#1 TECNIMONT



4274 CONST

ALBA PROJECT-PP AND PEL PLANTS



Tecnimont S.p.A.

MOD-ITP-XL 220

RELEASE OF SPOOLS FROM WORKSHOP

Report n°

IP-WSR-P-310-000187_RFI3231_MOD-ITP-XL_220

QC

RFI Nr.: Date :

Unit -

Plant Area

Isometric Number

Inspection Package Number

CONTRACTOR

COMPANY (Free) P-WSR-P-310-000187_RFI3231 - IP Spool Release From Workshop

Sheet 01/01

The Present Inspection Package contains the following Elements: 1111-FW68C08-2-PIPE-03;1111-FW68C08-2-PIPE-01;2121-FW68W31-4-PIPE-01;2121-FW68W31-3-PIPE-06;2121-FW68W32-1-PIPE-01;2121-FW68W30-3-PIPE-01;2121-FW68W24-1-PIPE-03;2121-FW68W24-1-PIPE-01;2121-FW 68W11-4-PIPE-01;2121-FW68W11-3-PIPE-06;1115-FW68C08-1-PIPE-05;1111-FW68C08-2-PIPE-06;1115-FW68K06 -2-PIPE-04:2121-FW68W31-4-PIPE-03;2121-FW68W24-2-PIPE-07;2121-FW68W10-1-PIPE-03;2121-FW68W30-1-P IPE-01;2121-FW68W31-6-PIPE-05;2121-FW68W11-8-PIPE-06;2121-FW68W11-5-PIPE-01;2121-FW68W11-3-PIPE-01;2121-FW68W11-1-PIPE-03;1115-FW68C08-1-PIPE-01;1111-FW68C08-2-PIPE-09;1111-FW68K06-2-PIPE-06;111 1-FW68K06-2-PIPE-03;2121-FW68W24-2-PIPE-04;2121-FW68W24-2-PIPE-03;2121-FW68S07-1-PIPE-02;2121-FW 68S07-1-PIPE-01;2121-FW68W11-7-PIPE-09;2121-FW68W11-6-PIPE-06;2121-FW68W11-1-PIPE-15;2121-FW68W 11-1-PIPE-11;1111-FW68C08-2-PIPE-02;1115-FW68K06-2-PIPE-05;2121-FW68W31-4-PIPE-02;2121-FW68W31-3-PIPE-07;2121-FW68W31-3-PIPE-05;2121-FW68W32-1-PIPE-02;2121-FW68W30-3-PIPE-02;2121-FW68W24-1-PIP E-04;2121-FW68W24-1-PIPE-02;2121-FW68W11-4-PIPE-05;2121-FW68W11-3-PIPE-10;1111-FW68C08-2-PIPE-04; 1115-FW68K06-2-PIPE-02;2121-FW68W31-4-PIPE-05;2121-FW68W24-2-PIPE-05;2121-FW68W10-1-PIPE-01;2121 -FW68W30-1-PIPE-04;2121-FW68W24-1-PIPE-05;2121-FW68W11-8-PIPE-04;2121-FW68W11-6-PIPE-01;2121-FW 68W11-2-PIPE-01:2121-FW68W11-1-PIPE-01:1115-FW68C08-1-PIPE-03:1115-FW68C08-1-PIPE-02:1111-FW68C08 -2-PIPE-08;1111-FW68K06-2-PIPE-05;1111-FW68K06-2-PIPE-04;2121-FW68W24-2-PIPE-02;2121-FW68W24-2-PIP E-01;2121-FW68S07-1-PIPE-05;2121-FW68S07-1-PIPE-03;2121-FW68W33-3-PIPE-02;2121-FW68W11-7-PIPE-05; 2121-FW68W11-7-PIPE-01;2121-FW68W11-1-PIPE-07;2121-FW68W11-1-PIPE-06;1111-FW68C08-2-PIPE-07;1111-FW68C08-2-PIPE-05;2121-FW68W31-3-PIPE-01;2121-FW68W24-2-PIPE-06;2121-FW68W10-1-PIPE-02;2121-FW6 8W32-1-PIPE-03;2121-FW68W11-8-PIPE-05;2121-FW68W11-8-PIPE-01;2121-FW68W11-6-PIPE-05;2121-FW68W1 1-5-PIPE-05;2121-FW68W11-4-PIPE-06;1115-FW68K06-2-PIPE-03;1115-FW68K06-2-PIPE-01;1111-FW68K06-2-PIPE-01;2121-FW68W30-2-PIPE-01;2121-FW68W30-2-PIPE-01;2121-FW68W30-2-PIPE-01;2121-FW68W31-1-PIPE-02;2121-FW68W31-2-PIPE-01;2121-FW68W31-2-PIPE-02;2121-FW68W31-2-PIPE-02;2121-FW68W31-2-PIPE-02;2121-FW68W31-2-PIPE-02;2121-FW68W31-2-PIPE-02;2121-FW68W31-3-PIPE-02;2121-FW68W31-2-PIPE-02;2121-FW68W31-3-PIPE-02;2121-FW68W31-3-PIPE-03;2121-FW68W ;21000 FW68W11-3-PIPE-05;2121 Class Visual Traceability Class NDE / PMI HARDNESS Cleaning (3) Identified W: Wrapping OK (2) Inspect (Yes/No/NA) (Yes/No/NA) (Yes/No/NA) (Yes/No/NA) F: Field lon Dragos Andrai On behalf of TCM Checked & Checked & Punch List LEGEND OF CHECK RESULT × N.A. Not Applicable **NOT Accepted** Accepted Produced Date Name Signature [DD-MMM-YYYY] SUBCONTRACTOR 0310712024 Smoth



