



MAS ACTIVE LINEA INTIMO

BOM Checking Manual
Nike

15th Nov 2016



Content

- Purpose of the BOM Checking Process
- Stages of BOM's
- Processes of BOM Checking in different stages
- BOM Checking Methods
- Post Buy Changes

Purpose of BOM Checking Process

There are 3 different type of BOM stages (T1/KBOM/PBOM). Checking will start from T1 BOM stage it self. For one style there will be 7 to 8 BOM updates and development Merchandiser need to ensure all BOM's are cross checked and should have the latest BOM's saved in tive locations all the times.



The 3 Stages of BOM's

- Stage 1 - T1 BOM T1
- Stage 2 - K BOM or SMS BOM
- Stage 3 - P BOM (Production BOM)

Main items should be check

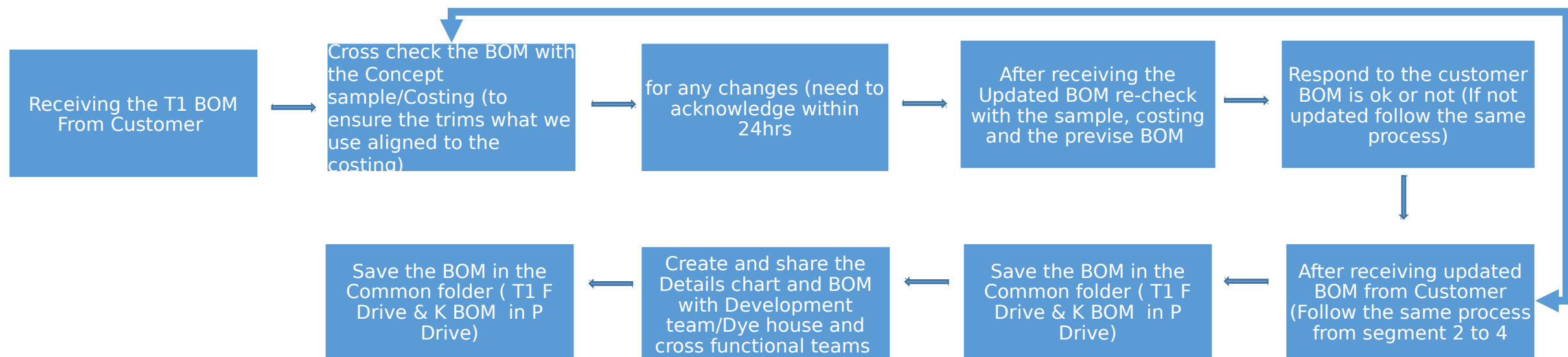
- Season
- Style K
- Style Name
- MSC
- Color Code and Color way
- IM numbers
- Yarn Details & Content
- Trims (Heat Seal/Labels/Thread/Zipppers etc)
- Packing (UPC/Hangtag/Polybag/Tissue)

Printed: 27-Oct-2016 05:11:33 Last Updated: 27-OCT-2016 05:03:30		BILL OF MATERIALS				Page 1	
Developer : DMAK	Style Name : NIKELAB ESS TR TIGHT	Season : FA17				Style # : AA0084	
Engineer :	MSC (WLAB) : WOMEN'S NIKELAB ESSENTIALS	Exp. # : 750587				Factory/L.O : LMI / ID	
P. Dev Reg : USA	MSC Level 1 : WOMEN'S	Status : T1					
Design Reg : USA	MSC Level 2 : NIKELAB						
Fin. Good : Y	MSC Level 3 : ESSENTIALS						
		Pmry: BLACK	OBSDN				
		Scndy: COL GY	BLACK				
		Trtry: LOGO#:					
		GCW#:					
		Addendum:					
		Prod ID: 3205010	3205011				
		Prod Ofgr ID: 4871242	4871243				
		Plug CW Cd: P9V	P9U				
#	IS N	VENDOR/DESCRIPTION	USE	QTY	UOM	010	451

