

 Tecnimont S.p.A.	 REPSOL POLIMEROS SA	4274_CONST 4274-ALBA PROJECT-PP AND PEL PLANTS	
MOD-ITP-XL_220 Rev.1		RELEASE OF SPOOLS FROM WORKSHOP	
		Report n° IP-WSR-P-310-000026_RFI671_MOD-ITP-XL_220	
		RFI Nr.: 671	Date :
Unit -			
Plant Area -			
Isometric Number			
Inspection Package Number IP-WSR-P-310-000026_RFI671 - IP Spool Release From Workshop			

Sheet 01/01

The Present Inspection Package contains the following Elements:


2121-VZ40P01-3-SP01;2121-VG40Z03-2-SP01-ZZ;2121-VG40P14-1-SP03;2121-VG40P14-1-SP02;2121-VG40P14-1-SP01;2121-VA49A07-1-SP01;2121-VA40Y02-1-SP02;2121-VA40Y02-1-SP01;2121-VA40U10-2-SP02;2121-VA40U10-1-SP01;2121-VA40U02-2-SP03;2121-VA40U02-2-SP02;2121-VA40U02-1-SP01;2121-MOD40Z24-1-SP01;2121-LPN91S10-1-SP04;2121-LPN91S10-1-SP03;2121-LPN91S10-1-SP02;2121-LPN91S10-1-SP01;2121-CWS91J51-2-SP03;2121-CWS91J51-2-SP02;2121-CWR40B12-2-SP04;2121-CWR40B12-2-SP03;2121-CWR40B12-2-SP02;2121-CWR40B12-1-SP01;2121-CWR40B06-2-SP01;2121-CWR40B06-1-SP03;2121-CWR40B06-1-SP02-ZZ;2121-CWR40B04-1-SP04;2121-CWR40B04-1-SP03;2121-CWR40B04-1-SP02;2121-CWR40B04-1-SP01;2121-CWR40B01-1-SP02;2121-CWR40B01-1-SP01

NOTES (*): 4274-XH-PQ-00000001

1) Painting cycle to be indicated.

2) Refer to: 4274-LZ-PC-00000214 (COMPANY 4001008GEN-PC-214) "Management of Site Metallic Welding Activities" and 4274-LZ-PC-00000215 (COMPANY 4001008GEN-PC-215) "Procedure for Traceability of Piping Material"

3) Refer to: 4274-XH-SG-00000003 (COMPANY 45-L-45-000-2-00-80005) "Specification for Piping Fabrication & Erection Amendment to EC-L-51.01 and EC-L-51.02" and 4274-XH-PQ-00000001 (COMPANY 45-L-45-000-2-00-80081) "Inspection and Test Plan for Steel Piping Works"


 L.Gomes
 NWI
 18/12/2023

LEGEND OF CHECK RESULT	<input checked="" type="checkbox"/> Checked & NOT Accepted	<input checked="" type="checkbox"/> Checked & Accepted	N.A. Not Applicable	V / N Punch List Produced
	Date (DD-MMM-YYYY)	Name	Signature	
SUBCONTRACTOR	18/12/2023	Patricia Texeira	Patricia Texeira	
CONTRACTOR	18/12/2023	João Guia Pinto	João Guia Pinto	
COMPANY				
(Free)				


 PIPING SUBC TEN

ISO Summary List

22635 / 1636

Page 1

Client **TECNIMONT/REPSOL**

Job # **22635**

% RT/UT

Local **Portugal**

Project **4274 ALBA-I007 Piping Fabrication**

% PT/MT

ISO # **2121-VA40U10-1**

Revision **00**

Priority **6**

Piping Size/Class **3-1C2**

PED Category **Art 4.3**

Assessment Inspection/Results

Spool	Weld#	Joint	Product Description	Seq. N.	Heat #	M.Certificate	FM-Dos	WPS	WeldDate/Stamp	VT	NDT-PT/MT	NDT-RT/UT	NDT-PMI/HT	NDT-PN	NDT-FT	Extension 1	Extension 2
01	S05	BW	PIPE - A106-B BE SMLS 45 LR ELBOW ASME B16.9 A234-WPB BE SMLS	17 394	23211709 215148	23310546 CE23002008_3.1_01	5.Varela PVX1312824	MW.20_BW	17/10/2023 S46	VT-I-050							
02	S04	BW	90 LR ELBOW ASME B16.9 A234-WPB BE SMLS PIPE - A106-B BE SMLS	228	215148	CE23002054_3.1_01	5.Varela PVX1312824	MW.20_BW	17/10/2023 S46	VT-I-050							
03	S03	BW	3" PIPE - A106-B BE SMLS 3" 90 LR ELBOW ASME B16.9 A234-WPB BE S	17 228	23211709 215148	23310546 CE23002054_3.1_01	5.Varela PVX1312824	MW.20_BW	18/10/2023 S46	VT-I-051							
04	S02	BW	3x1" ECCENTRIC SWAGE MSS SP-95 - A234-W 3" PIPE - A106-B BE SMLS	427 17	21/31419 23211709	CE/2023/79 23310546	5.Varela PVX1312824	MW.20_BW	17/10/2023 S46	VT-I-050							

Notes

BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld
PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test
UT-Ultrasonic Test; PMI-Positive Material Identification
HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test

Remarks

APPROVED QC

Name: *Patricia Teixeira*
Date: *18/12/2023*
Sign: *Patricia Teixeira*

APPROVED by Client

Name: **TECNIMONT**
Date: *L. Gomes*
Sign: *NWI*

APPROVED by 3rd party or AI

Name:
Date:
Sign:

18/12/2023

