## **AT TECNIMONT**



## 4274\_CONST

## ALBA PROJECT-PP AND PEL PLANTS



Tecnimont S.p.A.

MOD-ITP-XL 220 RELEASE OF SPOOLS FROM WORKSHOP

IP-WSR-P-310-000172\_RFI3090\_MOD-ITP-XL\_220

RFI Nr.:

110	11	

Plant Area

Isometric Number

Inspection Package IP-WSR-P-310-000172\_RFI3090 - IP Spool Release From Workshop Number

Sheet 01/01

The Present Inspection Package contains the following Elements:

2121-CYG41C07-1-SP02;2121-CYG40B01-9-SP09;1121-HCM24078-3-SP13;1121-BDL40037-1-SP01;1121-HCM24 057-4-SP08;2121-CYG41A06-2-SP04;1121-P31009-1-SP03;1121-HCM24078-3-SP17;1121-HCM24078-3-SP15;212 1-CYG41A04-4-SP07;2121-CYG41A04-4-SP06;2121-CYG40B03-2-SP04;2121-CYG40B17-5-SP10;1121-BDL40037 -1-SP02;2121-CYG41C07-3-SP04;2121-CYG41A02-4-SP05;1121-HCM24057-4-SP09;1121-HCM24078-3-SP16;112 1-HCM24078-3-SP14;2121-CYG41C07-1-SP01;2121-CYG41C04-1-SP01;1121-HCM24070-2-SP04;2121-CYG40B0 3-2-SP03;2121-CYG40B17-5-SP11;1121-HCM24078-3-SP18;2121-CYG41A06-2-SP03;1121-HCM24079-3-SP01

	Ready for				Che	ck List		
Spool No.	destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA)
				0				
-	1.0							
is a								

LEGEND OF CHECK RESULT

Checked & × **NOT Accepted** 

Checked &  $\overline{\mathbf{V}}$ 

N.A. Not Applicable

Punch List Y / N

	Date [DD-MMM-YYYY]	Name	Signature
SUBCONTRACTOR	22/06/2024	laura timo leo	
CONTRACTOR			QC
COMPANY			
(Free)			



List
3
ma
mn
S
180

# 22635 / 2518 Page 1

% RT/UT

Client TECNIMONT/REPSOL

Job # 22635

Project 4274 ALBA-1007 Piping Fabrication

/MT		ılts
% PT/MT		Res
6		tion/
		peci
_		t Ins
1007 Piping Fabrication	2B	Assessment Inspection/Results
bric	2	ess
g Fa	Priority	Ass
ipin	Pri	
7 P		
·-100		

Revision **02** PED Category

Piping Size/Class 2-1E64

						_	1
ion 2			APPROVED by 3rd party or Al	The Market And The Market And	Je for house	montaging .	NoBo 1155 D witnessel
NDT-FT Extension 1 Extension 2			APPRO	Name:	Date:	Sign:	\
NDT-FT Exte			ant	5 4	12024	1	
NDT-PN		5°	by Clie	. He to	18		
NDT-PT/MT NDT-RT/UT NDT-PMI/HT NDT-PN			APPROVED by Client	Name: 255 HE AU	Date: 22	Sign:	1
NDT-RT/U		RT: RT-1-0758		(00)		, o,	
7 11 17	9 MT: MT-I-085-A			tomst	66000		00
Y Y	VT-M-010	VI-M-010	ED OC	20	77/		
WeldDate/Stamp	31/05/2024 VT-M-0109 S260	30/05/2024 VT-M-0108 S260	APPROVED QC	Name:	Date:	Sign:	
WPS	MW.20_SBR	MW.20_BW					e e
FM-Dos	17:Vareta PVX4010501	PVX4010501					
M.Certificate	23602059	23802069 CE23005104_31_01					
Heat #	442 23210199 CERT. TCM H12007465XX	184631	rks				
Seq. N.	442 CERT. TCM	103	Remarks	PI			
Product Description	2" PIPE - A106-B BE SMLS 2x.75" REDUCING 45 LATROLET MSS SP-97 A			BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld	PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test	UI-Uitrasonic Iest; PMI-Positive Material identification HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test	
d# Joint		BW BW		/eld; FW-Fille	trant Test; I	sonic lest; less Test; }	
Spool Weld#		805	Notes	BW-Butt W	PT-Penet	UI-Uitras HT-Hardn	
S	90	6					-

	Punch List	IDENTIFICATION CODE			
<b>TECNIMONT</b>	PUNCH LIST				
		SHEET	DOC.CLASS	ISSUE	
		1/1	1	01	
MECWIDE  ENGINE ROW CHALLENGES  ACCUPATION Nervice Industrial	ISO ID: 2121 - CYG41C04 - 1				

No.	Field	De	scripton	Date	Completed
		XIO C	CINEMAG		
W.T					
,					
	2				
			/		
	v				
			, ,		
					-
1					
101 20.0	Drogos A. 6.2024 beholfof	ndrei NOTES A	ND REMARKS	2012/06/202 BEAALT C	ANR (AN)
			NAME	SIGNATI	IRE IRE
SUBCONTRACTOR		DATE (dd-Mmm-YYYY)	IVAIVIE	JIGNATO	UNL
CONTRACTO					
COMPANY	-				
Free)					

ISSUED FOR CONSTRUCTION

17-11-2023 DATE

REPSOL

z

TIPES 1/18" AND SMALLER SHALL BE SUPPORTED IN FIELD IF NOT OTHERWISE INDICATES FOR THE COMPONENT WHERE MARKED AS FIELD WELDED, ONE WELDED FOR ADJUSTMENT OF INLINE COMPONENT WHERE MARKED TIMES AND SMARLED FOR ADJUSTMENT OF INLINE COMPONENT WHERE MARKED THE COMPONENT WHERE MARKED THE COMPONENT WHERE MARKED THE COMPONENT WHERE MARKED THE COMPONENT WHERE WERE THE COMPONENT WHERE WERE THE COMPONENT WHERE WERE THE COMPONENT WHERE WERE THE COMPONENT WHERE THE COMPONENT WHERE WERE THE COMPONENT WHERE THE COMP | LOW FINE DATA AND TESTING CONDITIONS REFER TO LINE LIST 4048-XH-LL-10-0000-00001

SPOOLING REV NO. 02 SHEET NO. 1 OF 1

SOMETRIC NO. 4274-SP-XH-DL-2121-CYG41C04-1-IS02