



1 SIHI	REV.	DESCRIPCIÓN DESCRIPTION	FECHA <i>DATE</i>	REALIZ. <i>PREP.</i>	COMPR. CHCK.	APROB. <i>APPROV.</i>	CLIENTE	V°B° CLIENTE CLIENT APPROVAL			DIN-A3	4001008
DOCUM		ISSUED FOR CONSTRUCTION					AB,	APROBADO APPROVED	28-Nov-23			PROYECTO: PROJECT:
#EN7	01	ISSUED FOR CONSTRUCTION	28-Nov-23	M.AZHAR	H.JADHAV	G.PAGANONI	ı	CHECKED	28-Nov-23			
BEL								COMPROB	00 11 07		1:25	4274-XH-DC-21210001
8								PREPARED	28-Nov-23	M.AZHAR	SCALE:	CONTRACTOR:

PIPE SPECIAL SUPPORT DRAWING

	BILL OF MATERIAL		
SR.NO.	DESCRIPTION	QTY.	WIEGHT (Kg.)
1	SPRING, BY VENDOR	2	-
2	PLATE (100*192*10)	2	3.01
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"*" SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.

NOTES:

- 1. ALL DIMENSIONS ARE IN MILLIMETER.
- 2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
- 3. ALL FILLET WELDS SHALL BE GROUND TO SMOOTH CONCAVE CONTOUR.
- 4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-00000001
- 5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
- 6. PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
- 7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION								
Date	Initials	Signature						
24-Nov-23	E.Simonito							

UNIT: 2120 LINE NO.: 8"-CYG-41C03-1E64(P) CWA: 2121 SP NO.: SP-007 SUPPORT NO.: 5070

ATTACHMENT SP-007 OF BELOW DOCUMENT



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NEGOCIO: Business: Repsol Polymeros SINES INDUSTRIAL COMPLEX

19-000-2-03-85121

4274-XH-DC-21210001-SP-007.dwg