TECNIMONT



4274 CONST

ALBA PROJECT-PP AND PEL PLANTS



Tecnimont S.p.A.

MOD-ITP-XL 220

RELEASE OF SPOOLS FROM WORKSHOP

Report n°

IP-WSR-P-310-000187_RFI3231_MOD-ITP-XL_220

RFI Nr.: Date :

Unit -

Plant Area

Isometric Number

Inspection Package

Number

IP-WSR-P-310-000187_RFI3231 - IP Spool Release From Workshop

Sheet 01/01

The Present Inspection Package contains the following Elements
1111-FW68C08-2-PIPE-03;1111-FW68C08-2-PIPE-01;2121-FW6

8W31-4-PIPE-01:2121-FW68W31-3-PIPE-06:2121-FW68W32-1-PIPE-01;2121-FW68W30-3-PIPE-01;2121-FW68W24-1-PIPE-03;2121-FW68W24-1-PIPE-01;2121-FW 68W11-4-PIPE-01;2121-FW68W11-3-PIPE-06;1115-FW68C08-1-PIPE-05;1111-FW68C08-2-PIPE-06;1115-FW68K06 -2-PIPE-04;2121-FW68W31-4-PIPE-03;2121-FW68W24-2-PIPE-07;2121-FW68W10-1-PIPE-03;2121-FW68W30-1-P IPE-01;2121-FW68W31-6-PIPE-05;2121-FW68W11-8-PIPE-06;2121-FW68W11-5-PIPE-01;2121-FW68W11-3-PIPE-01;2121-FW68W11-1-PIPE-03;1115-FW68C08-1-PIPE-01;1111-FW68C08-2-PIPE-09;1111-FW68K06-2-PIPE-06;111 1-FW68K06-2-PIPE-03;2121-FW68W24-2-PIPE-04;2121-FW68W24-2-PIPE-03;2121-FW68S07-1-PIPE-02;2121-FW 68S07-1-PIPE-01;2121-FW68W11-7-PIPE-09;2121-FW68W11-6-PIPE-06;2121-FW68W11-1-PIPE-15;2121-FW68W 11-1-PIPE-11;1111-FW68C08-2-PIPE-02;1115-FW68K06-2-PIPE-05;2121-FW68W31-4-PIPE-02;2121-FW68W31-3-PIPE-07;2121-FW68W31-3-PIPE-05;2121-FW68W32-1-PIPE-02;2121-FW68W30-3-PIPE-02;2121-FW68W24-1-PIP E-04;2121-FW68W24-1-PIPE-02;2121-FW68W11-4-PIPE-05;2121-FW68W11-3-PIPE-10;1111-FW68C08-2-PIPE-04; 1115-FW68K06-2-PIPE-02;2121-FW68W31-4-PIPE-05;2121-FW68W24-2-PIPE-05;2121-FW68W10-1-PIPE-01;2121 -FW68W30-1-PIPE-04;2121-FW68W24-1-PIPE-05;2121-FW68W11-8-PIPE-04;2121-FW68W11-6-PIPE-01;2121-FW 68W11-2-PIPE-01;2121-FW68W11-1-PIPE-01;1115-FW68C08-1-PIPE-03;1115-FW68C08-1-PIPE-02;1111-FW68C08 -2-PIPE-08;1111-FW68K06-2-PIPE-05;1111-FW68K06-2-PIPE-04;2121-FW68W24-2-PIPE-02;2121-FW68W24-2-PIP E-01;2121-FW68S07-1-PIPE-05;2121-FW68S07-1-PIPE-03;2121-FW68W33-3-PIPE-02;2121-FW68W11-7-PIPE-05; 2121-FW68W11-7-PIPE-01;2121-FW68W11-1-PIPE-07;2121-FW68W11-1-PIPE-06;1111-FW68C08-2-PIPE-07;1111-FW68C08-2-PIPE-05;2121-FW68W31-3-PIPE-01;2121-FW68W24-2-PIPE-06;2121-FW68W10-1-PIPE-02;2121-FW6 8W32-1-PIPE-03;2121-FW68W11-8-PIPE-05;2121-FW68W11-8-PIPE-01;2121-FW68W11-6-PIPE-05;2121-FW68W1 (2) INDEFW68W11-3-PIPE-05:2121-FW68W11-2-PIPEW65:2121-FW68W11-Class NDE / PMI HARDNESS Cleaning (3) Identified W: Wrapping Inspect OK (2) (Yes/No/NA) (Yes/No/NA) (Yes/No/NA) (Yes/No/NA) F: Field

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03.07.2024
On behalf of TCM
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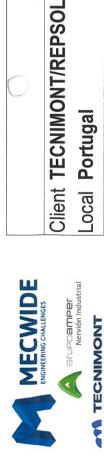
LEGEND OF CHECK

(Free)

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RESULT	×	Checked & NOT Accepted	Ø	Checked & Accepted	N.A.	Not Applicable	Y/N	Punch List Produced
		Date [DD-MMM-YYYY]		Name		Sign	ture
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SUBCONTRACTOR
CONTRACTOR
COMPANY

