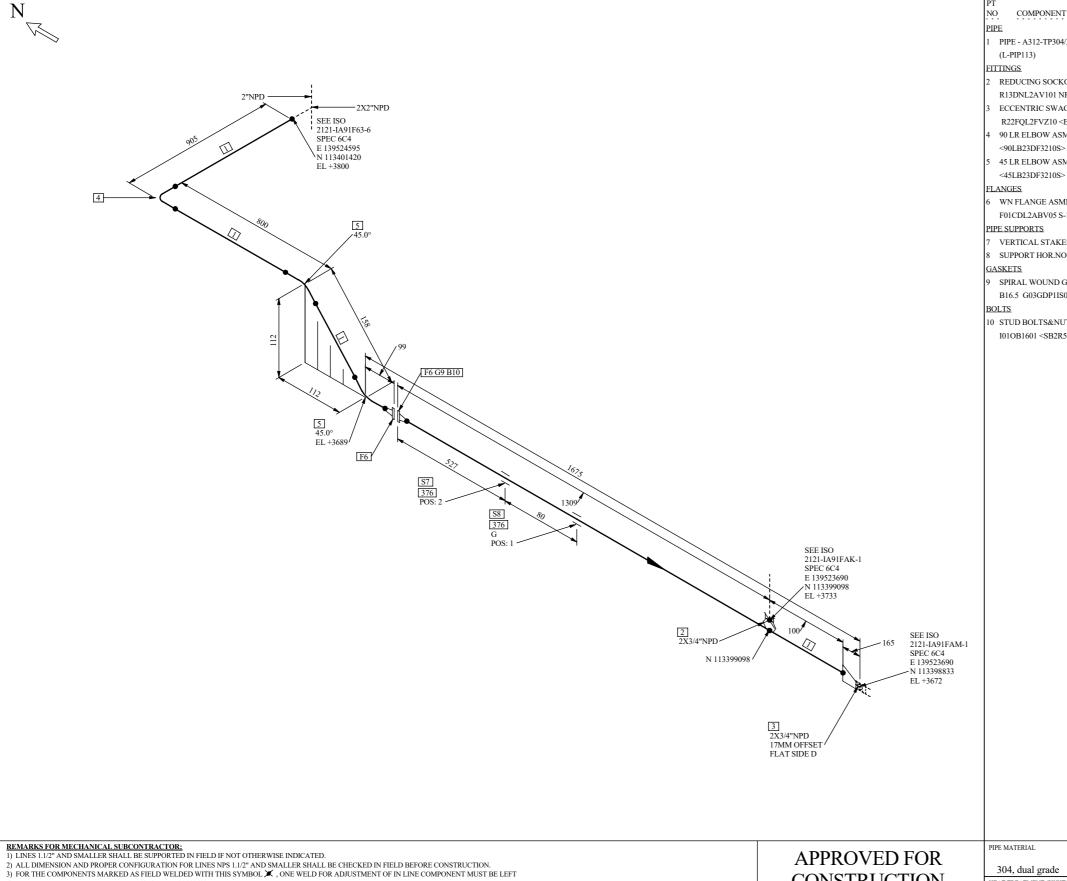
SUPPORTS LEGEND:

ISSUED FOR CONSTRUCTION

EXTR. DATE:

REV.



STRESS CALC. Nº

19-A-19-000-1-01-00001 sheet 106

19-L-19-000-2-00-86197 sheet 1

19-L-19-000-2-00-80602 PIPE LAYOUT Nº

3) FOR THE CUMPONENTS MARKED AS FIELD WELDED WITH THIS SYMBOL ♠, ONE WELD FOR ADJUSTMENT OF IN LINE COMPONENT MUST BE LEFT
4) FOR EXTRA PIPE LENGTH REFER TO 4274-LZ-PC-00000603.
5) GUSSETING TO BE IMPLEMENTED BY MECHANICAL SUBCONTRACTOR AS PER 45-L-45-000-2-00-80004 / 4274-XH-SG-00000002.
6) CROSSING BETWEEN WELDS ON PIPELINE SHALL NOT BE ADMITTED.
7) IN CASE OF DISCREPANCIES BETWEEN DATA SHOWN ON ISO AND IN LINE LIST (AS APPLICABLE, DATA SHOWN IN LINE LIST GOVERN.
8) ACTUAL CUT LENGTH OF PIPE AND FIELD WELDS SHALL BE DEFINED BY MECHANICAL SUBCONTRACTOR (REF.TO 4274-LZ-PC-00000603).
9) WHERE EARTHING BONDING IS REQUIRED, MECHANICAL SUBCONTRACTOR TO PERFORM IT BASED ON DOC. 45-P-000-7-06-00902/ 4274 -NN-DW-00000002 AND ASSEMBLY NO FEA005 AND FE019.

