



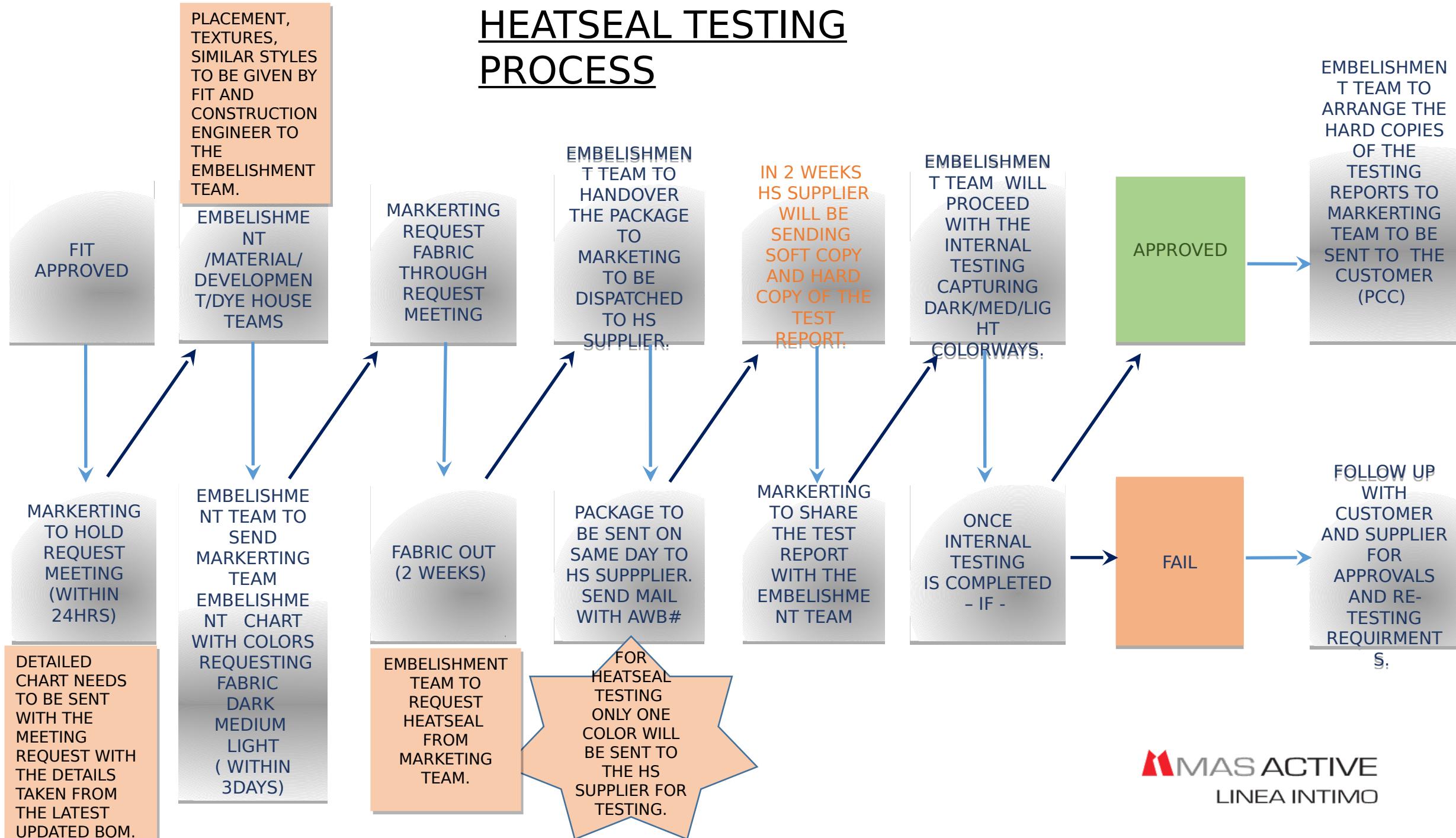
Just Pad Print it!

