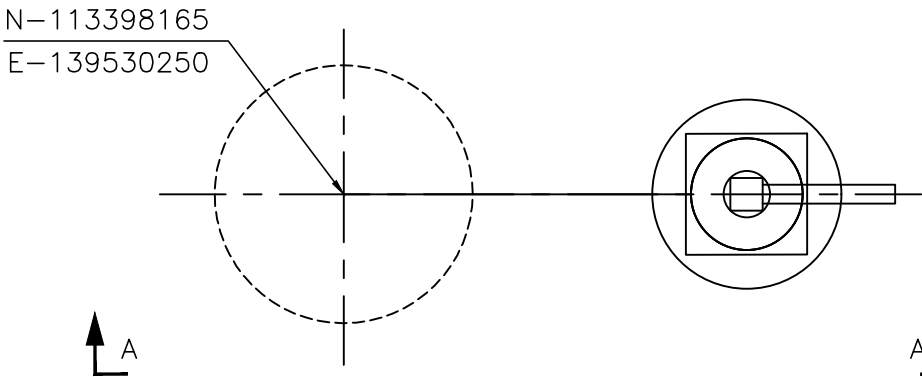
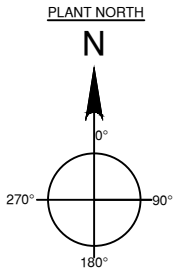
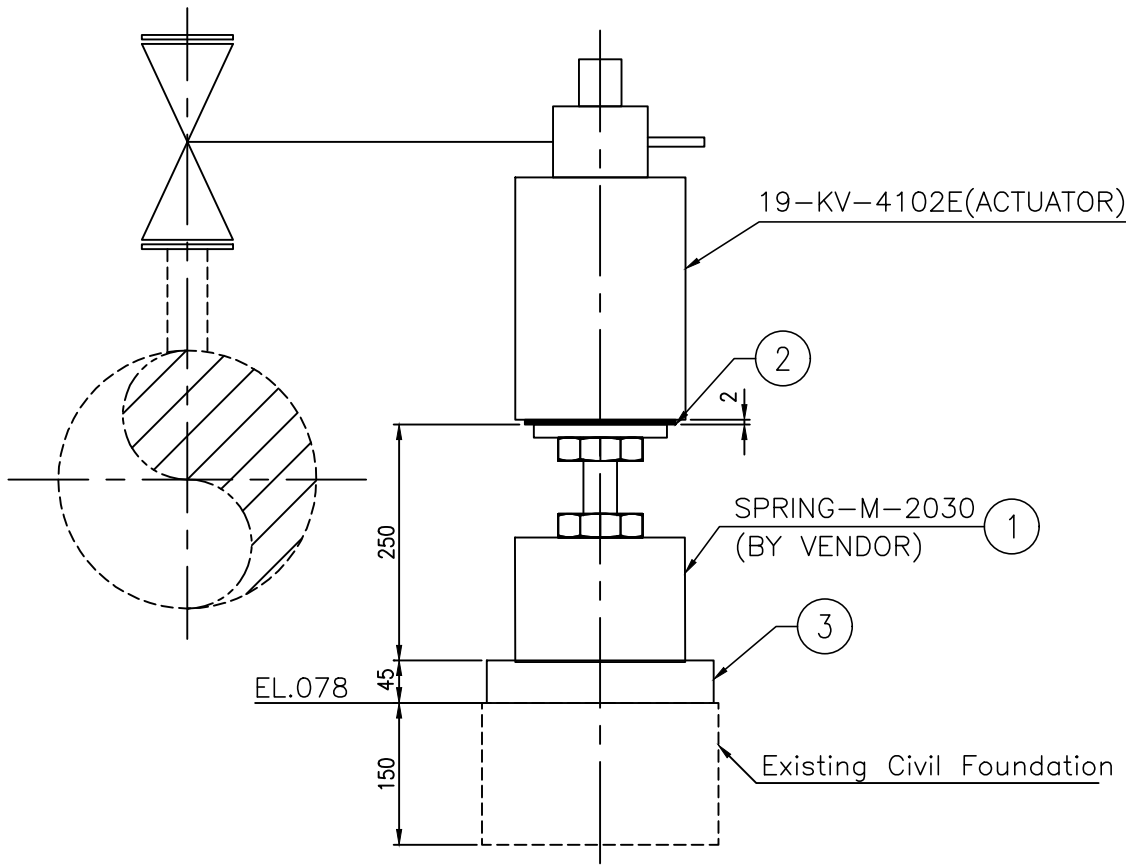


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PLAN VIEW



VIEW A-A

BILL OF MATERIAL

| SR.NO. | DESCRIPTION             | QTY. | WIEGHT (Kg.) |
|--------|-------------------------|------|--------------|
| 1      | SPRING, BY VENDOR       | 1    | –            |
| 2      | BAN 2MM THICK (160*160) | 1    | 0.4          |
| 3      | UPM 80 L=300mm          | 2    | 5.16         |
|        |                         |      |              |
|        |                         |      |              |
|        |                         |      |              |
|        |                         |      |              |
|        |                         |      |              |
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|        |                         |      |              |
|        |                         |      |              |
|        |                         |      |              |
|        |                         |      |              |
|        |                         |      |              |

”\*” SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.

