#1 TECNIMONT



4274_CONST

ALBA PROJECT-PP AND PEL PLANTS



Tecnimont S.p.A.	SA			
MOD-ITP-XL_220 Rev.1	RELEASE OF SPOO	DLS FROM WORKSHOP	Report n° IP-WSR-P-310-000187_RFI323	31_MOD-ITP-XL_220
		7	RFI Nr.:	Date :
Unit	-			
Plant Area	-			
Isometric Number				10
Inspection Package Number	IP-WSR-P-310-0001	87_RFI3231 - IP Spool Relea	se From Workshop	

Sheet 01/01

The Present I	nspection Packa	ge contain	s the follow	wing Elements	s:			
FW68W32-1-68W11-4-PIP-2-PIPE-04;2¹ IPE-01;2121-FW6 1-FW68K06-2 68S07-1-PIPE 11-1-PIPE-01;2121-FW68W30-1-68W31-2-PIPE-08;11 E-01;2121-FW 2121-FW68W FW68C08-2-F	08-2-PIPE-03;111 PIPE-01;2121-FW68 121-FW68W31-4 FW68W31-6-PIP:8W11-1-PIPE-03;2121-FW68W;1111-FW68C08-;1111-FW68W31-3-PIPE-06-2-PIPE-02;212-PIPE-04;2121-FE-01;2121-FW68W31-3-PIPE-05;2121-FW68W31-3-PIPE-05;2121-FW68W31-3-PIPE-05;2121-FW68W31-3-PIPE-05;2121-FW68W31-3-PIPE-05;2121-FW68W31-3-PIPE-05;2121-FW68W31-3-PIPE-05;2121-FW68W31-3-PIPE-05;2121-FW68W33;	W68W30-3 W11-3-PIF -PIPE-03;2 E-05;2121 ;;1115-FW6 W11-7-PIF 2-PIPE-02 PE-05;212 02;2121-F 21-FW68W W68W24- W11-1-PIF PIPE-05;11 21-FW68V 468W31-3- V11-8-PIP	8-PIPE-01; PE-06;111: 2121-FW6 -FW68W1 68C08-1-F-2-PIPE-0: 21-FW68W11- 21-FW68W11- 31-4-PIPE-05; PE-01;111: 111-FW68I W68S07-1 W11-1-PIP -PIPE-01;; E-05;2121	2121-FW68W 5-FW68C08-1 8W24-2-PIPE 1-8-PIPE-06; PIPE-01;1111- 4;2121-FW68 1-FW68W11-6 68K06-2-PIPE-0;21 2-05;2121-FW68 5-FW68C08-1 K06-2-PIPE-0 -PIPE-03;212 E-07;2121-FW 2121-FW68W -FW68W11-8	/24-1-PIPE-0; I-PIPE-05;111 E-07;2121-FW 2121-FW68W FW68C08-2-FW24-2-PIPE-06;21;2 E-05;2121-FW68W 21-FW68W11 /68W24-2-PIF W11-8-PIPE-03;111 4;2121-FW68 11-FW68W33- W68W11-1-PII 24-2-PIPE-06;212	3;2121-FW68 1-FW68C08-2 68W10-1-PIP 11-5-PIPE-01 PIPE-09;1111- 03;2121-FW6; 21-FW68W11- 68W31-4-PIPE- 0-3-PIPE-10;1 PE-05;2121-FV 4;2121-FW68C08-2 W24-2-PIPE- 3-PIPE-02;21 PE-06;1111-FV;2121-FW68W11-FW68W11-FW68W11-	W24-1-PIPE-0 2-PIPE-06;111 E-03;2121-FW ;2121-FW68V FW68K06-2-F 8S07-1-PIPE- 1-PIPE-15;21 E-02;2121-FW68 111-FW68C08 W68W10-1-PI- 1-PIPE-02;111 02;2121-FW6 21-FW68W11 W68C08-2-PII W10-1-PIPE-0 6-PIPE-05;212	01;2121-FW 5-FW68K06 V68W30-1-F V11-3-PIPE- PIPE-06;111 02;2121-FW 21-FW68W V68W31-3- 3W24-1-PIP 3-2-PIPE-04; IPE-01;2121 1-FW68C08 8W24-2-PIF -7-PIPE-05; PE-07;1111- 2;2121-FW6
PE-01;2121-F	2121-FW68W11- W68W31-4-PIPE destination to:	E-04;2121	FW68W3	0-2-PIPE-01;2	2121-FW68W	SO-1-PIPE-02	:- 01;1111-FW :2121-FW68W	/33-3-PIPE-
01 5200211FG W6	W68W31-4-PIPE W68W31-4-PIPE 8P3-16-PIPE-01 W: Wrapping	;2119201EFW Class	68W11-3- Visual Inspect	PIPE-05;2121 Traceability OK (2)	110-711111	117414214200	0.009 (0)	identifica
	F: Field			(-)	(Yes/No/NA)	(Yes/No/NA)	(Yes/No/NA)	(Yes/No/NA)
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lon Brag	105 Andre 1024 Pg of TCA	7				Æé	HEA	NO. K	DR HAM
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CONTRACTOR			1700	1				QC	
COMPANY									
(Free)						*			



