

Master's Degree in Electronic Engineering

## Master Thesis

## Design of the frontend for LEN5, a RISC-V Out-of-Order processor

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Academic year 2018-2019

#### Abstract

RISC-V is a free and open source Instruction Set Architecture, which has sparked interest all over the community of computer architects, as it paves the way for a previously unseen era of extensible software and hardware design freedom. One of its main strength points is the vast modularity implemented in terms of different ISA extensions, which aim to cover a very broad range of applications. This allows designers to tailor the architecture according to their specific needs, without constraining them to support unnecessary instructions.

Being RISC-V a relatively new ISA, a limited number of cores is available at the moment, and in particular very few of them are open sourced. So the main motivation for this work is the contribution to this open source hardware community, by means of the design of an Out-of-Order RISC-V core as general purpose as possible.

The core is a 64-bit processor, supporting the G extension, which is a short-hand for the base integer (I), multiply and divide (M), floating point (F) and atomic (A) extensions. One goal of this project, which will be carried out along-side two colleagues, is to eventually include support also for the operating system, by implementing the yet unstandardized Privileged ISA, for the experimental vector extension (V) and possibly for a matrix extension to be defined from scratch. These last design choices are motivated by the lack of open source cores supporting them, and the great advantage that such vectorized computation can provide in a world where the popularity and the performance needs of artificial intelligence and machine learning are ever-growing.

Moreover, the choice of designing an out-of-order core arises mainly as all modern processors are of such kind, as it has been the best compromise to efficiently exploit instruction level parallelism for decades. The goal is to implement both instruction issue and execution to be performed Out-of-Order, because this allows the highest performance gain. This design choice, of course, comes with a series of implications that will need accurate analysis and bench- marking, possibly by keeping everything as parametric and modular as possible: branch prediction, instruction queue management, memory hierarchy and cache organization are just some examples.

The final outcome of this work will be an in-depth exploration of the design space offered by such complex architectures, to actually experience firsthand the main issues and tradeoffs designers must face and to be prepared to offer a significant contribution to the state of the art of processor design. Moreover, the common hope is for this project to serve as the basis for future in-house development of a complete RISC-V-based platform here at Politecnico di Torino. As mentioned above, the entire work will be open source and available on a GitHub repository.

# Acknowledgements

Thanks everybody!

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# List of Acronyms

**BPU** Branch Prediction Unit

**FIFO** First-In-First-Out

FSM Finite State Machine

IFU Instruction Fetch Unit

LSB Least Significant Bit

PC Program Counter

## Chapter 1

## LEN5 frontend

## 1.1 General block diagram

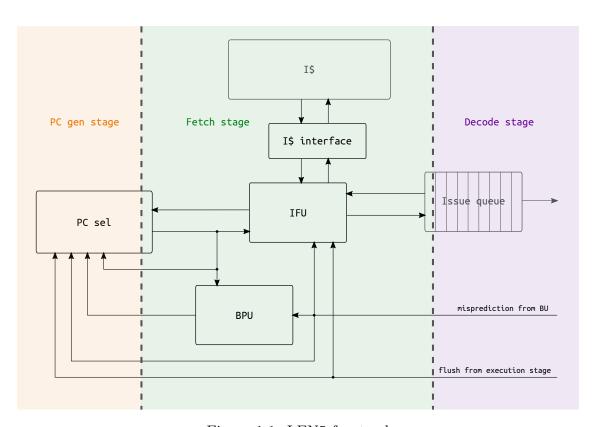


Figure 1.1: LEN5 frontend

Figure 1.1 shows a top-level block diagram of the LEN5 frontend, with the modules that were developed and that will be described in the following sections shown in solid black color. Gray blocks are instead the ones the frontend interfaces

with.

The frontend is composed of two pipeline stages, name the *Program Counter* (*PC*) generation and the *fetch* stages. Figure 1.1 also shows the *decode* stage, where the issue queue is found. This is basically a FIFO that serves as a buffer interface between the frontend and the backend of the processor by storing a queue of instructions to be issue to the later stages of the pipeline.

In the PC generation (PC gen) stage the next PC is selected among a number of different options by the PC sel block, using a predefined priority and is then written on the output register of the stage. This register also serves as the pipeline register between the two stages, and that is why figure 1.1 shows a dashed gray line crossing the PC sel block. The selection of the new PC is carried out by a network of combinational logic, so that this stage always takes exactly one clock cycle.

In the fetch stage, the PC is used by the IFU to select and possibly read from memory the next instruction to be pushed to the issue queue. At the same time, the BPU uses the current address to predict the next direction in case of branch and passes such information back to the PC gen stage. Memory accesses are performed through the instruction cache interface which manages the control signals to the instruction cache. The latency of this stage is at least two clock cycles (see section 1.4), and in a normal steady state the IFU can provide a throughput of one instruction each clock cycle to the issue queue, but in case of cache miss the number of cycles to resolve the stall can grow significantly, so the latency cannot be determined in advance. The issue queue is there exactly to provide some elasticity to the pipeline, by buffering already fetched instructions.

