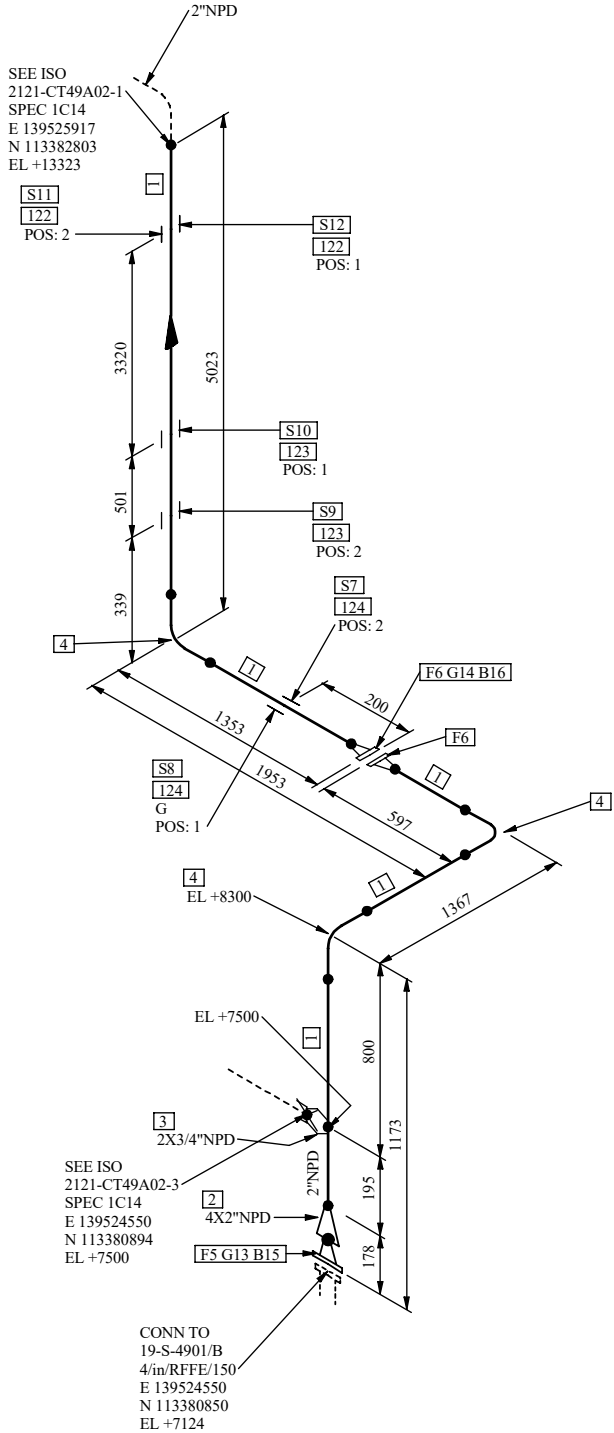


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EXTR. DATE: 31-03-2023 12:06:45





STREAM NO.:4560

REV. CAUSE ID:



REMARKS FOR MECHANICAL SUBCONTRACTOR:

- 1) LINES 1.1/2" AND SMALLER SHALL BE SUPPORTED IN FIELD IF NOT OTHERWISE INDICATED.
2) ALL DIMENSION AND PROPER CONFIGURATION FOR LINES NPS 1.1/2" AND SMALLER SHALL BE CHECKED IN FIELD BEFORE CONSTRUCTION.
3) FOR THE COMPONENTS MARKED AS FIELD WELDED WITH THIS SYMBOL , ONE WELD FOR ADJUSTMENT OF IN LINE COMPONENT MUST BE LEFT
4) FOR EXTRA PIPE LENGTH REFER TO 4274-LZ-PC-00000603.
5) GUSSETING TO BE IMPLEMENTED BY MECHANICAL SUBCONTRACTOR AS PER 45-L-45-000-2-00-80004 / 4274-XH-SG-00000002.
6) CROSSING BETWEEN WELDS ON PIPELINE SHALL NOT BE ADMITTED.
7) IN CASE OF DISCREPANCIES BETWEEN DATA SHOWN ON ISO AND IN LINE LIST (AS APPLICABLE, DATA SHOWN IN LINE LIST GOVERN.
8) ACTUAL CUT LENGTH OF PIPE AND FIELD WELDS SHALL BE DEFINED BY MECHANICAL SUBCONTRACTOR (REF.TO 4274-LZ-PC-00000603).
9) WHERE EARTHING BONDING IS REQUIRED, MECHANICAL SUBCONTRACTOR TO PERFORM IT BASED ON DOC. 45-P-000-7-06-00902/ 4274 -NN-DW-00000002 AND ASSEMBLY NO FEA005 AND FE019.

SUPPORTS LEGEND:  DENOTES PARTS LIST NO  PIPE SUPPORT  A=RESTING SUPPORT G=GUIDE F=AXIAL STOP B=ANCHOR M=SPRING S=TEFLON PAD WHERE  WITHOUT NUMBERING IS INDICATED, THIS MEANS THAT THERE IS A REST DIRECTLY ON STEEL STRUCTURE.

