[static] - function to get value of
machineTypeStat variable.
 bool MachineSettings::getServiceWidgEn ()[static] - function to get value of serviceWidgetsEn variable.
 void MachineSettings::setHeadMaxRange (
               uint16_t val ) [static] - function to set value of headMaxRangeStat variable.
 void MachineSettings::setHeadPalStateHi (
               uint16_t val ) [static] - function to set highest 16 bit of headPalStateStat variable.
 void MachineSettings::setHeadPalStateIndex (
              int index,
               bool state ) [static] - function to set one bit (value state) of headPalStateStat variable at position
given by index.
 void MachineSettings::setHeadPalStateLo (
               uint16_t val)[static] - function to set lowest 16 bit of headPalStateStat variable.
 void MachineSettings::setHeadType (
               uint16_t val ) [static] - function to set value of headTypeStat variable.
 void MachineSettings::setIndexLiftType (
               uint16_t val ) [static] - function to set value of indexerLiftTypeStat variable.
 void MachineSettings::setMachineIdle (
               bool idle ) [static] - function to set value of machineldle variable.
 void MachineSettings::setMachineType (
               {\tt MachineSettings::} {\tt MachineType} \  \, {\tt mType} \  \, ) \, [{\tt static}] \  \, {\tt -function} \  \, {\tt to} \  \, {\tt set} \  \, {\tt value} \  \, {\tt of} \  \, {\tt machineTypeStat} \, \, \\
variable.
 void MachineSettings::setServiceWidgEn (
               bool servEn )[static] - function to set value of serviceWidgetsEn variable.
```

7.32.5 Member Data Documentation

- uint16_t MachineSettings::headMaxRangeStat[static], [private]
- uint16_t MachineSettings::headTypeStat[static], [private]
- uint16_t MachineSettings::indexerLiftTypeStat[static], [private]
 - variables to describe types and parameters of machine parts.

uint32_t MachineSettings::headPalStateStat[static], [private] - variable to describe state of pallets. Position of bit describe pallet number, state of bit at position mean information about containing rag on pallet.

bool MachineSettings::machineIdle[static] - contain information about machine state. Get *true* value when machine is ready to work, and *false* in any other case.

MachineParameters MachineSettings::machineParam - structure to contain parameters of the whole machine.

- QList<int> MachineSettings::machineTypeData
- QStringList MachineSettings::machineTypeList
- MachineSettings::MachineType MachineSettings::machineTypeStat[static]

block of variables which are used for filling comboBox with machine types.

bool MachineSettings::serviceWidgetsEn[static] - variable which used to describe state of service widgets and dialogs. Changing state need higher access privileges.

- · settings.h
- · settings.cpp

7.33 MachineSettings::MachineState_Union Reference

```
#include <settings.h>
```

Structure to save state of buttons of IndexerWidget object class. Created for future use.

Public Attributes

```
    struct {
        uint8_t printStop:1
        uint8_t reserved:1
        uint8_t lockUnLock:1
        uint8_t upDown:1
        uint8_t halfFull:1
        uint8_t reserved2:1
        uint8_t manualAuto:1
        uint8_t airRelease:1
        uint8_t easySetup:1
        uint8_t reserved3:7
    } bit
```

7.33.1 Member Data Documentation

• uint16_t all

```
uint8_t MachineSettings::MachineState_::airRelease
uint16_t MachineSettings::MachineState_::all

struct { ... } MachineSettings::MachineState_::bit

uint8_t MachineSettings::MachineState_::easySetup

uint8_t MachineSettings::MachineState_::halfFull

uint8_t MachineSettings::MachineState_::lockUnLock

uint8_t MachineSettings::MachineState_::manualAuto

uint8_t MachineSettings::MachineState_::printStop

uint8_t MachineSettings::MachineState_::reserved

uint8_t MachineSettings::MachineState_::reserved2

uint8_t MachineSettings::MachineState_::reserved3

uint8_t MachineSettings::MachineState_::reserved3

uint8_t MachineSettings::MachineState_::reserved3
```

The documentation for this union was generated from the following file:

• settings.h

7.34 MailSender Class Reference

```
#include <mailsender.h>
```

Inheritance diagram for MailSender:



Public Slots

- void setRecipientMailAdress (QString mail="mishko.litvin@gmail.com")
- void setEmailSubject (QString subject="LiQt Machine interface autosend message")
- void setRecipientName (QString name="Customer")
- void setSenderMailAdress (QString mail="Liqt.autosend@gmail.com")
- void setSenderPassword (QString pswd="D7C5cqAz")
- void setSenderName (QString name="LiQt Interface")

Public Member Functions

- MailSender (QObject *parent=0)
- int sendMessage (QString messageStr, QString subject, bool clear=true)
- int sendMessage (QString message, bool clear=true)

Private Attributes

- SmtpClient * smtp
- MimeMessage * message
- EmailAddress * senderAddr
- EmailAddress * recipientAddr
- MimeText * messageText
- QString messageSubject

7.34.1 Constructor & Destructor Documentation

```
\label{eq:MailSender:MailSender() ( QObject * parent = 0 ) [explicit] - standard class constructor. Initialize mail sender class with standard parameters.}
```

7.34.2 Member Function Documentation

Block of function which used for setup parameters of e-mail messages.

7.34.3 Member Data Documentation

```
MimeMessage* MailSender::message [private]

QString MailSender::messageSubject [private]

MimeText* MailSender::messageText [private]

EmailAddress* MailSender::recipientAddr [private]

EmailAddress* MailSender::senderAddr [private]

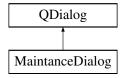
SmtpClient* MailSender::smtp [private]
```

- · mailsender.h
- · mailsender.cpp

7.35 MaintanceDialog Class Reference

#include <maintancedialog.h>

Inheritance diagram for MaintanceDialog:



Public Types

• enum MaintanceType { Warning, Critical }

Public Slots

- void openMaintanceList ()
- · void openDialog ()
- void solveltem (int index)

Signals

- void stopRequest ()
- void continueRequest ()
- void maintanceWorkEnable (bool enabled)

Public Member Functions

- MaintanceDialog (QWidget *parent=0)
- MaintanceDialog (MaintanceType mType, QWidget *parent=0, QString name="trouble", QString tr ← Info="trouble info", QString machInfo="machine info")
- \sim MaintanceDialog ()
- void setTrableName (QString name="trouble")
- void setTrableInfo (QString info="trouble info")
- void setMachineInfo (QString info="machine info")
- void setMaintanceType (MaintanceType mType=Warning)
- QList< MaintanceElement > getUnsolvedList ()
- void check (int cyclesCount)

Static Public Member Functions

- static bool execute (QWidget *parent=0, MaintanceType mType=Warning, QString name="trouble", QString trInfo="trouble info", QString machInfo="machine info")
- static bool execute (MaintanceElement maintance, QWidget *parent=0)

Protected Member Functions

• void changeEvent (QEvent *event)

Private Slots

- void acceptSlot ()
- void rejectSlot ()

Private Attributes

- Ui::MaintanceDialog * ui
- bool doltNow
- · bool maintanceHaveWork
- · bool maintanceHaveWarning
- QSettings * settings
- QList< MaintanceElement > maintanceList
- QList< MaintanceElement > unsolvedList
- QList< int > unsolvedListIndex
- MaintanceWidget * maintanceWidget
- · bool firstCheck
- int lastCyclesCount

7.35.1 Member Enumeration Documentation

7.35.1.1 MaintanceType

enum MaintanceDialog::MaintanceType

Enumerator

Warning Critical

7.35.2 Constructor & Destructor Documentation

Used to fill appropriated fields on user interface.

```
\sim\!\!\text{MaintanceDialog()} ( ) - standard QDialog class destructor.
```

7.35.3 Member Function Documentation

```
void MaintanceDialog::acceptSlot ( ) [private], [slot] - function used to set true to doltNow variable
and exit from dialog;
 void MaintanceDialog::changeEvent (
              QEvent * event ) [protected] - reimplementation of default event for QDialog to enable user
interface translation. Function called automatically.
 void MaintanceDialog::check (
              int cyclescount ) - function used to check does machine must stop for maintenance. Function
called at every indexer step and check all maintenance items (from maintanceList). Function emits maintance←
WorkEnable(...) signal with appropriate value.
 void MaintanceDialog::continueRequest ( ) [signal] - unused.
 bool MaintanceDialog::execute [1/2] (
              QWidget * parent = 0,
              MaintanceDialog::MaintanceType mType = Warning,
              QString name = "trouble",
              QString trInfo = "trouble info",
              {\tt QString} \ \textit{machInfo} = \textit{"machine info"} \ ) \quad [{\tt static}] \ \textbf{- function used to call MaintanceDialog}(...)
constructor with appropriate parameters given in function.
 bool MaintanceDialog::execute [2/2] (
              MaintanceElement maintance,
              QWidget * parent = 0 ) [static] - function used to call MaintanceDialog(...) constructor with
parameters taken from maintance variable.
 QList< MaintanceElement > MaintanceDialog::getUnsolvedList ( ) - function used to get unsolvedList
variable value.
 void MaintanceDialog::maintanceWorkEnable (
              bool enabled) [signal] - signal which emitted by check(...) function and handle in parent ob-
ject. Value which send with signal sets in function.
 void MaintanceDialog::openDialog ( ) [slot] - function used to open dialogs fo every item in unsolvedList.
 void MaintanceDialog::openMaintanceList ( ) [slot]
 void MaintanceDialog::rejectSlot ( ) [private], [slot] - function used to set false to doltNow variable
and exit from dialog;
```

Block of function which used for setup parameters and fill appropriate fields of user interface.

```
void MaintanceDialog::solveItem (
```

int index) [slot] - function used to remove one item (number index) from unsolvedList and save unsolvedList and unsolvedListIndex to settings. If unsolvedListIndex length is zero emits maintanceWork← Enable (...) signal with false value.

```
\label{thm:proof-control} \mbox{void MaintanceDialog::stopRequest () [signal] - \mbox{unused}.}
```

7.35.4 Member Data Documentation

```
bool MaintanceDialog::doItNow [private]

bool MaintanceDialog::firstCheck [private]

int MaintanceDialog:lastCyclesCount [private]

bool MaintanceDialog::maintanceHaveWarning [private]

bool MaintanceDialog::maintanceHaveWork [private]

QList<MaintanceElement> MaintanceDialog::maintanceList [private]

MaintanceWidget* MaintanceDialog::maintanceWidget [private]

QSettings* MaintanceDialog::settings [private]

QList<MaintanceElement> MaintanceDialog::unsolvedList [private]

QList<int> MaintanceDialog::unsolvedListIndex [private]
```

- · maintancedialog.h
- · maintancedialog.cpp

7.36 Maintance Element Class Reference

```
#include <maintancewidget.h>
```

Class which use to contain data about machine service. Variable names describe contents of the data stored in that variable.

Public Member Functions

MaintanceElement (int index=0, QString name="trouble", QString trInfo="trouble info", QString mach
 — Info="machine info", int lastCount=0, int repeatCount=0)

Public Attributes

- · int troubleIndex
- int troubleType
- QString troubleName
- QString troubleInfo
- · QString machineInfo
- · int lastCount
- int repeatCyclesCount

7.36.1 Constructor & Destructor Documentation

7.36.1.1 MaintanceElement()

```
MaintanceElement::MaintanceElement (
    int index = 0,
    QString name = "trouble",
    QString trInfo = "trouble info",
    QString machInfo = "machine info",
    int lastCount = 0,
    int repeatCount = 0 ) [inline]
```

7.36.2 Member Data Documentation

```
int MaintanceElement::lastCount

QString MaintanceElement::machineInfo
int MaintanceElement::repeatCyclesCount
int MaintanceElement::troubleIndex

QString MaintanceElement::troubleInfo

QString MaintanceElement::troubleName
int MaintanceElement::troubleType
```

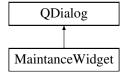
The documentation for this class was generated from the following file:

· maintancewidget.h

7.37 MaintanceWidget Class Reference

```
#include <maintancewidget.h>
```

Inheritance diagram for MaintanceWidget:



Signals

- void troubleSolved (int troubleIndex)
- void maintanceClosed (QList< MaintanceElement > elemList)
- void tutorialRequest (int troubleIndex)

Public Member Functions

- MaintanceWidget (QWidget *parent=0)
- ∼MaintanceWidget ()
- void clearText ()
- void setElemets (QList< MaintanceElement > elemList)

Protected Member Functions

void changeEvent (QEvent *event)

Private Slots

- void solved ()
- void closeWindow ()
- void callTutorial ()

Private Attributes

- Ui::MaintanceWidget * ui
- QList< MaintanceElement > maintanceList

7.37.1 Constructor & Destructor Documentation

```
\label{eq:MaintanceWidget:MaintanceWidget} \mbox{$($} \mbox{$\mathbb{Q}$Widget * $parent = 0$ $) $ [explicit] $-$ standard QWidget constructor. Used to create connections from buttons to functions.}
```

 ${\tt MaintanceWidget::} {\sim} {\tt MaintanceWidget () - standard \ QWidget \ destructor.}$

7.37.2 Member Function Documentation

void MaintanceWidget::callTutorial () [private], [slot] - function created show (in some way) tutorial how to made maintenance for machine. It is not finished.

```
void MaintanceWidget::changeEvent (
```

 ${\tt QEvent} * {\tt event}) \quad {\tt [protected]} \text{ - reimplementation of default event for QDialog to enable user interface translation. Function called automatically.}$

```
void MaintanceWidget::clearText ( ) - function used to QListWidget (remove all items).
void MaintanceWidget::closeWindow ( ) [private], [slot] - used to hide QDialog.
```

 ${\tt QList} < {\tt MaintanceElement} > {\tt elemList} \) \quad {\tt [signal]} \ \hbox{-} \ \hbox{signal what emits on window hide.} \ Parameter send maintanceList to signal handler.}$

```
void MaintanceWidget::setElemets (
```

void MaintanceWidget::maintanceClosed (

 ${\tt QList} < {\tt Maintance Element} > {\tt elemList} \) \ \hbox{- function which used to fill listWidget with maintenance} \\ {\tt elements} \ {\tt and} \ {\tt append} \ {\tt elemList} \ {\tt to} \ {\tt maintance List}.$

void MaintanceWidget::solved () [private], [slot] - function to remove selected at listWidget item from maintanceList and from listWidget. Also this function emit troubleSolved(...) signal with index at list to handle at parent object.

```
void MaintanceWidget::troubleSolved (
```

 $int\ troubleIndex$) [signal] - signal which handle at parent object (request redirected to solveItem(...)) to change list of maintenance items at file system.

