TECNIMONT



4274_CONST



Tecnimont S.p.A.

REPSOL POLIMEROS

ALBA PROJECT-PP AND PEL PLANTS

	SA			
MOD-ITP-XL_220 Rev.1	RELEASE OF SPOO	OLS FROM WORKSHOP	Report n° IP-WSR-P-310-000204_RFI	3427_MOD-ITP-XL_220
			RFI Nr.:	Date :
Unit	-			
Plant Area				
Isometric Number				
Inspection Package Number	IP-WSR-P-310-0002	04_RFI3427 - IP Spool Rele	ease From Workshop	

Sheet 01/01

The Present	Inspection	Package	contains	the	following	Elements:
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2121-VA40U06-1-SP01;2121-VA40U04-1-SP01;2121-CYG41C03-4-SP03;2121-CYG41D01-1-SP01;2121-CYG41C07-2-SP04;2121-CYG41C07-2-SP03;2121-CYG41B01-1-SP01;2121-CYG41A07-4-SP07;2121-CYG41A07-4-SP06;2121-ET40A07-4-SP07;2121-CYG40B01-14-SP14;2121-CYG40B01-13-SP13;2121-CYG40B01-12-SP01;2211-PE41D02-3-SP12;2211-PE41D02-3-SP01;2211-PE41D02-3-SP03;2121-CYG40B04-4-SP03;2121-CYG40B0

destination to:							
P: Painting (1) W: Wrapping F: Field	NDE Class	Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA)
	W: Wrapping	W: Wrapping	W: Wrapping Class Inspect	W: Wrapping Inspect OK (2)	W: Wrapping Class Inspect OK (2) NDE / PMI	W: Wrapping Class Inspect OK (2) NDE / PMI HARDNESS	W: Wrapping Class Inspect OK (2) NDE / PMI HARDNESS Cleaning (3)

lon Dragos Andrei 16.07.2824. On behaff of TCM

(Free)

YOUN GOE 16/07/2024

LEGEND OF CHECK RESULT	x	Checked & NOT Accepted	$\overline{\checkmark}$	Checked & Accepted	N.A.	Not Applicable	Y/N	Punch List Produced
		Date [DD-MMM-YY	YY]	0	Name		∩ Sign	ature
SUBCONTRACTOR		16/07/	2024	otcuio	i timo	to	No.	
CONTRACTOR				1,000	7,010		111911	
COMPANY							QC	



ISO Summary List

22635 / 6194

Client TECNIMONT/REPSOL

Job # 22635

Project 4274 ALBA-1007 Piping Fabrication

% PT/MT % RT/UT

Dining Ciza/Clace 2.1E18

Priority 2B Revision 00

ISO # 2121-VA40U04-1

Local Portugal

Assessment Inspection/Results		Caciana	T IIOIGII T	
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AS		NDT-DN		
		TH/IMI-TUN		
		IDT-RT/UT		
		VDT-PT/MT NDT-RT/UT		
arego		TV		
		WeldDate/Stamp		
L		WPS		
0		FM-Dos		
ripling Size/Class Z-IE10		M.Certificate		
7/27/0		Seq. N. Heat #		
S		Seq. N.		-
<u> </u>		Description		TE INTONE MOOD TONE

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NDT-FT Extension 1 Extension 2							APPROVED by 3rd narty or Al	Name.	Name: LON AND WAY	Date: 16/07/2024	Sign:	S. M. Contented
FT Exten								1	10	670		
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T NDT-PMI/H	2	HT: HT-M-026-A			HT: HT-M-026-A	HT: HT-M-028-A	APPROVED by Client	Name:		Date: (D	Sign:	
NDT-RT/U	RT: RT-I-0892		RT: RT-I-089	RT: RT-1-0911		RT: RT-L-0891	<				S	
NDT-PT/MT NDT-RT/UT NDT-PMI/HT NDT-PN								L'mit		411017		
ΤΛ	VT-M-098		VT-M-099	VT-M-099		VT-M-099	Dac	2,110		9	5	00
WeldDate/Stamp	13/05/2024 VT-M-098	S46	14/05/2024 VT-M-099	14/05/2024 VT-M-099	S46	14/05/2024 VT-M-099 S-46	APPROVED QC	Name: .Hour. 2.	,	Date: (Sign:	
WPS	MW.20_BW		MW.20_BW	MW.20_BW		MW 20_BW	_		-		0)	
FM-Dos		01	1446		21							
M.Certificate	225263	23602059	23602059 17:Vareta CE23011612 3.1 0.1 PVX4010501	CE23011612_3 1_01 17:Vareta	23602059	71.Vareta CE23009591_31_01 PVX4010501						
Heat #	1		⁶ 66				S					
Seq. N.		- 1	-	SERT, TCM 77807	- 1	442, 2220108	Remarks					
Product Description		2" PIPE - A106-B BE SMLS	2" PIPE - A106-B BE SMLS 2" 45 LR ELBOW ASME B16.9 A234-WPB BE S	2" 45 LR ELBOW ASME B16.9 A234-WPB BE S	2" PIPE - A106-B BE SMLS	2 YITE - ATUGE BE SMLS 2X1" ECCENTRIC REDUCER ASME B16.9 A234.		BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld	PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test	UT-Ultrasonic Test; PMI-Positive Material Identification	HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test	
d# Joint	1 BW		S BW	3 BW		2 2		eld; FW-Fill	ant Test;	onic Test;	ess Test;	
spool Weld#	D 201		01 S02	01 803			Notes	W-Butt We	T-Penetr	JT-Ultraso	IT-Hardn	
5	03		8	90		8	~	ш	a.	ے ر		

	Punch List	IDE	ENTIFICATION CO	ODE
TECNIMONT	PUNCH LIST			
		SHEET	DOC.CLASS	ISSUE
		1/1	1	01
MECWIDE INCREDE INCREDE INCREDE INCREDITION Netwide Industrial	ISO ID: 2121 - VA40U04 - 1			

	Nervido Industrius					
No.	Field				Date	Completed
		No C	OMMENTS			
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10	on Bragos And G. 07. 2024. On beholf of to	drei A NOTES	AND REMARKS	2001 B	HEAMU 1 107-1202 EHMA C	ADRIAN JA TOM
		DATE (dd-Mmm-YYYY)	NAME		SIGNATU	RE

DATE (dd-Mmm-YYYY) NAME SIGNATURE

SUBCONTRACTOR

CONTRACTOR

COMPANY

(Free)

