AN TECHIMONT



4274_CONST

4274-ALBA PROJECT-PP AND PEL PLANTS



Tecnimont S.p.A.

REPSOL POLIMEROS MOD-ITP-YI 220 DELEVEE DE SDOOLS EDOM MODRSHOD

Report n° IP-WSR-P-310-000005	_MOD-ITP-XL_220
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Rev.1	RELEASE OF SPOOLS PROM WORKSHOP	Report n° IP-WSR-P-310-000005_MOD-ITP-XL_220						
itev.i		RFI Nr.: 193	Date :	A VALL				
Unit				1				
Plant Area								
Isometric Number								
Inspection Package Number	IP-WSR-P-310-000005 - IP Spool Release From	Workshop						

Sheet 01/01

The Present Inspection Package contains the following Elements:

2121-VA40U07-2-SP03;2121-VA40U07-2-SP02;2121-VA40U05-2-SP03;2121-VA40U05-2-SP02;2121-VA40R01-2-S P04;2121-VA40R01-2-SP03;1211-VA00020-1-SP01;1211-VA00017-1-SP01;1211-VA00015-1-SP01;1211-VA00014-1 -SP01;1211-VA00013-1-SP01;2121-VA00037-1-SP01;2121-VA00025-1-SP01;2121-VA00033-1-SP01;2121-VA00032 -1-SP01;2121-VA00030-1-SP01;2121-VA49A08-2-SP03;2121-VA49A08-2-SP02;2121-VA49A01-2-SP02;2121-VA40 N01-2-SP03;2121-VA40N01-2-SP02;2121-VA49A07-2-SP03;2121-VA49A07-2-SP02;2121-VA00027-1-SP02;2121-V A00027-1-SP01;2121-VA00026-1-SP02;2121-VA00026-1-SP01;1111-OG53001-1-SP01

Spool No.	Ready for				Che	ck List		
	destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA
SPL-nn			Yes	Yes			Yes	Yes
		1						
						SA AN ETRINA		
								AG.
			FIRE			Marie Control		
		2						
M			RI-CO					
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7-9-146								
plant of				E				
		ger med	MA TA	MARTIN				Na in
				MT 4. 57 - 151			AT TEC	NIMONT

NOTES (*): 4274-XH-PQ-00000001

1) Painting cycle to be indicated.

OAQUIH PINTO

PIPING SUP. Goognin Puto

- 2) Refer to: 4274-LZ-PC-00000214 (COMPANY 4001008GEN-PC-214) "Management of Site Metallic Welding Activities" and 4274-LZ-PC-00000215 (COMPANY 4001008GEN-PC-215) "Procedure for Traceability of Piping Material"
- 3) Refer to: 4274-XH-SG-00000003 (COMPANY 45-L-45-000-2-00-80005) "Specification for Piping Fabrication & Erection Amendment to EC-L-51.01 and EC-L-51.02" and 4274-XH-PQ-00000001 (COMPANY 45-L-45-000-2-00-80081) "Inspection and Test Plan for Steel Piping Works"

LEGEND OF CHECK RESULT	×	Checked & NOT Accepted	Ø	Checked & N./ Accepted	A.	Not Applicable	Y/N	Punch List Produced
		Date [DD-MMM-YYYY]	11	Name		W) Sign	ature
SUBCONTRACTOR		19/09/23		F. Almeroa		1804	mod)
CONTRACTOR		19/09/623		Lui (Faries		700	X	-6)
COMPANY				11 2 12 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2			1	
(Free)								

AT TECHIMONT



4274_CONST

4274-ALBA PROJECT-PP AND PEL PLANTS



Tecnimont S.p.A.

MOD-ITP-XL 220

REPSOL POLIMEROS SA

RELEASE OF SPOOLS FROM WORKSHOP

Report n° IP-WSR-P-310-000005_MOD-ITP-XL_220

FI Nr.:

Date :

Unit

Plant Area

Isometric Number

Inspection Package Number

IP-WSR-P-310-000005 - IP Spool Release From Workshop

Sheet 01/01

The Present Inspection Package contains the following Elements:

TECNIMONT
TOAQUÍH PINTO
PIPING SUP.
Hooguim Pinto

LEGEND OF CHECK RESULT	×	Checked & NOT Accepted	Ø	Checked & Accepted	N.A.	Not Applicable	Y/N	Punch List Produced
		Date [DD-MMM-YYYY]		Name		1,	Sign	ature
SUBCONTRACTOR		19/09/2023		F. Alwerce			10001	A.
CONTRACTOR		19/09/2023		MI (Gant	1			10
COMPANY								4
(Free)								



