

 Tecnimont S.p.A.	 REPSOL POLIMEROS SA	4274_CONST 4274-ALBA PROJECT-PP AND PEL PLANTS	
MOD-ITP-XL_220 Rev.1		RELEASE OF SPOOLS FROM WORKSHOP	
		Report n° IP-WSR-P-310-000047_RFI1029_MOD-ITP-XL_220	
		RFI Nr.: 1029	Date :
Unit -			
Plant Area -			
Isometric Number			
Inspection Package Number IP-WSR-P-310-000047_RFI1029 - IP Spool Release From Workshop			

Sheet 01/01

The Present Inspection Package contains the following Elements:


6111-VA00086-1-SP01;4222-VA21D02-2-SP03;4222-VA21D02-2-SP02;2211-VRG50B04-2-SP09;2211-VRG50B04-2-SP08;2211-VRG50B04-2-SP07;2211-VRG50B04-2-SP06;2211-VA62F04-1-SP05;2211-VA62F04-1-SP01;2211-VA62E01-1-SP06;2211-VA62E01-1-SP05;2211-VA62E01-1-SP01;1123-BU73055-1-SP02;1123-BU73055-1-SP01;1211-CWR89026-2-SP04;1211-CWR89026-2-SP03;1211-CWR89026-2-SP02;1127-PW52012-3-SP05;1126-BDL32037-1-SP01;1126-BDL32036-1-SP03;1124-VA00012-1-SP01;2211-FW68T51-1-SP01;2211-FW68T39-1-SP01;2121-FL41D02-2-SP06;2121-FL41D02-2-SP05;2121-FL41D02-2-SP04;2121-FL41C01-1-SP01;2121-FL41A01-2-SP02;2121-FL41A01-1-SP01;2211-FW68T67-2-SP04;2211-FW68T67-1-SP03;2211-FW68T67-1-SP02;2211-FW68T67-1-SP01

NOTES (\*) : 4274-XH-PQ-00000001

1) Painting cycle to be indicated.

2) Refer to: 4274-LZ-PC-00000214 (COMPANY 4001008GEN-PC-214) "Management of Site Metallic Welding Activities" and 4274-LZ-PC-00000215 (COMPANY 4001008GEN-PC-215) "Procedure for Traceability of Piping Material"

3) Refer to: 4274-XH-SG-00000003 (COMPANY 45-L-45-000-2-00-80005) "Specification for Piping Fabrication & Erection Amendment to EC-L-51.01 and EC-L-51.02" and 4274-XH-PQ-00000001 (COMPANY 45-L-45-000-2-00-80081) "Inspection and Test Plan for Steel Piping Works"

  
 Pinto Joaquim  
 Mechanical Piping Spv.  
*Joaquim Pinto*  
 05/02/2024

  
 L.Gomes  
 NWI  
*[Signature]*  
 05/02/2024

LEGEND OF CHECK RESULT	<input checked="" type="checkbox"/> Checked & NOT Accepted	<input checked="" type="checkbox"/> Checked & Accepted	N.A. Not Applicable	Y / N Punch List Produced
	Date [DD-MMM-YYYY]	Name	Signature	
SUBCONTRACTOR	05/02/2024	Patricio Teixeira	Patricio Teixeira	
CONTRACTOR				
COMPANY				
(Free)				



# ISO Summary List

# 22635 / 2538

Page 1

Client **TECNIMONT/REPSOL**

Job # **22635**

% RT/UT

Local **Portugal**

Project **4274 ALBA-I007 Piping Fabrication**

% PT/MT

ISO # **2121-FL41C01-1**

Revision **00**

Priority **6**

Piping Size/Class **3-B32S1**

PED Category **I**

**Assessment Inspection/Results**

Spool	Weld#	Joint	Product Description	Seq. N.	Heat #	M.Certificate	FM-Dos	WPS	WeldDate/Stamp	VT	NDT-PT/MT	NDT-RT/UT	NDT-PMI/HT	NDT-PN	NDT-FT	Extension 1	Extension 2
01	S02	BW	3x2" ECCENTRIC REDUCER ASME B16.9 A420- 3" PIPE - A333-6 BE SMLS	155	51822K	0012023-36	18:Vareta F PVX2910998	MW.23_BW	22/12/2023 S279	VT-I-095		RT: RT-I-0410					
02	S03	OL	3" PIPE - A333-6 BE SMLS 3x.75" REDUCING SOCKOLET MSS SP-97 3000	453	23102064	23602074	18:Vareta F PVX2910998	MW.23_SBR	27/12/2023 S279	VT-I-097							
05	S06	BW	3" PIPE - A333-6 BE SMLS 3" 90 LR ELBOW ASME B16.9 A420-WPL6 BE	453	23102064	23602074	18:Vareta F PVX2910998	MW.23_BW	22/12/2023 S279	VT-I-095		RT: RT-I-0410					
06	S07	BW	3" 90 LR ELBOW ASME B16.9 A420-WPL6 BE 3x3" WN FLANGE ASME B16.5 150# A350-LF2	587	720406	CE23004182_3_1_01	18:Vareta F PVX2910998	MW.23_BW	22/12/2023 S279	VT-I-095							
07	S01	BW	2x2" WN FLANGE ASME B16.5 150# A350-LF2 3x2" ECCENTRIC REDUCER ASME B16.9 A420-	155	51822K	0012023-36	18:Vareta F PVX2910998	MW.23_BW	22/12/2023 S279	VT-I-095		RT: RT-I-0416					

## Notes

BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld

PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test

UT-Ultrasonic Test; PMI-Positive Material Identification

HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test

## Remarks

## APPROVED QC

Name: *Patricia Teixeira*

Date: *05/02/2024*

Sign: *Patricia Teixeira*

## APPROVED by Client

Name: **TECNIMONT**

Date: *L. Gomes*

Sign: *L. Gomes*

## APPROVED by 3rd party or AI

Name:

Date:

Sign:





