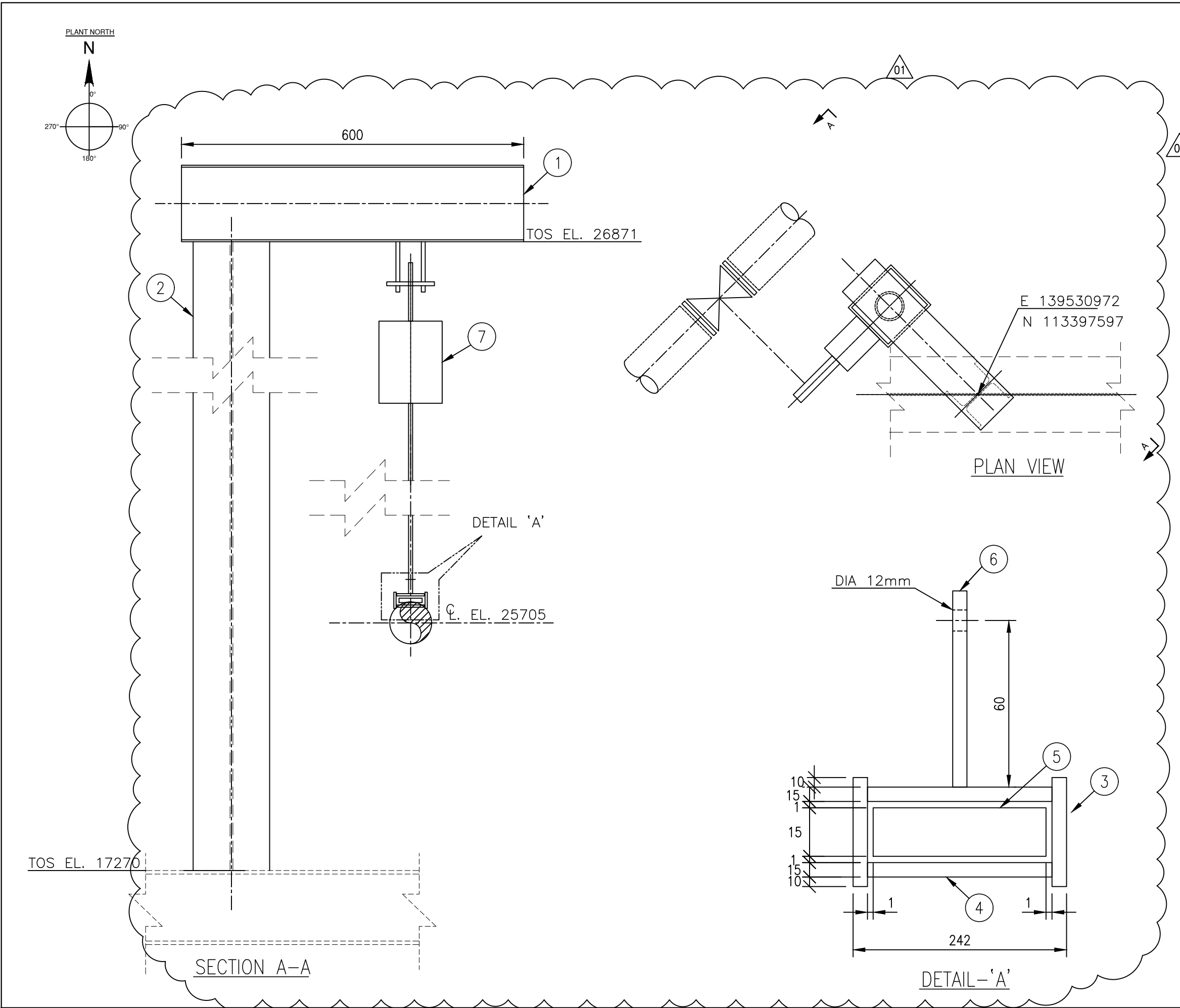


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BILL OF MATERIAL									
SR.NO.	DESCRIPTION	QTY	WIEGHT (Kg.)						
1	HE 140 L=600mm	1	14.82						
2	HE 140 L=1471mm	1	36.33						
3	PLATE 67x265x15mm	2	4.2						
4	PLATE 242x265x15mm	2	15						
5	PLATE BY VENDOR								
6	PLATE 86x80x12mm	1	1.3						
7	SPRING BY VENDOR M-2018	-	-						
**" SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.									
<div>NOTES:</div> <div>1. ALL DIMENSIONS ARE IN MILLIMETER.</div> <div>2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.</div> <div>3. ALL FILLET WELDS SHALL BE GROUND TO SMOOTH CONCAVE CONTOUR.</div> <div>4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-00000001</div> <div>5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.</div> <div>6. PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.</div> <div>7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.</div>									
<div>APPROVED FOR CONSTRUCTION</div> <table><tr><td>Date</td><td>Initials</td><td>Signature</td></tr><tr><td>26-Dec-23</td><td>E.Simonito</td><td></td></tr></table>				Date	Initials	Signature	26-Dec-23	E.Simonito	
Date	Initials	Signature							
26-Dec-23	E.Simonito								
UNIT : 2120		LINE NO.: 8"-CYG-41A02-1E64(P)							
CWA : 2121	SP NO.: SP-008	SUPPORT NO.: 5246							
ATTACHMENT SP-008 OF BELOW DOCUMENT									
<div><div><div></div><div></div></div><div>NEGOCIO: REPSOL POLYMEROS</div><div>CENTRO: SINES INDUSTRIAL COMPLEX</div><div>FACILITY:</div></div>									
AREA/ANEXO: AREA/ANEXO:	CLASIF.: CLASIF.:	PLANO N°: DRAWING NUMBER:	REV.: REV.:						
32	L	32-000-2-03-85112	01						