

 Tecnimont S.p.A.	 REPSOL POLIMEROS SA	4274_CONST ALBA PROJECT-PP AND PEL PLANTS	
MOD-ITP-XL_220 Rev.1		RELEASE OF SPOOLS FROM WORKSHOP	Report n° IP-WSR-P-310-000208_RFI3426_MOD-ITP-XL_220
		RFI Nr.:	Date :
Unit -			
Plant Area -			
Isometric Number			
Inspection Package Number IP-WSR-P-310-000208_RFI3426 - IP Spool Release From Workshop			

Sheet 01/01


The Present Inspection Package contains the following Elements:

2211-LS91A76-1-SP03;2211-LS91A76-1-SP02;2211-LS91A76-1-SP01;1211-N89010-1-SP03;1211-N89010-1-SP02;1211-N89010-1-SP01;2211-FW68T42-2;2211-FW68T42-1-SP01;2211-FW68T40-3;2211-FW68T40-2-SP05-ZZ;2211-FW68T25-2-SP02;1211-FW68E06-4-SP02;1211-FW68E06-3-SP03;1211-PA01001-2-SP02;1211-PA01001-2-SP01;2121-VA49A02-1-SP02;2121-VA49A02-1-SP01;2121-PA91P02-2-SP04;2121-PA91P02-2-SP03;2121-CWS91J42-1-SP02;2121-CWS91J42-1-SP01;2121-CWR40B03-1-SP03;2121-CWR40B03-1-SP02

Spool No.	Ready for destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Check List					
			Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA)

Ion Dragos Andrei  
15.07.2024  
On behalf of TEM

RESEANU ADRIAN  
15/07/2024  
ON BEHALF OF TEM

LEGEND OF CHECK RESULT	<input checked="" type="checkbox"/> Checked & NOT Accepted	<input checked="" type="checkbox"/> Checked & Accepted	N.A. Not Applicable	Y / N Punch List Produced
	Date [DD-MMM-YYYY]	Name	Signature	
SUBCONTRACTOR	15/07/2024	Ion Dragos Andrei		
CONTRACTOR				
COMPANY				
(Free)				



## ISO Summary List

# 22635 / 1480  
Page 1

Page 1

**Client TECNIMONT/REPSOL**

Job # 22635

% RT/UT

## Local Portugal

Project 4274 ALBA-I007 Piping Fabrication

%PT/MT

ISO # 2121-PA91P02-2

Revision 01

Priority 2B

Piping Size/Class 2-B-1

PED Category Art 4.3

## Assessment Inspection/Results

	Spool	Weld#	Joint	Product Description	Sq. N.	Heat #	M.Certificate	FM-Dos	WPS	Weld Date/Stamp	VT	NDT-PT/MT	NDT-RT/UT	NDT-PMI/HT	NDT-PN	NDT-FT	Extension 1	Extension 2
03		S11	BW	2" 90 LR ELBOW ASME B16.9 A234-WPB BE S	339	73 ✓ 23101884 ✓	CE23004200_3.1.01 23310545	5-Varela PX1312824	MMW20_BW	30/10/2023 S08	VT+059							
03		S12	BW	2" PIPE - A106-B BE SMLS	16	23101884 ✓	23310545	5-Varela PX1312824	MMW20_BW	30/10/2023 S08	VT+059							
04		S17	BW	2" STRAIGHT TEE ASME B16.9 A234-WPB BE	576	111729 ✓	CE23004170_3.1.01 23310545	5-Varela PX1312824	MMW20_BW	30/10/2023 S08	VT+059							
04		S22	BW	2" 90 LR ELBOW ASME B16.9 A234-WPB BE S	339	73 ✓ 23101884 ✓	CE23004200_3.1.01 23310545	5-Varela PX1312824	MMW20_BW	31/10/2023 S281	VT+060							
04		S23	BW	2" PIPE - A106-B BE SMLS	16	23101884 ✓	23310545	5-Varela PX1312824	MMW20_BW	31/10/2023 S281	VT+060							
04		S28	BW	2" PIPE - A106-B BE SMLS	16	23101884 ✓	23310545	5-Varela PX1312824	MMW20_BW	30/10/2023 S281	VT+059							
04			BW	2x.75" ECCENTRIC SWAGE MSS SP-95 - A234	427	2276970 ✓	CE202379	PX1312824	MMW20_BW	30/10/2023 S281	VT+059							
04			BW	2" 90 LR ELBOW ASME B16.9 A234-WPB BE S	339	73 ✓	CE23004200_3.1.01 23310545	5-Varela PX1312824	MMW20_BW	30/10/2023 S281	VT+059							
Notes																		
BW-Butt Weld; FW-Filled Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld																		
PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test																		
UT-Ultrasonic Test; PMI-Positive Material Identification																		
HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test																		
Remarks																		
APPROVED QC																		
Name: Jua Gmoro																		
Date: 15/07/2024																		
Sign: [Signature]																		
APPROVED by Client																		
Name: JCG Headman																		
Date: 15/07/2024																		
Sign: [Signature]																		
APPROVED by 3rd party or AI																		
Name:																		
Date:																		
Sign:																		





