

 Tecnimont S.p.A.	 REPSOL POLIMEROS SA	4274_CONST 4274-ALBA PROJECT-PP AND PEL PLANTS	
MOD-ITP-XL_220 Rev.1		RELEASE OF SPOOLS FROM WORKSHOP	Report n° IP-WSR-P-310-000055_RFI1119 MOD-ITP-XL_220
		RFI Nr.: 1119	Date :
Unit -			
Plant Area -			
Isometric Number			
Inspection Package Number IP-WSR-P-310-000055_RFI1119 - IP Spool Release From Workshop			

Sheet 01/01

The Present Inspection Package contains the following Elements:




2211-VRG50A09-1-SP02;2211-VRG50A09-1-SP01;2211-VRG50A08-1-SP11;2211-VRG50A08-1-SP07;2211-VRG50A08-1-SP06;2211-VRG50A08-1-SP05;2211-FL50A02-4-SP09;2211-FL50A02-4-SP08;2211-CWR40G04-3-SP04;2211-CWR40G04-2-SP03;2211-CWR40G04-2-SP02;2211-CWR40G04-1-SP01;2211-CWR40B02-3-SP04;2211-CWR40B02-3-SP03;2121-VRG41B13-1-SP05;2121-VG40P02-1-SP01;2121-FL40K02-1-SP02;2121-FL40K02-1-SP01;2121-FL40C01-3-SP04;2121-FL40C01-3-SP03;2121-ET40F04-1-SP02;2121-ET40F04-1-SP01;2121-ET40A07-7-SP04;2121-CWS40G04-1-SP03;2121-CWS40G04-1-SP02;2121-CWS40G04-1-SP01;2121-CWS40G03-2-SP02;2121-CWS40G03-1-SP01-ZZ;2121-CWR40B02-3-SP07;2121-CWR40B02-3-SP06;2121-CWR40B02-1-SP11;2121-CWR40B02-1-SP02;2121-CWR40B02-1-SP01;2121-COM40B01-1-SP02;2121-COM40B01-1-SP01;2121-BU10C13-2-SP05;2121-BU10C13-2-SP04

NOTES (*) : 4274-XH-PQ-00000001

1) Painting cycle to be indicated.

2) Refer to: 4274-LZ-PC-00000214 (COMPANY 4001008GEN-PC-214) "Management of Site Metallic Welding Activities" and 4274-LZ-PC-00000215 (COMPANY 4001008GEN-PC-215) "Procedure for Traceability of Piping Material"

3) Refer to: 4274-XH-SG-00000003 (COMPANY 45-L-45-000-2-00-80005) "Specification for Piping Fabrication & Erection Amendment to EC-L-51.01 and EC-L-51.02" and 4274-XH-PQ-00000001 (COMPANY 45-L-45-000-2-00-80081) "Inspection and Test Plan for Steel Piping Works"

 L.Gomes NW1	 Pinto Joaquim Mechanical Piping Spv.	 NoBo 1155
20/02/2024	20/02/2024	reviewed by
LEGEND OF CHECK RESULT		
<input checked="" type="checkbox"/> Checked & NOT Accepted	<input checked="" type="checkbox"/> Checked & Accepted	N.A. Not Applicable
		Y / N Punch List Produced
	Date [DD-MMM-YYYY]	Name
SUBCONTRACTOR	20/02/2024	Patricia Teixeira
CONTRACTOR		Patricia Teixeira
COMPANY		
(Free)		



