

 Tecnimont S.p.A.	 REPSOL POLIMEROS SA	4274_CONST 4274-ALBA PROJECT-PP AND PEL PLANTS	
MOD-ITP-XL_220 RELEASE OF SPOOLS FROM WORKSHOP Rev.1		Report n° IP-WSR-P-310-000067_RFI1207_MOD-ITP-XL_220	
		RFI Nr.: 1207	Date :
Unit -			
Plant Area -			
Isometric Number			
Inspection Package Number IP-WSR-P-310-000067_RFI1207 - IP Spool Release From Workshop			

Sheet 01/01

The Present Inspection Package contains the following Elements:

2211-VA62B01-1-SP03;2211-VA62B01-1-SP02;2211-VA62B01-1-SP01;2211-N91M34-2-SP03;2211-N91M34-2-SP02;2211-N91M34-2-SP01;2211-N50A15-4-SP09;2211-N50A15-4-SP08;2211-N50A15-4-SP07;2211-IW91N04-6-SP14;2211-IW91N04-6-SP13;2211-CWS91J47-2-SP01;2211-CWS91J47-1-SP03;2211-CWS91J47-1-SP02;2211-CWR80B01-1-SP01;2211-CWR70A03-2-SP03;2121-VG40N11-5-SP08;2121-VG40N11-5-SP07;2121-VG40N11-5-SP06;2121-VA49A04-2-SP12;2121-VA49A04-2-SP11;2121-VA49A04-2-SP10;2121-VA49A04-1-SP09;2121-VA49A04-1-SP08;2121-VA40B03-2-SP04;2121-VA40B03-2-SP03;2121-VA40B03-2-SP02;2121-VA40B03-2-SP01;2121-PA91P08-1-SP06;2121-PA91P08-1-SP05;2121-CWS91J52-1-SP01

NOTES (\*) : 4274-XH-PQ-00000001

1) Painting cycle to be indicated.

2) Refer to: 4274-LZ-PC-00000214 (COMPANY 4001008GEN-PC-214) "Management of Site Metallic Welding Activities" and 4274-LZ-PC-00000215 (COMPANY 4001008GEN-PC-215) "Procedure for Traceability of Piping Material"

3) Refer to: 4274-XH-SG-00000003 (COMPANY 45-L-45-000-2-00-80005) "Specification for Piping Fabrication & Erection Amendment to EC-L-51.01 and EC-L-51.02" and 4274-XH-PQ-00000001 (COMPANY 45-L-45-000-2-00-80081) "Inspection and Test Plan for Steel Piping Works"

 **TECNIMONT**

Pinto Joaquim  
Mechanical Piping Spv.

Joaquim Pinto  
07/03/2024

 **TECNIMONT**

L. Gomes  
NW1

07/03/2024

LEGEND OF CHECK RESULT	<input checked="" type="checkbox"/> Checked & NOT Accepted	<input checked="" type="checkbox"/> Checked & Accepted	N.A. Not Applicable	Y / N Punch List Produced
	Date (DD-MMM-YYYY)	Name	Signature	
SUBCONTRACTOR	07/03/2024	Patricia Texeira	Patricia Texeira	
CONTRACTOR				
COMPANY				
(Free)				



# ISO Summary List

# 22635 / 1234

Page 1

Client **TECNIMONT/REPSOL**

Job # **22635**

% RT/UT

Local **Portugal**

Project **4274 ALBA-I007 Piping Fabrication**

% PT/MT

ISO # **2121-PA91P08-1**

Revision **01**

Priority **6**

Piping Size/Class **2-B-1**

PED Category **Art 4.3**

**Assessment Inspection/Results**

Spool	Weld#	Joint	Product Description	Seq. N.	Heat #	M.Certificate	FM-Dos	WPS	WeldDate/Stamp	VT	NDT-PT/MT	NDT-RT/UT	NDT-PMI/HT	NDT-PN	NDT-FT	Extension 1	Extension 2
08 06	S20	BW	2" 90 LR ELBOW ASME B16.9 A234-WPB BE S ✓ 2" PIPE - A106-B BE SMLS ✓	339 16	73 23101884	CE23001995_3.1_01 23310545	17:Vareta PVX4010501	MW.20_BW	20/12/2023 S279	VT-I-093							
09 06	S19	BW	2" PIPE - A106-B BE SMLS ✓ 2" 90 LR ELBOW ASME B16.9 A234-WPB BE S ✓	16 339	23101884 73	23310545 CE23001995_3.1_01	17:Vareta PVX4010501	MW.20_BW	20/12/2023 S279	VT-I-093							
10 06	S18	BW	2" 90 LR ELBOW ASME B16.9 A234-WPB BE S ✓ 2" PIPE - A106-B BE SMLS ✓	339 16	73 23101884	CE23001995_3.1_01 23310545	17:Vareta PVX4010501	MW.20_BW	20/12/2023 S279	VT-I-093							
12 05	S16	BW	2" 45 LR ELBOW ASME B16.9 A234-WPB BE S ✓ 2" PIPE - A106-B BE SMLS ✓	393 16	93 23101884	CE23002007_3.1_01 23310545	17:Vareta PVX4010501	MW.20_BW	20/12/2023 S279	VT-I-093							
13 05	S15	BW	2" PIPE - A106-B BE SMLS ✓ 2" 45 LR ELBOW ASME B16.9 A234-WPB BE S ✓	16 393	23101884 93	23310545 CE23002007_3.1_01	17:Vareta PVX4010501	MW.20_BW	20/12/2023 S279	VT-I-093							

## Notes

BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld

PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test

UT-Ultrasonic Test; PMI-Positive Material Identification

HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test

## Remarks

## APPROVED QC

Name: *Patricia Texeira*  
Date: *07/03/2024*  
Sign: *Patricia Texeira*

## APPROVED by Client

Name: **TECNIMONT**  
Date: **L. Gomes**  
Sign: *[Signature]*

## APPROVED by 3rd party or AI

Name:   
Date:   
Sign:   
R ☒  
W ☐





