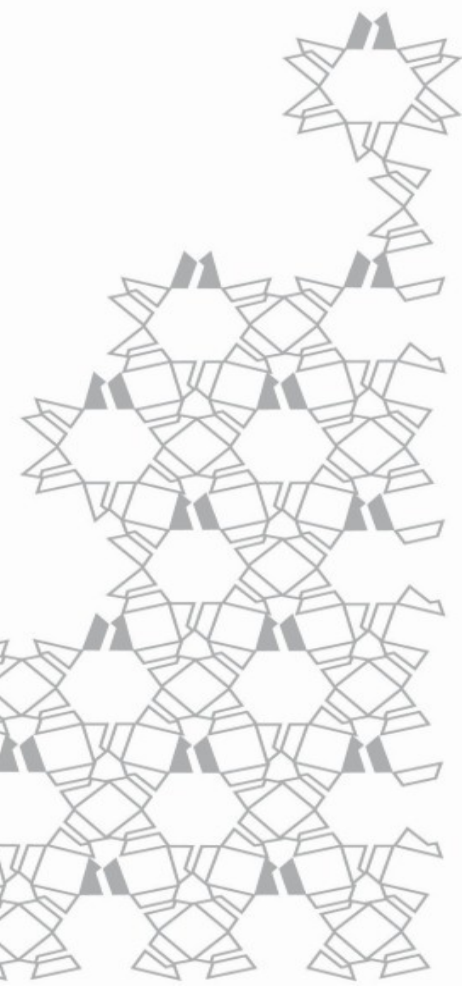




 **MAS ACTIVE**
LINEA INTIMO

Nike Fabric Testing Manual

11th November 2016



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1st Proto/Fit/Concept testing

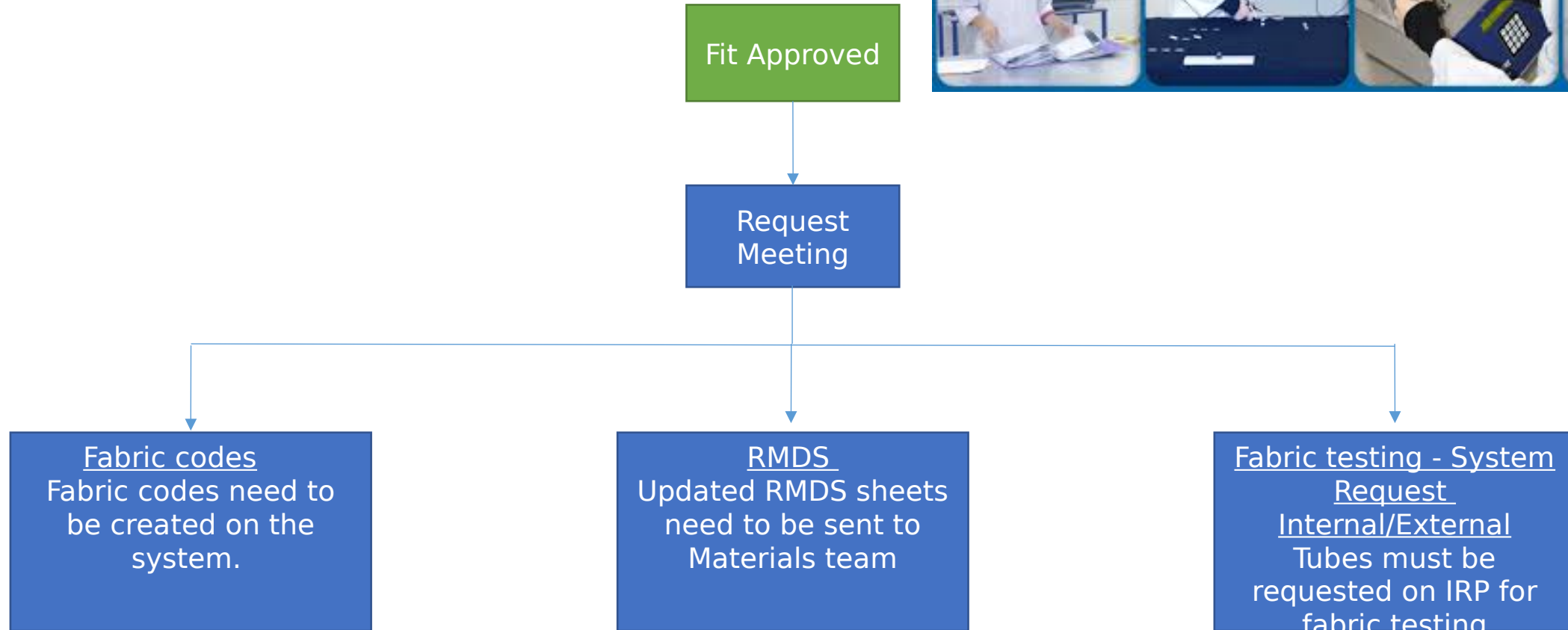
Action Item	Responsible	Time line	Mode	Team	
1st proto/ concept onwards for all the proto's need to give the basic testing parameters in the review sheet	Design engineer.	With first proto	E mail	Development/ Lab / /Materials	
With the 1st proto - Need to have a standard format to provide basic fabric information to customer (Agreed format for SB and Nike) - same process as the RMDS	Materials / Development Merchandiser	With first proto	E mail	MKT/ Materials	Buddhi to finalize the standard format by 7/17
Nike Basic testing include - * GSM * Bursting * Wicking * Pilling * Snagging * Absorbency					
Basic Testing samples / tubes need to send to Lab	Design engineer.	within 24 working hours of submission	Follow up sheet / lab testing request sheet	Design engineer/Lab	
Basic testing results report due	Lab	within 3 days	Common folder with a standard doc	Lab/ design engineer	Report requirement to follow up through the internal materials team 7/21

