

# Multi-Depot Vehicle Routing Problem with Heterogeneous Fleet

A Mathematical Formulation and Computational Study

## Abstract

This technical report presents a computational framework for solving the Multi-Depot Heterogeneous Fleet Vehicle Routing Problem (MDHFVRP) in last-mile delivery logistics. The system optimizes delivery routes across  $K = 3$  distribution centers serving  $N = 69$  geographically dispersed customers using a mixed fleet of Electric Vehicles (EVs) and Gasoline Vehicles (GVs). Our results demonstrate that strategic fleet electrification achieves a 9.1% cost reduction while maintaining service levels.

## 1. Problem Formulation

### 1.1 Sets and Indices

Symbol	Description
$D = \{1, 2, 3\}$	Set of depots
$C_k$	Set of customers assigned to depot $k$
$V_k$	Set of vehicles at depot $k$
$V_k^{EV} \subseteq V_k$	Subset of electric vehicles
$V_k^{GV} \subseteq V_k$	Subset of gasoline vehicles

### 1.2 Parameters

Parameter	Description	Value
$d_{ij}$	Distance from node $i$ to node $j$	miles
$t_{ij}$	Travel time from node $i$ to node $j$	minutes
QEV	Maximum range for EVs	200 miles
QGV	Maximum range for GVs	300 miles
Tmax	Maximum working time	540 minutes
cEV	EV operating cost	\$0.25-0.30/mile

cGV	GV operating cost	\$0.50-0.60/mile
cL	Labor cost	\$0.60/minute

### 1.3 Objective Function

The objective is to minimize total operational cost across all depots, comprising distance-based vehicle operating costs and time-based labor costs:

$$\min Z = \sum_{k \in D} \sum_{v \in V_k} \sum_{(i,j) \in A} (c_v \cdot d_{ij} + c_L \cdot t_{ij}) \cdot x_{ijkv}$$

where  $x_{ijkv}$  is a binary decision variable equal to 1 if vehicle  $v$  from depot  $k$  traverses arc  $(i,j)$ , and  $c_v$  is the vehicle-specific cost coefficient ( $c_{EV}$  for electric vehicles,  $c_{GV}$  for gasoline vehicles).

### 1.4 Constraints

**Customer Visit Constraint:** Each customer must be visited exactly once by exactly one vehicle from its assigned depot.

**Flow Conservation:** For each vehicle, the number of arrivals at a node must equal the number of departures.

**Vehicle Range Constraint:** The total distance traveled by each vehicle must not exceed its maximum range ( $Q_{EV} = 200$  mi for EVs,  $Q_{GV} = 300$  mi for GVs).

**Working Time Constraint:** The total time for each vehicle route must not exceed the maximum working time ( $T_{max} = 540$  minutes).

## 2. Customer Assignment via K-Means Clustering

Customers are partitioned into  $K = 3$  regions using K-means clustering, which minimizes the within-cluster sum of squared distances:

$$\min \sum_{k=1}^K \sum_{i \in C_k} \|p_i - \mu_k\|^2$$

where  $p_i = (x_i, y_i)$  denotes the coordinates of customer  $i$ , and  $\mu_k$  is the centroid of cluster  $k$ . This approach ensures geographically compact service regions for each depot.

## 3. Distance and Time Computation

The travel distance between nodes incorporates both inter-node travel and intra-node service distances:

$$d_{ij} = 2 \times 0.621 \times 10^3 \times \sqrt{[(x_i - x_j)^2 + (y_i - y_j)^2]} + \delta_i \times \rho$$

where  $\delta_i$  is the demand at node  $i$  and  $\rho$  is the distance between drops within a location. Travel time includes inter-node travel, intra-node travel, and service time components.

## 4. Computational Results

### 4.1 Configuration Comparison

Configuration	EVs	GVs	Total Cost (\$)	Distance (mi)	Active Vehicles
All GV	0	30	6,568	2,908	18
Mixed (30% EV)	9	21	6,200	2,931	19
Mixed (50% EV)	15	15	5,971	2,939	19
Higher costs	9	21	6,394	2,918	18

### 4.2 Cost Reduction Analysis

The percentage cost reduction from fleet electrification (50% EV deployment) compared to an all-GV fleet:

$$\Delta Z = (Z_{GV} - Z_{mixed}) / Z_{GV} \times 100\% = (6568 - 5971) / 6568 \times 100\% \approx 9.1\%$$

### 4.3 Per-Depot Performance

Depot	Customers	Cost (\$)	Avg Distance (mi)	Utilization
1	30	2,219	167.3	55.8%
2	23	1,964	156.0	52.0%
3	16	1,788	138.7	46.2%

## 5. Solution Methodology

The problem is solved using a decomposition approach where each depot's subproblem is optimized independently. The solution procedure consists of:

- 1. Initial Solution Generation:** The PATH\_CHEAPEST\_ARC heuristic constructs an initial feasible solution by iteratively adding the cheapest available arc.
- 2. Solution Improvement:** Guided Local Search (GLS) metaheuristic improves the solution by penalizing frequently used arcs:  $c'_{ij} = c_{ij} + \lambda \times p_{ij}$
- 3. Termination:** The solver terminates after  $\tau = 5$  seconds per depot.

## 6. Key Findings

- 1.** Fleet electrification (50% EV deployment) reduces total operational costs by approximately 9.1% compared to an all-GV fleet.
- 2.** K-means clustering effectively partitions customers into geographically compact service regions, enabling efficient multi-depot operations.
- 3.** Average vehicle range utilization of 51.3% indicates potential for further fleet size optimization.
- 4.** The Guided Local Search metaheuristic achieves near-optimal solutions within 5 seconds per depot, demonstrating computational efficiency.