**Vinyl Cutter Parts and Their Purposes Main Points Review**

* **Loading Lever:** You operate this when you load material.
* **Left Pinch Roller:** This clamps the material when the loading lever is raised. You set this at the left-hand edge of the material.
* **Right Pinch Roller:** This clamps the material when the loading lever is raised. You set this at the right-hand edge of the material.
* **Grit Rollers:** These rollers feed out material toward the front of the machine.
* **Guide Lines:** It is a standard of alignment when attaching the sheet.
* **USB Connector:** This connects a USB cable.
* **Power-Cord Connector:** This supplies power to the machine.
* **Operation Panel:** You use this to perform various operations.
  + **Display:** This displays various setting menus and other information.
  + **Test Key:** Pressing and holding this for one second or longer cuts a pre-registered test pattern.
  + **Pause Key:** This interrupts the operation in progress. Pressing it a second time resumes the operation.
  + **Origin Key:** Pressing and holding this for one second or longer sets the origin point at the present location of the blade
  + **Menu Key:** Pressing this repeatedly switches sequentially among the presently set cutting conditions, the menu mode, and the width-display screen.
  + **Force Key:** This displays the menu for adjusting the blade force.
  + **Enter Key:** This is used to choose menu items and confirm settings.
  + **Power Button:** Pressing this switches on the power, making the button light up blue. To switch off the power, you hold it down for one second or longer.
  + **Pen Force Slider:** This lets you fine-tune the blade force. You can even perform adjustments while cutting is in progress.

Please note, parts and their purposes descriptions are drawn from the GS-24 User’s Manual.

**Reference**

Roland DG Corporation. (Ed.) (2015). *GS-24 User’s Manual.* https://files.rolanddga.com/Files/GS-24\_UsersManual/Responsive\_HTML5/index.htm#t=GS-24\_USE\_EN\_03\_3.html <https://files.rolanddga.com/Files/GS-24\_UsersManual/Responsive\_HTML5/index.htm>