00 ISSUED FOR CONSTRUCTION

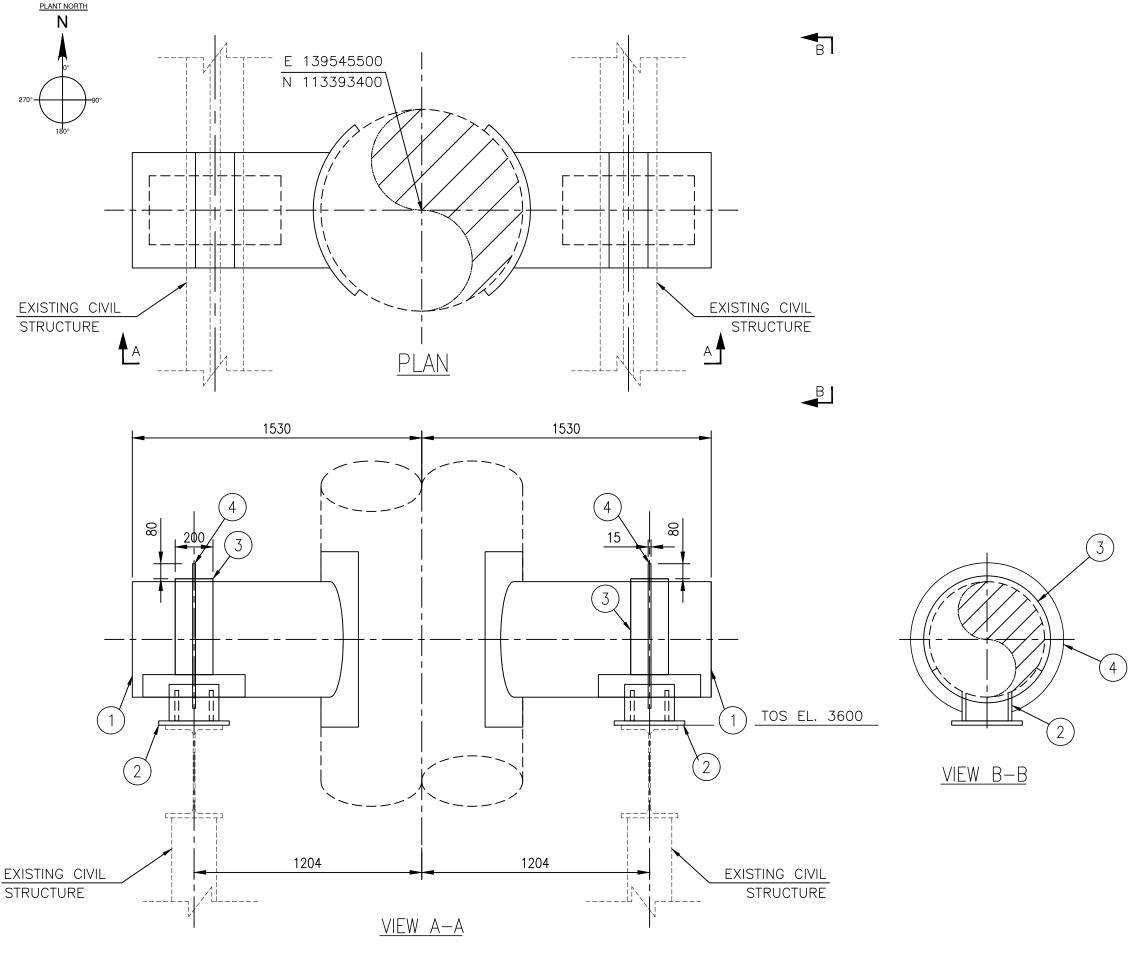
01-Dec-23

M.AZHAR

H.JADHAV

COMPR.

G.PAGANON



CONTRATISTA:

4001008

4274-XH-DC-11120001

1:25

DIN-A3

TAMAÑO: *SIZE:* 

REALIZADO *PREPARED* 

APROBADO APPROVED

CLIENTE CLIENT APPROV.

1-Dec-23 M.AZHAR

I-Dec-23 H.JADHA\

	BILL OF MATERIAL		
SR.NO.	DESCRIPTION	QTY.	WIEGHT (Kg
1	EW06 DN=42"x24", L=1530	1	_
2	C4A1 L=300, H=100		_
3	P27A DN24", L-200mm,		-
4	PLATE 80x15mm	2	-

"\*" SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.

## NOTES:

- 1. ALL DIMENSIONS ARE IN MILLIMETER.
- FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
- 3. ALL FILLET WELDS SHALL BE GROUND TO SMOOTH CONCAVE CONTOUR.
- 4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-00000001
- 5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
- PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
- 7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION					
Date	Initials	Signature			
01-Dec-23	E.Simonito				

UNIT : 2120 LINE NO.: 42"-CYG-40B02-1E87 (P)

CWA : 2121 SP NO.: SP-022 SUPPORT NO.: 5005

ATTACHMENT SP-022 OF BELOW DOCUMENT

REPSOL

Tecnimont

AREA/ANEXO: CLASIF.: | CLASIF.: | AREA/ANMEX: | CLASIF.: |

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PIPE SPECIAL SUPPORT DRAWING

NEGOCIO:
BUSINESS: REPSOL POLYMEROS

CENTRO:
SINES INDUSTRIAL COMPLEX

PLANO N\*:
DRAWING NUMBER:
32-000-2-03-85112

32-000-2-03-85112

4274-XH-DC-21210001-SP-022.dwg