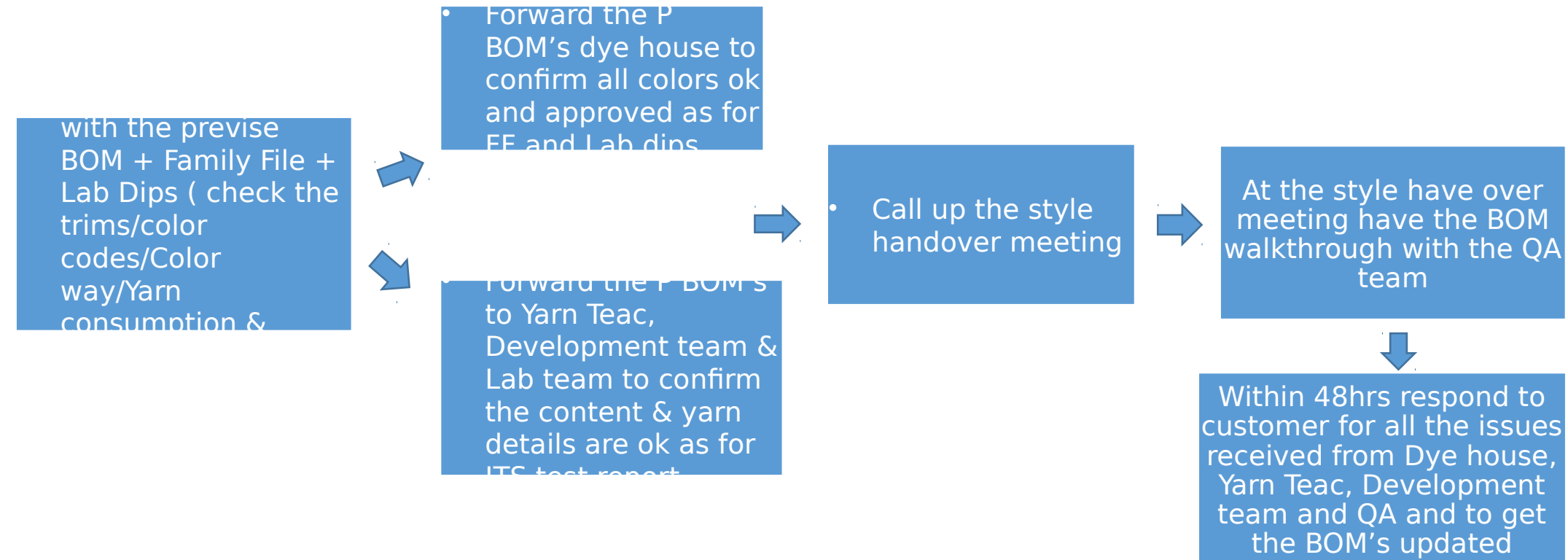
Printed: 12-Oct-2016 04:35:15 Last Updated: 12-OCT-2016 04:23:15		BILL OF MATERIALS				Page 1	
Developer : ALAU7	Style Name : W NK DF KNIT TANK	Season : HO17				Style # : 831496	
Engineer :	MSC (WRFM) : WOMEN'S RUNNING FUNDAMENTALS-	Exp. # : 437417				Factory/L.O : LMI / ID	
P. Dev Reg : USA	MSC Level 1 : WOMEN'S	Status : K					
Design Reg : USA	MSC Level 2 : RUNNING						
Fin. Good : Y	MSC Level 3 : FUNDAMENTALS-						
		Pmry: BLACK	BLACK	COL GY	COL GY		
		Scndy: HYPRCR	HTR	PRPLTM	HTR		
		Trtry: PURCOM	REFSIL	PLRZBL	REFSIL		
		Logo: REFSIL					
		GCW#:					
		Addendum:					
		SPACE DY	SINGLE D	SPACE DY	SINGLE D		
		E	YE	E	YE		
		Prod ID: 3088844	2689000	2833273	3117418		
		Prod Ofgr ID: 4650933	4112122	4110215	4718339		
		Plug CW Cd: PL3	PZ5	PE1	P40		
#	IS N	VENDOR/DESCRIPTION	USE	QTY	UOM	*014	*@011 *067 066

Printed: 01-Jun-2016 04:54:22 Last Updated: 01-JUN-2016 04:47:50		BILL OF MATERIALS				Page 1	
Developer : ALAU7	Style Name : M NK DF KNIT TOP SS	Season : SP17				Style # : 833562	
Engineer :	MSC (MRFM) : MEN'S RUNNING FUNDAMENTALS-	Exp. # : 442837				Factory/L.O : LMI / ID	
P. Dev Reg : USA	MSC Level 1 : MEN'S	Status : P					
Design Reg : USA	MSC Level 2 : RUNNING						
Fin. Good : Y	MSC Level 3 : FUNDAMENTALS-						
		Pmry: BLACK	BLACK	PALM G	ELCTLM		
		Scndy: LGNGRN	HTR	PMTBLU	VOLT		
		Trtry: REFSIL	REFSIL	MAXORG	REFSIL		
		Logo: REFSIL					
		GCW#:					
		Addendum:					
		DOPE DYE	SINGLE D	SPACE DY	DOUBLE D		
		YE	YE	YE	YE		
		Prod ID: 2884642	2700721	2823804	2700723		
		Prod Ofgr ID: 4185830	3870365	4093377	3870367		
		Plug CW Cd: P7M	P1H	PLP	P1K		
#	IS N	VENDOR/DESCRIPTION	USE	QTY	UOM	011	*010 \$*387 *358

