#1 TECNIMONT



4274_CONST



REPSOL POLIMEROS

ALBA PROJECT-PP AND PEL PLANTS

Techimont S.p.A,	SA					
MOD-ITP-XL_220 Rev.1	RELEASE OF SPOOLS FROM WORKSHOP		Report n° IP-WSR-P-310-000204_RFI3427_MOD-ITP-XL_22			
			RFI Nr.:	Date :		
Unit				·		
Plant Area	(4 8					
Isometric Number						
Inspection Package	IP-WSR-P-310-0002	04_RFI3427 - IP Spool Relea	ase From Workshop			

Sheet 01/01

The Present Inspection Package contains the following Elements:
2121-VA40U06-1-SP01;2121-VA40U04-1-SP01;2121-CYG41C03-4-SP03;2121-CYG41D01-1-SP01;2121-CYG41C07-2-SP04;2121-CYG41C07-2-SP03;2121-CYG41 B01-1-SP01;2121-CYG41A07-4-SP07;2121-CYG41A07-4-SP06;2121-ET40A07-4-SP07;2121-CYG40B01-14-SP14;2121-CYG40B01-13-SP13;2121-CYG40B01-12-S P01;2211-PE41D02-3-SP01;2211-PE41D02-3-SP11;2211-PE41D02-3-SP10;2211-PE41D02-3-SP09;2211-PE41D02-3-SP08;2121-VRG41B13-3-SP01;2121-CYG40B0 4-4-SP03;2121-CYG40B04-4-SP02;2121-CYG40B04-4-SP01;2121-PE41D01-1-SP03;2121-CYG41C06-2-SP04;2121-CYG41C06-2-SP03;2121-CWR40B02-4-SP09;2 121-CWR40B02-4-SP08

	Ready for		Check List					
Spool No.	destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA

lon Dragos Andrei 16.07.2824. On behaff of TCM

LEGEND OF CHECK RESULT	×	Checked & NOT Accepted	$ \overline{\mathbf{A}} $	Checked & N.A. I	Not Applicable	Y / N Purich List Produced
		Date [DD-MMM-YYYY]		Name		OSignature
SUBCONTRACTOR		16/07/200	24	otherica timest	(0)	No.

A	[DD-MMM-YYYY]	Name		
SUBCONTRACTOR	16/07/2024	otcuia timoteo	N at h	
CONTRACTOR			(Dell)	
COMPANY			QC	
(Free)				



ISO Summary List

22635 / 6195

Page 1

% RT/UT % PT/MT

Client TECNIMONT/REPSOL

Local Portugal

qof

ISO # 2121-VA40U06-1

Piping Size/Class 2-1E18

Project 4274 ALBA-1007 Piping Fabrication

PED Category Revision 00

Priority 2B

Assessment Inspection/Results

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Al uoisu					APP	Name:	Date:	Sign:
FT Exte						4.0	029	
N L					ent	HEAN!	7/7	7
L NDT-P					by Cli	9/4	HQ/	7
NDT-PT/MT NDT-RT/UT NDT-PM/HT NDT-PN NDT-ET Extension 3					APPROVED by Client	\$	19	
T/UT	-0892	-0891	-0891	.0891	APPE	Name:	Date:	Sign:
r NDT-R	RT: RT-I-0892	RT: RT-1-0891	RT: RT-I-0891	RT: RT-1-0891				
TM/Tq-TC						Simosto	2014	
- N	88	-M-098	-M-098	M-098	သွ		60)	Z
	13/05/2024 VT S71	13/05/2024 VT-M-098 S71	13/05/2024 VT-M-098 S71	S71 VT-M-088	APPROVED QC	trewa	-	
WeldDate/Stamp		1			APPR	Name:	Date:	Sign:
WPS	MW.20_BW	MW.20_BW	MW.20_BW	MWV.20_BWV				
	_							
FM-Dos	201	201	100	5				
	17:Vareta PVX4010501	17:Vareta PVX401050	17:Vareta PVX4010501	17:Vareta PVX401056				
M.Certificate	45	23310545 17:Vareta CE23011612_3.1_01 PVX4010501	CE23011612_3.1_01 17:Vareta 23602059 PVX40105	1,31,01				
	225263		`					
. Heat #	B8AV0 23101884	16 23101884 SERT, TCM 77807	SERT. TCM 77807 442 23210199	442 2220199	arks			
Seq. N.	39	16 CERT. TC	CERT. TO	442 CERT. TG	Remarks	P		
	SN RF	BE S	BE S	A234-		ee Butt We		
otion	300# A10	234-WPB	,234-WPB	SME B16.5		eld; TBW-1	tion	Test
Product Description	WE B16.5 SMLS	SMLS IE B16.9 A	IE B16.9 A	oucer As		Socket W	dentifical	-Ferrites
Produc	ANGE ASI 06-B BE	06-B BE S	BOW ASN 06-B BE	ITRIC REI		Weld; SW	Material	Test; FT
	2x2" WN FLANGE ASME B16.5 300# A105N RF 2" PIPE - A106-B BE SMLS	2" PIPE - A106-B BE SMLS 2" 45 LR ELBOW ASME B16 9 A234-WPB BE S	2" 45 LR ELBOW ASME B16 2" PIPE - A106-B BE SMLS	2" PIPE - 4106-B BE SMLS		BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld PT-Penetrant Test: MT-Mannetic Test: RT-Radiographic Test	UT-Ultrasonic Test, PMI-Positive Material Identification	HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test
Joint)		W-Fillet We	Test, PMI	Fest; PN-I
Spool Weld#	- 10			804	S	ult Weld; F	trasonic	ardness
Spool	03 01		08 01	8	Notes	BW-Bi	UT-U	HTH

	Punch List	IDENTIFICATION CODE				
TECNIMONT	PUNCH LIST					
		SHEET 1/1	DOC.CLASS 1	ISSUE 01		
MECWIDE HUSHIRA CHALLENGE NOTHER MACHINETIA	ISO ID: 2121 - VA40U06 - 1					

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No.	Field				Date	Completed
		NO OC	MMENTS			
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	lon Droges And 16.07.2024 On behalf of T	rel NOTES A	ND REMARKS	766H 161 1820	EANU 1 1071201 47 09	ASRIAN
-		DATE (dd-Mmm-YYYY)	NAME		SIGNATU	

DATE (dd-Mmm-YYYY)
NAME
SIGNATURE

SUBCONTRACTOR
CONTRACTOR
COMPANY
(Free)

