



ISO Summary List

22635 / 5917
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Client **TECNIMONT/REPSOL**

Job # 22635

% RT/UT

Local Portugal

Project 4274 ALBA-1007 Piping Fabrication

% PT/MT

ISO # 2121-FW68W11-6

Revision 00

Priority 2B

Piping Size/Class 2-B-13

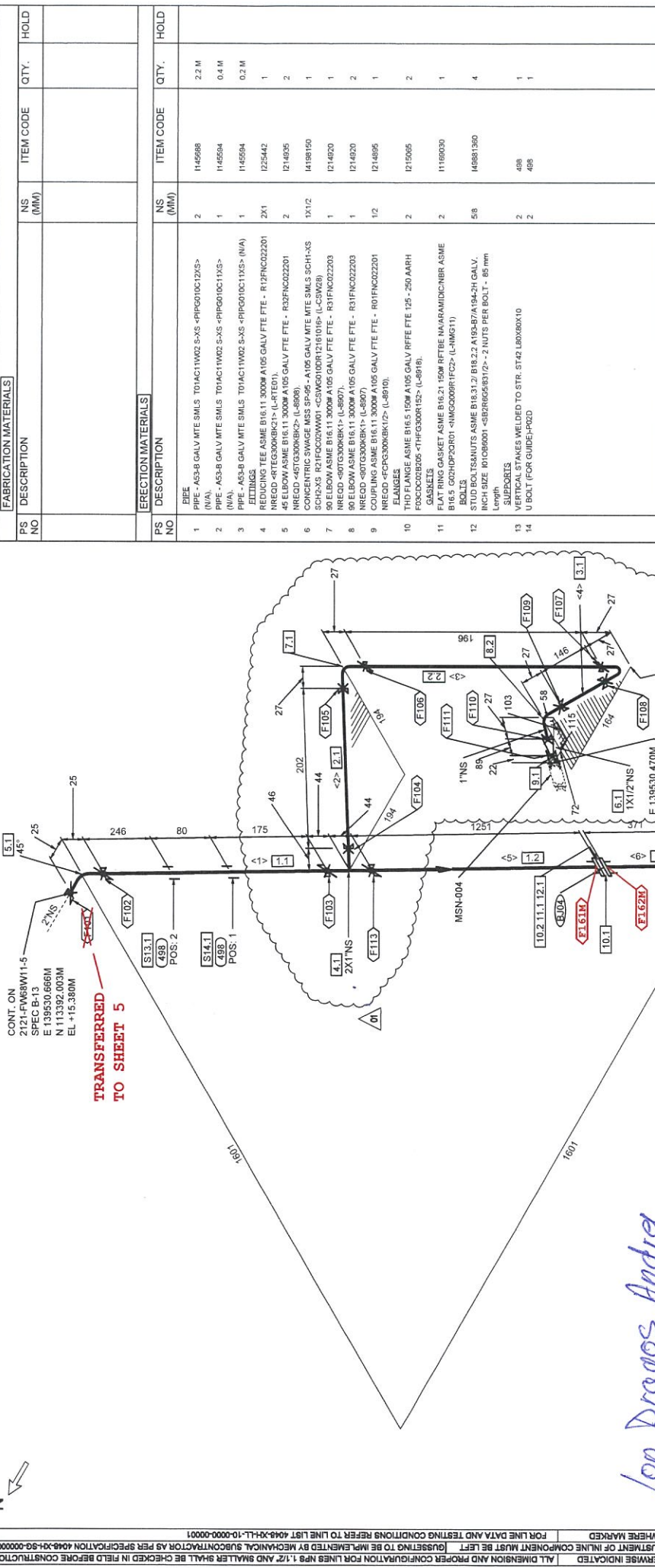
PED Category

Assessment Inspection/Results

	Joint	Product Description	Seq. N.	Heat #	M.Certificate	FM-Dos	WPS	Weld Date/Stamp	VT	NDT-PT/MT	NDT-RT/UT	NDT-PMI/HT	NDT-PN	Extension 1	Extension 2
02 01	F102 THD	2' 45 ELBOW ASME B16.11 3000# A105 GALV 2' PIPE -A53-B GALV THREADED NPT MALE	CERT. TCM731175 ✓		06-23-12519			15/02/2024							
03 01	F103 THD	2' PIPE -A53-B GALV THREADED NPT MALE 2x1" REDUCING TEE ASME B16.11 3000# A10	CERT. TCM731175 ✓		06-23-12519			15/02/2024							
12 01	F113 THD	2x1" REDUCING TEE ASME B16.11 3000# A10 2' PIPE -A53-B GALV THREADED NPT MALE	CERT. TCM731175 ✓		06-23-12519			15/02/2024							
13 01	F114 THD	2' PIPE -A53-B GALV THREADED NPT MALE 2' 45 ELBOW ASME B16.11 3000# A105 GALV	CERT. TCM731175 ✓		06-23-12519			15/02/2024							
14 01	F157M THD	2' PIPE -A53-B GALV THREADED NPT MALE 2' THD FLANGE ASME B16.5 150# A105 GALV	CERT. TCM731175 ✓		06-23-12519										
15 01	F158M THD	2' THD FLANGE ASME B16.5 150# A105 GALV 2' PIPE -A53-B GALV THREADED NPT MALE	CERT. TCM731175 ✓		06-23-12519										
Notes															
BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld															
PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test															
UT-Ultrasonic Test; PMI-Positive Material Identification															
HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test															
Remarks															
APPROVED QC															
Name: <i>Flavia Amores</i>															
Date: <i>04 Dec 2024</i>															
Sign: <i>[Signature]</i>															
APPROVED by Client															
Name: <i>H. O'Hara</i>															
Date: <i>04/07/2024</i>															
Sign: <i>[Signature]</i>															
APPROVED by 3rd party or AI															
Name:															
Date:															
Sign:															

LINE DATA				IDENTIFICATION CODE			
LINE NO. 2-FW68W11-B-13				JOB	ELCT	AXEN	N
FLUID CODE: FW				4274	XHDL	2121	FW68W11
PIPING				UNIT	19L	SHEET	6 REV 01
MATERIAL CLASS				PIPING ISOMETRIC			
B-13				CLIENT REF: REPOL POLYMEROS			
APPD				PIPING SUPPORT SPECIFICATION: XH-SG-00000002			
UP				PIPING TYPICAL INSTALLATIONS: XH-SL-00000002			
REVISION				WELDING SPECIFICATION: XH-SW-00000001			
DESCRIPTION				BILL OF MATERIALS			
DATE				FABRICATION MATERIALS			
				PS NO			
				DESCRIPTION			
				NS (MM)			
				ITEM CODE			
				QTY.			
				HOLD			

MIR38



03.07.2024
On behalf of TCHM

AS BUILT

1.3

5.2

8.1

25

45°

25

501

202

196

146

1245

364

2121-FW68W11-7

SPEC B-13

E 139529.041M

N 113390.377M

EL +15.380M

MECWADE

Prep.: TG

Proc. NR: PCL 28335

Status: PEC

Date: 12-11-2023

Rev: 01

Signature:

Dimensional:

Before Welding

After Welding

ISO 9001

ISO 14001

ISO 45001

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