```
void MaintanceWidget::tutorialRequest (
```

 $int\ troubleIndex$) [signal] - signal which emitted by callTutorial(...) function. Handled in parent object (handler is not created at present moment).

7.37.3 Member Data Documentation

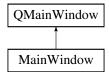
```
QList<MaintanceElement> MaintanceWidget::maintanceList [private]
```

- · maintancewidget.h
- · maintancewidget.cpp

7.38 MainWindow Class Reference

#include <mainwindow.h>

Inheritance diagram for MainWindow:



Public Member Functions

- MainWindow (QWidget *parent=0)
- ∼MainWindow ()
- void masterCodeCheck ()
- · void userLogin ()

Public Attributes

ExitDialog::ExitCode exitCode

Protected Member Functions

- virtual void resizeEvent (QResizeEvent *e)
- void showEvent (QShowEvent *ev)
- bool eventFilter (QObject *obj, QEvent *ev)
- void changeEvent (QEvent *event)

Private Slots

- void zeroStart ()
- void headsInit ()
- · void watchDogTimeout ()
- void headSettingRequest (int index)
- void indexerLiftSettingRequest ()
- void generalSettingDialogRequest ()
- void changeHeadNo (int index)
- void resetMachine ()
- void getSerialData (ModData modData)
- void getUdpData (QByteArray data)
- void getHeadColor (int index, QColor color)
- void getHeadParam (int index, QByteArray hParamArr)
- void getAllHeadParam (int index, QByteArray hParamArr)
- void getHeadCommand (int index, QByteArray commandArr)
- void getHeadActivCommand (QByteArray commandArr)
- void getCyclesCommand (QByteArray commandArr)
- void getLoadState (int index, LoadState state)
- void getIndexerParam (QByteArray indexerParamArr)
- void getMachineParam (QByteArray machineParamArr)

- void getStepDelayTime (double arg1)
- void getDirection (int direction)
- void setUnloadState (bool state)
- void getLiftParam (QByteArray liftParamArr)
- void getLiftOffcet (double arg1)
- void getLiftDistance (float distance)
- void getIndexLiftSettComm (QByteArray commandArr)
- void getIndexLiftCommand (QByteArray commandArr)
- · void getMachineCommand (QByteArray commandArr)
- void getSerialSetting (ComSettings comSett)
- void getEmailSettings (EmailSettings emailSett)
- void getVeiwSettings (int stSheetIndex)
- void getLangFile (int langIndex)
- void serviceStateChange ()
- void exitProgram (bool restart=false)
- · void saveJob ()
- void loadJob ()
- void setHeadsPosition ()
- void indexerStepFinish ()
- void startPrintProcess (bool autoPrint)
- void stopPrintProcess ()
- · void maintanceWorkSlot (bool enable)
- void showMaintananceWidget ()
- void setIconFolder (int index)
- void setBackGround (bool enable, bool request=false)
- void updateTimeSlot ()

Private Attributes

- Ui::MainWindow * ui
- QList< HeadForm * > headButton
- QList< HeadSettingButton * > headSettButton
- InfoWidget * infoWidget
- QSettings * settings
- QSettings * masterCodes
- HeadSetting headSettings
- · IndexerLiftSettings indexerLiftSettings
- · MachineSettings machineSettings
- GeneralSettingDialog * generalSettingDialog
- SettingDialog * headSettingDialog
- IndexerSettingDialog * indexerLiftSetDialog
- SerialSettingsDialog * serialSettingsDialog
- IndexerWidget * indexer
- MailSender * mailSender
- UserSettingDialog * usersSettingDialog
- MaintanceDialog * maintanceDialog
- MaintanceWidget * maintanceWidget
- CyclesDialog * cycleDialog
- HeadActivationDialog * headActDialog
- ReprogramDialog * reprogramDialog
- SerialPort * comPort
- UdpSocket * udpHandler
- QTimer * watchDog
- QTimer * updateTime

- · QTime timeProgramStart
- QTime timeProgramEnd
- QTime timeWorking
- QString truePassword
- bool logedInHeadSettings
- · bool logedInIndexer
- bool logedInGeneral
- bool logedInService
- uint16_t headsCount
- bool needCompleteReset
- int indexerCyclesSession
- int indexerCyclesAll
- · int ragSessionCount
- int ragAllCount
- uint32_t ragAllCountReg
- int ragAtHeadCount
- bool autoPrintEnabled
- QString userName
- Register * registers
- QTranslator translator
- QStringList headStylesStr

7.38.1 Constructor & Destructor Documentation

7.38.1.1 MainWindow()

7.38.1.2 \sim MainWindow()

```
MainWindow::~MainWindow ( )
```

7.38.2 Member Function Documentation

7.38.2.1 changeEvent()

7.38.2.2 changeHeadNo

7.38.2.4 exitProgram

```
void MainWindow::exitProgram (
                bool restart = false ) [private], [slot]
```

7.38.2.5 generalSettingDialogRequest

```
\verb"void MainWindow":: generalSettingDialogRequest () [private], [slot]
```

7.38.2.6 getAllHeadParam

7.38.2.7 getCyclesCommand

7.38.2.8 getDirection

7.38.2.9 getEmailSettings

```
void MainWindow::getEmailSettings (
            EmailSettings emailSett ) [private], [slot]
7.38.2.10 getHeadActivCommand
void MainWindow::getHeadActivCommand (
             QByteArray commandArr ) [private], [slot]
7.38.2.11 getHeadColor
void MainWindow::getHeadColor (
            int index,
             QColor color ) [private], [slot]
7.38.2.12 getHeadCommand
void MainWindow::getHeadCommand (
             int index,
             QByteArray commandArr ) [private], [slot]
7.38.2.13 getHeadParam
void MainWindow::getHeadParam (
             int index,
             QByteArray hParamArr ) [private], [slot]
7.38.2.14 getIndexerParam
void MainWindow::getIndexerParam (
             QByteArray indexerParamArr ) [private], [slot]
7.38.2.15 getIndexLiftCommand
```

void MainWindow::getIndexLiftCommand (

QByteArray commandArr) [private], [slot]

```
7.38.2.16 getIndexLiftSettComm
```

```
void MainWindow::getIndexLiftSettComm (
             QByteArray commandArr ) [private], [slot]
7.38.2.17 getLangFile
void MainWindow::getLangFile (
             int langIndex ) [private], [slot]
7.38.2.18 getLiftDistance
void MainWindow::getLiftDistance (
            float distance ) [private], [slot]
7.38.2.19 getLiftOffcet
void MainWindow::getLiftOffcet (
             double arg1 ) [private], [slot]
7.38.2.20 getLiftParam
void MainWindow::getLiftParam (
             QByteArray liftParamArr ) [private], [slot]
7.38.2.21 getLoadState
void MainWindow::getLoadState (
             int index,
             LoadState state ) [private], [slot]
7.38.2.22 getMachineCommand
void MainWindow::getMachineCommand (
             QByteArray commandArr ) [private], [slot]
```

```
7.38.2.23 getMachineParam
```

```
void MainWindow::getMachineParam (
             QByteArray machineParamArr ) [private], [slot]
7.38.2.24 getSerialData
void MainWindow::getSerialData (
            ModData modData ) [private], [slot]
7.38.2.25 getSerialSetting
void MainWindow::getSerialSetting (
             ComSettings comSett ) [private], [slot]
7.38.2.26 getStepDelayTime
void MainWindow::getStepDelayTime (
             double arg1 ) [private], [slot]
7.38.2.27 getUdpData
void MainWindow::getUdpData (
             QByteArray data ) [private], [slot]
7.38.2.28 getVeiwSettings
void MainWindow::getVeiwSettings (
            int stSheetIndex ) [private], [slot]
7.38.2.29 headSettingRequest
void MainWindow::headSettingRequest (
             int index ) [private], [slot]
7.38.2.30 headsInit
```

void MainWindow::headsInit () [private], [slot]

```
7.38.2.31 indexerLiftSettingRequest
void MainWindow::indexerLiftSettingRequest ( ) [private], [slot]
7.38.2.32 indexerStepFinish
void MainWindow::indexerStepFinish ( ) [private], [slot]
7.38.2.33 loadJob
void MainWindow::loadJob ( ) [private], [slot]
7.38.2.34 maintanceWorkSlot
void MainWindow::maintanceWorkSlot (
             bool enable ) [private], [slot]
7.38.2.35 masterCodeCheck()
void MainWindow::masterCodeCheck ( )
7.38.2.36 resetMachine
void MainWindow::resetMachine ( ) [private], [slot]
7.38.2.37 resizeEvent()
void MainWindow::resizeEvent (
             QResizeEvent * e ) [protected], [virtual]
7.38.2.38 saveJob
void MainWindow::saveJob ( ) [private], [slot]
```

7.38.2.39 serviceStateChange void MainWindow::serviceStateChange () [private], [slot] 7.38.2.40 setBackGround void MainWindow::setBackGround (bool enable, bool request = false) [private], [slot] 7.38.2.41 setHeadsPosition void MainWindow::setHeadsPosition () [private], [slot] 7.38.2.42 setIconFolder void MainWindow::setIconFolder (int index) [private], [slot] 7.38.2.43 setUnloadState void MainWindow::setUnloadState (bool state) [private], [slot] 7.38.2.44 showEvent() void MainWindow::showEvent (QShowEvent * ev) [protected] 7.38.2.45 showMaintananceWidget

```
void MainWindow::showMaintananceWidget ( ) [private], [slot]
```

7.38.2.46 startPrintProcess

```
void MainWindow::startPrintProcess (
                bool autoPrint ) [private], [slot]
```

```
7.38.2.47 stopPrintProcess
void MainWindow::stopPrintProcess ( ) [private], [slot]
7.38.2.48 updateTimeSlot
void MainWindow::updateTimeSlot ( ) [private], [slot]
7.38.2.49 userLogin()
void MainWindow::userLogin ( )
7.38.2.50 watchDogTimeout
void MainWindow::watchDogTimeout ( ) [private], [slot]
7.38.2.51 zeroStart
void MainWindow::zeroStart ( ) [private], [slot]
7.38.3 Member Data Documentation
7.38.3.1 autoPrintEnabled
bool MainWindow::autoPrintEnabled [private]
7.38.3.2 comPort
SerialPort* MainWindow::comPort [private]
7.38.3.3 cycleDialog
CyclesDialog* MainWindow::cycleDialog [private]
```

7.38.3.4 exitCode

```
ExitDialog::ExitCode MainWindow::exitCode
```

7.38.3.5 generalSettingDialog

```
GeneralSettingDialog* MainWindow::generalSettingDialog [private]
```

7.38.3.6 headActDialog

```
HeadActivationDialog* MainWindow::headActDialog [private]
```

7.38.3.7 headButton

```
QList<HeadForm*> MainWindow::headButton [private]
```

7.38.3.8 headsCount

```
uint16_t MainWindow::headsCount [private]
```

7.38.3.9 headSettButton

```
QList<HeadSettingButton*> MainWindow::headSettButton [private]
```

7.38.3.10 headSettingDialog

```
SettingDialog* MainWindow::headSettingDialog [private]
```

7.38.3.11 headSettings

```
HeadSetting MainWindow::headSettings [private]
```

7.38.3.12 headStylesStr

```
QStringList MainWindow::headStylesStr [private]
```

7.38.3.13 indexer

IndexerWidget* MainWindow::indexer [private]

7.38.3.14 indexerCyclesAll

int MainWindow::indexerCyclesAll [private]

7.38.3.15 indexerCyclesSession

int MainWindow::indexerCyclesSession [private]

7.38.3.16 indexerLiftSetDialog

IndexerSettingDialog* MainWindow::indexerLiftSetDialog [private]

7.38.3.17 indexerLiftSettings

IndexerLiftSettings MainWindow::indexerLiftSettings [private]

7.38.3.18 infoWidget

InfoWidget* MainWindow::infoWidget [private]

7.38.3.19 logedInGeneral

bool MainWindow::logedInGeneral [private]

7.38.3.20 logedInHeadSettings

bool MainWindow::logedInHeadSettings [private]

7.38.3.21 logedInIndexer

bool MainWindow::logedInIndexer [private]

7.38.3.22 logedInService

```
bool MainWindow::logedInService [private]
```

7.38.3.23 machineSettings

```
MachineSettings MainWindow::machineSettings [private]
```

7.38.3.24 mailSender

```
MailSender* MainWindow::mailSender [private]
```

7.38.3.25 maintanceDialog

```
MaintanceDialog* MainWindow::maintanceDialog [private]
```

7.38.3.26 maintanceWidget

```
MaintanceWidget* MainWindow::maintanceWidget [private]
```

7.38.3.27 masterCodes

```
QSettings* MainWindow::masterCodes [private]
```

7.38.3.28 needCompleteReset

```
bool MainWindow::needCompleteReset [private]
```

7.38.3.29 ragAllCount

```
int MainWindow::ragAllCount [private]
```

7.38.3.30 ragAllCountReg

```
uint32_t MainWindow::ragAllCountReg [private]
```

```
7.38.3.31 ragAtHeadCount
int MainWindow::ragAtHeadCount [private]
7.38.3.32 ragSessionCount
int MainWindow::ragSessionCount [private]
7.38.3.33 registers
Register* MainWindow::registers [private]
7.38.3.34 reprogramDialog
ReprogramDialog* MainWindow::reprogramDialog [private]
7.38.3.35 serialSettingsDialog
SerialSettingsDialog* MainWindow::serialSettingsDialog [private]
7.38.3.36 settings
QSettings* MainWindow::settings [private]
7.38.3.37 timeProgramEnd
QTime MainWindow::timeProgramEnd [private]
7.38.3.38 timeProgramStart
QTime MainWindow::timeProgramStart [private]
7.38.3.39 timeWorking
QTime MainWindow::timeWorking [private]
```

7.38.3.40 translator QTranslator MainWindow::translator [private] 7.38.3.41 truePassword QString MainWindow::truePassword [private] 7.38.3.42 udpHandler UdpSocket* MainWindow::udpHandler [private]

7.38.3.43 ui

Ui::MainWindow* MainWindow::ui [private]

7.38.3.44 updateTime

QTimer* MainWindow::updateTime [private]

7.38.3.45 userName

QString MainWindow::userName [private]

7.38.3.46 usersSettingDialog

UserSettingDialog* MainWindow::usersSettingDialog [private]

7.38.3.47 watchDog

QTimer* MainWindow::watchDog [private]

The documentation for this class was generated from the following files:

- · mainwindow.h
- mainwindow.cpp

7.39 Register::MasterReg_Union Reference

```
#include <settings.h>
```

Classes

• struct reg

Public Attributes

- struct Register::MasterReg_::reg field
- uint16_t memBeg

7.39.1 Member Data Documentation

struct Register::MasterReg_::reg Register::MasterReg_::field - - fields of Register::MasterReg_::reg structure to give possibility to access to memory by name.

uint16_t Register::MasterReg_::memBeg - variable to notice beginning of memory region of structure.

The documentation for this union was generated from the following file:

• settings.h

7.40 ModData_ Union Reference

```
#include <serialport.h>
```

Public Attributes

```
struct {
    uint16_t crc16Val:16
    uint16_t data:16
    uint8_t registerNo:8
    uint8_t adress:8
} bits
struct {
    uint16_t crc16Val:16
    uint16_t data:16
    uint8_t registerNo:7
    uint8_t rwBit:1
    uint8_t adress:7
    uint8_t rwBit_:1
} fileds
```

7.40.1 Member Data Documentation

u int64 t all:48

uint8_t ModData_::adress - field of union which give access to data at position where address of sender/receiver device stored. Part of bits structure.

u_int64_t ModData_::all - field of union which give access to all data stored in union. Used to written data to union and have access to parts of data.

struct { ... } ModData_::bits - structure (one of union fields) which used to have access to data in different places in data union.

uint16_t ModData_::crc16Val - field of union which give access to data at position where 2 bytes of data of package stored.

uint16_t ModData_::data - field of union which give access to data at position where control sum of package stored.

struct { ... } ModData_::fileds - structure (one of union fields) which used to access to data in different places in data union. Created to have possibility to access to rwBit (Used to check is got data must be written to appropriate place or it is data request).

 $\label{local_modData} \begin{tabular}{ll} \tt wint8_t \ \tt ModData_::registerNo - field of union which give access to data at position where register address stored. \end{tabular}$

uint8_t ModData_::rwBit - field of union (one bit) used to check is got data must be written to appropriate place or it is data request.

