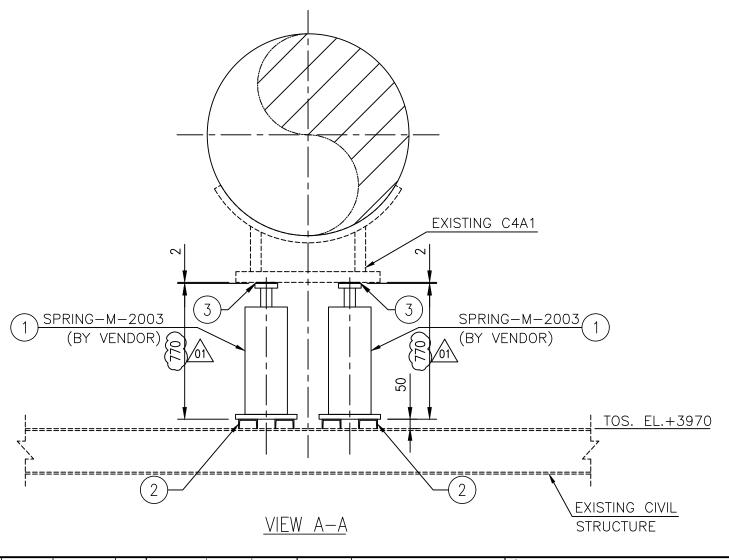


## PLAN VIEW



 8 8								REALIZADO <i>PREPARED</i>	28-Nov-23	M.AZHAR	ESCALA: SCALE:	CONTRATISTA: CONTRACTOR:
S ES											1:25	4274-XH-DC-21210001
ENŢ	01	ISSUED FOR CONSTRUCTION	28-Nov-23	M.AZHAR	H.JADHAV	G.PAGANONI		COMPROB. CHECKED	28-Nov-23			127 7 7 1 50 2 12 1000 1
OCUM OCUM	00	ISSUED FOR CONSTRUCTION	25-May-23	M.AZHAR	H.JADHAV	G.PAGANONI		APROBADO <i>APPROVED</i>	28-Nov-23	G.PAGANONI	TAMAÑO: <i>SIZE:</i>	PROYECTO: PROJECT:
STE U	REV.	DESCRIPCIÓN DESCRIPTION	FECHA <i>DATE</i>	REALIZ.	COMPR. CHCK.	APROB. APPROV.	V'B' CLIENTE CLIENT	V.B. CLIENTE			DIN-A3	4001008

PIPE SPECIAL SUPPORT DRAWING

	BILL OF MATERIAL					
SR.NO.	DESCRIPTION	QTY.	WIEGHT (Kg.)			
1	SPRING, BY VENDOR	2	_			
2	SS04 (UPN100) (SIZE=300)	2	12.72			
3	BAN 2MM THICK (390*980)	2	11.98			

"\*" SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.

## NOTES:

- 1. ALL DIMENSIONS ARE IN MILLIMETER.
- 2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
- 3. ALL FILLET WELDS SHALL BE GROUND TO SMOOTH CONCAVE CONTOUR.
- 4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-00000001
- 5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
- PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
- THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION							
Date	Initials	Signature					
28-Nov-23	E.Simonito						

UNIT : 2120 LINE NO.: 42"CYG-40C05-1E22(P)

CWA : 2121 SP NO.: SP-004 SUPPORT NO.: 5009

ATTACHMENT SP-004 OF BELOW DOCUMENT



19

NEGOCIO:
BUSINESS: REPSOL POLYMEROS

CENTRO:
SINES INDUSTRIAL COMPLEX

PLANO N\*: DRAWING NUMBER: 19-000-2-03-85121

19-000-2-03-85121

4274-XH-DC-21210001-SP-004.dwg