

TECNIMONT

Tecnimont S.p.A.

REPSOL
REPSOL POLIMEROS
SA

4274_CONST

ALBA PROJECT-PP AND PEL PLANTS


MOD-ITP-XL_220 RELEASE OF SPOOLS FROM WORKSHOP
 Rev.1
Report n°
IP-WSR-P-310-000227_RFI3619_MOD-ITP-XL_220

RFI Nr.: Date :

Unit -

Plant Area -

Isometric Number

Inspection Package
Number **IP-WSR-P-310-000227_RFI3619 - IP Spool Release From Workshop**

Sheet 01/01

The Present Inspection Package contains the following Elements:

4131-FW68K07-2-PIPE - 01;4131-FW68K05-2-PIPE - 01;4131-FW68K12-2-PIPE - 01;4131-FW68K06-2-PIPE - 01;4131-FW68K07-1-PIPE - 02;4131-FW68K07-1-PIPE - 01;4131-FW68K06-1-PIPE - 02;4131-FW68K06-1-PIPE - 01;4131-FW68K05-1-PIPE - 02;4131-FW68K05-1-PIPE - 01;1122-FW68C09-1-PIPE - 05;1122-FW68C09-1-PIPE - 04;1122-FW68C09-1-PIPE - 03;1122-FW68C09-1-PIPE - 02;1122-FW68C09-1-PIPE - 01;2121-FW68W33-6-PIPE - 02;2121-FW68W33-6-PIPE - 01;2121-FW68W33-5-PIPE - 02;2121-FW68W33-5-PIPE - 01;2121-FW68W33-4-PIPE - 01;2121-FW68W33-2-PIPE - 02;2121-FW68W33-2-PIPE - 01;2121-FW68W31-5-PIPE - 03;2211-DW69D08-1-PIPE - 05;2211-DW69D08-1-PIPE - 04;2211-DW69D08-1-PIPE - 03;2211-DW69D08-1-PIPE - 02;2211-DW69D08-1-PIPE - 01;1211-DW01001-2-PIPE - 02;1211-DW01001-2-PIPE - 01;2211-FW68T79-3-PIPE - 03;2211-FW68T79-3-PIPE - 02;2211-FW68T79-3-PIPE - 01;2121-FW68W33-1-PIPE - 01;2121-FW68W33-7-PIPE - 01;2121-FW68W31-7-PIPE - 02;2121-FW68W31-7-PIPE - 01;2121-FW68W31-8-PIPE - 04;2121-FW68W31-9-PIPE - 03;2121-FW68W31-10-PIPE - 05;2121-FW68W31-10-PIPE - 04;2121-FW68W31-10-PIPE - 03;2121-FW68W31-2-PIPE - 02;2121-FW68W31-2-PIPE - 01;2121-FW68W31-1-PIPE - 06;1211-FW68R14-3-PIPE - 07;1211-FW68R14-3-PIPE - 06;1211-FW68R14-3-PIPE - 05;1211-FW68R14-3-PIPE - 04;1211-FW68R14-3-PIPE - 03;1211-FW68R14-3-PIPE - 02;1211-FW68R14-3-PIPE - 01;2211-FW68U03-1-PIPE - 02;2211-FW68U03-1-PIPE - 01;1211-FW68F20-4-PIPE - 07;1211-FW68F20-4-PIPE - 06;1211-FW68F20-4-PIPE - 05;1211-FW68F20-4-PIPE - 01;1211-FW68F20-2-PIPE - 09;1211-FW68F20-2-PIPE - 04;1211-FW68F20-1-PIPE - 05;1211-DW69B05-2-PIPE - 03;1211-DW69B05-2-PIPE - 02;1211-DW69B05-2-PIPE - 01

Spool No.	Ready for destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Check List					
			Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA)

Ion Dragos Andrei
24.07.2024.
On behalf of TCM
[Signature]

TECHIE AND
24/07/2024
ON BEHALF OF TCM
[Signature]

LEGEND OF CHECK RESULT	<input checked="" type="checkbox"/> Checked & NOT Accepted	<input checked="" type="checkbox"/> Checked & Accepted	N.A. Not Applicable	Y / N	Punch List Produced
SUBCONTRACTOR	Date [DD-MMM-YYYY] <i>24 + 24</i>	Name <i>I. DRAGOS ANDREI</i>			Signature <i>[Signature]</i>
CONTRACTOR					
COMPANY					
(Free)					



ENGINEERING CHALLENGES



Nervión Industrial



ISO Summary List

22635 / 6158
Page 1

Client TECNIMONT/REPSOL Job # 22635
 Local Portugal % RT/UT
 Project 4274 ALBA-I007 Piping Fabrication % PT/MT

ISO # 2121-FW68W33-4 Revision 00 Priority 2B
 Piping Size/Class 2-B-13 PED Category Art 4.3 Assessment Inspection/Results

Spool	Weld#	Joint	Product Description	Seq. N.	Heat #	M.Certificate	FM-Dos	WPS	WeldDate/Stamp	VT	NDT-PT/MT	NDT-RT/UT	NDT-PMI/HT	NDT-PN	NDT-FT	Extension 1/Extension 2
01 01	F08	THD	2x1" REDUCING TEE ASME B16.11 3000# A10 2" PIPE - A53-B GALV THREADED NPT MALE 2" PIPE - A53-B GALV THREADED NPT MALE 2x1" REDUCING TEE ASME B16.11 3000# A10		CERT. TOW/731175 ✓ CERT. TOW/731175 ✓	08-23-12519 06-23-12519			28/02/2024							
02 01	F09	THD							28/02/2024							

Notes

BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld
 PT-Penetraint Test; MT-Magnetic Test; RT-Radiographic Test
 UT-Ulasonic Test; PMI-Positive Material Identification
 HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test

APPROVED QC
 Name: José C. L.
 Date: 24.7.24
 Sign: JL

APPROVED by Client
 Name: SG H. H.
 Date: 29.7.24
 Sign: JL

APPROVED by 3rd party or AI
 Name: SG H. H.
 Date: 29.7.24
 Sign: JL

qc



Punch List

PUNCH LIST

IDENTIFICATION CODE

SHEET	DOC.CLASS	ISSUE
1 / 1	1	01



ISO ID: 2121- FW68W33-4

	DATE (dd-Mmm-YYYY)	NAME	SIGNATURE
SUBCONTRACTOR			
CONTRACTOR			
COMPANY			
(Free)			

