TECNIMONT Tecnimont S.p.A.	REPSOL REPSOL POLIMEROS SA	4274_CONST ALBA PROJECT–PP AND PEL PLANTS	

MOD-ITP-XL_220 Rev.1	**RELEASE OF SPOOLS FROM WORKSHOP**	Report n° **IP-WSR-P-310-000420_RFI5573_MOD-ITP-XL_220**	
		RFI Nr.:	Date :
Unit	-		
Plant Area	-		
Isometric Number			
Inspection Package Number	**IP-WSR-P-310-000420_RFI5573 - IP Spool Release From Workshop**		

The Present Inspection Package contains the following Elements:

2211-PCW71A01-1-SP12-01162;2121-LO40B03-1-SP01-00997;2121-LO40B02-2-SP05-01147;2121-IA91F62-7-SP16-00477;1122-O15011-1-SP01-00546;1121-LS50001-4-SP07-01094;2211-PCW70B04-3-SP06-00407;2121-LO40B03-1-SP03-00998;2121-LO40B02-3-SP09-01150;1121-LS50001-4-SP08-01132;1113-PN52018-1-SP02-00862;2211-PCW70B04-3-SP05-01158;2211-VA71A01-1-SP01-00442;2211-PCW71A01-2-SP04-01104;2121-LO40B02-3-SP10-00505;2121-LO40B02-2-SP07-01149;1121-LS50006-2-SP02-01129;1121-LS50002-2-SP08-01126;2211-VA71A01-1-SP02-00443;2211-PCW71A01-2-SP05-01105;2121-LO40B02-3-SP11-00506;2121-LO40B02-3-SP08-00503;1121-PR34029-3-SP03-01131;1121-LS50005-3-SP05-00192;2121-LO40B02-2-SP06-01148;2121-LO40B02-2-SP04-01146;1211-VA81004-1-SP01-01095;1127-LS50009-2-SP01-01130;2211-PCW70B04-3-SP04-00406;2121-LO40B04-1-SP02-01069;2121-LO40B04-1-SP01-01068;2121-LO40B01-1-SP01-00498;2121-IA91F63-4-SP05-00488;2211-PCW70B04-3-SP07-00409;2121-LO40B03-1-SP02-01153;2121-LO40B01-1-SP02-00499;1211-PX86033-2-SP04-01145;1121-LS50002-2-SP05-01125;2211-LS50A05-1-SP02-00385;2121-LO40B04-1-SP03-01155;2121-IA91F63-4-SP04-00487;2121-IA91F62-8-SP17-00478;1113-PN52018-1-SP01-00861

Spool No.	Ready for destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Check List					
			Visual Inspect	Traceability OK (2)	Pending ~~NDE / PMI~~ (Yes/No/NA)	PWHT / ~~HARDNESS~~ (Yes/No/NA)	Inside ~~Cleaning (3)~~ (Yes/No/NA)	Spool ~~Identified~~ (Yes/No/NA)

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
29.10.2024 C. Sandu

LEGEND OF CHECK RESULT	☒ Checked & NOT Accepted	☑ Checked & Accepted	**N.A.** Not Applicable	**Y / N** Punch List Produced

	Date [DD-MMM-YYYY]	Name	Signature
SUBCONTRACTOR	29-10-2024	Sergio Morales Collantes	
CONTRACTOR			
COMPANY			
(Free)			

Tecnimont S.p.A.	REPSOL POLIMEROS SA	4274_CONST ALBA PROJECT–PP AND PEL PLANTS	

MOD-ITP-XL_220 Rev.1	**RELEASE OF SPOOLS FROM WORKSHOP**	Report n° **IP-WSR-P-310-000420_RFI5573_MOD-ITP-XL_220**	
		RFI Nr.:	Date :
Unit	-		
Plant Area	-		
Isometric Number			
Inspection Package Number	**IP-WSR-P-310-000420_RFI5573 - IP Spool Release From Workshop**		

The Present Inspection Package contains the following Elements:

2211-PCW71A01-1-SP12-01162;2121-LO40B03-1-SP01-00997;2121-LO40B02-2-SP05-01147;2121-IA91F62-7-SP16-00477;1122-O15011-1-SP01-00546;1121-LS50001-4-SP07-01094;2211-PCW70B04-3-SP06-00407;2121-LO40B03-1-SP03-00998;2121-LO40B02-3-SP09-01150;1121-LS50001-4-SP08-01132;1113-PN52018-1-SP02-00862;2211-PCW70B04-3-SP05-01158;2211-VA71A01-1-SP01-00442;2211-PCW71A01-2-SP04-01104;2121-LO40B02-3-SP10-00505;2121-LO40B02-2-SP07-01149;1121-LS50006-2-SP02-01129;1121-LS50002-2-SP08-01126;2211-VA71A01-1-SP02-00443;2211-PCW71A01-2-SP05-01105;2121-LO40B02-3-SP11-00506;2121-LO40B02-3-SP08-00503;1121-PR34029-3-SP03-01131;1121-LS50005-3-SP05-00192;2121-LO40B02-2-SP06-01148;2121-LO40B02-2-SP04-01146;1211-VA81004-1-SP01-01095;1127-LS50009-2-SP01-01130;2211-PCW70B04-3-SP04-00406;2121-LO40B04-1-SP02-01069;2121-LO40B04-1-SP01-01068;2121-LO40B01-1-SP01-00498;2121-IA91F63-4-SP05-00488;2211-PCW70B04-3-SP07-00409;2121-LO40B03-1-SP02-01153;2121-LO40B01-1-SP02-00499;1211-PX86033-2-SP04-01145;1121-LS50002-2-SP05-01125;2211-LS50A05-1-SP02-00385;2121-LO40B04-1-SP03-01155;2121-IA91F63-4-SP04-00487;2121-IA91F62-8-SP17-00478;1113-PN52018-1-SP01-00861

NOTES **(*)** : 4274-XH-PQ-00000001

1) Painting cycle to be indicated.

2) Refer to: **4274-LZ-PC-00000214** (*COMPANY 4001008GEN-PC-214*) "*Management of Site Metallic Welding Activities*" and **4274-LZ-PC-00000215** (*COMPANY 4001008GEN-PC-215*) "*Procedure for Traceability of Piping Material*"

3) Refer to: **4274-XH-SG-00000003** (*COMPANY 45-L-45-000-2-00-80005*) "*Specification for Piping Fabrication & Erection Amendment to EC-L-51.01 and EC-L-51.02*" and **4274-XH-PQ-00000001** (*COMPANY 45-L-45-000-2-00-80081*) "*Inspection and Test Plan for Steel Piping Works*"

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
29.10.2024 C. Sandu

LEGEND OF CHECK RESULT	☒ Checked & NOT Accepted	☑ Checked & Accepted	**N.A.** Not Applicable	**Y / N** Punch List Produced

	Date [DD-MMM-YYYY]	Name	Signature
SUBCONTRACTOR	29-10-2024	Sergio Morales Collantes	
CONTRACTOR			
COMPANY			
(Free)			

Tecnimont	Punch List **PUNCH LIST**	IDENTIFICATION CODE SHEET 1 / 1 | DOC.CLASS 1 | ISSUE 01
MECWIDE	**ISO ID:** 2121-IA91F62-7	

No.	Field	Descripton	Date	Completed
		NO COMMENTS		

NOTES AND REMARKS

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024 C. Sandu

	DATE (dd-Mmm-YYYY)	NAME	SIGNATURE
SUBCONTRACTOR			
CONTRACTOR			
COMPANY			
(Free)			

0

REPSOL

REV	DATE	REVISION DESCRIPTION	DRAWN UP	CHKD UP	APP'D
00	07-11-2023	ISSUED FOR CONSTRUCTION	TG	MW	TM

LINE DATA

FLUID CODE: IA | LINE NO. 2"-IA-91F62-6C4

PIPING MATERIAL CLASS	INSULATION	WELD CLASS	HEAT TREATMENT	PAINTING CODE	P&ID No.
6C4	N / 0	M	N	NR	19-A-19-000-1-01-00001 sheet 106

Tecnimont

PIPING ISOMETRIC

IDENTIFICATION CODE			
Job	E C T	Area	N
4274	XHDL	2121	IA91F62
UNIT 19	SHEET 7	REV 00	

PLANT: SINES INDUSTRIAL COMPLEX

CLIENT REF: REPSOL POLYMEROS

REFERENCES

PIPING ASSEMBLY DRAWING	19-L-19-000-2-00-86197 sheet 1	PIPING SUPPORT SPECIFICATION	XH-SG-00000002	PIPING STANDARD SUPPORT SUMMARY	XH-LP-00000001
PIPING ISOMETRIC LIST	XH-LD-21210001	PIPING TYPICAL INSTALLATIONS	XH-SL-00000002	WELDING SPECIFICATION	XH-SW-00000001

BILL OF MATERIALS

FABRICATION MATERIALS

PS NO	DESCRIPTION	NS (MM)	ITEM CODE	QTY.	HOLD
	PIPE				
1	PIPE - A312-TP304/304L DUAL GR BE SMLS T01AL2CV02 S-10S <PIPB04DB2210S> (L-PIP113)	2	I3364302	8.8 M	
	FITTINGS				
2	STRAIGHT TEE ASME B16.9 A403-WP304/304L DG BE SMLS C31DL2FV01 S-10S <TEBB23DF314071407> (L-TEB28)	2X2	I2259149	1	
3	REDUCING SOCKOLET MSS-SP-97 3000# A182-F304/304L DUAL GR BE SWE - R13DNL2AV101 NREQD <SOKB450LB01411> (L-SOK04)	2X3/4	I2258338	1	
4	CONCENTRIC SWAGE MSS SP-95 - A403-WP304/304L DG BE PE SMLS SCH1-10S SCH2-40S R21FQL2FVZ10 <CSWB04DGR14071101> (L-CSW21)	2X3/4	I2495660	1	
5	90 LR ELBOW ASME B16.9 A403-WP304/304L DG BE SMLS C01DL2FV01 S-10S <90LB23DF3210S> (L-8052)	2	I2259133	1	