MAS ACTIVE LINEA INTIMO

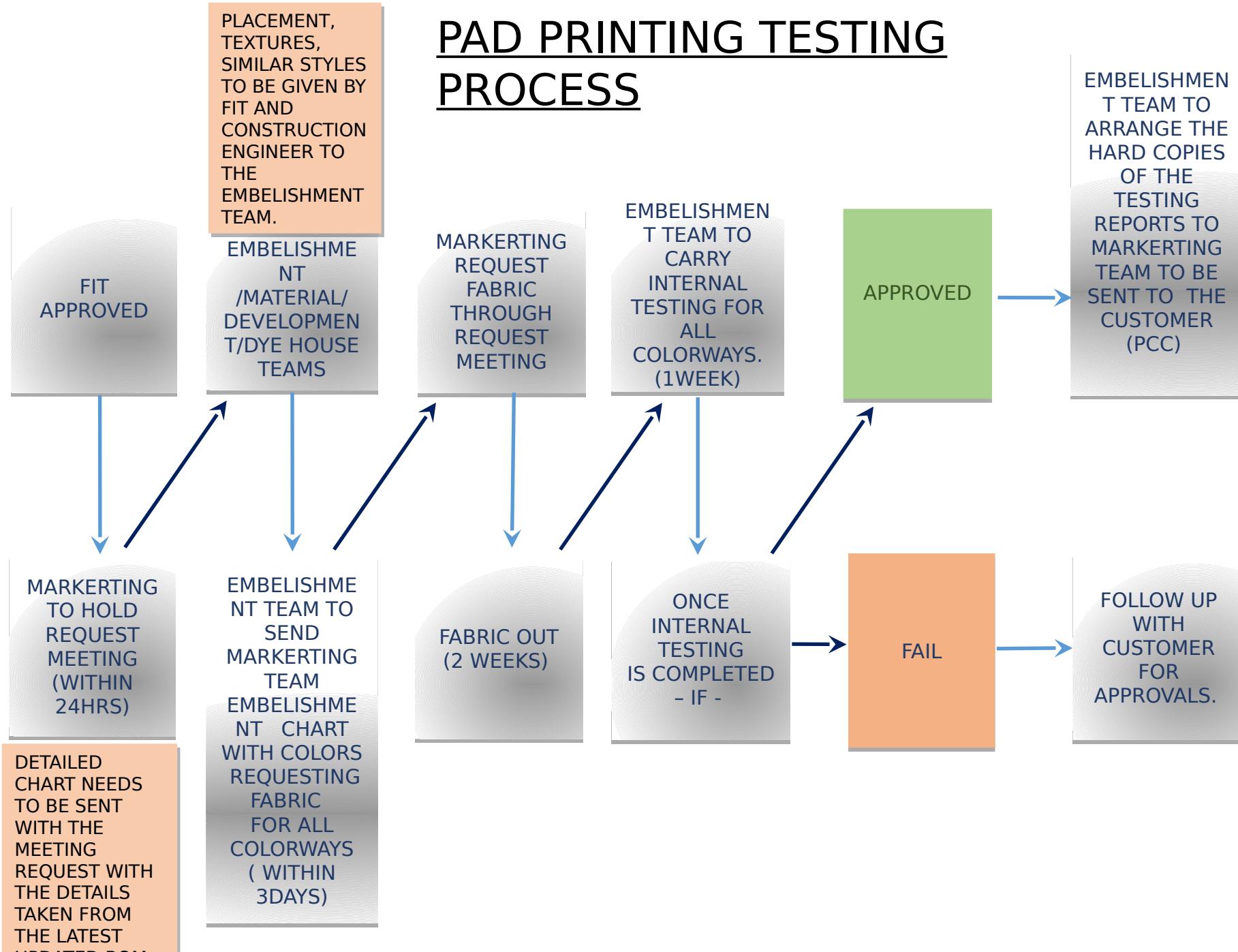
NIKE PAD PRINT AND HEATSEAL TESTING MANUAL.