### 1.1.1 Handshake signals

The communication between each stage is always bidirectional, because in case of a stall caused for instance by a cache miss, by a full issue queue or by some other exceptional behavior down the pipeline, the PC generation process must be interrupted along with the fetch. In order to do so, a handshake process handles the communication between each stage as well as between the instruction cache interface and the actual cache. This handshake mechanism is based on the AXI valid/ready protocol described below, even if it is not compliant with all the AXI specifications.

In each communication the source of data generates a *valid* signal to indicate that the information is available, while the destination generates a *ready* signal to indicate that it can accept such information [12, p. A3-41]. The handshake takes place and the information is successfully exchanged only at the rising clock edge when both valid and ready are asserted. For example, in figure 1.2, the handshake happens at the third rising edge of the clock.

When a source has information available (figure 1.3a), it must assert valid and then wait until the corresponding ready is produced. It cannot wait for the ready

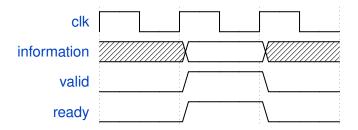


Figure 1.2: AXI handshake protocol

before asserting valid. On the other hand (figure 1.3b), a destination is allowed

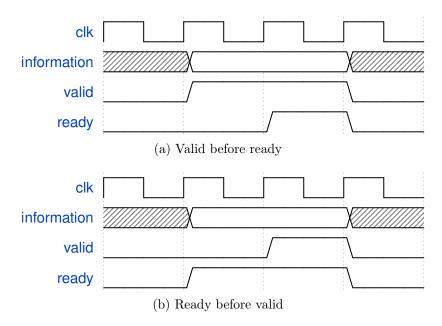


Figure 1.3: Possible handshake timings

to wait for its valid before asserting ready and it can also deassert ready before a corresponding valid arrives.

### 1.2 PC gen stage

The selection of the next PC is based on the following list of priorities, from highest to lowest:

- 1. Exception: if an exception occurs, the PC gen stage will receive the next starting address as the base address present in the vector table provided by the CSR unit.
- 2. **Misprediction**: if a resolved branch is discovered to have been mispredicted,

then the PC gen stage resumes execution from the correct target if the branch was actually taken, or from the next sequential address from the branch PC if it was actually not taken.

- 3. **Branch prediction**: if the BPU predicts a taken branch for the current PC then it provides this stage with the predicted target address (see ??), which will be fetched at the next cycle, thus allowing for zero penalty branches when predicted correctly.
- 4. **Default assignment**: if none of the conditions before occur, then the next PC is selected as usual as the next sequential address, which corresponds to the current PC+4 for word-aligned 32-bit instructions.

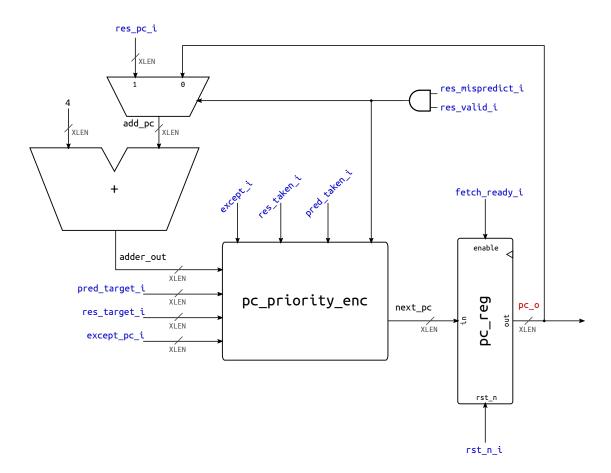


Figure 1.4: PC gen stage diagram

Figure 1.4 shows the diagram of this stage. This and all the following diagrams in this document are color coded so that input signals are in blue, output signals are in red, internal signals in black and bit widths are in gray.

The heart of the PC gen stage is the pc\_priority\_enc block, which is an encoder that takes as inputs all the status signals indicating a behavior different from the default and all the corresponding potential next PCs. In behavioral SystemVerilog (listing 1.1) it is described as a if-then-else chain, which gets synthesized as a list of cascading multiplexers implementing the desired priority<sup>1</sup>.

```
always_comb begin: pc_priority_enc
  if (except_i) begin
    next_pc = except_pc_i;
  end else if (res_valid_i && res_mispredict_i) begin
    if (res_taken_i) begin
      next_pc = res_target_i;
    end else begin
      next_pc = adder_out;
    end
  end else if (pred_taken_i) begin
    next_pc = pred_target_i;
  end else begin
    next_pc = adder_out;
  end
end: pc_priority_enc
              Listing 1.1: pc_priority_enc description
```

In order to save resources, a single adder is used to generate both the next sequential address and the next PC after a mispredicted not taken branch. A multiplexer driven by the misprediction signals is used to select the right operand.

The final selected next PC is fed into the pc\_reg output register for the later stages. The enable of this register is controlled by the signal fetch\_ready\_i which comes from the fetch stage and disables the PC generation if a stall occurs. This is part of the handshake mechanism described in section 1.1.1, even if there is no valid signal from the PC gen stage, as it is redundant due to the fact that a valid new PC is always present at the output register.

### 1.3 Instruction cache interface

The instruction cache interface (figure 1.5) is responsible for translating the fetch requests coming from the IFU into compliant valid/ready handshake signals for both address and data to the instruction cache. This unit basically provides two main benefits. First, it simplifies the control of the IFU, by delegating the handshake process. Second, and more important, it provides an additional separation layer

 $<sup>^{1}\</sup>mathrm{As}$  opposed to the description using a case statement, which leads to a single parallel mux, with no priority encoded.

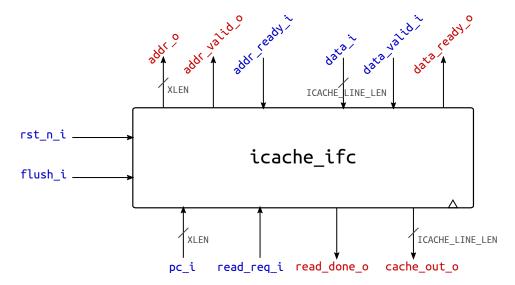


Figure 1.5: Instruction cache interface module ports

between the core frontend and the instruction cache with modularity in mind so that, should the cache block be modified, only this interface block needs to be updated, while the signals coming from the IFU module would remain unchanged.

### 1.3.1 Datapath

For what concerns data signals, the line received from the is directly connected with the cache\_out output, as the instruction cache is responsible for keeping its output valid until the handshake occurs. On the other hand, no assumption can be done on the timing of the input address other than the fact that it will be valid in the same cycle when read\_req is asserted. For this reason, given the possibility for the PC to change at the following cycle, the requested address must be retained inside the interface by means of a register, as shown in figure 1.6. The multiplexer selects the input address if the cache is ready to receive the address in the cycle the request is sent, otherwise it selects the registered address in the following cycles.

### 1.3.2 Control FSM and timing

The control unit of this block is a simple Mealy FSM (figure 1.7) that after reset waits for a read request from the IFU, then checks if the instruction cache is ready to receive an address and finally waits for a valid cache line to be read.

Figure 1.8 shows a normal cache read, where the instruction cache is immediately ready to receive an address which hits and produces the requested data at the next clock cycle. From this timing diagram it is also clear why a Mealy FSM is needed: the signal addr\_valid needs to be asserted combinationally in the same

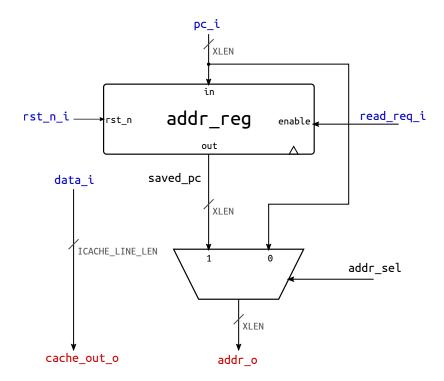


Figure 1.6: Instruction cache interface datapath

clock cycle in which read\_req arrives, so that the address handshake can take place immediately. Otherwise, with a Moore machine, one clock cycle would be wasted at each request, rendering impossible to sustain one instruction per clock cycle fetch. Another possibility would have been not to include such signal as a Mealy output of the machine and instead connect it with a wire outside the FSM, which would lead to the same exact result, but was deemed as less readable.

Figure 1.9 shows another possibility when the instruction cache is not ready to receive an address at the time when a request arrives. In this case the FSM waits until the cache become ready in the ADDR\_BUSY state. The state machine could just as well wait in the WAIT\_ADDR state, but the additional state was introduced for robustness with addr\_valid as a Moore output, so that this way there is no need for the read\_req signal to stay active until the cache is ready. This is another point in favor of a Mealy FSM instead of the connection of combinational outputs externally. Moreover, if the FSM loops in this waiting state, the registered address is selected for the handshake, as the original program counter could have changed by that point.

Finally, figure 1.10 shows the case of a cache miss, in which the FSM waits while keeping data\_ready asserted. This state could potentially last for many clock cycles.

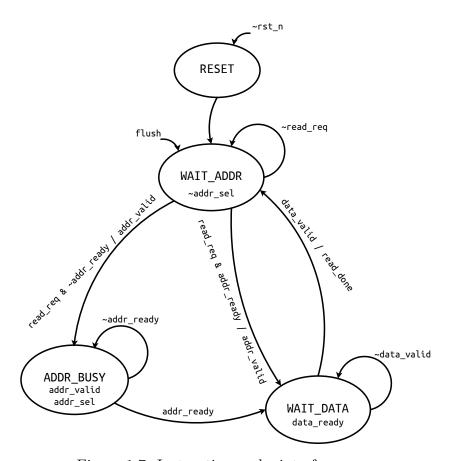


Figure 1.7: Instruction cache interface FSM

### 1.4 Instruction Fetch Unit (IFU)

Figure 1.11 shows the top level diagram of the IFU, which has the ability to fetch instructions from thee different locations. The first is the direct output of the instruction cache, from which instructions are taken in case of a memory access. Then, when a cache line containing multiple instructions is read, it is saved into a line register along with a valid bit that indicates that such line is valid. Consecutive instructions belonging to the same cache line are then fetched from this register, thus reducing the total number of cache requests. Finally, this line register is in turn saved into a line backup register every time that a fetch takes place (i.e. the register is not updated during a stall). This additional location is used every time that the current PC requires a cache access, but the next address refers to an instruction that was present in the previously saved cache line. Without a backup, the line register would be overwritten by the line fetched at the current PC and so the next address would require a new cache read. Using an additional register, on the other hand, allows the IFU to read the next instruction from the previous

