

BILL OF MATERIAL					
SR.NO.	DESCRIPTION	QTY.	WIEGHT (Kg.)		
1	SPRING, BY VENDOR	4	_		
2	SS04 (UPN100), (3a=300)	4	19.6		
3	PLATE (200x180x10)	4	11.30		
4	SNUBBER BY VENDOR	4	-		
2.2					

"*" SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION

- 1. ALL DIMENSIONS ARE IN MILLIMETER.
- 2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
- 3. ALL FILLET WELDS SHALL BE GROUND TO SMOOTH CONCAVE CONTOUR.
- 5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
- 6. PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
- 7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION

Date	Initials	Signature
29-Nov-23	F.Simonito	

EQP. NO.: 19-D-4101 UNIT: 2120 CWA: 2121 SP NO.: SP-035 SUPPORT NO.: -

ATTACHMENT SP-035 OF BELOW DOCUMENT



NEGOCIO: Business: Repsol Polymeros CENTRO: FACILITY: SINES INDUSTRIAL COMPLEX

19-000-2-03-85121