```
uint8_t ModData_::rwBit_ - unused (reserved bit).
```

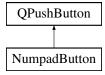
The documentation for this union was generated from the following file:

serialport.h

7.41 NumpadButton Class Reference

```
#include <numpaddialog.h>
```

Inheritance diagram for NumpadButton:



Signals

· void clicked (int index)

Public Member Functions

• NumpadButton (unsigned int inputNumber, QString name)

Private Slots

• void thisClicked ()

Private Attributes

· unsigned int index

7.41.1 Constructor & Destructor Documentation

QString name) - reimplemented constructor of QPushButton class. Initialize button and set value of index with given parameter. Connect standard QPushButton::clicked() signal to thisClicked(...) function.

7.41.2 Member Function Documentation

Signal transmit value of index variable in parameters. Signal handle in parent object.

void NumpadButton::thisClicked () [inline], [private], [slot] - function called by QPush ← Button::clicked() signal and emit clicked(...) signal.

7.41.3 Member Data Documentation

```
unsigned int NumpadButton::index [private]
```

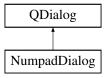
The documentation for this class was generated from the following files:

- numpaddialog.h
- · numpaddialog.cpp

7.42 NumpadDialog Class Reference

```
#include <numpaddialog.h>
```

Inheritance diagram for NumpadDialog:



Signals

• void valueSubmited (QString value)

Public Member Functions

- NumpadDialog (QWidget *parent=0, QString windowTitle="Numpad")
- ∼NumpadDialog ()

Static Public Member Functions

• static double getValue (QWidget *parent=0, QString windowTitle="Numpad")

Protected Member Functions

void changeEvent (QEvent *event)

Private Slots

- void appendToLineEdit (int number)
- · void submitValue ()
- · void changeSign ()
- void appendZero ()
- void addDot ()
- void backspace ()

Private Attributes

- Ui::NumpadDialog * ui
- NumpadButton * buttons [10]
- const QString stSheet
- QAction * actionSubmit
- double value

7.42.1 Constructor & Destructor Documentation

```
NumpadDialog::NumpadDialog (
                  QWidget * parent = 0,
                  {\tt QString} \ \textit{windowTitle} = \textit{"Numpad"} \ ) \quad [\texttt{explicit}] \ \textit{-} \ \textit{standard} \ \textbf{QDialog} \ \textit{constructor}.
NumpadDialog::~NumpadDialog() - standard QDialog destructor.
```

```
7.42.2 Member Function Documentation
 void NumpadDialog::addDot ( ) [private], [slot] - function to add dot to text field.
 void NumpadDialog::appendToLineEdit (
              int number ) [private], [slot] - function which used to add number to text field. Function
called by 1..9 button from buttons array.
void NumpadDialog::appendZero ( ) [private], [slot] - function which used to add zero to text field. Func-
tion called by 0 button from buttons array.
 void NumpadDialog::backspace ( ) [private], [slot] - function to remove last symbol from text field.
 void NumpadDialog::changeEvent (
              QEvent * event ) [protected] - reimplementation of default event of QWidget to enable user
interface translation. Function called automatically.
void NumpadDialog::changeSign ( ) [private], [slot] - function to change sign of number which is st text
field.
 double NumpadDialog::getValue (
              QWidget * parent = 0,
              QString windowTitle = "Numpad" ) [static] - static function of class used to show dialog and
get double value.
 void NumpadDialog::submitValue ( ) [private], [slot] - function to transform text at text field to double
number and put it to value variable.
 void NumpadDialog::valueSubmited (
              QString value ) [signal] - unused.
```

7.42.3 Member Data Documentation

```
QAction* NumpadDialog::actionSubmit [private]
NumpadButton* NumpadDialog::buttons[10] [private]
const QString NumpadDialog::stSheet [private]
double NumpadDialog::value [private]
```

The documentation for this class was generated from the following files:

- · numpaddialog.h
- · numpaddialog.cpp

7.43 Register::MasterReg_::reg Struct Reference

```
#include <settings.h>
```

Fields of structure describe data places at master board to setup machine states and parameters.

Public Attributes

- uint16_t masterReg_DEV_INF_H
- uint16_t masterReg_SIZE
- uint16_t _res
- · uint16 t masterReg PRZ
- uint16_t masterReg_STA
- uint16_t masterheadReg
- uint16_t masterReg_LAM
- uint16_t masterReg_TOTALH
- uint16_t masterReg_TOTALL
- · uint16_t masterheadReg1
- uint16_t masterReg_PAL
- uint16_t masterReg_INPUT
- uint16_t masterReg_REMAINH
- uint16_t masterReg_REMAINL
- uint16_t masterReg_SPEED
- uint16_t masterReg_PRINTEDH
- uint16_t masterReg_PRINTEDL
- uint16_t masterReg_MACHINE_TYPE
- uint16 t masterReg PAL1
- uint16_t masterReg_EKR
- uint16_t masterReg_ACTIVHEAD_L
- uint16_t masterReg_ACTIVHEAD_H
- uint16_t masterReg_DEVERR
- uint16_t masterReg_ERR
- uint16_t masterReg_KODH
- uint16_t masterReg_KODL
- · uint16 t masterReg DATH
- uint16_t masterReg_DATL
- uint16_t masterReg_KOD_ON
- · uint16 t masterReg DAT
- uint16_t REG_KOD_WPISZ
- uint16_t masterReg_HRW
- uint16_t masterReg_HRW1
- uint16 t masterReg KOD ON2
- uint16_t masterReg_KOD_ON3
- uint16_t masterReg_ERROR_MESSAGE
- uint16_t masterReg_DEV_INF_L

7.43.1 Member Data Documentation

1 - resettina

- 3 - homing

5 - locking6 - unlocking7 - ready to print8 - printing

- 2 - you need to home

- 4 - you need to lock

- 9 - you need to lower the pallets

```
uint16_t Register::MasterReg_::_res - reserved field.
 uint16_t Register::MasterReg_::reg::masterheadReg - States of the Heads On/Off buttons. Low Word of
Double Word Register
 uint16_t Register::MasterReg_::reg::masterheadReg1 - States of the Head On/Off buttons. High Word of
Double Word Register
 \verb|uint16_t| Register:: \verb|MasterReg_::reg:: masterReg_ACTIVHEAD_H| - \textbf{States of the Head Activation buttons.} 0
means Head is Active, 1 means Head is Not Active. High Word of Double Word Register
 uint16_t Register::MasterReg_::reg::masterReg_ACTIVHEAD_L - States of the Head Activation buttons. 0
means Head is Active, 1 means Head is Not Active. Low Word of Double Word Register
 uint16_t Register::MasterReg_::reg::masterReg_DAT - Actual Date readed from system
 uint16_t Register::MasterReg_::reg::masterReg_DATH - Date of the installment code activation. High Word
of Double Word Register
 uint16_t Register::MasterReg_::reg::masterReg_DATL - Date of the installment code activation. Low Word
of Double Word Register
 uint16_t Register::MasterReg_::reg::masterReg_DEV_INF_H - Number of PCB and version of software of
MASTER. High Word of Double Word Register
 \verb|uint16_t| \texttt{Register::MasterReg\_::reg::masterReg\_DEV\_INF\_L} \textbf{ - Number of the PCB and version of software}
of MASTER. Low Word of Double Word Register
 uint16_t Register::MasterReg_::reg::masterReg_DEVERR - Address of the device with error
 uint16_t Register::MasterReg_::reg::masterReg_EKR - States of the information screen
    · low-order byte:
        − bit 0 − e-stop icon

 bit 1 – safety bar icon

 bit 2 – error lamp

    high-order byte: (value)

        - 0 - you need to reset
```

10 - half index – middle position11 - half index – extreme position

```
uint16_t Register::MasterReg_::reg::masterReg_ERR - Error signature
  uint16_t Register::MasterReg_::reg::masterReg_ERROR_MESSAGE - Number of the error message
  \verb|uint16_t| Register:: \verb|MasterReg_::reg::masterReg_HRW| - \textbf{State of the HRW (flash station between two heads)}.
Low Word of Double Word Register
 uint16_t Register::MasterReg_::reg::masterReg_HRW1 - State of the HRW (flash station between two heads).
High Word of Double Word Register
  \verb|uint16_t| \texttt{Register::MasterReg\_::reg::masterReg\_INPUT} - \textbf{States of the PCB211 inputs}.
  uint16_t Register::MasterReg_::reg::masterReg_KOD_ON - States of the installment code off/on buttons 1-st
Word of Register
  uint16_t Register::MasterReg_::reg::masterReg_KOD_ON2 - States of the installment code off/on buttons.
2-nd Word of Register
   uint16_t Register::MasterReg_::reg::masterReg_KOD_ON3 - States of the installment code off/on buttons.
3-rd Word of Register
 uint16_t Register::MasterReg_::reg::masterReg_KODH - Value of the installment code. High Word of Double
Word Register
  uint16_t Register::MasterReg_::reg::masterReg_KODL - Value of the installment code. Low Word of Double
Word Register
  uint16_t Register::MasterReg_::reg::masterReg_LAM - States of the warning lamps (icons)

    bit 0 – HOME lamp

    bit 1 – flashing HOME lamp

    bit 2 – LOCK lamp

    bit 3 – flashing LOCK lamp

       • bit 4 - UP lamp

    bit 5 – flashing UP lamp

  uint16_t Register::MasterReg_::reg::masterReg_MACHINE_TYPE - Machine type (because of one bad man
have very interesting way to use.)
   uint16_t Register::MasterReg_::reg::masterReg_PAL - States of the Palet buttons. Low Word of Double
Word Register
  \verb|uint16_t| Register:: \verb|MasterReg_::reg::masterReg_PAL1| - \textit{States of the Pallets buttons}. \ \textit{High Word of Double} \\
Word Register
  uint16_t Register::MasterReg_::reg::masterReg_PRINTEDH - Value of the PRINTED counter. High Word of
Double Word Register
   \verb| uint16_t| \verb| Register:: masterReg_PRINTEDL - Value of the PRINTED counter. Low Word of the PRINTED counter. | Counter co
Double Word Register
  uint16_t Register::MasterReg_::reg::masterReg_PRZ - Number of the last pressed button from application
  uint16_t Register::MasterReg_::reg::masterReg_REMAINH - Value of the REMAIN counter. High Word of
Double Word Register
   uint16_t Register::MasterReg_::reg::masterReg_REMAINL - Value of the REMAIN counter. Low Word of
Double Word Register
 uint16_t Register::MasterReg_::reg::masterReg_SIZE - Size of the machine - number of heads (not pallets)
  uint16_t Register::MasterReg_::reg::masterReg_SPEED - Value of the production speed of the machine
  uint16_t Register::MasterReg_::reg::masterReg_STA - States of 2-state buttons from bottom menu:
```

- bit 0 print / stop
- bit 2 lock / unlock
- bit 3 up / down
- bit 4 half / full
- bit 6 manual / auto
- bit 7 air release
- bit 8 easy setup off / on

 $\label{limit16_town} \begin{tabular}{ll} \textbf{wint16_t} & \textbf{Register::} \textbf{MasterReg_::reg::} \textbf{masterReg_TOTALH-Value of the TOTAL counter. High Word of Double} \\ \textbf{Word Register} \\ \end{tabular}$

uint16_t Register::MasterReg_::reg::masterReg_TOTALL - Value of the TOTAL counter. Low Word of Double
Word Register

uint16_t Register::MasterReg_::reg::REG_KOD_WPISZ - Number of installment code to enter

The documentation for this struct was generated from the following file:

• settings.h

7.44 Register::IndexerReg_::reg Struct Reference

```
#include <settings.h>
```

Fields of structure describe data places at master board to setup indexer states and parameters.

Public Attributes

- uint16_t masterReg_DEV_INF_H
- uint16_t indexerReg_HOME_OFF
- uint16_t indexerReg_DIST_OFF
- uint16_t indexerReg_MAX_SPEED
- uint16_t indexerReg_DIR
- uint16_t _res0
- uint16_t indexerReg_CYCLE_DWELL
- uint16_t indexerliftReg_UP_DELAY
- uint16_t indexerReg_DIST
- uint16_t indexerReg_TM
- uint16_t indexerReg_ACC
- uint16_t indexerReg_RACC
- uint16_t _res1
- uint16_t indexerReg_RSPEED
- uint16_t indexerReg_WARN
- · uint16 t res2
- uint16_t _res3
- uint16_t _res4
- uint16_t _res5
- uint16_t _res6
- uint16_t _res7
- uint16_t liftReg_HOME_OFF
- uint16_t liftReg_DIST
- uint16_t liftReg_SPEED
- uint16_t liftReg_ACC
- uint16_t indexerReg_HRW_TIME_1
- uint16_t indexerReg_HRW_TIME_2
- uint16_t indexerReg_HRW_TIME_3
- uint16_t indexerReg_HRW_TIME_4
- uint16 t indexerReg MODE
- uint16_t _res8
- uint16_t indexerReg_LOAD
- uint16_t indexerReg_WARM_CYCLES
- uint16_t indexerReg_WARM_TEMP
- uint16_t indexerReg_WARM_TIME
- uint16_t indexerReg_SKOK_SR
- uint16_t indexerReg_DEV_INF_L

7.44.1 Member Data Documentation

