AT TECNIMONT



4274 CONST

ALBA PROJECT-PP AND PEL PLANTS



Tecnimont S.p.A.

REPSOL POLIMEROS SA

MOD-ITP-XL_220 Rev.1	RELEASE OF SPOOLS FROM WORKSHOP	Report n° IP-WSR-P-324-000483_RFI707	8_MOD-ITP-XL_220
		RFI Nr.:	Date :
Unit	-		
Plant Area	-		
Isometric Number			
Inspection Package Number	IP-WSR-P-324-000483_RFI7078 - IP Spool Release	From Workshop	

Sheet 01/01

The Present Inspection Package contains the following Elements:

7111-P90C242-4-SP1100;5111-PP940306-1-SP1259;5111-PEP90E278-1-SP1257;5111-P90I280-8-SP1294;5111-P90I280-8-SP1293;3211-VG90C239-1-SP2319;3211-VG90C239-1-SP2319;3211-P910276-1-SP1057;7111-P910276-1-SP1057;7111-P910276-1-SP1050;5111-P940326-3-SP233;1211-P910226-3-SP233;1211-P80A204-1-SP2634;71211-P80A204-1-SP2634;71211-P910276-1-SP1050;5111-P910276-1-SP1050;5111-P910229-1-SP3140;3211-P910223-3-SP3135;3211-P910273-5-SP2236;2121-P56A108-2-SP2818;1211-IA880212-1-SP2311;7111-P910276-1-SP1053;7111-P910276-1-SP1053;7111-P910276-1-SP1051;5111-P910276-2-SP1156;5111-P910276-2-SP1154;5111-CVA90H323-3-SP1515;5111-CVA90E274-1-SP1518;3211-PP910223-3-SP3143;3211-PP910229-3-SP3143;3211-PP910226-2-SP21152;211-N56A100-1-SP2932;1211-CVA90B203-2-SP2610;1211-CVA90E274-1-SP1518;3211-PP910276-1-SP1059;7111-P910226-3-SP3143;3211-PP940306-1-SP1266;5111-P901280-8-SP129;5111-P902273-7-SP1465;3211-VG90C239-1-SP230;3211-VG90C239-1-SP230;3211-PP910223-3-SP3143;3211-PP910223-3-SP3143;3211-PP910226-1-SP269;1211-P80A204-1-SP2636;1211-P80A204-1-SP2635;7111-P910276-1-SP1056;7111-P910276-3-SP3139;3211-PP910226-3-SP3139;3211-PP910226-3-SP3139;3211-PP910226-3-SP3139;3211-PP910226-3-SP3139;3211-PP910226-3-SP3139;3211-PP910226-3-SP3139;3211-PP910226-3-SP3139;3211-PP910226-3-SP3146;3211-PP910226-3-SP3139;3211-PP910226-3-SP3146;3211-PP910226-3-SP3146;3211-PP910226-3-SP3142;3211-PP910226-3-SP3142;3211-PP910226-3-SP3142;3211-PP910226-3-SP3142;3211-PP910226-3-SP3142;3211-PP910226-3-SP3142;3211-PP910226-3-SP3142;3211-PP910226-3-SP3142;3211-PP910226-3-SP3142;3211-PP910226-3-SP3142;3211-PP910226-3-SP3142;3211-PP910226-3-SP3142;3211-PP910226-3-SP3142;3211-PP910226-3-SP3142;3211-PP910226-3-SP3138;3211-PP910226-3-SP3138;3211-PP910226-3-SP3138;3211-PP910236-3-SP2106;3211-PP910226-3-SP3138;3211-PP910226-3-SP3138;3211-PP910236-3-SP2106;3211-PP910226-3-SP3138;3211-PP910226-3-SP3138;3211-PP910236-3-SP2106;3211-VG90A231-1-SP2284;3211-PP910226-3-SP3138;3211-PP910226-3-SP3138;3211-PP910236-3-SP2106;3211-VG90A231-1-SP2284;3211-VG90A231-1-SP2282;2111-P910226-3-SP3138;3211-

	Ready for				Che	ck List		
Spool N	destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA)

LEGEND OF CHECK RESULT	Checked & NOT Accepted	Checked Accepted	N.A. Not	Applicable	Y/N Punch Produc	
	Date [DD-MMM-YY	YY]	Name	1110	Signature	GUAZA
SUBCONTRACTOR	24-02-202	25	Ana Costa	on behalf of	lecnimon!	(Slini)
CONTRACTOR	06-03-202	25 G	ianluca Spatola	Spolola Gi	en luce	2002
COMPANY						
(Free)						





4274 CONST

ALBA PROJECT-PP AND PEL PLANTS



Tecnimont S.p.A. MOD-ITP-XL 220

RELEASE OF SPOOLS FROM WORKSHOP

Report n°

IP-WSR-P-324-000483_RFI7078_MOD-ITP-XL_220

RFI Nr.: Date:

Unit

Plant Area

Isometric Number

Inspection Package Number

IP-WSR-P-324-000483 RFI7078 - IP Spool Release From Workshop

Sheet 01/01

The Present Inspection Package contains the following Elements:

7111-P90C242-4-SP1100;5111-PP940306-1-SP1259;5111-PEP90E278-1-SP1257;5111-P90|280-8-SP1294;5111-P90|280-8-SP1293;3211-VG90C239-1-SP2319;3211-VG90C239-1-SP2318;3211-PEP90A220-1-SP2257;3211-P910273-6-SP2239;1211-P910236-3-SP2733;1211-P80A204-1-SP2637;1211-P80A204-1-SP2634;7111-P910276-1-SP1057;7111-P910276-1-SP1057;7111-P910276-1-SP1057;7111-P910276-1-SP1057;7111-P910276-1-SP2371;3211-VG90A231-1-SP2283;3211-PP910229-1-SP3140;3211-PP910223-3-SP3135;3211-P910273-5-SP2236;2121-P56A108-2-SP2818;1211-IA880212-1-S P2611;7111-P910276-1-SP1053;7111-P910276-1-SP1051;5111-P910276-2-SP1156;5111-P910276-2-SP1154;5111-CVA90H323-3-SP1515;5111-CVA90E274-1-SP151 8;3211-PP910232-3-SP3147;3211-PP910229-3-SP3143;3211-P880210-5-SP2113;2211-N56A100-1-SP2932;1211-CVA880203-2-SP2610;1211-CVA880203-2-SP2608; 7111-P910276-1-SP1059;7111-P90C242-4-SP1090;5111-PP940306-1-SP1269;5111-P901280-8-SP1292;5111-P90E273-7-SP1465;3211-VG90C239-1-SP2305;3211-VG90C239-1-SP2305;7111-P901276-1-SP13 276-1-SP1056;5111-P910276-2-SP1153;5111-P910276-2-SP1151;5111-P90A241-3-SP1457;5111-CVA940312-1-SP1520;3211-PP910226-3-SP3139;3211-PP910226-2 -SP3137;3211-P910273-5-SP2237;3211-P910221-2-SP2192;1121-PEP520124-1-SP2557;7111-P910276-1-SP1054;7111-P910276-1-SP1052;5111-P940326-3-SP120 5;5111-P910276-2-SP1155;5111-CVA90H323-3-SP1516;5111-CVA90H323-3-SP1514;3211-PP910232-3-SP3146;3211-PP910229-3-SP3142;3211-P880210-5-SP2112; 2121-P56A108-2-SP2820;1211-CVA880203-2-SP2609;1121-PEP520124-1-SP3170;7111-P910276-1-SP1055;7111-P90C242-4-SP1102;5111-PEP90E278-1-SP1256;5 111-P90I290-1-SP1431;5111-P90A241-3-SP1456;5111-CVA90E274-1-SP1517;3211-VG90A231-1-SP2281;3211-PP910226-3-SP3138;3211-P910273-6-SP2238;1211-P910273-6-SP2238;1211-P910274-1-SP1517;3211-VG90A231-1-SP2281;3211-P910276-3-SP3138;3211-P910273-6-SP2238;1211-P910273-6-SP2238-6-SP2238;1211-P910273-6-SP2238-6-SP2238-6-SP2238-6-SP2238-6-SP2238-6-SP2238-6-SP2238-6-SP P910236-3-SP2734;1211-P80A204-1-SP2632;1121-PEP520124-1-SP2558;7111-P910276-1-SP1049;7111-P90C242-4-SP1101;5111-P940340-1-SP1252;5111-P94032 6-3-SP1206;3221-CVA90F300-1-SP2372;3211-VG910268-3-SP2360;3211-VG90A231-1-SP2284;3211-VG90A231-1-SP2282;2121-P56A108-2-SP2819;1211-P910236 -3-SP3149;1211-P80A204-1-SP2633;1211-P80A204-1-SP2631

NOTES (*): 4274-XH-PQ-0000001

- 1) Painting cycle to be indicated.
- 2) Refer to: 4274-LZ-PC-00000214 (COMPANY 4001008GEN-PC-214) "Management of Site Metallic Welding Activities" and 4274-LZ-PC-00000215 (COMPANY 4001008GEN-PC-215) "Procedure for Traceability of Piping Material"
- 3) Refer to: 4274-XH-SG-0000003 (COMPANY 45-L-45-000-2-00-80005) "Specification for Piping Fabrication & Erection Amendment to EC-L-51.01 and EC-L-51.02" and 4274-XH-PQ-00000001 (COMPANY 45-L-45-000-2-00-80081) "Inspection and Test Plan for Steel Piping Works"

	LEGEND OF CHECK RESULT	×	Checked &	V	Checked &	N.A.	Not Appli	icable	Y/N	Punch List	:	
EEGEND OF CHECK NEGOE!			NOT Accepted	ت ا	Accepted			.,		Produced		
												_
			Date			N1			C !			,
			[DD-MMM-	YYYY]		Name		11.0	Signa	ature	6UA	X
	SUBCONTRACTOR		24-02-2	2025		Ana Costa		on behalf	Techimon		Sim	Z)
	CONTRACTOR		06-03-3	2025	Gi	anluca Snato	nla	Spolota y	lientuce_	6	7003	

