

Digital Microelectronics

POLITECNICO DI TORINO

DIPARTIMENTO DI ELETTRONICA E TELECOMUNICAZIONI

Final Project:
**Standard Cell layout of an inverter and a
half-adder**

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Date: June 13, 2018

1 Introduction

The goal of this final project is to design and characterize two logic gates of a standard cell library. These are in particular an inverter whose transistors have width four times the minimum (INV_X4 in the following), and a half adder (HA_X1 in the following).

The design starts with the schematic drawing, using an available .png image as a reference, which has to be simulated as an initial condition. Then, the layout of the cell must be drawn and the parasitic elements must be extracted from it. Finally, those parasitics must be used for the final characterization in order to fill in the Liberty file of the standard cell library.

The files for these two gates are inside the following paths:

/home/md18.5/project/INV_X4

and

/home/md18.5/project/HAX1

2 Inverter

2.1 Schematic

Starting from the schematic of the available .png (figure 1), we copied it using Virtuoso Schematic Editor, obtaining the result shown in figure 2. Note that the four PMOS and NMOS transistors in parallel will be just one large transistor in the layout, with the source/drain diffusions fingered.

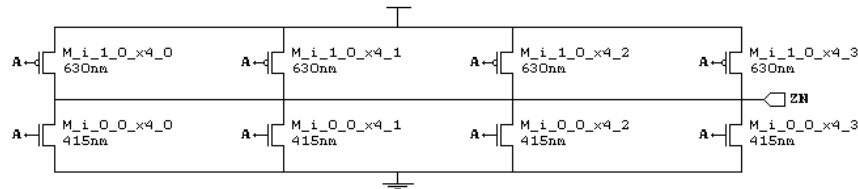


Figure 1: Reference schematic of the inverter

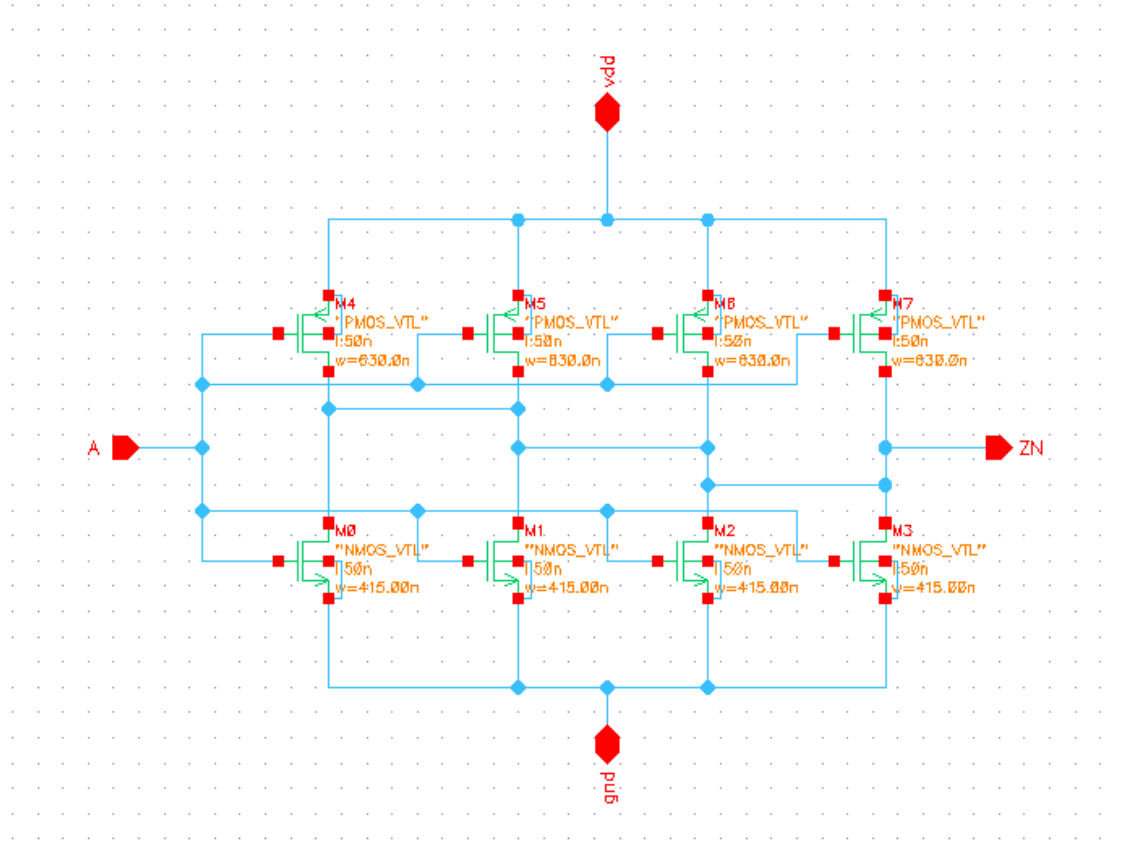


Figure 2: Final schematic of INV_X4

We then carried out some preliminary simulations using a test bench, to confirm that the circuit works correctly. We measured rise and fall times, as well as propagation delays, that will be compared with the actual characterization later on. We also measured the transfer characteristic, shown in figure 3.

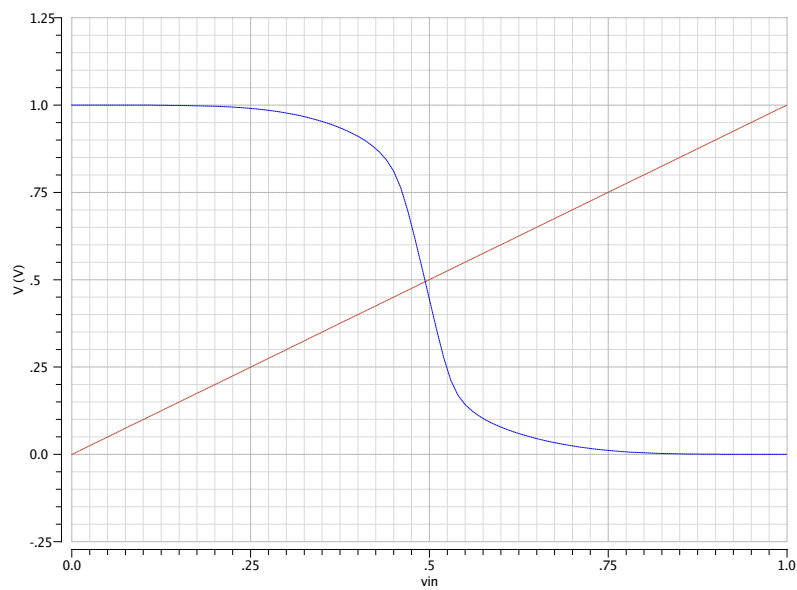


Figure 3: Inverter transfer characteristic

2.2 Layout

The final layout of INV_X4 is shown in figure 4. The main trick to note here is how we used transistor fingering extensively, by sharing as much as possible source and drain diffusions. This is generally done in order to reduce the total area of the standard cell, but in this case it was actually mandatory, because a single transistor large 4 times the minimum width would not fit inside the well height.

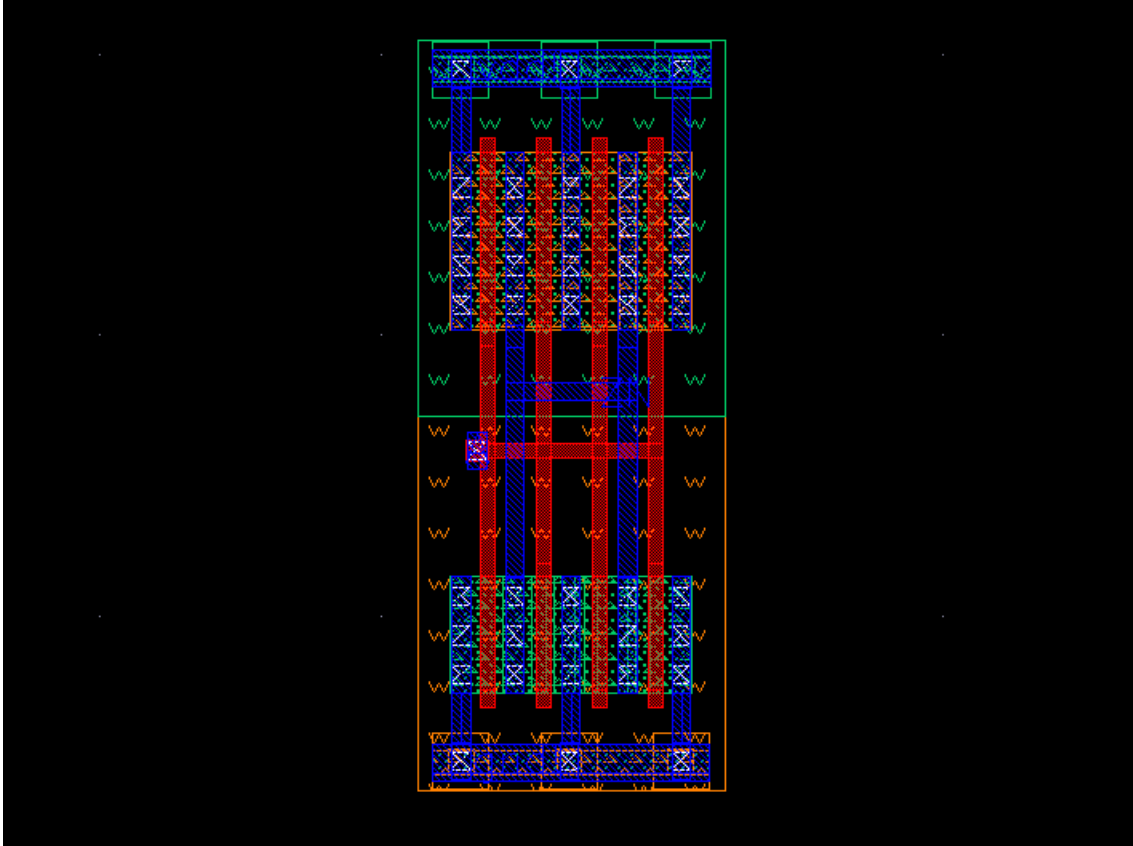


Figure 4: Layout of INV_X4

For PMOS transistors we were forced to finger four different transistor, while regarding the NMOS, probably, two fingered transistors with double width would have fit, but we decided to go with four single width transistors anyway to improve symmetry.

Regarding pins, the output ZN did not cause any troubles and was placed on the rightmost metal strip connecting the drains of the PMOS and NMOS. As for the input A, instead, our first idea had been to place its via in the middle of the horizontal polysilicon strip, but then we noted that this way the external connections to that pin would have needed to cross the metal 1 layer, thus requiring metal 2 to be used instead. So eventually we settled with placing the via for the input on the leftmost part of the polysilicon, that does not force any metal 1 crossing and also more accurately reflects the topology of the schematic.

After having completed the layout, and actually many times during its development, we ran the DRC which reported the following final statement:

```

=====
=== CALIBRE::DRC-H SUMMARY REPORT
===
Execution Date/Time:      Wed May 23 17:11:38 2018
Calibre Version:         v2011.4_14.13      Tue Nov 15 15:18:31 PST 2011
Rule File Pathname:      /home/md18.5/project/INV_X4/_calibreDRC.rul_
Rule File Title:
Layout System:           GDS
Layout Path(s):          INV_X4.calibre.db
Layout Primary Cell:      INV_X4
Current Directory:        /home/md18.5/project/INV_X4
User Name:               md18.5
Maximum Results/RuleCheck: 1000
Maximum Result Vertices: 4096
DRC Results Database:     INV_X4.drc.results (ASCII)
Layout Depth:            ALL
Text Depth:              PRIMARY
Summary Report File:      INV_X4.drc.summary (REPLACE)
Geometry Flagging:        ACUTE = NO  SKEW = NO  ANGLED = NO  OFFGRID = NO
                           NONSIMPLE POLYGON = NO  NONSIMPLE PATH = NO

Excluded Cells:
CheckText Mapping:        COMMENT TEXT + RULE FILE INFORMATION
Layers:                   MEMORY-BASED
Keep Empty Checks:        YES
-----
--- RUNTIME WARNINGS
---
-----
--- ORIGINAL LAYER STATISTICS
---
LAYER pwell ..... TOTAL Original Geometry Count = 4  (4)
.
.
.
LAYER via9 ..... TOTAL Original Geometry Count = 0  (0)
-----
--- RULECHECK RESULTS STATISTICS
---
RULECHECK Well1.1 ..... TOTAL Result Count = 0 (0)
.
.
.
RULECHECK Antenna.metal10 ... TOTAL Result Count = 0 (0)
-----
--- RULECHECK RESULTS STATISTICS (BY CELL)
---
-----
--- SUMMARY
---
TOTAL CPU Time:           0
TOTAL REAL Time:          0
TOTAL Original Layer Geometries: 171 (171)
TOTAL DRC RuleChecks Executed: 167
TOTAL DRC Results Generated: 0 (0)

```

Moreover, we compared layout and schematic netlists by using LVS, that succeeded on the first try with its reassuring smiley face:

```
#####
##                                ##
##          C A L I B R E      S Y S T E M      ##
##                                ##
##          L V S    R E P O R T      ##
##                                ##
#####
REPORT FILE NAME:      INV_X4.lvs.report
LAYOUT NAME:          /home/md18.5/project/INV_X4/INV_X4.sp ('INV_X4')
SOURCE NAME:          /home/md18.5/project/INV_X4/INV_X4.src.net ('INV_X4')
RULE FILE:            /home/md18.5/project/INV_X4/_calibreLVS.rul_
RULE FILE TITLE:      LVS Rule File for FreePDK45
CREATION TIME:        Tue May 29 15:46:49 2018
CURRENT DIRECTORY:    /home/md18.5/project/INV_X4
USER NAME:            md18.5
CALIBRE VERSION:      v2011.4_14.13    Tue Nov 15 15:18:31 PST 2011

                        OVERALL COMPARISON RESULTS
                        #####
                        #                                - -
                        #                                * *
                        # #          # CORRECT          # |
                        # #          #                   # \_--/
                        #                                #####
*****
                        CELL SUMMARY
*****
Result      Layout      Source
-----
CORRECT      INV_X4      INV_X4
*****
                        LVS PARAMETERS
*****
o LVS Setup:
.
.
.

                        CELL COMPARISON RESULTS ( TOP LEVEL )
                        #####
                        #                                - -
                        #                                * *
                        # #          # CORRECT          # |
                        # #          #                   # \_--/
                        #                                #####
LAYOUT CELL NAME:      INV_X4
SOURCE CELL NAME:      INV_X4
-----
INITIAL NUMBERS OF OBJECTS
-----
Layout      Source      Component Type
-----
Ports:      4          4
Nets:      4          4
Instances:  4          4      MN (4 pins)
           4          4      MP (4 pins)
-----
Total Inst:  8          8
NUMBERS OF OBJECTS AFTER TRANSFORMATION
-----
Layout      Source      Component Type
-----
Ports:      4          4
Nets:      4          4
Instances:  1          1      _invv (4 pins)
```

```

-----
Total Inst:      1      1
*****
INFORMATION AND WARNINGS
*****
      Matched      Matched      Unmatched      Unmatched      Component
      Layout      Source      Layout      Source      Type
-----
Ports:           4           4           0           0
Nets:            4           4           0           0
Instances:       1           1           0           0      _invv
-----
Total Inst:      1           1           0           0
o Statistics:
  8 layout mos transistors were reduced to 2.
  6 mos transistors were deleted by parallel reduction.
  8 source mos transistors were reduced to 2.
  6 mos transistors were deleted by parallel reduction.
o Layout Names That Are Missing In The Source:
  Ports:         GND! VDD!
  Nets:          GND! VDD!
o Initial Correspondence Points:
  Ports:         A ZN
*****
SUMMARY
*****
Total CPU Time:      0 sec
Total Elapsed Time:  0 sec

```

Just a note on the warning that says that nets GND! and VDD! are present in the layout but missing in the source (schematic). We tried to follow the steps of the laboratory sessions where the supply nets had the exclamation mark at the end in the layout view but not in the schematic one, and in fact we had no problems with this method for the INV_X4. However, we had a lot of issues for HA_X1 when running LVS as it complained about missing power nets. We finally came to the conclusion that schematic and layout must have the exact same names for supply nets and that the exclamation mark can be avoided if the schematic does not exploit global nets to make the drawing cleaner and clearer. Even then, to this day it remains unclear why the inverter cell worked just as well with different names for power nets (disregarding this warning), while the half adder with the same setup caused so much trouble. We can only accept this and give in to the mighty secrets of Virtuoso.

2.3 Characterization

The first step toward the complete characterization of our logic gate was the extraction of the parasitic elements from the layout. To do this, we ran the PEX tool from the layout editor and got the following report as well as a complete new netlist that takes into account those parasitics in the schematic.

```

#####
##                                     ##
##                               Calibre xRC                               ##
##                                     ##
##                               Export Lumped Parameters                 ##
##                                     ##
#####
LAYOUT NAME:      INV_X4
RULE FILE NAME:   rules
CREATION TIME:    Thu May 31 18:19:25 2018
UNITS:            Resistance = ohm

```

CELL NAME: INV_X4					
Netid	R(UpperBound)	Cvalue	%Coupled	RC(UpperBound)	Netname
<hr/>					

8


```

4.8594e-18 netid: MM1:g
1.08097e-18 netid: MM5:g
6.73195e-18 netid: c_13:p
9.48261e-18 netid: MM0:g
1.06043e-17 netid: MM4:g
4.14482e-18 netid: MM5:g
4.99255e-18 netid: MM7:g
2.54537e-17 netid: MM3:s
3.92759e-18 netid: c_70:n
2.3559e-17 netid: MM2:s
6.89683e-19 netid: MM2:s
2.3559e-17 netid: MM2:s
2.07068e-19 netid: c_76:n
3.92759e-18 netid: c_76:n
2.54537e-17 netid: MM0:s
3.86405e-17 netid: MM7:s
2.77537e-18 netid: c_90:n
2.29436e-19 netid: c_90:n
3.66791e-17 netid: MM6:s
3.35031e-18 netid: MM6:s
3.48897e-17 netid: MM6:s
2.77537e-18 netid: c_94:n
3.86405e-17 netid: MM4:s
3 0.0 2.69349e-16 50.1268 0.0 GND
- Coupled nets
  MM3:g,MM3:g,MM2:g,c_6:p,MM2:g,c_9:p,MM1:g,MM1:g,MM0:g,MM0:g,MM3:d,MM3:d,MM3:d,c_43:n,MM1:d,c_43:n
- Intrinsic Capacitance
  1.34333e-16
- Coupled capacitance
  8.27127e-18 netid: MM3:g
  1.34578e-18 netid: MM3:g
  1.35056e-18 netid: MM2:g
  2.57507e-19 netid: c_6:p
  2.18914e-18 netid: MM2:g
  4.78238e-19 netid: c_9:p
  2.18914e-18 netid: MM1:g
  1.35056e-18 netid: MM1:g
  1.4614e-18 netid: MM0:g
  8.27127e-18 netid: MM0:g
  2.54537e-17 netid: MM3:d
  3.92759e-18 netid: MM3:d
  2.3559e-17 netid: MM3:d
  6.89683e-19 netid: c_43:n
  2.3559e-17 netid: MM1:d
  2.07068e-19 netid: c_43:n
  3.92759e-18 netid: MM1:d
  2.54537e-17 netid: MM1:d
  5.04182e-19 netid: MM7:s
  5.69945e-19 netid: MM4:s
4 0.0 3.55081e-16 54.3925 0.0 VDD
- Coupled nets
  MM7:g,MM7:g,MM6:g,MM6:g,MM5:g,MM5:g,MM4:g,MM4:g,MM7:d,MM7:d,c_43:n,MM7:d,c_43:n,MM5:d,MM5:d,MM4:d,MM4:d,c_43:n
- Intrinsic Capacitance
  1.61944e-16
- Coupled capacitance
  1.21306e-17 netid: MM7:g
  1.15069e-18 netid: MM7:g
  1.11503e-18 netid: MM6:g
  3.18871e-18 netid: MM6:g
  3.16413e-18 netid: MM5:g
  7.07137e-19 netid: MM5:g
  4.92603e-19 netid: MM4:g
  1.21341e-17 netid: MM4:g

```

```

3.86405e-17 netid: MM7:d
2.77537e-18 netid: MM7:d
2.29436e-19 netid: c_43:n
3.66791e-17 netid: MM7:d
3.35031e-18 netid: c_43:n
3.48897e-17 netid: MM5:d
2.77537e-18 netid: MM5:d
3.86405e-17 netid: MM5:d
5.04182e-19 netid: MM3:s
5.69945e-19 netid: MM0:s

```

Then, we generated a new config view for our cell and linked it to the calibre view, which contains the aforementioned netlist with the parasitics. We then set up the old test bench to use this new view and ran the automatic simulations needed to compile the Liberty file and compare with the schematic simulations.

In order to fill in the Liberty file faster we developed a Matlab script that convert the traces exported in .csv from Virtuoso into the correct format for the .lib file, which is shown in the following snippet:

```

/*****
Module           : INV_X4
Cell Description : Combinational cell (INV_X4) with drive strength X4
*****/
cell (INV_X4) {
drive_strength    : 4;
area              : 1.0975; //1.330000 (2.930325um2 vs 2.5632um2);
pg_pin(VDD) {
voltage_name : VDD;
pg_type      : primary_power;
}
pg_pin(VSS) {
voltage_name : VSS;
pg_type      : primary_ground;
}
cell_leakage_power : 57.412850;
leakage_power () {
when      : "!A";
value     : 40.409160;
}
leakage_power () {
when      : "A";
value     : 74.416540;
}
pin (A) {
direction : input;
related_power_pin : "VDD";
related_ground_pin : "VSS";
capacitance : 6.258425;
fall_capacitance : 5.700054;
rise_capacitance : 6.258425;
}
pin (ZN) {
direction : output;
related_power_pin : "VDD";
related_ground_pin : "VSS";
max_capacitance : 242.920000;
function : "!A";
timing () {
related_pin : "A";
timing_sense : negative_unate;
cell_fall(Timing_7_7) {
index_1 ("0.00117378,0.00472397,0.0171859,0.0409838,0.0780596,0.130081,0.198535");
index_2 ("0.365616,1.893040,3.786090,7.572170,15.144300,30.288700,60.577400");

```

```

values ("0.00403093,0.00453635,0.00649363,0.00908681,0.01205778,0.01558255,0.01967407", \
        "0.00403093,0.00447980,0.00611888,0.00822323,0.01245318,0.00453635,0.00498312", \
        "0.00658711,0.00868960,0.01293447,0.00649363,0.00703070,0.00885536,0.01094698", \
        "0.01498347,0.00908681,0.00978884,0.01208531,0.01483173,0.01956196,0.01205778", \
        "0.01295247,0.01588381,0.01918513,0.02490650,0.01558255,0.01666075,0.02020571", \
        "0.02437700,0.03099451,0.01967407,0.02096638,0.02523028,0.02971917,0.03781962", \
        "0.02061456,0.02119501,0.02320684,0.02764001,0.03473818,0.04236789,0.05051590");
}
cell_rise(Timing_7_7) {
index_1 ("0.00117378,0.00472397,0.0171859,0.0409838,0.0780596,0.130081,0.198535");
index_2 ("0.365616,1.893040,3.786090,7.572170,15.144300,30.288700,60.577400");
values ("0.00351845,0.00372798,0.00441003,0.00475651,0.00444414,0.00336489,0.00146739", \
        "0.00351845,0.00391452,0.00529742,0.00707787,0.01054752,0.00372798,0.00410902", \
        "0.00546744,0.00722819,0.01070753,0.00441003,0.00489747,0.00658353,0.00847854", \
        "0.01182217,0.00475651,0.00539066,0.00746919,0.00989820,0.01411477,0.00444414", \
        "0.00524778,0.00783277,0.01081240,0.01595014,0.00336489,0.00432378,0.00752059", \
        "0.01109738,0.01705111,0.00146739,0.00258197,0.00626809,0.01054894,0.01757805", \
        "0.01749551,0.01757651,0.01861294,0.02121072,0.02434296,0.02707745,0.02886522");
}
fall_transition(Timing_7_7) {
index_1 ("0.00117378,0.00472397,0.0171859,0.0409838,0.0780596,0.130081,0.198535");
index_2 ("0.365616,1.893040,3.786090,7.572170,15.144300,30.288700,60.577400");
values ("0.00162617,0.00161542,0.00252926,0.00418593,0.00638010,0.00897348,0.01205494", \
        "0.00162617,0.00192743,0.00309342,0.00463571,0.00792159,0.00161542,0.00192664", \
        "0.00308074,0.00462859,0.00791022,0.00252926,0.00275077,0.00361606,0.00481668", \
        "0.00777997,0.00418593,0.00448144,0.00538881,0.00682993,0.00904189,0.00638010", \
        "0.00674012,0.00801811,0.00939580,0.01185202,0.00897348,0.00943400,0.01095045", \
        "0.01273934,0.01538964,0.01205494,0.01256300,0.01437403,0.01667493,0.01973136", \
        "0.01428300,0.01432561,0.01415400,0.01422246,0.01694084,0.02072039,0.02565933");
}
rise_transition(Timing_7_7) {
index_1 ("0.00117378,0.00472397,0.0171859,0.0409838,0.0780596,0.130081,0.198535");
index_2 ("0.365616,1.893040,3.786090,7.572170,15.144300,30.288700,60.577400");
values ("0.00161845,0.00167783,0.00289582,0.00471797,0.00712435,0.01010073,0.01378325", \
        "0.00161845,0.00192487,0.00304051,0.00455216,0.00747016,0.00167783,0.00195035", \
        "0.00303092,0.00452708,0.00763549,0.00289582,0.00313963,0.00397009,0.00499015", \
        "0.00752167,0.00471797,0.00503286,0.00616629,0.00736290,0.00973715,0.00712435", \
        "0.00766871,0.00906592,0.01058132,0.01316659,0.01010073,0.01058068,0.01213061", \
        "0.01418079,0.01740106,0.01378325,0.01433846,0.01618735,0.01876466,0.02216296", \
        "0.01381037,0.01346539,0.01361817,0.01414654,0.01811789,0.02255024,0.02901449");
}
}
internal_power () {
related_pin      : "A";
fall_power(Power_7_7) {
index_1 ("0.00117378,0.00472397,0.0171859,0.0409838,0.0780596,0.130081,0.198535");
index_2 ("0.365616,7.591250,15.182500,30.365000,60.730000,121.460000,242.920000");
values ("-0.000135,-0.000209,-0.000286,-0.000438,-0.000743,-0.001351,-0.002568", \
        "-0.000338,-0.000411,-0.000488,-0.000641,-0.000945,-0.001554,-0.002771", \
        "-0.001009,-0.001117,-0.001206,-0.001357,-0.001660,-0.002268,-0.003484", \
        "1.646543,0.958443,0.492551,-0.002713,-0.003034,-0.003637,-0.004850", \
        "4.381760,3.649700,2.962753,1.995582,0.998205,0.299721,-0.006985", \
        "7.982441,7.414641,6.730594,5.421472,3.680040,2.046783,0.995845", \
        "12.729920,12.330210,11.654350,10.290670,7.944608,5.204591,2.927285");
}
rise_power(Power_7_7) {
index_1 ("0.00117378,0.00472397,0.0171859,0.0409838,0.0780596,0.130081,0.198535");
index_2 ("0.365616,7.591250,15.182500,30.365000,60.730000,121.460000,242.920000");
values ("7.027624,7.399411,7.479360,7.555385,7.644741,7.187666,6.888935", \
        "6.872874,7.018571,7.147404,7.158635,7.448545,7.411758,7.678863", \
        "7.197088,7.456530,7.318267,7.372508,7.384601,7.467069,7.149943", \
        "8.429678,8.497916,8.790671,8.413163,7.822837,7.284865,6.837121", \
        "11.509250,10.945040,10.789670,10.683480,9.813967,9.068089,8.488414", \

```

```

"16.241270,15.427200,14.843280,13.883830,12.980790,11.408180,9.848604", \
"22.585720,21.617980,20.697690,19.338640,17.575730,16.011860,13.461310");
}
}
}
}

```

We also developed another Matlab script to plot the results of the simulations, shown in the following figures.

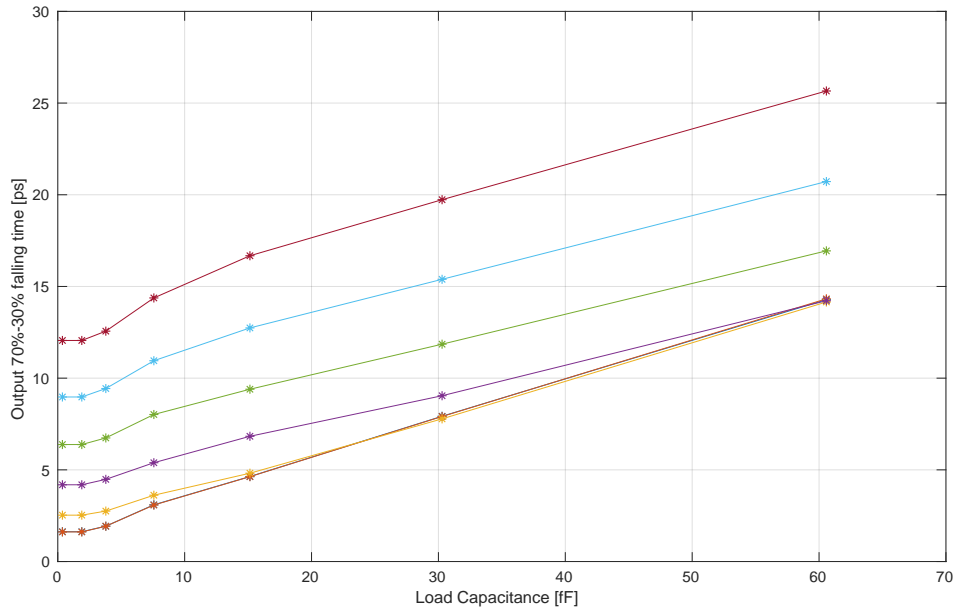


Figure 5: Fall time vs load capacitance, higher curves are for longer input rise times.

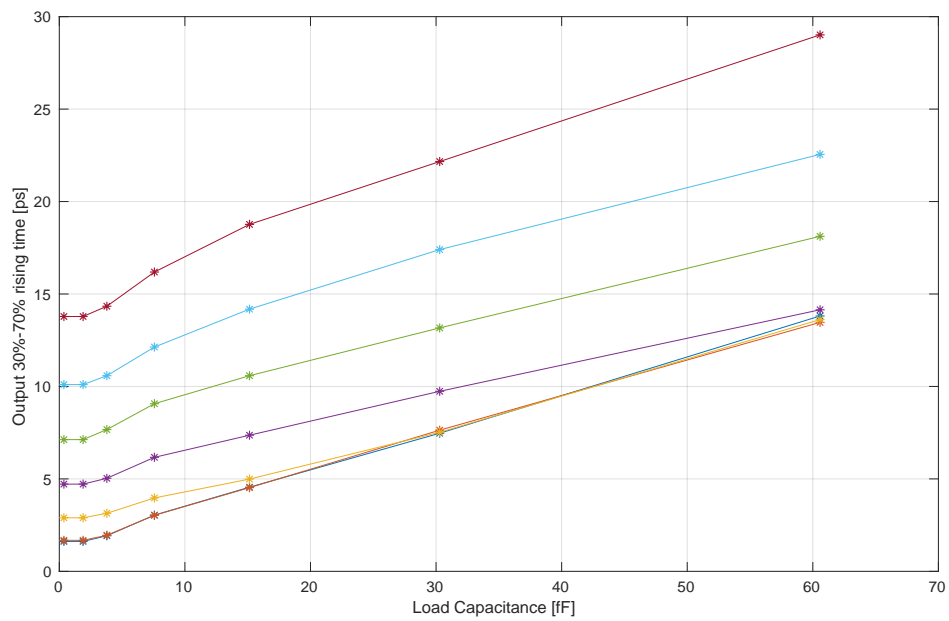


Figure 6: Rise time vs load capacitance, higher curves are for longer input fall times.

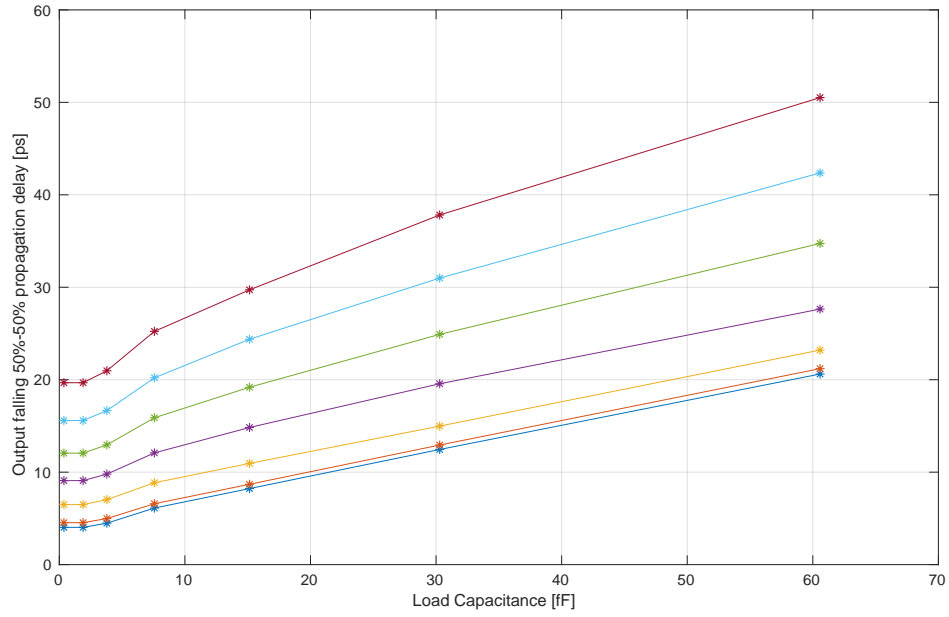


Figure 7: Falling propagation delay vs load capacitance, higher curves are for longer input rise times.

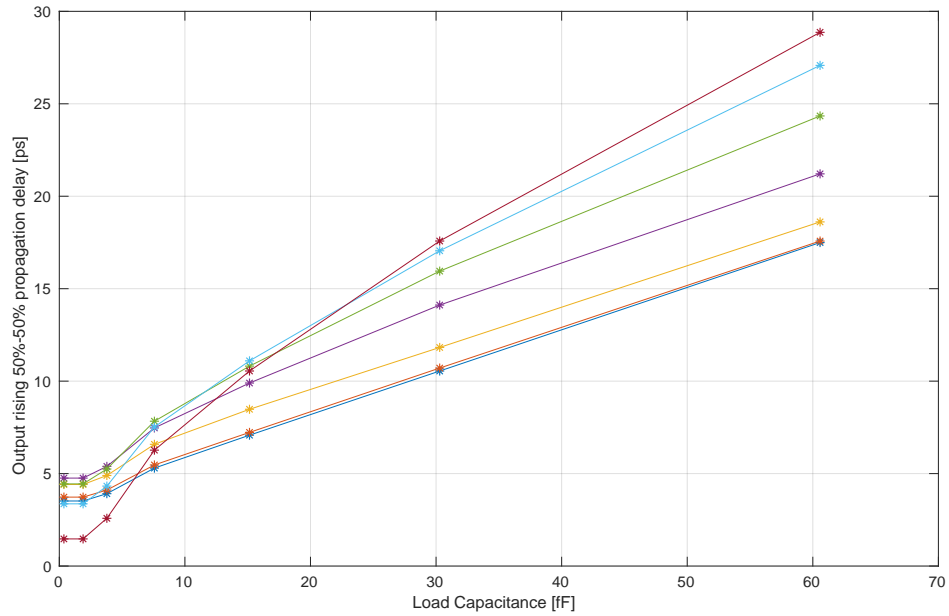


Figure 8: Rising propagation delay vs load capacitance, higher curves are for longer input fall times.

We also compared these results with the simulation done on the original schematic, computing the relative difference in the measured parameters for a given input delay (different input delay values gave similar results and thus were not meaningful to show).

