TECNIMONT



4274 CONST



Tecnimont S.p.A.

REPSOL POLIMEROS

ALBA PROJECT-PP AND PEL PLANTS

	SA			
MOD-ITP-XL_220 Rev.1	RELEASE OF SPOO	OLS FROM WORKSHOP	Report n° IP-WSR-P-310-000172_RFI30	90_MOD-ITP-XL_220
			RFI Nr.:	Date :
Unit	-			
Plant Area	-			
Isometric Number				
Inspection Package Number	IP-WSR-P-310-0001	72_RFI3090 - IP Spool Rele	ease From Workshop	

Sheet 01/01

The Present Inspection Package contains the following Elements:

2121-CYG41C07-1-SP02;2121-CYG40B01-9-SP09;1121-HCM24078-3-SP13;1121-BDL40037-1-SP01;1121-HCM24 057-4-SP08;2121-CYG41A06-2-SP04;1121-P31009-1-SP03;1121-HCM24078-3-SP17;1121-HCM24078-3-SP15;212 1-CYG41A04-4-SP07;2121-CYG41A04-4-SP06;2121-CYG40B03-2-SP04;2121-CYG40B17-5-SP10;1121-BDL40037 -1-SP02;2121-CYG41C07-3-SP04;2121-CYG41A02-4-SP05;1121-HCM24057-4-SP09;1121-HCM24078-3-SP16;112 1-HCM24078-3-SP14;2121-CYG41C07-1-SP01;2121-CYG41C04-1-SP01;1121-HCM24070-2-SP04;2121-CYG40B0 3-2-SP03;2121-CYG40B17-5-SP11;1121-HCM24078-3-SP18;2121-CYG41A06-2-SP03;1121-HCM24079-3-SP01

	Ready for Check List							
Spool No.	destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA)
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Ton Dr 21.06: On 5eh	0905 2024 0CF 0		CM	2 <u>0</u> 1	SH 22 Ba	EANU 106/20 E114/17	ASOLA STORE	John Auror 3GS 21 06/202	I reviewed	A
LEGEND OF CHE	CK RESULT	×	Checked & NOT Accepted		$\overline{\mathbf{V}}$	Checked & Accepted	N.A.	Not Applicable	Y/N	Punch List Produced

	Date [DD-MMM-YYYY]	Name	Signature
SUBCONTRACTOR	22/06/2024	laura fima leo	
CONTRACTOR			QC
COMPANY			
(Free)			

MECWIDE ENGINEERING CHALLENGES	Srupcamper Nervión Industrial	TECNIMONT
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Client TECNIMONT/REPSOL

ISO # 2121-CYG41A04-4 Piping Size/Class 2-1E64 Local Portugal

REPSOL

22635 # qof

Revision **01** PED Category

Project 4274 ALBA-1007 Piping Fabrication

% RT/UT

22635 / 2510 Page 1

Assessment Inspection/Results % PT/MT Priority 2B

NDT-PT/MT NDT-RT/UT NDT-PMI/HT NDT-PN NDT-FT Extension 1Extension 2					APPROVED by 3rd party or Al	Name: 364 At 10100
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NDT-F					+	202
NDT-PN					y Clier	S C S C S C S C S C S C S C S C S C S C
NDT-PMI/HT					APPROVED by Client	Name: Head Date: 22 Sign:
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TON_TMT_NDT	RIER	RT:R	RIFR			finoto
 5		-M-0105	-M-0105	-M-0105	သွ	122/
WeldDate/Stamp	24/05/2024 VT-M-0105 S46	24/05/2024 VT-M-0105 S46	24/05/2024 VT-M-0105 S46	24/05/2024 VT-M-0106	APPROVED QC	Name: 100
WPS			1	MW.20_BW 2	ΑF	S D S
FM-Dos			94	100		
M.Certificate	BLD-25-0525-004	23602059 BLD-25-0525-004	BLD-25-0525-004 CE23011612_3.1_01	CE23011612_3.1_01 17.Vareta		
Heat #	W23t0123			22210199 / 22210199 / 2	arks	
Seq. N.	CERT. TCI	- 442 CERT. TO	CERT. TOI	0ERT. TO	Remarks	_
t Product Description	2x2" WN FLAI 2" PIPF - A10			2" PIPE - A106-B BE SMLS		BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test UT-Ultrasonic Test; PMI-Positive Material Identification HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test
# Joint		BW	BW	№		ant Test; inic Test; iss Test;
Spool Weld#	S19	S20	S21		Notes	v-Butt WePenetraUltrasoHardne
Spoc	98	20 06	3 07	0.07	ž	M T T H

TECNIMONT	Punch List PUNCH LIST	IDENTIFICATION CODE		
		SHEET 1/1	DOC.CLASS 1	ISSUE 01
MECWIDE NOTIFIED THE PROPERTY OF THE PROPERTY	ISO ID: 2121 - CYG41A04 - 4			

	Gruecamper Nervión Industrial				
No.	Field	De	escripton	Date	Completed
		NO COM	MENTS		
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	ton Dragos And 20.06.2024 On behealt of	FTCIN A NOTES A	AND REMARKS &	CENEANU 22/06/20 BEHAZE	ADRIAN 29 07 RA
		DATE (dd-Mmm-YYYY)	NAME	SIGNAT	TURE '
UBCO	NTRACTOR	,			
ONTR	ACTOR				
COMPA	ANY			2	
					

(Free)