

 Tecnimont S.p.A.	 REPSOL POLIMEROS SA	4274_CONST 4274-ALBA PROJECT-PP AND PEL PLANTS		
		MOD-ITP-XL_220 RELEASE OF SPOOLS FROM WORKSHOP Rev.1		
		RFI Nr.:	Date :	
Unit -				
Plant Area -				
Isometric Number				
Inspection Package Number IP-WSR-P-310-000118_RFI2181 - IP Spool Release From Workshop				

Sheet 01/01

The Present Inspection Package contains the following Elements:

2121-VA00035-1-SP02;2121-VA00035-1-SP01;2121-VA00034-1-SP01;2121-VA00031-1-SP01;2121-LPN91S01-2-S
 P04;2211-VRG50A14-1-SP03;2211-VRG50A14-1-SP02;2211-VRG50A14-1-SP01;2211-FW68B36-3-SP08;2211-FW
 68B36-2-SP07-ZZ;2211-FW68B36-2-SP06;2211-FW68B36-2-SP05;1211-WW70B03-1-SP03;1211-WW70B03-1-SP0
 2;1211-WW70B03-1-SP01;1211-N01001-1-SP06;1211-N01001-1-SP05;1211-N01001-1-SP04;1211-N01001-1-SP03;
 1211-N01001-1-SP02;1211-N01001-1-SP01;2211-VRG50B03-3-SP09;2211-VRG50B03-3-SP08;2211-FL50E04-1-S
 P04;2211-FL50E04-1-SP03;2211-FL50E04-1-SP02;2211-FL50E04-1-SP01;2121-CWR40B07-1-SP02;2121-CWR40
 B07-1-SP01;1121-JWS64072-1-SP05;1121-JWS64072-1-SP04;1121-JWS64072-1-SP03;1121-JWS64072-1-SP02;1
 121-JWS64072-1-SP01;2211-N50A15-3-SP06;2211-N50A15-3-SP05;2211-N50A15-3-SP04;2211-N50A15-3-SP03;2
 211-N50A15-2-SP16;2211-N50A15-2-SP15;2211-N50A15-2-SP14;2211-N50A15-2-SP13;2211-N50A15-2-SP11;2211
 -N50A15-2-SP10;2211-VA62E03-1-SP02;2211-VA62E03-1-SP01;1211-FW68B50-1-SP02;1211-FW68B50-1-SP01;12
 11-CWS89031-2-SP02;1211-CWS89031-2-SP01;1211-CWS89031-1-SP04;1211-CWS89031-1-SP03;1211-CWS890
 31-1-SP02;1211-CWR89021-2-SP06;1211-CWR89021-2-SP05;1121-BDL23016-2-SP03;1121-BDL23016-1-SP02-ZZ
 ;1121-BDL23016-1-SP01

NOTES (*) : 4274-XH-PQ-00000001

1) Painting cycle to be indicated.

2) Refer to: 4274-LZ-PC-00000214 (COMPANY 4001008GEN-PC-214) "Management of Site Metallic Welding Activities" and 4274-LZ-PC-00000215 (COMPANY 4001008GEN-PC-215) "Procedure for Traceability of Piping Material"

3) Refer to: 4274-XH-SG-00000003 (COMPANY 45-L-45-000-2-00-80005) "Specification for Piping Fabrication & Erection Amendment to EC-L-51.01 and EC-L-51.02" and 4274-XH-PQ-00000001 (COMPANY 45-L-45-000-2-00-80081) "Inspection and Test Plan for Steel Piping Works"

 **TECNIMONT**

Pinto Joaquim

Mechanical Piping Spv.

Joaquim Pinto
02/05/2024

 **TECNIMONT**

L.Gomes
NW1

R
W

Moskwa

LEGEND OF CHECK RESULT	<input checked="" type="checkbox"/> Checked & NOT Accepted	<input checked="" type="checkbox"/> Checked & Accepted	N.A. Not Applicable	<input type="checkbox"/> Y / N Punch List Produced
	Date (DD-MMM-YYYY)	Name	Signature	
SUBCONTRACTOR	02/05/2024	Patricia Texeira	Patricia Texeira	
CONTRACTOR				
COMPANY				
(Free)				

QC

ISO Summary List

22635 / 5905
Page 1

Client **TECNIMONT/REPSOL**
Local **Portugal**

Job # **22635**
Project **4274 ALBA-I007 Piping Fabrication**

% RT/UT
% PT/MT

ISO # **2121-LPN91S01-2**
Piping Size/Class **4-1C13**

Revision **01**
PED Category **I**

Priority **2**
Assessment Inspection/Results

Spool	Weld#	Joint	Product Description	Seq. N.	Heat #	M.Certificate	FM-Dos	WPS	Weld Date/Stamp	VT	NDT-PT/MT	NDT-RT/UT	NDT-PMI/HT	NDT-PN	NDT-FT	Extension 1	Extension 2
05 04	S16	BW	4" PIPE - A106-B BE SMLS 4x2" REDUCING TEE ASME B16.9 A234-WPB B	TCM 221	R60449 ✓ 24332 ✓	E5027 CE23007086_3.1_01		MW.20_BW	16/02/2024 S08	VT-M-038							
10 04	S17	BW	4" PIPE - A106-B BE SMLS 4x2" REDUCING TEE ASME B16.9 A234-WPB B	TCM 221	R60449 ✓ 24332 ✓	E5027 CE23007086_3.1_01		MW.20_BW	16/02/2024 S08	VT-M-038							
11 04	S22	BW	4" PIPE - A106-B BE SMLS 4" BLIND FLANGE ASME B16.5 150# A105N R	TCM 221	R60449 ✓ 23902567 ✓	E5027 BC-23-Y145/13		MW.20_BW	16/02/2024 S08	VT-M-038							
12 04	S25	OL	4" PIPE - A106-B BE SMLS 4x.75" REDUCING SOCKOLET MSS SP-97 3000	TCM 425	R60449 ✓ 244301 ✓	E5027 CE/2022/1596		MW.20_SBR	16/02/2024 S08	VT-M-038	MT: MT-I-072-A						
13 04	S30	OL	4" PIPE - A106-B BE SMLS 4x.75" REDUCING SOCKOLET MSS SP-97 3000	TCM 425	R60449 ✓ 244301 ✓	E5027 CE/2022/1596		MW.20_SBR	16/02/2024 S08	VT-M-038	MT: MT-I-075-A						

Notes

BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld
PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test
UT-Ultrasonic Test; PMI-Positive Material Identification
HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test

Remarks

APPROVED QC

Name: *Patricia Texeira*
Date: *02/05/2024*
Sign: *Patricia Texeira*

APPROVED by Client

Name: *TECNIMONT*
Date: *L. Gomes*
Sign: *L. Gomes*

APPROVED by 3rd party or AI

Name:
Date:
Sign:
QC

