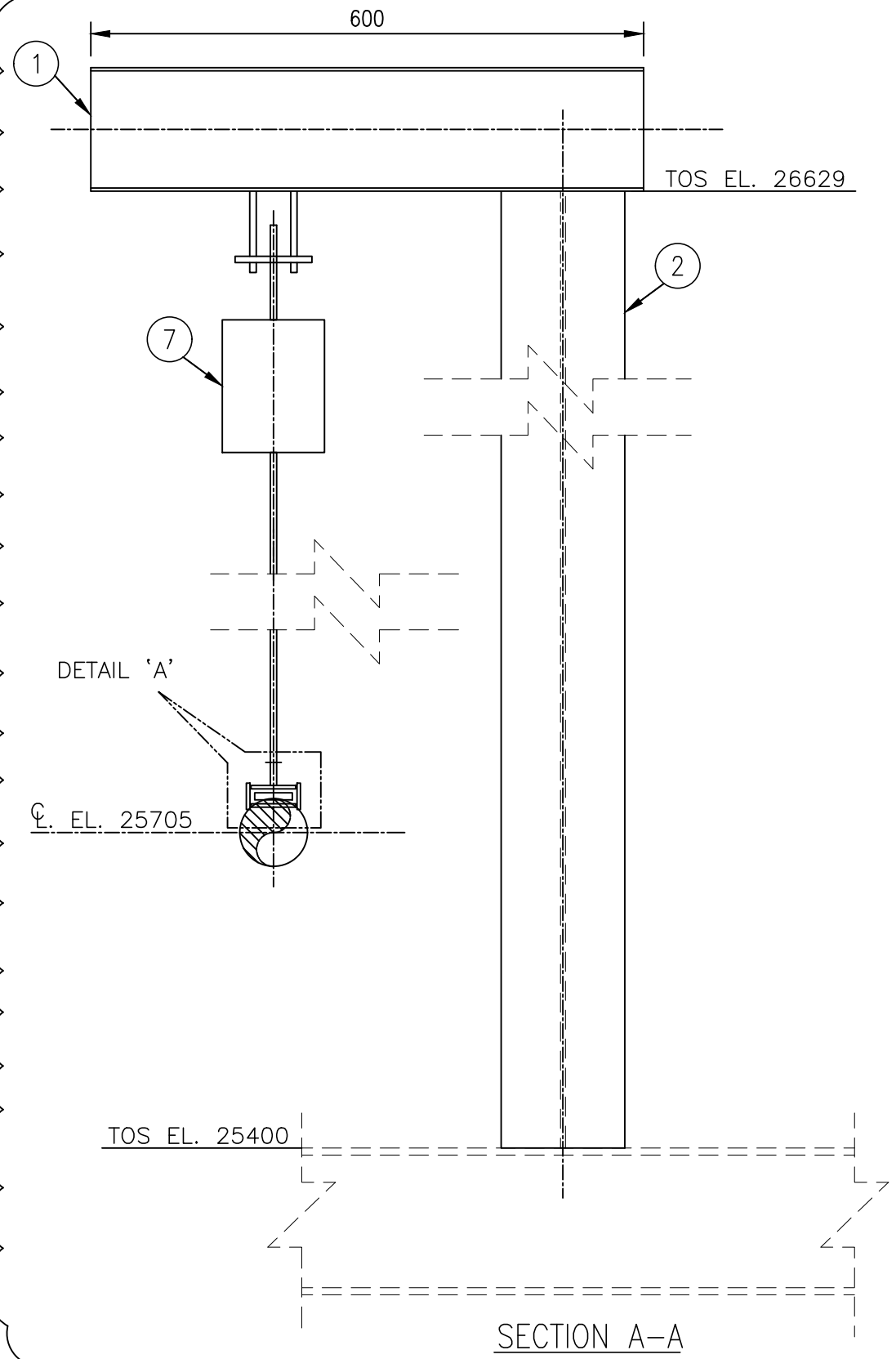
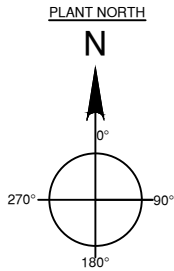
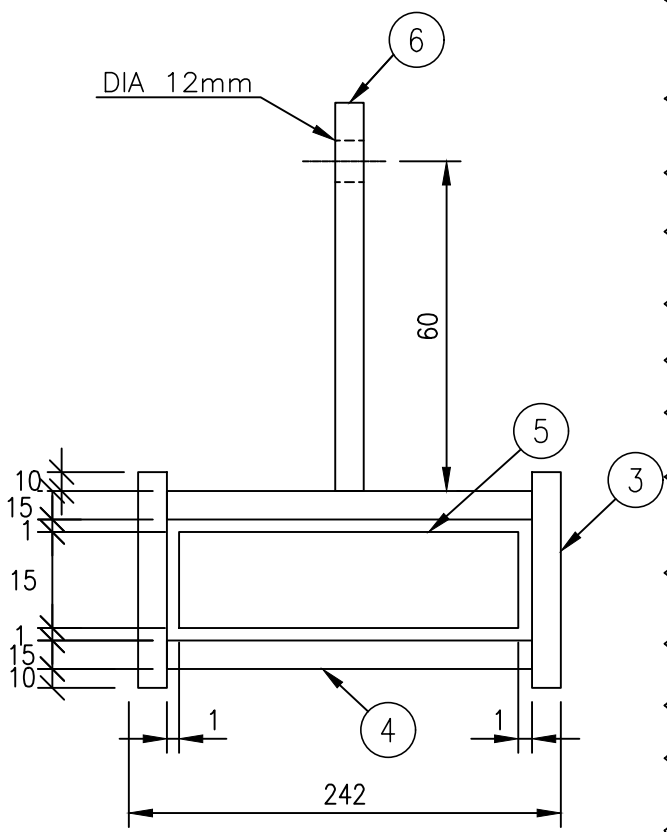
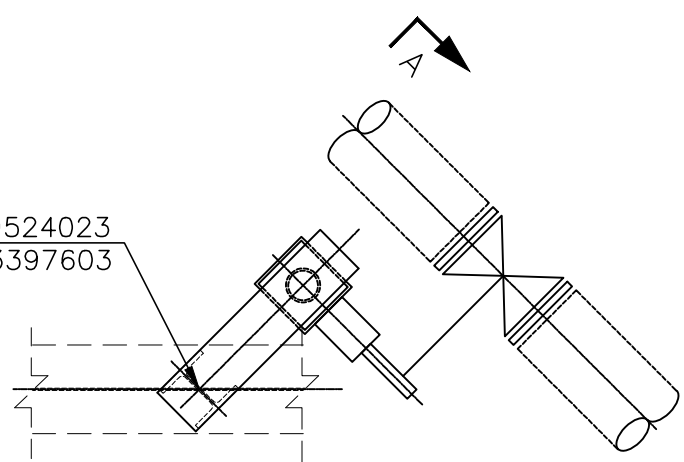


