

TECNIMONT

REPSOL POLIMEROS  
SA

4274\_CONST

ALBA PROJECT-PP AND PEL PLANTS



Tecnimont S.p.A.

MOD-ITP-XL_220		RELEASE OF SPOOLS FROM WORKSHOP	Report n° <b>IP-WSR-P-310-000402_RFI5363_MOD-ITP-XL_220</b>
Rev.1			RFI Nr.: Date :
Unit -			
Plant Area -			
Isometric Number			
Inspection Package Number	<b>IP-WSR-P-310-000402_RFI5363 - IP Spool Release From Workshop</b>		

Sheet 01/01

The Present Inspection Package contains the following Elements:

1128-LS71010-1-SP02;1128-LS71010-1-SP01;2131-VRL52A57-1-SP01;2131-VRL52A32-1-SP02;2131-VRL52A32-1-SP01;1121-HCM24099-5-SP09;2121-CYG40B01-1-SP01;2121-VRG41B09-4-SP10;2121-VRG41B09-4-SP05;2121-VRG41B09-4-SP04;2121-CYG40B17-2-SP05;2121-CYG40B17-2-SP04;2121-CYG40B17-2-SP03;121-P23031-1-SP04;1121-P23031-1-SP03;1121-P23029-1-SP02

The Present Inspection Package contains the following Elements:  1128-LS71010-1-SP02;1128-LS71010-1-SP01;2131-VRL52A57-1-SP01;2131-VRL52A32-1-SP02;2131-VRL52A32-1-SP01;1121-HCM24099-5-SP09;2121-CYG40B01-1-SP01;2121-VRG41B09-4-SP10;2121-VRG41B09-4-SP05;2121-VRG41B09-4-SP04;2121-CYG40B17-2-SP05;2121-CYG40B17-2-SP04;2121-CYG40B17-2-SP03;121-P23031-1-SP04;1121-P23031-1-SP03;1121-P23029-1-SP02
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Spool No.	Ready for destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Check List					
			Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA)

**SGS**  
NoBe 1155  
22/10/2024

On behalf of Tecnimont  
A. Zegheanu  
NWI

06/11/2024

LEGEND OF CHECK RESULT	<input checked="" type="checkbox"/> Checked & NOT Accepted	<input checked="" type="checkbox"/> Checked & Accepted	N.A.	Not Applicable	Y / N	Punch List Produced
			Date [DD-MMM-YYYY]	Name		Signature
SUBCONTRACTOR			22/10/2024	R. V. VIDASINRA		
CONTRACTOR						
COMPANY (Free)						



ENGINEERING CHALLENGES

GRUPO PER  
Nervión Industrial

REPSOL

# ISO Summary List

# 22635 / 1904

Page 1

Client TECNIMONT/REPSOL Job # 22635 % RT/UT  
 Local Portugal Project 4274 ALBA-1007 Piping Fabrication % PT/MT

ISO # 2121-CYG40B01-1 Revision 00 Priority 2B  
 Piping Size/Class 32-1E87 PED Category III Assessment Inspection/Results

Spool	Weld#	Joint	Product Description	Seq. N.	Heat #	M. Certificate	FM-Dos	WPS	WeldDate/Stamp	VT	NDT-PT/MT	NDT-RT/UT	NDT-PMI/HT	NDT-PN	NDT-FT	Extension 1	Extension 2
01	S01	BW	32x32" WN FLANGE ASME B16.47-B 300# A10 42x32" CONCENTRIC REDUCER ASME B16.9 A4	40 161	UFN/A9 234769	226274 0012023-42	37-Valeira -PVY1611579 26-Elefodo - SBX4611410	MW.21_BW S08	01/10/2024 BR/C/M-0182								

Notes	Remarks	APPROVED QC	APPROVED by Client	APPROVED by 3rd party or AI
BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld PT-Penetration Test; MT-Magnetic Test; RT-Radiographic Test UT-Ultrasonic Test; PMI-Positive Material Identification HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test		Name: V. IDASINHA Date: 21/10/2024 Sign:	Name: Date: 06/11/2024 Sign:	Name: Date: 22/10/2024 Sign:

NoBo 1155  without copy  
  
 NoBo 1155  with copy



## Punch List

**IDENTIFICATION CODE**

SHEET 1 / 1	DOC.CLASS 1	ISSUE 01
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ISO ID-2121-CYG40B01-1

## NOTES AND REMARKS

On behalf of Tecnimont  
A. Zegheanu R [ ]  
NWI W [ ]

	DATE (dd-Mmm-YYYY)	NAME	SIGNATURE
SUBCONTRACTOR	22/10/2024	R. M. IDASHEE	
CONTRACTOR			
COMPANY			
(Free)			