ERECTION MATERIALS

PS NO	DESCRIPTION	NS (MM)	ITEM CODE	QTY.	HOLD
	SUPPORTS				
6	SUPPORT HOR.NOT INS.PIP.N4G1	2	377	1	
7	VERTICAL STAKES WELDED TO STR. ST42 L80X80X10	2	377	1	
8	SUPPORT HOR.NOT INS.PIP.N4G1	2	378	1	
9	VERTICAL STAKES WELDED TO STR. ST42 L80X80X10	2	378	1	
10	WELDED BRACKET TO STRUCT. SB01 L80X80X10	2	380	1	
11	U BOLT (FOR GUIDE)-P02D	2	380	1	

CUT LIST

PIECE NO	LENGTH (MM)	SIZE (IN)
~~<1>~~	~~5497~~	~~2"~~
~~<2>~~	~~2032~~	~~2"~~
<3>	157	2"
<4>	1056	2"
<1>	5605	2"
<2>	1925	2"

WELD LIST

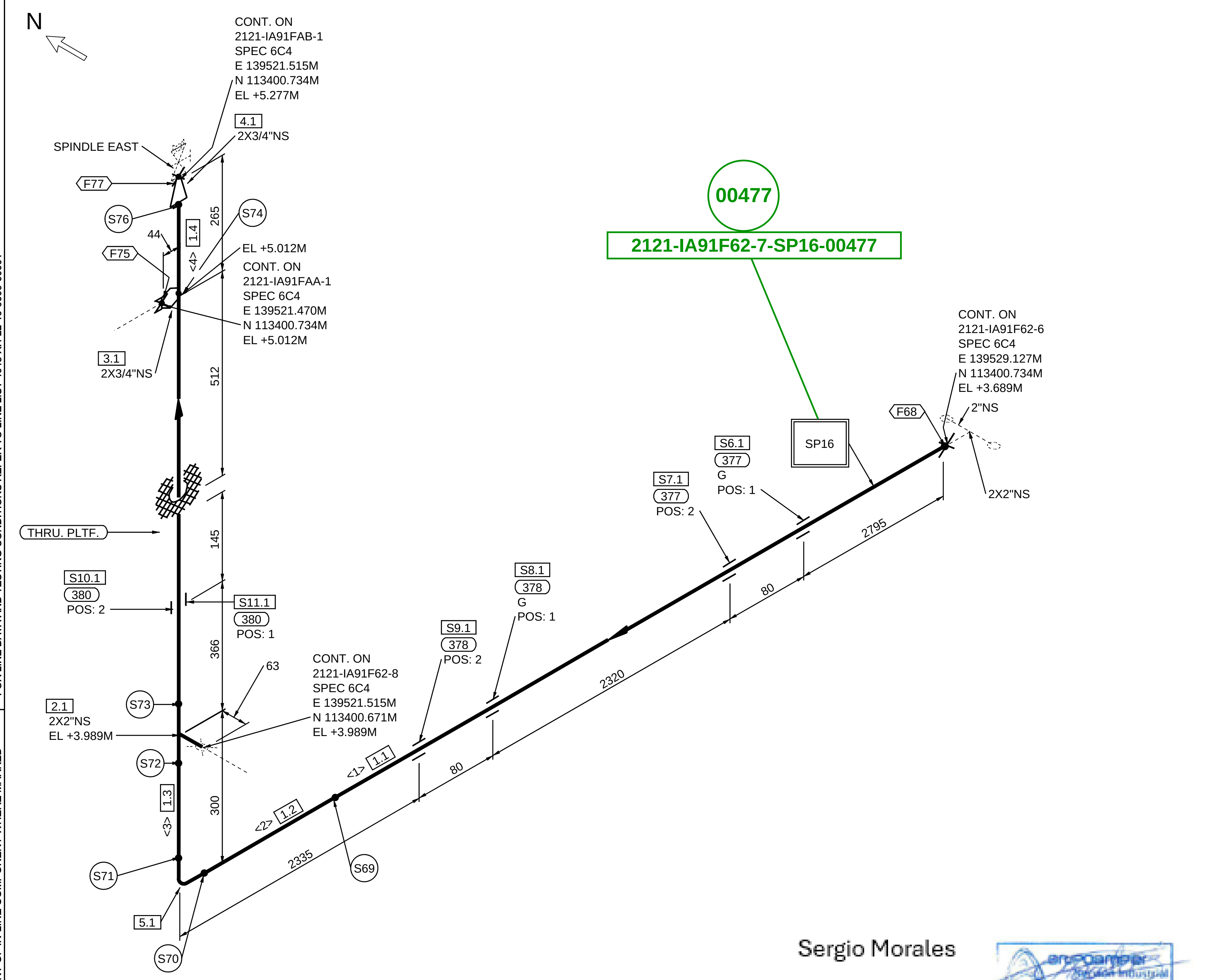
WELD NO	WELD CAT.	SIZE (IN)	WELD TYPE
F68	F	2"	BW
S69	S	2"	BW
S70	S	2"	BW
S71	S	2"	BW
S72	S	2"	BW
S73	S	2"	BW
S74	S	3/4"	OL
F75	F	3/4"	SW
S76	S	2"	SW
F77	F	3/4"	SW

BOLT LIST

BOLT NO	FLANGE SIZE(IN)	SIZE (IN)	LENGTH (MM)

INCH METER

PIPE NS (IN)	CL LENGTH (M)
2	10.5



Sergio Morales

Date: 22-10-24

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024

RECEIVED
14 / 12 / 2023

AUTHORISED FOR CONSTRUCTION

SIGNED FOR CONSTRUCTION IS SHOWN ON ISO LIST FOR RELEVANT PIPING AREA

LEGENDS

JOINT TYPE	HMEL TYPE OF JOINT	JOINT TYPE	HMEL TYPE OF JOINT	JOINT TYPE	HMEL TYPE OF JOINT	JOINT TYPE	HMEL TYPE OF JOINT
BW	G	SW	S	LET	LET	SOB	B
FW	S	SIB	B	LF	RF	SOF	S
L4	RF	SLW	S	MTW	M	THD	TH

MECWIDE
ENGINEERING CHALLENGES

TG | PCL 22635
IFC | 07-11-2023 | 00

Notes.

LINES 1.1/2" AND SMALLER SHALL BE SUPPORTED IN FIELD IF NOT OTHERWISE INDICATED. ALL DIMENSION AND PROPER CONFIGURATION FOR LINES NPS 1.1/2" AND SMALLER SHALL BE CHECKED IN FIELD BEFORE CONSTRUCTION

FOR THE COMPONENT MARKED AS FIELD WELDED ONE WELDED FOR ADJUSTMENT OF INLINE COMPONENT MUST BE LEFT. GUSSETING TO BE IMPLEMENTED BY MECHANICAL SUBCONTRACTOR AS PER SPECIFICATION 4048-XH-SG-00000004

FIELD WELD SYMBOL FOR ADJUSTMENT OF IN-LINE COMPONENT WHERE MARKED. FOR LINE DATA AND TESTING CONDITIONS REFER TO LINE LIST 4048-XH-LL-10-0000-00001

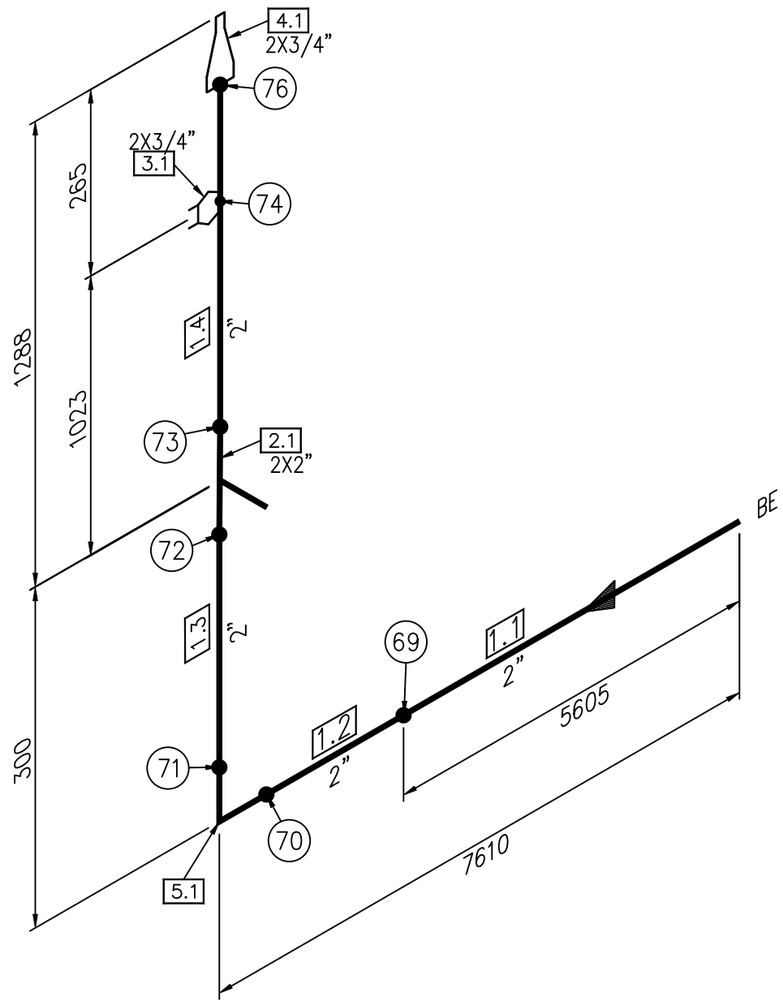
1 DENOTES PARTS LIST NO

PIPE SUPPORT: A = RESTING SUPPORT G = GUIDE F = AXIAL RESTRAINT B = GUIDE + STOP M = SPRING

WHERE A WITHOUT NUMBERING IS INDICATED THIS MEANS THAT THERE IS A REST DIRECTLY ON STEEL STRUCTURE

PROJECT: LOW LINEAL DENSITY POLYETHILENE (PEL) AND POLYPROPYLENE (PP) FOR PROJECT - ALBA PROJECT

ISOMETRIC NO. 4274-SP-XH-DL-2121-IA91F62-7-IS00 | SPOOLING REV NO. 00



BILL OF MATERIAL

PIPE

ITEM	LENGTH	DIAMETER	SCH/mm	DESCRIPTION / MATERIAL	ITEM CODE
1.1	5,605	2"	S-10S	PIPE - A312-TP304/304L DUAL GR SMLS, BExBE	I3364302
1.2	1,925	2"	S-10S	PIPE - A312-TP304/304L DUAL GR SMLS, BExBE	I3364302
1.3	0,156	2"	S-10S	PIPE - A312-TP304/304L DUAL GR SMLS, BExBE	I3364302
1.4	1,055	2"	S-10S	PIPE - A312-TP304/304L DUAL GR SMLS, BExBE	I3364302

WELD FITTINGS

ITEM	QT	DIAMETER	SCH/mm	DESCRIPTION / MATERIAL	ITEM CODE
2.1	1	2" x 2"	S-10S	STRAIGHT TEE ASME B16.9 A403-WP304/304L DG BE SMLS	I2259149
4.1	1	2" x 3/4"	S-10S x S-40S	CONCENTRIC SWAGE MSS SP-95 - A403-WP304/304L DG BE PE SMLS	I2495660
5.1	1	2"	S-10S	90 LR ELBOW ASME B16.9 A403-WP304/304L DG BE SMLS	I2259133

FORGINGS

ITEM	QT	DIAMETER	SCH/PRESS.	DESCRIPTION / MATERIAL	ITEM CODE
3.1	1	2" x 3/4"	3000#	REDUCING SOCKOLET MSS-SP-97 3000# A182-F304/304L DUAL GR BE SWE	I2258338

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024

Rev.	Date	DRW	Check 1	Check 2		
					Marking Color:	GREEN
					Weld Class:	6C4-M
00	01/03/2024	ANP	AOM	PCO	Paint System:	NR

Sergio Morales

Date: 22-10-24

Weld Map Sticker

P2308S 00477

2121-IA91F62-7-SP16-00477

boccard Alliance for success
Boccard Portugal, Lda.

