

 Tecnimont S.p.A.	 REPSOL POLIMEROS SA	4274_CONST 4274-ALBA PROJECT-PP AND PEL PLANTS	
MOD-ITP-XL_220 RELEASE OF SPOOLS FROM WORKSHOP Rev.1		Report n° IP-WSR-P-310-000136_RFI2325_MOD-ITP-XL_220	
		RFI Nr.:	Date :
Unit -			
Plant Area -			
Isometric Number			
Inspection Package Number IP-WSR-P-310-000136_RFI2325 - IP Spool Release From Workshop			

Sheet 01/01

The Present Inspection Package contains the following Elements:

2121-VA49A02-2-SP04;2121-VA49A02-2-SP03;1121-BDL24073-1-SP05;1121-BDL24073-1-SP04;1211-CWR86011-2-SP02;1211-CWR86011-2-SP01;2121-VA49A05-2-SP04;2121-VA49A05-2-SP03;2121-VA49A05-2-SP02;2121-VA49A02-2-SP05;2121-FL40B01-1-SP03;2121-FL40B01-1-SP02;2121-FL40B01-1-SP01;2211-FL52A01-2-SP03;2211-FL52A01-2-SP02;1211-CWR86011-2-SP03;2121-FL41B01-2-SP05;2121-FL41B01-2-SP04;2121-FL41B01-1-SP03;2121-FL41B01-1-SP02;2121-FL41B01-1-SP01;2121-FL40K05-1-SP01;2211-IW91N06-1-SP03;2211-IW91N06-1-SP02;2211-IW91N06-1-SP01;2121-FL41C01-2-SP03;2121-FL41C01-2-SP02;2121-FL41B01-2-SP06;2211-PA91P06-2-SP06;2211-PA91P06-2-SP05;2211-IW91N06-2-SP06;2211-IW91N06-2-SP05;2211-IW91N06-1-SP04

NOTES (*) : 4274-XH-PQ-00000001

1) Painting cycle to be indicated.

2) Refer to: 4274-LZ-PC-00000214 (COMPANY 4001008GEN-PC-214) "Management of Site Metallic Welding Activities" and 4274-LZ-PC-00000215 (COMPANY 4001008GEN-PC-215) "Procedure for Traceability of Piping Material"

3) Refer to: 4274-XH-SG-00000003 (COMPANY 45-L-45-000-2-00-80005) "Specification for Piping Fabrication & Erection Amendment to EC-L-51.01 and EC-L-51.02" and 4274-XH-PQ-00000001 (COMPANY 45-L-45-000-2-00-80081) "Inspection and Test Plan for Steel Piping Works"

Ion Dragos Andrei
17.05.2024


 I.D. Polifrescu R
 NWI W
 17/05/24

LEGEND OF CHECK RESULT	<input checked="" type="checkbox"/> Checked & NOT Accepted	<input checked="" type="checkbox"/> Checked & Accepted	N.A. Not Applicable	Y / N	Punch List Produced
	Date [DD-MMM-YYYY]	Name	Signature		
SUBCONTRACTOR	14/05/2024	Patricia Texeira	Patricia Texeira		
CONTRACTOR					
COMPANY					
(Free)					