```
uint16_t Register::IndexerReg_::reg::_res0
uint16_t Register::IndexerReg_::reg::_res1
uint16_t Register::IndexerReg_::reg::_res2
uint16_t Register::IndexerReg_::reg::_res3
uint16_t Register::IndexerReg_::reg::_res4
uint16_t Register::IndexerReg_::reg::_res5
uint16_t Register::IndexerReg_::reg::_res6
uint16_t Register::IndexerReg_::reg::_res7
uint16_t Register::IndexerReg_::reg::_res8
reserved fields.
```

uint16_t Register::IndexerReg_::reg::indexerReg_UP_DELAY - Value of the Lift Up delay
uint16_t Register::IndexerReg_::reg::indexerReg_ACC - Value of the acceleration of indexer
uint16_t Register::IndexerReg_::reg::indexerReg_CYCLE_DWELL - Value of the Cycle dwell time
uint16_t Register::IndexerReg_::reg::indexerReg_DEV_INF_L - Number of the PCB and version of the IN-DEXER software. Low Word of Double Word Register
uint16_t Register::IndexerReg_::reg::indexerReg_DIR - Work Direction
uint16_t Register::IndexerReg_::reg::indexerReg_DIST - Value of the indexer distance
uint16_t Register::IndexerReg_::reg::indexerReg_DIST_OFF - Value of the indexer distance offset
uint16_t Register::IndexerReg_::reg::indexerReg_DIST_OFF - Value of the indexer home offset

uint16_t Register::IndexerReg_::reg::indexerReg_DIST_OFF - Value of the indexer distance offset
uint16_t Register::IndexerReg_::reg::indexerReg_HOME_OFF - Value of the indexer home offset
uint16_t Register::IndexerReg_::reg::indexerReg_HRW_TIME_1 - Half Rapid Wave heating time #1
uint16_t Register::IndexerReg_::reg::indexerReg_HRW_TIME_2 - Half Rapid Wave heating time #2
uint16_t Register::IndexerReg_::reg::indexerReg_HRW_TIME_3 - Half Rapid Wave heating time #3
uint16_t Register::IndexerReg_::reg::indexerReg_HRW_TIME_4 - Half Rapid Wave heating time #4
uint16_t Register::IndexerReg_::reg::indexerReg_LOAD - State of the load button
uint16_t Register::IndexerReg_::reg::indexerReg_MAX_SPEED - Value of the maximal speed of indexer
uint16_t Register::IndexerReg_::reg::indexerReg_MODE - States of the buttons from Mode Window
uint16_t Register::IndexerReg_::reg::indexerReg_RACC - Value of the return acceleration of indexer
uint16_t Register::IndexerReg_::reg::indexerReg_RSPEED - Value of the return speed of the indexer
uint16_t Register::IndexerReg_::reg::indexerReg_RSPEED - Value of the return speed of the indexer
uint16_t Register::IndexerReg_::reg::indexerReg_RSPEED - Value of the return speed of the indexer

- bit 0 multiprint table move (0 = off, 1 = on)
- bit 1 last on/off
- bit 2 revolver/step back
- · bit 3 warm flash

```
uint16_t Register::IndexerReg_::reg::indexerReg_WARM_CYCLES - Number of the warming cycles
uint16_t Register::IndexerReg_::reg::indexerReg_WARM_TEMP - Temperature of the warming pallets
uint16_t Register::IndexerReg_::reg::indexerReg_WARM_TIME - Time of the warming pallets
uint16_t Register::IndexerReg_::reg::indexerReg_WARN - Value of the warning time
uint16_t Register::IndexerReg_::reg::liftReg_ACC - Value of the lift acceleration
uint16_t Register::IndexerReg_::reg::liftReg_DIST - Value of the lift distance
uint16_t Register::IndexerReg_::reg::liftReg_HOME_OFF - Value of the lift home offset
uint16_t Register::IndexerReg_::reg::liftReg_SPEED - Value of the lift speed
uint16_t Register::IndexerReg_::reg::masterReg_DEV_INF_H - Number of the PCB and version of software
of INDEXER. High Word of Double Word Register
```

The documentation for this struct was generated from the following file:

· settings.h

7.45 Register::HeadReg_::reg Struct Reference

```
#include <settings.h>
```

Public Attributes

- uint16_t REG_DEV_INF_H
- uint16_t headReg_ON
- uint16_t headReg_RSPD
- uint16_t headReg_FSPD
- · uint16 t headReg FLDWE
- uint16 t headReg SQDWE
- uint16_t headReg_NOSTR
- uint16_t headReg_RW1_TIME
- uint16_t headReg_RW2_TIME
- uint16_t headReg_RW3_TIME
- uint16_t headReg_REG_INP
- uint16_t headReg_ROZ
- uint16_t headReg_STAN
- · uint16 t REG KEY
- uint16_t headReg_SBSTR
- uint16_t REG_LED
- uint16 t headRegIsHeat
- · uint16 t headReg R
- uint16_t headReg_G
- uint16_t headReg_B
- uint16_t REG_SERVO_HOLD
- uint16_t REG_SHUTTLE_REAR_POS
- uint16_t headReg_RANGE_1
- uint16 t headReg RANGE 2
- uint16 t REG TEMP SET
- uint16_t REG_SENSOR_TIME
- uint16_t REG_STANDBY_POWER
- uint16_t REG_STANDBY_TIME
- uint16_t headReg_CONFIG
- uint16_t REG_RW_POWER
- uint16_t REG_TEMP_MEAS
- uint16_t headReg_WARM_PAL_TIME
- · uint16 theadReg WARM FLASH TIME
- uint16_t headReg_MACHINE_TYPE
- uint16_t headReg_PRESSURE_1
- uint16_t headReg_PRESSURE_2
- uint16_t headReg_PRESSURE_3
- uint16_t headReg_PRESSURE_4
- uint16_t headReg_PRESSURE_5
- uint16_t headReg_ERROR_MESSAGE
- uint16_t REG_HMI_DATA
- uint16 t headReg REVOLVER STR L
- · uint16 theadReg REVOLVER STR H
- uint16_t REG_DEV_INF_L

7.45.1 Member Data Documentation

```
uint16_t Register::HeadReg_::reg::headReg_B - Ink color - Blue value
uint16_t Register::HeadReg_::reg::headReg_CONFIG - Additional head configuration
  • bit 0 - IR sensor on / off

 bit 1 – warm flash on / off

uint16_t Register::HeadReg_::reg::headReg_ERROR_MESSAGE - Number of the error message
uint16_t Register::HeadReg_::reg::headReg_FLDWE - Delay before FL
uint16_t Register::HeadReg_::reg::headReg_FSPD - Speed in the front direction
uint16_t Register::HeadReg_::reg::headReg_G - Ink color - Green value
uint16_t Register::HeadReg_::reg::headReg_MACHINE_TYPE - Type of the head
uint16_t Register::HeadReg_::reg::headReg_NOSTR - Number of the strokes
uint16_t Register::HeadReg_::reg::headReg_ON - States of the information screen
  • low-order byte: (value)
       - 0 - empty head
       - 1 - print head off
       - 2 - print head on
       - 3 - rapid head off
       - 4 - rapid head on
       - 5 - shuttle head off
       - 6 - shuttle head on

    7 – pilot off

       - 8 - pilot on
       - 9 - flock head off
       - 10 - flock head on
       - 11 - vacuum head off
       - 12 - vacuum head on
  · high-order byte:
       - bit 0 - type of the ink: 0 = plastisol, 1 = water based
       - bit 1 & bit 2 - heating time selector: 00 = 1-st time, 01 = 2-nd time, 10 = 3-rd time
       - bit 3 - step back function off / on
       - bit 4 - preheat function off / on
       - bit 5 & bit 6 - number of rapid
       - bit 7 - cake flash unit
uint16_t Register::HeadReg_::reg::headReg_PRESSURE_1 - Pressure of the 1-st stroke
uint16_t Register::HeadReg_::reg::headReg_PRESSURE_2 - Pressure of the 2-nd stroke
uint16_t Register::HeadReg_::reg::headReg_PRESSURE_3 - Pressure of the 3-rd stroke
uint16_t Register::HeadReg_::reg::headReg_PRESSURE_4 - Pressure of the 4-th stroke
uint16_t Register::HeadReg_::reg::headReg_PRESSURE_5 - Pressure of the 5-th stroke
uint16_t Register::HeadReg_::reg::headReg_R - Ink color - Red value
```

```
uint16_t Register::HeadReg_::reg::headReg_RANGE_1 - 1-st position of the print range
 uint16_t Register::HeadReg_::reg::headReg_RANGE_2 - 2-nd position of the print range
 uint16_t Register::HeadReg_::reg::headReg_REG_INP - Sates of the Inpute
 uint16_t Register::HeadReg_::reg::headReg_REVOLVER_STR_H - Number of the strokes in revolver mode.
High Word of Double Word Register
uint16_t Register::HeadReg_::reg::headReg_REVOLVER_STR_L - Number of the strokes in revolver mode. Low
Word of Double Word Register
 uint16_t Register::HeadReg_::reg::headReg_ROZ - Command from MASTER PCB
 \verb|uint16_t| \verb|Register::HeadReg_::reg::headReg_RSPD| \textbf{- Speed in the rear direction}
 uint16_t Register::HeadReg_::reg::headReg_RW1_TIME - 1-st time of the flash
 uint16_t Register::HeadReg_::reg::headReg_RW2_TIME - 2-st time of the flash
 uint16_t Register::HeadReg_::reg::headReg_RW3_TIME - 3-st time of the flash
 uint16_t Register::HeadReg_::reg::headReg_SBSTR - Number of the strokes in step back
 uint16_t Register::HeadReg_::reg::headReg_SQDWE - Delay before SQ
 uint16_t Register::HeadReg_::reg::headReg_STAN - Execution status of the command
 uint16_t Register::HeadReg_::reg::headReg_WARM_FLASH_TIME - Time of the flashes warming
 uint16_t Register::HeadReg_::reg::headReg_WARM_PAL_TIME - Time of the pallets warming
 uint16_t Register::HeadReg_::req::headRegIsHeat - Information about heating of the flash (0 - not heating,
1 – heating)
 uint16_t Register::HeadReg_::reg::REG_DEV_INF_H - Number of the PCB and version of the software. High
Word of Double Word Register
 uint16_t Reqister::HeadReq_::req::REG_DEV_INF_L - Number of the PCB and version of the software. High
Word of Double Word Register
 \verb|uint16_t| | | Register:: \texttt{HeadReg}_:: \texttt{reg}:: \texttt{REG}_{\texttt{HMI}} | \texttt{DATA} \textbf{-} \textbf{Last pressed button of the HMI}|
 uint16_t Register::HeadReg_::reg::REG_KEY - Last pressed keypad button
 uint16_t Register::HeadReg_::reg::REG_LED - States of the keypad diodes
 uint16_t Register::HeadReg_::reg::REG_RW_POWER - Power of the flash heating when IR sensor is disabled
 uint16_t Register::HeadReg_::reg::REG_SENSOR_TIME - Heating time of the flash with IR sensor
 \verb| uint16_t| \texttt{Register::HeadReg\_::reg::REG\_SERVO\_HOLD} - \textit{Hold on / Hold off on servo head (State of the enable)} \\
of the servo drive)
 uint16_t Register::HeadReg_::reg::REG_SHUTTLE_REAR_POS - Shuttle rear position
 uint16_t Register::HeadReq_::reg::REG_STANDBY_POWER - Power of the flash standby
 uint16_t Register::HeadReg_::reg::REG_STANDBY_TIME - Time of the flash standby
 uint16_t Register::HeadReg_::reg::REG_TEMP_MEAS - Measured temperature
 uint16_t Register::HeadReg_::reg::REG_TEMP_SET - Heating set temperature
```

The documentation for this struct was generated from the following file:

· settings.h

7.46 Register::LiftReg_::reg Struct Reference

```
#include <settings.h>
```

Public Attributes

- uint16 t res0
- uint16_t _res1
- uint16_t _res2
- uint16_t _res3
- uint16_t _res4
- uint16 t res5
- uint16_t liftReg_SEQU1_L
- uint16_t liftReg_SEQU1_H
- uint16_t liftReg_SEQU2_L
- uint16_t liftReg_SEQU2_H
- uint16_t liftReg_SEQU3_L
- uint16_t liftReg_SEQU3_H
- uint16_t liftReg_SEQU4_L
- uint16_t liftReg_SEQU4_H
- uint16_t liftReg_SEQU5_L
- uint16_t liftReg_SEQU5_H
- uint16_t liftReg_SEQU6_L
- directo_time.teg_obacco_b
- uint16_t liftReg_SEQU6_H
- uint16_t liftReg_SEQU7_L
- uint16_t liftReg_SEQU7_Huint16_t liftReg_SEQU8_L
- uint16_t liftReg_SEQU8_H
- uint16_t liftReg_DIST_PULSE_L
- uint16_t liftReg_DIST_PULSE_H
- uint16_t REG_TEMP_UNIT
- uint16_t REG_GET_ZERO_OFF_CONTACT
- uint16_t REG_SKIPC_H
- uint16_t REG_SKIPC_L
- uint16_t liftReg_DOWN_DELAY
- uint16_t REG_PCB35_STAN
- uint16_t REG_PCB35_ROZ
- uint16_t REG_PCB35_SELECT
- uint16_t REG_PCB35_HEAT
- uint16_t REG_PCB35_ERR_DEV
- uint16_t REG_PCB35_MACHINE_TYPE
- uint16_t REG_PCB35_ERR_MESSAGE

7.46.1 Member Data Documentation

- uint16_t Register::LiftReg_::reg::_res0
- uint16_t Register::LiftReg_::reg::_res1
- uint16_t Register::LiftReg_::reg::_res2
- uint16_t Register::LiftReg_::reg::_res3
- uint16_t Register::LiftReg_::reg::_res4
- uint16_t Register::LiftReg_::reg::_res5
 - reserved fields.

