



Tecnimont S.p.A.

REPSOL POLIMEROS
SA

4274_CONST

ALBA PROJECT-PP AND PEL PLANTS

MOD-ITP-XL_220 RELEASE OF SPOOLS FROM WORKSHOP
Rev.1Report n°
IP-WSR-P-310-000394_RFI5264_MOD-ITP-XL_220

RFI Nr.: Date :

Unit -

Plant Area -

Isometric Number

Inspection Package
Number IP-WSR-P-310-000394_RFI5264 - IP Spool Release From Workshop

Sheet 01/01

The Present Inspection Package contains the following Elements:

1126-PR35011-3-SP06;1126-PR35011-3-SP05;2121-CYG41A02-1-SP01;2121-ET40F04-42-SP13;2121-ET40F04-42-SP11;1124-PR33002-4-SP06;4222-ET21H06-1-S
P06;2121-ET40F04-41-SP09;2121-ET40F04-41-SP07;4211-HPN11C03-1-SP08;4211-ET21D12-1-SP02;2121-ET40F04-41-SP08;4211-ET21D12-1-SP01;4221-BU10C
05-7-SP06;4211-RGN21E07-2-SP02;4211-HPN11C03-1-SP07;4222-ET21H06-1-SP04;4221-BU10C05-7-SP07;2121-CYG41C03-1-SP01;2121-ET40F04-42-SP12;212
1-ET40F04-41-SP10;1124-PR33002-4-SP05;4222-ET21H06-1-SP05;1126-PR35011-3-SP08;1126-PR35011-3-SP07;4211-RGN21E06-1-SP01;2121-ET40F04-8-SP14;
2121-ET40F04-8-SP13

Spool No.	Ready for destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Check List					
			Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA)

On behalf of Tecnimont
Dragos Andrei
Mechanical Piping Spv.

17.10.2024

SGS
NoBo 1155
15/10/2024

On behalf of Tecnimont
A. Zegheanu
VWI

17/10/2024

LEGEND OF CHECK RESULT	<input checked="" type="checkbox"/> Checked & NOT Accepted	<input checked="" type="checkbox"/> Checked & Accepted	N.A. Not Applicable	Y/N	Punch List Produced
			Date [DD-MMM-YYYY]	Name	Signature
SUBCONTRACTOR	17/10/24	DRAGOS ANDREI			
CONTRACTOR					
COMPANY					
(Free)					QC



ENGINEERING CHALLENGES

GRUPO CAMPER

Nervion Industrial



REPSOL

Client TECNIMONT/REPSOL
Local Portugal



REPSOL

ISO Summary List

22635 / 6831
Page 1

Job # 22635
% RT/UT
% PT/MT

ISO # 2121-ET40F04-41
Piping Size/Class 3-1E21

Revision 00
PED Category II

Project 4274 ALBA-1007 Piping Fabrication
Priority 2B
Assessment Inspection/Results

Spool	Weld#	Joint	Product Description	Seq. N.	Heat #	M. Certificate	FM-Dos	WPS	WeldDateStamp	VT	NDT-PT/MT	NDT-PMI/HT	NDT-PN	NDT-FT	Extension 1 Extension 2
01 07	S34	BW	3" PIPE - A106-B BE SMLS	17	2321708	23210546	35\Yareta	MW_20_BW	23/08/2024	VT-M-0167					
02 07	S35	BW	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S	606	17357	0E23040202_3.1.01	PVY1510989	MW_20_BW	23/08/2024	VT-M-0167					
03 07	S36	OL	3" PIPE - A106-B BE SMLS	606	17357	0E23040202_3.1.01	35\Yareta	MW_20_SBR	23/08/2024	VT-M-0167					
04 08	S41	BW	3" PIPE - A106-B BE SMLS	17	2321708	23210546	35\Yareta	MW_20_BW	23/08/2024	VT-M-0167					
05 08	S42	BW	3" 75% REDUCING SOCKET LT MSS SP97-3000 CERT. TON H2007465XX	606	17357	CE23040202_3.1.01	PVY1510989	MW_20_BW	22/08/2024	VT-M-0166					
06 08	S40	BW	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S	606	17357	23210546	35\Yareta	MW_20_BW	22/08/2024	VT-M-0166					
07 08	S44	BW	3" PIPE - A106-B BE SMLS	17	2321708	23210546	35\Yareta	MW_20_BW	22/08/2024	VT-M-0166					
08 08	S45	BW	3" PIPE - A106-B BE SMLS	17	2321708	23210546	35\Yareta	MW_20_BW	22/08/2024	VT-M-0166					
09 08	S46	BW	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S	606	17357	CE23040202_3.1.01	PVY1510989	MW_20_BW	22/08/2024	VT-M-0166					
10 09	S47	BW	3" PIPE - A106-B BE SMLS	17	2321708	23210546	35\Yareta	MW_20_BW	22/08/2024	VT-M-0166					
11 09	S48	BW	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S	606	17357	CE23040202_3.1.01	35\Yareta	MW_20_BW	22/08/2024	VT-M-0166					
12 10	S49	BW	3" PIPE - A106-B BE SMLS	17	2321708	23210546	35\Yareta	MW_20_BW	22/08/2024	VT-M-0166					
13 10	S50	BW	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S	606	17357	CE23040202_3.1.01	PVY1510989	MW_20_BW	22/08/2024	VT-M-0166					
14 10	S51	BW	3" PIPE - A106-B BE SMLS	17	2321708	23210546	35\Yareta	MW_20_BW	22/08/2024	VT-M-0166					
15 10	S52	BW	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S	606	17357	CE23040202_3.1.01	PVY1510989	MW_20_BW	22/08/2024	VT-M-0166					
16 10	S53	BW	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S	606	17357	CE23040202_3.1.01	35\Yareta	MW_20_BW	22/08/2024	VT-M-0166					
17 10	S54	BW	3" PIPE - A106-B BE SMLS	17	2321708	23210546	PVY1510989	MW_20_BW	22/08/2024	VT-M-0166					

