

The **PG 102** is the perfect simple solution for the inspection of drill cutting edge heights. Small and perfect for use right at the point grinder location. Drill sizes from .078" to 1.562". The complete gage includes five (5) standard v-blocks; Standard .0005" (10 Micron) dial indicators are supplied. Optional Accessory Kit 102-1 Indicating post with fine adjustment, .0005" (10 Micron) dial indicator and radial stop for the inspection of drill index tolerance and web concentricity.

Gage Capabilities:

- diameter range .078 thru 1.562
- cutting edge height differences
- index accuracy
- web concentricity (optional)
- step concentricity (optional)

Applications:

- standard twist Drills
- 3 or 4 flute core drills
- right or left hand drills

Gage Description:

- roller bearing supported cutting edge tester with carbide insert and indicator
- carbide tipped end stop
- five (5) interchangeable fully ground V-Blocks to accommodate both large and small diameter drills
- indicator measuring stand with positioning arms and clamps (optional)
- stepped cutting edge stop (optional)