ISO Summary List

22635 / 2010

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Client **TECNIMONT/REPSOL**

Job # **22635**

% RT/UT

Local **Portugal**

Project **4274 ALBA-I007 Piping Fabrication**

% PT/MT

ISO # **2121-COM40B01-1**

Revision **00**

Priority **6**

Piping Size/Class **2-C-42**

PED Category **II**

Assessment Inspection/Results

Spool	Weld#	Joint	Product Description	Seq. N.	Heat #	M.Certificate	FM-Dos	WPS	WeldDate/Stamp	VT	NDT-PT/MT	NDT-RT/UT	NDT-PMI/HT	NDT-PN	NDT-FT	Extension 1	Extension 2
01	02	S14	BW 2" PIPE - A333-6 BE SMLS 2x2" WN FLANGE ASME B16.5 300# A350-LF2	124 522	23101591 07HC23	23503489 225801	6:Vareta F PVX2210111	MW.23_BW	14/11/2023 S08	VT-I-070		RT: RT-I-0399					
02	02	S13	BW 2" 90 LR ELBOW ASME B16.9 A420-WPL6 BE 2" PIPE - A333-6 BE SMLS	348 124	93 23101591	CE23002032_3.1.01 23503489	6:Vareta F PVX2210111	MW.23_BW	14/11/2023 S08	VT-I-070		RT: RT-I-0398					
03	02	S12	BW 2" 90 LR ELBOW ASME B16.9 A420-WPL6 BE 2" 90 LR ELBOW ASME B16.9 A420-WPL6 BE	348 348	93 93	CE23002032_3.1.01 CE23002032_3.1.01	6:Vareta F PVX2210111	MW.23_BW	14/11/2023 S08	VT-I-070							
04	02	S11	BW 2x2" WN FLANGE ASME B16.5 300# A350-LF2 2" 90 LR ELBOW ASME B16.9 A420-WPL6 BE	522 348	07HC23 93	225801 CE23002032_3.1.01	6:Vareta F PVX2210111	MW.23_BW	14/11/2023 S08	VT-I-070							
05	01	S10	BW 2" PIPE - A333-6 BE SMLS 2x2" WN FLANGE ASME B16.5 300# A350-LF2	124 522	23101591 07HC23	23503489 225801	6:Vareta F PVX2210111	MW.23_BW	14/11/2023 S260	VT-I-070		RT: RT-I-0399					
06	01	S09	BW 2" 90 LR ELBOW ASME B16.9 A420-WPL6 BE 2" PIPE - A333-6 BE SMLS	348 124	93 23101591	CE23002032_3.1.01 23503489	6:Vareta F PVX2210111	MW.23_BW	14/11/2023 S260	VT-I-070		RT: RT-I-0398					
07	01	S08	BW 2" PIPE - A333-6 BE SMLS 2" 90 LR ELBOW ASME B16.9 A420-WPL6 BE	124 348	23101591 93	23503489 CE23002032_3.1.01	6:Vareta F PVX2210111	MW.23_BW	16/11/2023 S260	VT-I-072		RT: RT-I-0398					
08	01	S05	OL 2" PIPE - A333-6 BE SMLS 2x1.5" REDUCING SOCKOLET MSS SP-97 3000	124 425	23101591 20/79346	23503489 CE/2022/1596	6:Vareta F PVX2210111	MW.23_SBR	16/11/2023 S260	VT-I-072	MT: MT-I-040-A						
11	01	S02	OL 2" PIPE - A333-6 BE SMLS 2x1.5" REDUCING SOCKOLET MSS SP-97 3000	124 425	23101591 20/79346	23503489 CE/2022/1596	6:Vareta F PVX2210111	MW.23_SBR	16/11/2023 S260	VT-I-072	MT: MT-I-040-A						
12	01	S01	BW 2x2" WN FLANGE ASME B16.5 300# A350-LF2 2" PIPE - A333-6 BE SMLS	522 124	07HC23 23101591	225801 23503489	6:Vareta F PVX2210111	MW.23_BW	16/11/2023 S260	VT-I-072							

Notes

BW-Butt Weld; FW-Fillet Weld; LW-Lap Weld; SW-Socket Weld; TBW-Tee Butt Weld
PT-Penetrant Test; MT-Magnetic Test; RT-Radiographic Test
UT-Ultrasonic Test; PMI-Positive Material Identification
HT-Hardness Test; PN-Pneumatic Test; FT-Ferrites Test

Remarks

APPROVED QC

Name: *Patrícia Teixeira*
Date: *19/02/2024*
Sign: *Patrícia Teixeira*

APPROVED by Client

Name: **TECNIMONT**
Date: *L. Gomes*
Sign: *L. Gomes*

APPROVED by 3rd party or AI

Name: *JOÃO PINHEIRO*
Date: *20/02/2024*
Sign: *JOÃO PINHEIRO*

