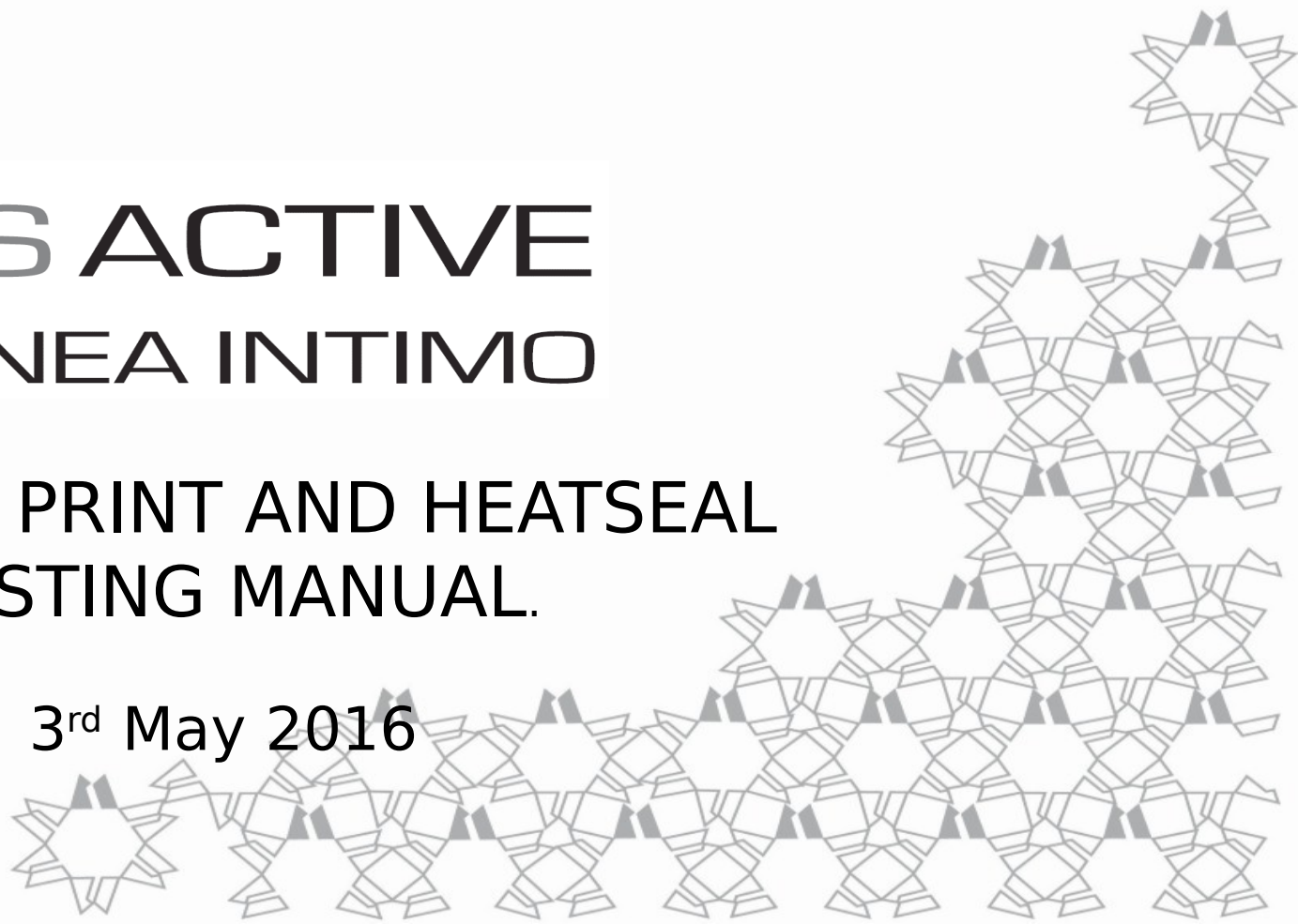


# MAS ACTIVE LINEA INTIMO

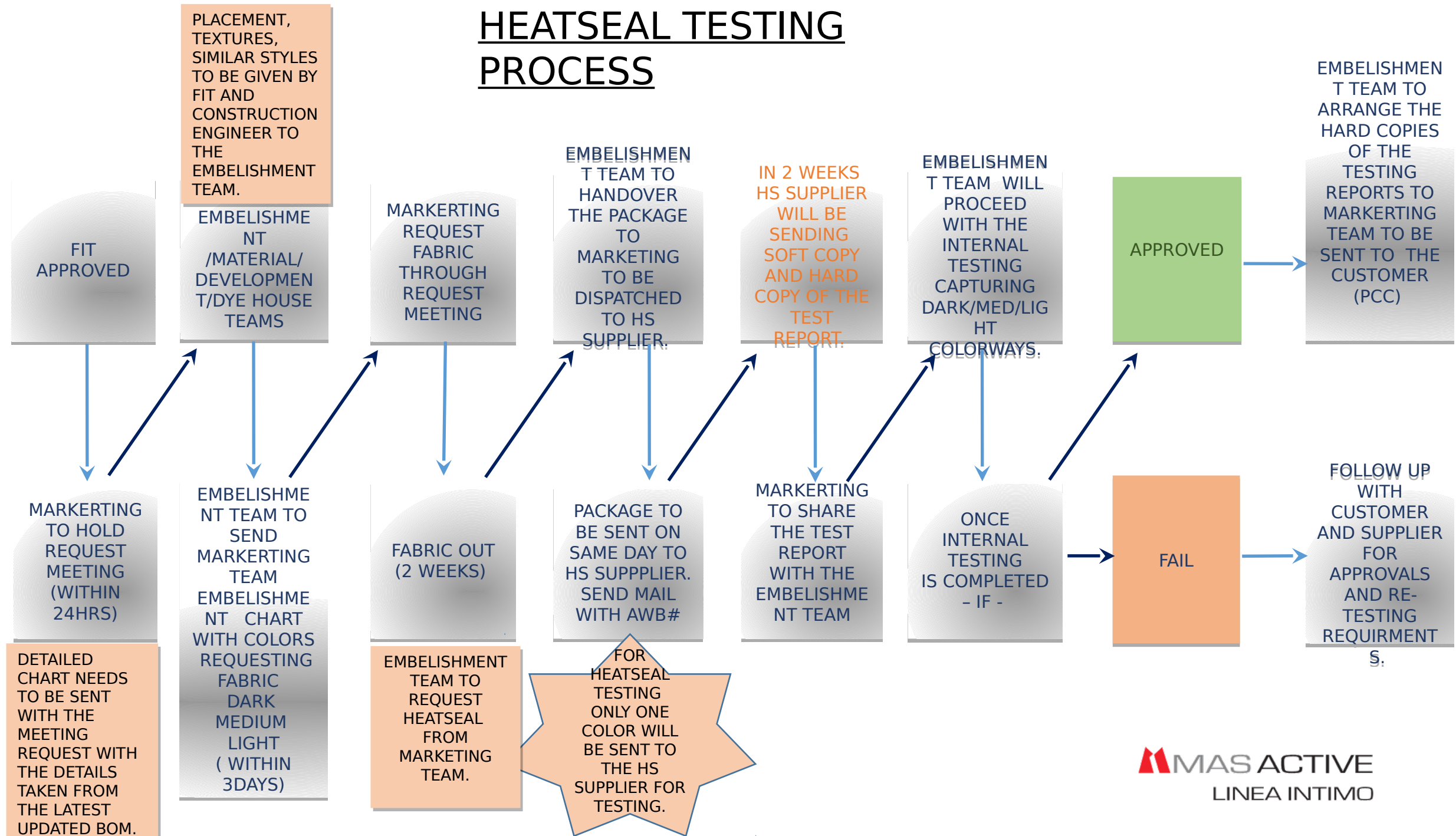
## NIKE PAD PRINT AND HEATSEAL TESTING MANUAL.

