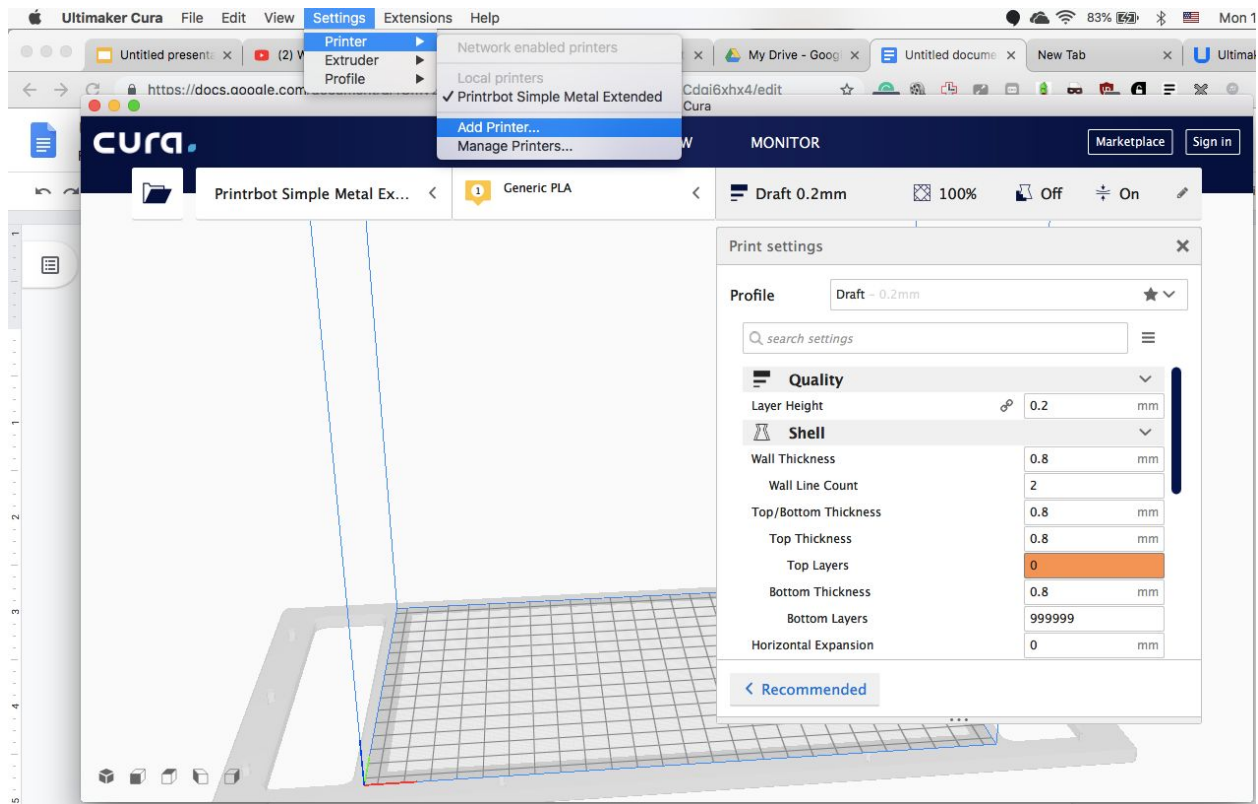


# Using Printbot Simple Metal

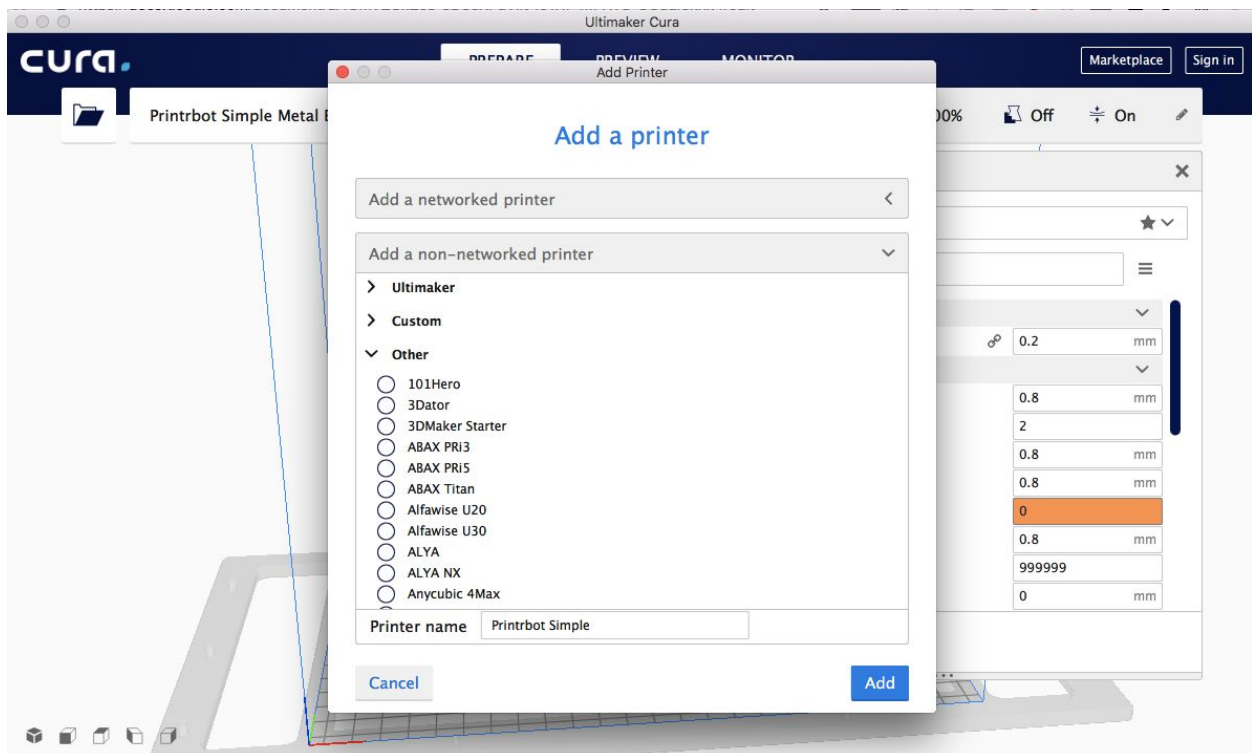
Computer stuff

Install Cura, any version should work - <https://ultimaker.com/software/ultimaker-cura>

Go to settings -> printers -> add printer



Once there, go to add non-networked printer -> other -> printbot simple and hit add



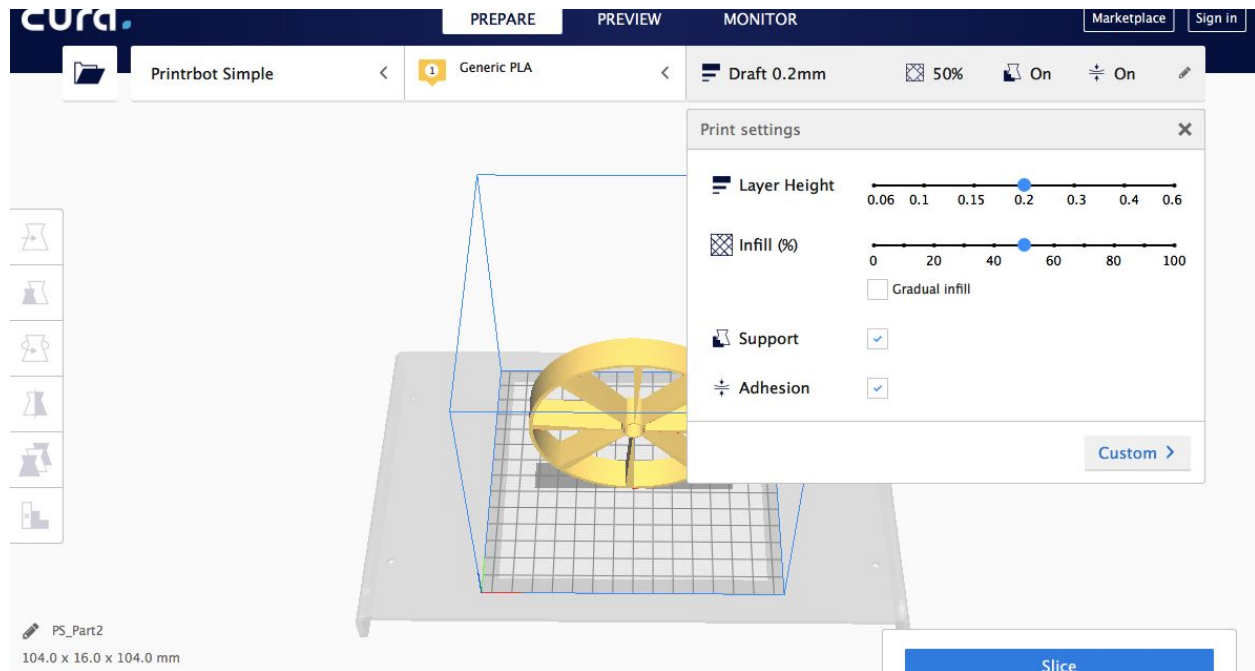
## Using Printrbot Simple Metal

Once added click on the folder and add the stl you want to print.

Rotate it and scale it as needed

For print settings click on the settings up top and adjust as needed

Anywhere from .1 - .4 layer high should work, and infill can be whatever, support should turn on and off automatically, but for prints where a large area contacts the bed turning off layer adhesion will save a ton of time



Then next to the big blue button that says slice, click the drop-down and select print to usb, this will only show up if the micro sd cable is connected to your printer and laptop.

Hit print and tab over to monitor to watch the print

**THE LAPTOP NEEDS TO STAY ON SO TURN OFF SLEEP MODE**

### **PRINTER STUFF,**

If your laptop is not recognizing it or it's not responding plug and unplug it.

To get the best prints put masking tape down on the print bed and after starting the print when the nozzle is ~170 put glue stick down on the print bed where it will print, this may not be required but seemed to help

Other than that hit print and it should be good