	[DD-MMM-YYYY]	Name	Signature
SUBCONTRACTOR	24-02-2025	Ana Costa	on behalf of Techimon
CONTRACTOR	06-03-2025	Gianluca Spatola	Spotola Gientuca
COMPANY			
(Free)			





WELDING & MATERIAL TRACEABILITY REPORT

2121

PROJECT: ALBA PROJECT LOT A2_PP AND PEL PLANTS

WELDS CLASS : ---

ISOMETRIC nº PIPING CLASS:

CHX8.0A4200

2121-P56A108-2

1.4541

REVISION: 0

LOCATION: SINES - PORTUGAL

PIPING TEST PACK:

AREA:

MATERIAL:

PED CAT.: Art 4.3

				ECCATION: SINES TORTOGAL		TITING TEST TACK.			WIATERIAE.				TED CAT	/111-1.5	
Spool	Weld	ø	Joint	Product Description	Heat №	Certificate № (PIN's)	Consumable Lote Nº	WPS	Weld Date	Welder	VT	PT/MT	UT/RT	РМІ/НТ	Ferrite/ Hardness
02818	GLS04	1	FT	PP-12000 Pipe SPECIALTY COMPONENT	48258 GS-10200	30 000 146 661/00 NO INFO	331865-66928 331865-66928	21	26/11/2024	LF	VT-SMP-EQS-S- 0023			24_CRT_19092_ 1243_65	
02818	GLS05	1	FT	PP-12000 Pipe SPECIALTY COMPONENT	48258 GS-10200	30 000 146 661/00 NO INFO	331865-66928 331865-66928	21	26/11/2024	LF	VT-SMP-EQS-S- 0023			24_CRT_19092_ 1243_65	
02819	GLS06	1	FT	PP-12000 Pipe SPECIALTY COMPONENT	48258 GS-10200	30 000 146 661/00 NO INFO	344358-78616 344358-78616	21	26/11/2024	PB	VT-SMP-EQS-S- 0015			24_CRT_19092_ 1243_70	
02820	GLS07	1	FT	SPECIALTY COMPONENT	48258 GS-10200	30 000 146 661/00 NO INFO	331865-66928 331865-66928	21	26/11/2024	PB	VT-SMP-EQS-S- 0014			24_CRT_19092_ 1243 65	
02818	S08	7	FT	CO-15000 Collar with Drill in F PP-12000 Pipe	531696 48258	30 000 146 661/00	344358-78616 344358-78616	21	26/11/2024	LF	VT-SMP-EQS-S- 0023		***	24_CRT_19092_ 1243_70	
02818	S09	7	FT	PP-12000 Pipe CO-15100 Collar with Drill in M	48258 532400	30 000 146 661/00	344358-78616 344358-78616	21	26/11/2024	LF	VT-SMP-EQS-S- 0023			24_CRT_19092_ 1243_70	
02819	S10	7	FT	CO-15000 Collar with Drill in F PP-12000 Pipe	531696 48258	30 000 146 661/00	331865-66928 331865-66928	21	26/11/2024	PB	VT-SMP-EQS-S- 0015			24_CRT_19092_ 1243 65	
02819	S11	7	FT	PP-12000 Pipe CO-15100 Collar with Drill in M	48258 532400	30 000 146 661/00	339013-66928 339013-66928	21	26/11/2024	PB	VT-SMP-EQS-S- 0015			24_CRT_19092_ 1243_66	
02820	S12	7	FT	CO-15000 Collar with Drill in F PP-12000 Pipe	531696 48258	30 000 146 661/00	344358-78616 344358-78616	21	26/11/2024	PB	VT-SMP-EQS-S- 0014			24_CRT_19092_ 1243_70	
02820	S13	7	FT	PP-12000 Pipe CO-15100 Collar with Drill in M	48258 532400	30 000 146 661/00	344358-78616 344358-78616	21	26/11/2024	PB	VT-SMP-EQS-S- 0014			24_CRT_19092_ 1243_70	
							31135070010								

NOTES:

Joint: BW - Butt Weld; FW - Fillet Weld; BC - Branch Connection

Weld: SW - Shop Weld; FW - Field Weld; GW - Golden Weld

PT - Penetrant Test; MT - Magnetic Test; RT - Radiographic Test; PWHT - Post weld Heat Treatment; HT - Hardness Test; PMI - Positive Material Idenfication

	APPROVED SIMI	A	PPROVED TECNIMONT	APPROVED REPSOL	APPROVED NOBO
NAME: NAME:	I	NAME: on behalf of Techimont		NAME:	NAME:
DATE: A 20/2/25	I	DATE: Santale Grantum	00 00 0005	DATE:	DATE:
SIGNATURE	!	SIGNATURE: Iwi	06-03-2025	SIGNATURE:	SIGNATURE:

