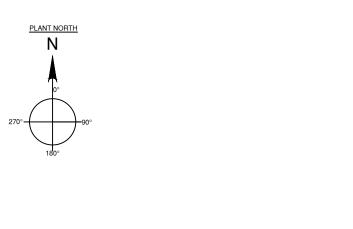
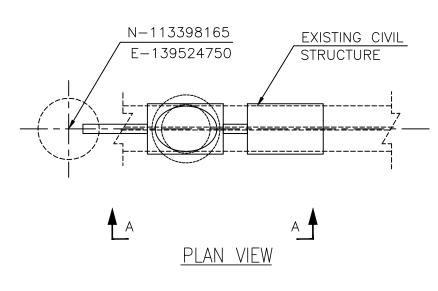
01 ISSUED FOR CONSTRUCTION 28-Nov-23

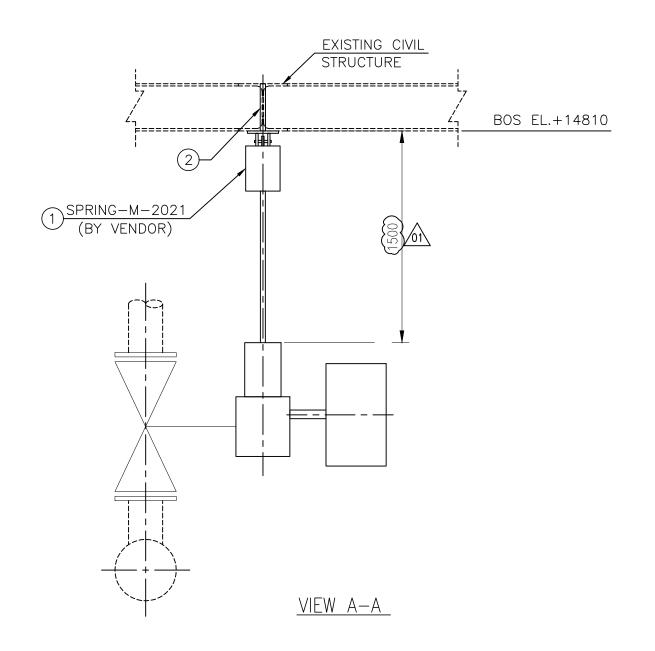
28-Nov-23

M.AZHAR

00 ISSUED FOR CONSTRUCTION







CONTRACTOR:

4001008

4274-XH-DC-21210001

1:25

DIN-A3

Tamaño: *Size:*

28-Nov-23 M.AZHAR

APROBADO *APPROVED*

H.JADHAV G.PAGANON

G.PAGANON

H.JADHAV

me:	⇔ R	EP /OL	NEGOC <i>BUSINI</i>
PIPE SPECIAL SUPPORT DRAWING	Т	ecnimont	CENTRO FACILII
	ÁREA/ANEXO: AREA/ANNEX:	CLASIF.:	PLANO N°: DRAWING NUMBER:
	19	L	19-0

	BILL OF MATERIAL		
SR.NO.	DESCRIPTION	QTY.	WIEGHT (Kg
1	SPRING, BY VENDOR		-
2	PLATE (300x371x10)	1	8.73
"*" SUI	PPORT HEIGHT TO BE ADJUSTED AS PE	R SITE	CONDITION.

NOTES:

- 1. ALL DIMENSIONS ARE IN MILLIMETER.
- 2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
- 3. ALL FILLET WELDS SHALL BE GROUND TO SMOOTH CONCAVE CONTOUR.
- 4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-00000001
- 5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
- 6. PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
- 7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION

Date	Initials	Signature
28-Nov-23	C.Boldrini	

LINE NO.: 12"-PE-41A01-1E64(P)-1UNIT: 2120 SUPPORT NO.: 4248 CWA: 2121 SP NO.: SP-014

ATTACHMENT SP-014 OF BELOW DOCUMENT

CIO: Vess: repsol polymeros SINES INDUSTRIAL COMPLEX

19-000-2-03-85121

4274-XH-DC-21210001-SP-014.dwg