

 Tecnímont S.p.A.	 REPSOL REPSOL POLIMEROS SA	4274_CONST ALBA PROJECT-PP AND PEL PLANTS		
MOD-ITP-XL_220 Rev.1		RELEASE OF SPOOLS FROM WORKSHOP		Report n° IP-WSR-P-310-000470_RFI6699_MOD-ITP-XL_220
				RFI Nr.: _____ Date : _____
Unit -				
Plant Area -				
Isometric Number				
Inspection Package Number	IP-WSR-P-310-000470_RFI6699 - IP Spool Release From Workshop			

Sheet 01/01

The Present Inspection Package contains the following Elements:
7111-LS00B01-6-SP11;2121-SCT40R04-1-SP01;7111-LS00B01-6-SP12;1122-CHWS14005-1-SP01

Spool No.	Ready for destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Check List					
			Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA)

07/01/2025
ALAD MELOWI



I.D.Polifronescu R
W
NWI
06/01/25

LEGEND OF CHECK RESULT	<input checked="" type="checkbox"/> Checked & NOT Accepted	<input checked="" type="checkbox"/> Checked & Accepted	N.A. Not Applicable	Y / N Punch List Produced
SUBCONTRACTOR		Date [DD-MMM-YYYY]	Name	Signature
CONTRACTOR		06/01/2025	R.Wedzun	
COMPANY				
(Free)				



ISO Summary List

22635 / 6191
Page 1

Client TECNIMONT/REPSOL
Local Portugal

Job # 22635
Project 4274 ALBA-I007 Piping Fabrication

% RT/UT
% PT/MT

ISO # 2121-SCT40R04-1
Piping Size/Class 2-1E20

Revision 00
PED Category I

Priority 2B
Assessment Inspection/Results

Product Description						
Spool	Weld#	Joint	Heat #	M.Certificate	FM-Dos	WPS
01 01	F01	TW	2x2" WN FLANGE ASME B16.5 300# A105N RF 2x1" ECCENTRIC SWAGE MSS SP-95 -A234-W	38 060422 CERT. TCH12007465X	225/29 2023-03-25:5	

BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld

PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test

UT-Ultrasonic Test; PMI-Positive Material Identification

HT-Hardness Test; PN-Pneumatic Test; FT-Ferries Test

Notes	Remarks	APPROVED QC	APPROVED by Client	APPROVED by 3rd party or AI
BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test UT-Ultrasonic Test; PMI-Positive Material Identification HT-Hardness Test; PN-Pneumatic Test; FT-Ferries Test		Name: <u>P. V. J. S. L.</u> Date: <u>06/01/2015</u> Sign: <u>NW</u>	Name: <u>TECNIMONT</u> Date: <u>I.D. Polifrones C.R.</u> Sign: <u>W</u>	Name: <u>TECNIMONT</u> Date: <u>06/01/2015</u> Sign: <u>NW</u>



Punch List

PUNCH LIST

IDENTIFICATION CODE

SHEET 1 / 1	DOC.CLASS 1	ISSUE 01
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ISO ID: 2121-SCT40R04-1

07/1/2025
ALDO MELONI

NOTES AND REMARKS

TECNIMONT
I.D. Polifronescu R
NWI 06/01/75 W

	DATE (dd-Mmm-YYYY)	NAME	SIGNATURE
SUBCONTRACTOR	06/01/2025	P.Vishnu	
CONTRACTOR			
COMPANY			
(Free)			

NOTES: LINES 1,17 AND SMALLER SHALL BE SUPPORTED IN FIELD IF NOT OTHERWISE INDICATED	
00	25-08-2023
REV	DATE
REVISION DESCRIPTION	TG MW DRAWN APPD UP
ISSUED FOR CONSTRUCTION	ET / 30 E N
REVISION DESCRIPTION	1E20
19-A-19-0001-1-01-00001 sheet46	20

SEM MIR

N



LINE DATA	
FLUID CODE: SMT	LINE NO. 2"-SCT40R04-1E20 (ET)
RIPPING	MATERIAL CLASS
HEAT TREATMENT	WELD CLASS
PAINTING CODE	INSULATION
P&ID No.	CLIENT REF: REPSOL POLYMEROS
PLANT: SINUS INDUSTRIAL COMPLEX	UNIT
ITEM NO: 19A-19-0001-00-00001	19
ITEM REV: 00	SHEET 1
ITEM DATE: 25-08-2023	REV 00
ITEM DESCRIPTION: PIPING SUPPORT SUMMARY	1
ITEM NUMBER: XH+P40000001	1
ITEM SPECIFICATION: XH-SL-00000002	1
ITEM COMMENTS: WELDING SPECIFICATION	1
ITEM APPROVAL: XH-SL-00000002	1

FABRICATION MATERIALS	
PS NO	ITEM CODE
DESCRIPTION	QTY.

BILL OF MATERIALS

ITEM NO: 19A-19-0001-00-00001

ERCTION MATERIALS	
PS NO	ITEM CODE
DESCRIPTION	QTY.
PIPE	1
EELINGS	1
ECCENTRIC SWAGE MSS SP-55-A234-WPB BE PE MMLS SCH1-XS SCH2-XS R22PC04V2Z0 <ESWA1010R14161216> (L-EW827)	2
COUPLING ASME B16.1 300# 10DN SWE SWE - R01FNC441101 NREQD <FCPA3010BK> (L-B0)	3
ELANGLES	1
WN FLANGE ASME B16.5 300# A105N RFFE BE 125 - 250 AARH FC/C4C4B0/S-XS <WNFA200R3202/S> (L-236)	4
GASKETS	2
SPRAL WOUND GASKET ASME B16.20 300# RTJEE 304/GRAFOIL CARBON STEEL SS 304 ASME B16.5 G305FF11612 <VA> (VA)	5
BOLTS	1
STUD SET & NUTS ASME B18.11.2J/B18.22 A193/B7/A194-2H INCH SIZE 10/10031 - \$32R5 (GS1831/2) - 2 NUTS PER BOLT - 60 mm Length	6

CUT LIST

ITEM NO:

LENGTH (MM)

SIZE (IN)

WELD

CAT.

SIZE (IN)

WELD

LIST

WELD

NO.

WELD