AT TECNIMONT



4274 CONST

ALBA PROJECT-PP AND PEL PLANTS



Tecniment S n A

REPSOL POLIMEROS

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Second Married Laboratory and

reenminent c.p., t.	SA			
MOD-ITP-XL_220 Rev.1	RELEASE OF SPOO	OLS FROM WORKSHOP	Report n° IP-WSR-P-310-00038	37 RFI5125 MOD-ITP-XL 220
			RFI Nr.:	Date :
Unit				
Plant Area				
Isometric Number				
Inspection Package Number	IP-WSR-P-310-00038	87_RFI5125 - IP Spool Rel	ease From Workshop	

Sheet 01/01

T	he	Present	Inspection	Package	contains	the	following	Elements:
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2131-VRG52C04-4-SP08;2131-VRG52C10-1-SP02;2131-VRL52A19-1-SP06;4224-FL91L01-1-SP01;2131-VRL52A33-1-SP02;2131-VRG52C08-1-SP01;2131-VRL52A33-1-SP01;2131-VRL52A33-1-SP02;2131-VRG52C08-1-SP01;2131-VRG52A36-1-SP03;2131-VRG52C04-3-SP04;2131-VRG52C04-3-SP04;2131-VRG52C04-3-SP04;2131-VRG52C04-3-SP04;2131-VRG52C04-3-SP03;2131-VRG52

	Ready for				Che	ck List		
Spool No.	destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA)

On behalf of Tecnimont Dragos Andrei Mechanical Piping Spv. 10.10.2024

NoBo 1155

On behalf of Techimont A. Zegheanu NWI

LEGEND OF CHECK RESULT

Checked & X NOT Accepted

Checked & Accepted

Not Applicable

Punch List Y/N Produced

Date Name Signature [DD-MMM-YYYY] SUBCONTRACTOR 1040 CALL CONTRACTOR COMPANY (Free) QC



ISO Summary List

22635 / 5903

% RT/UT

Client TECNIMONT/REPSOL

Job # 22635

PED Category

Piping Size/Class 4-1E87

ISO # 2121-CYG40B19-1

Local Portugal

Revision 01

Project 4274 ALBA-1007 Piping Fabrication

Assessment Inspection/Results % PT//MT Priority 2B

World John Product Description See & Heart More See & Heart More See & Heart More See & Heart More See & Heart See & Heart More See & Heart See & Heart						<	\ \ \		200
Separation Machine M					IV ac viaco	Dailty Of All	()()	700/61	1000
See, N. Heat # M.Coerficiate Fid.Dos WPS Hotostation VI NOT-PTINT NOT-PTIN	0	7			- Pro 3rd r		(50%)	01/00	1 N N N N N
10 20 cm 20 cm	ion (Extension	OI IEARGIISIO			APPROVE	Alamo.	-	Date:	
19 2010 NEW Monthers 19 2010 NEW			-			11		2	
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See No Heat # M.Cartificate FM-Dos WPS Waddowskamp VT NDT-PT/MT NDT-RT	TH/IMd-TQN				PROVED	7		Date: /C/	
Seq. N. Heat # M.Certificate Sey. New WPS Weddowssamp VT Sey. Weddowssamp VT Sey. Sey. Sey. Weddowssamp WW.20_SBR Sey. Sey	T NDT-RT/UT			1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-	AF	N N	2 0	C Da	
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Seq. N. Heat # 19 23101887 \(-425 \) 244501 \(-737 \) \(-741 \) 19 23101887 \(-741 \) 19 23101887 \(-741 \) 19 Remarks		35:Vareta	PVY1510989	PVY1510989					
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		~			narks				
Meld# Joint	Seq.				Ren				
Weld# Joint S08 OL 4" PIPE-A106-E Ax.76" REDUCIN Ax.76" REDU	oduct Description	BE SMLS	IG SOCKOLET MSS SP-97 30 ASME B16.9 A234-WPB BE	BE SMLS		d; SW-Socket Weld; TBW-Tee B	RT-Radiographic Test	T	STATISTICATION
Weld# Joint S08 OL S12 BW S12 BW Penetrant Test; M	Pro	4" PIPE - A106-B	4" 90 LR ELBOW	4" PIPE - A106-E		Weld; LW-Lap Wel	T-Magnetic Test,		MI-POSITIVE Mark
Neeld S08 S12 S12 S12	# Joint	9	BW			d; FW-Fillet	ınt Test; M	Tant. Di	TIC HEST L
03 0 14 14	Spool Weld				Notes	Buff Welc	Penetra	I Ilhana	- IN SISOI

SGS - K reviewed to NoBo 1155 - Witnessed by

Sign:

Sign: On behalf of

HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test

A. Zeghes

	Punch List	IDENTIFICATION CODE				
TECNIMONT	PUNCH LIST					
		SHEET	DOC.CLASS	ISSUE		
		1/1	1	01		
MECWIDE NOMETRING CHARLENGE A 1 of the amper Network industrial	ISO ID: 2121-CYG40B19-1					

		<u> </u>			
No.	Field	Des	scripton	Date	Completed
		NO C	DOY WEATTS		
ET SECOND					
			/		
,					
	On behalf of Tec Dragos An Mechanical Pipir	drei	ND REMARKS	On behal A. Zegh NWI	f of Tecnimont eanu R W L
	10.10.2024	DATE (dd-Mmm-YYYY)	NAME	SIGNATU	RE
SUBCO	NTRACTOR				
CONTRA	ACTOR				
COMPA					
(Free)					