```
uint16_t Register::LiftReg_::reg::liftReg_DIST_PULSE_H - Eccentricy distance of lift. High Word of Double
Word Register
uint16_t Register::LiftReg_::reg::liftReg_DIST_PULSE_L - Eccentricy distance of lift. Low Word of Double
```

Word Register

```
uint16_t Register::LiftReg_::reg::liftReg_DOWN_DELAY - Lift down delay time
```

States of heads On/Off buttons of revolver mode – sequence 1. Low and high words of double word register. Fields for 8 sequences

```
• uint16_t Register::LiftReq_::req::liftReq_SEQU1_H
• uint16_t Register::LiftReg_::reg::liftReg_SEQU1_L
  uint16_t Register::LiftReg_::reg::liftReg_SEQU2_H
  uint16_t Register::LiftReg_::reg::liftReg_SEQU2_L
• uint16_t Register::LiftReg_::reg::liftReg_SEQU3_H
• uint16_t Register::LiftReg_::reg::liftReg_SEQU3_L
• uint16_t Register::LiftReg_::reg::liftReg_SEQU4_H
• uint16_t Register::LiftReg_::reg::liftReg_SEQU4_L
  uint16_t Register::LiftReg_::reg::liftReg_SEQU5_H
• uint16_t Register::LiftReg_::reg::liftReg_SEQU5_L
• uint16_t Register::LiftReg_::reg::liftReg_SEQU6_H
• uint16_t Register::LiftReg_::reg::liftReg_SEQU6_L
• uint16_t Register::LiftReg_::reg::liftReg_SEQU7_H
  uint16_t Register::LiftReg_::reg::liftReg_SEQU7_L
• uint16_t Register::LiftReg_::reg::liftReg_SEQU8_H
• uint16_t Register::LiftReg_::reg::liftReg_SEQU8_L
```

```
uint16_t Register::LiftReg_::reg::REG_GET_ZERO_OFF_CONTACT - Lift gear ratio
uint16_t Register::LiftReg_::reg::REG_PCB35_ERR_DEV - Number of head with error
uint16_t Register::LiftReg_::reg::REG_PCB35_ERR_MESSAGE - Number of the error message
uint16_t Register::LiftReg_::reg::REG_PCB35_HEAT - States of flashes
uint16_t Register::LiftReg_::reg::REG_PCB35_MACHINE_TYPE - Type of machine
uint16_t Register::LiftReg_::reg::REG_PCB35_ROZ - Commands for heads
uint16_t Register::LiftReg_::reg::REG_PCB35_SELECT - Select which head must execute the command
uint16_t Register::LiftReg_::reg::REG_PCB35_STAN - States of heads On/Off

uint16_t Register::LiftReg_::reg::REG_SKIPC_H - Value of skipped shirts counter. High Word of Double
Word Register

uint16_t Register::LiftReg_::reg::REG_SKIPC_L - Value of skipped shirts counter. Low Word of Double
Word Register

uint16_t Register::LiftReg_::reg::REG_SKIPC_L - Value of skipped shirts counter. Low Word of Double
Word Register

uint16_t Register::LiftReg_::reg::REG_TEMP_UNIT - Temperature units of flash with IR sensor

• bit 0: 0 = Celsius, 1 = Fahrenheit

• bit 1: 0 = sensor not active, 1 = sensor active
```

The documentation for this struct was generated from the following file:

• settings.h

7.47 Register Class Reference

```
#include <settings.h>
Classes

    union HeadReg

    union IndexerReg_

    union LiftReg_

    union MasterReg

Public Types
   enum MasterRegNom {
       - masterReg_DEV_INF_H,
       - masterReg_SIZE,
       _ res,
       - masterReg PRZ,
       - masterReg STA,
       - masterheadReg,
       - masterReg_LAM,
       - masterReg_TOTALH,
       - masterReg_TOTALL,
       - masterheadReg1,
       - masterReg paletStLow,
       - masterReg INPUT,
       - masterReg_REMAINH,
       masterReg_REMAINL,
       - masterReg_SPEED,
       - masterReg_PRINTEDH,
       - masterReg_PRINTEDL,
       - masterReg MACHINE TYPE,
       - masterReg paletStHigh,
       - masterReg EKR,
       - masterReg_ACTIVHEAD_L,
       - masterReg_ACTIVHEAD_H,
       - masterReg_DEVERR,
       - masterReg_ERR,
       - masterReg KODH,
       - masterReg_KODL,
       - masterReg DATH,
       - masterReg_DATL,
       masterReg_KOD_ON,
       - masterReg_DAT,
       - REG_KOD_WPISZ,
       - masterReg_HRW,
       - masterReg_HRW1,
       - masterReg_KOD_ON2,
       masterReg_KOD_ON3,
       - masterReg_ERROR_MESSAGE,
       masterReg_DEV_INF_L
    }
   • enum IndexerRegNom {
       - indexerReg_HOME_OFFSET = 0x01,
       indexerReg_DIST_OFFSET,
       - indexerReg_SPEED,
       indexerReg_DIR,
```

```
_res0,
    - indexerReg_CYCLE_DWELL,
    - indexerliftReg_UP_DELAY,
    - indexerReg_DIST,
    - indexerReg TM,
    - indexerReg ACC,
    indexerReg_RACC,
      _res1,
    - indexerReg_RSPEED,
    - indexerReg_WARN,
      res2,
      _res3,
    _res4,
      _res5,
      _res6,
      _res7,
    liftReg_HOME_OFFSET,
    - liftReg DIST,
    - liftReg SPEED,
    - liftReg ACC,
      indexerReg HRW TIME 1,
      indexerReg_HRW_TIME_2,
      indexerReg_HRW_TIME_3,
      indexerReg_HRW_TIME_4,
      indexerReg_MODE,
      res8.
    - indexerReg LOAD,
    - indexerReg WARM CYCLES,
    indexerReg_WARM_TEMP,
    - indexerReg_WARM_TIME,
    - indexerReg SKOK SR,
    - indexerReg_DEV_INF_L
 }
enum LiftRegNom {
    - liftReg_SEQU1_L = 0x06,
    - liftReg_SEQU1_H,
    - liftReg_SEQU2_L,
    liftReg_SEQU2_H,
    - liftReg_SEQU3_L,
    - liftReg SEQU3 H,
    - liftReg_SEQU4_L,
    - liftReg_SEQU4_H,
    - liftReg_SEQU5_L,
    - liftReg_SEQU5_H,
    - liftReg_SEQU6_L,
    liftReg_SEQU6_H,
    - liftReg_SEQU7_L,
    - liftReg_SEQU7_H,
    - liftReg_SEQU8_L,
    - liftReg_SEQU8_H,
    - liftReg_DIST_PULSE_L
    - liftReg_DIST_PULSE_H,
    - REG TEMP UNIT,
    - REG GET ZERO OFF CONTACT,
    REG_SKIPC_H,
    - REG_SKIPC_L,
    – liftReg_DOWN_DELAY,
    - REG_PCB35_STAN,
    - REG_PCB35_ROZ,
    REG_PCB35_SELECT,
    - REG_PCB35_HEAT,
    REG_PCB35_ERR_DEV,

    REG_PCB35_MACHINE_TYPE,
```

```
REG_PCB35_ERR_MESSAGE
 }
enum HeadRegNom {
    - headReg_REG_DEV_INF_H,
    - headReg_ON,
    - headReg SPD REAR,
    - headReg SPD FRONT,
   headReg_FLDWE,
    headReg_SQDWE,
     headReg_STR_COUNT,
   headReg_RW1_TIME,headReg_RW2_TIME,
   - headReg_RW3_TIME,
   - REG INP,
    - headReg ROZ,
   headReg_STAN,
   REG_KEY,
     headReg_StBk_STR_COUNT,
     REG LED,
    headRegT,
   - headReg_R,
   - headReg G,
    - headReg B,
   headReg_SERVO_HOLD,
    - REG_SHUTTLE_REAR_POS,
    headReg_RANGE_1,
    - headReg RANGE 2,
    - REG TEMP SET,
   - REG SENSOR TIME.
    - REG STANDBY POWER.
   - REG STANDBY TIME,
   headReg_CONFIG,
    - REG RW POWER,
    - REG_TEMP_MEAS,
   - headReg_WARM_PAL_TIME,
   - headReg_WARM_FLASH_TIME,
   - headReg_MACHINE_TYPE,
    - headReg PRESSURE 1,
   headReg_PRESSURE_2,
   headReg_PRESSURE_3,
   - headReg_PRESSURE_4,
    headReg_PRESSURE_5,
    headReg_ERROR_MESSAGE,
   - REG_HMI_DATA,
   - headReg REVOLVER STR L,
    - headReg REVOLVER STR H,
    headReg_REG_DEV_INF_L

    typedef union Register::MasterReg MasterReg

    typedef union Register::IndexerReg IndexerReg

    typedef union Register::LiftReg_ LiftReg

    typedef union Register::HeadReg_ HeadReg
```

Public Member Functions

- Register (uint16_t headCount)
- void writeReg (uint8_t dev, uint8_t place, uint16_t data)
- uint16 t readReg (uint8 t dev, uint8 t place)
- void setMasterReg (MachineSettings mSett)
- void setHeadReg (int index, HeadSetting hSett)
- void setIndexLiftReg (IndexerLiftSettings iLSett)

Static Public Member Functions

• static uint32_t calcLiftPulse (uint16_t gearRatio, uint16_t liftDist=118)

Private Attributes

- MasterReg masterReg
- IndexerReg indexerReg
- LiftReg liftReg
- QList< HeadReg > headRegList
- uint16_t * masterRegPtr
- uint16_t * indexerRegPtr
- uint16_t * liftRegPtr
- QList< uint16 t * > headRegPtrList
- · HeadSetting headSettings
- · IndexerLiftSettings indexerLiftSettings
- MachineSettings machineSettings

7.47.1 Member Typedef Documentation

```
typedef union Register::HeadReg_ Register::HeadReg

typedef union Register::IndexerReg_ Register::IndexerReg

typedef union Register::LiftReg_ Register::LiftReg

typedef union Register::MasterReg_ Register::MasterReg
```

7.47.2 Member Enumeration Documentation

enum Register::HeadRegNom

Enumerator

headReg_REG_DEV_INF_H	0x00
headReg_ON	0x01
headReg_SPD_REAR	0x02
headReg_SPD_FRONT	0x03
headReg_FLDWE	0x04
headReg_SQDWE	0x05
headReg_STR_COUNT	0x06
headReg_RW1_TIME	0x07
headReg_RW2_TIME	0x08
headReg_RW3_TIME	0x09
REG_INP	0x0A
headReg_ROZ	0x0B
headReg_STAN	0x0C
REG_KEY	0x0D
headReg_StBk_STR_COUNT	0x0E
REG_LED	0x0F
headRegT	0x10
headReg_R	0x11
headReg_G	0x12
headReg_B	0x13

Enumerator

headReg_SERVO_HOLD	0x14
REG_SHUTTLE_REAR_POS	0x15
headReg_RANGE_1	0x16
headReg_RANGE_2	0x17
REG_TEMP_SET	0x18
REG_SENSOR_TIME	0x19
REG_STANDBY_POWER	0x1A
REG_STANDBY_TIME	0x1B
headReg_CONFIG	0x1C
REG_RW_POWER	0x1D
REG_TEMP_MEAS	0x1E
headReg_WARM_PAL_TIME	0x1F
headReg_WARM_FLASH_TIME	0x20
headReg_MACHINE_TYPE	0x21
headReg_PRESSURE_1	0x22
headReg_PRESSURE_2	0x23
headReg_PRESSURE_3	0x24
headReg_PRESSURE_4	0x25
headReg_PRESSURE_5	0x26
headReg_ERROR_MESSAGE	0x27
REG_HMI_DATA	0x28
headReg_REVOLVER_STR_L	0x29
headReg_REVOLVER_STR_H	0x2A
headReg_REG_DEV_INF_L	0x2B

enum Register::IndexerRegNom

Enumerator

indexerReg_HOME_OFFSET	0x01
indexerReg_DIST_OFFSET	0x02
indexerReg_SPEED	0x03
indexerReg_DIR	0x04
_res0	0x05
indexerReg_CYCLE_DWELL	0x06
indexerliftReg_UP_DELAY	0x07
indexerReg_DIST	0x08
indexerReg_TM	0x09
indexerReg_ACC	0x0A
indexerReg_RACC	0x0B
_res1	0x0C
indexerReg_RSPEED	0x0D
indexerReg_WARN	0x0E
_res2	0x0F
_res3	0x10
_res4	0x11
_res5	0x12
_res6	0x13
_res7	0x14
liftReg_HOME_OFFSET	0x15
liftReg_DIST	0x16
liftReg_SPEED	0x17
liftReg_ACC	0x18
indexerReg_HRW_TIME_1	0x19
indexerReg_HRW_TIME_2	0x1A

Enumerator

indexerReg_HRW_TIME_3	0x1B
indexerReg_HRW_TIME_4	0x1C
indexerReg_MODE	0x1D
_res8	0x1E
indexerReg_LOAD	0x1F
indexerReg_WARM_CYCLES	0x20
indexerReg_WARM_TEMP	0x21
indexerReg_WARM_TIME	0x22
indexerReg_SKOK_SR	0x23
indexerReg_DEV_INF_L	0x24

enum Register::LiftRegNom

Enumerator

liftReg_SEQU1_L	0x06
liftReg_SEQU1_H	0x07
liftReg_SEQU2_L	0x08
liftReg_SEQU2_H	0x09
liftReg_SEQU3_L	0x0A
liftReg_SEQU3_H	0x0B
liftReg_SEQU4_L	0x0C
liftReg_SEQU4_H	0x0D
liftReg_SEQU5_L	0x0E
liftReg_SEQU5_H	0x0F
liftReg_SEQU6_L	0x10
liftReg_SEQU6_H	0x11
liftReg_SEQU7_L	0x12
liftReg_SEQU7_H	0x13
liftReg_SEQU8_L	0x14
liftReg_SEQU8_H	0x15
liftReg_DIST_PULSE_L	0x16
liftReg_DIST_PULSE_H	0x17
REG_TEMP_UNIT	0x18
REG_GET_ZERO_OFF_CONTACT	0x19
REG_SKIPC_H	0x1A
REG_SKIPC_L	0x1B
liftReg_DOWN_DELAY	0x1C
REG_PCB35_STAN	0x1D
REG_PCB35_ROZ	0x1E
REG_PCB35_SELECT	0x1F
REG_PCB35_HEAT	0x20
REG_PCB35_ERR_DEV	0x21
REG_PCB35_MACHINE_TYPE	0x22
REG_PCB35_ERR_MESSAGE	0x23

enum Register::MasterRegNom

Enumerator

masterReg_DEV_INF_H	0x00
masterReg_SIZE	0x01
_res	0x02
masterReg_PRZ	0x03
masterReg_STA	0x04

Enumerator

Eliumeracor	
masterheadReg	0x05
masterReg_LAM	0x06
masterReg_TOTALH	0x07
masterReg_TOTALL	0x08
masterheadReg1	0x09
masterReg_paletStLow	0x0A
masterReg_INPUT	0x0B
masterReg_REMAINH	0x0C
masterReg_REMAINL	0x0D
masterReg_SPEED	0x0E
masterReg_PRINTEDH	0x0F
masterReg_PRINTEDL	0x10
masterReg_MACHINE_TYPE	0x11
masterReg_paletStHigh	0x12
masterReg_EKR	0x13
masterReg_ACTIVHEAD_L	0x14
masterReg_ACTIVHEAD_H	0x15
masterReg_DEVERR	0x16
masterReg_ERR	0x17
masterReg_KODH	0x18
masterReg_KODL	0x19
masterReg_DATH	0x1A
masterReg_DATL	0x1B
masterReg_KOD_ON	0x1C
masterReg_DAT	0x1D
REG_KOD_WPISZ	0x1E
masterReg_HRW	0x1F
masterReg_HRW1	0x20
masterReg_KOD_ON2	0x21
masterReg_KOD_ON3	0x22
masterReg_ERROR_MESSAGE	0x23
masterReg_DEV_INF_L	0x24

7.47.3 Constructor & Destructor Documentation

7.47.4 Member Function Documentation

7.47.5 Member Data Documentation

```
QList<HeadReg> Register::headRegList [private]

QList<uint16_t*> Register::headRegPtrList [private]

HeadSetting Register::headSettings [private]

IndexerLiftSettings Register::indexerLiftSettings [private]

IndexerReg Register::indexerReg [private]

uint16_t* Register::indexerRegPtr [private]

LiftReg Register::liftReg [private]

uint16_t* Register::liftRegPtr [private]

MachineSettings Register::machineSettings [private]

MasterReg Register::masterReg [private]

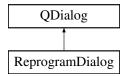
uint16_t* Register::masterReg [private]
```

The documentation for this class was generated from the following files:

settings.hsettings.cpp

7.48 ReprogramDialog Class Reference

