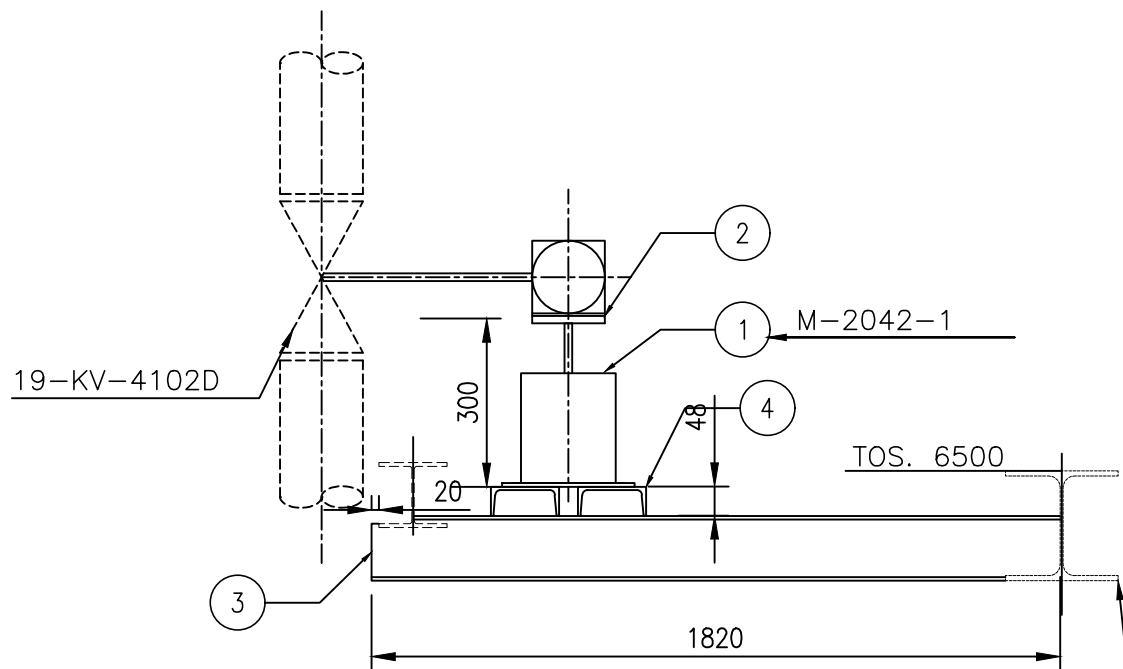


PLAN VIEW



VIEW A-A

[illegible]

"*" SUPPORT HEIGHT TO BE ADJUSTED AS PER SITE CONDITION.

NOTES:

1. ALL DIMENSIONS ARE IN MILLIMETER.
2. FULLY INSULATED TRUNION (SUPPORT) INSULATION SHALL COVER THE ENTIRE TRUNION UP TO THE BASE PLATE A PER THE DRAWING. TRUNION AND CLOSURE PLATE SHALL HAVE THE SAME INSULATION MATERIAL AND THICKNESS OF THE RUN PIPE.
3. ALL FILLET WELDS SHALL BE GROUND TO SMOOTH CONCAVE CONTOUR.
4. SUPPORT WELDING SHALL BE IN ACCORDANCE WITH DOC. 4274-XH-SW-00000001
5. WELDED JOINTS USED FOR FABRICATION OF SUPPORT SHALL HAVE CONTINUOUS SEAM EXAMINED BY LIQUID PENETRANT TEST ON 100% OF JOINTS.
6. PIPING LONGITUDINAL WELD SHALL BE ORIENTED TO AVOID INTERFERENCE WITH SUPPORT WELDINGS.
7. THE DRAWING REVISION INDEX SHOWN IN TITLE BLOCK IS REFERRED TO THIS SUPPORTS ONLY. FOR THIS WHOLE DOCUMENT REVISION REFER TO THE COVER PAGES.

APPROVED FOR CONSTRUCTION		
Date	Initials	Signature
25-Nov-23	E.Simonoti	



UNIT : 2120	LINE NO.: VZ41C01	
CWA : 2121	SP NO.: SP-045	SUPPORT NO.: 5250

ATTACHMENT SP-045 OF BELOW DOCUMENT

							REALIZADO PREPARED	25-Nov-23	M.AZHAR	ESCALA: SCALE	CONTRATISTA: CONTRACTOR
							COMPROB. CHECKED	25-Nov-23	H.JADHAV	1:25	4274-XH-DC-21210001
00	ISSUED FOR CONSTRUCTION	25-Nov-23	M.AZHAR	H.JADHAV	G.PAGANONI		APROBADO APPROVED	25-Nov-23	G.PAGANONI	TAMAÑO: SIZE	PROYECTO: PROJECT
REV. REV.	DESCRIPCIÓN DESCRIPTION	FECHA DATE	REALIZ. PREP.	COMPR. CHCK.	APROB. APPROV.	V'B* CLIENTE APPROVAL	V'B* CLIENTE CLIENT APPROVAL			DIN-A3	4001008

TÍTULO:
TITLE:

PIPE SPECIAL SUPPORT DRAWING

		NEGOCIO: BUSINESS: REPSOL POLYMEROS	
		CENTRO: FACILITY: SINES INDUSTRIAL COMPLEX	
ÁREA/ANEXO: AREA/ANNEX: 32	CLASIF.: CLASIF.: L	PLANO N°: DRAWING NUMBER: 32-000-2-03-85121	REV.: 00