Construction Code:	ASME B31.3	% RT -	YES	% UT -	NO	Hydro:	NO	ID Cleaning:	YES	Piece Mark	Ref. Drawing	Job #	Spool #	Project
Acc Criteria:	ASME B31.3	% PT -	YES	% FE -	NO	PWHT:	NO	OD Cleaning:	YES	2121-IA91F62-7-SP16-00477	2121-IA91F62-7	P2308S	00477	REPSOL PROJETO ALBA NERVION
Metal Tag:	YES	% MT -	NO	% PMI -	YES	BHN% -	NO	Tolerances:	ASME B31.3					

Spool Material List

Contract : P2308 **Client** NERVION

Job : P2308S **Project** ALBA

Job	Spool	Piece Mark	Drawing	Rev
P2308S	00477	2121-IA91F62-7-SP16-00477	2121-IA91F62-7	00

Item No / Tag No / ID No	Qty	Size1	Sch1	Size2	Sch2	Description	Heat No / MTR No / Folder No	Unit Weight Kgs	Weight Kgs
1.1 / 40391	5,605	2.0000	S10S	0.0000	NA	PIPE, SEAMLESS, A312-TP304L	NY231216AS15 0391	3,93	22,03
1.4 / 40391	1,055	2.0000	S10S	0.0000	NA	PIPE, SEAMLESS, A312-TP304L	NY231216AS15 0391	3,93	4,15
1.3 / 40391	,156	2.0000	S10S	0.0000	NA	PIPE, SEAMLESS, A312-TP304L	NY231216AS15 0391	3,93	0,61
1.2 / 40391	1,925	2.0000	S10S	0.0000	NA	PIPE, SEAMLESS, A312-TP304L	NY231216AS15 0391	3,93	7,57
5.1 / 42965	1	2.0000	S10S	0.0000	NA	90 LR ELL, SEAMLESS, A403-WP304L	NY230506AT08 0462	0,49	0,49
2.1 / 44252	1	2.0000	S10S	0.0000	NA	TEE, SEAMLESS, A403-WP304L	MN012-1 0430	0,78	0,78
3.1 / 88696	1	2.0000	NA	0.7500	NA	SOCKOLET, 3000#, A182-F304L	N220606AV04 0297	0,15	0,15
4.1 / 135932	1	2.0000	S10S	0.7500	S40S	CONC SWAGE NIPPLE, LEB-SEP, A403-WP304L	N220606AV04 0510	1,02	1,02

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024 C. Sandu

Number of Items : **8** Total Weight : **36,80**

	QA	Client
Signature	QA / QC	Sergio Morales Date: 22-10-24
Date	2024-10-02 10:09:09	

PANTALONE SRL Doc. N° 2024-BDDTC-0002369 Data 17.06.2024 Rif. Vs. Ordine 7500122623 TECNIMONT SPA COLATA NY231216A QTA 106,400

ITEM 1 DESCRIZIONE TUBO SS RICOTTO INOX A 312TP304L mm. 60,32 x 2,77 Sch 10S

TECNICA TRE s.r.l.
36061 BASSANO DEL GR. -VI- Via delle Viole, 16 - Tel. +39 0424
Fax Sede legale: Via delle Viole, 16 36061 BASSANO DEL GR. -VI-
Partita Iva 02523320246 - R.I. VI-1996-149

CERTIFICATO DI COLLAUDO
WORK TEST CERTIFICATE

EN 10204/3.1 DIN 50049/3.1
NR. BD24016251
DEL 11/06/24

Delivery Note

NR. BD24016251
DEL 11/06/24

CLIENTE: **PANTALONE S.R.L.**
CUSTOMER
VIA DON PRIMO MAZZOLARI, 21 - Z.I. SELVAIEZZI
66100 CHIETI (CHIETI SCALO) CH

RIF. DDT **BD24016251**

ANALISI CHIMICA - CHEMICAL COMPOSITION

COLATA *HEAT NO.*	QTA' *Q.TY*	CODICE *CODE*	DESCRIZIONE *DESCRIPTION*	MATERIALE *MATERIAL*	C% *C%*	Si% *Si%*	Mn% *Mn%*	S% *S%*	P% *P%*	Ni% *Ni%*	Cr% *Cr%*	Mo% *Mo%*	Al% *Al%*	Cu% *Cu%*	Ti% *Ti%*	N% *N%*
			Ns. Ordine Cliente Nr. OC24017381 del 11/06/24													
			Vs. Ordine Cliente Nr. 2024-BOF-0001035 del 11/06/24													
NY231216AS15	134,40	946#200010304	TUBO SMLS ASTM/ASME A/SA312/A999 2" (60.3) SCH10S (2.77) AISI 304/304L	TP304/304L-1.4301/1.4307	0,022	0,4	1,37	0,001	0,035	8,03	18,34					0,076
NY231216AS15	106,40	946#200010304	TUBO SMLS ASTM/ASME A/SA312/A999 2" (60.3) SCH10S (2.77) AISI 304/304L	TP304/304L-1.4301/1.4307	0,022	0,4	1,37	0,001	0,035	8,03	18,34					0,076

Note - Notes

Firma
Signature

I dati dell'analisi chimica e delle prove meccaniche corrispondono fedelmente al certificato inviato dal fabbricante del materiale base e/o dal laboratorio che ha effettuato le prove. I certificati sono conservati nel nostro archivio.
The chemical analysis and mechanical properties fully comply with the certificate issued by the manufacturer of the basic material and/or by the laboratory carrying out test. The certificates are kept in our archives.

PANTALONE SRL Doc. N° 2024-BDDTC-0002369 Data 17.06.2024 Rif. Vs. Ordine 7500122623 TECNIMONT SPA COLATA NY231216A QTA 106,400

ITEM 1 DESCRIZIONE TUBO SS RICOTTO INOX A 312TP304L mm. 60,32 x 2,77 Sch 10S

TECNICATRE
Stainless Steel Experience

TECNICA TRE s.r.l.
36061 BASSANO DEL GR. -VI- Via delle Viole, 16 - Tel. +39 0424
Fax Sede legale: Via delle Viole, 16 36061 BASSANO DEL GR. -VI-
Partita Iva 02523320246 - R.I. VI-1996-149

CERTIFICATO DI COLLAUDO
WORK TEST CERTIFICATE

EN 10204/3.1 DIN 50049/3.1
NR. BD24016251
DEL 11/06/24

Delivery Note

NR. BD24016251
DEL 11/06/24

CLIENTE: **PANTALONE S.R.L.**
CUSTOMER
VIA DON PRIMO MAZZOLARI, 21 - Z.I. SELVAIEZZI
66100 CHIETI (CHIETI SCALO) CH

RIF. DDT **BD24016251**

CARATTERISTICHE MECCANICHE - MECHANICAL TEST

COLATA Heat no.	SNERVAMENTO yield point - N/mm2	ROTTURA tensile - N/mm2	ALLUNGAMENTO elongation - %	CONTRAZIONE red of area - %	DUREZZA hardness - %
NY231216AS15	320,0	545,0	44,5	0,0	0,0
NY231216AS15	320,0	545,0	44,5	0,0	0,0

Note - Notes

Firma
Signature

TECNICATRE
TECNICA TRE SRL

I dati dell'analisi chimica e delle prove meccaniche corrispondono fedelmente al certificato inviato dal fabbricante del materiale base e/o dal laboratorio che ha effettuato le prove. I certificati sono conservati nel nostro archivio.
The chemical analysis and mechanical properties fully comply with the certificate issued by the manufacturer of the basic material and/or by the laboratory carrying out test. The certificates are kept in our archives.

MATERIAL TEST CERTIFICATE
EN10204 3.1

MANUFACTURER: Yingkou Guangming Pipeline Industry Co.,Ltd

MATERIAL: ASTM A403 WP304/304L

P.O NO: 1179/2023/OF

DIMENSION: ASME B16.9

WORK NO: GMPFCP2312363

CUSTOMER: Chero Piping S.p.A.

