

TECNIMONTREPSOL POLIMEROS
SA

4274_CONST

ALBA PROJECT-PP AND PEL PLANTS



Tecnimont S.p.A.

MOD-ITP-XL_220 RELEASE OF SPOOLS FROM WORKSHOP

Rev.1

Report n°
IP-WSR-P-310-000416_RFI5477_MOD-ITP-XL_220

RFI Nr.: Date :

Unit -

Plant Area -

Isometric Number

Inspection Package
Number **IP-WSR-P-310-000416_RFI5477 - IP Spool Release From Workshop**

Sheet 01/01

The Present Inspection Package contains the following Elements:

2131-VRG52A17-1-SP06;2131-VRG52A17-1-SP05;2131-VRG52A17-1-SP03;2121-PE41C01-1-SP02;2121-PE41C01-1-SP01;2121-PE41A01-1-SP02;2121-PE41A01-1-SP01;4212-BU01003-3-SP08;4212-BU01003-3-SP07;4212-BU01003-3-SP06;4212-BU01003-2-SP05
 ZZ;4212-BU01003-2-SP04;1114-BU01001-2-SP07;1114-BU01001-2-SP06;1114-BU01001-2-SP05;1124-PR72011-2-SP06;1124-PR72011-2-SP05;1124-PR72011-2-SP04;4223-FL14A01-3-SP06;4223-FL14A01-3-SP05;4223-FL14A01-3-SP04;4223-FL14A01-3-SP03;2121-CYG40B19-3-SP11;2121-CYG40B19-3-SP07;2121-BU10C13-1-SP03;2121-BU10C13-1-SP02;2121-BU10C13-1-SP01

Spool No.	Ready for destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Check List					
			Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA)

On behalf of Tecnimont
Dragos Andrei
 Mechanical Piping Spv.

30-10-2024

SGS

NoBo 1155

✓ reviewed by
John Morris
27/10/2024

On behalf of Tecnimont
A. Zegheanu
 NWI

R
W

30/10/2024

LEGEND OF CHECK RESULT	<input checked="" type="checkbox"/> Checked & NOT Accepted	<input checked="" type="checkbox"/> Checked & Accepted	N.A.	Not Applicable	Y / N	Punch List Produced
SUBCONTRACTOR			Date [DD-MMM-YYYY]	P. VIDASINHA		Signature 04/06
CONTRACTOR						
COMPANY						
(Free)						