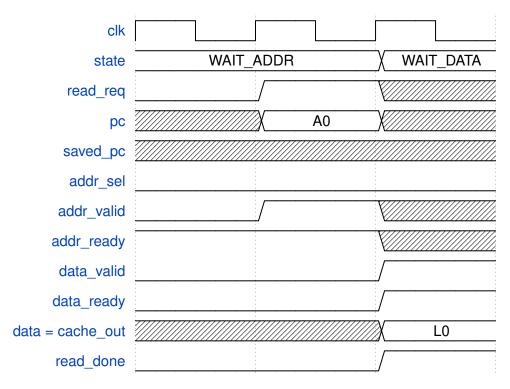


Figure 1.8: Normal cache read

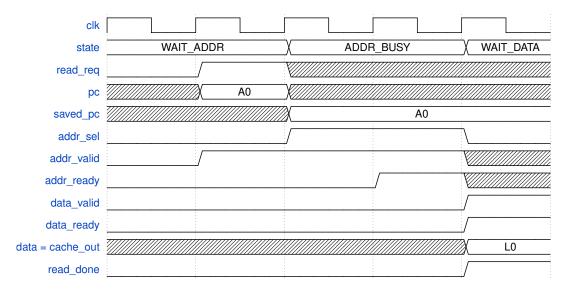


Figure 1.9: Cache not ready on address

line. Evidently, this reasoning could be iterated to account for the second-oldest, third-oldest, etc. saved cache line, leading to a longer FIFO of line registers among which to select the current instruction. This is definitely a possible improvement,

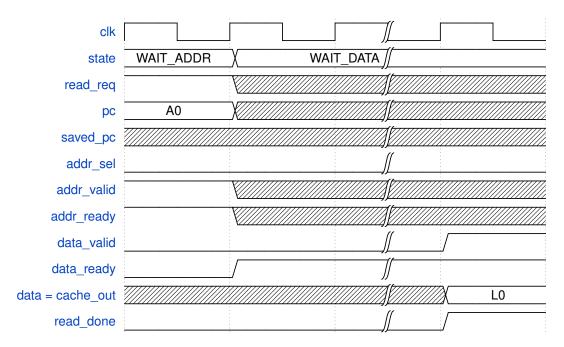


Figure 1.10: Cache miss

but including more than two registers was judged out of the scope of the frontend. An actual improvement should on the other hand come from the memory system, that could for instance include a *trace cache*, to account for subsequent instructions frequently fetched from different cache lines. Should such a feature be included, no other modifications would be needed on the IFU end.

Two blocks, namely the *presence checker* and the *instruction selector* are responsible of informing the fetch controller if the current PC points to an instruction already present in a saved line and of choosing the right source and the right instruction in the cache line respectively. The fetch controller itself is responsible of the orchestration of all the operations carried out inside the IFU and of interfacing with the instruction cache interface as well as the PC gen stage before and the issue queue after.

At the startup of the processor, the first fetch address will be the defined boot address which it is safe to assume that is going to need a cache access, as no line has been read and saved yet in the line register. This means that, even in the best case scenario (i.e. cache hit), the first instruction will be pushed to the issue queue one clock cycle after the corresponding PC has entered the fetch stage, leading to a latency of a total of two clock cycles. In order to maintain the throughput of one instruction per clock, however, the PC generation process must go on before knowing if the cache will hit or miss and that means that the first PC must be saved in a *previous PC register* in order to push the correct instruction to the queue at the next cycle. In other words, at each clock cycle, the IFU is simultaneously

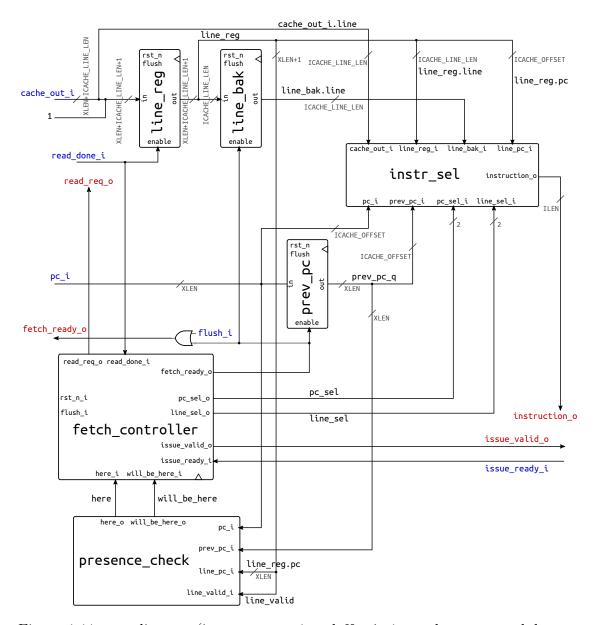


Figure 1.11: IFU diagram (inputs rst\_n\_i and flush\_i are shown as module port but are not connected with wires to avoid further clutter in the diagram, apart from the output OR gate)

checking whether the current PC refers to a saved instruction or if a cache access is needed and pushing the previous instruction to the issue queue. Actually, if the current instruction is already present in a line register, then it could be potentially moved to the queue in the same cycle as no cache latency must be accounted for. This, however, would complicate significantly the timing of this unit, as the latency would be variable according to the need of a cache read or not. For this reason,

it has been chosen to maintain a one-cycle latency for every instruction, meaning that each instruction pushed to the queue corresponds to the PC of the previous cycle. This is effectively an additional pipeline stage, introduced to account for the minimum cache latency and not to reduce the critical path.