QC



ISO Summary List

Job # 22635

100 % RT/UT

22635 / 5912

Page 1

Project 4274 ALBA-1007 Piping Fabrication

10 % PT/MT Priority 2B

PED Category Art 4.3 Revision 00

Piping Size/Class 2-B-13

ISO # 2121-FW68W11-1

REPSOL

Assessment Inspection/Results

		L							_							
Spo	Spool Weld#	‡ Joint	int Product Description	Seq. N. Heat#	M.Certificate	FM-Dos	WPS	WeldDate/Stamp V	VT NDT-F	PT/MT NDT.	NDT-PT/MT NDT-RT/UT NDT-PMI/HT NDT-PN	/HT NDT-PN		NDT-FT Extension 1 Extension 2	ension 2	
02 01	F02	표	4D 2" TEE ASME B16.11 3000# A105 GALV FTE					13/02/2024								
			2" PIPE - A53-B GALV THREADED NPT MALE	CERT. TCM731175 V	06-23-12519											
03 01	F03	THD	2" PIPE - A53-B GALV THREADED NPT MALE	CERT. TCM 731175 U	06-23-12519			13/02/2024				i i	-			1
			2" 90 ELBOW ASME B16.11 3000# A105 GALV									_				
04 01	F04	모	HD 2" 90 ELBOW ASME B16.11 3000# A105 GALV		1			13/02/2024								1 - 1 - 1 -
				CERT. TCM731175 V	06-23-12519											
05 01	F05	THD	2" PIPE - A53-B GALV THREADED NPT MALE	CERT. TCM731175	06-23-12519			13/02/2024	- -					1		
96 01	F06	모	2" 90 ELBOW ASME B16.11 3000# A105 GALV					13/02/2024								
_			2" PIPE - A53-B GALV THREADED NPT MALE	CERT. TCM731175 V	06-23-12519											
07 01	F07	H	2" PIPE - A53-B GALV THREADED NPT MALE	CERT. TCM 731175 V	06-23-12519			13/02/2024				1		1		
		april -	2x1" REDUCING TEE ASME B16.11 3000# A10													
14 01	F15	THD	HD [2x1" REDUCING TEE ASME B16.11 3000# A10			1		13/02/2024					1			1
				CERT. TCM 731175 V	06-23-12519											
15 01	F155M	THD	2" PIPE - A53-B GALV THREADED NPT MALE	CERT. TCM 731175 V	06-23-12519			09/05/2024				1	1			1
			2" THD FLANGE ASME B16.5 150# A105 GALV				-									
16 01	F156M	THD THD						09/05/2024				-				
			2" PIPE - A53-B GAI V THREADED NPT MAI F	CERT TCM731175 V	06-23-12519											
17	146	H	7" DIDE ASS D CALV TUDE AND MALE	CDT TCM 724476 1/				1000/00/04	-	1			1	1		1
	2	=	2.4" PEDICINO TEL ACMEDIA 44 2000# 440	2000	61071-07-00			13/02/2024				<u> </u>				
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26 01	P.26	呈	2x1" REDUCING 1EE ASME B16.11 3000# A10					13/02/2024								
			2" PIPE - A53-B GALV THREADED NPT MALE	CERT. TCM 731175 V	06-23-12519		į		-		1	-				
27 01	F27	무	2" PIPE - A53-B GALV THREADED NPT MALE	CERT. TCM 731175_	06-23-12519			13/02/2024								!
									-							
36 01	F37	모	1D [2x1" REDUCING TEE ASME B16.11 3000# A10					13/02/2024					1	1		-
			2" PIPE - A53-B GALV THREADED NPT MALE	CERT, TCM731175	06-23-12519											
37 01	F38	THO	2" PIPE - A53-R GALV THREADED NPT MALE	CERT TCM 231175 V	06-23-12519	1 - 1 - 1 - 1 - 1		13/02/2024	-	1	<u>i</u>			1		1.1.1.
	200		2" 90 ELBOW ASME B16.11 3000# A105 GALV	CERT. ICM/311/3	61071-07-00			13/02/2024								
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BW	Butt Weld,	FW-Fi	BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld				_	Name.	7	The state of the s		STATE	F. A	Cart Name		
PT	Penetran	nt Test;	PT-Penetrant Test: MT-Magnetic Test: RT-Radiographic Test)	1 1 2	ומונו ני		-	3	וומווויי		

Date:

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Date:

HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test UT-Ultrasonic Test; PMI-Positive Material Identification

	Punch List	IDE	ENTIFICATION CO	DDE
TECNIMONT	PUNCH LIST			
		SHEET	DOC.CLASS	ISSUE
		1/1	1	01
MECWIDE BROWNER RING CHALLENGES ACCORDING Nervion Industrial	ISO ID: 2121 - FW68W11 - 1			

A sn.	Camper Nervion Industrial	100 15. 2121 - 1			
No.	Field	Desc	ripton	Date	Completed
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		DATE (dd-Mmm-YYYY)	NAME	SIGNATU	JRE
SUBCONTRACTO	OR .				
CONTRACTOR					
COMPANY					
(Free)					

SHEET NO. 1 OF 1