

[illegible]

"*" SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.

NOTES:

1. ALL DIMENSIONS ARE IN MILLIMETER.
2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
3. ALL FILLET WELDS SHALL BE GRIND TO SMOOTH CONCAVE CONTOUR.
4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-00000001
5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
6. PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION		
Date	Initials	Signature
24-Nov-23	E.Simonito	

UNIT : 2120	LINE NO.: 12"-PE-41C01-1E64 (P)-1	
CWA : 2121	SP NO.: SP-009	SUPPORT NO.: 4251 01

ATTACHMENT SP-009 OF BELOW DOCUMENT

							REALIZADO PREPARED	28-Nov-23	M.AZHAR	ESCALA: SCALE	CONTRATISTA: CONTRACTOR
							COMPROB. CHECKED	28-Nov-23	H.JADHAV	1:25	4274-XH-DC-21210001
01	ISSUED FOR CONSTRUCTION	24-Nov-23	M.AZHAR	H.JADHAV	G.PAGANONI		APROBADO APPROVED	28-Nov-23	G.PAGANONI	TAMAÑO: SIZE	PROYECTO: PROJECT
00	ISSUED FOR CONSTRUCTION	25-May-23	M.AZHAR	H.JADHAV	G.PAGANONI					DIN-A3	4001008
REV. REV.	DESCRIPCIÓN DESCRIPTION	FECHA DATE	REALIZ. PREP.	COMPR. CHCK.	APROB. APPROV.	V'B' CLIENTE CLIENT APPROVAL	V'B' CLIENTE CLIENT APPROVAL				

TITULO:
TITLE:

PIPE SPECIAL SUPPORT DRAWING



NEGOCIO:
BUSINESS: REPSOL POLYMEROS

CENTRO:
FACILITY: SINES INDUSTRIAL COMPLEX

ÁREA/ANEXO: AREA/ANNEX: 19	CLASIF.: CLASIF.: L	PLANO N°: DRAWING NUMBER: 19-000-2-03-85121	REV.: 01
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