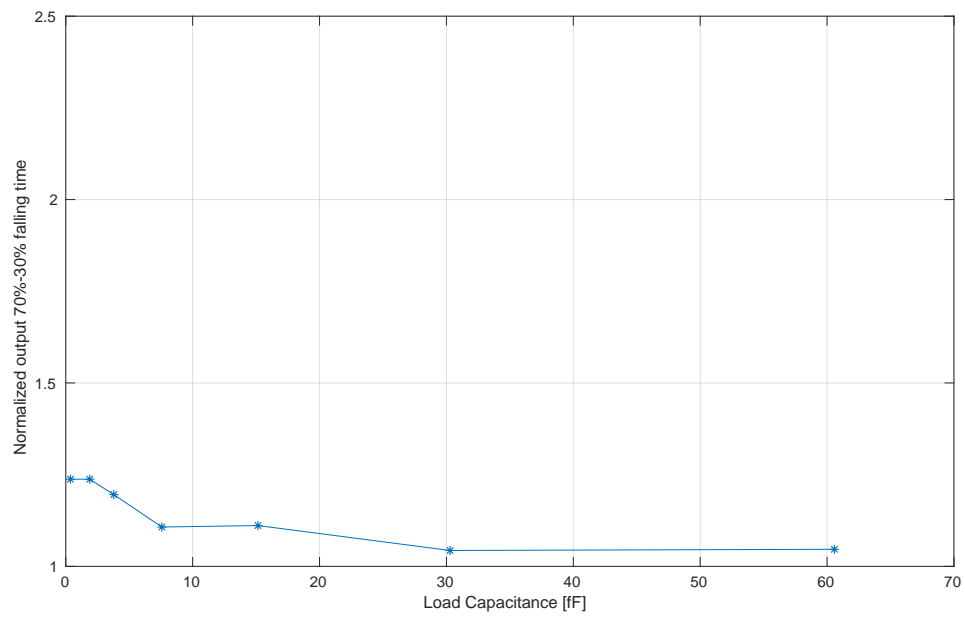


Figure 9: Relative fall time difference vs load capacitance

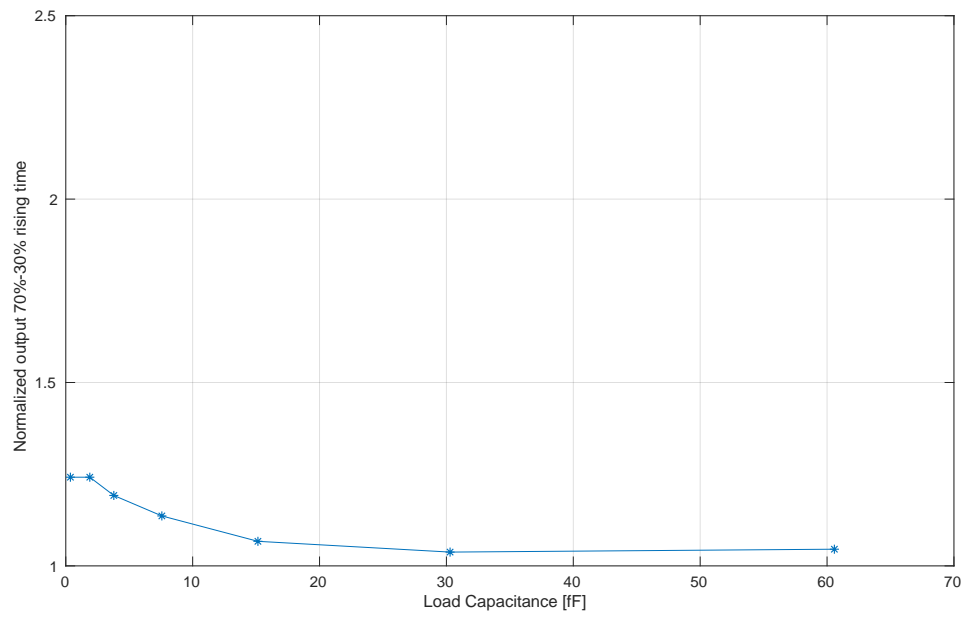


Figure 10: Relative rise time difference vs load capacitance

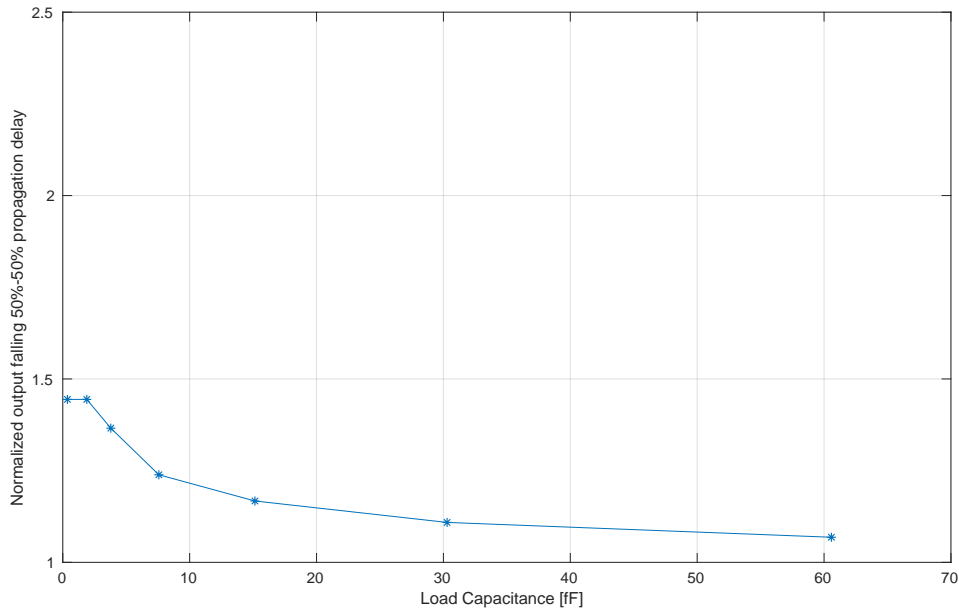


Figure 11: Relative falling propagation delay difference vs load capacitance

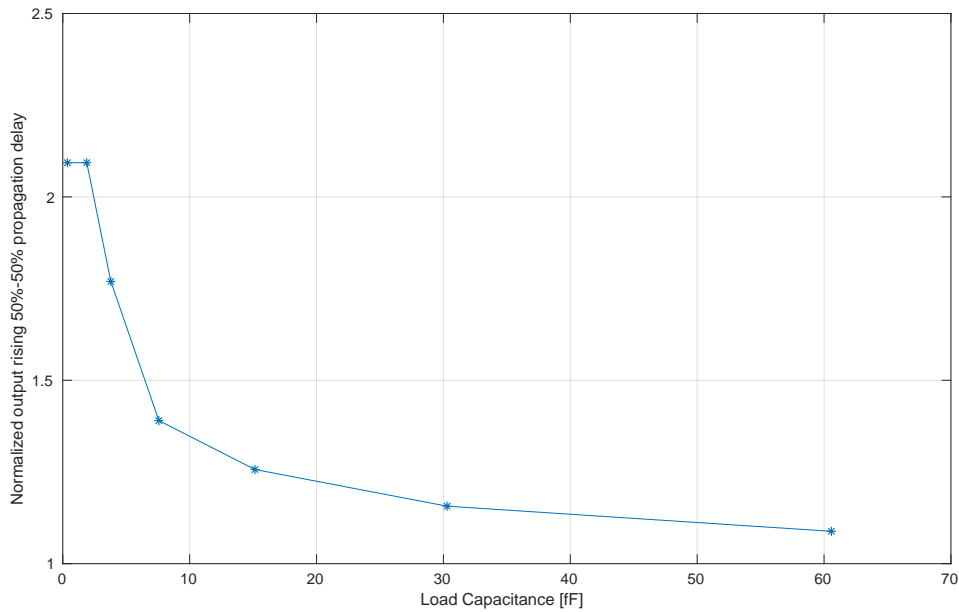


Figure 12: Relative rising propagation delay difference vs load capacitance

We can note that for very small load capacitance values the simulations done on the extracted parasitics show steadily longer delays, from 20% to 45% longer than the schematic-only simulations. This is easily explained by the fact that the parasitic elements have a bigger impact on performance when the load capacitance is very small, while for large values of load capacitance its effect becomes dominant and the weight of the parasitic contributions drastically reduces.

The case of the rising propagation delay is a bit different in that it shows a very large difference between simulations for small load capacitance values: greater than

100%. This behavior has shown to be consistent among different measurements and tests, but we could not really explain why it shows up, as we expected rising and falling delays to be more or less symmetrical.

3 Half adder

3.1 Schematic

The schematic was drawn using Virtuoso schematic editor.

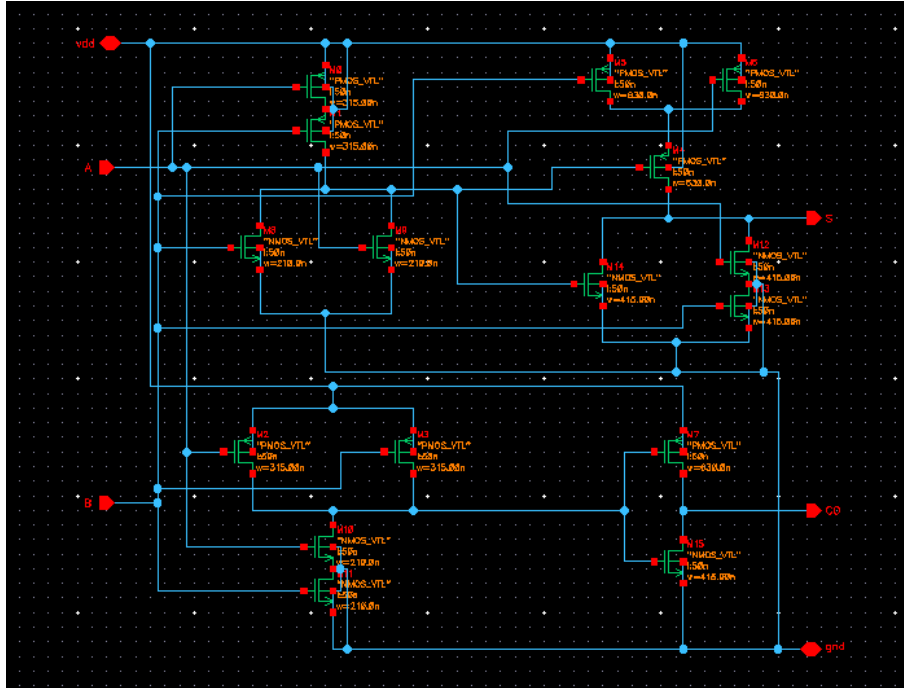


Figure 13: HAX1 schematic

3.2 Layout

Given that the layout of the half adder is quite more complex than the one of the inverter, we started by deeply analyzing the possible approaches using the pen-and-paper method. The final solution that we found consisted in sharing source/drain diffusions as much as possible, in order to minimize the area in the horizontal direction.

When actually drawing the design in Virtuoso, we made sure of running the Design Rule Checker very often, in order to avoid problems in advance.

Layout design started looking at the schematic. First of all we tried to put the two outputs on the opposite sides of the cell, because this way, if the input are brought over it in the middle with the `metal 2` and linked with vias, the input-output paths are more probably balanced in length. Thus we started drawing on a paper the first nMOS of the inverter whose output was CO. With a view to share the sources/drains as much as possible we began putting all the transistors one near the other drawing only the strictly necessary metal. We used different colours to have an easier readability and go on drawing only the `metal` for the sources/drains and the `polysilicon` for the gates until the end of the port and left the routing last.

Then we completed the layout linking together the various elements coherently with the schematic view.

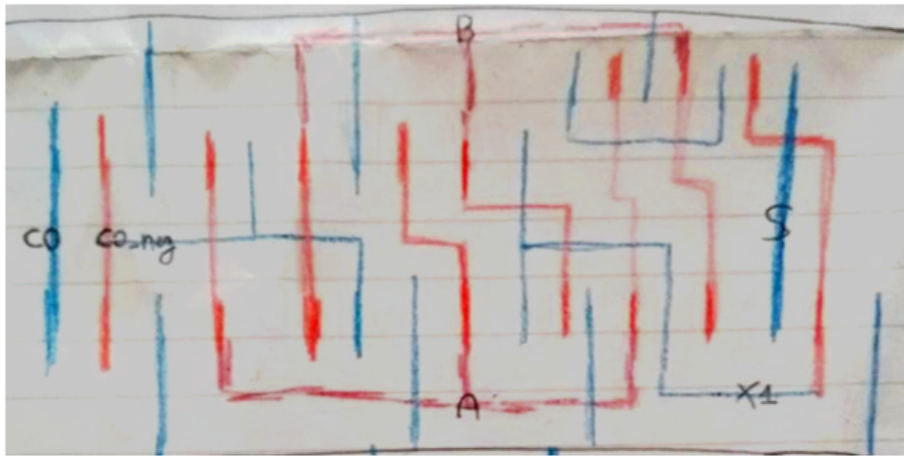


Figure 14: First sketch of the layout. Blue: metal1, red: polysilicon. Labels are not related with the position of the corresponding via.

Then we converted this sketch in a real layout design using the Virtuoso embedded layout editor. During our sessions we paid attention to reduce every distance to the minimum with the aid of the meter tool and in accordance with the Design Rules. We made a lot of effort to have a cell with the minimum area because the area is directly linked to the yield of the process and to logic ports density, capacitance and therefore delay and power cost per commutation. The less is the area, the more ports can stay in a chip or the more the chip will be small, and it is harder to find defects on a single chip if it is small, because the density of the defects per unit area is about constant (higher yield for the process). The delay and the power costs rise with the area because if more material is used, more resistance/capacitance is added. For this reason we also tried to reduce the length of every wire.

The height of the cell is fixed because this is a standard cell. The top and the ground of it are made of metal which has to feed the transistors. Many entity like this one can be put one next to the other to form a line of cells packed together and fed with global Val-GND voltages. This way it is simpler to reach every port with its supply.

When we drew the layout with the editor we changed a little bit the connections. Instead of putting a single wire of polysilicon to connect each gate with the related input A/B, we used vias and metal1. It would have been interesting to compare the performances of two implementations.

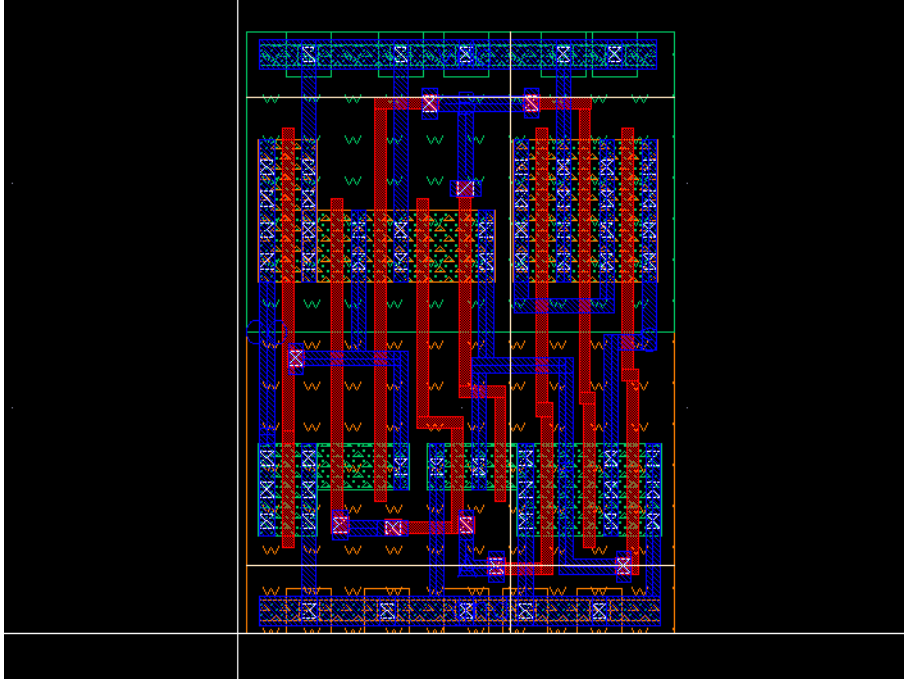


Figure 15: HAX1 layout, more metal1 and vias on pull-down connections

In the pull up network the advantage of putting `metal1` seems to be huge, whereas in the pull down network it's not so clear. We present here another possible implementation. For time reasons we have characterized only the first one, though.

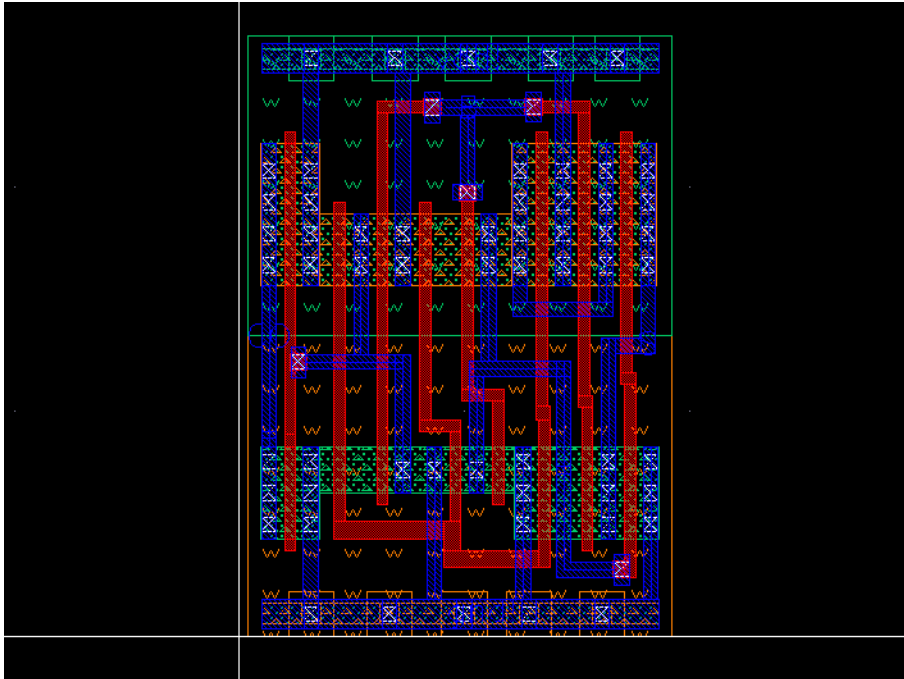


Figure 16: HAX1 layout, more polysilicon on pull-down connections

3.3 Characterization