```
#include <reprogramdialog.h>
Inheritance diagram for ReprogramDialog:
```



Public Types

```
enum BoardType_ {
Master_ATXmega,
Heads_ATXmega,
Master_ATmega,
Heads_ATmega
typedef enum ReprogramDialog::BoardType_ BoardType
```

Public Slots

void setProgress (int progress)

Signals

void programArrReady (ReprogramDialog::BoardType type, QByteArray progArr)

Public Member Functions

```
ReprogramDialog (QWidget *parent=0)~ReprogramDialog ()
```

Private Slots

```
void on_pushButtonOpenFile_clicked ()void on_pushButtonErase_clicked ()void on_pushButtonWrite_clicked ()
```

Private Attributes

```
Ui::ReprogramDialog * uiQFile inFileQString inFileNameQByteArray programArr
```

7.48.1 Member Typedef Documentation

typedef enum ReprogramDialog::BoardType_ ReprogramDialog::BoardType - describe type of processor and type of device which will be reprogrammed by this module.

7.48.2 Member Enumeration Documentation

```
enum ReprogramDialog::BoardType_
```

Enumerator

Master_ATXmega	0x00
Heads_ATXmega	0x01
Master_ATmega	0x02
Heads_ATmega	0x03

7.48.3 Constructor & Destructor Documentation

7.48.4 Member Function Documentation

```
void ReprogramDialog::on_pushButtonErase_clicked ( ) [private], [slot] - function to emit
programArrReady(...) with progArr filled with zeros.
```

void ReprogramDialog::on_pushButtonOpenFile_clicked () [private], [slot] - function to open text-HEX file with program in Intel-hex format, set value of inFileName and set file name of inFile.

void ReprogramDialog::on_pushButtonWrite_clicked () [private], [slot] - function which used for open inFile, read text from it and fill programArr with hex data to write it into devices. After that function emit programArrReady(...) signal with appropriate parameters.

7.48.5 Member Data Documentation

```
QFile ReprogramDialog::inFile [private]

QString ReprogramDialog::inFileName [private]

QByteArray ReprogramDialog::programArr [private]
```

The documentation for this class was generated from the following files:

- reprogramdialog.h
- $\bullet \ {\tt reprogramdialog.cpp}$

7.49 SerialPort Class Reference

```
#include <serialport.h>
Inheritance diagram for SerialPort:

QObject
```



Public Slots

```
void openSerialPort ()
void openSerialPort (ComSettings cSett)
void closeSerialPort ()
void sendProgram (ReprogramDialog::BoardType type, QByteArray programArr)
void sendData (QByteArray data, bool send=false, bool halfByte=false)
void sendModData (uint8_t dev, uint8_t place, uint16_t data)
void sendReg (uint8_t dev, uint8_t place)
void setUpPort ()
void setComParams (ComSettings sett)
void setStyleSheet (QString stSheet)
```

Signals

```
void dataReady (QByteArray data)
void dataReady (ModData modData)
void serialSettingAccepted (ComSettings seittngs)
void working ()
void proramProgres (int progres)
```

Public Member Functions

```
    SerialPort (QObject *parent=0)
    SerialPort (ComSettings settings, QObject *parent=0)
    void setRegisterPointer (Register *regPtr)
```

Private Slots

```
    void readData ()
    void handleError (QSerialPort::SerialPortError error)
    void showStatusMessage (const QString &message)
    void getSerialSetting (ComSettings setting)
```

Private Member Functions

• QByteArray dataTransform (QByteArray data)

Private Attributes

```
SerialSettingsDialog * settingsComDialog
QSerialPort * serial
Register * registers
ModData modData8
QByteArray dataToSendBuff
int replyCnt
bool initApp
```

7.49.1 Constructor & Destructor Documentation

```
SerialPort::SerialPort[1/2] (
             Q0bject * parent = 0 ) [explicit] - first variant of polymorphic constructor of
class. Create QSerialPort class object and SerialSettingsDialog class object with default
parameters.
  SerialPort::SerialPort()[2/2] (
             ComSettings settings,
             QObject * parent = 0 ) [explicit] - second variant of polymorphic constructor of
class. Create QSerialPort class object and SerialSettingsDialog class object with given at
settings parameters.
7.49.2 Member Function Documentation
  void SerialPort::closeSerialPort ( ) [slot] - function to close serial port if it's open.
 void SerialPort::dataReady[1/2] (
             QByteArray data ) [signal] - signal which emits by readData(...) function. Signal
contain byte array with data after CRC check.
  void SerialPort::dataReady[2/2] (
             ModData modData ) [signal] - signal which emits by readData(...) function. Signal
contain modData after CRC check.
  QByteArray SerialPort::dataTransform (
             QByteArray data ) [private] - function to transform data from half-byte to full-byte
arrav.
  void SerialPort::getSerialSetting (
             ComSettings setting ) [private], [slot] - function to emit serialSettingAccepted(...)
signal to save serial settings to hard drive.
  void SerialPort::handleError (
             QSerialPort::SerialPortError error ) [private], [slot] - serial port errors handler.
Used to show QMessageBox with error text.
  void SerialPort::openSerialPort[1/2] ( ) [slot] - function to open serial port with settings↔
ComDialog->currentSettings
  void SerialPort::openSerialPort[2/2] (
             {\tt ComSettings}\ cSett ) [slot] - function to open serial port with settings given in
cSett variable.
  void SerialPort::proramProgres (
             int progres ) [signal] - signal to send process of reprogramming PCB's.
  void SerialPort::readData ( ) [private], [slot] - function to get data from serial port,
analyze that data and create reply to send that to master PCB.
  void SerialPort::sendData (
             OBvteArrav data.
             bool send = false,
bool halfByte = false) [slot] - function to send data to serial port. Function take data to send it to serial port. Parameter send describe way of data send: if true than
data sends immediately, if false than data adding to dataToSendBuff and send in it's turn.
Parameter half Byte specifies requirement of data transformation - if true data transform to
half byte variant and sends after that, if false data sends as it is.
  void SerialPort::sendModData (
             uint8_t dev,
             uint8_t place,
             {\tt uint16\_t} data ) [slot] - function to send mod data to serial port. At function
data gather to QByteArray and sends to serial port.
  void SerialPort::sendProgram (
```

ReprogramDialog::BoardType type,

```
QByteArray programArr ) [slot] - function to send programArr to PCB. Parameter
type describe which commands will be sends to start reprogramming and size of memory page.
  void SerialPort::sendReg (
             uint8_t dev,
             uint8_t place ) [slot] - function to send data from registers at dev and place.
At function data gather to QByteArray and sends to serial port.
  void SerialPort::serialSettingAccepted (
             ComSettings seittngs ) [signal] - signal which handle in parent and used to save
serial settings to hard drive.
  void SerialPort::setComParams (
             {\tt ComSettings}\ {\tt sett} ) [slot] - function to set parameters of {\tt serial}. If serial port
is open it will be closed before setting up parameters.
  void SerialPort::setRegisterPointer (
             Register * regPtr ) - function to set pointer to Register class object. In a
whole program used only one sample of class and pointer (registers) sets from parent object.
  void SerialPort::setStyleSheet (
             QString stSheet ) [slot] - function to set style sheet to settingsComDialog.
  void SerialPort::setupPort () [slot] - function to configure serial with settingsComDialog.
If serial port is open it will be closed before setting up parameters. After setting serial
port it will be open again.
  void SerialPort::showStatusMessage (
             const QString & message )
                                         [private], [slot] - function to send status messages
from serial port to debug text thread.
  void SerialPort::working ( ) [signal] - signal to update watchDog timer at parent object.
7.49.3 Member Data Documentation
 QByteArray SerialPort::dataToSendBuff [private] - FIFO buffer variable, which contain data
to send that to serial port.
bool SerialPort::initApp [private] - variable which contain info about state of program. If variable is true at readData(...) function execute specific code, and after that variable
sets to false.
  ModData SerialPort::modData8 [private]
  Register* SerialPort::registers [private]
  int SerialPort::replyCnt [private] - counter for specific code.
  QSerialPort* SerialPort::serial [private]
  SerialSettingsDialog* SerialPort::settingsComDialog [private]
```

The documentation for this class was generated from the following files:

- serialport.h
- serialport.cpp

7.50 SerialSettingsDialog Class Reference

```
The class is taken from standard Qt examples. #include <serialsettingsdialog.h>
Inheritance diagram for SerialSettingsDialog:
```



Signals

void serialSettingAccepted (ComSettings comSett)

Public Member Functions

```
    SerialSettingsDialog (QWidget *parent=0)
    SerialSettingsDialog (ComSettings nSett, QWidget *parent=0)
    ~SerialSettingsDialog ()
    ComSettings settings () const
    void setSettings (ComSettings nSett)
```

Protected Member Functions

void changeEvent (QEvent *event)

Private Slots

```
void showPortInfo (int idx)
void apply ()
void reject ()
void checkCustomBaudRatePolicy (int idx)
void checkCustomDevicePathPolicy (int idx)
void fillPortsParameters ()
void fillPortsInfo ()
void updateSettings ()
```

Private Attributes

```
Ui::SerialSettingsDialog * ui
bool acceptOnDeactilationEn
ComSettings currentSettings
QIntValidator * intValidator
```

7.50.1 Constructor & Destructor Documentation

7.50.2 Member Function Documentation

```
void SerialSettingsDialog::apply ( ) [private], [slot]
void SerialSettingsDialog::changeEvent (
          QEvent * event ) [protected]
void SerialSettingsDialog::checkCustomBaudRatePolicy (
          int idx ) [private], [slot]
void SerialSettingsDialog::checkCustomDevicePathPolicy (
          int idx ) [private], [slot]
void SerialSettingsDialog::fillPortsInfo ( ) [private], [slot]
void SerialSettingsDialog::fillPortsParameters ( ) [private], [slot]
void SerialSettingsDialog::reject ( ) [private], [slot]
void SerialSettingsDialog::serialSettingAccepted (
          ComSettings comSett ) [signal]
void SerialSettingsDialog::setSettings (
          ComSettings nSett )
ComSettings SerialSettingsDialog::settings ( ) const
void SerialSettingsDialog::showPortInfo (
          int idx ) [private], [slot]
void SerialSettingsDialog::updateSettings ( ) [private], [slot]
```

7.50.3 Member Data Documentation

```
bool SerialSettingsDialog::acceptOnDeactilationEn [private]
ComSettings SerialSettingsDialog::currentSettings [private]
QIntValidator* SerialSettingsDialog::intValidator [private]
```

The documentation for this class was generated from the following files:

- serialsettingsdialog.h
- · serialsettingsdialog.cpp

7.51 SettingDialog Class Reference

#include <headsettingdialog.h>

Inheritance diagram for SettingDialog:



Signals

```
void accept (int index, QByteArray hParamArr)
void changeNumber (int newIndex)
void sendCommand (int index, QByteArray command)
void setParamsToAll (int index, QByteArray hParamArr)
void colorChanged (int index, QColor col)
```

Public Member Functions

```
    SettingDialog (HeadSetting hSttg, int index=0, QWidget *parent=0)
    ~SettingDialog ()
    void setRegisters (Register *reg)
    void setHeadParams (int index=0, bool disconnect=true)
    void setHeadParams (HeadSetting hSttg, int index=0, bool disconnect=true)
    void setIconFolder (QString path)
```

Protected Member Functions

```
bool event (QEvent *e)
bool eventFilter (QObject *watched, QEvent *event)
void showEvent (QShowEvent *ev)
void changeEvent (QEvent *event)
```

Private Slots

```
    void accept ()

    void reject ()

    void pButtonIncClkd ()

    void pButtonDecClkd ()

    void connectAll ()

• void disconnectAll ()

    void eventFilterSetup ()

    void temperatureSensoreChanged (bool tempSens)

    void on_toolButtonPlast_clicked ()

    void on_toolButtonFL_clicked ()

    void on_toolButtonMoveRear_clicked ()

    void on_toolButtonFL_SQup_clicked ()

    void on_toolButtonMoveFront_clicked ()

    void on_toolButtonMTPMove_clicked ()

    void on_toolButtonSQ_clicked ()

    void on_toolButtonMoveTest_clicked ()

    void on_toolButtonPressure_clicked ()

void on_toolButtonHoldOn_clicked ()void on_toolButtonFL_SQ_clicked ()

    void on_toolButtonStepBack_clicked ()

    void on_toolButtonIndexHere_clicked ()

    void on_toolButtonInkColor_clicked ()

    void on_toolButtonPressureAir_clicked ()

void on_pButtonHeadOnOff_clicked ()
void on_toolButtonQuartzPreheat_clicked ()
void on_toolButtonQuartzTest_clicked ()

    void on_toolButtonQuartzStepBack_clicked ()

    void on_toolButtonQuartzWarming_clicked ()

    void on_pushButtonCopyToAll_clicked ()

    void tabWidget_currentChanged (int index)
```

```
    void spinBoxRearSpeed_valueChanged (double arg1)
    void dSpinBoxRearRange_valueChanged (double arg1)
    void spinBoxFrontSpeed_valueChanged (double arg1)
    void dSpinBoxFrontRange_valueChanged (double arg1)
    void spinBoxStrokCount_valueChanged (double arg1)
    void spinBoxSBStrokCount_valueChanged (double arg1)
    void dSpinBoxHeatTime1IR_valueChanged (double arg1)
    void dSpinBoxHeatTime2IR_valueChanged (double arg1)
    void dSpinBoxPryingRangeIR_valueChanged (double arg1)
    void dSpinBoxFlDwellTime_valueChanged (double arg1)
    void dSpinBoxSqDwellTime_valueChanged (double arg1)
    void dSpinBoxHeatTime1Q_valueChanged (double arg1)
    void dSpinBoxHeatTime2Q_valueChanged (double arg1)
    void dSpinBoxStepbackDryTimeQ_valueChanged (double arg1)
    void dSpinBoxStepbackDryTimeQ_valueChanged (double arg1)
    void dSpinBoxDryTimeQ_valueChanged (double arg1)
    void dSpinBoxStandbyPowerQ_valueChanged (double arg1)
    void dSpinBoxStandbyTimeQ_valueChanged (double arg1)
```

Private Attributes

```
Ui::SettingDialog * ui
bool withTemperatureSensor
int index
bool acceptOnDeactilationEn
bool acceptEnable
HeadSetting headSettings
Register * registers
```

7.51.1 Constructor & Destructor Documentation

7.51.2 Member Function Documentation

```
void SettingDialog::accept (
            int index,
            QByteArray hParamArr ) [signal] - signal which emitted by accept(...) function
and handled in parent object. Parameter index contain information about head number, and h\!\leftrightarrow
ParamArr contain all head parameters. Parameters are save to hard drive at parent object.
  void SettingDialog::accept () [private], [slot] - function to collect head parameters, put
them to appropriate places at array and emit accept(...) signal.
  void SettingDialog::changeEvent (
            QEvent * event ) [protected] - reimplementation of default event of QDialog to
enable user interface translation. Function called automatically.
  void SettingDialog::changeNumber (
             int newIndex ) [signal] - signal which handle at parent object and used for fast
change of head number. Signal emits by pButtonIncClkd(...) and pButtonDecClkd(...) functions
with appropriate value of parameter.
  void SettingDialog::colorChanged (
             int index,
             QColor col ) [signal] - signal which emits by on_toolButtonInkColor_clicked(...)
function. Signal contain information about rag color on head.
  void SettingDialog::connectAll () [private], [slot] - function to connect all fields of
dialog to appropriate functions.
  void SettingDialog::disconnectAll ( ) [private], [slot] - function to disconnect all fields
of dialog to appropriate functions.
```

Functions used to get values from fields with head parameters, gather them into byte array and

All functions in next block used to send parameters to master PCB to configure machine.

emit sendCommand(...) signal with appropriate data.