DATE: April.10th,2024

PAGE NO: 20/29

NO.	POS .No.	CHERO CODE	COMMESSA	PRODUCT&SIZE	QUANTITY	MFG NO. (HEAT NO.)	CHEMICAL COMPOSITION%									
								C	Si	Mn	P	S	Ni	Cr	Mo	Cu	Other
							MIN						8.00	18.00	--	--	--
					PCS		MAX	0.030	1.00	2.00	0.045	0.030	12.00	20.00	--	--	--
74	310	C90LRB1XB 000I.ZZW	OC/2023/90 3/1040	SIZE: 2 - SCHED.S-10S 90 LR ELBOW A403-WP304/304L DG BE SMLS ASME B16.9	58	NY230506AT08		0.015	0.39	1.34	0.036	0.009	8.02	18.08	--	--	--
75	320	C90LRB1XB 000N.ZZW	OC/2023/90 3/1060	SIZE: 3 - SCHED.S-10S 90 LR ELBOW A403-WP304/304L DG BE SMLS ASME B16.9	16	JSG2310019		0.027	0.54	1.22	0.026	0.015	8.11	18.43	--	--	--
76	330	C90LRB1XB 000P.ZZW	OC/2023/90 3/1080	SIZE: 4 - SCHED.S-10S 90 LR ELBOW A403-WP304/304L DG BE SMLS ASME B16.9	4	JSG2312020		0.028	0.44	1.23	0.027	0.010	8.28	18.36	--	--	--
77	340	C90LRB1XB 000R.ZZW	OC/2023/90 3/1090	SIZE: 6 - SCHED.S-10S 90 LR ELBOW A403-WP304/304L DG BE SMLS ASME B16.9	2	JSG2312024		0.027	0.47	1.24	0.028	0.013	8.26	18.41	--	--	--

NO.	POS .No.	CHERO CODE	COMMESSA	PHYSICAL TEST						VISUAL INSPECTION	DIMENSION INSPECTION	PMI TESTING
				CHARGE NO	STANDARD	YIELD STRENGTH	TENSILE STRENGTH	ELONGATION	HARDNESS			
						MPA(N/mm2)	MPA(N/mm2)	%	HB			
					MIN	170	485	28				
					MAX				--			
74	310	C90LRB1XB 000I.ZZW	OC/2023/90 3/1040	NY230506AT08		299	611	51	--	GOOD	GOOD	OK
75	320	C90LRB1XB 000N.ZZW	OC/2023/90 3/1060	JSG2310019		256	665	54	--	GOOD	GOOD	OK
76	330	C90LRB1XB 000P.ZZW	OC/2023/90 3/1080	JSG2312020		279	680	66	--	GOOD	GOOD	OK
77	340	C90LRB1XB 000R.ZZW	OC/2023/90 3/1090	JSG2312024		273	674	62	Yuan Quan	GOOD	GOOD	OK

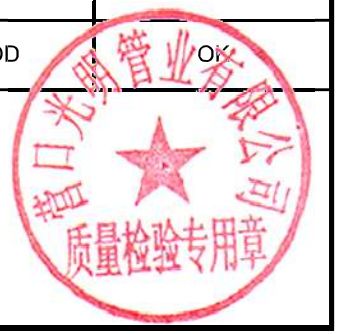
NOTE:

1.HEAT TREATMENT: SOLUTION ANNEALED TEMPERATURE 1050℃X0.5HR.COOLING IN WATER.

Prime 4 OBO TCM
2024.4.17

WE HEREBY CERTIFY THAT THE PRODUCT DESCRIBED HEREIN HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE SPECIFICATIONS CONCERNED AND ALSO WITH THE PURCHASER'S REQUIREMENTS AND THAT THE TEST RESULTS SHOWN HEREIN ARE CORRECT AND WE CONFIRM THAT P.M.I HAS BEEN DONE.

CHIEF OF INSPECTION DEPARTMENT



MILL TEST CERTIFICATE

PANTECH STAINLESS & ALLOY INDUSTRIES SDN. BHD. (733428W)

(A MEMBER OF PANTECH GROUP HOLDINGS BERHAD, LISTED ON MAIN MARKET OF BURSA MALAYSIA)

PTD 204334,JALAN PLATINUM UTAMA,

KAWASAN PERINDUSTRIAN PASIR GUDANG, ZONE 12B, 81700 PASIR GUDANG

JOHOR DARUL TAKZIM, MALAYSIA

Tel: +607-2518888 Fax: +607-2519999 Website: www.pantechssalloy.com

http:// www.pantech-group.com

Certified to NSF/ANSI 61

LRQA CERTIFIED ISO 9001

Approval No.: ISO9001-0047465

MATERIAL MANUFACTURER APPROVAL ACCORDING TO PED 2014/68/EU, ANNEX 1, PARA 4.3
PED CERTIFICATE NO. : 0343/PED/MUM/1110006/1

INSPECTION DOCUMENT: EN 10204: 2004 Type 3.1

Customer: Raccortubi S.p.A

Product: Seamless Austenitic Stainless Steel Fitting

Certificate No: PSA2-FT-47159

Date: 2 Oct 2023

PO No.	Invoice No.	Product Specification	Dimension & Inspection Specification	Delivery Condition
00000210 S	E000005910	ASTM A403/A403M - 22 / ASME SA 403/SA403M - 21	ASME B16.9 - 18 / ASTM A960/A960M - 23 / ASME SA 960/SA960M - 21 / ASME SECTION II PART A-2021	Solution Treated, Pickled-Passivated

Heat No.	Product & Size	Quantity (pcs)	Material Grade	Visual / Dimension / PMI Examination	Remarks
MN012-1	2" SCH 10s TEE	150	WP304/304L-S	PASSED	J3320941

Specification	Chemical Composition (%)										Tensile Test *1			Hardness	Inter-granular corrosion test
	C	Si	Mn	P	S	Cr	Ni	Pb			YS (KSI / MPa)	TS (KSI / MPa)	E (%)	(HRB)	
Max															
Min	0.030	1.00	2.00	0.045	0.030	20.00	11.00	-			-	-	-	90	
Heat No.	-	-	-	-	-	18.00	8.00	-			205	515	28	-	
MN012-1	0.018	0.44	1.39	0.030	0.002	18.03	8.04	< 0.01			264	635	62	68	PASSED

WE HEREBY CERTIFY THAT THE PRODUCT DESCRIBED HEREIN HAS BEEN MANUFACTURED, SAMPLED, TESTED & INSPECTED IN ACCORDANCE WITH THE REQUIREMENTS OF THE ABOVE SPECIFICATION & PURCHASE ORDER,

AND WAS FOUND SATISFIED TO THE REQUIREMENTS. MATERIAL IS FREE FROM MERCURY & RADIOACTIVE CONTAMINATION.

TENSILE REQUIREMENT: CONFORMS TO ASTM A370-22 STANDARD, SPECIMEN GAUGE WIDTH 19.2MM FOR 3" ABOVE & 3" BELOW DONE SIMULATION TEST FROM PIPE, LONGITUDINAL DIRECTION, GAUGE LENGTH 2" (50mm)

NOTE: MADE IN MALAYSIA STEEL MAKING PROCESS : AOD / VOD

INTERGRANULAR CORROSION TEST ACCORDING TO ASTM A262-15 PRACTICE E

HARDNESS ACCORDING TO NACE-MR0175-2015 / ISO 15156 -2015 & NACE-MR0103-2015

HEAT TREATMENT: SOLUTION TREATED AT MINIMUM 1050°C, RAPIDLY COOLED WITH WATER

CHEMICAL COMPOSITION CAPTURED FROM RAW MATERIALS HEAT ANALYSIS

*1 YS: YIELD STRENGTH TS: TENSILE STRENGTH E: ELONGATION

MATERIAL CONFORMS TO THE SPECIFICATION / STANDARD SHOWN

MATERIAL DOES NOT CONTAIN STEEL PRODUCTS ORIGINATING IN RUSSIA MENTIONED IN ANNEX XVII TO THE (EU) REGULATION NO 833/2014 AND FURTHER AMENDMENT

Pantech Stainless & Alloy Industries Sdn. Bhd.
200601013677 (733428-W)
PTD 204334, Jalan Platinum Utama,
Kawasan Perindustrian Pasir Gudang, Zon 12B,
81700 Pasir Gudang, Johor.
Tel: +607-251 8888 Fax: +607-251 9999

QAQC MANAGER HASSANUDDIN

Head of Quality Assurance Department

Form :FQA-030b R.6; 04-03-2022

Customer: TECNIMONT S.p.A.

Description: TEE UG. 2" SCH.10/S SEAMLESS
I2259149

Order: 7500118979 - 26.01.24 - Item n.: 77 - Project: 4274 - PP+PE Sines (Portugal) EPC - Our ref.: OCVEIT202400000474

raccortubi Heat num. or Pcs. marking: MN012-1 - Qty:14,00

Protocol: CTCERC202400003104 * CERTIFIED TRUE COPY
* Issued 03-04-2024

江阴中南重工有限公司

Jiangyin Zhongnan Heavy Industries Co.,Ltd.

表号：ZNHI/QM400-34-1
修订号：0

产品质量证明书 Quality Certificate EN10204-3.1

用户(Purchaser)：(印度)TECNIMONT S.P.A　　订单号:PO 7500110919　　质量证明书编号 (Certificate No.)：2023-03-225-71

材质(Material)： ASTM A182-2021 F304/304L DUAL GR　　产品执行标准(Product standards)： MSS SP-97-2012

生产批号 BatchNo.	产品名称 Designation	规格型号 Dimension	单位 Unit	数量 Q'ty	炉 号 Heat No:	化学成分 Chemical Composition (%)														机械性能 Mechanical Properties							硬 度 Hardness HBW	PO item No.	备 注 Remark
						C	Si	Mn	S	P	Cr	Ni	Ti	Mo	V	Cu	Nb	Al	N	CE	抗拉强度 R_m(Mpa)	屈服强度 $R_{p0.2}$ (Mpa)	延伸率 A%	断面收缩率 Z %	冲击试验 (J) Impact Test Report 0°C (10*10*55mm)					
2023-03-225-306	SOCKOLET SWE	SIZE1:2 SIZE2:0.5 2"*0.5"*3000LB	件	5	N220606AV04	0.023	0.35	1.30	0.002	0.029	18.19	8.08							0.047		615	309	54.5	77	-	-	-	172/169/174	306	Ident Code: I2258337
2023-03-225-307	SOCKOLET SWE	SIZE1:2 SIZE2:0.75 2"*0.75"*3000LB	件	5	N220606AV04	0.023	0.35	1.30	0.002	0.029	18.19	8.08							0.047		615	309	54.5	77	-	-	-	172/169/174	307	Ident Code: I2258338
2023-03-225-308	SOCKOLET SWE	SIZE1:3 SIZE2:0.75 3"*0.75"*3000LB	件	10	N220606AV04	0.023	0.35	1.30	0.002	0.029	18.19	8.08							0.047		615	309	54.5	77	-	-	-	172/169/174	308	Ident Code: I2258415
2023-03-225-309	SOCKOLET SWE	SIZE1:3 SIZE2:1 3"*1"*3000LB	件	5	N220606AV04	0.023	0.35	1.30	0.002	0.029	18.19	8.08							0.047		615	309	54.5	77	-	-	-	172/169/174	309	Ident Code: I2258416
2023-03-225-310	SOCKOLET SWE	SIZE1:4 SIZE2:0.75 4"*0.75"*3000LB	件	5	N220606AV04	0.023	0.35	1.30	0.002	0.029	18.19	8.08							0.047		615	309	54.5	77	-	-	-	172/169/174	310	Ident Code: I2258477
2023-03-225-311	SOCKOLET SWE	SIZE1:6 SIZE2:0.75 6"*0.75"*3000LB	件	5	N220606AV04	0.023	0.35	1.30	0.002	0.029	18.19	8.08							0.047		615	309	54.5	77	-	-	-	172/169/174	311	Ident Code: I2258518

其他检测结果(Other examination and test)

尺寸检查 Dimension Inspection	外观检查 Visual Inspection	硬 度 Hardness (HBW≤201)	无损检测(NDT) 磁粉 MT	无损检测(NDT) 着色 PT	无损检测(NDT) 超声波 UT	无损检测(NDT) X射线 RT	晶间腐蚀 Intergranular Corrosion Test	备 注 Remark	交货状态 Delivery condition
合格 OK	合格 OK	合格 OK	-	合格 OK	-	-	合格 OK	PMI OK	固溶 Solution Annealing

其他(others)：

1.Heat treatment:Solution Annealing 1050°C in the water cooling.

