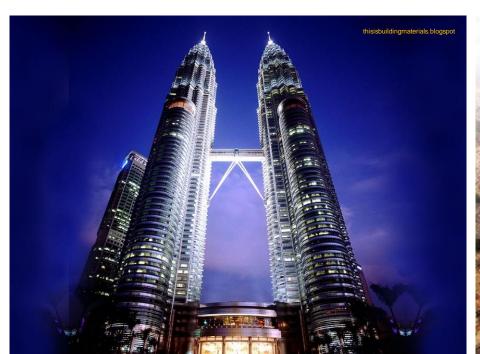
Yu Song, Yongzhe Wang, Kaixin Wang, Prof. Gaurav Sant, and Prof. Mathieu Bauchy\*





### **Background and motivations**

- Concrete (and cement) represents a typical engineering material that involves a heavy carbon footprint
- Top-one produced engineering material in human history
- Concrete is extensively used in modern construction







Concrete constructions and the environmental issues behind

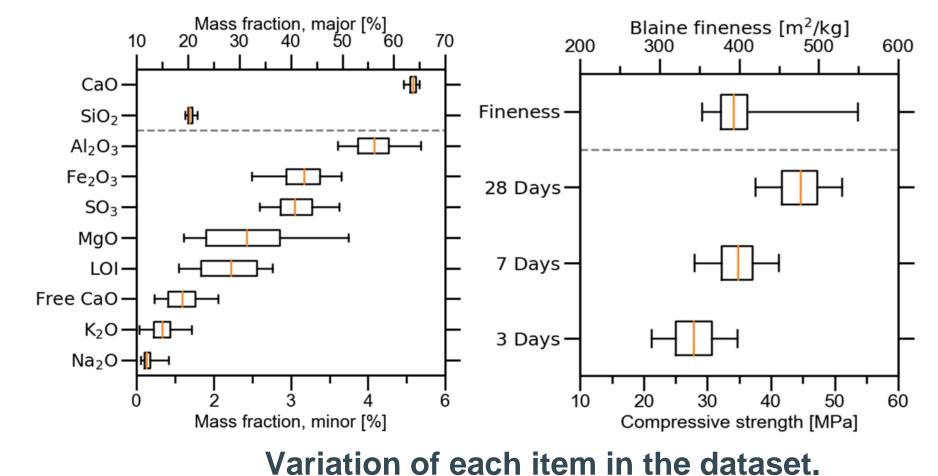
- Cement is a complex composite of physical and chemical phases formed by various oxides (i.e., the cement "genome")
- 1-ton cement ≈ 1-ton CO<sub>2</sub> and 4×10<sup>9</sup> tons produced annually
- Need to improve strength performance and reduce the carbon embodiment of cement
- Challenges: identify the effect of each oxide compounds
- A good manifestation of the common difficulties faced by many studies in engineering materials

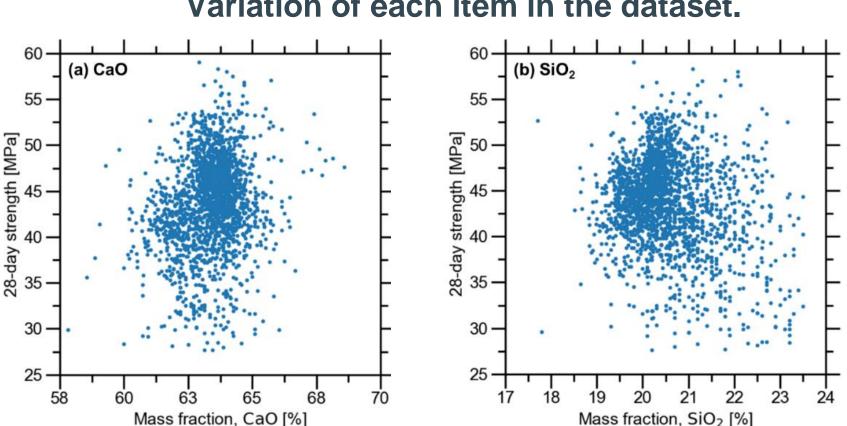
### Methods

- Machine learning is more used to predict material properties
- This study aims to apply Gaussian process regression (GPR)
  to explain the composition-strength relationship of cement
- GPR is adopted because of several advantages:
- 1. Non-parametric: good model flexibility
- 2. Leveraging the prior knowledge via kernel selection
- 3. Uncertainty estimation of the prediction: practical for the rational design of engineering materials

#### The cement dataset

- This dataset is collected over many U.S. cement testing institutes, consisting of 2060 cement samples
- Input features: oxide contents (CaO, SiO<sub>2</sub>, etc.) and fineness
- Output target: 28-day strength (i.e., the standard reference)