							STRESS CALC. N° -
							P & ID 19-A-19-000-1-01-00001 sheet 57
							LINE LIST N° 19-L-19-000-2-00-80602
00	ISSUED FOR CONSTRUCTION	31-MAR-23	U.CHAVAN	P.VAZE	G.PAGANONI		PIPE LAYOUT N° 19-L-19-000-2-00-86196 sheet 3
REV.	DESCRIPTION	DATE	DRW. BY	CHECK BY	APPR. BY	APPR. CLIENT	

APPROVED FOR
CONSTRUCTION

Signature for construction is shown
on Iso list of relevant CWA

ISOMETRIC DRAWING
LINE

4"-CT-49A02-1C14

BILL OF MATERIAL

PT NO	COMPONENT DESCRIPTION	N.S. (IN)	ITEM CODE	QTY	HOLD STATUS
PIPE					
1	PIPE - A106-B BE SMLS T01AC03V02 S-STD <PIPA010B12STD> (L-7806)	2	I117862	8.8 M	
FITTINGS					
2	CONCENTRIC REDUCER ASME B16.9 A234-WPB BE SMLS C21DC04V01 S-STD S-STD <CREA200F316151415> (L-7958)	4X2	I209773	1	
3	REDUCING SOCKOLET MSS-SP-97 3000# A105N BE SWE - R13DNC44V101 NREQD <SOKA300LB01411> (L-343)	2X3/4	I7843411	1	
4	90 LR ELBOW ASME B16.9 A234-WPB BE SMLS C01DC04V01 S-STD <90LA200F32STD> (L-7955)	2	I128529	3	
FLANGES					
5	WN FLANGE ASME B16.5 150# A105N RFFE BE 125 - 250 AARH F01CDC44BV05 S-STD <WNFA300R154STD> (L-149)	4	I5355796	1	
6	WN FLANGE ASME B16.5 150# A105N RFFE BE 125 - 250 AARH F01CDC44BV05 S-STD <WNFA300R152STD> (L-149)	2	I5355795	2	
PIPE SUPPORTS					
7	STAKES SUPPORTS ST02 HEA100	2	I24	1	
8	STANDARD GUIDE FOR NOT INS. PIPING-N1G1	2	I24	1	
9	STAKES SUPPORTS ST02 HEA100	2	I23	1	
10	U BOLT (FOR GUIDE)-P02D	2	I23	1	
11	WELDED BRACKET TO STRUCT. SB01 L80X80X10	2	I22	1	
12	U BOLT (FOR GUIDE)-P02D	2	I22	1	
GASKETS					
13	SPIRAL WOUND GASKET ASME B16.20 150# RFFE 304/PTFE CARBON STEEL SS 304 ASME B16.5 G03GDB11G12 <SPAQ505R1EA4> (L-SPA04)	4	I2230491	1	
14	SPIRAL WOUND GASKET ASME B16.20 150# RFFE 304/PTFE CARBON STEEL SS 304 ASME B16.5 G03GDB11G12 <SPAQ505R1EA2> (L-SPA04)	2	I2230484	1	
BOLTS					
15	STUD BOLTS&NUTS ASME B18.31.2/ B18.2.2 A193-B7/A194-2H INCH SIZE I01OB0301 <SB2R51G5/831/2> - 2 NUTS PER BOLT - 90 mm Length	5/8	I53437440	8	
16	STUD BOLTS&NUTS ASME B18.31.2/ B18.2.2 A193-B7/A194-2H INCH SIZE I01OB0301 <SB2R51G5/831/2> - 2 NUTS PER BOLT - 85 mm Length	5/8	I53437429	4	

PIPE MATERIAL

CS

HEAT TREATMENT (PWHT)

N

PAINTING SCHEME (3)

1

PIPING CLASS

1C14

WELDING CLASS (4)

E-2

PED CATEGORY

I

INSULATION CODE / THK. (mm)

N

0

- NOTES: 1. FOR TECHNICAL DETAILS SEE LINE LIST.
2. FOR VENT, DRAIN OR INSTRUMENT CONNECTION DETAILS SEE 45-L-45-000-2-00-80102.
3. WELDING ACCORDING TO 45-L-45-000-2-00-80021.
4. PAINTING ACCORDING TO 45-A-45-000-1-00-20160.
5. CODE SHOWN IN BOM BETWEEN "<" & ">" DENOTES REPSOL UNICODE. "<N/A>" MEANS UNICODE IS "NOT AVAILABLE".



LOW LINEAL DENSITY POLYETHYLENE (PEL) AND POLYPROPYLENE (PP) PLANTS
FOR PROJECT - ALBA PROJECT

CLIENT / COMPLEX
REPSOL POLYMEROS/
SINES INDUSTRIAL COMPLEX

ANNEX
19

SPEC.
L

DRAWING NUMBER
19-000-2-02-00001 sheet 2121CT49A02-2

REV.
00