TECNIMONT



4274_CONST

ALBA PROJECT-PP AND PEL PLANTS



Tecnimont S.p.A.

Rev.1

MOD-ITP-XL_220

Unit -

RELEASE OF SPOOLS FROM WORKSHOP Report n° IP-WSR-P-310-000204_RFI3427_MOD-ITP-XL_220 RFI Nr.: Date:

Plant Area -Isometric Number Inspection Package IP-WSR-P-310-000204_RFI3427 - IP Spool Release From Workshop Number

Sheet 01/01

The Present Inspection	on Package	contains the	following	Elements:
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2121-VA40U06-1-SP01;2121-VA40U04-1-SP01;2121-CYG41C03-4-SP03;2121-CYG41D01-1-SP01;2121-CYG41C07-2-SP04;2121-CYG41C07-2-SP03;2121-CYG41B01-1-SP01;2121-CYG41A07-4-SP07;2121-CYG41A07-4-SP07;2121-CYG40B01-14-SP14;2121-CYG40B01-13-SP13;2121-CYG40B01-12-SP01;2211-PE41D02-3-SP12;2211-PE41D02-3-SP03;2121-CYG40B04-3-SP03;2121-CYG40

	Ready for				Che	ck List		
Spool No.	destination to: P: Painting (1) W: Wrapping F: Field	NDE Class	Visual Inspect	Traceability OK (2)	Pending NDE / PMI (Yes/No/NA)	PWHT / HARDNESS (Yes/No/NA)	Inside Cleaning (3) (Yes/No/NA)	Spool Identified (Yes/No/NA)

100 Dragos Andrei On behaff of TCM

16/07/2024

, 1					/			
LEGEND OF CHECK RESULT	Ж	Checked & NOT Accepted	V	Checked & Accepted	N.A.	Not Applicable	Y/N Purich List Produced	
		Date [DD-MMM-YY	YY1	0	Name		Signature	

	Date [DD-MMM-YYYY]	Name	OSignature
SUBCONTRACTOR	16/07/2024	otherica timetro	NEAT
CONTRACTOR			(Dell)
COMPANY			30
(Free)			



ISO Summary List

22635 / 1472

Page 1

% RT/UT

Client TECNIMONT/REPSOL

qof

Revision 00

ISO # 2121-CYG41C06-2

Local Portugal

Project 4274 ALBA-1007 Piping Fabrication

Assessment Inspection/Results % PT/MT Priority 2B

			Pip	Piping Size/Class 3-1E64	Class	3-1E64	ш	PED Category	atego	II fu		Ā	ssess	ment	Inspe	Assessment Inspection/Results
Spool	Spool Weld# Joint	Joint	Product Description	Seq. N. Heat#	M.Certificate	FM-Dos	WPS	WeldDate/Stamp	- N	NDT-PT/MT NDT-RT/UT NDT-PMI/HT NDT-PN	T/UT NDT-PMI/H	T NDT-PN	NDT-FT E	NDT-FT Extension 1Extension 2	tension 2	
04 03	808	BW	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S 3" PIPE - A106-B BE SMLS	606 17357 CERT. TCM733038	CE23009501_3.1_01 17:Vareta 02-23-20318 PVX40106	17:Vareta PVX4010501	MW.20_BW	29/05/2024 VT-M-0108 S71		RT: RT-1-0902	1-0902					
02 03	808	ОГ	3" PIPE - A106-B BE SMLS 3x.75" REDUCING WELDOLET MSS SP-97 A105	CERT, TCM733038 CERT, TCMH12007465XX	02-23-20318	17:Vareta PVX4010501	MW.20_SBR	MW.20_SER 07/06/2024 VT-M-0113		MT: MT.1.085.4						
00 03	S12	BW	3" PIPE - A106-B BE SMLS 2" OO I D CI DOWN ASME D46 0 A224 NADD DE C	CERT. TCM733038 ~	-		MW.20_BW	29/05/2024 VT-M-0108	+	RT: RT-1-0936	9260-1					
07 03	S13	BW	3" 90 LR ELBOW ASME B16.9 A234-WPB BE S		CE23009501_3.1_01 PVX40105	PVX4010501 17:Vareta	MW.20 BW	S/1 07/06/2024 VT-M-0113	T-M-0113	RT: RT-1-0902	1-0902					
			3" PIPE - A106-B BE SMLS	CERT. TCM733038	02-23-20318	PVX4010501		S71			3000					
08 03	S14	BW	3" PIPE - A106-B BE SMLS	CN	02-23-20318	17:Vareta	MW.20_BW	29/05/2024 VT-M-0108	/T-M-0108	RT: RT-I-0937	1-0937					
		_	3x3" WN FLANGE ASME B16.5 300# A105N RF	38 70HC22	225129	PVX4010501		S71								
09 04	212	RW RM	3x3" WN FLANGE ASME B16.5 300# A105N RF	38 70HC22 /	225129	17:Vareta	MW.20_BW	29/05/2024 VT-M-0108	/T-M-0108	RT: RT-1-0887	1-0887					
10 04	S16	BW	3" PIPE - A106-B BE SMLS	CERT, TCM733038	02-23-20318	17:Vareta	MW.20_BW	29/05/2024 VT-M-0108	T-M-0108	RT: RT-1-0887	1-0887					
			3x3" WN FLANGE ASME B16.5 300# A105N RF	38 704022	225129	PVX4010501		57.1								
Notes	Se			Remarks			•	APPROVED QC	000		APPROVED by Client	by Clien	-	АРР	ROVED	APPROVED by 3rd party or Al
BW-B	ıtt Weld; F	-W-Fillet	BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld				2	Name.	00110	Krailes	Mamo. A.C.	6th tull A	41114			A Paris of A
PT-P	snetrant	Test; M	PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test				-11	-	7		2	A T	200			TYPE THE PARTY TO

Motors 1155 I withpusted by

16/07/2024

Sign:

Date: 16/47/2024 Date:

6/100 HO 191

Date: Sign:

HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test UT-Ultrasonic Test; PMI-Positive Material Identification

	Punch List	IDE	ENTIFICATION CO	ODE
TECNIMONT	PUNCH LIST			
		SHEET 1/1	DOC.CLASS 1	ISSUE 01
MECWIDE RESHITATION CHALLANGE ACTION THE NEW METHOD TO THE NEW M	ISO ID: 2121-CYG41C06-2			

	Nervion Industrial				
No.	Field	Des	cripton	Date	Completed
		NO (CHAPKITS		
	No.				
))					
		,			
10	on Dragos Andr 6.07.2024. In behalf of TC	NOTES AN	D REMARKS	SHEDAUU A 16/07/2013 BEHALT S	ARIAN PTOM
		DATE (dd-Mmm-YYYY)	NAME	SIGNATI	JRE
UBCON	NTRACTOR		the Company and Table 199	Specializa (Sec. 2012)	
ONTRA	ACTOR				
OMPA	NY				
Free)			-		