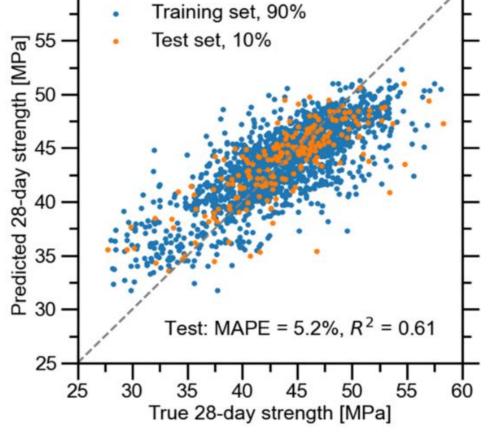




No correlation between the strength and input features

# **GPR** optimization and accuracy

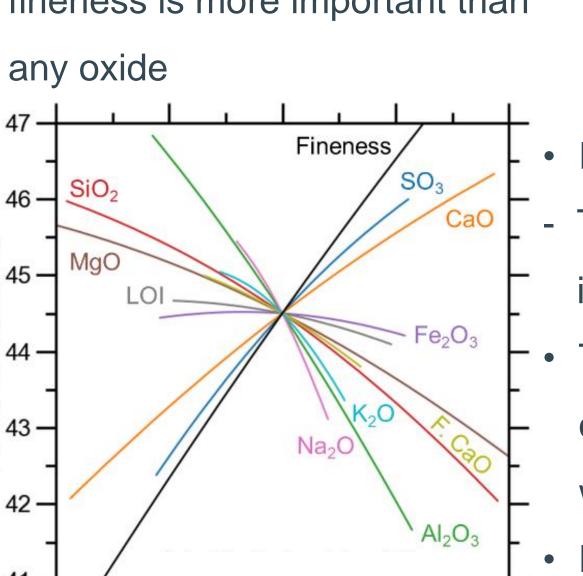
- [Linear + RBF] as the best kernel
- Noise is tuned for overfitting
- Test: 10% stratified samples
- The highest accuracy ever reported on this dataset
- An illustration of the common challenges for studying



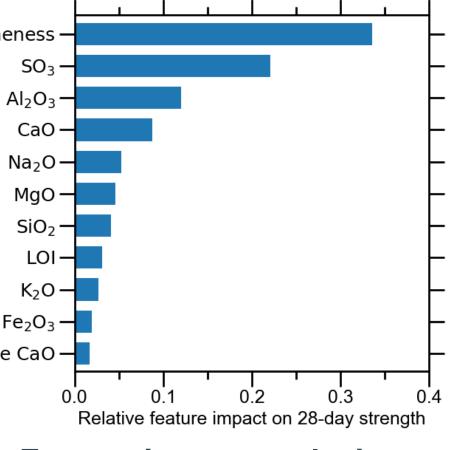
Predicted vs. true strength

## Interrogation on the trained model

- The first feature impact analysis is based on the permutation test
- This analysis focuses on the magnitude of the influence
- The rank highlights that the fineness is more important than any oxide

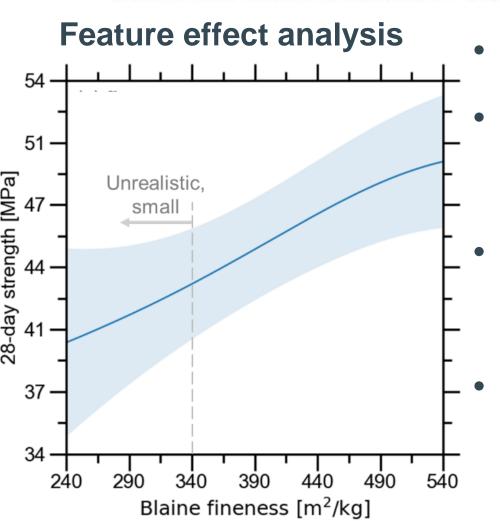


Normalized composition/fineness [%]



#### **Feature impact analysis**

- Feature effect analysis
- Tune only one feature from its min to max
- The trends of the major oxides are broadly in line with cement chemistry
- Important insight for highperformance cement



**Uncertainty for Fineness** 

- Uncertainty of GPR prediction
- The shadowed region represents the standard deviation
- The high uncertainty for small fineness is due to limited sample
- The awareness of uncertainty is very practical for the design of engineering materials

**Remarks:** The presented archetypal pipeline successfully maps the material property, and it can be applied to advance the study, design, and optimization of many other materials