

[illegible]

"*" SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.

NOTES:

1. ALL DIMENSIONS ARE IN MILLIMETER.
2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
3. ALL FILLET WELDS SHALL BE GRIND TO SMOOTH CONCAVE CONTOUR.
4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-00000001
5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
6. PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION

Date	Initials	Signature
29-Nov-23	E.Simonito	

UNIT : 2120	EQP. NO.:19-D-4103	
CWA : 2121	SP NO.: SP-036	SUPPORT NO.: -

ATTACHMENT SP-036 OF BELOW DOCUMENT

							REALIZADO <i>PREPARED</i>	29-Nov-23	M.AZHAR	ESCALA: <i>SCALE:</i>	CONTRATISTA: <i>CONTRACTOR</i>
							COMPROB. <i>CHECKED</i>	29-Nov-23	H.JADHAV	1:25	4274-XH-DC-2121000
00	ISSUED FOR CONSTRUCTION	29-Nov-23	M.AZHAR	H.JADHAV	P.VAZE		APROBADO <i>APPROVED</i>	29-Nov-23	P.VAZE	TAMAÑO: <i>SIZE:</i>	PROYECTO: <i>PROJECT:</i>
REV. <i>REV.</i>	DESCRIPCIÓN <i>DESCRIPTION</i>	FECHA <i>DATE</i>	REALIZ. <i>PREP.</i>	COMPR. <i>CHCK.</i>	APROB. <i>APPROV.</i>	V'B' CLIENTE <i>CLIENT VERIFICATION</i>	V'B' CLIENTE <i>CLIENT APPROVAL</i>			DIN-A3	4001008

TITULO:
TITLE:

PIPE SPECIAL SUPPORT DRAWING



NEGOCIO:
BUSINESS: REPSOL POLYMEROS

CENTRO:
FACILITY: SINES INDUSTRIAL COMPLEX

ÁREA/ANEXO: AREA/ANNEX: 19	CLASIF.: CLASIF.: L	PLANO N°: DRAWING NUMBER: 19-000-2-03-85121	REV.: 00
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