2nd proto testing

Action Item	Responsible	Time line	Mode	Team	
Need to send a mail to Lab / devep / dye / materials informing the 2nd proto submission and testing	Marketing			Lab / devep / dye / Mkt	Need to create a system request line as texture wise testing and request for auto reminder to lab in that (Marketing)
Materials pre spec need to get from the customer	Materials			Materials / LO	
RMDS sheet for Main Body/ Parent item.	Development Merchandiser	RMDS Sheets to be sent with the meeting minutes on the same day as the request meeting.	Mail	Material / Lab/ Development / Dye house	
Full testing request (Trial 1 -one texture size "M"- 4 tubes / 5 tubes for spandex	Development Merchandiser	on the same day as the request meeting.		Development / Dye house / Lab / Materials	
Need to request for tubes for parent item + texture panel (Covering all textures)					
In case of a texture / testing failure need to discuss the issue with the senior team in the daily request meeting	Materials / Development	Within 1 day	Mail		Need to inform the same to customer with the consent of full cross functional team with options
Based on the testing update need to initiate the texture options for customers	Materials	Within 1 day after the meeting	Meeting		

Fit Approval - Final fabric testing with ITS

Once Fit is Approved need to proceed as below.



Fabric codes

Design engineer to share yarn details with yarn tech. (If not created by texture wise testing stage.)

Once fabric codes are created, fabric Tech will share the yarn details with Development Merchandiser.

Development Merchandiser to send fabric code assign request format as attached to the fabric tech.

Once Fabric tech assigns the fabric codes on the system Development Merchandiser can create the LD request on IRP 2010 and assign the fabric codes.



CUSTOMER	STYLE #(ACCORDING TO THE STYLE NAME IN THE SYSTEM - IRP)	SEASON	FABRIC CODE
NIKE SALEAMEN	683349 NIKE LOSE WARP TOP	FA15	NSX01320A

RMDS

Development Merch needs to update attached RMDS sheet and send to Materials/ development / Lab teams.

Need to get confirmation from Design Engineer whether we have a item# to represent all components and textures.

Development Merchandiser to send the RMDS Sheet on same day as the request meeting held for the fit Approved comments discussed request meeting . Need to send with the Meeting minutes.

To update RMDS sheet follow Manual.

RMDS Development																																																									
Supplier Location Code:	Season: FA16																																																								
Supplier Location Name: LMI	Request Number:																																																								
Style # & Description : 827443,NIKELAB X PROJ RED TK FLAT T																																																									
IM# : 606989(NECK)																																																									
Testing Color: BLACK 00A / ANTHRA 06F (DOUBLE DYE)																																																									
Category: Sportswear (NikeLab)																																																									
End use: Dri - Fit																																																									
Type of Knitting:																																																									
Dyeing details:																																																									
Fabric type & appearance:																																																									
Dye type:																																																									
Spectro Readable or Non readable:																																																									
Testing Facility:																																																									
.....																																																									
Classification																																																									
Base Greige Material Number	Maximum Piece Length (cm) cm																																																								
Classification	Number of Stripes																																																								
Fabric Face Designation	Rib Construction																																																								
Gauge	Rows of Spandex																																																								
Weight (GM/M2)	Spandex Application Method																																																								
Width (cm) cm	Height (cm) cm																																																								
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Purchasing Lead Time	Order Min Qty																																																								
Dye/Finish Pack Lead Time	Color Min Qty																																																								
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Yarn Lead Time	Price (NTD)																																																								
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Note : There is a separate RMDS manual created for in detailed RMDS process

Fabric testing - System Request

Re-clarify with Lab team at the request meeting requirement of tubes for testing -
Body tubes 30pcs
Neck tubes 12pcs

Fabric testing to be done for the darkest color . The color must be discussed with the dye house team.

Lab will do the internal testing (3 Weeks)

Material Team to send the Updated RMDS to Lab

After internal testing Lab will send the report to ITS testing (10 working days)

Lab team to share the test report with Material team and development team

Based on the results if passed the hard copies will be sent to HO by Lab team. (DHL waybill to be requested by Lab team and sent by the development Merchandiser.)- Dev merchandiser is responsible to follow up the process throughout until item is confirmed Nil



*** When entering Fabric for testing please make sure to mention Tube requests as below for Running category.**

Request type	Sample type mentioned on the system
Fabric tubes for ITS testing	Fabric Testing # 1
Fabric tubes for Embelishment testing	Heat Seal Testing # 1
Fabric tubes requested for GLAT/ additional knit tubes request by WHQ or PCC	Fabric Tubes

If the Test report is failed, Lab team and fabric team need to confirm if to send the test reports, or re-testing will need to be followed.