ISO Summary List

22635 / 5914 Page 1

% RT/UT

Job # 22635

Client TECNIMONT/REPSOL

Project 4274 ALBA-1007 Piping Fabrication

Assessment Inspection/Results % PT/MT Priority 2B

Revision 00

ISO # 2121-FW68W11-3

REPSOL

Local Portugal

				Piping	Size/(Piping Size/Class 2-B-13	2-B-13	т	PED Category Art 4.3	tego	Ly A	\rt 4.3	2	Asse	ssmer	ıt Insp	Assessment Inspection/Results	Its
Spool	Spool Weld# Joint	Joint	nt Product Description	Seq. N.	N. Heat#	M.Certificate	FM-Dos	WPS	WeldDate/Stamp	5	DT-PT/MT	NDT-RT/UT	NDT-PT/MT NDT-RT/UT NDT-PMI/HT NDT-PN	PN NDT-F	NDT-FT Extension 1 Extension 2	Extension 2		
20	F157M THD	呈	2" PIPE - A53-B GALV THREADED NPT MALE 2" THD FLANGE ASME B16.5 150# A105 GALV		ERT. TCM731175 V	06-23-12519												
02 01	F158M THD	H THD		!	1	1 200				-						1		1
03 01	F52	모	2 PIPE - A33-B GALV I HKEADED NPT MALE D 2" 90 ELBOW ASME B16.11 3000# A105 GALV	-	EKI. ICM/311/3				17/02/2024	-				-				-
					CERT. TCM731175 U	06-23-12519												
04 01	F53	모	D 2" PIPE - A53-B GALV THREADED NPT MAL		TCM 731175 U	06-23-12519			17/02/2024									!
			2x1" REDUCING TEE ASME B16.11 3000# A10	10	1					-	1							
13 01	F63	모	D 2x1" REDUCING TEE ASME B16.11 3000# A	10					17/02/2024									
			2" PIPE - A53-B GALV THREADED NPT MALI		CERT. TCM731175 V	06-23-12519												
14 01	F64	모	D 2" PIPE - A53-B GALV THREADED NPT MALE		CM 731175 U	06-23-12519			17/02/2024									!
			2x1" REDUCING TEE ASME B16.11 3000# A	10										1,000				
23 01	F74	모	D 2x1" REDUCING TEE ASME B16.11 3000# A10	10				1	17/02/2024	-				!				!
			2" PIPE - A53-B GALV THREADED NPT MALE		CERT. TCM731175 ✓	06-23-12519												
24 01	F75	THD	O 2" PIPE - A53-B GAI V THREADED NPT MAI	1	CM 731175 V	06-23-12519			17/02/2024					!	1	1		i
	2	<u>:</u>	2" 45 ELBOW ASME B16.11 3000# A105 GALV															
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APPROVED by 3rd party or Al

APPROVED by Client

Name: ofcuic Amore Name: 7601

APPROVĘD QC

Remarks

BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Wel PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test

HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test UT-Ultrasonic Test; PMI-Positive Material Identification

Date: 0 Sign:

600000

A Rame: Date:

	Punch List	IDENTIFICATION CODE		
TECNIMONT	PUNCH LIST			
		SHEET	DOC.CLASS	ISSUE
		1/1	1	01
MECWIDE DOWNER COMMENSOR	ISO ID: 2121 - FW68W11 - 3			

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No.	Field	De	scripton	Date	Completed
		NO CO	MAEXITS		
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	ion Brayos And 03.07.2024. On behoefoft	NOTES AI	ND REMARKS	HEANU AL 107/2026 DEHTAT OF	izilles E Teof
		DATE (dd-Mmm-YYYY)	NAME	SIGNATU	JRE
	NTRACTOR				
CONTRA					
COMPA	NY				
(Free)					