ISO Summary List

22635 / 5924 Page 1

% RT/UT

Client TECNIMONT/REPSOL

Job # **22635**

Project 4274 ALBA-1007 Piping Fabrication

% PT/MT Assessment Inspection/Results Priority 2B

Revision **00**PED Category Art **4.3**

Piping Size/Class 2-B-13

ISO # 2121-FW68W33-3

Local Portugal

Joint	Product Description	Seq. N. Heat #	M.Certificate	FM-Dos	WPS	WeldDate/Stamp	5	M/T-TUN	T NDT-RT/U	NDT-PT/MT NDT-RT/UT NDT-PM/HT NDT-PN NDT-FT Extension 1Extension 2	NDT-PN	NDT-FT E	xtension 1	Extension 2		Т
	2x1" REDUCING TEE ASME B16.11 3000# A10	1	_			14/02/2024										T
2" PIPE - A53-B GA	2" PIPE - A53-B GALV THREADED NPT MALE	CERT, TCM731175 V	06-23-12519													
THD 2" PIPE - A53-B GA	LV THREADED NPT MALE FE ASMF R16 11 3000# A10	CERT. TCM731175 U	06-23-12519			14/02/2024						4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4				
THD 2x1" REDUCING T	2x1" REDUCING TEE ASME B16.11 3000# A10					14/02/2024										T
2" PIPE - A53-B G	ALV THREADED NPT MALE	CERT. TCM731175	06-23-12519													
THD 2" PIPE - A53-B G	2° THD FLANGE ASME B16.5 150# A105 GALV	CERT, TOM/731175	06-23-12519			15/04/2024										
		Remarks				APPROVED QC	D QC		_ 4	APPROVED by Client	by Clie		AP	PROVED	APPROVED by 3rd party or Al	
et Weld; LW-Lap Weld	BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld					1	- '	i,	T	20C15 1.0kg	1150	1	0,41		a) old paint of O	T
MT-Magnetic Test; F	PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test					Date:	7	July 1		Name: 75	TO T	100/	NAME NAME:			
UT-Ultrasonic Test; PMI-Positive Material Identification	Identification				-1			01100		die. Or	2	212	Date:	ie:		

HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test

TECNIMONT	Punch List PUNCH LIST	IDE	ENTIFICATION CO	DDE
ATT ILOMINIONI		SHEET 1/1	DOC.CLASS	ISSUE 01
MECWIDE Incidet kind, chalut hight Incidet kind, chalut h	ISO ID: 2121 - FW68W33 - 3			

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lon 03.e	Dragos Andrei 17.2024 behalf of TC/	NOTES AN	D REMARKS 25	17/2024 17/2024	101 A
and an action of the second second		DATE (dd-Mmm-YYYY)	NAME	SIGNATU	JRE //
	TRACTOR				
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COMPAN	IY				
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