



PIPE MATERIAL		<div>NOTES:</div> <div>1. FOR TECHNICAL DETAILS SEE LINE LIST.</div> <div>2. FOR VENT, DRAIN OR INSTRUMENT CONNECTION DETAILS SEE 45-L-45-000-2-00-80102.</div> <div>3. WELDING ACCORDING TO 45-L-45-000-2-00-80021.</div> <div>4. PAINTING ACCORDING TO 45-A-45-000-1-00-20160.</div> <div>5. CODE SHOWN IN BOM BETWEEN "<" & ">" DENOTES REPSOL UNICODE. "<N/A>" MEANS UNICODE IS "NOT AVAILABLE".</div>			
CS					
HEAT TREATMENT (PWHT)					
N					
PAINTING SCHEME (3)		<div>CONTRACTOR:</div> <div></div>	<div>CONTRACTOR DRAWING NUMBER:</div> <div>4274-XH-DL-2121ET40F04-33</div>	<div>PROJECT:</div> <div>4001008</div>	
PIPING CLASS					
1E21					
WELDING CLASS (4)		<div><div><div></div><div>LOW LINEAL DENSITY POLYETHYLENE (PEL) AND POLYPROPYLENE (PP) PLANTS FOR PROJECT - ALBA PROJECT</div></div><div>CLIENT / COMPLEX REPSOL POLYMERS/ SINES INDUSTRIAL COMPLEX</div></div>			
PED CATEGORY					
II					
INSULATION CODE / THK. (mm)		ANNEX 19	SPEC. L	DRAWING NUMBER 19-000-2-02-00001 sheet 2121ET40F04-33	REV. 01
N 0					

- 1) LINES 1.1/2" AND SMALLER SHALL BE SUPPORTED IN FIELD IF NOT OTHERWISE INDICATED.
- 2) ALL DIMENSION AND PROPER CONFIGURATION FOR LINES NPS 1.1/2" AND SMALLER SHALL BE CHECKED IN FIELD BEFORE CONSTRUCTION.
- 3) FOR THE COMPONENTS MARKED AS FIELD WELDED WITH THIS SYMBOL , ONE WELD FOR ADJUSTMENT OF IN LINE COMPONENT MUST BE LEFT
- 4) FOR EXTRA PIPE LENGTH REFER TO 4274-LZ-PC-00000603.
- 5) GUSSETING TO BE IMPLEMENTED BY MECHANICAL SUBCONTRACTOR AS PER 45-L-45-000-2-00-80004 / 4274-XH-SG-00000002.
- 6) CROSSING BETWEEN WELDS ON PIPELINE SHALL NOT BE ADMITTED.
- 7) IN CASE OF DISCREPANCIES BETWEEN DATA SHOWN ON ISO AND IN LINE LIST (AS APPLICABLE, DATA SHOWN IN LINE LIST GOVERN.
- 8) ACTUAL CUT LENGTH OF PIPE AND FIELD WELDS SHALL BE DEFINED BY MECHANICAL SUBCONTRACTOR (REF. TO 4274-LZ-PC-00000603).
- 9) WHERE EARTHING BONDING IS REQUIRED, MECHANICAL SUBCONTRACTOR TO PERFORM IT BASED ON DOC. 45-P-000-7-06-00902/ 4274 -NN-DW-00000002 AND ASSEMBLY NO FEAO05 AND FE019.

□ DENOTES PARTS LIST NO PIPE SUPPORT — A = RESTING SUPPORT G = GUIDE F = AXIAL STOP B = ANCHOR M = SPRING S = TEFLON PAD

WHERE A WITHOUT NUMBERING IS INDICATED, THIS MEANS THAT THERE IS A REST DIRECTLY ON STEEL STRUCTURE.

							STRESS CALC. N° -
01	ISSUED FOR REFERENCE	08-DEC-23	U.CHAVAN	P.VAZE	G.PAGANONI		P & ID 19-A-19-000-1-01-00001 sheet 36
00	ISSUED FOR REFERENCE	28-APR-23	U.CHAVAN	P.VAZE	G.PAGANONI		LINE LIST N° 19-L-19-000-2-00-80602
REV.	DESCRIPTION	DATE	DRW. BY	CHECK BY	APPR. BY	APPR. CLIENT	PIPE LAYOUT N° 19-L-19-000-2-00-86197 sheet 5

Signature for construction is shown
on Iso list of relevant CWA

3/4"-ET-40F04-1E21


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3. WELDING ACCORDING TO 45-L-45-000-2-00-80021.

4. PAINTING ACCORDING TO 45-A-45-000-1-00-20160.

5. CODE SHOWN IN BOM BETWEEN "<" ">" DENOTES REPSOL UNICODE. "<N/A>" MEANS UNICODE IS "NOT AVAILABLE".

CONTRACTOR:	CONTRACTOR DRAWING NUMBER:	PROJECT:
 Tecnimont	4274-XH-DL-2121ET40F04-33	4001008

LOW LINEAL DENSITY POLYETHYLENE (PEL)
AND POLYPROPYLENE (PP) PLANTS
FOR PROJECT - ALBA PROJECT

CLIENT / COMPLEX
REPSOL POLYMEROS/
SINES INDUSTRIAL COMPLEX

ANNEX 19	SPEC. L	DRAWING NUMBER 19-000-2-02-00001 sheet 2121ET40F04-33	REV 01
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