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DIN-A3

TAMAÑO: *SIZE:* 

APROBADO *APPROVED* 

CLIENT CLIENT APPROV.

25-Nov-23

M.AZHAR

H.JADHAV

COMPR.

G.PAGANON

4274-XH-DC-11120001

4001008

BILL OF MATERIAL					
SR.NO.	DESCRIPTION	QTY.	WIEGHT (Kg.)		
1	EW06 DN=42"x24", L=1530	1	-		
2	C4A1 L=300, H=100	2	-		
3	P27A DN24", L-200mm,	2	-		
4	PLATE 80x15mm	2	_		
5	P69A 130x150	1	_		
"*" SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.					

## NOTES:

- 1. ALL DIMENSIONS ARE IN MILLIMETER.
- 2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
- 3. ALL FILLET WELDS SHALL BE GROUND TO SMOOTH CONCAVE CONTOUR.
- 4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-00000001
- 5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
- 6. PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
- 7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION					
Date	Initials	Signature			
25-Nov-23	E.Simonito				

UNIT: 1110 LINE NO.: 42"-CYG-40B01-1E87 (PS) CWA: 2121 SP NO.: SP-021 SUPPORT NO.: 5007

ATTACHMENT SP-509 OF BELOW DOCUMENT

**⇔** REP∫OL ÁREA/ANEXO:

32

NEGOCIO: BUSINESS: REPSOL POLYMEROS SINES INDUSTRIAL COMPLEX

32-000-2-03-85112

4274-XH-DC-21210001-SP-021.dwg