ISO Summary List

22635 / 1214

Page 1

Client **TECNIMONT/REPSOL**

Job # **22635**

% RT/UT

Local **Portugal**

Project **4274 ALBA-I007 Piping Fabrication**

% PT/MT

ISO # **2121-BU10C13-1**

Revision **01**

Priority **2B**

Piping Size/Class **2-1E21**

PED Category **II**

Assessment Inspection/Results

Spool	Weld#	Joint	Product Description	Seq. N.	Heat #	M.Certificate	FM-Dos	WPS	WeldDate/Stamp	VT	NDT-PT/MT	NDT-RT/UT	NDT-PMI/HT	NDT-PN	NDT-FT	Extension 1	Extension 2
04	01	S02	BW 2" PIPE - A106-B BE SMLS 2" 90 LR ELBOW ASME B16.9 A234-WPB BE S	16	23101884	23310545	5:Vareta	MW.20_BW	29/08/2023	VT-I-013							
				339	721973	CE23001995_3_1_01	PVX1312824		S260								
05	01	S03	BW 2" 90 LR ELBOW ASME B16.9 A234-WPB BE S	339	721973	CE23001995_3_1_01	5:Vareta	MW.20_BW	29/08/2023	VT-I-013							
			2" PIPE - A106-B BE SMLS	16	23101884	23310545	PVX1312824		S260								
06	01	S04	BW 2" PIPE - A106-B BE SMLS 2" 90 LR ELBOW ASME B16.9 A234-WPB BE S	16	23101884	23310545	5:Vareta	MW.20_BW	29/08/2023	VT-I-013							
				339	721973	CE23001995_3_1_01	PVX1312824		S260								
07	01	S05	BW 2" 90 LR ELBOW ASME B16.9 A234-WPB BE S	16	23101884	23310545	5:Vareta	MW.20_BW	29/08/2023	VT-I-013							
			2" PIPE - A106-B BE SMLS	339	721973	CE23001995_3_1_01	PVX1312824		S260								
08	02	S07	BW 2" 90 LR ELBOW ASME B16.9 A234-WPB BE S	16	23101884	23310545	5:Vareta	MW.20_BW	29/08/2023	VT-I-013							
			2" PIPE - A106-B BE SMLS	339	721973	CE23001995_3_1_01	PVX1312824		S260								
09	02	S08	BW 2" PIPE - A106-B BE SMLS 2" 90 LR ELBOW ASME B16.9 A234-WPB BE S	16	23101884	23310545	5:Vareta	MW.20_BW	29/08/2023	VT-I-013							
				339	721973	CE23001995_3_1_01	PVX1312824		S260								
10	02	S09	BW 2" 90 LR ELBOW ASME B16.9 A234-WPB BE S	16	23101884	23310545	5:Vareta	MW.20_BW	29/08/2023	VT-I-013							
			2" PIPE - A106-B BE SMLS	339	721973	CE23001995_3_1_01	PVX1312824		S260								
12	03	S12	BW 2" PIPE - A106-B BE SMLS 2" 90 LR ELBOW ASME B16.9 A234-WPB BE S	16	23101884	23310545	5:Vareta	MW.20_BW	29/08/2023	VT-I-013							
				339	721973	CE23001995_3_1_01	PVX1312824		S260								
15	02	S23M	BW 2" PIPE - A106-B BE SMLS 2" PIPE - A106-B BE SMLS	16	23101884	23310545	5:Vareta	MW.20_BW	29/08/2023	VT-I-013							
			2" PIPE - A106-B BE SMLS	16	23101884	23310545	PVX1312824		S260								
17	03	S13	BW 2" 90 LR ELBOW ASME B16.9 A234-WPB BE S	16	23101884	23310545	37:Vareta	MW.20_BW	16/10/2024	VT-M-0203							
			2" PIPE - A106-B BE SMLS	339	73	CE23004200_3_1_01	PVY1611579		S46								
18	02	S23	BW 2" PIPE - A106-B BE SMLS 2" 90 LR ELBOW ASME B16.9 A234-WPB BE S	16	23101884	23310545	37:Vareta	MW.20_BW	16/10/2024	VT-M-0203							
				339	73	CE23004200_3_1_01	PVY1611579		S46								
19	03	S14	BW 2" PIPE - A106-B BE SMLS 2x2" WN FLANGE ASME B16.5 300# A105N RF	16	23101884	23310545	37:Vareta	MW.20_BW	16/10/2024	VT-M-0203							
				39	88AV0	225263	PVY1611579		S46								

Notes

BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld
PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test
UT-Ultrasonic Test; PMI-Positive Material Identification
HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test

Remarks

APPROVED QC

Name: *P. V. IDASINHA*
Date: *29/10/2024*
Sign: *[Signature]*

APPROVED by Client

Name: *Zech Bouet*
Date: *30/10/2024*
Sign: *[Signature]*

APPROVED by 3rd party or AI

Name: *José Nunes*
Date: *29/10/2024*
Sign: *[Signature]*
SGS
Reviewed by: NoBo 1155
Witnessed by:



Punch List

IDENTIFICATION CODE

SHEET 1 / 1	DOC.CLASS 1	ISSUE 01
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ISO ID-2121-BU10C13-1

On behalf of Tecnimont
Dragos Andrei
Mechanical Piping Spv.

30-10-2024

NOTES AND REMARKS

On behalf of Tecnimont
A. Zegheanu R
NWI W

Digitized by srujanika@gmail.com

	DATE (dd-Mmm-YYYY)	NAME	SIGNATURE
SUBCONTRACTOR	23/10/2024	P. V. VIDASINHA	 QA/QC
CONTRACTOR			
COMPANY			
(Free)			

