





ONGS								REALIZADO PREPARED	28-Nov-23	M.AZHAR	ESCALA: SCALE:	CONTRATISTA: CONTRACTOR:
BEI								COMPROB.	28-Nov-23	II IADIIAV	1:25	4274-XH-DC-21210001
ENT	01	ISSUED FOR CONSTRUCTION	28-Nov-23	M.AZHAR	H.JADHAV	G.PAGANONI		CHECKED				
CUM	00	ISSUED FOR CONSTRUCTION	25-May-23	M.AZHAR	H.JADHAV	G.PAGANONI		APROBADO APPROVED	28-Nov-23	G.PAGANONI	TAMAÑO: <i>SIZE:</i>	PROYECTO: PROJECT:
THIS D	REV. REV.	DESCRIPCIÓN <i>DESCRIPTION</i>	FECHA <i>DATE</i>	REALIZ. <i>PREP.</i>	COMPR. <i>CHCK.</i>	APROB. <i>APPROV.</i>	V*B* CLIENTE CLIENT APPROVAL	V'B' CLIENTE CLIENT APPROVAL			DIN-A3	4001008

PIPE SPECIAL SUPPORT DRAWING

	BILL OF MATERIAL		
SR.NO.	DESCRIPTION	QTY.	WIEGHT (Kg.)
1	SPRING, BY VENDOR	1	_

"*" SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.

- 1. ALL DIMENSIONS ARE IN MILLIMETER.
- 2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
- 3. ALL FILLET WELDS SHALL BE GROUND TO SMOOTH CONCAVE CONTOUR.
- 4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-0000001
- 5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
- 6. PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
- 7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION						
Date	Initials	Signature				
28-Nov-23	E.Simonito					

UNIT: 2120 LINE NO.: 8"-PE-41B03-1E64(HA) CWA: 2121 SP NO.: SP-017 SUPPORT NO.: 5056

ATTACHMENT SP-017 OF BELOW DOCUMENT



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NEGOCIO: BUSINESS: REPSOL POLYMEROS SINES INDUSTRIAL COMPLEX

19-000-2-03-85121