兹证明上述产品的制造、检验和试验，符合上述标准规定及合同要求。
We hereby certify that the products described above have manufactured，inspected and tested in accordance with the specified standards and the contract requirements.

特种设备制造许可证编号(Manufacture License of Special Equipment)：TS2732E11-2024

检验员(Inspector)：　　质保工程师(QA Engineer)：　　签发日期(Date of issue)：2023.05.29

检验部门（章）
Stamp of Quality Department

地址:江阴市高新技术产业开发区山观路788号
Add: 788 Jinshan Rd,High and New Technology Industrial Development,JiangYin City, JiangSu P.R.China
电话(Tel): 0510-86996009
传真(Fax): 0510-86996035

江阴中南重工有限公司

Jiangyin Zhongnan Heavy Industries Co.,Ltd.

产品质量证明书 Quality Certificate EN10204-3.1

表号：ZNHI/QM400-34-1
修订号：0

用户(Purchaser)：意大利Technimont

质量证明书编号 (Certificate No.)：2024-01-435-56

材质(Material)： ASTM A403-2022 WP304/304L　　产品执行标准(Product standards)： MSS SP-95-2018

生产批号 Batch No.	产品名称 Designation	规格型号 Dimension	单位 Unit	数量 Q'ty	炉 号 Heat No:	化学成分 Chemical Composition (%)															机械性能 Mechanical Properties							硬 度 Hardness HBW	备 注 Remark
						C	Si	Mn	S	P	Cr	Ni	Ti	Mo	V	Cu	Nb	Al	N	CE	抗拉强度 R_m(Mpa)	屈服强度 $R_{p0.2}$(Mpa)	延伸率 A%	断面收缩率 Z%	冲击试验 (J) Impact Test Report 0°C (10*10*55mm)				
2024-01-435-130	ECCENTRIC SWAGE	SIZE1:2 SCHED.1 S-10S SIZE2:0.75 SCHED.2 S-40S	PCS	3	N220606AV04	0.021	0.38	1.34	0.003	0.032	18.29	8.11									579	265	57.5	-	-	-	-	160/162/158	Ident Code: I2495783
2024-01-435-131	ECCENTRIC SWAGE	SIZE1:4 SCHED.1 S-10S SIZE2:1 SCHED.2 S-40S	PCS	1	N220606AV04	0.021	0.38	1.34	0.003	0.032	18.29	8.11									579	265	57.5	-	-	-	-	160/162/158	Ident Code: I2495810
2024-01-435-132	ECCENTRIC SWAGE	SIZE1:2 SCHED.1 S-40S SIZE2:1 SCHED.2 S-80S	PCS	2	N220605AV04	0.021	0.38	1.34	0.003	0.032	18.29	8.11									579	265	57.5	-	-	-	-	160/162/158	Ident Code: I2496327
2024-01-435-154	CONCENTRIC SWAGE	SIZE1:2 SCHED.1 S-10S SIZE2:0.75 SCHED.2 S-40S	PCS	7	N220606AV04	0.021	0.38	1.34	0.003	0.032	18.29	8.11									579	265	57.5	-	-	-	-	160/162/158	Ident Code: I2495660
2024-01-435-160	CONCENTRIC SWAGE	SIZE1:4 SCHED.1 S-10S SIZE2:1 SCHED.2 S-40S	PCS	3	N220606AV04	0.021	0.38	1.34	0.003	0.032	18.29	8.11									579	265	57.5	-	-	-	-	160/162/158	Ident Code: I2495688
2024-01-435-162	ECCENTRIC SWAGE	SIZE1:2 SCHED.1 S-80S SIZE2:1 SCHED.2 S-80S	PCS	3	N220606AV04	0.021	0.38	1.34	0.003	0.032	18.29	8.11									579	265	57.5	-	-	-	-	160/162/158	Ident Code: I2506804

其他检测结果(Other examination and test)

尺寸检查 Dimension Inspection	外观检查 Visual Inspection	硬 度 Hardness (HBW≤201)	无损检测(NDT) 磁粉 MT	着色 PT	超声波 UT	X射线 RT	晶间腐蚀 Intergranular Corrosion Test	备 注 Remark	交货状态 Delivery condition	其他(others)：
合格 OK	合格 OK	合格 OK	-	合格 OK	-	-	合格 OK	PMI OK	固溶 Solution Annealing	

兹证明上述产品的制造、检验和试验，符合上述标准规定及合同要求。
We hereby certify that the products described above have manufactured，inspected and tested in accordance with the specified standards and the contract requirements.

特种设备制造许可证编号(Manufacture License of Special Equipment)：TS2732E11-2024

检验员(Inspector)：	张君	质保工程师(QA Engineer)：	薛凯	签发日期(Date of issue)：	2024.04.22	检验部门（章） Stamp of Quality Department

地址:江阴市高新技术产业开发园金山路788号
Add: 788 Jinshan Rd,High and New Technology Industrial Development,JiangYin City, JiangSu P.R.China
电话(Tel): 0510-86996009
传真(Fax): 0510-86996035

Welding and QC Report Per Spool

Contract : P2308 | Drawing : 2121-IA91F62-7 | Job : P2308S | Material : Stainless Steel 304, 316, 317

Client : NERVION | Revision : 00 | Spool : 00477 | Spec : 6C4-M

Project : ALBA | Piece Mark : 2121-IA91F62-7-SP16-00477

Weld data					Welding							Control																							
Weld No.	Type	Dia	Sch /Thk	Weld Proc.	1st Pass	Pass 1	1st MTR	Final Pass	Final Pass	Final MTR	Dim	Date DIM	Visual	Date Visual	PT	Date PT	MT	Date MT	PMI	Date PMI	Ferite	Date Ferrite	PWHT	Date PWHT	BHN	Date BHN	Ultra	Date UT	Xray	Date Xray						
0069	BW	2	S10S	MW.26_BW	BC	23/09/2024	4712055	BC	23/09/2024	4712055			001009	27/09/2024					001015	30/09/2024																
0070	BW	2	S10S	MW.26_BW	BC	17/09/2024	4712055	BC	17/09/2024	4712055			001009	27/09/2024					001015	30/09/2024																
0071	BW	2	S10S	MW.26_BW	BC	17/09/2024	4712055	BC	17/09/2024	4712055			001009	27/09/2024					001015	30/09/2024									000327	04/10/2024						
0072	BW	2	S10S	MW.26_BW	BC	17/09/2024	4712055	BC	17/09/2024	4712055			001009	27/09/2024					001015	30/09/2024																
0073	BW	2	S10S	MW.26_BW	BC	17/09/2024	4712055	BC	17/09/2024	4712055			001009	27/09/2024					001015	30/09/2024																
0074	SOL	0,75	S10S	MW.26_SBR	BC	17/09/2024	4712055	BC	17/09/2024	4712055			001009	27/09/2024	000185	27/09/2024			001015	30/09/2024																
0076	BW	2	S10S	MW.26_BW	BC	20/09/2024	4712055	BC	20/09/2024	4712055			001009	27/09/2024					001015	30/09/2024																

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024

Notes:

	Boccard Portugal QC	Client
Signature	QA / QC	Sergio Morales Date: 22-10-24
Date	02/10/2024 10:09:09	

Shop QC Inspection Report

P2308-001043

Client : NERVION
Job number: P2308S
Contract : P2308 / Project : ALBA
Spool Nº: 00477
Material: Stainless Steel 304, 316, 317
Piece Mark: 2121-IA91F62-7-SP16-00477

Procedure / Instruction reference: 20.2 IT 011 MF 324 - Rev: A
Control Date: 27/09/2024

Remarks: The results refer to the controlled items

Actions / Tasks List	Required		Done/ Identified
	Yes	No	
Welder / weld list labels printed and pasted on the spool sheet	X		X
Spool Barcode label printed	X		X
Spool is identified with the metal tag	X		X
Spool stencil required (hard stamp low stress)		X	
Joint preparation & cleanliness / spool dimensions checked	X		X
Level, plumb, Two holes, flanges and internal alignment, Squareness	X		X
Material checked (type of material, rate, heat numbers, filler material, etc.)	X		X
Welders list match with actual welder stencil / Id. on pipe	X		X
PWHT- Spool identified as per Procedure / Instruction for PWHT		X	
HT (Hardness Test)- Welds identified as per Procedure / Instruction		X	
MT - Welds identified as per Procedure / Instruction		X	
PT - Welds identified as per Procedure / Instruction	X		X
PMI - Welds identified as per Procedure / Instruction	X		X
FE (Ferrite test) - Welds identified as per Procedure / Instruction		X	
RT - Welds identified as per Procedure / Instruction	X		X
UT - Welds identified as per Procedure / Instruction		X	
Spool identified (by marker) as per Procedure / Instruction (Job number, sheet number and Paint type if required)	X		X
Hydro - Spool identified as per Procedure / Instruction		X	
Cleanliness - Cleaned inside free of slag, scale, sand, weld spatter, cutting chips, etc. and blow out by compressed air	X		X

Comments:

Performed by: MATOS, MARCO (N2 VT/PT)
Date: 27/09/2024
Signature

QA/QC Inspection: RAIMUNDO, MARIANA
Date: 02/10/2024 10:09:09
Signature

Customer Inspection:
Sergio Morales
Date: 22-10-24

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024

Visual Examination Report (Welds)

P2308-001009

Contract : P2308
Client : NERVION
Project : ALBA

Job number: P2308S
Spool Nº: 00477
Piece Mark: 2121-IA91F62-7-SP16-00477

Material: Stainless Steel 304, 316, 317
Procedure & Instructions: 4274-LZ-VD-FW31010370QAC04 - Rev: 1
Testing Date: 27/09/2024

Remarks: The results refer to the controlled items	Unacceptable indications for welding
ACCEPTANCE CRITERIA : ASME B31.3	Weld reinforcement greater than specified in project procedure
The illumination of the surface must be at least 500 lux. However, a value of 1000lux is recommended	Any linear indications greater than specified in project procedure, surface porosity with rounded indications having a dimension greater than specified project procedure
Indications of lack of fusion open to the surface / Cracks located on external surfaces	Surface finish that could interfere with other testing required
Incomplete penetration of welds / Indications of undercut on surfaces which are greater than specified in project procedure	Misalignment greater than specified in applicable code or poor fit up of weld joints

Identification			Temp. (ºF/ºC)	Accepted	Rejected	Defect	Technique Used	Comments
Weld No.	Weld Desc.	Welder						
0069	2.0000 S10S BW-Buttweld Straight (MW.26_BW)	BC	18	X			Direct	
0070	2.0000 S10S BW-Buttweld Straight (MW.26_BW)	BC	18	X			Direct	
0071	2.0000 S10S BW-Buttweld Straight (MW.26_BW)	BC	18	X			Direct	
0072	2.0000 S10S BW-Buttweld Straight (MW.26_BW)	BC	18	X			Direct	
0073	2.0000 S10S BW-Buttweld Straight (MW.26_BW)	BC	18	X			Direct	
0074	0.7500 S10S SOL-Sockolet to Header Weld (MW.26_SBR)	BC	18	X			Direct	
0076	2.0000 S10S BW-Buttweld Straight (MW.26_BW)	BC	18	X			Direct	

Sketch / Photo:

Defects

Clustered Porosity	CP	Porosity	P	Cap	C	Lack of Cleanup	LC	Hollow in Cap	W
Unibmly Porosity	UP	Slag	S	Undercut	UC	Crack	CR	Surface	SU

Test Performed by: MATOS, MARCO (N2 VT/PT)
Date: 27/09/2024
Signature

QA/QC Inspection: RAIMUNDO, MARIANA
Date: 02/10/2024 10:09:09
Signature

Customer Inspection:
Sergio Morales
Date: 22-10-24

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024

Liquid Penetrant Examination Report

P2308-000185

Client : NERVION
Contract : P2308 / Project : ALBA
Remarks: The results refer to the controlled items

Job number: P2308S
Spool Nº: 00477
Piece Mark: 2121-IA91F62-7-SP16-00477

Material: Stainless Steel 304, 316, 317
Procedure / Instruction reference: 4274-LZ-VD-FW3101037OQAC03
Testing Date: 27/09/2024

Steps	Penetrant	Cleaner	Developer	Lighting Equipment
Brand	Mr Chemie (MR68-NF)	Mr Chemie (MR85)	Mr Chemie (MR70)	Artificial > 500 lux
Type	II	C	e	-
Batch/Serial Number	*080323 (03/2026)	*150124 (01/2027)	*300124 (01/2027)	-

Weld / Item No.	Identification: Description	Welder	Tem (ºF/ºC	Dwell Time (min): Penetrant	Cleaner	Developer	Lighting	Examin Time	Accepted: yes	No	Indication	Remarks
0074	0.7500 S10S SOL-Sockolet to Header Weld (MW.26_SBR)	BC	18	20 m	-	10 m	-	-	X			

Sketch / Photo:

Defects									
Clustered Porosity	CP	Cap	C	Undercut	UC	Surface	SU	Crack	CR
Porosity	P	Slag	S	Lack of Cleanup	LC	Crater Crack	CC		

Test Performed by: MARCO (N2 VT/PT), MATOS
Date: 27/09/2024
Signature: QA/QC

QA/QC Inspection: RAIMUNDO, MARIANA
Date: 27/09/2024
Signature: QA / QC

Customer Inspection:
Sergio Morales
Date: 22-10-24

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024

Positive Material Identification Report (PMI)

P2308-001015

Client : NERVION
Contract : P2308 / Project : ALBA

Job number: P2308S
Spool Nº: 00477
Piece Mark: 2121-IA91F62-7-SP16-00477
Material: Stainless Steel 304, 316, 317

Procedure / Instruction reference: 4274-LZ-VD-FW31010370QAC11 - Rev: 1
PMI Equipment : Niton XL3t800 Serial Nº 32735 (FP01)
Equipment Deviation : + - 5%
Testing Date: 30/09/2024

Remarks: The results refer to the controlled items

Weld / Item No	Description	Reading Longitudinal number	Chemical Elements %Ti	%Mo	%Cu	%Ni	%Fe	%Mn	%Cr	%Nb	%Al	%V	Accepted	Rejected	Comments
0069	2.0000 S10S BW-Buttweld Straight (MW.26_BW)	77	0	0	0	8	70	1	18	0	0	0	X		
0070	2.0000 S10S BW-Buttweld Straight (MW.26_BW)	76	0	0	0	9	69	1	18	0	0	0	X		
0071	2.0000 S10S BW-Buttweld Straight (MW.26_BW)	75	0	0	0	9	68	1	19	0	0	0	X		
0072	2.0000 S10S BW-Buttweld Straight (MW.26_BW)	74	0	0	0	9	69	1	19	0	0	0	X		
0073	2.0000 S10S BW-Buttweld Straight (MW.26_BW)	73	0	0	0	8	69	1	19	0	0	0	X		
0074	0.7500 S10S SOL-Sockolet to Header Weld (MW.26_SBR)	72	0	0	0	9	69	1	19	0	0	0	X		
0076	2.0000 S10S BW-Buttweld Straight (MW.26_BW)	71	0	0	0	8	70	1	18	0	0	0	X		
1.1	2.0000 S10S PIPE, SEAMLESS, A312-TP304L (NY231216AS15)	63	0	0	0	7	72	1	17	0	0	0	X		
1.2	2.0000 S10S PIPE, SEAMLESS, A312-TP304L (NY231216AS15)	64	0	0	0	7	72	1	17	0	0	0	X		
1.3	2.0000 S10S PIPE, SEAMLESS, A312-TP304L (NY231216AS15)	66	0	0	0	8	71	1	17	0	0	0	X		
1.4	2.0000 S10S PIPE, SEAMLESS, A312-TP304L (NY231216AS15)	68	0	0	0	8	71	1	17	0	0	0	X		
2.1	2.0000 S10S TEE, SEAMLESS, A403-WP304L (MN012-1)	67	0	0	0	7	72	1	17	0	0	0	X		
3.1	2.0000 NA 0.7500 NA SOCKOLET, 3000#, A182-F304L (N220606AV04)	69	0	0	0	7	71	1	18	0	0	0	X		
4.1	2.0000 S10S 0.7500 S40S CONC SWAGE NIPPLE, LEB-SEP, A403-WP304L (N220606AV04)	70	0	0	0	8	71	1	17	0	0	0	X		
5.1	2.0000 S10S 90 LR ELL, SEAMLESS, A403-WP304L (NY230506AT08)	65	0	0	0	8	71	1	17	0	0	0	X		

Positive Material Identification Report (PMI)

P2308-001015

Client : NERVION
Contract : P2308 / Project : ALBA

Remarks: The results refer to the controlled items

Job number: P2308S
Spool Nº: 00477
Piece Mark: 2121-IA91F62-7-SP16-00477
Material:

Procedure / Instruction reference: 4274-LZ-VD-FW31010370QAC11 - Rev: 1
PMI Equipment : Niton XL3t800 Serial Nº 32735 (FP01)
Equipment Deviation : + - 5%
Testing Date: 30/09/2024

Weld / Item No	Description	Reading number	Chemical Elements										Accepted	Rejected	Comments
		Longitudinal	%Ti	%Mo	%Cu	%Ni	%Fe	%Mn	%Cr	%Nb	%Al	%V			

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024

Test Performed by: GONCALVES(QA), J. (N2 PT/RT)
Date: 30/09/2024
Signature

QA/QC Inspection: RAIMUNDO, MARIANA
Date: 02/10/2024 10:09:09
Signature

Customer Inspection:
Date: Sergio Morales
Signature Date: 22-10-24

Boccard Portugal, Lda
Zona Industrial de Montalvo, Lote 3
Constância, Portugal2250-999

Certificate of PMI Reading

XL3t-32735

Reading No	77
Mode	ALLOY
Time	2024-09-30 13:56
Duration	10.58
Sequence	Final
Alloy1	304SS : 0.01
Alloy2	No Match : *2.10
Flags	
SAMPLE	
HEAT	
LOT	
BATCH	
MISC	
NOTE	

	%	±	Error
Sb	< LOD	:	0.039
Sn	< LOD	:	0.051
Pd	< LOD	:	0.034
Ag	< LOD	:	0.175
Al	< LOD	:	80.000
Mo	0.039	±	0.007
Nb	< LOD	:	0.006
Zr	< LOD	:	0.002
Bi	< LOD	:	0.013
Pb	< LOD	:	0.013
Se	< LOD	:	0.007
W	< LOD	:	0.072
Zn	< LOD	:	0.024
Cu	< LOD	:	0.149
Ni	8.692	±	0.291
Co	< LOD	:	0.479
Fe	70.018	±	0.438
Mn	1.647	±	0.199
Cr	18.936	±	0.257
V	< LOD	:	0.128
Ti	< LOD	:	0.147

Sergio Morales

Date: 22-10-24

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024

Boccard Portugal, Lda
Zona Industrial de Montalvo, Lote 3
Constância, Portugal2250-999

Certificate of PMI Reading

XL3t-32735

Reading No	76
Mode	ALLOY
Time	2024-09-30 13:55
Duration	9.74
Sequence	Final
Alloy1	304SS : 0.03
Alloy2	No Match : *2.09
Flags	
SAMPLE	
HEAT	
LOT	
BATCH	
MISC	
NOTE	

	%	±	Error
Sb	< LOD	:	0.041
Sn	< LOD	:	0.052
Pd	< LOD	:	0.035
Ag	< LOD	:	0.166
Al	< LOD	:	80.000
Mo	0.045	±	0.008
Nb	0.009	±	0.004
Zr	< LOD	:	0.004
Bi	< LOD	:	0.014
Pb	< LOD	:	0.024
Se	< LOD	:	0.010
W	< LOD	:	0.106
Zn	< LOD	:	0.033
Cu	< LOD	:	0.159
Ni	9.457	±	0.308
Co	< LOD	:	0.486
Fe	69.244	±	0.453
Mn	1.694	±	0.205
Cr	18.981	±	0.264
V	< LOD	:	0.134
Ti	< LOD	:	0.155

Sergio Morales

Date: 22-10-24

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024

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Certificate of PMI Reading

XL3t-32735

Reading No	75
Mode	ALLOY
Time	2024-09-30 13:55
Duration	10.79
Sequence	Final
Alloy1	304SS : 0.03
Alloy2	No Match : *2.10
Flags	
SAMPLE	
HEAT	
LOT	
BATCH	
MISC	
NOTE	

	%	±	Error
Sb	< LOD	:	0.035
Sn	0.068	±	0.026
Pd	< LOD	:	0.035
Ag	< LOD	:	0.156
Al	< LOD	:	80.000
Mo	0.044	±	0.008
Nb	< LOD	:	0.007
Zr	< LOD	:	0.005
Bi	< LOD	:	0.016
Pb	< LOD	:	0.011
Se	< LOD	:	0.011
W	< LOD	:	0.069
Zn	< LOD	:	0.032
Cu	< LOD	:	0.153
Ni	9.351	±	0.292
Co	< LOD	:	0.468
Fe	68.999	±	0.431
Mn	1.839	±	0.198
Cr	19.133	±	0.252
V	< LOD	:	0.122
Ti	< LOD	:	0.132

Sergio Morales

Date: 22-10-24

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024

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Certificate of PMI Reading

XL3t-32735

Reading No	74
Mode	ALLOY
Time	2024-09-30 13:55
Duration	11.38
Sequence	Final
Alloy1	304SS : 0.00
Alloy2	No Match : *2.10
Flags	
SAMPLE	
HEAT	
LOT	
BATCH	
MISC	
NOTE	

	%	±	Error
Sb	< LOD	:	0.042
Sn	< LOD	:	0.048
Pd	< LOD	:	0.034
Ag	< LOD	:	0.180
Al	< LOD	:	80.000
Mo	0.050	±	0.008
Nb	0.010	±	0.004
Zr	< LOD	:	0.004
Bi	< LOD	:	0.005
Pb	< LOD	:	0.008
Se	< LOD	:	0.008
W	< LOD	:	0.094
Zn	< LOD	:	0.025
Cu	< LOD	:	0.147
Ni	9.386	±	0.289
Co	< LOD	:	0.454
Fe	69.348	±	0.424
Mn	1.727	±	0.194
Cr	19.104	±	0.249
V	< LOD	:	0.118
Ti	< LOD	:	0.130

Sergio Morales

Date: 22-10-24

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024 C. Sandu

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Certificate of PMI Reading

XL3t-32735

Reading No	73
Mode	ALLOY
Time	2024-09-30 13:55
Duration	10.49
Sequence	Final
Alloy1	304SS : 0.23
Alloy2	No Match : *2.10
Flags	
SAMPLE	
HEAT	
LOT	
BATCH	
MISC	
NOTE	

	%	±	Error
Sb	< LOD	:	0.038
Sn	< LOD	:	0.050
Pd	< LOD	:	0.037
Ag	< LOD	:	0.167
Al	< LOD	:	80.000
Mo	0.039	±	0.007
Nb	< LOD	:	0.007
Zr	< LOD	:	0.003
Bi	< LOD	:	0.012
Pb	< LOD	:	0.028
Se	< LOD	:	0.007
W	< LOD	:	0.074
Zn	< LOD	:	0.023
Cu	< LOD	:	0.149
Ni	8.905	±	0.294
Co	< LOD	:	0.480
Fe	69.576	±	0.441
Mn	1.513	±	0.198
Cr	19.165	±	0.259
V	< LOD	:	0.134
Ti	< LOD	:	0.156

Sergio Morales

Date: 22-10-24

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024

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Certificate of PMI Reading

XL3t-32735

Reading No	72
Mode	ALLOY
Time	2024-09-30 13:54
Duration	11.58
Sequence	Final
Alloy1	304SS : 0.25
Alloy2	No Match : *2.10
Flags	
SAMPLE	
HEAT	
LOT	
BATCH	
MISC	
NOTE	

	%	±	Error
Sb	< LOD	:	0.039
Sn	0.048	±	0.024
Pd	< LOD	:	0.035
Ag	< LOD	:	0.115
Al	< LOD	:	80.000
Mo	0.046	±	0.007
Nb	< LOD	:	0.007
Zr	< LOD	:	0.003
Bi	< LOD	:	0.012
Pb	< LOD	:	0.004
Se	< LOD	:	0.009
W	< LOD	:	0.073
Zn	< LOD	:	0.035
Cu	< LOD	:	0.143
Ni	9.466	±	0.282
Co	< LOD	:	0.443
Fe	69.004	±	0.414
Mn	1.873	±	0.191
Cr	19.234	±	0.243
V	< LOD	:	0.115
Ti	< LOD	:	0.147

Sergio Morales

Date: 22-10-24

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024 C. Sandu

Boccard Portugal, Lda
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Certificate of PMI Reading

XL3t-32735

Reading No	71
Mode	ALLOY
Time	2024-09-30 13:54
Duration	10.46
Sequence	Final
Alloy1	304SS : 1.08
Alloy2	321SS : 1.53
Flags	
SAMPLE	
HEAT	
LOT	
BATCH	
MISC	
NOTE	

	%	±	Error
Sb	< LOD	:	0.041
Sn	< LOD	:	0.048
Pd	< LOD	:	0.037
Ag	< LOD	:	0.161
Al	< LOD	:	80.000
Mo	0.039	±	0.007
Nb	< LOD	:	0.007
Zr	< LOD	:	0.005
Bi	< LOD	:	0.008
Pb	< LOD	:	0.033
Se	< LOD	:	0.011
W	< LOD	:	0.093
Zn	< LOD	:	0.031
Cu	< LOD	:	0.141
Ni	8.451	±	0.290
Co	< LOD	:	0.480
Fe	70.795	±	0.444
Mn	1.457	±	0.197
Cr	18.574	±	0.258
V	0.151	±	0.070
Ti	< LOD	:	0.166

Sergio Morales

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On behalf of Tecnimont / R
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Cristi Sandu
25.10.2024

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Certificate of PMI Reading

XL3t-32735

Reading No	63
Mode	ALLOY
Time	2024-09-30 13:52
Duration	11.57
Sequence	Final
Alloy1	301SS : 1.15
Alloy2	No Match : 2.30
Flags	
SAMPLE	
HEAT	
LOT	
BATCH	
MISC	
NOTE	

	%	±	Error
Sb	< LOD	:	0.038
Sn	< LOD	:	0.046
Pd	< LOD	:	0.033
Ag	< LOD	:	0.159
Al	< LOD	:	80.000
Mo	0.025	±	0.006
Nb	< LOD	:	0.004
Zr	< LOD	:	0.003
Bi	< LOD	:	0.010
Pb	< LOD	:	0.002
Se	< LOD	:	0.007
W	< LOD	:	0.082
Zn	< LOD	:	0.022
Cu	< LOD	:	0.124
Ni	7.778	±	0.266
Co	0.460	±	0.229
Fe	72.016	±	0.416
Mn	1.408	±	0.183
Cr	17.964	±	0.238
V	< LOD	:	0.120
Ti	< LOD	:	0.158

Sergio Morales

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Cristi Sandu
25.10.2024

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Certificate of PMI Reading

XL3t-32735

Reading No	64
Mode	ALLOY
Time	2024-09-30 13:52
Duration	10.77
Sequence	Final
Alloy1	301SS : 1.24
Alloy2	No Match : 2.20
Flags	
SAMPLE	
HEAT	
LOT	
BATCH	
MISC	
NOTE	

	%	±	Error
Sb	< LOD	:	0.039
Sn	< LOD	:	0.050
Pd	< LOD	:	0.038
Ag	< LOD	:	0.146
Al	< LOD	:	80.000
Mo	0.022	±	0.006
Nb	< LOD	:	0.006
Zr	< LOD	:	0.004
Bi	< LOD	:	0.004
Pb	< LOD	:	0.026
Se	< LOD	:	0.008
W	< LOD	:	0.094
Zn	< LOD	:	0.032
Cu	< LOD	:	0.134
Ni	7.859	±	0.279
Co	< LOD	:	0.474
Fe	72.279	±	0.432
Mn	1.263	±	0.189
Cr	17.874	±	0.248
V	< LOD	:	0.129
Ti	< LOD	:	0.151

Sergio Morales

Date: 22-10-24

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024

Boccard Portugal, Lda
Zona Industrial de Montalvo, Lote 3
Constância, Portugal2250-999

Certificate of PMI Reading

XL3t-32735

Reading No	66
Mode	ALLOY
Time	2024-09-30 13:53
Duration	10.21
Sequence	Final
Alloy1	321SS : 0.47
Alloy2	No Match : *1.97
Flags	
SAMPLE	
HEAT	
LOT	
BATCH	
MISC	
NOTE	

	%	±	Error
Sb	< LOD	:	0.043
Sn	< LOD	:	0.055
Pd	< LOD	:	0.043
Ag	< LOD	:	0.174
Al	< LOD	:	80.000
Mo	0.090	±	0.011
Nb	< LOD	:	0.006
Zr	< LOD	:	0.008
Bi	< LOD	:	0.017
Pb	< LOD	:	0.012
Se	< LOD	:	0.010
W	< LOD	:	0.110
Zn	< LOD	:	0.044
Cu	0.260	±	0.089
Ni	8.327	±	0.308
Co	< LOD	:	0.509
Fe	71.725	±	0.470
Mn	1.466	±	0.205
Cr	17.045	±	0.263
V	< LOD	:	0.146
Ti	0.323	±	0.107

