



REALIZADO *PREPARED* CONTRATISTA: 28-Nov-23 M.AZHAR 1:25 4274-XH-DC-21210001 28-Nov-23 M.AZHAR H.JADHAV G.PAGANONI 01 ISSUED FOR CONSTRUCTION TAMAÑO: *SIZE:* APROBADO *APPROVED* 00 ISSUED FOR CONSTRUCTION 25-May-23 M.AZHAR H.JADHAV G.PAGANON DIN-A3 4001008

PIPE SPECIAL SUPPORT DRAWING

BILL OF MATERIAL					
SR.NO.	DESCRIPTION		WIEGHT (Kg.)		
1	SPRING, BY VENDOR	2	_		
2	PLATE (200*180*10)	2	5.65		
(3)	C3A1 H=100, L=200	2	_		
	61				

"*" SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.

NOTES:

- 1. ALL DIMENSIONS ARE IN MILLIMETER.
- 2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
- 3. ALL FILLET WELDS SHALL BE GROUND TO SMOOTH CONCAVE CONTOUR.
- 4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-00000001
- 5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
- PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
- THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION					
	Date	Initials	Signature		
	28-Nov-23	E.Simonito			

UNIT : 2120 LINE NO.: 24"-CWS-40G02-B1(P)

CWA : 2121 SP NO.: SP-001 SUPPORT NO.: 5030

ATTACHMENT SP-001 OF BELOW DOCUMENT



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NEGOCIO: Business: Repsol Polymeros

CENTRO:
FACILITY: SINES INDUSTRIAL COMPLEX
NO N°:
REV.:

| CLASSF: | | DEANNING NILMBER: | | L | 19-000-2-03-85121

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