#1 TECNIMONT



4274 CONST

ALBA PROJECT-PP AND PEL PLANTS



Tecnimont S n A

SA	, v
RELEASE OF SPOOLS FROM WORKSHOP	Report n° IP-WSR-P-310-000187_RFI3231_MOD-I
	RFI Nr.: Date :

MOD-ITP-XL 220 TP-XL 220 Unit Plant Area Isometric Number Inspection Package IP-WSR-P-310-000187_RFI3231 - IP Spool Release From Workshop Number

Sheet 01/01

The Present Inspection Package contains the following Elements:

1111-FW68C08-2-PIPE-03;1111-FW68C08-2-PIPE-01;2121-FW68W31-4-PIPE-01;2121-FW68W31-3-PIPE-06;2121-FW68W32-1-PIPE-01;2121-FW68W30-3-PIPE-01;2121-FW68W24-1-PIPE-03;2121-FW68W24-1-PIPE-01;2121-FW 68W11-4-PIPE-01;2121-FW68W11-3-PIPE-06;1115-FW68C08-1-PIPE-05;1111-FW68C08-2-PIPE-06;1115-FW68K06 -2-PIPE-04;2121-FW68W31-4-PIPE-03;2121-FW68W24-2-PIPE-07;2121-FW68W10-1-PIPE-03;2121-FW68W30-1-P | IPE-01;2121-FW68W31-6-PIPE-05;2121-FW68W11-8-PIPE-06;2121-FW68W11-5-PIPE-01;2121-FW68W11-3-PIPE 01:2121-FW68W11-1-PIPE-03:1115-FW68C08-1-PIPE-01:1111-FW68C08-2-PIPE-09:1111-FW68K06-2-PIPE-06:111 1-FW68K06-2-PIPE-03;2121-FW68W24-2-PIPE-04;2121-FW68W24-2-PIPE-03;2121-FW68S07-1-PIPE-02;2121-FW 68S07-1-PIPE-01;2121-FW68W11-7-PIPE-09;2121-FW68W11-6-PIPE-06;2121-FW68W11-1-PIPE-15;2121-FW68W 11-1-PIPE-11;1111-FW68C08-2-PIPE-02;1115-FW68K06-2-PIPE-05;2121-FW68W31-4-PIPE-02;2121-FW68W31-3-PIPE-07;2121-FW68W31-3-PIPE-05;2121-FW68W32-1-PIPE-02;2121-FW68W30-3-PIPE-02;2121-FW68W24-1-PIP E-04;2121-FW68W24-1-PIPE-02;2121-FW68W11-4-PIPE-05;2121-FW68W11-3-PIPE-10;1111-FW68C08-2-PIPE-04; 1115-FW68K06-2-PIPE-02;2121-FW68W31-4-PIPE-05;2121-FW68W24-2-PIPE-05;2121-FW68W10-1-PIPE-01;2121 -FW68W30-1-PIPE-04;2121-FW68W24-1-PIPE-05;2121-FW68W11-8-PIPE-04;2121-FW68W11-6-PIPE-01;2121-FW 68W11-2-PIPE-01;2121-FW68W11-1-PIPE-01;1115-FW68C08-1-PIPE-03;1115-FW68C08-1-PIPE-02;1111-FW68C08 -2-PIPE-08;1111-FW68K06-2-PIPE-05;1111-FW68K06-2-PIPE-04;2121-FW68W24-2-PIPE-02;2121-FW68W24-2-PIP E-01;2121-FW68S07-1-PIPE-05;2121-FW68S07-1-PIPE-03;2121-FW68W33-3-PIPE-02;2121-FW68W11-7-PIPE-05; 2121-FW68W11-7-PIPE-01;2121-FW68W11-1-PIPE-07;2121-FW68W11-1-PIPE-06;1111-FW68C08-2-PIPE-07;1111-FW68C08-2-PIPE-05;2121-FW68W31-3-PIPE-01;2121-FW68W24-2-PIPE-06;2121-FW68W10-1-PIPE-02;2121-FW6 8W32-1-PIPE-03;2121-FW68W11-8-PIPE-05;2121-FW68W11-8-PIPE-01;2121-FW68W11-6-PIPE-05;2121-FW68W1 1-5-PIPE-05;2121;FW68W11-4-PIPE-06;1115-FW68K06-2-PIPE-03;1115-FW68K06-2-PIPE-01;2121-FW68W30-12-PIPE-01;2121-FW68W30-12-PIPE-02-PIPE-02-PIPE-02-PIPE-02-PIPE-02-PIPE-02-PIPE-02-PIPE-02-PIPE-02-PIPE-02-PIPE-02-PIPE-02-PIPE-02-PIPE-03;1115-FW68W30-12-PIPE-02-PIPE-03;1115-FW68W30-12-PIPE-02-PIPE-03;1115-FW68W30-12-PIPE-02-PIPE-03;1115-FW68W30-12-PIPE-03;115-FW68W30-12-PIPE-03;115-FW68W30-12-PIPE-03;115-FW68W30-12-NDE / PMI HARDNESS Cleaning (3) Identified W: Wrapping Inspect OK (2) (Yes/No/NA) (Yes/No/NA) (Yes/No/NA) (Yes/No/NA) F: Field lon Bragos Andra