Stage 1 & Stage 2 - (T1 & K BOM Checking)

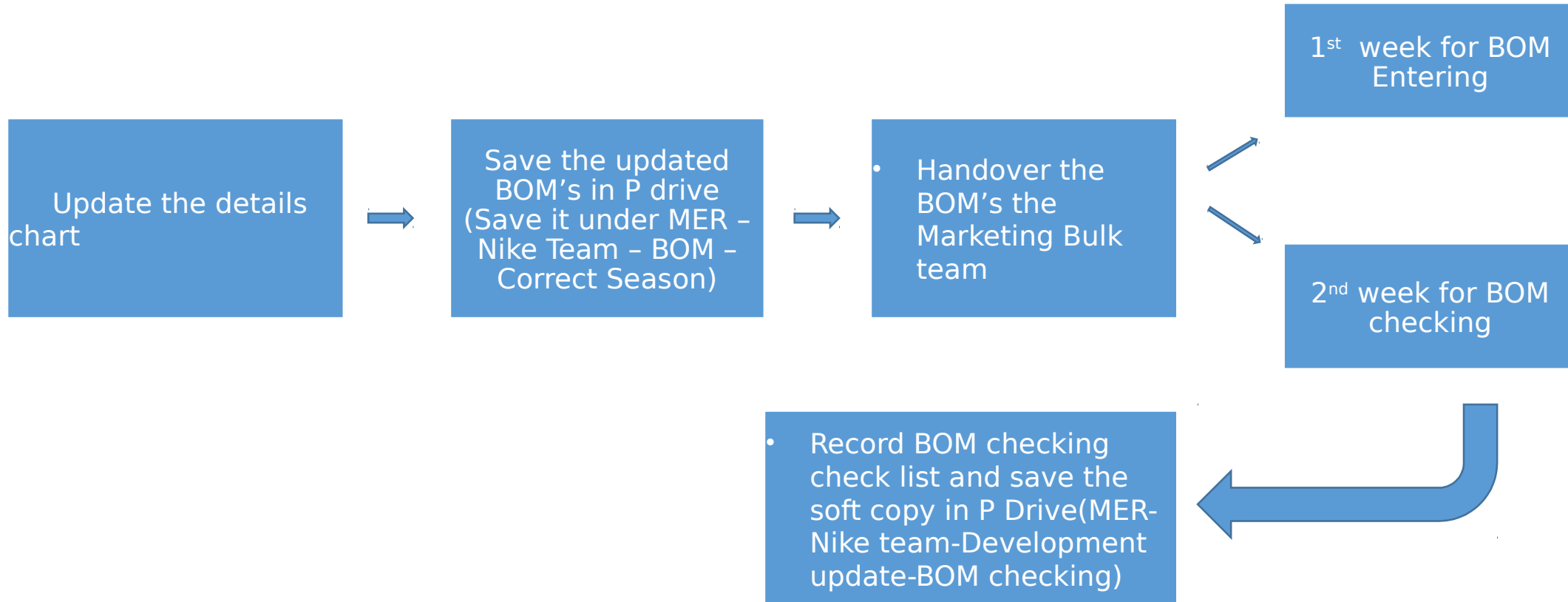


Stage 3 (P BOM Checking - additional process)



- After receiving the updated BOM's send an Email to cross factional teams and get the written confirmation on the BOM updates.
- Ones its updated save the BOM's in the common P Drive (Old BOM's need to be move to Old folder)
- Share the link of the common drive and inform all the teams about the latest BOM update.

- Finalize the internal Process



BOM Checking Methods

1. Old Metered

Cross checking New BOM and with the previse BOM manually.