Notes

BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SV-Socket Weld; TBW-Tee Butt Weld
PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test
UT-Ultrasonic Test; PMI-Positive Material Identification
HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test

APPROVED QC

Name: José M. Colaço
Date: 17/10/2024
Sign: J.C.

APPROVED by Client

Name: João Almeida
Date: 15/10/2024
Sign: SGS

Remarks

Name: A. Zegher
Date: 17/10/2024
Sign: R.W.

APPROVED by 3rd party or AI
Name: SGS
Date: 15/10/2024
Sign: NoBo 1155

Reviewed
Witnessed



Punch List

IDENTIFICATION CODE

SHEET 1 / 1	DOC.CLASS 1	ISSUE 01
----------------	----------------	-------------



ISO ID:2121-ET40F04-41

No.	Field	Date	Completed
	<i>NO COMMENTS</i>		

On behalf of Tecnimont
Dragos Andrei
Mechanical Piping Spv.

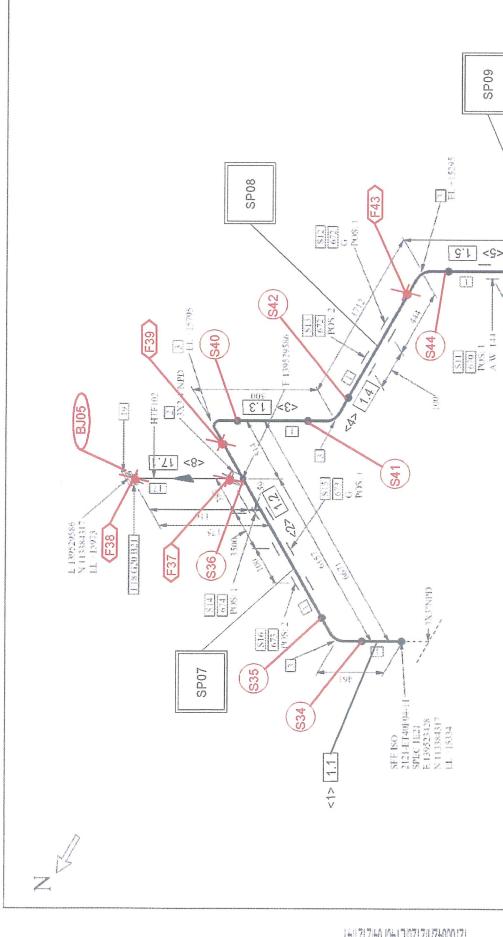
NOTES AND REMARKS

On behalf of Tecnimont
A. Zegheanu R [redacted]
NWI W [redacted]

17-10-2024

17/10/2024

	DATE (dd-Mmm-YYYY)	NAME	SIGNATURE
SUBCONTRACTOR			
CONTRACTOR			
COMPANY			
(Free)			



