# **TECNIMONT**



### 4274 CONST

# ALBA PROJECT-PP AND PEL PLANTS



Tecnimont S.p.A.

RELEASE OF SPOOLS FROM WORKSHOP MOD-ITP-XL\_220

Report n°

IP-WSR-P-310-000156\_RFI2590\_MOD-ITP-XL\_220

RFI Nr.:

Date:

Plant Area

Isometric Number

Inspection Package IP-WSR-P-310-000156\_RFI2590 - IP Spool Release From Workshop Number

Sheet 01/01

The Present Inspection Package contains the following Elements:

1115-JWR72003-2-SP04;1115-JWR72003-2-SP02;1115-JWR72003-2-SP03;1115-JWR72003-2-SP01;2121-LPN91S 01-1-SP03;1127-PR53004-1-SP02;1121-JWS23003-2-SP05;2211-VRG50B03-2-SP07;1127-PR53004-2-SP03-ZZ;21 21-N91M0J-1-SP01;1121-JWS23003-2-SP03;1127-PR53004-1-SP01;2211-IW91N04-3-SP06;2121-LPN91S01-1-SP 01;2211-VRG50B03-2-SP06;2121-N91M0J-1-SP02;2121-LPN91S01-1-SP02;1115-LC01001-1-SP01;2211-IW91N04-3-SP05;2121-N91M0J-1-SP03

	Ready for		Check List						
Spool No.	destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA)	
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05.06.2024. On behalf of TCM

75948ANV ADRIAN 11/06/2029 E ON BRITALP OF TO

LEGEND OF CHECK RESULT	NOT Accepted	Accepted N.A. Not Appl	icable Y/N Produced
	Date [DD-MMM-YYYY]	Name	Signature
SUBCONTRACTOR	11106/2024	Havia Limber	ac ac
CONTRACTOR	11/06/2029	ZEG HELANU ADRITA	
COMPANY		10.	
(Free)			





### 4274\_CONST

# ALBA PROJECT-PP AND PEL PLANTS



Tecnimont S.p.A.

OF SDOOL S EDOM WORKSHOP

MOD-ITP-XL_220 Rev.1	RELEASE OF SPOOLS FROM WORKSHOP	Report n° IP-WSR-P-310-000156_RFI259	0_MOD-ITP-XL_220
		RFI Nr.:	Date :
Unit	-		
Plant Area	-		
Isometric Number			
Inspection Package Number	IP-WSR-P-310-000156_RFI2590 - IP Spool Release	From Workshop	

Sheet 01/01

The Present Inspection Package contains the following Elemer	nts
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1115-JWR72003-2-SP04;1115-JWR72003-2-SP02;1115-JWR72003-2-SP03;1115-JWR72003-2-SP01;2121-LPN91S 01-1-SP03;1127-PR53004-1-SP02;1121-JWS23003-2-SP05;2211-VRG50B03-2-SP07;1127-PR53004-2-SP03-ZZ;21 21-N91M0J-1-SP01;1121-JWS23003-2-SP03;1127-PR53004-1-SP01;2211-IW91N04-3-SP06;2121-LPN91S01-1-SP 01;2211-VRG50B03-2-SP06;2121-N91M0J-1-SP02;2121-LPN91S01-1-SP02;1115-LC01001-1-SP01;2211-IW91N04-3-SP05;2121-N91M0J-1-SP03

## NOTES (\*): 4274-XH-PQ-0000001

- 1) Painting cycle to be indicated.
- 2) Refer to: 4274-LZ-PC-00000214 (COMPANY 4001008GEN-PC-214) "Management of Site Metallic Welding Activities" and 4274-LZ-PC-00000215 (COMPANY 4001008GEN-PC-215) "Procedure for Traceability of Piping Material"
- 3) Refer to: 4274-XH-SG-00000003 (COMPANY 45-L-45-000-2-00-80005) "Specification for Piping Fabrication & Erection Amendment to EC-L-51.01 and EC-L-51.02" and 4274-XH-PQ-0000001 (COMPANY 45-L-45-000-2-00-80081) "Inspection and Test Plan for Steel Piping Works"