```
void SettingDialog::dSpinBoxDryingRangeIR_valueChanged (
                  double arg1 ) [private], [slot]
       void SettingDialog::dSpinBoxDryTimeQ_valueChanged (
                  double arg1 ) [private], [slot]
       void SettingDialog::dSpinBoxFlDwellTime_valueChanged (
                  double arg1 ) [private], [slot]
       void SettingDialog::dSpinBoxFrontRange_valueChanged (
                  double arg1 ) [private], [slot]
       void SettingDialog::dSpinBoxHeatTimelIR_valueChanged (
                  double arg1 ) [private], [slot]
       void SettingDialog::dSpinBoxHeatTimelQ_valueChanged (
                  double arg1 ) [private], [slot]
       void SettingDialog::dSpinBoxHeatTime2IR_valueChanged (
                  double arg1 ) [private], [slot]
       void SettingDialog::dSpinBoxHeatTime2Q_valueChanged (
                  double arg1 ) [private], [slot]
       void SettingDialog::dSpinBoxRearRange_valueChanged (
                  double arg1 ) [private], [slot]
       void SettingDialog::dSpinBoxSqDwellTime_valueChanged (
                  double arg1 ) [private], [slot]
       void SettingDialog::dSpinBoxStandbyTimeQ_valueChanged (
                  double arg1 ) [private], [slot]
       void SettingDialog::dSpinBoxStepbackDryTimeQ_valueChanged (
                  double arg1 ) [private], [slot]
       void SettingDialog::dSpinBoxTemperatureSetQ_valueChanged (
                  double arg1 ) [private], [slot]
       void SettingDialog::dSpinBoxWarmFlashTimeQ_valueChanged (
                  double arg1 ) [private], [slot]
       void SettingDialog::spinBoxDryPowerQ_valueChanged (
                  double arg1 )
                                [private], [slot]
       void SettingDialog::spinBoxFrontSpeed_valueChanged (
       double arg1 ) [private], [slot]
void SettingDialog::spinBoxRearSpeed_valueChanged (
                  double arg1 ) [private], [slot]
       void SettingDialog::spinBoxSBStrokCount_valueChanged (
                  double arg1 ) [private], [slot]
       void SettingDialog::spinBoxStandbyPowerQ_valueChanged (
                  double arg1 ) [private], [slot]
       \verb"void SettingDialog::spinBoxStrokCount_valueChanged" (
                  double arg1 ) [private], [slot]
 bool SettingDialog::event (
             QEvent * e ) [protected] - reimplementation of standard function to handle QEvent::WindowDeactiv
or QEvent::Leave for automatic invoke of accept(...) function on window deactivation.
  bool SettingDialog::eventFilter (
             QObject * watched,
             QEvent * event ) [protected] - reimplementation of standard function to handle
QEvent:: MouseButtonDblClick or QEvent::MouseButtonRelease events to call NumpadDialog or
KeyboardDialog to enter data to appropriate widgets. Widgets which will call this function
are defined in eventFilterSetup(...) function.
 void SettingDialog::eventFilterSetup ( ) [private], [slot] - function to configure widgets
on dialog to use eventFilter(...)
 void SettingDialog::on_pButtonHeadOnOff_clicked ( ) [private], [slot] - function to handle
clicked() signal from pButtonHeadOnOff button. Used to send command to turn on/off print
head.
```

 $\label{thm:condition} \mbox{void SettingDialog::on_pushButtonCopyToAll_clicked () [private], [slot] - function to emit \\ \mbox{setParamsToAll signal.} \mbox{ Before emitting signal function collect parameters and send data in} \\$

signal parameters.

```
All functions in next block used to send button codes to master PCB.
Function emit sendCommand(...) signal with appropriate data.
             void SettingDialog::on_toolButtonFL_clicked () [private], [slot]
void SettingDialog::on_toolButtonFL_SQ_clicked () [private], [slot]
void SettingDialog::on_toolButtonFL_SQup_clicked () [private], [slot]
void SettingDialog::on_toolButtonHoldOn_clicked () [private], [slot]
void SettingDialog::on_toolButtonIndexHere_clicked () [private], [slot]
void SettingDialog::on_toolButtonInkColor_clicked () [private], [slot]
void SettingDialog::on_toolButtonMoveFront_clicked () [private], [slot]
void SettingDialog::on_toolButtonMoveFeront_clicked () [private], [slot]
void SettingDialog::on_toolButtonMoveTest_clicked () [private], [slot]
void SettingDialog::on_toolButtonMoveTest_clicked () [private], [slot]
void SettingDialog::on_toolButtonMoveTest_clicked () [private], [slot]
void SettingDialog::on_toolButtonPressure_clicked () [private], [slot]
void SettingDialog::on_toolButtonPressureAir_clicked () [private], [slot]
void SettingDialog::on_toolButtonQuartzPreheat_clicked () [private], [slot]
void SettingDialog::on_toolButtonQuartzStepBack_clicked () [private], [slot]
void SettingDialog::on_toolButtonQuartzTest_clicked () [private], [slot]
void SettingDialog::on_toolButtonQuartzWarming_clicked () [private], [slot]
                                                                                                                                                                [slot]
    void SettingDialog::pButtonDecClkd ( ) [private], [slot] - function to emit changeNumber(...)
signal with index decreased by 1.
    void SettingDialog::pButtonIncClkd ( ) [private], [slot] - function to emit changeNumber(...)
signal with index increased by 1.
    void SettingDialog::rButtonTime1_clicked ( ) [private], [slot]
    void SettingDialog::reject ( ) [private], [slot]
    void SettingDialog::sendCommand (
                          int index,
                          QByteArray command ) [signal]
    void SettingDialog::setHeadParams [1/2] (
                          int index = 0,
                          bool disconnect = true )
    void SettingDialog::setHeadParams [2/2] (
                          HeadSetting hSttg,
                          int index = 0,
                          bool disconnect = true )
    void SettingDialog::setIconFolder (
                          QString path )
    void SettingDialog::setParamsToAll (
                          int index,
                          QByteArray hParamArr ) [signal]
    void SettingDialog::setRegisters (
                          Register * reg )
    void SettingDialog::showEvent (
                          QShowEvent * ev ) [protected]
    void SettingDialog::tabWidget_currentChanged (
                          int index ) [private], [slot]
    void SettingDialog::temperatureSensoreChanged (
                          bool tempSens ) [private], [slot]
7.51.3 Member Data Documentation
    bool SettingDialog::acceptEnable [private]
    bool SettingDialog::acceptOnDeactilationEn [private]
    HeadSetting SettingDialog::headSettings [private]
    int SettingDialog::index [private]
    Register* SettingDialog::registers [private]
    bool SettingDialog::withTemperatureSensor [private]
The documentation for this class was generated from the following files:
       · headsettingdialog.h
       · headsettingdialog.cpp
```

7.52 UdpSocket Class Reference

```
#include <udpsocket.h>
Inheritance diagram for UdpSocket:
```



Signals

```
void exitReq ()void dataReady (QByteArray data)
```

Public Member Functions

```
    UdpSocket (QWidget *parent=0)
    void startUdp (bool isMaster=true)
    void stopUdp ()
    void sendData (QByteArray bArr)
```

Private Slots

```
void connectToSocket ()
void disconnectFromSocket ()
void startTransmit (QByteArray data)
void reciveData ()
```

Private Attributes

```
    QUdpSocket * udp
    QHostAddress udpAdr
    quint16 udpPort
    bool search
    bool isMaster
    QHostAddress myIP
```

7.52.1 Constructor & Destructor Documentation

7.52.1.1 UdpSocket()

```
\label{eq:condition} $$\operatorname{UdpSocket}::\operatorname{UdpSocket}\ ($$ \operatorname{QWidget}\ *\ parent\ =\ 0\ )$ [explicit]
```

7.52.2 Member Function Documentation

7.52.2.1 connectToSocket

```
void UdpSocket::connectToSocket ( ) [private], [slot]
```

```
7.52.2.2 dataReady
```

```
void UdpSocket::dataReady (
             QByteArray data ) [signal]
7.52.2.3 disconnectFromSocket
void UdpSocket::disconnectFromSocket ( ) [private], [slot]
7.52.2.4 exitReq
void UdpSocket::exitReq ( ) [signal]
7.52.2.5 reciveData
void UdpSocket::reciveData ( ) [private], [slot]
7.52.2.6 sendData()
void UdpSocket::sendData (
             QByteArray bArr )
7.52.2.7 startTransmit
void UdpSocket::startTransmit (
             QByteArray data ) [private], [slot]
7.52.2.8 startUdp()
void UdpSocket::startUdp (
             bool isMaster = true )
7.52.2.9 stopUdp()
void UdpSocket::stopUdp ( )
```

7.52.3 Member Data Documentation

7.52.3.1 isMaster

```
bool UdpSocket::isMaster [private]
```

7.52.3.2 myIP

QHostAddress UdpSocket::myIP [private]

7.52.3.3 search

bool UdpSocket::search [private]

7.52.3.4 udp

QUdpSocket* UdpSocket::udp [private]

7.52.3.5 udpAdr

QHostAddress UdpSocket::udpAdr [private]

7.52.3.6 udpPort

quint16 UdpSocket::udpPort [private]

The documentation for this class was generated from the following files:

- udpsocket.h
- udpsocket.cpp

7.53 UserSettingDialog Class Reference

#include <usersetting.h>

Inheritance diagram for UserSettingDialog:



Public Member Functions

- UserSettingDialog (QWidget *parent=0)
- ∼UserSettingDialog ()
- bool isUser (QString userName, QString userPassw)
 QStringList getUserNames ()
- bool getLoginWindowEnable ()

Protected Member Functions

```
void showEvent (QShowEvent *ev)void changeEvent (QEvent *event)
```

Private Slots

```
void tableCellActivated (int row, int col)
void addUser ()
void removeUsers ()
void removeAllUsers ()
void acceptSlot ()
void rejectSlot ()
void loginDialogEnable ()
```

Private Attributes

```
Ui::UserSettingDialog * ui
int tableRowSelected
int tableColnumSelected
QSettings * usersData
```

7.53.1 Constructor & Destructor Documentation

7.53.1.1 UserSettingDialog()

7.53.1.2 \sim UserSettingDialog()

```
UserSettingDialog::~UserSettingDialog ( )
```

7.53.2 Member Function Documentation

7.53.2.1 acceptSlot

```
void UserSettingDialog::acceptSlot ( ) [private], [slot]
```

7.53.2.2 addUser

```
void UserSettingDialog::addUser ( ) [private], [slot]
```

7.53.2.3 changeEvent()

```
void UserSettingDialog::changeEvent ( {\tt QEvent * event} ) \quad [{\tt protected}]
```

```
7.53.2.4 getLoginWindowEnable()
bool UserSettingDialog::getLoginWindowEnable ( )
7.53.2.5 getUserNames()
QStringList UserSettingDialog::getUserNames ( )
7.53.2.6 isUser()
bool UserSettingDialog::isUser (
             QString userName,
             QString userPassw )
7.53.2.7 loginDialogEnable
void UserSettingDialog::loginDialogEnable ( ) [private], [slot]
7.53.2.8 rejectSlot
void UserSettingDialog::rejectSlot ( ) [private], [slot]
7.53.2.9 removeAllUsers
void UserSettingDialog::removeAllUsers ( ) [private], [slot]
7.53.2.10 removeUsers
void UserSettingDialog::removeUsers ( ) [private], [slot]
7.53.2.11 showEvent()
void UserSettingDialog::showEvent (
             QShowEvent *\ ev ) [protected]
7.53.2.12 tableCellActivated
void UserSettingDialog::tableCellActivated (
             int row,
             int col ) [private], [slot]
```

7.53.3 Member Data Documentation

7.53.3.1 tableColnumSelected

int UserSettingDialog::tableColnumSelected [private]

7.53.3.2 tableRowSelected

int UserSettingDialog::tableRowSelected [private]

7.53.3.3 ui

Ui::UserSettingDialog* UserSettingDialog::ui [private]

7.53.3.4 usersData

QSettings* UserSettingDialog::usersData [private]

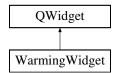
The documentation for this class was generated from the following files:

- usersetting.h
- usersetting.cpp

WarmingWidget Class Reference

#include <warmingwidget.h>

Inheritance diagram for WarmingWidget:



Signals

void sendCommand (QByteArray)

Public Member Functions

- WarmingWidget (QWidget *parent=0)
- ~WarmingWidget ()
- void setIconFolder (QString path)void setRegisters (Register *reg)
- void resetWidget ()

Protected Member Functions

```
    void showEvent (QShowEvent *ev)
```

```
Private Slots
```

```
    void on_toolButton_clicked ()

    void on_dSpinBoxTime_valueChanged (double arg1)
    void on_dSpinBoxCycles_valueChanged (double arg1)
    void on_dSpinBoxTemperature_valueChanged (double arg1)

Private Attributes
    • Ui::WarmingWidget * ui
     QString pathIcon Register * registers
7.54.1 Constructor & Destructor Documentation
         WarmingWidget::WarmingWidget (
                         QWidget * parent = 0 ) [explicit]
7.54.1.2 WarmingWidget::~WarmingWidget()
7.54.2 Member Function Documentation
7.54.2.1 void WarmingWidget::on_dSpinBoxCycles_valueChanged (
                         double arg1 ) [private], [slot]
10
7.54.2.2 void WarmingWidget::on_dSpinBoxTemperature_valueChanged (
                         double arg1 ) [private],[slot]
10
         void WarmingWidget::on_dSpinBoxTime_valueChanged (
                         double arg1 ) [private], [slot]
7.54.2.4 void WarmingWidget::on_toolButton_clicked() [private], [slot]
7.54.2.5 void WarmingWidget::resetWidget ( )
7.54.2.6 void WarmingWidget::sendCommand (
                         QByteArray ) [signal]
7.54.2.7 void WarmingWidget::setIconFolder (
                         QString path )
7.54.2.8 void WarmingWidget::setRegisters (
                         Register * reg )
7.54.2.9 void WarmingWidget::showEvent (
                         QShowEvent * ev ) [protected]
7.54.3 Member Data Documentation
7.54.3.1 QString WarmingWidget::pathlcon [private]
7.54.3.2 Register* WarmingWidget::registers [private]
7.54.3.3 Ui::WarmingWidget* WarmingWidget::ui [private]
```

The documentation for this class was generated from the following files:

· warmingwidget.h · warmingwidget.cpp

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8 File Documentation 149

8 File Documentation

8.1 countersdialog.cpp File Reference