→

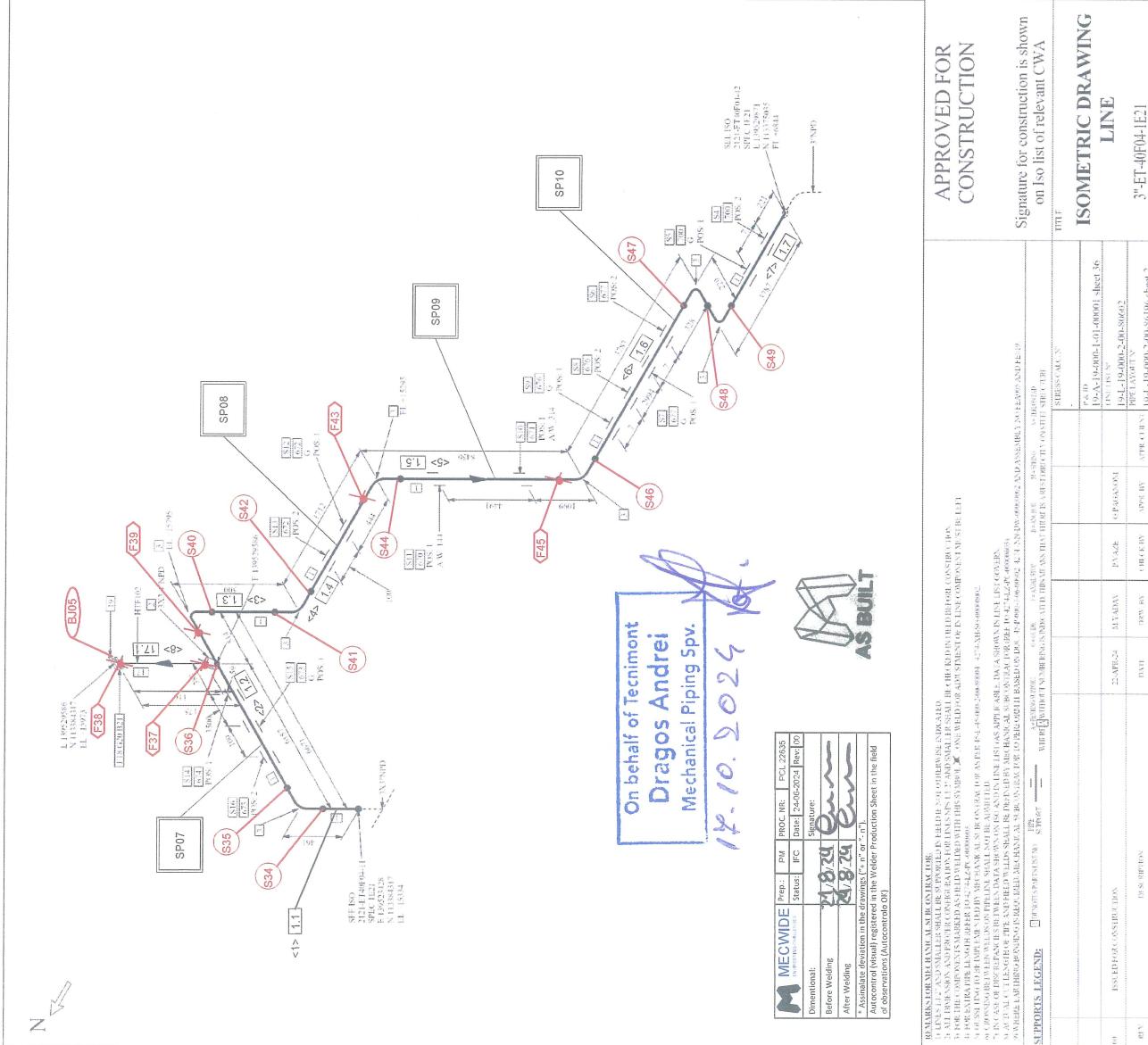
SEARCH DATE: 2/20/2024 10:39:23 / SEARCHER: SUEYOUNG KIM / RECALLS: 0

INTRODUCE THE CONCEPT OF HARMONY AND COHESION IN THE TEAM BY INVOLVING THEM IN THE PROCESS OF DESIGNING THE TEAM'S MISSION STATEMENT.

46 2121040613071217100017

www.vitutor.com

This document is Technimont's property, and cannot be used by others for any purpose without prior written consent.



SEARCH DATE: 2/20/2024 10:39:23 / SEARCHER: SUEYOUNG KIM / RECALLS: 0

INTRODUCE THE CONCEPT OF HARMONY AND COHESION IN THE TEAM BY INVOLVING THEM IN THE PROCESS OF DESIGNING THE TEAM'S MISSION STATEMENT.

46 2121040613071217100017

www.vitutor.com

This document is Technimont's property, and cannot be used by others for any purpose without prior written consent.