#1 TECNIMONT



4274_CONST

ALBA PROJECT-PP AND PEL PLANTS



Tecnimont S.p.A.

SUBCONTRACTOR CONTRACTOR

COMPANY (Free)

REPSOL POLIMEROS

	SA				
MOD-ITP-XL_220 Rev.1	RELEASE OF SPOO	OLS FROM WORKSHOP	Report n° IP-WSR-P-310-0001	87_RFI3231_MOD-ITP-XL_2	220
			RFI Nr.:	Date :	
Unit	-				
Plant Area	•				
Isometric Number					
Inspection Package Number	IP-WSR-P-310-0001	87_RFI3231 - IP Spool Rel	ease From Workshop		

Sheet 01/01

QC

The Present I	Inspection Packa	ge contain	s the follow	ving Element	s:			
FW68W32-1-68W11-4-PIP-2-PIPE-04;2¹ IPE-01;2121-FW61-FW68K06-268S07-1-PIPE-11 PIPE-07;212¹ E-04;2121-FV68K0-FW68W30-168W11-2-PIP-2-PIPE-08;1² E-01;2121-FW68W508C08-2-FW68C08-2-FW68C08-2-FW68C08-2-FW68C08-2-FW68C08-2-FW68C08-2-FW68C08-2-FW68C08-2-FW68C08-2-FW68C08-2-FW68C08-2-FW68C08-2-FW68C08-2-FPIPE-05;2121-PIPE-05;	08-2-PIPE-03;111 PIPE-01;2121-FV E-01;2121-FW68 121-FW68W31-6-PIP 68W11-1-PIPE-03;2121-FW68 ;1111-FW68C08- 1-FW68W31-3-PI 06-2-PIPE-02;212-FU68 111-FW68K06-2-I E-01;2121-FW68 111-FW68K06-2-I V68S07-1-PIPE-0/11-7-PIPE-01;2121-FW68 1-FW68W24-1-PIPE-0/11-FW68W24-1-PIPE-08;2121-FW68W24-1-PIPE-08;2121-FW68W24-	W68W30-3 W11-3-PII -PIPE-03;; E-05;2121 5;1115-FW FW68W24 W11-7-PIF 22-PIPE-02 PE-05;212 02;2121-F 21-FW68W W11-1-PII PIPE-05;11 05;2121-F 21-FW68V V11-8-V3121-F V68W31-3 V11-8-PIPE-06	8-PIPE-01;; PE-06;1115 2121-FW68W1 68C08-1-P -2-PIPE-04 PE-09;2121 ;;1115-FW6 21-FW68W11 V31-4-PIPE-05 PE-01;1115 111-FW68H W68S07-1- W11-1-PIPI -PIPE-01;2 E-05;2121-	2121-FW68W 5-FW68C08-1 8W24-2-PIPE 1-8-PIPE-06; IPE-01;1111- I;2121-FW68 I-FW68W11-6 88K06-2-PIPE-03;21 E-05;2121-FW68V 5-FW68C08-1 60-PIPE-03;212 E-07;2121-FW 2121-FW68W11-8 ISK06-2-PIPE	V24-1-PIPE-03 I-PIPE-05;111 E-07;2121-FW68W FW68C08-2-FW24-2-PIPE-(6-PIPE-06;212 E-05;2121-FW68W 21-FW68W11 V68W24-2-PIF W11-8-PIPE-03;111 4;2121-FW68 21-FW68W33-W68W11-1-PIF 24-2-PIPE-01;212 E-03:1115-FW68 E-03:1115-FW68	3;2121-FW68 1-FW68C08-; 68W10-1-PIP 11-5-PIPE-01; 11-5-PIPE-03;2121-FW6 21-FW68W11- 68W31-4-PIF W30-3-PIPE-10;1 PE-05;2121-F 4;2121-FW68 5-FW68C08- W24-2-PIPE-03;2121-F PE-06;1111-F ;2121-FW68 1-FW68W11- 58K06-2-PIPF	W24-1-PIPE-0 2-PIPE-06;111 E-03;2121-FW ;2121-FW68V FW68K06-2-F 8S07-1-PIPE- -1-PIPE-15;21 'E-02;2121-FW68 111-FW68C08 W68W10-1-PI W11-6-PIPE-0 21-FW68W1 21-FW68W1 W11-6-PIPE-0 21-FW68W1 W11-1-PIPE-0 21-FW68W1 W10-1-PIPE-0 6-PIPE-05;212	01;2121-FW 5-FW68K06 V68W30-1-P V11-3-PIPE-PIPE-06;111 02;2121-FW 21-FW68W V68W31-3- 3W24-1-PIP 3-2-PIPE-04; IPE-01;2121 01;2121-FW 1-FW68C08 8W24-2-PIP -7-PIPE-05; PE-07;1111- 2;2121-FW6 21-FW68W1
PE-01;2121-F 01 \$2001 NO W6	W688734-4-PIPE 8931-6-PIPE-01	E-04;2121 ;21 120 E FW Class	FW68W30 68W11-3-F Visual) <u>-2-PIPE-01;2</u> PIPE-05;2121 Traceability	Penaing -	,	' Inside '	, obeot-
	W: Wrapping F: Field	Olass	Inspect	OK (2)	NDE / PMI (Yes/No/NA)	(Yes/No/NA)	Cleaning (3) (Yes/No/NA)	Identified (Yes/No/NA)
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LEGEND OF CHEC	K RESULL LIKE	Checked & NOT Accepted	· ·	Checked & Accepted	N.A.	Not Applicable	Y/N	ch List luced
			Date		Name		ocia-o-t	
SUBCONTRA	CTOD	[DD-N	1MM-YYYY]		ivallie		Signature	
STIBLEDA	GIUR	1 13	10+12	U M	PLUS EX HV	nul		J



ISO Summary List

Job # 22635

Project 4274 ALBA-1007 Piping Fabrication

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Local Portugal

Client TECNIMONT/REPSOL

% PT/MT

% RT/UT

REPSOL	ISO # 2121-FW68W11-5	Kevision 00		Priority 2B
	Piping Size/Class 2-B-13	PED Category	Art 4.3	Assessment Inspection/Result

Spool	Spool Weld# Joi	Joint Product Description	Seq. N. Heat#	M.Certificate	FM-Dos	WPS	WeldDate/Stamp VT		NDT-RT/UT	NDT-PT/MT NDT-RT/UT NDT-PMI/HT NDT-PN NDT-FT Extension 1 Extension 2	N NDT-FT Extens	ion 1Extension 2	
10			ERT. TCM/731175 U	06-23-12519			15/02/2024						
02 01	F101	THD 2" PIPE - A53-B GALV THREADED NPT MALE C	CERT. TCM731175	06-23-12519			15/02/2024						
03 01		2" PIPE - A63-B GALV THREADED NPT MALE	CERT. TCM731175 V	06-23-12519			15/02/2024						
5	064 HL		SERT. TOM/731175				15/02/2024						
Notes	Se		Remarks			-	APPROVED QC	U	ΑP	APPROVED by Client	ent	APPROVED by 3rd party or Al	rd party or Al
BW-B(utt Weld; FW-F	ee Butt Weld				2	Name: Main'ce Amoreo	1 thmos		Name: 766 FEST	A	UK Name:	
ή <u>υ</u>	enetrant les trasonic Tes	PT-Penetrant Test; MT-Magnetic Test; MT-Madrographic Test UT-Ultrasonic Test; PMI-Positive Material Identification				П	Date: 04	that how	Date:	te: 04/6	1/202/	- 9 Date:	
H-TH	ardness Tes	HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test				U)	Sign:	A	Sign:	ju:		Sign:	

TECNIMONT	Punch List PUNCH LIST	IDE	ENTIFICATION CO	DDE
		SHEET 1/1	DOC.CLASS 1	ISSUE 01
MECWIDE RIGHTRING CHALLINGTS FOUR PROBLEMS REVIEW Industrial	ISO ID: 2121 - FW68W11 - 5			

No.	Field	D	escripton	Date	Completed
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	10n Dragos Amo 03.07.2024. On behalfofto	drei NOTES A	AND REMARKS 26	PEHALT (DE KONT
		DATE (dd-Mmm-YYYY)	NAME	SIGNAT	URE ()
SUBCO	NTRACTOR				
	ACTOR				
COMPA	INY				
(Free)					

