[illegible]

*" SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.

NOTES:

1. ALL DIMENSIONS ARE IN MILLIMETER.
2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE AS PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
3. ALL FILLET WELDS SHALL BE GRIND TO SMOOTH CONCAVE CONTOUR.
4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274–XH–SW–00000001
5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
6. PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION		
Date	Initials	Signature
30-Nov-23	E.Simonito	



UNIT : 2120	LINE. NO.:42"—CYG-40B01-1E87 (PS)	
CWA : 2121	SP NO.: SP-024	SUPPORT NO.: 5016

ATTACHMENT SP-024 OF BELOW DOCUMENT

							REALIZADO PREPARED	30-Nov-23	M.AZHAR	ESCALA: SCALE:	CONTRATISTA: CONTRACTOR:
							COMPROB. CHECKED	30-Nov-23	H.JADHAV	1:25	4274-XH-DC-21210001
00	ISSUED FOR CONSTRUCTION	30-Nov-23	M.AZHAR	H.JADHAV	G.PAGANONI		APROBADO APPROVED	30-Nov-23	G.PAGANONI	TAMAÑO: SIZE:	PROYECTO: PROJECT:
REV. REV.	DESCRIPCIÓN DESCRIPTION	FECHA DATE	REALIZ. PREP.	COMPR. CHK.	APROB. APPROV.	V'B" CLIENTE CLIENT APPROVAL	V'B" CLIENTE CLIENT APPROVAL			DIN-A3	4001008

TITULO:
TITLE:

PIPE SPECIAL SUPPORT DRAWING

 REPSOL		NEGOCIO: <i>BUSINESS:</i>		REPSOL POLYMEROS
 Tecnimont		CENTRO: <i>FACILITY:</i>		SINES INDUSTRIAL COMPLEX
ÁREA/ANEXO: <i>AREA/ANNEX:</i>	CLASIF.: <i>CLASIF.:</i>	PLANO N°: <i>DRAWING NUMBER:</i>		REV.:
32	L	32-000-2-03-85112		00