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|  Tecnimont S.p.A. |  REPSOL POLIMEROS SA | 4274_CONST 4274-ALBA PROJECT-PP AND PEL PLANTS |  |
| MOD-ITP-XL_220 RELEASE OF SPOOLS FROM WORKSHOP Rev.1 | | Report n° IP-WSR-P-310-000047_RFI1029_MOD-ITP-XL_220 | |
| | | RFI Nr.: 1029 | Date : |
| Unit - | | | |
| Plant Area - | | | |
| Isometric Number | | | |
| Inspection Package Number IP-WSR-P-310-000047_RFI1029 - IP Spool Release From Workshop | | | |

Sheet 01/01

The Present Inspection Package contains the following Elements:


6111-VA00086-1-SP01;4222-VA21D02-2-SP03;4222-VA21D02-2-SP02;2211-VRG50B04-2-SP09;2211-VRG50B04-2-SP08;2211-VRG50B04-2-SP07;2211-VRG50B04-2-SP06;2211-VA62F04-1-SP05;2211-VA62F04-1-SP01;2211-VA62E01-1-SP06;2211-VA62E01-1-SP05;2211-VA62E01-1-SP01;1123-BU73055-1-SP02;1123-BU73055-1-SP01;1211-CWR89026-2-SP04;1211-CWR89026-2-SP03;1211-CWR89026-2-SP02;1127-PW52012-3-SP05;1126-BDL32037-1-SP01;1126-BDL32036-1-SP03;1124-VA00012-1-SP01;2211-FW68T51-1-SP01;2211-FW68T39-1-SP01;2121-FL41D02-2-SP06;2121-FL41D02-2-SP05;2121-FL41D02-2-SP04;2121-FL41C01-1-SP01;2121-FL41A01-2-SP02;2121-FL41A01-1-SP01;2211-FW68T67-2-SP04;2211-FW68T67-1-SP03;2211-FW68T67-1-SP02;2211-FW68T67-1-SP01

NOTES (*): 4274-XH-PQ-00000001

1) Painting cycle to be indicated.

2) Refer to: 4274-LZ-PC-00000214 (COMPANY 4001008GEN-PC-214) "Management of Site Metallic Welding Activities" and 4274-LZ-PC-00000215 (COMPANY 4001008GEN-PC-215) "Procedure for Traceability of Piping Material"

3) Refer to: 4274-XH-SG-00000003 (COMPANY 45-L-45-000-2-00-80005) "Specification for Piping Fabrication & Erection Amendment to EC-L-51.01 and EC-L-51.02" and 4274-XH-PQ-00000001 (COMPANY 45-L-45-000-2-00-80081) "Inspection and Test Plan for Steel Piping Works"


 Pinto Joaquim
 Mechanical Piping Spv.
 Joaquim Pinto
 05/02/2024


 L.Gomes
 NWI
 R 1
 W 1
 05/02/2024

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|------------------------|--|--|---------------------|-------|---------------------|
| LEGEND OF CHECK RESULT | <input checked="" type="checkbox"/> Checked & NOT Accepted | <input checked="" type="checkbox"/> Checked & Accepted | N.A. Not Applicable | Y / N | Punch List Produced |
| | Date [DD-MMM-YYYY] | Name | Signature | | |
| SUBCONTRACTOR | 05/02/2024 | Patricio Teixeira | Patricio Teixeira | | |
| CONTRACTOR | | | | | |
| COMPANY | | | | | |
| (Free) | | | | | |



ISO Summary List

22635 / 2534

Page 1

Client **TECNIMONT/REPSOL**

Job # **22635**

% RT/UT

Local **Portugal**

Project **4274 ALBA-I007 Piping Fabrication**

% PT/MT

ISO # **2121-FL41A01-2**

Revision **00**

Priority **6**

Piping Size/Class **3-B32S1**

PED Category **I**

Assessment Inspection/Results

| Spool | Weld# | Joint | Product Description | Seq. N. | Heat # | M.Certificate | FM-Dos | WPS | WeldDate/Stamp | VT | NDT-PT/MT | NDT-RT/UT | NDT-PMI/HT | NDT-PN | NDT-FT | Extension 1 | Extension 2 |
|-------|-------|-------|--|--|------------|-------------------|-------------------|-------------|----------------|------------|-----------|---------------|------------|--------|--------|-------------|-------------|
| 01 | 02 | S09 | BW | 3" PIPE - A333-6 BE SMLS ✓ | 453 | 23102064 ✓ | 23602074 | 18:Vareta F | MW.23_BW | 22/12/2023 | VT-I-095 | RT: RT-I-0408 | | | | | |
| | | | 3" 90 LR ELBOW ASME B16.9 A420-WPL6 BE ✓ | 587 | 720406 ✓ | CE23004182_3.1_01 | PVX2910998 | | | S46 | | | | | | | |
| 03 | 02 | S10 | BW | 3" 90 LR ELBOW ASME B16.9 A420-WPL6 BE ✓ | 587 | 720406 ✓ | CE23004182_3.1_01 | 18:Vareta F | MW.23_BW | 26/12/2023 | VT-I-096 | RT: RT-I-0408 | | | | | |
| | | | 3" PIPE - A333-6 BE SMLS ✓ | 453 | 23102064 ✓ | 23602074 | PVX2910998 | | | S46 | | | | | | | |

Notes

BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld
 PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test
 UT-Ultrasonic Test; PMI-Positive Material Identification
 HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test

Remarks

APPROVED QC

Name: *Patricia Teixeira*
 Date: *05/02/2024*
 Sign: *Patricia Teixeira* **QC**

APPROVED by Client

Name: **TECNIMONT**
 Date: *L. Gomes*
 Sign: *L. Gomes* **NWI**

APPROVED by 3rd party or AI

Name:
 Date:
 Sign:

06/02/2024

| REPSOL | | | | FLUID CODE: FL | | | | LINE DATA | | | | PIPING ISOMETRIC | | | | IDENTIFICATION CODE | | | |
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| | | | | LINE NO. 3"-FL-41A01-B32S1 (P) | | | | PIPING MATERIAL CLASS | | | | CLIENT REF: REPSOL POLYMEROS | | | | Job ECT T Area N | | | |
| 00 22-09-2023 ISSUED FOR CONSTRUCTION | | | | TG MW TM | | | | INSULATION | | | | UNIT 19 SHEET 2 REV 00 | | | | 4274 XHDL 2121 FL41A01 | | | |
| REV DATE REVISION DESCRIPTION | | | | DRAWN UP CHKD UP APP'D | | | | WELD CLASS | | | | PIPING SUPPORT SPECIFICATION | | | | PIPING STANDARD SUPPORT SUMMARY | | | |
| | | | | | | | | HEAT TREATMENT | | | | E C T N | | | | E C T N | | | |
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| | | | | | | | | B32S1 P / 50 M N 1 | | | | 19-A-19-000-1-01-00001 sheet 52 | | | | XH-LP-00000001 | | | |
| | | | | | | | | | | | | XH-LD-21210001 | | | | XH-SL-00000002 | | | |
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