LEGEND OF CHECK RESULT	ixi	Checked & NOT Accepted	Ø	Checked & Accepted		N.A.	Not Appli	cable	Y/N	Punch List Produced
		Date [DD-MMM-YYYY	(]	п	Name				Sign	ature
SUBCONTRACTOR										
CONTRACTOR										
COMPANY							-			
(Free)										



# ISO Summary List

# 22635 / 5904

% RT/UT

Job # 22635

Client TECNIMONT/REPSOL

Project 4274 ALBA-1007 Piping Fabrication

PED Category Revision 01

Piping Size/Class 4-1C13

ISO # 2121-LPN91S01-1

Local Portugal

Assessment Inspection/Results % PT/MT Priority 2

Spool Weld#	# Joint	Product Description	Seq. N. Heat#	M.Certificate	FM-Dos	WPS	WeldDate/Stamp	5	NDT-PT/MT	NDT-RT/UT	NDT-PT/MT NDT-RT/UT NDT-PMI/HT NDT-PN NDT-FT Extension 1Extension 2	NDT-PN	NDT-FT Ex	tension 1Ex	rtension 2	
	_	4" 90 I R FI R	12	CE23001997 3 1 01 17-Vareta		MW 20 RW	16/02/2024 VT-M-038	+		RT- RT-1.0571						
		+ 4	2	E5027	PVX4010501	IVIVV.ZU_DVV	5287	V I -IVI-U30		MI. KI-I-03/1	1					
02 S04	4 0	4" PIPE - A106-B BE SMLS	CERT. TCMR60449		17:Vareta	MW.20_SBR		VT-M-037		)			1			
			425 21/72994 🗸	2/1596	PVX4010501		S279		MT: MT-I-075-A							
02 20	9 BW	4	CERT. TCMR60449	E5027	17:Vareta	MW.20_BW		VT-M-037								
		4" 90 LR ELBOW ASME B16.9 A234-WPB BE S	341 17357	01997_3.1_01	PVX4010501		S279									
03 S10	<u>Б</u>	4" PIPE - A106-B BE SMLS	CERT. TCMR60449 V		17:Vareta	MW.20_SBR										
		4x1.5" REDUCING SOCKOLET MSS SP-97 3000	425 20/79346	2/1596	PVX4010501	1	S287	$\rightarrow$	MT: MT-I-073-A							
02 S23	о З	4" PIPE - A106-B BE SMLS	CERT, TCMR60449 ∨		17:Vareta	MW.20_SBR					_					
			20/79346 🗸	9/1596	PVX4010501		8279		MT: MT-I-073A							
03 S12	S BW		8	E5027	17:Vareta	MW.20_BW		VT-M-037		RT: RT-1-0574	1					
		4. 90 LK ELBOW ASME B16.9 AZS4-WPB BE S	1738/ 7	D622001897.3:1.01	PVX44010901		5888 8888									
Notes	-		Remarks				APPROVED QC	D QC		A A	APPROVED by Client	by Client		APP	APPROVED by 3rd party or Al	rd party or Al
-Butt W	ald; FW-Fille	BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld					Name:	Cirica	Limit	Na	Name: AS	25 FORTS	ナナ	Name:	le:	
-Penet	ant Test; I	PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test					7.	1	1 1000	)		1	100			

Date: Sign:

Date: (

Date: Sign:

PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test

HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test UT-Ultrasonic Test; PMI-Positive Material Identification

	Punch List	IDE	ENTIFICATION CO	DDE
Tecnimont	PUNCH LIST			
		SHEET	DOC.CLASS	ISSUE
		1/1	1	01
MECWIDE PAGENT CHALLENGES  ACCUPATION Nervice Industrial	ISO ID: 2121 - LPN91S01-1			

	Nerviön Industrial				
No.	Field	Des	cripton	Date	Completed
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	Ion Bragos A. 05.06.2024. On behalfo	f. VCM H	ND REWARKS	26 A E A NU A D A / O S / 202 B E HALF O E	4 TCAN
		DATE (dd-Mmm-YYYY)	NAME	SIGNAT	URE
SUBCO	NTRACTOR				
CONTRA	ACTOR				
COMPA	NY				
(Free)					