NOTES:

1. ALL DIMENSIONS ARE IN MILLIMETER.
2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
3. ALL FILLET WELDS SHALL BE GROUND TO SMOOTH CONCAVE CONTOUR.
4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274–XH–SW–00000001
5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
6. PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION

|           |            |           |
|-----------|------------|-----------|
| Date      | Initials   | Signature |
| 28–Nov–23 | E.Simonito |           |

UNIT : 2120

LINE NO.: 10”–PE–41D01–1E64(HA)

CWA : 2121

SP NO.: SP–018



SUPPORT NO.: 5054

ATTACHMENT SP–018 OF BELOW DOCUMENT

|      |                                   |                      |                         |                        |                          |  |  |                              |           |            |                          |                                    |                          |
|------|-----------------------------------|----------------------|-------------------------|------------------------|--------------------------|--|--|------------------------------|-----------|------------|--------------------------|------------------------------------|--------------------------|
|      |                                   |                      |                         |                        |                          |  |  | REALIZADO<br><i>PREPARED</i> | 28–Nov–23 | M.AZHAR    | ESCALA:<br><i>SCALE:</i> | CONTRATISTA:<br><i>CONTRACTOR:</i> | TÍTULO:<br><i>TITLE:</i> |
|      |                                   |                      |                         |                        |                          |  |  | COMPROB.<br><i>CHECKED</i>   | 28–Nov–23 | H.JADHAV   | 1:8                      | 4274–XH–DC–21210001                |                          |
| 00   | ISSUED FOR CONSTRUCTION           | 28–Nov–23            | M.AZHAR                 | H.JADHAV               | G.PAGANONI               |  |  | APROBADO<br><i>APPROVED</i>  | 28–Nov–23 | G.PAGANONI | TAMAÑO:<br><i>SIZE:</i>  | PROYECTO:<br><i>PROJECT:</i>       |                          |
| REV. | DESCRIPCIÓN<br><i>DESCRIPTION</i> | FECHA<br><i>DATE</i> | REALIZ.<br><i>PREP.</i> | COMPR.<br><i>CHCK.</i> | APROB.<br><i>APPROV.</i> | V'B<br>CLIENTE<br><i>CLIENT APPROVAL</i> | V'B<br>CLIENTE<br><i>CLIENT APPROVAL</i> |                              |           |            | DIN–A3                   | 4001008                            |                          |

|                              |           |            |                          |                                    |
|------------------------------|-----------|------------|--------------------------|------------------------------------|
| REALIZADO<br><i>PREPARED</i> | 28–Nov–23 | M.AZHAR    | ESCALA:<br><i>SCALE:</i> | CONTRATISTA:<br><i>CONTRACTOR:</i> |
| COMPROB.<br><i>CHECKED</i>   | 28–Nov–23 | H.JADHAV   | 1:8                      | 4274–XH–DC–21210001                |
| APROBADO<br><i>APPROVED</i>  | 28–Nov–23 | G.PAGANONI | TAMAÑO:<br><i>SIZE:</i>  | PROYECTO:<br><i>PROJECT:</i>       |
|                              |           |            | DIN–A3                   | 4001008                            |

|                          |                                     |
|--------------------------|-------------------------------------|
| TÍTULO:<br><i>TITLE:</i> |                                     |
|                          | <i>PIPE SPECIAL SUPPORT DRAWING</i> |

|   |                             |  |                       |
|---|-----------------------------|--|-----------------------|
|   |                             | NEGOCIO:<br><i>BUSINESS:</i> REPSOL POLYMEROS        |                       |
|   |                             | CENTRO:<br><i>FACILITY:</i> SINES INDUSTRIAL COMPLEX |                       |
| ÁREA/ANEXO:<br><i>AREA/ANNEX:</i>   | CLASIF.:<br><i>CLASIF.:</i> | PLANO N°:<br><i>DRAWING NUMBER:</i>                  | REV.:<br><i>REV.:</i> |
| 19  | L                           | 19-000-2-03-85121                                    | 00                    |