3<sup>rd</sup> May 2016



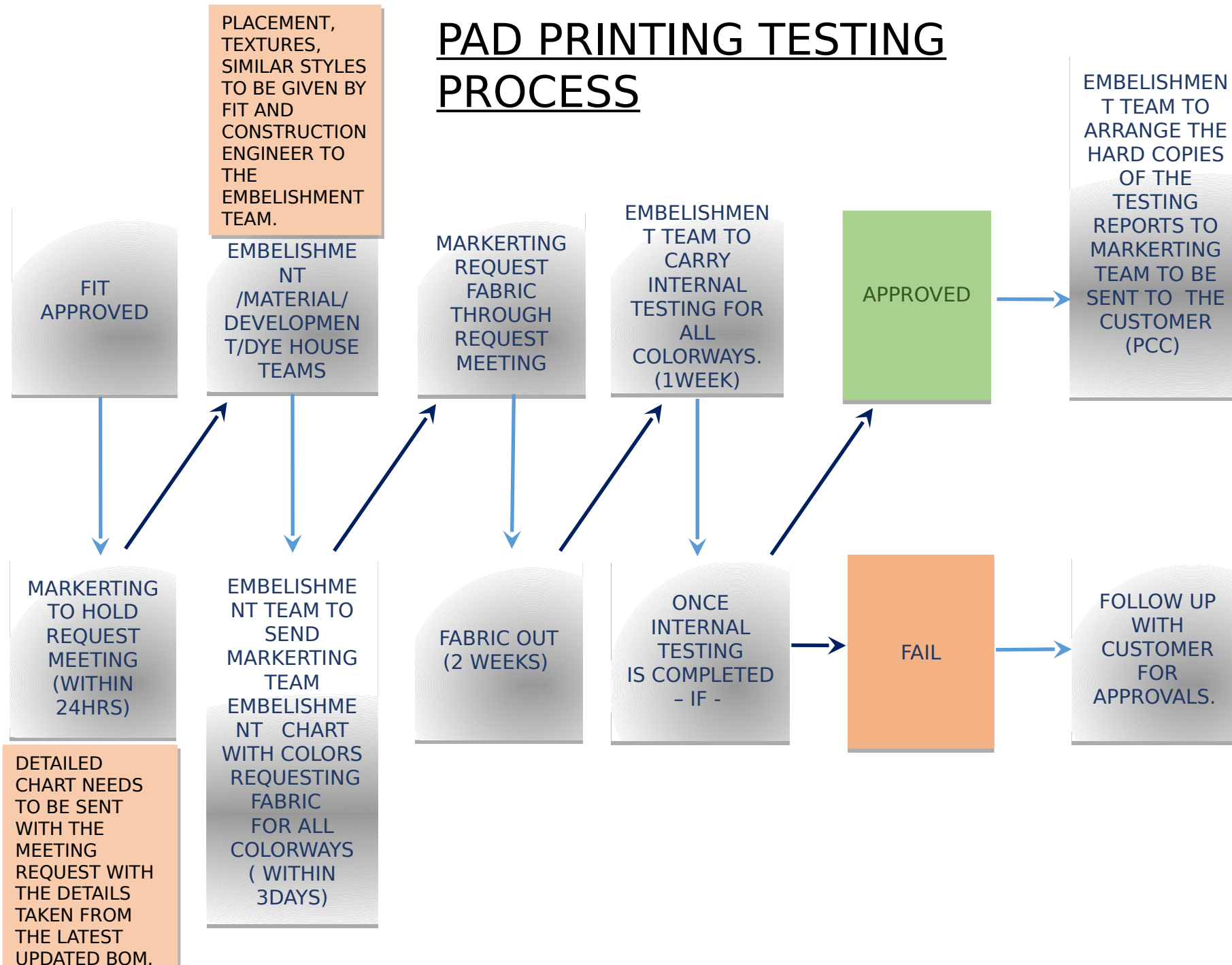


# HEATSEAL TESTING PROCESS



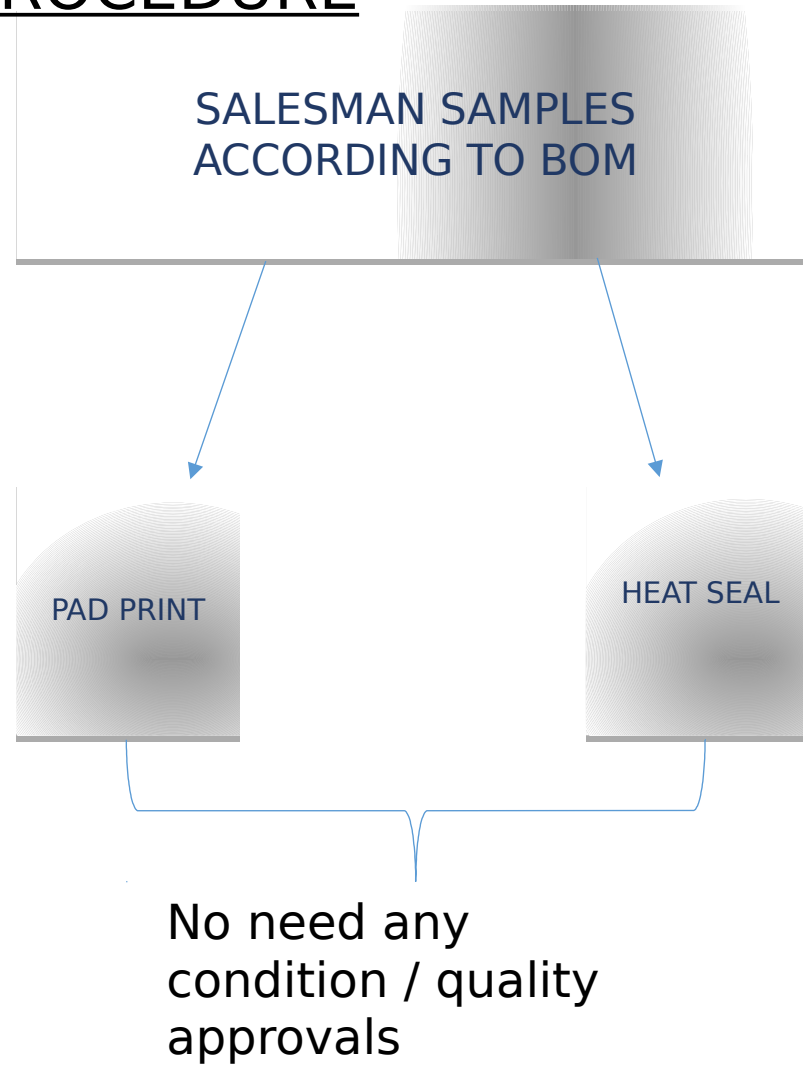


# PAD PRINTING TESTING PROCESS





# SALESMAN SAMPLE PROCEDURE





## General notes on Heat seal testing

| Area  | Time line              | Responsibility                                     |
|---|------------------------|--|
| Need to proceed with embellishment testing without waiting for L/D approval.  | With fit approval      | Development Merchandiser                           |
| With the l/d trial can start requesting for fabric  | With fit approval      | Development Merchandiser                           |
| Wash fastness need to be approved to pass the fabric to embellishment team for testing.   | Fabric stage           | Dye house  |
| Embellishment swatch to update in l/d card. if any variation need to call a meeting. need to revalidate the approvals. If not need to repeat the process again.   | After lab dip approval | Dye house  |
| At the BOM walk through meeting final embellishment need to re-check.   | BOM walk through       | Embellishment/ Dye House/ Development Merchandiser |
| Embellishment team can use the details chart to prepare the embellishment chart. The dev Merchandiser needs to share the detail chart and the latest BOM's to embellishment team and development team.  | With fit approval      | Embellishment team                                 |
| Embellishment team needs to include the heat seal /pad print item numbers to the detail chart.  |                        |  |
| Check on the placement + similar styles details with fit and construction engineer.   |                        |  |
| For embellishment testing need to provide 10 fabric tubes from each color and style according to embellishment team fabric request.   | Testing stage          | Development Merchandiser                           |
| There should not be any variance between the BOM and the embellishment testing's and applications.<br>In case if there is any variance need to give the buyer the 2 options<br>(1. Client requested embellishment 2. LML suggested embellishment) | After testing          | Embellishment team                                 |



## General notes on Embellishment testing

| If new style               | follow process |
|----------------------------|----------------|
| Carry Over – No difference | follow process |
| Carry Over – With changes  | Follow process |





Thank You!