#1 TECNIMONT

COMPANY (Free)



4274_CONST



ALBA	PROJEC	T-PP	AND	PEL	PLANT	S

	KEPJ	UL.	ALE	SA PROJECT	-PP AND PE	LPLANTS	Ī	
Tecnimont S.p.A.	REPSOL POLIN	MEROS					-	
MOD-ITP-XL_220 Rev.1	RELEASE O	F SPOOL	S FROM WO	ORKSHOP	Report n°	-310-000187	_RFI3231_MOD	-ITP-XL_220
				3	RFI Nr.:		Date :	
Un	it -							
Plant Are	a -							
Isometric Number							- 61	
spection Packag		0-000187	RFI3231 -	IP Spool Rele	ase From Worl	kshop		
Numbe	er							
								Sheet 01/0
he Present Insp	ection Packag	e contair	ns the follow	ving Element	s:			
111-FW68C08-2 W68W32-1-PIF 8W11-4-PIPE-0 2-PIPE-04;2121-PW68W 1;2121-FW68W -FW68K06-2-PI 8S07-1-PIPE-0 1-1-PIPE-11;112 PIPE-07;2121-FW68 115-FW68K06-2 FW68W30-1-PII 8W11-2-PIPE-0 2-PIPE-08;1111- 5-01;2121-FW68 115-FW68W11- 5-01;2121-FW68 115-FW68W11- 5-01;2121-FW68 115-FW68W11- 115-FW68W11- 115-FW68W11- 115-FW68W11- 115-FW68W11- 115-FW68W11- 115-FW68W11- 115-FW68W11- 115-FW68W11- 115-FW68W11- 115-FW68W11-	2-PIPE-03;1111 PE-01;2121-FW68V 11;2121-FW68V31-4- 68W31-6-PIPE 711-1-PIPE-03; IPE-03;2121-F 1;2121-FW68V 11-FW68C08-2 W68W31-3-PIPE-0 2-PIPE-02;212 PE-04;2121-FV68V 1;2121-FW68V 1;2121-FW68V 5-PIPE-01;212 F-05;2121-FW68V 1;2121-FW68V 1;2121-FW68V 1;2121-FW68V	1-FW68C /68W30-3 W11-3-PI PIPE-03; E-05;212' 1115-FW W68W24 V11-7-PI PE-05;21; 02;2121-F 1-FW68W W11-1-PI PIPE-05;1 5;2121-F 21-FW68' 411-8-PIP	08-2-PIPE-01; PE-06;1115 2121-FW68W1 68C08-1-P -2-PIPE-04; 21115-FW68W 7W68W11-4-PIPE-05; PE-01;1115 111-FW68k W68S07-1 W11-1-PIPE W11-1-PIPE-01;2 E-05;2121	-01;2121-FW 2121-FW68V 2121-FW68C08 8W24-2-PIPE 1-8-PIPE-06; IPE-01;1111- I;2121-FW68 I-FW68W11 8K06-2-PIPE-05;2121-FW68 3-FW68C08 (06-2-PIPE-03;212 E-07;2121-FW68 I-FW68W11 E-121-FW68W11 E-121-FW68W11 E-121-FW68W11 IRW68-2-PIPE-06;2121-FW68W11 IRW68W11 IRW68W11 IRW68W11 IRW68W11 IRW68W11 IRW68	168W31-4-PIPI 1724-1-PIPE-05;111 1-PIPE-05;111 1-017;2121-FW68W 12121-FW68W 1-FW68C08-2-F 1008-2-F 1008-2-12 1008	3;2121-FW6; 1-FW68C08 68W10-1-PII 11-5-PIPE-09;1111 03;2121-FW6 21-FW68W1- 68W31-4-PI W30-3-PIPE-10; PE-05;2121-I 4;2121-FW6 5-FW68C08 W24-2-PIPE 3-PIPE-06;1111-I ;2121-FW68 1-FW68W1	8W24-1-PIPE2-PIPE-06;111 PE-03;2121-FW68V1-FW68K06-2- 68S07-1-PIPE- 1-1-PIPE-15;21 PE-02;2121-FW68V10-1-PIPE-02;111 -02;2121-FW68C08FW68W10-1-PIPE-02;111 -1-PIPE-02;111	01;2121-FW 15-FW68K06 W68W30-1-F W11-3-PIPE- PIPE-06;111 -02;2121-FW 121-FW68W W68W31-3- 8W24-1-PIP 8-2-PIPE-04 IPE-01;2121-FW 11-FW68C08 68W24-2-PIF 1-7-PIPE-05; 1PE-07;1111- 02;2121-FW6
E-01;2121-FW	\$\$\$\\\31-4-PIPE	-04;2121	FW68W3)-2-PIPE-01;	2121-FW68W	30-4-5 IPE-0	2:2121-FW68V	¥33-3-PIPE-
PE-01;2121-FW6 1\$20021 \$100068 0 V	(3) -6-PIPE 01; Painting (1) V: Wrapping F: Field	211200 EFW Class	68W11-3-F Visual Inspect	PIPE-05;212° Traceability OK (2)	1-FW68W151-2 NDE / PMI (Yes/No/NA)	PIPEVA5;21 HARDNESS (Yes/No/NA)	cleaning (3)	I-PEF-02 Identified (Yes/No/NA)
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LEGEND OF CHECK RE	SIIII IXI	hecked & IOT Accepted	d v	Checked & Accepted	N.A.	Not Applicable	Y / N	ch List duced
			Date MMM-YYYY]	,	Name		Signature	
SUBCONTRACTO	OR	03	107/20	4 1	ava to	nell		
CONTRACTOR		00	1700	1			QC	