Previs BOM

Printed: 09-Mar-2016 21:05:55

Last Updated: 09-MAR-2016 20:58:05

BILL OF MATERIALS

Page 2

Developer : ALAU7

Engineer :

P. Dev Reg : USA

Design Reg : USA

Fin. Good : Y

Style Name : M NK DF KNIT TOP SS

MSC (MRFM) : MEN'S RUNNING FUNDAMENTALS-

MSC Level 1 : MEN'S

MSC Level 2 : RUNNING

MSC Level 3 : FUNDAMENTALS-

Season : SP17

Style # : 833562

Exp. # : 442837

Factory/L.O : LMI / ID

Status : K

Prmry: BLACK

Scndy: LGNGRN

Trtry: REFSIL

Log: REFSIL

GCW#: Addendum:

Prod ID: 2884642

Prod Ofrg ID: 4185830

Plug CW Cd: P7M

2700721

3870365

P1H

2823804

4093377

PLP

2700723

3870367

P1K

#

IS N

VENDOR/DESCRIPTION

USE

QTY

UOM

011

*010

*387

*358

2

N

MAS ACTIVE (PRIVATE) LTD - ID *** N597604

BODY/ SLEEVES

*

EACH

NOCOLR

00A BLACK 99J PURE

NOCOLR

NOCOLR

PM#597603 _ DRI-FIT II _ "SP17 SEAMLESS S/833562 AS/833563, M RUNNING DF KNIT SS, SINGLE DYE" _ SHORT SLEEVE TOP SEAMLESS GARMENT _ 61.0% CATIONIC-DYEABLE POLYESTER/39.0% NYLON _ HEATHER EFFECT _ BACK: FILAMENT 100.0% NYLON 6,6-POLYAMIDE 1/30/34 X1 DENIER, MICROFIBER, SEMI DULL, FALSE-TWIST, ROUND, BACK2, ALTERNATIVELY PLATED WITH BACK1 FOR FACE YARN + BACK: FILAMENT 100.0% NYLON 1/30/34 X1 DENIER, MICROFIBER, SEMI DULL, FALSE-TWIST, ROUND, BACK1 + BACK: FILAMENT 100.0% CATIONIC-DYEABLE POLYESTER 1/28/36 X1 DENIER.

SINGLE DYE IM#597604

New BOM

Printed: 01-Jun-2016 04:54:22

Last Updated: 01-JUN-2016 04:47:50

BILL OF MATERIALS

Page 2

Developer : ALAU7

Engineer :

P. Dev Reg : USA

Design Reg : USA

Fin. Good : Y

Style Name : M NK DF KNIT TOP SS

MSC (MRFM) : MEN'S RUNNING FUNDAMENTALS-

MSC Level 1 : MEN'S

MSC Level 2 : RUNNING

MSC Level 3 : FUNDAMENTALS-

Season : SP17

Style # : 833562

Exp. # : 442837

Factory/L.O : LMI / ID

Status : P

Prmry: BLACK

Scndy: LGNGRN

Trtry: REFSIL

Log: REFSIL

GCW#: Addendum:

Prod ID: 2884642

Prod Ofrg ID: 4185830

Plug CW Cd: P7M

BLACK

HTR

REFSIL

REFSIL

SINGLE D

E

2700721

3870365

P1H

PALM G

PMTBLU

MAXORG

REFSIL

SPACE DY

E

2823804

4093377

PLP

ELCTLM

VOLT

REFSIL

REFSIL

DOUBLE

YE

2700723

3870367

P1K

#	IS	N	VENDOR/DESCRIPTION	USE	QTY	UOM	011	*010	*387	*358
2	A		MAS ACTIVE (PRIVATE) LTD - ID *** A597604	BODY/ SLEEVES	*	EACH	NOCOLR	00A BLACK 99J PURE	NOCOLR	NOCOLR
			LMAS/LMI S # 834230 SINGLE DYE BODY _ PM#597603 _ DRI-FIT II _ "SP17 SEAMLESS S/833562 AS/833563, M RUNNING DF KNIT SS, SINGLE DYE" _ SHORT SLEEVE TOP SEAMLESS GARMENT _ 61.0% CATIONIC-DYEABLE POLYESTER/39.0% NYLON 6,6-POLYAMIDE _ HEATHER EFFECT _ BACK: FILAMENT 100.0% NYLON 6,6-POLYAMIDE 1/30/34 X1 DENIER, MICROFIBER, SEMI DULL, FALSE-TWIST, ROUND, BACK2, ALTERNATIVELY PLATED WITH BACK1 FOR FACE YARN + BACK: FILAMENT 100.0% NYLON 1/30/34 X1 DENIER, MICROFIBER, SEMI DULL, FALSE-TWIST, ROUND, BACK1 + BACK: FILAMENT 100.0% CATIONIC-DYEABLE POLYESTER 1/28/36 X1 DENIER, MICROFIBER, SEMI DULL.	SINGLE DYE IM#597604						

2. BOM Automation

Hi chamaraj

NIKE BILL OF MATERIAL YOU SENT WAS SUCCESSFULLY SUBMITTED.

