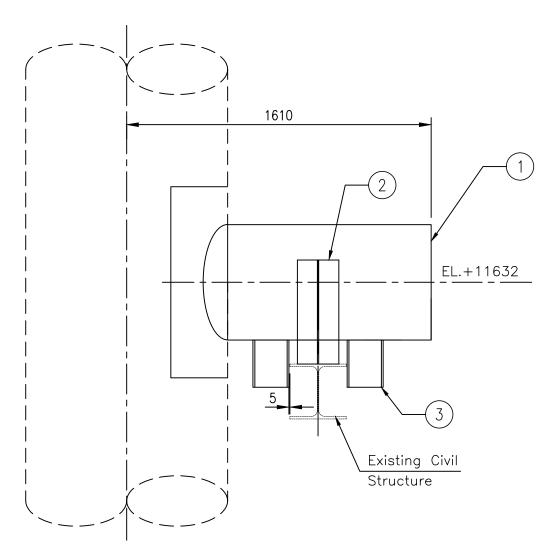


PLAN

EL.+11327



Existing Civil Structure

## <u>VIEW A-A</u>

O SIHI	REV. <i>REV</i> .	DESCRIPTION  DESCRIPTION	FECHA <i>DATE</i>	REALIZ. <i>PREP</i> .	COMPR. CHCK.	APROB. <i>APPROV.</i>	V°B° CLIENTE CLIENT APPROVAL	V'B' CLIENTE CLIENT APPROVAL			DIN-A3	4001008	
MOCO!	00	ISSUED FOR CONSTRUCTION	30-Nov-23	M.AZHAR	H.JADHAV	G.PAGANONI		APROBADO <i>APPROVED</i>	30-Nov-23	G.PAGANON	l	PROYECTO: PROJECT:	′
ENZ								COMPROB. CHECKED	30-Nov-23	H.JADHAV			╛.
BEL											1:25	4274-XH-DC-21210001	
000								REALIZADO <i>PREPARED</i>	30-Nov-23	M.AZHAR	ESCALA:   SCALE:	CONTRATISTA:   CONTRACTOR:	TIT

PIPE SPECIAL SUPPORT DRAWING

	BILL OF MATERIAL		
SR.NO.	DESCRIPTION	QTY.	WIEGHT (Kg.)
1	EW05 DN42" x24" L=1560	1	_
2	HE 220 L=550	2	55.55
3	HE 200 L=300	2	32.75

"\*" SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.

## NOTES:

- 1. ALL DIMENSIONS ARE IN MILLIMETER.
- 2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
- 3. ALL FILLET WELDS SHALL BE GROUND TO SMOOTH CONCAVE CONTOUR.
- 4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-0000001
- 5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
- 6. PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
- 7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

## APPROVED FOR CONSTRUCTION

Date	Initials	Signature			
30-Nov-23	E.Simonito				

LINE. NO.:42"-CYG-40B01-1E87 (PS) UNIT: 2120 CWA: 2121 SP NO.: SP-024 SUPPORT NO.: 5016

ATTACHMENT SP-024 OF BELOW DOCUMENT

REPFOL ÁREA/ANEXO:

32

NEGOCIO: BUSINESS: REPSOL POLYMEROS SINES INDUSTRIAL COMPLEX

32-000-2-03-85112

4274-XH-DC-21210001-SP-024.dwg