#1 TECNIMONT



4274_CONST



REPSOL POLIMEROS

ALBA PROJECT-PP AND PEL PLANTS

recilinont o.p.A.	SA						
MOD-ITP-XL_220 Rev.1	RELEASE OF SPOO	DLS FROM WORKSHOP	Report n° IP-WSR-P-310-000214_RFI3530_MOD-ITP-XL_220				
			RFI Nr.:	Date :			
Unit	-						
Plant Area	-						
Isometric Number							
Inspection Package	IP-WSR-P-310-0002	14_RFI3530 - IP Spool Relea	ase From Workshop				

Sheet 01)1/0
Present Inspection Package contains the following Elements:	
1-VRG41D03-1-SP01;2121-PE41D02-1-SP02;2121-PE41D02-1-SP01;1128-ET71074-1-SP01;1124-PR33019-6-SP09;1124-PR33019-6-SP08;2121-CYG41A07-5;2121-CYG41A04-1-SP01;2121-CYG41A04-1-SP01;2121-CYG40B17-3-SP07;2 YG40B17-3-SP06	7-3- ;212

	Ready for			Check List						
Spool No.	destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA)		
100 Dra	gos Andrei		200	HEALU	V 10021	Hu	,			
18.07.2	gos Andrei .024		13	10712	024	C	od ch	is Fereir		
18.07.2024 On before of TCH ON PRAHATE OFTCH NOBO 1166 Q witnessed by 18.07.24										
LEGEND OF CHEC	K RESILIT 13CI	Checked & NOT Accepted	, <u> </u>	Checked & Accepted	N.A.	Not Applicable	V/N	ch List luced		
			Date MMM-YYYY]		Name		Signature			
SUBCONTRA		1810	1202C	1 Hours	tinoto		1			
COMPANY	DR						,			
(Free)										



ISO Summary List

22635 / 2513

Page 1

% RT/UT

% PT/MT

Job # 22635

Project 4274 ALBA-1007 Piping Fabrication

Priority 2B

Assessment Inspection/Results

PED Category

Piping Size/Class 3-1E64

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Revision 00

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NDT-PT/MT NDT-RT/UT NDT-PMI/HT NDT-PN	RT.	I.R.	-	R.	/E		R.	-	N.	
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N	13	13	-	80	80		13	-	80	
7	06/06/2024 VT-M-0113	06/06/2024 VT-M-0113	S260	VT-M-01	30/05/2024 VT-M-0108	S337	VT-M-01	S260	VT-M-01	
WeldDate/Stamp	3/2024	3/2024	1	7,2024	12024		1/2024	ļ	,/2024	
WeldDa	90/90	90/90	S260	30/05	30/05	S337	90/90	S260	30/05 S337	
WPS	MW.20_BW	MW.20_BW	i	MW.20_BW	MW.20 BW		MW.20_BW	i	MW.20_BW	
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te	17:Vareta	CE23004202_3.1_01 17:Vareta	M.	02-23-22365 17:Vareta	CE23004202_3.1_01 17:Vareta	PVX	17:V	CE23004202_3.1_01 PVX4010501	CE23004202_3.1_01 17:Vareta 225129 PVX40105	
M.Certificate	04202 3 1	04202_3.1	2365	2365	04202 3 1	2365	02-23-22365	04202 3.1	04202_3.1	
M.C.	225129 CF2300	CE230	02-23-22365	02-23-22365 CF23004202		02-23-22365	02-23-5			
Heat #	70HC22 V	17357	738 5	733038 \	17357 V	738	738 /	17357 V	17357 U 70HC22 V	
		6 173	CERT. TCM 733038 U	TCM7339		CERT. TCM733038 V	TCM 733	606 173		
Seq. N.	38	909	CERT	CERT.	909	CERT	CERT	09	38	
	4 ×	0 0	1	U.	100			S	S X	
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iption	300# A	A234-V	1	A234-V	A234-V			A234-V	A234-V 300#/	
Descr	E B16.5	B16.9	LS.	LS R169	B16.9	LS	ILS	B16.9	B16.9	
Product Description	E ASMI	ASME	BE SI	BE SA	ASME	BE SN	BE SN	ASME	ASME E ASME	
Pre	FLANG	LBOW	A106-B	A106-E	LBOW	A106-B	A106-B	ELBOW.	LANG	
	3x3" WN FLANGE ASME B16.5 300# A105N RF 3" 90.1 R FLROW ASME B16.9 A234.WPR RF S	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S	3" PIPE - A106-B BE SMLS	PIPE -	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S	3" PIPE - A106-B BE SMLS	PIPE -	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S 3x3" WN FLANGE ASME B16.5 300# A105N RF	
int										
# Joint	BW	BW	_	BW	BW		BW (RW -	
Weld#	S15	S16		S17	S18		S19	-	220	
9	10	10			10		10			

APPROVED by 3rd party or Al

Name:

Name: 266 MENTY A APPROVED by Client

Name: faire fracto

APPROVED QC

Remarks

BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Welt PT-Penetrant Test, MT-Magnetic Test, RT-Radiographic Test

Notes

HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test UT-Ultrasonic Test, PMI-Positive Material Identification

Date: NoBo 1156

18/47/2027

Date: Sign:

18/10/24

Date:

Sign:

	Punch List	IDENTIFICATION CODE			
TECNIMONT	PUNCH LIST				
		SHEET	DOC.CLASS	ISSUE	
		1/1	1	01	
MECWIDE INCIDENTAL CHALLENGES INC. OF CHITMPER Nervion Industrial	ISO ID: 2121 - CYG41A07-3				

	Nenrión Industrial				
No.	Field	De	escripton	Date	Completed
		No a	OMMENTS		
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	lon Dregos And 18.07.2024 On behalf of TC	Mrci NOTES A	AND REMARKS 7	18/07/202 18/07/202	DRIANI OF TOM
		DATE (dd-Mmm-YYYY)	NAME	SIGNAT	
SUBCC	ONTRACTOR				
CONTR	RACTOR				
COMPA	ANY				
(Free)					

	3 14217853	PS DESCRIPTION MATERIALS PS DESCRIPTION	6 WERDED GUIDE-COST H = 1001 = 300 7 VERTICAL STAKES WELDED TO STR. ST42 L100X(100X10 9 S153 1 S114 1 VERTICAL STAKES WELDED TO STR. ST42 L100X(100X10 9 S114 1 1 1 S114	CUTLIST WELD LIST BOLT LIST	PIECE LENGTH SIZE WELD SIZE WELD SIZE BOLT FLANGE SIZE (IN) LENGTH NO (MM) (IN) CAT. (IN) TYPE NO SIZE(IN) (IN) (IM)	419 1754 3° 5' 5' 5' 5' 5' 7' 6W 800 3° 7' 34" 110 425 1901 3° 7' 6W 800 3° 7' 34" 110 5' 10 5' 7' 6W 800 3° 7' 34" 110 5' 10 5' 7' 6W 800 3° 7' 34" 110 5' 10 5' 7' 6W 800 3° 7' 800	INCH METER NCL LENGTH (M)
REPORT REVIEW R	\$25.00 (\$20 (\$20 (\$20 (\$20 (\$20 (\$20 (\$20 (\$	37NS	PHERE MARKED FOR LINE DATA AND TES	& TVB	owbow)	AS BUILT OF IN-LINE CO	AUTHORISED FOR CONSTRUCTION IS SHOWN ON ISO LIST FOR RELEVANT PIPING AREA Tolenotes parts list Signed For Construction Support