3rd May 2016

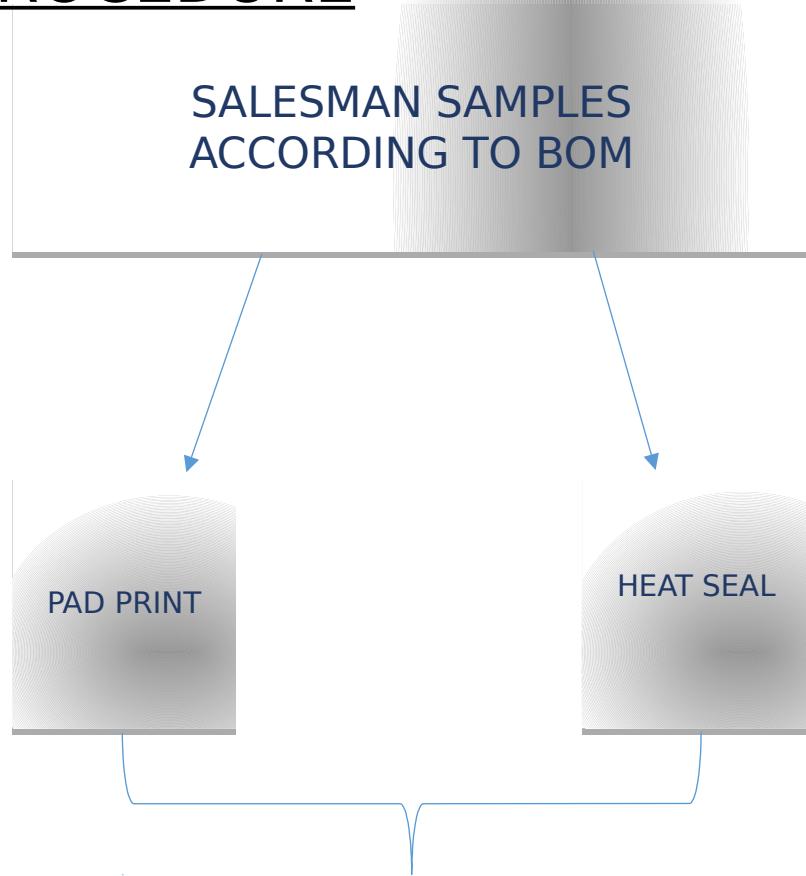
HEATSEAL TESTING PROCESS



PAD PRINTING TESTING PROCESS



SALESMAN SAMPLE PROCEDURE



No need any
condition / quality
approvals



General notes on Heat seal testing

Area	Time line	Responsibility
Need to proceed with embellishment testing without waiting for L/D approval.	With fit approval	Development Merchandiser
With the I/d trial can start requesting for fabric	With fit approval	Development Merchandiser
Wash fastness need to be approved to pass the fabric to embellishment team for testing.	Fabric stage	Dye house
Embellishment swatch to update in I/d card. if any variation need to call a meeting. need to revalidate the approvals. If not need to repeat the process again.	After lab dip approval	Dye house
At the BOM walk through meeting final embellishment need to re-check.	BOM walk through	Embellishment/ Dye House/ Development Merchandiser
Embellishment team can use the details chart to prepare the embellishment chart. The dev Merchandiser needs to share the detail chart and the latest BOM's to embellishment team and development team.	With fit approval	Embellishment team
Embellishment team needs to include the heat seal /pad print item numbers to the detail chart.		
Check on the placement + similar styles details with fit and construction engineer.		
For embellishment testing need to provide 10 fabric tubes from each color and style according to embellishment team fabric request.	Testing stage	Development Merchandiser
There should not be any variance between the BOM and the embellishment testing's and applications.	After testing	Embellishment team
(1. Client requested embellishment 2. LMI suggested embellishment)		

General notes on Embellishment testing

If new style	follow process
Carry Over - No difference	follow process
Carry Over - With changes	Follow process



Thank You!

The text "Thank You!" is written in a flowing, cursive script. A vibrant, multi-colored brushstroke underline sweeps across the bottom of the text, featuring shades of blue, purple, pink, red, orange, and yellow.