ISO Summary List

22635 / 1262

Client TECNIMONT/REPSOL

Job # 22635

% RT/UT

Local Portugal

Project 4274 ALBA-I007 Piping Fabrication

% PT/MT

ISO # 2121-VA49A08-2

Piping Size/Class 3-1C13

Revision 00

PED Category Art 4.3

Priority 6

Assessment Inspection/Results

Spool Weld#	Joint	Product Description	Seq. N.	Heat #	M.Certificate	FM-Dos	WPS	WeldDate/Stamp	VT	NDT-PT/MT	NDT-RT/UT	NDT-PMI/HT	NDT-PN	NDT-FT	Repair 1	Repair 2		
03 S10	BW	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S	₩ 228	215148 V	CE23002054_3.1_01	5:Vareta	MW.20_BW	23/08/2023	VT-I-009						TANK TO SERVICE			
/	/	3" PIPE - A106-B BE SMLS	17	23211709	23310546	PVX1312824	- V	S138										
03 S09	BW	3" PIPE - A106-B BE SMLS	J 17	23211709		5:Vareta	MW.20_BW	23/08/2023			RT: RT-I-078-A			145				
/0500	./	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S	228	215148	CE23002054_3.1_01	PVX1312824		S138 √	- J -									
03/ SF02	FI	3" PIPE - A106-B BE SMLS	_17	23211709	23310546							Transition of			4			
000 / 000 /	N DIA	625x85" STUD BOLTS&NUTS ASME B18.31.2/			0500000510101		1 AMAY 00 DIAY	00/00/0000									+	
039 508	BAA	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S	228	215148	CE23002054_3.1_01 23310546		MW.20_BW	23/08/2023 S138	VI-1-009							To Figure		
00/ 507/	PIA	3" PIPE - A106-B BE SMLS	17	23211709 1	23310546	PVX1312824		5138										
02/ F07/	DVV	3" PIPE - A106-B BE SMLS	1 228	215148	CE23002054_3.1_01	PACK #1			3 1						- 4		-	
000 / 000 1	DIA	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S					1 ANALOG DIAL	00/00/0000										
020 500 /	BVV	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S	228	215148 23211709	CE23002054_3.1_01 23310546		MW.20_BW	23/08/2023										
02 S05	PIM	3" PIPE - A106-B BE SMLS 3" PIPE - A106-B BE SMLS	J 17	23211709 V		PVX1312824	AMAI 20 PM	S138 J	VT-I-009			+					+	
04/ 303/	DAA	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S	170000	215148	CE23002054_3.1_01		MW.20_BW	23/08/2023 S138							12 S M			
02 F04 #	RM	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S		213140	0L23002034_3.1_01	1 VA1312024		3130									+	
V2 FU4	DAA	3" PIPE - A106-B BE SMLS	417	23211709	23310546	137 2								Fire		C 68-7 38"		
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	17-			150		- TT	100										Last Nati	
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lotes			Rema	arks														
	; FW-Fille	et Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt We	_	arks					Name:	English ?	en M.	NEI OF NE	me: 1	o Wat				
		et Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt We MT-Magnetic Test; RT-Radiographic Test	_	arks					Name:	Facues	do fine	MENDE Na	STATE OF THE PARTY OF		Sivelo	S	lame:	
BW-Butt Weld	nt Test; N		_	arks					Name: Date: Sign:	Facue's	do Africa	Da	nme: <u>{</u> nte: gn:			3 1		

Tecnimont	Punch List PUNCH LIST	IDENTIFICATION CODE					
		SHEET 1 / 1	DOC.CLASS 1	ISSUE 01			
MECWIDE INDIVIDUALS IN THE INDIVIDUAL IN	ISO ID: 2121 - VA49A08 - 2						

No.	Field	Descri	pton	Date	Completed
		NO COM	MENTO		
		NO COM	IVIENTO		
			TECNIMONT		
		A A	Piping SUP		
		I Games R	Piring SUP.		
		L Games R N			
*					
74.0					
		NOTES AND	REMARKS		
		DATE (dd Marry 2000)	NAME	01011	TIPE .
JBCONTR	ACTOR	DATE (dd-Mmm-YYYY)	NAME	SIGNAT	UKE
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OMPANY				The West	
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