20-OCT-23

M.YADAV

A=RESTING SUPPORT G=GUDE F=AXIAL STOP B=AXCHOR M=SPRING S=TEFLON PAD WHERE \overline{A} WITHOUT NUMBERING IS INDICATED, THIS MEANS THAT THERE IS A REST DIRECTLY ON STEEL STRUCTURE.

P.VAZE

CHECK BY

G.PAGANONI

APPR. BY

APPR. CLIENT

DENOTES PARTS LIST NO PIPE SUPPORT —

DESCRIPTION

CONSTRUCTION

Signature for construction is shown

on Iso list of relevant CWA

ISOMETRIC DRAWING

LINE

2"-IA-91F63-6C4

		BILL OF MATERIAL				
PT NO COMPONENT DESCRIPTION			N.S. (IN)	ITEM CODE	QTY .	HOLD STATUS
PIPE 1 PIPE - A312-TP304/304L DUAL GR BE SMLS T01AL2CV02 S-10S < PIPB04DB2210S > (L-PIP113)			2	I3364302	3.0 M	
EITTINGS. 2 REDUCING SOCKOLET MSS-SP-97 3000# A182-F304/304L DUAL GR BE SWE - R13DNL2AV101 NREQD <sokb450lb01411> (L-SOK04)</sokb450lb01411>		2X3/4	12258338	1		
3 ECCENTRIC SWAGE MSS SP-95 - A403-WP304/304L DG BE PE SMLS SCH1-10S SCH2-40S R22FQL2FVZ10 <eswb04dgr14071101> (L-ESW20)</eswb04dgr14071101>		2X3/4	12495783	1		
4 90 LR ELBOW ASME B16.9 A403-WP304/304L DG BE SMLS C01DL2FV01 S-10S <90LB23DF3210S> (L-8052)		2	I2259133	1		
5 45 LR ELBOW ASME B16.9 A403 <45LB23DF3210S> (L-45L28) FLANGES	-WP304/304L DG BE SMLS	C02DL2FV01 S-10S	2	12259145	2	
6 WN FLANGE ASME B16.5 150# A F01CDL2ABV05 S-10S <wnfb45 PIPE SUPPORTS</wnfb45 		RF BE 125 - 250 AARH	2	12260686	2	
7 VERTICAL STAKES WELDED TO			2	376	1	
8 SUPPORT HOR.NOT INS.PIP.N4C GASKETS	r1		2	376	1	
9 SPIRAL WOUND GASKET ASMI B16.5 G03GDP1IS04 < N/A> (N/A BOLTS		RAFOIL SS 304 SS 304 ASME	2	11654490	1	
10 STUD BOLTS&NUTS ASME B18.31.2/ B18.2.2 A193-B8M CL2/A194-8MA INCH SIZE I010B1601 <sb2r58g5 2="" 831=""> - 2 NUTS PER BOLT - 85 mm Length</sb2r58g5>			5/8	153458376	4	
PIPE MATERIAL 304, dual grade	3. WELDING ACCO	IN OR INSTRUMENT CONNECTION DETA RDING TO 45-L-45-000-2-00-80021.	AILS SEE 45-L-45-	000-2-00-80102.		
HEAT TREATMENT (PWHT) N	1	RDING TO 45-A-45-000-1-00-20160. BOM BETWEEN "<" & ">" DENOTES REF	SOL UNICODE. '	' <n a="">" MEANS U</n>	JNICODE IS "NOT AV	AILABLE".
PAINTING SCHEME (3) NR	CONTRACTOR:	CONTRACTOR DRAWI	NG NUMB	ER: P	ROJECT:	
PIPING CLASS 6C4	Tecnimont 4274-XH-DL-21211				400100	8
M PED CATEGORY Art 4.3	LOW LINEAL DENSITY POLYETHILENE (PEL) AND POLYPROPYLENE (PP) PLANTS REPSOL POLYMEROS/ SINES INDUSTRIAL COMPLEX REPSOL SINES INDUSTRIAL COMPLEX					
INSULATION CODE / THK. (mm) N 0	ANNEX SPEC. 19 L	DRAWING NUMBER 19-000-2-02-00001 s	sheet 2121	IA91F63-	7	REV. 00
_1	1		2 00001 -1-			