Style No : 856914
Season : FA17
Version : 8/16/2016 12:00:00 AM

- Developed by MAS-TS
- Released in: 2016
- Report an Issue: [MAS TS Helpdesk](#)
- System Version: 1.0.0.0

Thank you

Style # :	856914
New Version Season :	H017
Previous Version Season :	H017
New Version :	10/27/2016 12:00:00 AM
New Version Status :	K
Previous Version :	08-16-2016
Previous Version Status :	K

Status	IM	Vendor	No	Vendor Description	Use	Uom	Qty	Code	Description
Deleted in Latest Version	069494	CONTRACTOR	1	PIM#069494 STATEMENT W:0.0000 CENTIMETER THIS IS A SILHOUETTE RELATED STYLE. FOR CROSS REFERENCE STYLE INFORMATION, PLEASE REFERENCE MEASUREMENTS AND CONSTRUCTION DETAILS OF BASE STYLE (SEASON & STYLE #) IN USE COLUMN."	NEW STYLE WS 856914 AS 856915 FA17CAF-PWL BARELY VOLT, PWJ BLACK			*010 *100 200 494	

Hi chamaraj

NIKE BILL OF MATERIAL YOU SENT WAS SUCCESSFULLY SUBMITTED.

Style No : 856914
Season : FA17
Version : 8/16/2016 12:00:00 AM

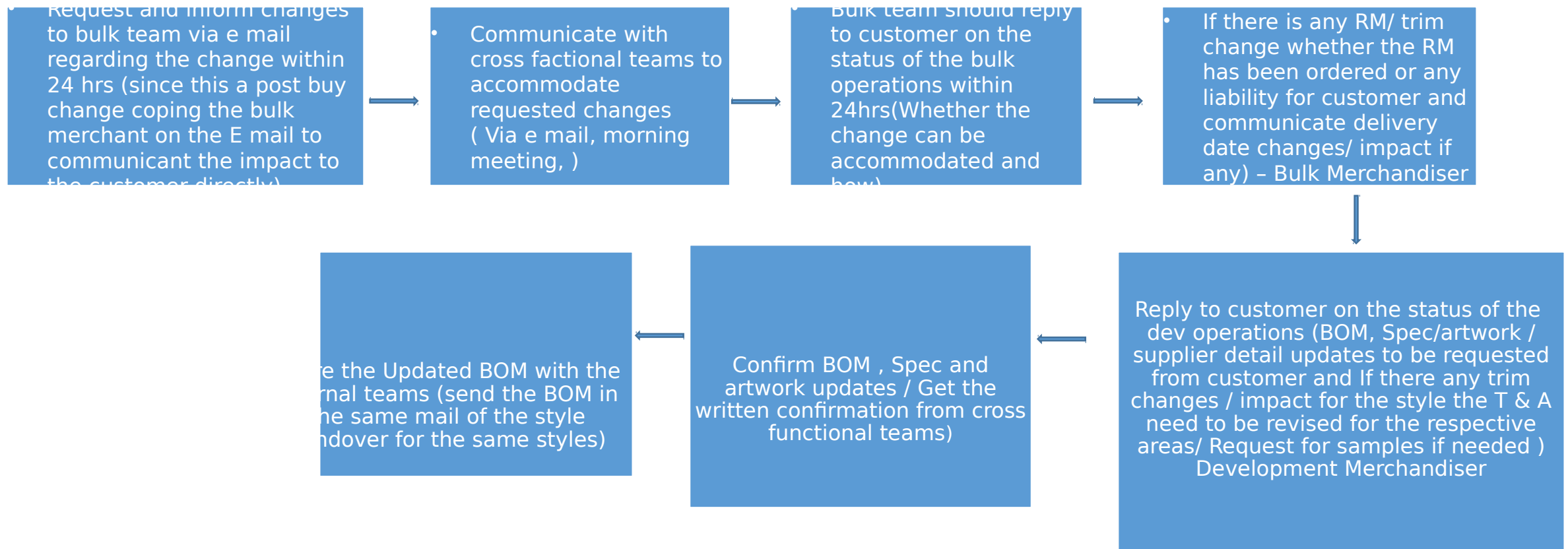
- Developed by MAS-TS
- Released in: 2016
- Report an Issue: [MAS TS Helpdesk](#)
- System Version: 1.0.0.0

Thank you

Notes :-

- Attach the a version of style & send to NikeBOM@masholdings.com
- Attach the next version of style and send to the same email (you cannot attach two versions of the same style in the email ID)
- You will get reply from NikeBOM@masholdings.com
- You can then open the link and then review the comparison accordingly
- If there are any errors that will heighted in yellow
- If the BOM is correct it will be heighted in Green

Post Buy Changes



THANK YOU