



Spec	Weld#	Joint	Product Description	Seq. N.	Heat #	M.Certificate	FM-Dos	WPS	WeldDateStamp	VT	NDT-PT/MT	NDT-RT/UT	NDT-PMI/HT	NDT-PN	Extension 1	Extension 2
03	S12	BW	2" 90 LR ELBOW ASME B16.9 A234-WPB BE S	339	73	CE23001995_3.1.01	17"Varela	MMW_20_BW	14/05/2024	VT-M-099		RT: RT-I-0767				
04	S13	BW	2" 90 LR ELBOW ASME B16.9 A234-WPB BE S	339	73	CE23001995_3.1.01	17"Varela	MMW_20_BW	14/05/2024	VT-M-099		RT: RT-I-0767				
05	S14	BW	2x2" WN FLANGE ASME B16.5 300# A105N RF	CERT. TCN 2310123		BLD-25-0525-004	17"Varela	MMW_20_BW	14/05/2024	VT-M-099		RT: RT-I-0860				
06	S15	OL	2" PIPE - A106-B BE SMLS	442	23210199	23602059	17"Varela	MMW_20_SBR	14/05/2024	VT-M-099						
07	S18	BW	2x.75" REDUCING WELDOLET MSS SP-97 A105	CERT. TCN H12007465XX		2023-03-225-24	17"Varela	MMW_20_BW	14/05/2024	VT-M-099	MT: MT-I-083-A	RT: RT-I-0725				
			2x2" WN FLANGE ASME B16.5 300# A105N RF	CERT. TCN 2310123		BLD-25-0525-004	17"Varela		S287							
Notes			Remarks			APPROVED QC			APPROVED by Client			APPROVED by 3rd party or AI				
BW-Butt Weld; FWM-Fillet Weld; LWM-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld						Name: Fluvia Jimenez			Name: E. Hernandez			Name: 2024 Avenida				
PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test						Date: 01/07/2024			Date: 01/07/2024			Date: 01/07/2024				
UT-Ultrasonic Test; PMI-Positive Material Identification						Sign: [Signature]			Sign: [Signature]			Sign: [Signature]				
HT-Hardness Test; PN-Pneumatic Test; FT-Ferries Test																

reviewed by

SGS

NoBo 1155

witnessed by





