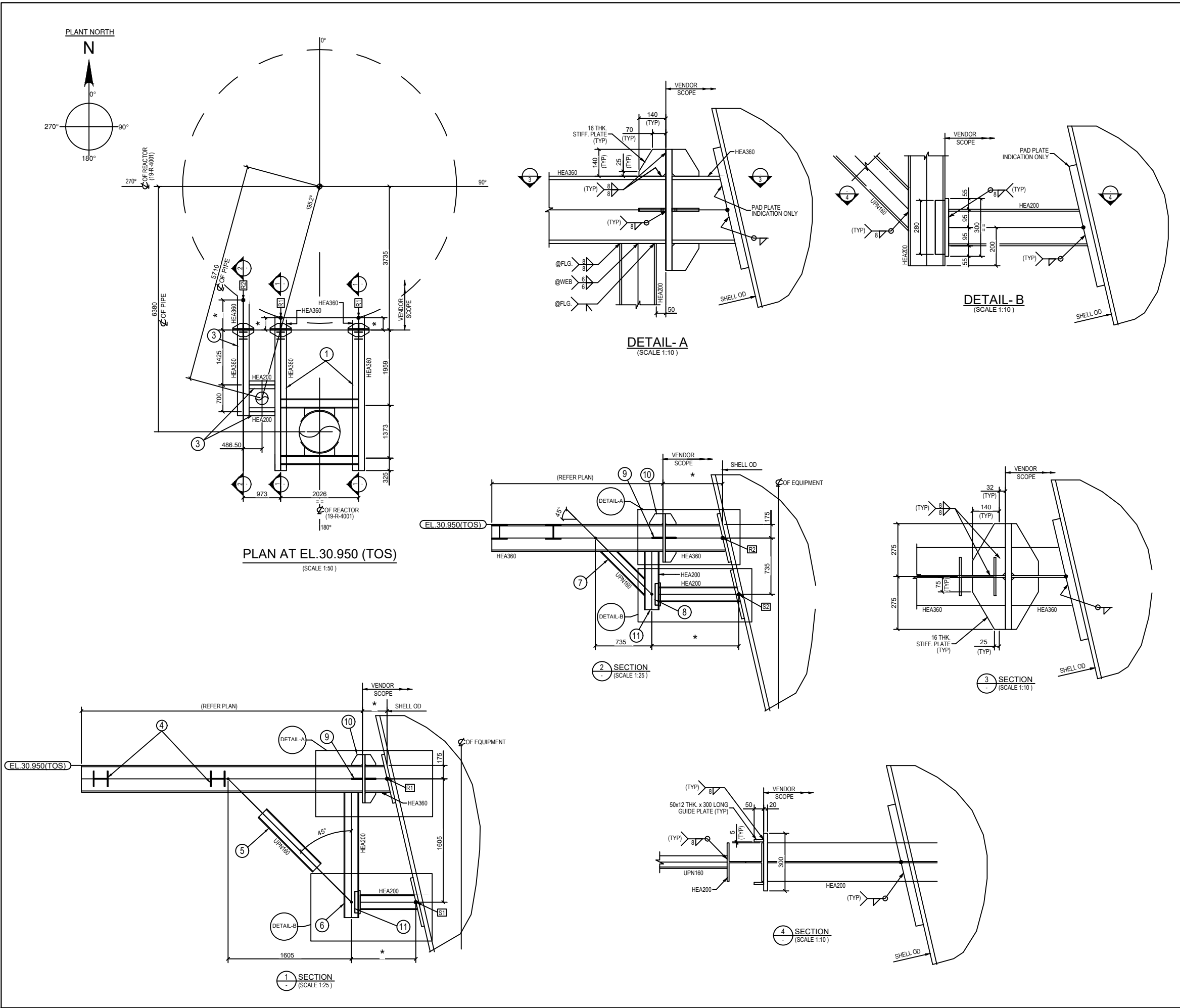


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BILL OF MATERIAL			
SR.NO.	DESCRIPTION	QTY.	WIEGHT (Kg.)
1	HEA360 L=3660mm	2	820.57
2	HEA360 L=2225mm	1	249.42
3	HEA200 L=973mm	2	82.49
4	HEA240 L=2020mm	2	243.61
5	UPN160 L=2270mm	2	61.29
6	HEA200 L=1630mm	2	136.21
7	UPN160 L=1040mm	1	19.55
8	HEA200 L=760mm	1	32.15
9	Plate 140x270x16mm	6	28.50
10	Plate 140x140x16mm	3	7.39
11	Plate 280x50x12mm	6	7.91
** SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.			
NOTES: 1. ALL DIMENSIONS ARE IN MILLIMETER. 2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE. 3. ALL FILLET WELDS SHALL BE GROUND TO SMOOTH CONCAVE CONTOUR. 4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-00000001 5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS. 6. PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS. 7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.			
APPROVED FOR CONSTRUCTION			
Date		Initials	Signature
30-Nov-23		E.Simonito	
UNIT : 2120		LINE NO.: 42"-CYG-40C05-1E22 (PS)	
CWA : 2121		SP NO.: SP-047	SUPPORT NO.: 5013
ATTACHMENT SP-047 OF BELOW DOCUMENT			
AREA/ANEXO: 32		NEGOCIO: REPSOL POLYMEROS	
CLASIF.: L		CENTRO: SINES INDUSTRIAL COMPLEX	
PLANO N°: 32-000-2-03-85121		REV.: 00	

							REALIZADO PREPARED	04-Dec-23	M.AZHAR	ESCALA: SCALE:	CONTRATISTA: CONTRACTOR:	TÍTULO: TITLE:
							COMPROB. CHECKED	04-Dec-23	H.JADHAV	1:10	4274-XH-DC-11120001	
							APROBADO APPROVED	04-Dec-23	G.PAGANONI	TAMAÑO: SIZE:	PROYECTO: PROJECT:	
00	ISSUED FOR CONSTRUCTION	30-Nov-23	M.AZHAR	H.JADHAV	G.PAGANONI					DIN-A3	4001008	PIPE SPECIAL SUPPORT DRAWING
REV.	DESCRIPCIÓN DESCRIPTION	FECHA DATE	REALIZ. PREP.	COMPR. CHCK.	APROB. APPROV.	V'B CLIENTE CLIENT APPROVAL						