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E 139524023
N 113397603



BILL OF MATERIAL

SR.NO.	DESCRIPTION	QTY.	WIEGHT (Kg.)
1	HE 140 L=600mm	1	14.82
2	HE 140 L=1471mm	1	36.33
3	PLATE 67x265x15mm	2	4.2
4	PLATE 242x265x15mm	2	15
5	PLATE BY VENDOR		
6	PLATE 86x80x12mm	1	1.3
7	SPRING BY VENDOR M-2010	-	-

"*" SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.

- NOTES:
1. ALL DIMENSIONS ARE IN MILLIMETER.
 2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
 3. ALL FILLET WELDS SHALL BE GROUND TO SMOOTH CONCAVE CONTOUR.
 4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-00000001
 5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
 6. PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
 7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION

Date	Initials	Signature
26-Dec-23	E.Simonito	

UNIT : 2120	LINE NO.: 8"-CYG-41C03-1E64(P)	
CWA : 2121	SP NO.: SP-012	SUPPORT NO.: 5247

ATTACHMENT SP-012 OF BELOW DOCUMENT

							REALIZADO PREPARED	26-Dec-23	M.AZHAR	ESCALA: SCALE:	CONTRATISTA: CONTRACTOR:	TITULO: TITLE:
							COMPROBADO CHECKED	26-Dec-23	H.JADHAV	1:10	4274-XH-DC-11120001	
							APROBADO APPROVED	26-Dec-23	G.PAGANONI	TAMAÑO: SIZE:	PROYECTO: PROJECT:	
REV.	DESCRIPCIÓN DESCRIPTION	FECHA DATE	REALIZ. PREP.	COMPR. CHCK.	APROB. APPROV.	V'B* CLIENT APPROVAL				DIN-A3	4001008	
01	ISSUED FOR CONSTRUCTION	26-Dec-23	M.AZHAR	H.JADHAV	G.PAGANONI							
00	ISSUED FOR CONSTRUCTION	25-May-23	M.AZHAR	H.JADHAV	G.PAGANONI							

PIPE SPECIAL SUPPORT DRAWING

ÁREA/ANEXO: AREA/ANNEX:	CLASIF.: CLASIF.:	PLANO N°: DRAWING NUMBER:	REV.: REV.:
32	L	32-000-2-03-85112	01