

A schematic diagram of a TOS. TABLE. It features a vertical axis labeled '1' and a horizontal axis labeled '2'. The text 'TOS. TABLE' is positioned above the horizontal axis. The diagram uses dashed lines to represent the axes and solid lines for the table structure.

[illegible]



NOTES:

1. ALL DIMENSIONS ARE IN MILLIMETER.
2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE AS PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
3. ALL FILLET WELDS SHALL BE GRIND TO SMOOTH CONCAVE CONTOUR.
4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-00000001
5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
6. PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION		
Date	Initials	Signature
25-Nov-23	E.Simonito	

LINE NO.	TOS.	SUPPORT NO.
7"-P-56A108-CHX8-OA4200	22075	2121-8004
7"-P-56A108-CHX8-OA4200	18705	2121-8007
7"-P-56A108-CHX8-OA4200	14850	2121-8003
7"-P-56A108-CHX8-OA4200	11205	2121-8002

UNIT : XXX	LINE NO.: 7"-P-56A108-CHX8-0A4200	
CWA : 2121	SP NO.: SP-046	SUPPORT NO.: 046


REPSOL

Tecnimont

NEGOCIO: REPSOL POLYMEROS
BUSINESS:
CENTRO: SINES INDUSTRIAL COMPLEX
FACILITY:

AREA/ANEXO: AREA/ANNEX:	CLASIF.: CLASIF.:	PLANO N°: DRAWING NUMBER:	REV.:
19	L	19-000-2-03-85121	00

							REALIZADO PREPARED	25–Nov–23	M.AZHAR	ESCALA: SCALE:	CONTRATISTA: CONTRACTOR:
							COMPROB. CHECKED	25–Nov–23	H.JADHAV	1:25	4274–XH–DC–21210001
00	ISSUED FOR CONSTRUCTION	25–Nov–23	M.AZHAR	H.JADHAV	G.PAGANONI		APROBADO APPROVED	25–Nov–23	G.PAGANONI	TAMAÑO: SIZE:	PROYECTO: PROJECT:
REV. REV.	DESCRIPCIÓN DESCRIPTION	FECHA DATE	REALIZ. PREP.	COMPR. CHKR.	APROB. APPROV.	V'B' CLIENTE CLIENT APPROVAL	V'B' CLIENTE CLIENT APPROVAL			DIN–A3	4001008

TITULO:
TITLE:

PIPE SPECIAL SUPPORT DRAWING