## **44 TECNIMONT**



## 4274\_CONST

## 4274-ALBA PROJECT-PP AND PEL PLANTS



Tecnimont S.p.A.

REPSOL POLIMEROS

	OA			
MOD-ITP-XL_220 Rev.1	RELEASE OF SPOOLS FR	ROM WORKSHOP	Report n° IP-WSR-P-310-000118_RFI218	1_MOD-ITP-XL_220
			RFI Nr.:	Date :
Unit				
Plant Area				
Isometric Number				
Inspection Package	IP-WSR-P-310-000118_RF	I2181 - IP Spool Release	From Workshop	

Sheet 01/01

The Present Inspection Package contains the following Elements:

2121-VA00035-1-SP02:2121-VA00035-1-SP01:2121-VA00034-1-SP01:2121-VA00031-1-SP01:2121-LPN91S01-2-S P04;2211-VRG50A14-1-SP03;2211-VRG50A14-1-SP02;2211-VRG50A14-1-SP01;2211-FW68B36-3-SP08;2211-FW 68B36-2-SP07-ZZ;2211-FW68B36-2-SP06;2211-FW68B36-2-SP05;1211-WW70B03-1-SP03;1211-WW70B03-1-SP0 2;1211-WW70B03-1-SP01;1211-N01001-1-SP06;1211-N01001-1-SP05;1211-N01001-1-SP04;1211-N01001-1-SP03; 1211-N01001-1-SP02;1211-N01001-1-SP01;2211-VRG50B03-3-SP09;2211-VRG50B03-3-SP08;2211-FL50E04-1-S P04;2211-FL50E04-1-SP03;2211-FL50E04-1-SP02;2211-FL50E04-1-SP01;2121-CWR40B07-1-SP02;2121-CWR40 B07-1-SP01;1121-JWS64072-1-SP05;1121-JWS64072-1-SP04;1121-JWS64072-1-SP03;1121-JWS64072-1-SP02;1 121-JWS64072-1-SP01;2211-N50A15-3-SP06;2211-N50A15-3-SP05;2211-N50A15-3-SP04;2211-N50A15-3-SP03;2 211-N50A15-2-SP16;2211-N50A15-2-SP15;2211-N50A15-2-SP14;2211-N50A15-2-SP13;2211-N50A15-2-SP11;2211 -N50A15-2-SP10;2211-VA62E03-1-SP02;2211-VA62E03-1-SP01;1211-FW68B50-1-SP02;1211-FW68B50-1-SP01;12 11-CWS89031-2-SP02:1211-CWS89031-2-SP01:1211-CWS89031-1-SP04:1211-CWS89031-1-SP03:1211-CWS890 31-1-SP02;1211-CWR89021-2-SP06;1211-CWR89021-2-SP05;1121-BDL23016-2-SP03;1121-BDL23016-1-SP02-ZZ :1121-BDL23016-1-SP01

NOTES (\*): 4274-XH-PQ-0000001

- 1) Painting cycle to be indicated.
- 2) Refer to: 4274-LZ-PC-00000214 (COMPANY 4001008GEN-PC-214) "Management of Site Metallic Welding Activities" and 4274-LZ-PC-00000215 (COMPANY 4001008GEN-PC-215) "Procedure for Traceability of Piping Material"
- 3) Refer to: 4274-XH-SG-00000003 (COMPANY 45-L-45-000-2-00-80005) "Specification for Piping Fabrication & Erection Amendment to EC-L-51.01 and EC-L-51.02" and 4274-XH-PQ-00000001 (COMPANY 45-L-45-000-2-00-80081) "Inspection and Test Plan for Steel Piping Works"

## TECNIMONT

Pinto Joaquim Mechanical Piping Spv. cageum futo 2/05/2024

Checked &

		n amas	and a
	L.Gomes NWI	REW	os kwa
N.A.	Not Applicable	Y/N	Punch List

LEGEND OF CHECK RESULT	DC.	Checked & NOT Accepted	V	Accepted &	N.A	Not Appli	cable	Y/N	Produced	
		Date [DD-MMM-	YYYY]	OL	Name		0/	Signa	ature	DA
SUBCONTRACTOR		02/05/2	024	Vatu	cia lex	he	Kath	ico	lixere	MM
CONTRACTOR			,				100.		( )	QC
COMPANY										
(Free)										

Checked &



ISO Summa	ry List
-----------	---------

# 22635 / 5907 Page 1

Client TECNIMONT/REPSOL

Job# 22635 % RT/UT

Local Portugal

Project 4274 ALBA-I007 Piping Fabrication

% PT/MT

ISO # 2121-VA00031-1

Revision 01 Piping Size/Class 4-B-1

PED Category N/A Priority 2

Assessment Inspection/Results

pool Weld#	loint	Product Description	Seq. N.	Heat #	M.Certificate	FM-Dos	WPS	WeldDate/Stamp	VT	NDT-PT/MT NDT-R	T/UT NDT-PMI/H	NDT-PN	NDT-FT	Extension	Extension 2	
	BW		36	10EE23	224878	17:Vareta	MW.20_BW	16/02/2024								
04 603	DIM	4" PIPE - A106-B BE SMLS 4" PIPE - A106-B BE SMLS	- 19 19	23101887	23310548 23310548	PVX4010501 17:Vareta	MW.20_BW	S71 16/02/2024	\/T_M_038							
	/	4" 90 LR ELBOW ASME B16.9 A234-WPB BE S	341	17357	CE23001997_3.1_01	PVX4010501		S71	L	L	L	]	1			
01 S03	BW	4" 90 LR ELBOW ASME B16.9 A234-WPB BE S	341	17357	CE23001997_3.1_01 23310548		MW.20_BW	16/02/2024 S71	VT-M-038							
		4" PIPE - A106-B BE SMLS	19	23101887	23310548	PVX4010501		371								
					9											
													14			
					2											
=																
					*											
						8		10								
					25											
		8			4											
		2.3														
																3
lotes			Rema	arks				APPROVE	D QC		APPROVÆ:	by Clie	nt	AI	PROVED	by 3rd party or Al
		et Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld	d					Name:	atri	ac Teixer	Name:	a tec	NIMO	NT N	ame:	
		MT-Magnetic Test; RT-Radiographic Test  PMI-Positive Material Identification						Date: 07	1051	7024 DA	16	omes	R	Da	ate:	
		PMI-Positive Material Identification PN-Pneumatic Test; FT-Ferrites Test						Sign: /	it is	Tever	Sign:	5	W	Si	gn:	7.54
								10	MOLL	C N W SC		76-	100			

Tecnimont	Punch List  PUNCH LIST	IDENTIFICATION CODE				
777 V recimione		SHEET 1/1	DOC.CLASS	ISSUE 01		
MECWIDE Industrial Charletons  ACCEPTION PRODUCTION  Newfor Industrial	ISO ID: 2121 - VA00031-1					

	- Paraget County of				
No.	Field	Des	scripton	Date	Completed
******					
		No 1	ONNEWL		
	2				
	ÿ.				
		/			
	ata TEC	NIMONT		LOS TRO	LEAGAIT /
	Pinto Je Mechanical Scagnia	Piping Spv. NOTES A	L.Gomes NWI	Jan	
		DATE (dd-Mmm-YYYY)	NAME	SIGNATI	JRE
	NTRACTOR				
	RACTOR	,			
COMPA	ANY				
(Free)		,			