Sergio Morales

Date: 22-10-24

On behalf of Tecnimont / R
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Cristi Sandu
25.10.2024

Boccard Portugal, Lda
Zona Industrial de Montalvo, Lote 3
Constância, Portugal2250-999

Certificate of PMI Reading

XL3t-32735

Reading No	68
Mode	ALLOY
Time	2024-09-30 13:53
Duration	10.58
Sequence	Final
Alloy1	321SS : 0.94
Alloy2	No Match : 2.13
Flags	
SAMPLE	
HEAT	
LOT	
BATCH	
MISC	
NOTE	

	%	±	Error
Sb	< LOD	:	0.038
Sn	< LOD	:	0.049
Pd	< LOD	:	0.038
Ag	< LOD	:	0.173
Al	< LOD	:	80.000
Mo	0.019	±	0.006
Nb	< LOD	:	0.007
Zr	< LOD	:	0.004
Bi	< LOD	:	0.014
Pb	< LOD	:	0.007
Se	< LOD	:	0.007
W	< LOD	:	0.085
Zn	< LOD	:	0.036
Cu	< LOD	:	0.148
Ni	8.308	±	0.294
Co	< LOD	:	0.487
Fe	71.620	±	0.448
Mn	1.472	±	0.199
Cr	17.904	±	0.256
V	< LOD	:	0.132
Ti	< LOD	:	0.175

Sergio Morales

Date: 22-10-24

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024

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Certificate of PMI Reading

XL3t-32735

Reading No	67
Mode	ALLOY
Time	2024-09-30 13:53
Duration	9.47
Sequence	Final
Alloy1	301SS : 1.65
Alloy2	304SS : 1.97
Flags	
SAMPLE	
HEAT	
LOT	
BATCH	
MISC	
NOTE	

	%	±	Error
Sb	< LOD	:	0.040
Sn	< LOD	:	0.049
Pd	< LOD	:	0.040
Ag	< LOD	:	0.186
Al	< LOD	:	80.000
Mo	< LOD	:	0.008
Nb	< LOD	:	0.007
Zr	< LOD	:	0.006
Bi	< LOD	:	0.002
Pb	< LOD	:	0.021
Se	< LOD	:	0.009
W	< LOD	:	0.107
Zn	< LOD	:	0.043
Cu	< LOD	:	0.152
Ni	7.987	±	0.308
Co	< LOD	:	0.523
Fe	72.097	±	0.476
Mn	1.451	±	0.211
Cr	17.799	±	0.271
V	< LOD	:	0.128
Ti	< LOD	:	0.145

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25.10.2024

Boccard Portugal, Lda
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Certificate of PMI Reading

XL3t-32735

Reading No	69
Mode	ALLOY
Time	2024-09-30 13:54
Duration	10.22
Sequence	Final
Alloy1	304SS : 1.66
Alloy2	No Match : *2.58
Flags	
SAMPLE	
HEAT	
LOT	
BATCH	
MISC	
NOTE	

	%	±	Error
Sb	< LOD	:	0.040
Sn	< LOD	:	0.052
Pd	< LOD	:	0.037
Ag	< LOD	:	0.176
Al	< LOD	:	80.000
Mo	0.042	±	0.008
Nb	< LOD	:	0.005
Zr	< LOD	:	0.003
Bi	< LOD	:	0.014
Pb	< LOD	:	0.008
Se	< LOD	:	0.006
W	< LOD	:	0.081
Zn	< LOD	:	0.033
Cu	0.200	±	0.080
Ni	7.890	±	0.286
Co	0.493	±	0.246
Fe	71.013	±	0.445
Mn	1.514	±	0.200
Cr	18.518	±	0.259
V	0.142	±	0.068
Ti	< LOD	:	0.132

Sergio Morales

Date: 22-10-24

On behalf of Tecnimont / R
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25.10.2024

Boccard Portugal, Lda
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Constância, Portugal2250-999

Certificate of PMI Reading

XL3t-32735

Reading No	70
Mode	ALLOY
Time	2024-09-30 13:54
Duration	10.22
Sequence	Final
Alloy1	304SS : 1.56
Alloy2	No Match : *1.93
Flags	
SAMPLE	
HEAT	
LOT	
BATCH	
MISC	
NOTE	

	%	±	Error
Sb	< LOD	:	0.039
Sn	< LOD	:	0.054
Pd	< LOD	:	0.038
Ag	< LOD	:	0.189
Al	< LOD	:	80.000
Mo	0.070	±	0.010
Nb	0.009	±	0.004
Zr	< LOD	:	0.004
Bi	< LOD	:	0.009
Pb	< LOD	:	0.014
Se	< LOD	:	0.008
W	< LOD	:	0.092
Zn	< LOD	:	0.031
Cu	0.162	±	0.081
Ni	8.192	±	0.298
Co	< LOD	:	0.499
Fe	71.538	±	0.455
Mn	1.517	±	0.203
Cr	17.880	±	0.261
V	< LOD	:	0.139
Ti	< LOD	:	0.147

Sergio Morales

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25.10.2024

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Certificate of PMI Reading

XL3t-32735

Reading No	65
Mode	ALLOY
Time	2024-09-30 13:53
Duration	9.69
Sequence	Final
Alloy1	304SS : 1.46
Alloy2	No Match : *1.96
Flags	
SAMPLE	
HEAT	
LOT	
BATCH	
MISC	
NOTE	

	%	±	Error
Sb	< LOD	:	0.046
Sn	< LOD	:	0.053
Pd	< LOD	:	0.037
Ag	< LOD	:	0.170
Al	< LOD	:	80.000
Mo	< LOD	:	0.009
Nb	< LOD	:	0.007
Zr	< LOD	:	0.006
Bi	< LOD	:	0.013
Pb	< LOD	:	0.018
Se	< LOD	:	0.010
W	< LOD	:	0.092
Zn	< LOD	:	0.036
Cu	< LOD	:	0.133
Ni	8.179	±	0.305
Co	< LOD	:	0.513
Fe	71.763	±	0.469
Mn	1.423	±	0.207
Cr	17.903	±	0.268
V	< LOD	:	0.141
Ti	< LOD	:	0.157

Sergio Morales

Date: 22-10-24

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024

Radiographic Examination Report

P2308-000327

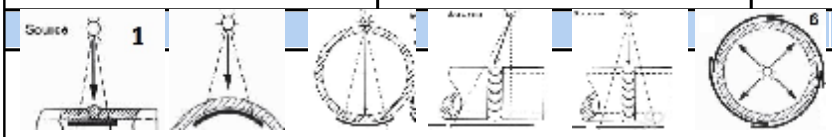
Contract : P2308
Client : NERVION
Project : ALBA

Spool Nº: P2308S-00477
Isometric Nº: 2121-IA91F62-7
Piece Mark: 2121-IA91F62-7-SP16-00477

Procedure/ Instruction:	Acceptance Criteria:	Testing Date:	Material:
4274-LZ-VD-FW31010370QAC02 - Rev.1	ASME B.31.3 – Table 341.3.2	04/10/2024	Stainless Steel 304, 316, 317

Equipment		Film		IQI		Development	
Type:	G-RAY	Brand:	FUJI	Type:	ASTM-1A	Equipment:	GE M ECO
Source Equip:	Ir192	Type:	IX50	Position:	Film Side	Type:	Auto
Source Dim:	2x1.4	Class:	C3	Sensitivity:	4	Temperature:	29
Activity (Ci):	22.3	Lead Sheets:	0,5	Ø of visible wire/hole	0,0063(0,16)	Developer:	G135
		Films/Casette:	Single			Fixer:	G335

Testing Technique



1 2 3 4 5 6

Indication Codes (ISO 6520)

--	EP-Excess Penetration (504)	SB-Suck Back
BB-Back Bevel	FA-Film Artifact	ST-Sugared Tack
BW-Back Weld	GR-Grind Repair	SU-Surface
BT-Burn Through (510)	HL-Hi-LO	T-Tungsten
C-Cap	LC-Lack of Cleanup	UC-Undercut (5011)
CP-Clusterd Porosity (2012)	LF-Lack of Fusion (401)	UP-Unformity Porosity (2013)
CL-Cold Lap	LP-Lack of Penetration (402)	V-Valley in Cap
CR-Crack	P-Porosity (2011)	W-Wire
CC-Crater Crack (104)	R-Root	WH-Worm Hole (2016)
DI-Dimensional	S-Slag (301)	XN-Xray Film Non-Conform

General Remarks

The results refer to the controlled items - Good / Acceptable + Repair = Good after Repair x Acceptable after Repair SFD = Source Film Distance SOD = Source Object Distance

Notations / Symbology

Weld No.	Weld Desc. (WPS)	Welder	Position	SFD	SOD	Weld Reinf	Testing Technique	Exposure Time	Density	IQI	Indication Code	Decision	Remarks
0071	2.0000 S10S BW (MW.26_BW)	BC	A	500	440	NA	4	475	3.2	4		-	RX425
0071	2.0000 S10S BW (MW.26_BW)	BC	B	500	440	NA	4	475	3.2	4		-	RX425

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P2308-000327

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Project : ALBA

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Isometric Nº: 2121-IA91F62-7
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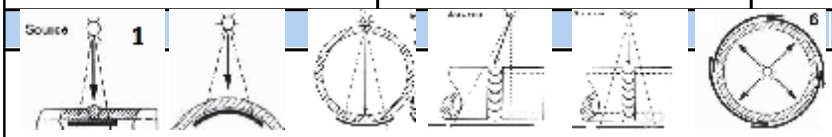
Testing Technique



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Weld No.	Weld Desc. (WPS)	Welder	Position	SFD	SOD	Weld Reinf	Testing Technique	Exposure Time	Density	IQI	Indication Code	Decision	Remarks

	Performed by:	Examined by:	QA/QC Inspection:	Customer Inspection:
Name:	GONCALVES(QA), J. (N2 PT/RT)	FIGUEIRAS(QA), RUI (N2 PT/RT)	RAIMUNDO, MARIANA	
Date:	04/10/2024	04/10/2024	02/10/2024 10:09:09	
Signature:			QA / QC	Sergio Morales Date: 22-10-24

On behalf of Tecnimont / R
Piping Supervisor
Cristi Sandu
25.10.2024