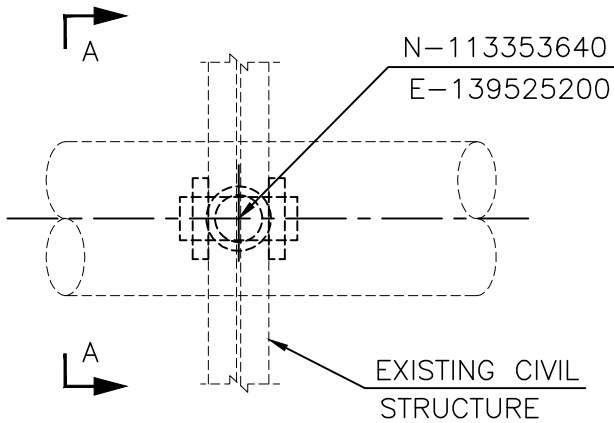
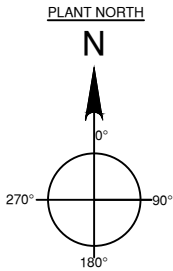
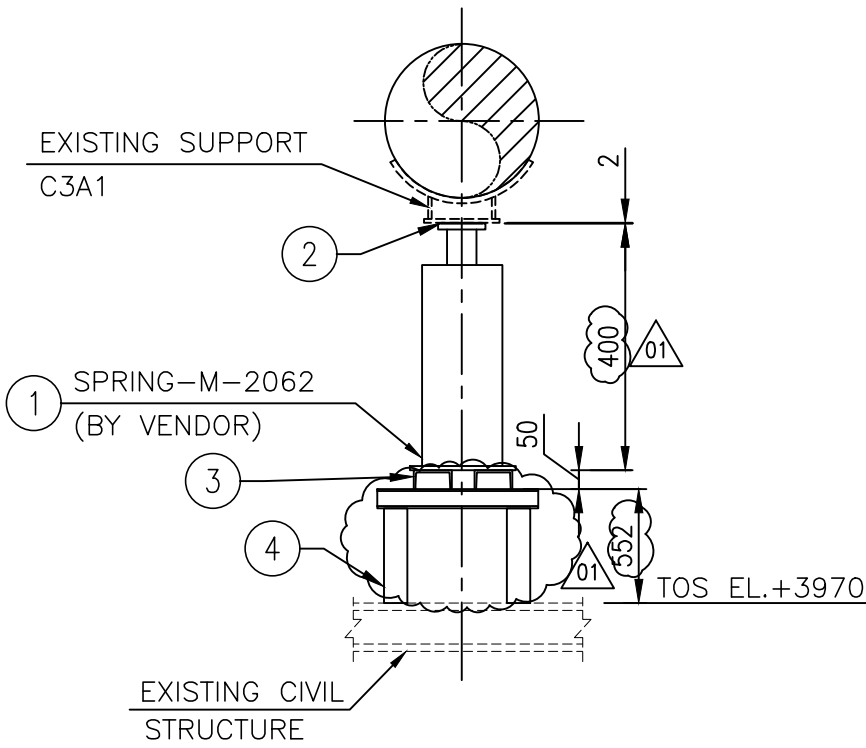


ESTE DOCUMENTO ES PROPIEDAD DE REPSOL, NO PUEDE SER COPIADO, REPRODUCIDO Y / O USADO SIN PREVIA AUTORIZACION DE REPSOL. PLANO INFORMATIZADO (NO REVISAR MANUALMENTE).
THIS DOCUMENT BELONGS TO REPSOL. IT CAN NOT BE COPIED, REPRODUCED AND/OR USED WITHOUT PREVIOUS AUTHORIZATION OF REPSOL. COMPUTERIZED DRAWING (HANDWRITING STRICTLY FORBIDDEN).



PLAN VIEW



VIEW A-A

01

BILL OF MATERIAL

SR.NO.	DESCRIPTION	QTY.	WIEGHT (Kg.)
1	SPRING, BY VENDOR	1	—
2	BAN 2MM THICK (92*280)	1	0.404
3	SS04 UPN100 SIZE=300	1	3.18
4	TR06-HE140	1	23.18

”*” SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.

NOTES:

1. ALL DIMENSIONS ARE IN MILLIMETER.
2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
3. ALL FILLET WELDS SHALL BE GROUND TO SMOOTH CONCAVE CONTOUR.
4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-00000001
5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
6. PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION

Date	Initials	Signature
28-Nov-23	E.Simonito	

UNIT : 2120

LINE NO.: 16”-FL-40K01-B32S1-1

CWA : 2121

SP NO.: SP-034

SUPPORT NO.: 5130

ATTACHMENT SP-034 OF BELOW DOCUMENT

							REALIZADO PREPARED	28-Nov-23	M.AZHAR	ESCALA: SCALE:	1:25	CONTRATISTA: CONTRACTOR:	4274-XH-DC-21210001
							COMPROB. CHECKED	28-Nov-23	H.JADHAV				
00	ISSUED FOR CONSTRUCTION	25-May-23	M.AZHAR	H.JADHAV	G.PAGANONI		APROBADO APPROVED	28-Nov-23	G.PAGANONI	TAMAÑO: SIZE:	DIN-A3	PROYECTO: PROJECT:	4001008
REV. REV.	DESCRIPCIÓN DESCRIPTION	FECHA DATE	REALIZ. PREP.	COMPR. CHK.	APROB. APPROV.	V'B CLIENTE CLIENT APPROVAL	V'B CLIENTE CLIENT APPROVAL						

TÍTULO:
TITLE:
PIPE SPECIAL SUPPORT DRAWING



NEGOCIO:
BUSINESS: REPSOL POLYMEROS
CENTRO:
FACILITY: SINES INDUSTRIAL COMPLEX

ÁREA/ANEXO: AREA/ANNEX:	CLASIF.: CLASIF.:	PLANO N°: DRAWING NUMBER:	REV.:
19	L	19-000-2-03-85121	01