```
#include "countersdialog.h"
#include "ui_countersdialog.h"
```

8.2 countersdialog.h File Reference

```
#include <QDialog>
#include <QShowEvent>
#include "numpaddialog.h"
```

Classes

· class CountersDialog

Namespaces

• Ui

8.3 crc16.h File Reference

```
#include <stdio.h>
#include <stdint.h>
#include <QByteArray>
#include <QDebug>
```

Classes

· class CrcCalc

Variables

• const uint16_t crctable [256]

8.3.1 Variable Documentation

8.3.1.1 crctable

```
const uint16_t crctable[256]
```

8.4 cyclesdialog.cpp File Reference

```
#include "cyclesdialog.h"
#include "ui_cyclesdialog.h"
```

8.5 cyclesdialog.h File Reference

```
#include <QDialog>
#include <QDoubleSpinBox>
#include <QLabel>
#include <QLineEdit>
#include <QList>
#include <QShowEvent>
#include <QFocusEvent>
#include <QEvent>
#include <QByteArray>
#include "settings.h"
#include "numpaddialog.h"
#include "crc16.h"
#include "QDebug>
```

Classes

• class CyclesDialog

Namespaces

• Ui

8.6 exitdialog.cpp File Reference

```
#include "exitdialog.h"
#include "ui_exitdialog.h"
```

8.7 exitdialog.h File Reference

```
#include <QDialog>
#include <QShowEvent>
#include "settings.h"
```

Classes

• class ExitDialog

Namespaces

• Ui

8.8 generalsettingdialog.cpp File Reference

```
#include "generalsettingdialog.h"
#include "ui_generalsettingdialog.h"
#include "crc16.h"
```

8.9 generalsettingdialog.h File Reference

```
#include <QDialog>
#include <QString>
#include <QDebug>
#include <QByteArray>
#include <QMessageBox>
#include <QShowEvent>
#include "settings.h"
#include "numpaddialog.h"
#include "keyboarddialog.h"
#include "serialsettingsdialog.h"
```

Classes

- struct EmailSettings
- · class GeneralSettingDialog

Namespaces

• Ui

Functions

```
    QDataStream & operator<< (QDataStream &out, const EmailSettings &st)</li>
    QDataStream & operator>> (QDataStream &in, EmailSettings &st)
```

8.9.1 Function Documentation

8.9.1.1 operator << ()

8.9.1.2 operator>>()

8.10 headactivationdialog.cpp File Reference

```
#include "headactivationdialog.h"
#include "ui_headactivationdialog.h"
```

8.11 headactivationdialog.h File Reference

```
#include <QDialog>
#include <QCheckBox>
#include <QList>
#include <QShowEvent>
#include <QDebug>
#include "settings.h"
#include "crc16.h"
```

Classes

- class CheckBoxIndexed
- class HeadActivationDialog

Namespaces

• Ui

8.12 headform.cpp File Reference

```
#include "headform.h"
#include "ui_headform.h"
#include <QBitmap>
#include <QPalette>
```

8.13 headform.h File Reference

```
#include <QWidget>
#include <QPixmap>
#include <QPushButton>
#include <QLabel>
#include <QMouseEvent>
#include <QDebug>
#include <QGraphicsEffect>
#include <QGraphicsScene>
#include <QGraphicsRectItem>
#include <QGraphicsPixmapItem>
```

Classes

- class HeadSettingButton
- class HeadForm

Namespaces

• Ui

Typedefs

• typedef enum LoadState_ LoadState

Enumerations

```
• enum LoadState_ { LoadClean = 0x00, LoadOne = 0x01, LoadAuto = 0x02 }
```

8.13.1 Typedef Documentation

8.13.1.1 LoadState

```
typedef enum LoadState_ LoadState
```

8.13.2 Enumeration Type Documentation

8.13.2.1 LoadState

```
enum LoadState_
```

Enumerator

LoadClean	
LoadOne	
LoadAuto	

8.14 headsettingdialog.cpp File Reference

```
#include "headsettingdialog.h"
#include "ui_headsettingdialog.h"
```

8.15 headsettingdialog.h File Reference

```
#include <QDialog>
#include <QWidget>
#include <QFocusEvent>
#include <QEvent>
#include <QDebug>
#include <QMessageBox>
#include <QByteArray>
#include <QColorDialog>
#include "settings.h"
#include "rcc16.h"
```

Classes

• class SettingDialog

Namespaces

• Ui

8.16 indexersettingdialog.cpp File Reference

```
#include "indexersettingdialog.h"
#include "ui_indexersettingdialog.h"
```

8.17 indexersettingdialog.h File Reference

```
#include <QWidget>
#include <QByteArray>
#include <QEvent>
#include <QShowEvent>
#include <QLineEdit>
#include "settings.h"
#include "numpaddialog.h"
#include "crc16.h"
```

Classes

· class IndexerSettingDialog

Namespaces

• Ui

8.18 indexerwidget.cpp File Reference

```
#include "indexerwidget.h"
#include "ui_indexerwidget.h"
```

8.19 indexerwidget.h File Reference

```
#include <QWidget>
#include <QResizeEvent>
#include <QPushButton>
#include <QDebug>
#include <QThread>
#include "settings.h"
#include "crc16.h"
```

Classes

• class IndexerWidget

Namespaces

• Ui

8.20 infowidget.cpp File Reference

```
#include "infowidget.h"
#include "ui_infowidget.h"
```

8.21 infowidget.h File Reference

```
#include <QFrame>
#include <QImage>
#include <QBitmap>
#include <QGraphicsEffect>
#include <QDebug>
#include <QTime>
#include <QSettings>
#include "settings.h"
```

Classes

• class InfoWidget

Namespaces

• Ui

8.22 keyboarddialog.cpp File Reference

```
#include "keyboarddialog.h"
#include "ui_keyboarddialog.h"
```

8.23 keyboarddialog.h File Reference

```
#include <QDialog>
#include <QPushButton>
#include <QDebug>
#include <QApplication>
```

Classes

class KeyboardButtonclass KeyboardDialog

Namespaces

• Ui

8.24 logindialog.cpp File Reference

```
#include "logindialog.h"
#include "ui_logindialog.h"
```

8.25 logindialog.h File Reference

```
#include <QDialog>
#include <QEvent>
#include "numpaddialog.h"
#include "keyboarddialog.h"
```

Classes

· class LoginDialog

Namespaces

• Ui

8.26 logodialog.cpp File Reference

```
#include "logodialog.h"
#include "ui_logodialog.h"
```

8.27 logodialog.h File Reference

```
#include <QDialog>
#include <QShowEvent>
#include <QTimer>
#include <QMovie>
```

Classes

• class LogoDialog

Namespaces

• Ui

8.28 mailsender.cpp File Reference

```
#include "mailsender.h"
#include <QDebug>
```

8.29 mailsender.h File Reference

```
#include <QObject>
#include <QDebug>
#include <QMessageBox>
#include "mailSrc/SmtpMime"
```

Classes

• class MailSender

8.30 main.cpp File Reference

```
#include "mainwindow.h"
#include <QApplication>
#include <QDebug>
#include "logodialog.h"
#include <QProcess>
```

Functions

```
int main (int argc, char *argv[])
```

8.30.1 Function Documentation

8.31 maintancedialog.cpp File Reference

```
#include "maintancedialog.h"
#include "ui_maintancedialog.h"
```

8.32 maintancedialog.h File Reference

```
#include <QDialog>
#include <QIcon>
#include <QDebug>
#include <QSettings>
#include "maintancewidget.h"
```

Classes

• class MaintanceDialog

Namespaces

• Ui

8.33 maintancewidget.cpp File Reference

```
#include "maintancewidget.h"
#include "ui_maintancewidget.h"
```

8.34 maintancewidget.h File Reference

```
#include <QDialog>
```

Classes

- class MaintanceElement
- class MaintanceWidget

Namespaces

• Ui

Functions

```
    QDataStream & operator<< (QDataStream &out, const MaintanceElement &st)</li>
    QDataStream & operator>> (QDataStream &in, MaintanceElement &st)
```

8.34.1 Function Documentation

8.34.1.1 operator << ()

8.34.1.2 operator>>()

8.35 mainwindow.cpp File Reference

```
#include "mainwindow.h"
#include "ui_mainwindow.h"
#include "math.h"
#include "crc16.h"
```

8.36 mainwindow.h File Reference

```
#include <QMainWindow>
#include <QPushButton>
#include <QResizeEvent>
#include <QShowEvent>
#include <QDebug>
#include <QPixmap>
#include <QImage>
#include <QSettings>
#include <QPalette>
#include <QGradient>
#include <QStyle>
#include <QInputDialog>
#include <QByteArray>
#include <QFileDialog>
#include <QEvent>
#include <QMessageBox>
#include <QProgressDialog>
#include <QTime>
#include <QTimer>
#include <QDate>
#include <QStringList>
#include <QTranslator>
#include "headform.h"
#include "headsettingdialog.h"
#include "indexerwidget.h"
#include "indexersettingdialog.h"
#include "generalsettingdialog.h"
#include "numpaddialog.h"
#include "keyboarddialog.h"
#include "serialport.h"
#include "mailsender.h"
#include "serialsettingsdialog.h"
#include "infowidget.h"
#include "usersetting.h"
#include "logindialog.h"
#include "maintancedialog.h"
#include "exitdialog.h"
#include "cyclesdialog.h"
#include "udpsocket.h"
#include "headactivationdialog.h"
#include "reprogramdialog.h"
#include "settings.h"
```

Classes

• class MainWindow

Namespaces

• Ui

8.37 numpaddialog.cpp File Reference

```
#include "numpaddialog.h"
#include "ui_numpaddialog.h"
```

8.38 numpaddialog.h File Reference

```
#include <QDialog>
#include <QPushButton>
#include <QDebug>
#include <QAction>
#include <QKeySequence>
```

Classes

- class NumpadButtonclass NumpadDialog
- Namespaces
 - Ui

8.39 README.md File Reference

8.40 reprogramdialog.cpp File Reference

```
#include "reprogramdialog.h"
#include "ui_reprogramdialog.h"
```

8.41 reprogramdialog.h File Reference

```
#include <QDialog>
#include <QFile>
#include <QFileDialog>
#include <QByteArray>
#include <QMessageBox>
#include <QDebug>
```

Classes

• class ReprogramDialog

Namespaces

• Ui

8.42 serialport.cpp File Reference

```
#include "serialport.h"
```

8.43 serialport.h File Reference

```
#include <QObject>
#include <QByteArray>
#include <QDebug>
#include <QtSerialPort/QSerialPort>
#include <QMessageBox>
#include <QThread>
#include <QProgressDialog>
#include "serialsettingsdialog.h"
#include "settings.h"
#include "crc16.h"
#include "reprogramdialog.h"
```

Classes

- union ModData_class SerialPort
- **Typedefs**
 - typedef union ModData_ ModData
- 8.43.1 Typedef Documentation

8.43.1.1 ModData

```
typedef union ModData_ ModData
```

8.44 serialsettingsdialog.cpp File Reference

```
#include "serialsettingsdialog.h"
#include "ui_serialsettingsdialog.h"
#include "generalsettingdialog.h"
#include <QtSerialPort/QSerialPortInfo>
#include <QtIntValidator>
#include <QtineEdit>
```

Variables

```
    static QT_USE_NAMESPACE const char blankString [] = QT_TRANSLATE_NOOP("SettingsDialog", "N/A")
```

8.44.1 Variable Documentation

8.44.1.1 blankString

```
QT_USE_NAMESPACE const char blankString[] = QT_TRANSLATE_NOOP("SettingsDialog", "N/A") [static]
```

8.45 serialsettingsdialog.h File Reference

```
#include <QDialog>
#include <QtSerialPort/QSerialPort>
#include <QDataStream>
#include <QEvent>
#include <QMetaType>
#include <QStringList>
```

Classes

- struct ComSettings
- · class SerialSettingsDialog

Namespaces

• Ui

Functions

```
    Q_DECLARE_METATYPE (ComSettings)
    QDataStream & operator<< (QDataStream &out, const ComSettings &st)</li>
    QDataStream & operator>> (QDataStream &in, ComSettings &st)
```

8.45.1 Function Documentation

8.45.1.1 operator << ()

8.45.1.2 operator>>()

8.45.1.3 Q_DECLARE_METATYPE()

8.46 settings.cpp File Reference

```
#include "settings.h"
#include <QDebug>
```

8.47 settings.h File Reference

```
#include <QByteArray>
#include <QStringList>
#include <QList>
#include <QDate>
#include "math.h"
```

Classes

```
· class HeadSetting

    struct HeadSetting::HeadParameters_

    struct HeadSetting::HeadComands_

    class MachineSettings

    union MachineSettings::MachineState_

    union MachineSettings::MachineHeadType

• union MachineSettings::MachineIndexLiftType_
• union MachineSettings::LastRevolverWarm
struct MachineSettings::MachineParameters_
· class IndexerLiftSettings

    struct IndexerLiftSettings::LiftParameters_

    struct IndexerLiftSettings::IndexParameters_

· class Register
• union Register::MasterReg_
struct Register::MasterReg_::reg
union Register::IndexerReg_
struct Register::IndexerReg_::reg
• union Register::LiftReg_

    struct Register::LiftReg_::reg

union Register::HeadReg_struct Register::HeadReg_::reg
```

Typedefs

```
typedef u_int32_t uint32_ttypedef u_int16_t uint16_ttypedef u_int8_t uint8_t
```

8.47.1 Typedef Documentation

```
8.47.1.1 uint16_t
typedef u_int16_t uint16_t

8.47.1.2 uint32_t
typedef u_int32_t uint32_t

8.47.1.3 uint8_t
```

8.48 udpsocket.cpp File Reference

```
#include "udpsocket.h"
```

typedef u_int8_t uint8_t

8.49 udpsocket.h File Reference

```
#include <QUdpSocket>
#include <QByteArray>
#include <QDebug>
#include <QWidget>
#include <QNetworkInterface>
#include <QThread>
#include <QMessageBox>
```

Classes

• class UdpSocket

8.50 usersetting.cpp File Reference

```
#include "usersetting.h"
#include "ui_usersetting.h"
```

8.51 usersetting.h File Reference

```
#include <QDialog>
#include <QDebug>
#include <QShowEvent>
#include <QCheckBox>
#include <QSettings>
#include "keyboarddialog.h"
```

Classes

• class UserSettingDialog

Namespaces

• Ui

8.52 warmingwidget.cpp File Reference

```
#include "warmingwidget.h"
#include "ui_warmingwidget.h"
```

8.53 warmingwidget.h File Reference

```
#include <QWidget>
#include <QByteArray>
#include <QShowEvent>
#include "settings.h"
#include "crc16.h"
```

Classes

• class WarmingWidget

Namespaces

• Ui