ISO Summary List

22635 / 2537
Page 1

Client **TECNIMONT/REPSOL**

Job # **22635**

% RT/UT

Local **Portugal**

Project **4274 ALBA-I007 Piping Fabrication**

% PT/MT

ISO # **2121-FL41B01-2**

Revision **00**

Priority **2**

Piping Size/Class **3-B32S1**

PED Category **I**

Assessment Inspection/Results

Spool	Weld#	Joint	Product Description	Seq. N.	Heat #	M.Certificate	FM-Dos	WPS	WeldDate/Stamp	VT	NDT-PT/MT	NDT-RT/UT	NDT-PMI/HT	NDT-PN	NDT-FT	Extension 1	Extension 2
05	04	S15	BW 3x3" WN FLANGE ASME B16.5 150# A350-LF2 ✓ 3" PIPE - A333-6 BE SMLS ✓	TCM 125	22904159 ✓ 23102062 ✓	BLD-25-0525-019 23503488	18:Vareta F PVX2910998	MW.23_BW	26/12/2023 S46	VT-I-096 ✓							
06	04	S16	BW 3" PIPE - A333-6 BE SMLS ✓ 3" 90 LR ELBOW ASME B16.9 A420-WPL6 BE ✓	125 587	23102062 ✓ 720406 ✓	23503488 CE23004182_3_1_01	18:Vareta F PVX2910998	MW.23_BW	26/12/2023 S46	VT-I-096 ✓							
07	04	S17	BW 3" 90 LR ELBOW ASME B16.9 A420-WPL6 BE ✓ 3" PIPE - A333-6 BE SMLS ✓	587 125	720406 ✓ 23102062 ✓	CE23004182_3_1_01 23503488	18:Vareta F PVX2910998	MW.23_BW	26/12/2023 S46	VT-I-096 ✓							
08	05	S19	BW 3" 90 LR ELBOW ASME B16.9 A420-WPL6 BE ✓ 3" PIPE - A333-6 BE SMLS ✓	587 125	720406 ✓ 23102062 ✓	CE23004182_3_1_01 23503488	18:Vareta F PVX2910998	MW.23_BW	22/12/2023 S46	VT-I-095 ✓							
09	05	S20	BW 3" PIPE - A333-6 BE SMLS ✓ 3" 90 LR ELBOW ASME B16.9 A420-WPL6 BE ✓	125 587	23102062 ✓ 720406 ✓	23503488 CE23004182_3_1_01	18:Vareta F PVX2910998	MW.23_BW	26/12/2023 S46	VT-I-096 ✓							
10	05	S21	BW 3" 90 LR ELBOW ASME B16.9 A420-WPL6 BE ✓ 3" PIPE - A333-6 BE SMLS ✓	587 125	720406 ✓ 23102062 ✓	CE23004182_3_1_01 23503488	18:Vareta F PVX2910998	MW.23_BW	22/12/2023 S46	VT-I-095 ✓							
11	05	S22	OL 3" PIPE - A333-6 BE SMLS ✓ 3x.75" REDUCING SOCKOLET MSS SP-97 3000 ✓	125 TCM	23102062 ✓ 2304B-VD41 ✓	23503488 2023-06-283-40	18:Vareta F PVX2910998	MW.23_SBR	22/12/2023 S46	VT-I-095 ✓	MT: MT-I-063-A ✓						
12	06	S26	BW 3" 90 LR ELBOW ASME B16.9 A420-WPL6 BE ✓ 3" PIPE - A333-6 BE SMLS ✓	587 125	720406 ✓ 23102062 ✓	CE23004182_3_1_01 23503488	18:Vareta F PVX2910998	MW.23_BW	22/12/2023 S46	VT-I-095 ✓							
13	06	S27	BW 3" PIPE - A333-6 BE SMLS ✓ 3" 90 LR ELBOW ASME B16.9 A420-WPL6 BE ✓	125 587	23102062 ✓ 720406 ✓	23503488 CE23004182_3_1_01	18:Vareta F PVX2910998	MW.23_BW	26/12/2023 S46	VT-I-096 ✓							
14	06	S28	BW 3" 90 LR ELBOW ASME B16.9 A420-WPL6 BE ✓ 3" PIPE - A333-6 BE SMLS ✓	587 125	720406 ✓ 23102062 ✓	CE23004182_3_1_01 23503488	18:Vareta F PVX2910998	MW.23_BW	22/12/2023 S46	VT-I-095 ✓							
15	06	S29	BW 3" PIPE - A333-6 BE SMLS ✓ 3" 45 LR ELBOW ASME B16.9 A420-WPL6 BE ✓	125 379	23102062 ✓ 710022 ✓	23503488 CE23002072_3_1_01	18:Vareta F PVX2910998	MW.23_BW	22/12/2023 S46	VT-I-095 ✓							
Notes				Remarks				APPROVED QC			APPROVED by Client			APPROVED by 3rd party or AI			
BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld								Name: Patricia Texeira			Name: MECMONT			Name:			
PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test								Date: 14/05/2024			Date: I.D. Polifronescu R			Date:			
UT-Ultrasonic Test; PMI-Positive Material Identification								Sign: Patricia Texeira			Sign: NWI			Sign:			
HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test																	



					LINE DATA									
					FLUID CODE: FL			LINE NO. 3"-FL-41B01-B32S1						
					PIPING MATERIAL CLASS		INSULATION	WELD CLASS	HEAT TREATMENT	PAINTING CODE	P&ID No.			
00	22-09-2023	ISSUED FOR CONSTRUCTION			TG	MW	TM	B32S1		N / O	M	N	1	19-A-19-000-1-01-00001 sheet 5
REV	DATE	REVISION DESCRIPTION			DRAWN UP	CHKD UP	APP'D	B32S1		N / O	M	N	1	19-A-19-000-1-01-00001 sheet 5

Tecnimont		PIPING ISOMETRIC		IDENTIFICATION CODE			
PLANT: SINES INDUSTRIAL COMPLEX		CLIENT REF: REPSOL POLYMEROS		Job	ETC	Area	N
				4274	XHDL	2121	FL41B01
				UNIT	19	SHEET	2
						REV	00
REFERENCES		E C T N		E C T N		E C T N	
PIPING ISOMETRIC LIST		19-L-19-000-2-00-86197 sheet 3		PIPING SUPPORT SPECIFICATION		PIPING STANDARD SUPPORT SUMMARY	
		XH-LD-21210001		XH-SG-00000002		XH-LP-00000001	
				PIPING TYPICAL INSTALLATIONS		WELDING SPECIFICATION	
				XH-SL-00000002		XH-SW-00000001	