Finally, in case of an exceptional behavior or a branch misprediction, the IFU must be flushed and all pending cache requests aborted, in order to resume the process at the next cycle when the new starting PC will be provided by the PC gen stage. In order to do so, a flush signal that comes from the later execution stages or from the top-level control is propagated to all the sequential elements of the IFU. This acts as a synchronous reset for all the registers and reverts back all the FSMs to their startup state, by acting directly on the state register. For this latter case, the effect is the same of having a check on the flush signal in each state, but leaving it as an external signal similar to the initial reset simplifies significantly the state diagram and helps readability.

#### 1.4.1 Presence checker

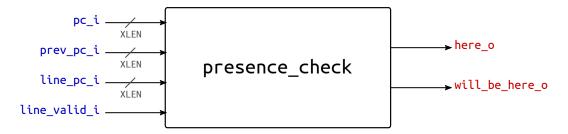


Figure 1.12: Presence checker module ports

The presence checker block (see figures 1.12 and 1.13) features a simple combinational network that performs two checks in parallel to determine the need of a new cache access by the IFU, in particular:

- If the current address refers to an instruction present in the line register and the saved line is valid, then the here signal indicates that no new cache read is needed and that the instruction is to be selected inside the line register.
- If the current address refers to an instruction in the same cache line as the previous address, then either that line is already present in the line register, or it will be the next line read from the cache and so it will be saved as soon as the read completes. In this case a will\_be\_here signal tells the IFU not to request the same line twice to the memory.

If none of these signals are asserted, then a new cache request is sent to the interface.

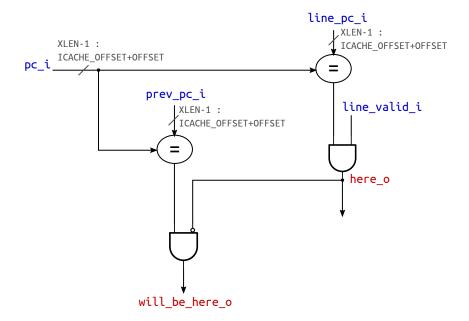


Figure 1.13: Presence checker combinational network

All the instructions belonging to the same cache line have the same most significant parts of the addresses, namely only the N LSBs differ, where:

$$N = \lceil \log_2(\text{Instructions/cache line}) \rceil + \lceil \log_2(\text{Bytes/instruction}) \rceil$$

So, to check whether two instructions belong to the same line, a comparison between the 64 - N (or more generally XLEN - N, where XLEN is the parallelism of the processor) most significant bits of their addresses is sufficient. That is what the presence checker does as shown in figure 1.13.

#### 1.4.2 Instruction selector

The instruction selector takes as input all the three sources an instruction can be fetched from, three program counter sources<sup>2</sup> and the respective selection signals (see figure 1.14). It outputs a single selected instruction to be pushed to the issue queue.

Figure 1.15 shows the combinational selection network of the instruction selector, which basically consists of two multiplexers selecting the desired cache line and the address pointing to that line and another multiplexer choosing the selected instruction inside such line.

<sup>&</sup>lt;sup>2</sup>The only source actually used, as stated above, is the previous PC, but the others were included in the initial version of the design and are kept should a future need arise. Given that the synthesizer can optimize unused wires, this choice incurs in no overhead.

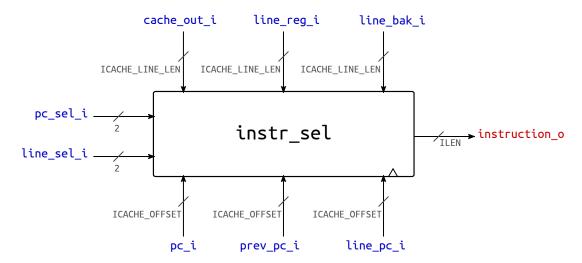


Figure 1.14: Instruction selector module ports

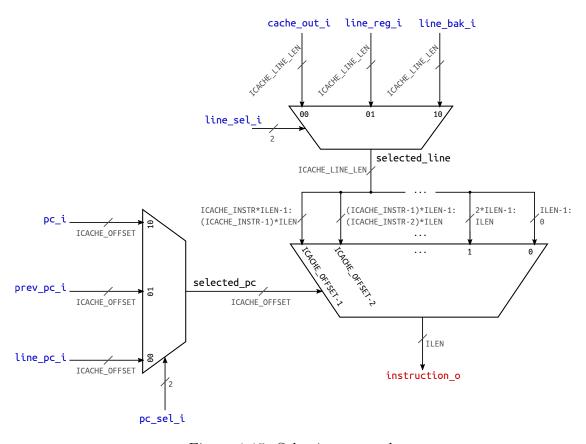


Figure 1.15: Selection network

According to the number of instructions stored in a single cache line, the output multiplexed can become quite large, nonetheless it should not be an issue in terms of total area.

