## **AN** TECNIMONT



## 4274\_CONST

## ALBA PROJECT-PP AND PEL PLANTS



Tecnimont S.p.A.

REPJOL
REPSOL POLIMEROS SA

	SA			
MOD-ITP-XL_220 Rev.1	RELEASE OF SPOO	OLS FROM WORKSHOP	Report n° IP-WSR-P-310-000172_RFI309	0_MOD-ITP-XL_220
			RFI Nr.:	Date :
Unit	-			
Plant Area	•			
Isometric Number				
Inspection Package Number	IP-WSR-P-310-0001	72_RFI3090 - IP Spool Relea	se From Workshop	

Sheet 01/01

The Present Inspection Package contains the following Elements:

2121-CYG41C07-1-SP02;2121-CYG40B01-9-SP09;1121-HCM24078-3-SP13;1121-BDL40037-1-SP01;1121-HCM24 057-4-SP08;2121-CYG41A06-2-SP04;1121-P31009-1-SP03;1121-HCM24078-3-SP17;1121-HCM24078-3-SP15;212 1-CYG41A04-4-SP07;2121-CYG41A04-4-SP06;2121-CYG40B03-2-SP04;2121-CYG40B17-5-SP10;1121-BDL40037 -1-SP02;2121-CYG41C07-3-SP04;2121-CYG41A02-4-SP05;1121-HCM24057-4-SP09;1121-HCM24078-3-SP16;112 1-HCM24078-3-SP14;2121-CYG41C07-1-SP01;2121-CYG41C04-1-SP01;1121-HCM24070-2-SP04;2121-CYG40B0 3-2-SP03;2121-CYG40B17-5-SP11;1121-HCM24078-3-SP18;2121-CYG41A06-2-SP03;1121-HCM24079-3-SP01

	Ready for				Che	ck List		
Spool No.	destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA)
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				X				
*								

lon Dro 21.06.3 On Seh	no V+	rei Ctil	20G	HEAR 22/ OF DE 114	/\	ASPORT	JOAN JOE ZI	Aunor SGS 1155 06/202	Treviewed witness		<del>-</del>
		Checked &	-	Chec	ked &					. Punc	h Lis

LEGEND OF CHECK RESULT

NOT Accepted

Accepted

N.A. Not Applicable

Y/N Produced

	Date [DD-MMM-YYYY]	Name	Signature
SUBCONTRACTOR	22/06/2024	Municy hims teo	
CONTRACTOR			QC
COMPANY			
(Free)			

Local Portugal

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# 22635 / 2014 Page 1

# qof Client TECNIMONT/REPSOL

Project 4274 ALBA-1007 Piping Fabrication

% PT/MT % RT/UT

Drinity 2D

REPJOL	ISO # 2121-CYG41A02-4	Revision 00	Priority 2B	
	Piping Size/Class 8-1E64	PED Category	III Assessm	Assessment Inspection/Results

		Piping	Size/	Class &	3-1E64	ட	PED Category	tego	m y			As	sess	men	Assessment Inspection/Re	Results
# Joir	It Product Description	Seq. N	۷. Heat #	M.Certificate	FM-Dos	WPS	WeldDate/Stamp	TV	IDT-PT/MT	VT NDT-PT/MT NDT-RT/UT NDT-PMI/HT NDT-PN NDT-FT Extens	DT-PMI/HT	NDT-PN	NDT-FT E	tension 1E	tension 2	

Spool Weld#	Joint	Product Description	Seq. N. Heat #	M.Certificate	ate FM-Dos	WPS	WeldDate/Stamp	5	NDT-PT/MT	NDT-RT/UT	NDT-PT/MT NDT-RT/UT NDT-PMI/HT NDT-PN		NDT-FT Extension 1Extension	tension 1	Extension 2			
ш	BW	8" PIPE - A106-B BE SMLS	22 23302454	23310551	3:Eletrodo - SBX1211788	MW.21_BW	2024	VT-M-0100		RT: RT-I-0703								
		8x6" REDUCING TEE ASME B16.9 A234 WPB B		CE23007089_3.	CE23007089_3.1_01   17:Vareta - PVX4010501	70 70 70 70 70 70 70 70 70 70 70 70 70 7	S08	100		-								
_	2	8X6" KEDUCING TEE ASME B16.9 A234-WPB B 6" 90 LR ELBOW ASME B16.9 A234-WPB BE S	224 67935 C ERT. TCM 731650	CE23007089_3.	CE23009504_3.1_01   3:Eletrodo - SBX1211788 CE23009504_3.1_01   17:Vareta - PVX4010501	MW.Z1_BW		VI-M-0101		KI: KI-I-0/04								
	BW	6" 90 LR ELBOW ASME B16.9 A234-WPB BE S 6x6" WN FLANGE ASME B16.5 300# A105N RF	ERT. TCM731650 37 05HC23	CE23009504_3.	CE23009504_3.1_01 3:Eletrodo - SBX1211788 224997 17:Vareta - PVX4011501	MW.21_BW	5/16/2024 SOB	VT-M-0101		RT: RT-I-0704								
_	BW	8x6" REDUCING TEE ASME B16.9 A234-WPB B		CE23007089_3.	CE23007089_3.1_01 3:Eletrodo - SBX1211788	MW.21_BW	5/14/2024	VT-M-099		RT: RT-I-0705								
		8" PIPE - A106-B BE SMLS			17:Vareta - PVX4010501	MG 70 MM	S08	0000		-								
	200	8" 45 LK ELBOW ASME B16.9 A234-WPB BE S 8" PIPE - A106-B BE SMLS	22 23302454	23310551	23310551   3:Eletrodo - SBX1211788   17:Vareta - PVX4010501	MW.Z1_BW	5/15/2024	VI-M-0100		KI: KI-I-0/03								
_	BW	8" PIPE - A106-B BE SMLS			3:Eletrodo - SBX1211788	MW.21_BW	5/15/2024 VT-M-0100	VT-M-0100		RT: RT-I-0703								
		8x8" WN FLANGE ASME B16.5 300# A105N RF			17:Vareta - PVX4010501		8000				,							
			Remarks				APPROVED QC	D QC		₹	APPROVED by Client	y Clien		AP	PROVED	APPROVED by 3rd party or Al		
15	W-Fillet	BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld					Name:		from the		Name ACS	J. HEAD.	7	N	Name. To N	12 4 12	4	
_	est; M	PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test					Date:		200 Jan	70.	10	200	19026		<u>,                                    </u>	5	<b>*</b>	
_	est; P	UT-Ultrasonic Test; PMI-Positive Material Identification						1	0	3	1	2	3			1 00 mm	<	
μ	st; P	HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test					Sign:	>	> 10	ัด	Sign:	7		Sign:		- 6	7	١
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	Punch List	IDE	ENTIFICATION CO	DDE
TECNIMONT	PUNCH LIST			
		SHEET	DOC.CLASS	ISSUE
		1/1	1	01
MECWIDE Hazed Rend Chall ENDER DE LENDEMBERGE Netwide Industrial	ISO ID: 2121-CYG41A02-4			

	SETWEN INCUSTIES					
No.	Field	De	escripton	Date	Completed	
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100.0 20.0	Dragos Andrei oc. 2024 behulf of TCM	NOTES A	ND REMARKS	PSHEENU A 22/06/202 BSHEEF O	7 TCOP	>
		DATE (dd-Mmm-YYYY)	NAME	SIGNAT	URE	
SUBCO	NTRACTOR	2	9			
CONTR						
COMPA						
(Free)						

