TECNIMONT



4274_CONST

ALBA PROJECT-PP AND PEL PLANTS



Techimont S.p.A.	SA			
MOD-ITP-XL_220 Rev.1	RELEASE OF SPOO	DLS FROM WORKSHOP	Report n° IP-WSR-P-310-000204_RFI34	27_MOD-ITP-XL_220
			RFI Nr.:	Date :
Unit	-			
Plant Area	•			
Isometric Number				
Inspection Package Number	IP-WSR-P-310-0002	04_RFI3427 - IP Spool Relea	ase From Workshop	

Sheet 01/01

The Present Inspec	ion Package	contains the	following	Elements:
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2121-VA40U06-1-SP01;2121-VA40U04-1-SP01;2121-CYG41C03-4-SP03;2121-CYG41D01-1-SP01;2121-CYG41C07-2-SP04;2121-CYG41C07-2-SP03;2121-CYG41B01-1-SP01;2121-CYG41A07-4-SP07;2121-CYG41A07-4-SP05;2121-CYG40B01-14-SP14;2121-CYG40B01-13-SP13;2121-CYG40B01-12-SP01;2211-PE41D02-3-SP12;2211-PE41D02-3-SP01;2211-PE41D02-3-SP01;2211-PE41D02-3-SP03;2121-VRG41B13-3-SP01;2121-CYG40B0 4-4-SP03;2121-CYG40B04-4-SP02;2121-CYG40B04-4-SP01;2121-PE41D01-1-SP03;2121-CYG41C06-2-SP04;2121-CYG41C06-2-SP03;2121-CWR40B02-4-SP09;2 121-CWR40B02-4-SP08

	Ready for				Che	ck List		
Spool No.	destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA)

Ion Dragos Andrei On behalf of TCM

NoBo 1155 □ a COUNTY GOC 16/07/2024

LEGEND OF CHECK RESULT

X NOT Accepted

Checked & V Accepted

N.A. Not Applicable

Y/N Produced

Date Name Signature [DD-MMM-YYYY] SUBCONTRACTOR 16/07/2024 timoteo CONTRACTOR COMPANY QC (Free)



ISO Summary List

Page 1

% RT/UT % PT/MT

22635 / 1481

Client TECNIMONT/REPSOL

Piping Size/Class 10-1E64 ISO # 2121-PE41D01-1

Spool Weld# Joint 20 03 807

PED Category

dof

Revision 01

Priority 2B

Assessment Inspection/Results

Project 4274 ALBA-1007 Piping Fabrication

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n 1Ev	
Extensi	
NDT-FT	
NDT-PN	
-PMI/HT	
_ I	4
NDT-PT/MT NDT-RT/UT NDT-PM/HT NDT-PN NDT-ET Extension 2	RT: RT-1-0884
T//MT	
NDT-I	
7	VI-M-005
WeldDate/Stamp	S260 07/03/2024 VT-M-0025 S260
WPS	MW.21_BW
un.	
FM-Dos	PVX4
_	i-Vareta E
cate	31.01
M.Certificate	0E23005152_31_01 21:Vareta F - PVX4712033
Heat #	948068 ~
Seq. N.	81 9 8 81 9 6 8 81 9 8 9 8
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	NPB NPB
on	A A 234-1
Product Description	116.5/ 116.9/A/ 10.9/A/ 10.9/A/ 10.9/A/ 10.9/A/ 10.9/A/ 10.9/A/ 10.9/A/ 10.9/A/ 10.9/A/ 10.9/A/ 10.9/A/ 10.9/A/ 10.9/A/ 10.9/A/ 10.9/A/ 10
luct De	ASME E
Proo	OW 4D
	10" 90 ELBOW 4D ASME B16.9/AA A234-WPB 10" 90 ELBOW 4D ASME B16.9/AA A234-WPB
ıt	- 10
# Joint	A B B

MCSo 1155 Dwinn

to A Among 4

Name: Date: Sign:

Name: 16 Cathery J. 4 APPROVED by Client

Date: Sign:

Moly

APPROVED QC

Remarks

BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt We PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test

Notes

HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test UT-Ultrasonic Test; PMI-Positive Material Identification

Name: Date: Sign:

6/04/2024

APPROVED by 3rd party or Al

	Punch List	IDENTIFICATION CODE		
TECNIMONT	PUNCH LIST			
		SHEET	DOC.CLASS	ISSUE
		1/1	1	01
MECWIDE HASHELFROM CHALLFROM NETWORK INDUSTRIES NETWORK INDUSTRIES	ISO ID: 2121 - PE41D01 - 1			

No.	Field				Date	Completed
		NO CO	MAYENTS			
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			/			
	-					
	-	,				
./	on Dragos And 10.07.2024 On behalf of	Arai M NOTES A	ND REMARKS	7.09HE	4-10 AA	DIAM (
C	On behalf of	TCH KET.	ON	BEHA	IF OF	TCM

DATE (dd-Mmm-YYYY) NAME SIGNATURE

SUBCONTRACTOR

COMPANY

(Free)

