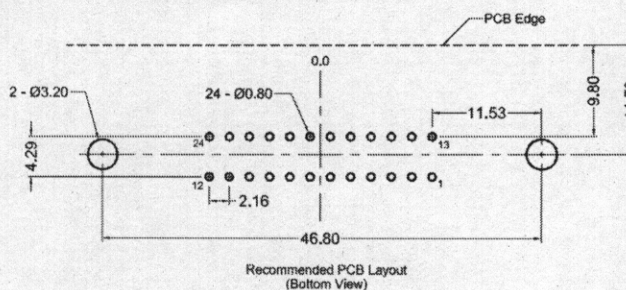
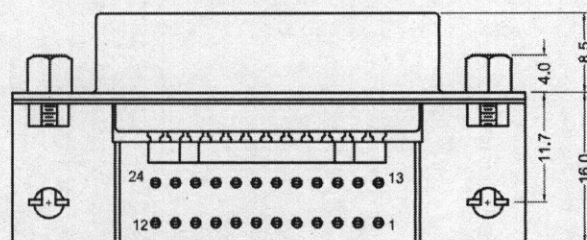
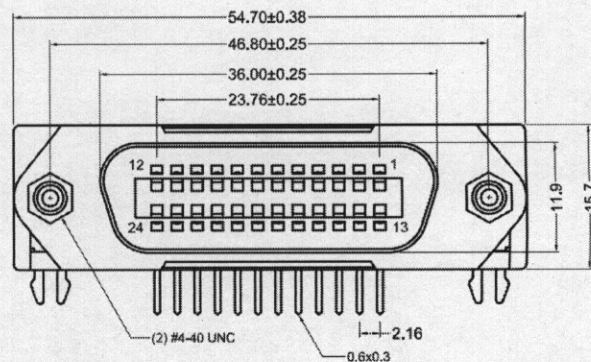


Pin	Function
X { 1	X-red
2	X-blue
3	X-green
4	X-black
Y { 5	Y-red
6	Y-blue
7	Y-green
8	Y-black
Z { 9	Z-red
10	Z-blue
11	Z-green
12	Z-black
tied { 13	GND black
14	GND or VCE - connected to limit switches
15	GND
16	Z-limit middle(NO) blue
17	Y-limit middle(NO) blue
18	X-limit middle(NO) blue
19	
20	
21	
22	
23	
24	



limits are:

