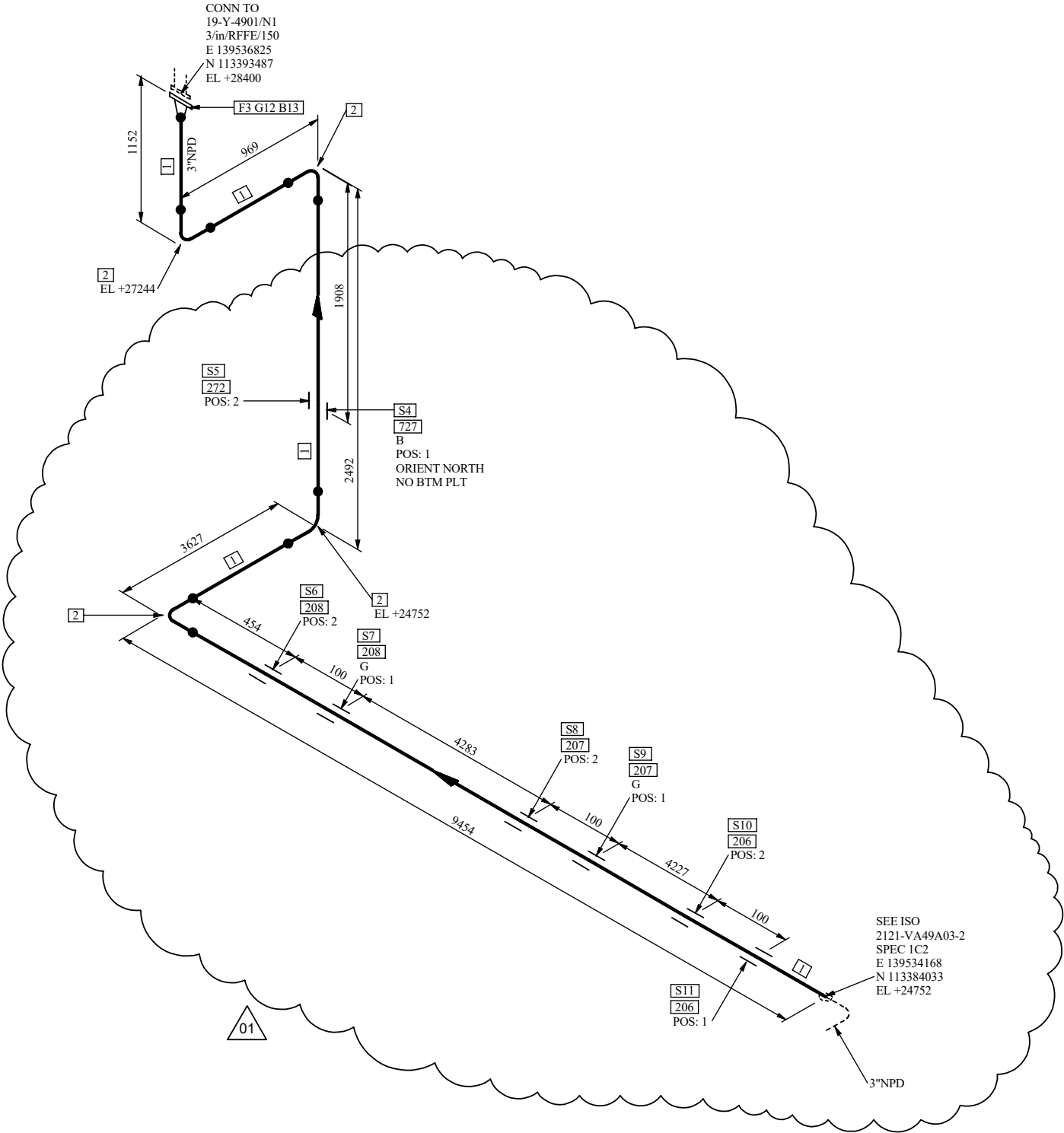


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




EXTR. DATE: 07-12-2023 11:59:10

STREAM NO.:4404 STREAM REV. NO. : 10 REV. CAUSE ID: 23



REMARKS FOR MECHANICAL SUBCONTRACTOR:

- 1) LINES 1.1/2" AND SMALLER SHALL BE SUPPORTED IN FIELD IF NOT OTHERWISE INDICATED.
- 2) ALL DIMENSION AND PROPER CONFIGURATION FOR LINES NPS 1.1/2" AND SMALLER SHALL BE CHECKED IN FIELD BEFORE CONSTRUCTION.
- 3) FOR THE COMPONENTS MARKED AS FIELD WELDED WITH THIS SYMBOL , ONE WELD FOR ADJUSTMENT OF IN LINE COMPONENT MUST BE LEFT
- 4) FOR EXTRA PIPE LENGTH REFER TO 4274-LZ-PC-00000603.
- 5) GUSSETING TO BE IMPLEMENTED BY MECHANICAL SUBCONTRACTOR AS PER 45-L-45-000-2-00-80004 / 4274-XH-SG-00000002.
- 6) CROSSING BETWEEN WELDS ON PIPELINE SHALL NOT BE ADMITTED.
- 7) IN CASE OF DISCREPANCIES BETWEEN DATA SHOWN ON ISO AND IN LINE LIST (AS APPLICABLE, DATA SHOWN IN LINE LIST GOVERN.
- 8) ACTUAL CUT LENGTH OF PIPE AND FIELD WELDS SHALL BE DEFINED BY MECHANICAL SUBCONTRACTOR (REF. TO 4274-LZ-PC-00000603).
- 9) WHERE EARTHING BONDING IS REQUIRED, MECHANICAL SUBCONTRACTOR TO PERFORM IT BASED ON DOC. 45-P-000-7-06-00902/ 4274 -NN-DW-00000002 AND ASSEMBLY NO FEA005 AND FE019.

SUPPORTS LEGEND:  DENOTES PARTS LIST NO  PIPE SUPPORT  A=RESTING SUPPORT  G=GUIDE  F=AXIAL STOP  B=ANCHOR  M=SPRING  S=TEFLON PAD
WHERE  WITHOUT NUMBERING IS INDICATED, THIS MEANS THAT THERE IS A REST DIRECTLY ON STEEL STRUCTURE.

							STRESS CALC. N° -
01	ISSUED FOR CONSTRUCTION	08-DEC-23	U.CHAVAN	P.VAZE	G.PAGANONI		P & ID 19-A-19-000-1-01-00001 sheet 57
00	ISSUED FOR CONSTRUCTION	14-JUL-23	U.CHAVAN	P.VAZE	G.PAGANONI		LINE LIST N° 19-L-19-000-2-00-80602
REV.	DESCRIPTION	DATE	DRW. BY	CHECK BY	APPR. BY	APPR. CLIENT	PIPE LAYOUT N° 19-L-19-000-2-00-86197 sheet 7

APPROVED FOR
CONSTRUCTION



Signature for construction is shown
on Iso list of relevant CWA

TITLE
**ISOMETRIC DRAWING
LINE**

3"-VA-49A03-1C2 (SA)

BILL OF MATERIAL

PT NO	COMPONENT DESCRIPTION	N.S. (IN)	ITEM CODE	QTY	HOLD STATUS
PIPE					
1	PIPE - A106-B BE SMLS T01AC03V02 S-STD <PIPA010B13STD> (L-7806)	3	I117921	16.8 M	
FITTINGS					
2	90 LR ELBOW ASME B16.9 A234-WPB BE SMLS C01DC04V01 S-STD <90LA200F33STD> (L-7955)	3	I128599	4	
FLANGES					
3	WN FLANGE ASME B16.5 150# A105N RFFE BE 125 - 250 AARH F01CDC44BV05 S-STD <WNFA300R153STD> (L-149)	3	I4217820	1	
PIPE SUPPORTS					
4	WELDED ANCHOR -C1B2 H = 100 L = 96	3	727	1	
5	WELDED BRACKET TO STRUCT. SB02 HEA100	3	272	1	
6	VERTICAL STAKES WELDED TO STR. ST42 L100X100X10	3	208	1	
7	WELDED GUIDE-C1G1 H = 100 L = 300	3	208	1	
8	VERTICAL STAKES WELDED TO STR. ST42 L100X100X10	3	207	1	
9	WELDED GUIDE-C1G1 H = 100 L = 300	3	207	1	
10	VERTICAL STAKES WELDED TO STR. ST42 L100X100X10	3	206	1	
11	RESTING SHOE WELDED -C1A1 H = 100 L = 200	3	206	1	
GASKETS					
12	SPIRAL WOUND GASKET ASME B16.20 150# RFTBE 304/GRAFOIL CARBON STEEL SS 304 ASME B16.5 G03GDP1IS12 <N/A> (N/A)	3	I63508913	1	
BOLTS					
13	STUD BOLTS&NUTS ASME B18.31.2/ B18.2.2 A193-B7/A194-2H INCH SIZE I01OB0301 <SB2R51G5/831/2> - 2 NUTS PER BOLT - 90 mm Length	5/8	I53437440	4	

PIPE MATERIAL		NOTES: 1. FOR TECHNICAL DETAILS SEE LINE LIST. 2. FOR VENT, DRAIN OR INSTRUMENT CONNECTION DETAILS SEE 45-L-45-000-2-00-80102. 3. WELDING ACCORDING TO 45-L-45-000-2-00-80021. 4. PAINTING ACCORDING TO 45-A-45-000-1-00-20160. 5. CODE SHOWN IN BOM BETWEEN "<" & ">" DENOTES REPSOL UNICODE. "<N/A>" MEANS UNICODE IS "NOT AVAILABLE".				
CS						
HEAT TREATMENT (PWHT)						
N						
PAINTING SCHEME (3)						
20			CONTRACTOR DRAWING NUMBER: 4274-XH-DL-2121VA49A03-3	PROJECT: 4001008		
PIPING CLASS						
1C2						
WELDING CLASS (4)		 <div>LOW LINEAL DENSITY POLYETHYLENE (PEL) AND POLYPROPYLENE (PP) PLANTS FOR PROJECT - ALBA PROJECT</div> <div>CLIENT / COMPLEX REPSOL POLYMEROS/ SINES INDUSTRIAL COMPLEX</div>				
PED CATEGORY						
Art 4.3						
INSULATION CODE / THK. (mm)		ANNEX 19	SPEC. L	DRAWING NUMBER 19-000-2-02-00001 sheet 2121VA49A03-3		REV. 01
SA 50						