

 Tecnimont S.p.A.	 REPSOL POLIMEROS SA	4274_CONST	
		ALBA PROJECT-PP AND PEL PLANTS	
MOD-ITP-XL_220 Rev.1	RELEASE OF SPOOLS FROM WORKSHOP	Report n° IP-WSR-P-310-000265_RFI4025_MOD-ITP-XL_220	
		RFI Nr.:	Date :
Unit -			
Plant Area -			
Isometric Number			
Inspection Package Number IP-WSR-P-310-000265_RFI4025 - IP Spool Release From Workshop			

Sheet 01/01


The Present Inspection Package contains the following Elements:

3211-FW68B43-2-SP03;1126-BDL36020-1-SP02;1126-BDL36020-1-SP01;1126-BDL36013-2-SP01;1126-BDL36013-2-SP03;3211-N89001-1-SP03;3211-N89001-1-SP02;3211-N89001-1-SP01;4221-RGN14B01-1-SP02;4221-RGN14B01-1-SP01;4221-N11A08-2-SP06;4221-N11A08-2-SP05;4223-CWS10B09-1-SP01;3221-CWS91J06-1-SP02;3221-CWS91J06-1-SP01;2121-VA49A03-3-SP07;2121-VA49A03-3-SP06

Spool No.	Ready for destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Check List					
			Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA)

Ion Dragos Andrei  
13.08.2024  
On behalf of TEC

REGISTRU ADRIAN  
13/08/2024  
ON BEHALF OF TEC

LEGEND OF CHECK RESULT	<input checked="" type="checkbox"/> Checked & NOT Accepted	<input checked="" type="checkbox"/> Checked & Accepted	N.A. Not Applicable	Y / N Punch List Produced
	Date [DD-MMM-YYYY]	Name	Signature	QC
SUBCONTRACTOR	13/08/2024	Cutia Ferreira		
CONTRACTOR				
COMPANY				
(Free)				



# ISO Summary List

# 22635 / 1491  
Page 1

Client TECNIMONT/REPSOL

Job # 22635

% RT/UT

Local Portugal

Project 4274 ALBA-I007 Piping Fabrication

% PT/MT

ISO # 2121-VA49A03-3

Revision 00

Priority 2B

Piping Size/Class 3-1C2

PED Category Art 4.3

Assessment Inspection/Results

Spot	Weld#	Joint	Product Description	Seq. N.	Heat #	M. Certificate	FM-Dos	WPS	Weld Date/Samp	VT	NDT-P7/MT	NDT-R7/UT	NDT-PMI/HT	NDT-PN	NDT-FT	Extension	Extension 2
06	S21	BW	3" PIPE - A106-B BE SMLS	17	23211709	23310546	5-Varela	MW.20_BW	19/10/2023	VT+052							
07	S22	BW	3" 90° LR ELBOW ASME B16.9 A234-WPB BE S	228	215148	CE23002654.31.01	PVX1312824	MW.20_BW	S71	VT+052							
08	S23	BW	3" PIPE - A106-B BE SMLS	17	23211709	23310546	5-Varela	MW.20_BW	S71	VT+052							
10	S25	BW	3" 90° LR ELBOW ASME B16.9 A234-WPB BE S	228	215148	CE23002654.31.01	PVX1312824	MW.20_BW	S71	VT+052							
12	S26	BW	3" 90° LR ELBOW ASME B16.9 A234-WPB BE S	228	215148	CE23002654.31.01	5-Varela	MW.20_BW	S286	VT+055							
14	S27	BW	3" PIPE - A106-B BE SMLS	17	23211709	23310546	PVX1312824	MW.20_BW	S286	VT+055							
16	S28	BW	3" 90° LR ELBOW ASME B16.9 A234-WPB BE S	228	215148	CE23002654.31.01	5-Varela	MW.20_BW	S286	VT+055							
18	S29	BW	3" PIPE - A106-B BE SMLS	17	23211709	23310546	PVX1312824	MW.20_BW	S286	VT+055							
			3x3" WN FLANGE ASME B16.5 150# A105N RF	37	704622	224997	5-Varela		S286								

## Notes

BW-Butt Weld, FWF-Fillet Weld, LW-Lap Weld, SW-Socket Weld, TBW-Tee Butt Weld  
PT-Penetration Test, MT-Magnetic Test, RT-Radiographic Test  
UT-Ultrasonic Test, PMI-Positive Material Identification  
HT-Hardness Test, PN-Pneumatic Test, FT-Ferrites Test

## Remarks

## APPROVED QC

Name: Cecilia Ferreira  
Date: 13/08/2024  
Sign:

## APPROVED by Client

Name:   
Date: 13/08/2024  
Sign:

## APPROVED by 3rd party or AI

Name:  
Date:  
Sign:

ISO ID: 2121-VA49A03-3

## ACO COMMENTS

RECEIVED ARIANA  
13/08/2024  
ON BEHALF OF TEAM

(Free)



