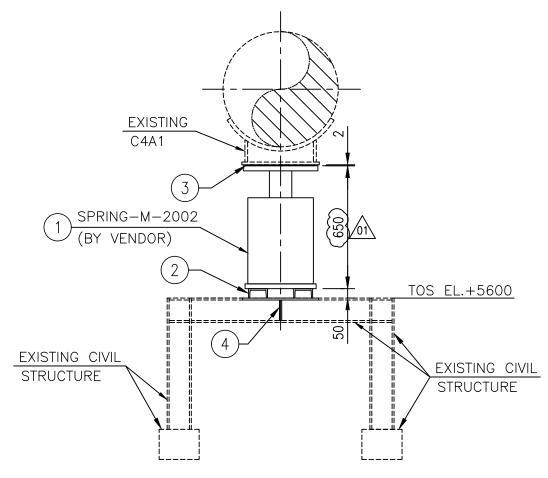


PLAN VIEW



VIEW A-A

TE DOCL	REV.	ISSUED FOR CONSTRUCTION  DESCRIPCIÓN  DESCRIPTION	25-May-23 FECHA DATE	M.AZHAR  REALIZ.  PREP.	H.JADHAV COMPR.	APROB.	V*B*	APROBADO APPROVED V'B' CLIENTE CLIENT APPROVAL	28-Nov-23		DIN-A3	PROJECT:	
MENT		ISSUED FOR CONSTRUCTION						CHECKED				PROYECTO:	┨.
O ES									28-Nov-23	II IADIIAV	1:25	4274-XH-DC-21210001	
F 8								REALIZADO <i>PREPARED</i>	28-Nov-23	M.AZHAR	ESCALA:   <i>SCALE:</i>	CONTRATISTA: CONTRACTOR:	Ti

PIPE SPECIAL SUPPORT DRAWING

	BILL OF MATERIAL		
SR.NO.	DESCRIPTION	QTY.	WIEGHT (Kg.)
1	SPRING, BY VENDOR	1	-
2	SS04 (UPN100), (L=300)	1	3.18
3	BAN 2MM THICK (140*280)	1	0.615
4	P73 (140A)	1	9.54

"\*" SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.

## NOTES:

- 1. ALL DIMENSIONS ARE IN MILLIMETER.
- 2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
- 3. ALL FILLET WELDS SHALL BE GROUND TO SMOOTH CONCAVE CONTOUR.
- 4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-0000001
- 5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
- 6. PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
- 7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION						
Date	Initials	Signature				
28-Nov-23	E.Simonito					

LINE NO.: 24"-CWS-40G02-B-1(P) UNIT: 2120 CWA: 2121 SP NO.: SP-029 SUPPORT NO.: 5032

ATTACHMENT SP-029 OF BELOW DOCUMENT



19

NEGOCIO: Business: Repsol Polymeros SINES INDUSTRIAL COMPLEX

PLANO N°: DRAWING NUMBER:

19-000-2-03-85121

4274-XH-DC-21210001-SP-029.dwg