#### 1.4.3 Fetch controller

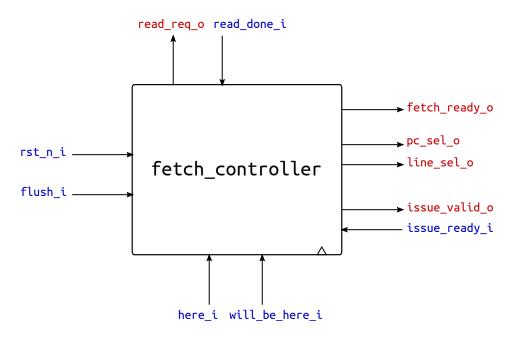


Figure 1.16: Fetch controller module ports

The fetch controller module, whose interface is shown in figure 1.16, is the control unit of the IFU which is responsible of receiving and generating control signals both for internal blocks and for interfacing with the other stages and the instruction cache. In particular, the controller receives information about saved instructions by the presence checker block (here and will\_be\_here signals) and as a consequence determines if a cache access is needed (read\_req and read\_done interface signals) and drives the correct selection signals (pc\_sel and line\_sel) to the instruction selector block.

Moreover, it handles the handshake signals issue\_valid and issue\_ready to and from the issue queue. The valid is asserted every time that the fetched instruction is available, as the result of a cache hit or saved in the line registers, while the ready signals that the issue queue is not full and has available room for one instruction.

Finally, the fetch\_ready signal is used in the PC gen stage as the enable of the output register (see figure 1.4) and in the fetch stage as the enable of the previous PC register (see figure 1.11). This signal is deasserted in the case of a stall, that in particular can occur if the cache misses on the requested address or if the issue queue is full and cannot accept more instructions. Note that in case of flush, however, this signal remains active, because the flush operation resets all the data structures

in one clock cycle and at the next the IFU is again ready to fetch, so the PC gen stage must provide the new valid start address.

#### Control unit

The main difficulties reside in high number of possible combinations of events that can occur simultaneously. For instance the issue queue could become full while a memory access is being completed, or on the other hand while an instruction is being selected in the line register. These different conditions must be handled in a per-case manner and that is what the Mealy machine of figure 1.17 manages. Follows a summary of the purpose of each state:

Why not Moore? Explain.

- STARTUP: this state can occur only after a reset or a flush. In both cases, at that moment the PC corresponds to the starting address and all the line registers have been reset to zero, so a new cache read is necessary and the read\_req signal is asserted as a Moore output. The reason why the PC is already valid and correct at this cycle is due to the fact that, in case of reset, the output register of the PC gen stage is not reset to zero, but to the a constant BOOT\_ADDRESS that initiates the program execution. In case of flush, on the other hand, the PC is set to the next address in the following cycle with respect to when the flush signal arrives, thanks to the OR gate (see figure 1.11) that enables the PC register in case of flush, even if the fetch\_ready signal would have prevented it. The latter is the other Moore output in this state and is needed, as stated before, to ensure maximum throughput before knowing if the cache will have a hit or miss (i.e. the next PC is generated nonetheless and in case of miss the IFU is stalled at the following cycle).
- CACHE\_REQ: in this state a memory access request is sent to the instruction cache interface. In case the cache is not ready to receive the address or incurs in a miss, then the FSM loops in this state until the read\_done signals is asserted, stalling the frontend by deasserting fetch\_ready.

When the miss is resolved or immediately in case of hit, the state machine checks if the issue queue is ready. If it is, then the instruction is pushed and according to the output of the presence checker in that cycle, the next state transition is determined. If here is asserted, it means that the next instruction is present in the previously saved cache line, so at the next cycle, when the cache line just read will be saved in the line register and the old line register will be saved into the line backup register, the instruction will be selected from the backup register (move to SEL\_IN\_BACKUP state). If will\_be\_here is asserted, it means that the next instruction belongs to the same line that was just read, so it will be selected from the line register at the next cycle (move to SEL\_IN\_LINE state). If otherwise none of these signals are active, the next

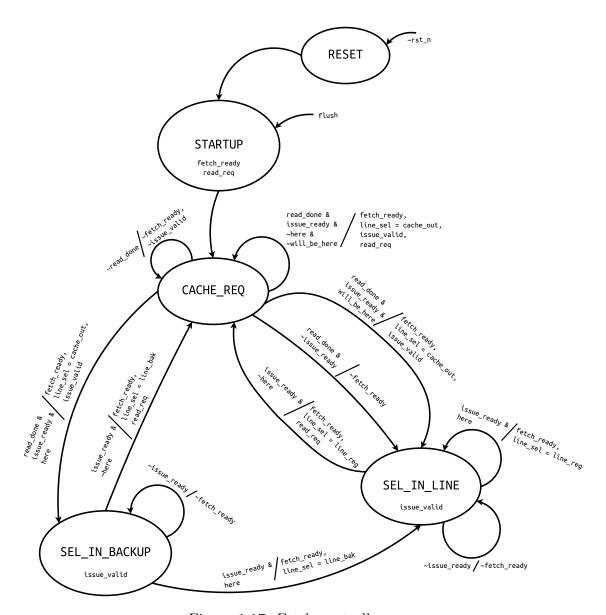


Figure 1.17: Fetch controller FSM

instruction belongs to a totally different cache line and so another memory access is necessary and the FSM stays in this state.

