

TECNIMONT

Tecnimont S.p.A.

REPSOL
 REPSOL POLIMEROS
 SA

4274_CONST

ALBA PROJECT-PP AND PEL PLANTS



MOD-ITP-XL_220		RELEASE OF SPOOLS FROM WORKSHOP	Report n° IP-WSR-P-310-000255_RFI3946_MOD-ITP-XL_220
Rev.1			
		RFI Nr.:	Date :
Unit -			
Plant Area -			
Isometric Number			
Inspection Package Number	IP-WSR-P-310-000255_RFI3946 - IP Spool Release From Workshop		

Sheet 01/01

The Present Inspection Package contains the following Elements:

 1121-PR24037-3-SP06;1121-PR24037-3;1121-PR24037-2-SP08;1121-PR24037-2-SP07
 ZZ;2121-CYG40B01-2-SP02;2121-CYG40B05-4-SP09;2121-CYG40B05-4-SP08;2121-CYG40B05-4-SP07;2121-CYG40C05-3-SP01

Spool No.	Ready for destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Check List					
			Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA)

Ion Dragos Andrei
 08.08.2024.
 On behalf of TCM

SGS ✓ reviewed by
 Nr. Bc 1155 □ witness copy
 Juta Mihaila
 08/08/2024

REGHEONU DEPARTAMENT
 08/08/2024
 ON BEHALF OF TCM

LEGEND OF CHECK RESULT	<input checked="" type="checkbox"/> Checked & NOT Accepted	<input checked="" type="checkbox"/> Checked & Accepted	N.A. Not Applicable	Y / N Punch List Produced
SUBCONTRACTOR	Date [DD-MMM-YYYY]	Name		Signature
CONTRACTOR	08/08/2024	cristina fernezeanu	✓	
COMPANY				qc
(Free)				

ISO Summary List

22635 / 1909
Page 1

Client TECNIMONT/REPSOL
Local Portugal

Job # 22635
Project 4274 ALBA-1007 Piping Fabrication
% RT/UT % PT/MT

ISO # 2121-CYG40B01-2
Piping Size/Class 42-1E87

Revision 00
PED Category III

Priority 2B
Assessment/Inspection/Results

Spool	Weld#	Joint	Product Description	Seg. N.	Heat #	M.Certificate	F-M-Dos	WPS	WeldDate/Stamp	VT	NDT-PT/MT	NDT-RT/UT	NDT-PWI/HT	NDT-PN	NDT-FT	Extension 1Extension 2
06 02	S03	OL	42" PIPE - A671-CG60 BE EFW CL22 SUPPL 42x1.75 REDUCING SOOKOLET MSS SP-97 300	42	VSE60367 [✓]	DSC-23-080-06	13:Elektro F-SFS45132 25:Vareta : PVY1211846	MW/20_SBR	12/06/2024	VT-M-0118	MT: MT-L-085-A	HT: HT-M-061-A				
06 02	S04	OL	42" PIPE - A671-CG60 BE EFW CL22 SUPPL 42x1.5" REDUCING SOOKOLET MSS SP-97 300	42	VSE60367 [✓]	DSC-23-080-06	13:Elektro F-SFS45132 25:Vareta : PVY1211846	MW/20_SBR	12/06/2024	VT-M-0118	MT: MT-L-085-A	HT: HT-M-061-A				
07 02	S06	OL	42" PIPE - A671-CG60 BE EFW CL22 SUPPL 42x1.5" REDUCING SOOKOLET MSS SP-97 300	42	VSE60367 [✓]	DSC-23-080-06	13:Elektro F-SFS45132 25:Vareta : PVY1211846	MW/20_SBR	12/06/2024	VT-M-0118	MT: MT-L-085-A	HT: HT-M-061-A				
08 02	S09	OL	42" PIPE - A671-CG60 BE EFW CL22 SUPPL 42x2.2" REDUCING WELDOLET MSS SP-97 A105N	42	VSE60367 [✓]	DSC-23-080-06	13:Elektro F-SFS45132 25:Vareta : PVY1211846	MW/20_SBR	12/06/2024	VT-M-0118	MT: MT-L-085-A	HT: HT-M-061-A				
08 02	S10	BW	42" PIPE - A671-CG60 BE EFW CL22 SUPPL 42" 90 LR ELBOW ASME B16.9 A420-WPL6 BE	42	VSE60367 [✓]	DSC-23-080-06	13:Elektro F-SFS45132 25:Vareta : PVY1211846	MW/22_BW	07/06/2024	PRC-M0125	RT: RT-I-01041	HT: HT-M-061-A				
10 02	S11	BW	42" 90 LR ELBOW ASME B16.9 A420-WPL6 BE 42x42" WN FLANGE ASME B16.47-B 30# A10	80	58131 [✓]	CE2005/63.3.1.01	13:Elektro F-SFS45132 25:Vareta : PVY1211846	MW/22_BW	11/06/2024	PRC-M0125	RT: RT-I-01131	HT: HT-M-061-A				
				38	75H422 [✓]	225128										

Notes

BW-Butt Weld FW-Fillet Weld; LW-Lap Weld SW-Socket Weld; BW-Be Butt Weld	APPROVED QC	APPROVED by Client	APPROVED by 3rd party or AI
PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test	Name: <u>Zeynep Gunes</u>	Date: <u>08/02/2024</u>	Name: <u>Jeanne Andrade</u>
UT-Ultrasonic Test; PMI-Positive Material Identification	Sign: <u>[Signature]</u>	Date: <u>08/02/2024</u>	Date: <u>08/08/2024</u>
HT-Hardness Test; PN-Pneumatic Test FT-Ferries Test	Sign: <u>[Signature]</u>	Sign: <u>[Signature]</u>	Sign: <u>[Signature]</u>

 TECNIMONT Engineering Challenges	Punch List	IDENTIFICATION CODE		
	PUNCH LIST	SHEET 1 / 1	DOC.CLASS 1	ISSUE 01
 MECWIDE Engineering Challenges	ISO ID: 2121 - CYG40B01 - 2			
 SAPPHOR Services Industrial				

No.	Field		Date	Completed
		<p style="text-align: center;">NO COMMENTS</p> 		

Ion Dragos Andrei
08.08.2024
Institut CFTCM

NOTES AND REMARKS

~~ZEGCH2ANU ADP, AM
08/08/2024
ON BEHALF OF ZON~~

	DATE (dd-Mmm-YYYY)	NAME	SIGNATURE
SUBCONTRACTOR			
CONTRACTOR			
COMPANY			
(Free)			

