

BILL OF MATERIAL					
SR.NO.	DESCRIPTION	QTY.	WIEGHT (Kg.)		
1	SPRING, BY VENDOR	2	-		
2	EW06 (DN 42*24) L=800	1	19.691		
3	C4A1	2	31.23		
4	SS04 (UPN100), (SIZE=300)	2	12.72		
5	BAN 2MM THICK (78*380)	2	0.93		
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"*" SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.

NOTE

- 1. ALL DIMENSIONS ARE IN MILLIMETER.
- FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
- 3. ALL FILLET WELDS SHALL BE GROUND TO SMOOTH CONCAVE CONTOUR.
- 4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-00000001
- 5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
- PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
- THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION					
Date	Initials	Signature			
28-NOV-23	E.Simonito				

UNIT : 2120 LINE NO.: 42"CYG-40B01-1E87(P)

CWA : 2121 SP NO.: SP-023 SUPPORT NO.: 5015

ATTACHMENT SP-023 OF BELOW DOCUMENT

REPFOL

Tecnimont

AREA/ANEXO: CLASIF:: | 1
AREA/ANNEX: CLASIF:: | 1

19

NEGOCIO:
BUSINESS: REPSOL POLYMEROS
CENTO: SINES INDUSTRIAL COMPLEX

PLANO N*: DRAWING NOMBER: 19-000-2-03-8512

19-000-2-03-85121

4274-XH-DC-21210001-SP-023.dwg