If the issue queue is full or busy, on the other hand, the cache output will be saved to the line register at the next cycle nonetheless, but the handshake with the queue does not take place and the state machine transitions to SEL\_IN\_LINE where it will loop until the issue queue becomes ready again. During this time, the line register will not be updated anymore as the fetch is stalled and no new memory accesses can be performed.

Solution to mask a potential cache miss here?

- SEL\_IN\_LINE: as mentioned above, in case the issue queue is busy, the FSM loops in this state waiting. On the contrary, if the queue is ready, an instruction is pushed and then the state machine remains in this state if here is active, signaling that the next instruction will be selected from the same saved line, or moves to CACHE\_REQ otherwise to initiate a new cache request.
- SEL\_IN\_BACKUP: this state is the dual of SEL\_IN\_LINE meaning that the FSM loops here when the issue queue is full and goes to CACHE\_REQ if the next instruction is not saved anywhere, but with the difference that, if the here signal is asserted, the next state is SEL\_IN\_LINE, where the instruction will be selected in the line register.

#### Timing diagrams

To better understand the behavior of the fetch controller FSM, a list of timing diagrams covering a number of possible scenarios is now presented.

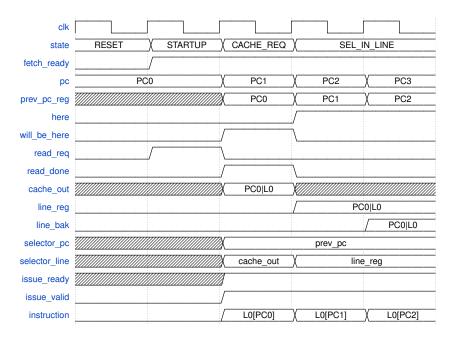


Figure 1.18: Startup and hit (PC0 is the BOOT\_PC considered above)

Figure 1.18 shows the boot up after the reset, where the first PC needs a cache access and then the next instructions are fetched consecutively from the same line, now saved in the line register. This is the most ideal situation, with a cache hit and the issue queue ready. It is clear from this timing diagram that the fetch\_ready signal must be active during STARTUP even if the outcome of the cache request is not yet known. If this were not the case, there would be a one-cycle penalty every time.

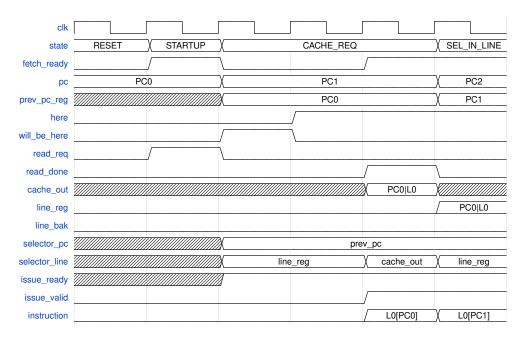


Figure 1.19: Startup and cache not ready/miss

Figure 1.19 shows what happens in the same situation if instead the cache is not ready or has a miss. This timing also explains why the instruction cache interface must save the address as soon as a read request is sent: if the address handshake does not occur at the second cycle when the request is made, then the address changes at the next clock and the read would happen at the new, wrong address.

Figure 1.20 shows the situation of a cache line change. At first instructions are read consecutively from the line register, then a branch for example makes the PC jump to a location stored on a different cache line, so a read request is sent, the cache hits and the current instruction is read from the cache output. After that, fetch continues sequentially with the other instructions in the new saved line.

The purpose of the line backup register is demonstrated in the timing of figure 1.21, when there is a jump back and forth between two cache lines: the here signal during the cache request makes the next instruction be selected from the backup register. Of course, as already mentioned, the limitation of this solution is that if the same jump were to happen just right after this scenario (e.g. if PC5 arrived again instead of PC18 at the last shown cycle) even the backup register would have been overwritten and so a new memory access would be needed anyway.

Figure 1.22 illustrates the ability to reach a throughput on one instruction per clock cycle in a pipeline even while reading from the instruction cache, if the memory hits on every address. In this case instructions are always selected directly from the cache output.

Figures 1.23 and 1.24 show the issue queue being not ready at two different instants. In figure 1.23 the stall happens when the instruction is selected inside the

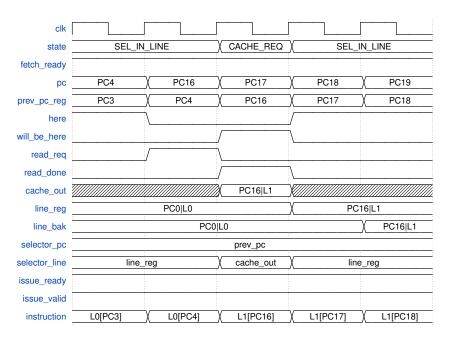


Figure 1.20: Saved line change

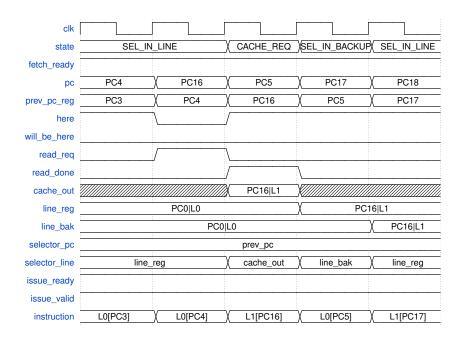


Figure 1.21: Line backup register purpose

line register and in this case no problem arises, as the fetch stage is simply stalled and no register changes until the issue queue becomes ready again. If the queue is busy when an address would require a cache read, as in figure 1.24, then the actual memory access is delayed until this stall is resolved. In both cases, the fetch\_ready