03.07.2024 On behalf of TCM

LEGEND OF CHECK RESULT

SUBCONTRACTOR

CONTRACTOR

COMPANY (Free)

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NOT Accepted

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Date [DD-MMM-YYYY]		Name		Si	ature	
03/07/20	24	Maria H	molf	0	c	



ISO Summary List

Client TECNIMONT/REPSOL

Job # **22635**

% RT/UT

22635 / 5972

Project 4274 ALBA-1007 Piping Fabrication

% PT/MT

Assessment Inspection/Results Priority 2B

PED Category Art 4.3

Piping Size/Class 3-B-13

ISO # 2121-FW68W32-1

Local Portugal

Revision 00

Spool	Spool Weld#	Joint	Product Description	Seq. N. Heat #	M.Certificate	FM-Dos	WPS	WeldDate/Stamp VT	T NDT-RT/U	IT NDT-PMI/HT	NDT-PN	DT-FT Ext	NDT-PT/MT NDT-RT/UT NDT-PM/HT NDT-PN NDT-FT Extension 1 Extension 2	2.	
10 10	GJ01	હ	3" GROOVED END TEE MFTR 150# A536 GR. 6					26/02/2024							
		_	3" PIPE - A53-B GALV PE SMLS	CERT. TCM819090016 V											
02 01	GJ02	ගි	3* PIPE - A53-B GALV PE SMLS 3* GROOVED END 90 FI BOW MFTR 150# A536	CERT. TCM 819090016 V	230371064			26/02/2024							
03 01	6303	B	3" GROOVED END 90 ELBOW MFTR 150# A536					26/02/2024							
		_	3" PIPE - A53-B GALV PE SMLS	CERT. TCM819090016 (
м 10	GJ04	ලි 	3" PIPE - A53-B GALV PE SMLS 3" GROOVED END 90 FI BOW METR 150# A536	CERT. TCM 819090016 V	230371064			26/02/2024							
90	GJ05	3	3" GROOVED END 90 ELBOW MFTR 150# A536					28/02/2024							
			3" PIPE - A53-B GALV PE SMLS	CERT. TCM 819090016 V	230371064										
2	9000	<u> </u>	3° GROOVED END TEE MFTR 150# A536 GR. 6	CERT. TCM 819990016	230371064			28/02/2024							
No	Notes			Remarks				APPROVED QC		APPROVED by Client	by Client		APPROVI	APPROVED by 3rd party or Al	
BW-E	Butt Weld;	; FW-Fille	BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld	P				Name:	- Name:	1	STEAN	4 /2	Name:		
PT-F	Penetrar	nt Test;	PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test					8	300	3	140	50	Date:		T
5	Ultrason	ic Test;	UT-Ultrasonic Test; PMI-Positive Material Identification	M 240				5		Sign.		5			T

Sign:

Sign:

HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test

A	Punch List	IDE	ENTIFICATION CO	ODE
TECNIMONT	PUNCH LIST			
		SHEET	DOC.CLASS	ISSUE
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