ISO Summary List

Client TECNIMONT/REPSOL

Job # 22635

Revision 00

PED Category Art 4.3

NDT-PT/MT | NDT-RT/UT | NDT-PMI/HT | NDT-PN | NDT-FT | Extension 1 | Extension 2

5

WeldDate/Stamp 15/02/2024 15/02/2024

WPS

FM-Dos

M.Certificate

Seq. N. Heat # **SERT. TCM 731175** V

06-23-12519

Piping Size/Class 2-B-13

SO # 2121-FW68W11-8

Local Portugal

15/02/2024 15/02/2024 15/02/2024 5/02/2024 15/02/2024

06-23-12519

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06-23-12519

SERT. TCM731175 V

06-23-12519 06-23-12519

ERT, TCM 731175 ∨

THD Z 90 ELBOWASME B16.11 3000# A105 GALV Z 90 ELBOWASME B16.11 3000# A105 GALV Z 90 ELBOWASME B16.11 3000# A105 GALV Z PIPE - A53-B GALV THREADED NPT MALE Z 90 ELBOWASME B16.11 3000# A105 GALV Z PIPE - A53-B GALV THREADED NPT MALE Z 90 ELBOWASME B16.11 3000# A105 GALV Z PIPE - A53-B GALV THREADED NPT MALE

06-23-12519

06-23-12519

DERT. TCM731175 U

2' TEE ASME B16,11 3000# A105 GALV FTE
THD 2' 45 ELBOW ASME B16,11 3000# A105 GALV
2' PIPE A53-B GALV THREADED NPT MALE
THD 2' PIPE A53-B GALV THREADED NPT MALE

F135

5 5 10 10 5 4 01 15 01

F136 F144 F145 F146 F147 F148

THD 2" PIPE - A53-B GALV THREADED NPT MALE

Joint

Spool Weld# F01 2x1* REDUCING TEE ASME B16.11 3000# A10 2x1* REDUCING TEE ASME B16.11 3000# A10

표 돼

2" PIPE - A53-B GALV THREADED NPT MALE 2" PIPE - A53-B GALV THREADED NPT MALE

15/02/2024

22635 / 5919

% RT/UT

% PT/MT

Project 4274 ALBA-1007 Piping Fabrication

Priority 2B

Assessment Inspection/Results

APPROVED by 3rd party or Al APPROVED by Client

Sign: 100 / CO

Name: oftenia timorco

Date: Sign:

APPROVED QC

Remarks

BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt We

PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test

HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test UT-Ultrasonic Test; PMI-Positive Material Identification

Date: 🖒

Name:

Date:

Sign:

	Punch List		IDENTIFICATION CODE		
TECNIMONT	PUNCH LIST				
		SHEET 1/1	DOC.CLASS	ISSUE 01	
MECWIDE FOORFRIE CHALLENGT A 1- Emper Nervion industrial	ISO ID: 2121 - FW68W11 - 8				

	A semper	150 ID: 2121 -	FVV08VV11 - 8					
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No.	Field	De	scripton	Date	Completed			
		NO C	omptates					
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03 01	On behalf of TCM W NOTES AND REMARKS 25 HEAVY ABRITATION OF BEHALF OF TCM							
		DATE (dd-Mmm-YYYY)	NAME	SIGNATU	JRE			
SUBCONTRACTOR								
CONTRA	ACTOR							
COMPA	NY							
(Free)								