C'mon, solve this

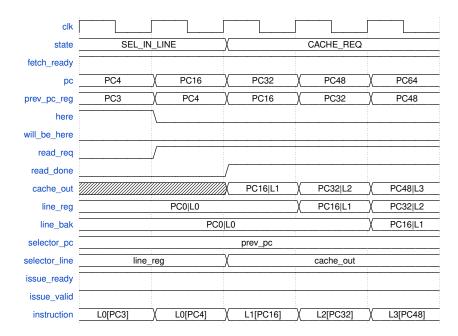


Figure 1.22: Cache read pipeline

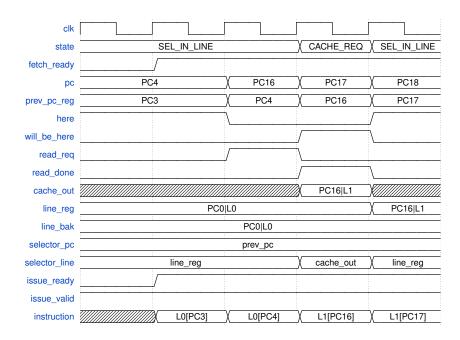


Figure 1.23: Issue queue not ready during selection

signal is deasserted to prevent the generation of new program counters.

Figure 1.25 shows the case for which the issue queue is not ready when the cache hits and outputs a new line and the current address points to an instruction in that line (will\_be\_here asserted). In this case, there is a stall when no new PC

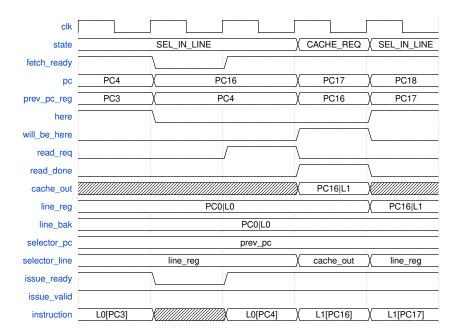


Figure 1.24: Issue queue not ready during request

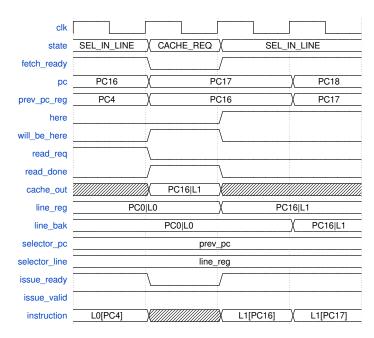


Figure 1.25: Issue queue not ready when cache line arrives

is generated and during which the newly read line is saved into the line register, so that when the issue queue becomes ready again the instruction will be selected from the register and not from the cache output.

The situation shown in figure 1.26 is similar to the previous one, but this time

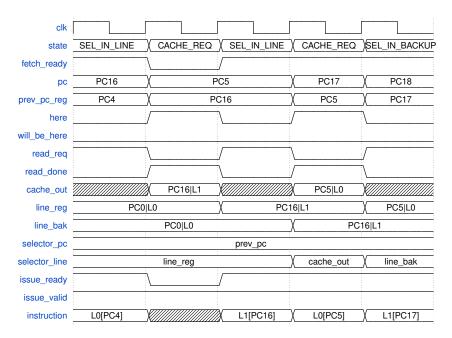


Figure 1.26: Issue queue not ready and causing of backup

the issue queue is not ready when the outputs a new line and the current instruction refers to a line previously saved. In this case not even the line backup register can manage it, as as soon as the fetch resume, it is updated with the content of the line register, that is the last cache line read. So, for the old line a new memory access is required.

Finally, figure 1.27 shows the last timing under analysis, that is the situation in which the issue is not ready when the instruction has to be selected inside the backup register. In similar manner to figure 1.23, here the stall does not cause any issues and the fetch resumes exactly as before when the queue turns ready again.

## 1.5 Branch Prediction Unit (BPU)

#### 1.6 Branch unit

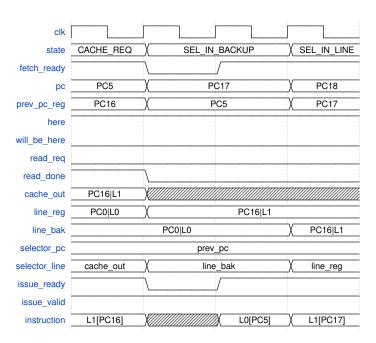


Figure 1.27: Issue queue not ready during backup

## Chapter 2

## Results

- 2.1 Simulation
- 2.1.1 Fetch unit
- 2.1.2 BPU
- 2.2 BPU benchmarking
- 2.3 Synthesis results

# Chapter 3

# Concluding remarks

## 3.1 Future work

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