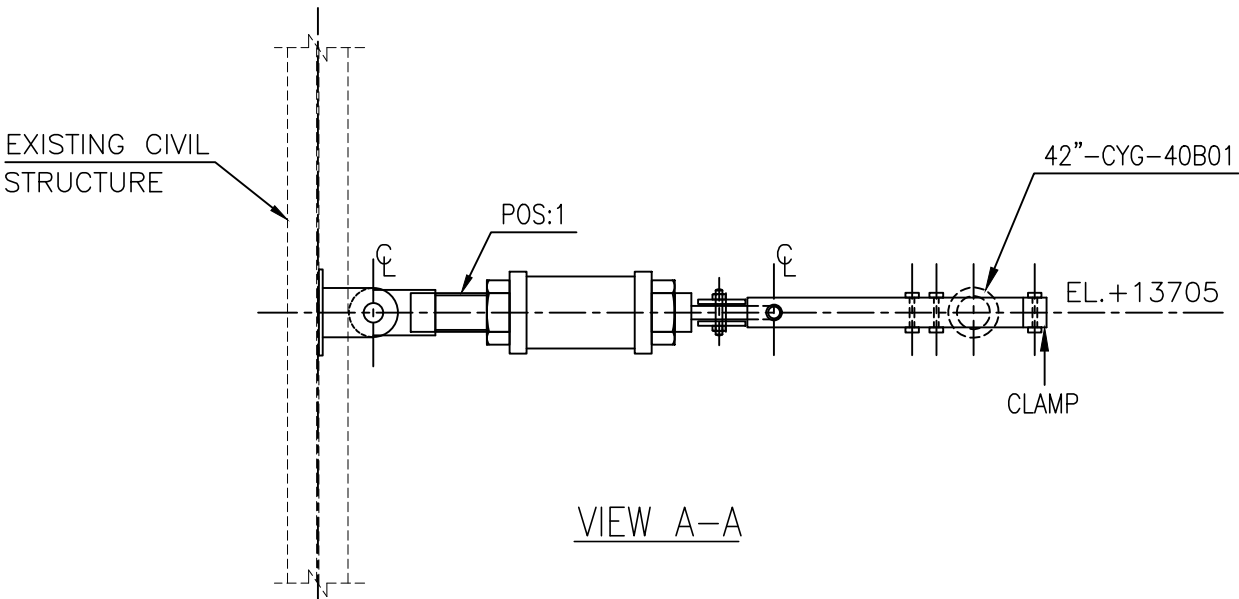
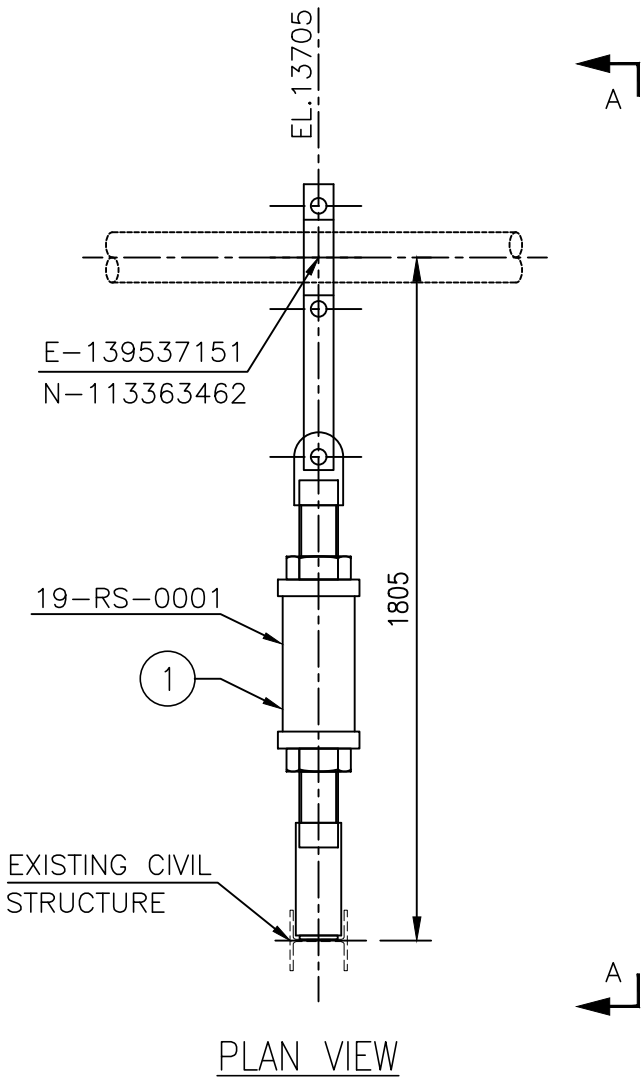
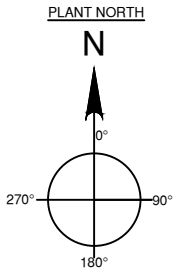


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BILL OF MATERIAL

SR.NO.	DESCRIPTION	QTY.	WIEGHT (Kg.)
1	STRUT	1	-

”\*” SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.

NOTES:

1. ALL DIMENSIONS ARE IN MILLIMETER.
2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
3. ALL FILLET WELDS SHALL BE GROUND TO SMOOTH CONCAVE CONTOUR.
4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-00000001
5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
6. PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION



Date	Initials	Signature
30-Nov-23	E.Simonito	

UNIT : 2120      EQP. NO.: 42”-CYG-40B01-1E87(PS)-3

CWA : 2121      SP NO.: SP-033      SUPPORT NO.: 5019

ATTACHMENT SP-033 OF BELOW DOCUMENT

							REALIZADO <i>PREPARED</i>	30-Nov-23	M.AZHAR	ESCALA: <i>SCALE:</i> <b>1:25</b>	CONTRATISTA: <i>CONTRACTOR:</i> <b>4274-XH-DC-21210001</b>	TÍTULO: <i>TITLE:</i> <b>PIPE SPECIAL SUPPORT DRAWING</b>
							COMPROB. <i>CHECKED</i>	30-Nov-23	H.JADHAV			
00	ISSUED FOR CONSTRUCTION	30-Nov-23	M.AZHAR	H.JADHAV	G.PAGANONI		APROBADO <i>APPROVED</i>	30-Nov-23	G.PAGANONI			
REV. <i>REV.</i>	DESCRIPCIÓN <i>DESCRIPTION</i>	FECHA <i>DATE</i>	REALIZ. <i>PREP.</i>	COMPR. <i>CHK.</i>	APROB. <i>APPROV.</i>	V'B' CLIENTE <i>CLIENT APPROVAL</i>	V'B' CLIENTE <i>CLIENT APPROVAL</i>			TAMAÑO: <i>SIZE:</i> <b>DIN-A3</b>	PROYECTO: <i>PROJECT:</i> <b>4001008</b>	

		NEGOCIO: <i>BUSINESS:</i> REPSOL POLYMEROS	
		CENTRO: <i>FACILITY:</i> SINES INDUSTRIAL COMPLEX	
ÁREA/ANEXO: <i>AREA/ANNEX:</i> <b>19</b>	CLASIF.: <i>CLASIF.:</i> <b>L</b>	PLANO N°: <i>DRAWING NUMBER:</i> <b>19-000-2-03-85121</b>	REV.: <b>00</b>