

- 1 Data / Date _____
- 2 Nº de material / Material No 1070521
- 3 **Longarina (lado da sucção) Nº /**
Spar boom (suction face) No _____
- 4 O texto original está na língua inglesa. A tradução do texto é informativa e tem de ser revista antes da aplicação do protocolo. Em caso de dúvidas ou em caso de contrariedades aplica-se o texto original em inglês. / *The English text is the original text. The translation of the text is informative and must be checked before using the protocol. In case of doubt or contradiction, the original English text shall prevail.*
- | 5 | Etapas de trabalho / Production step | Assinatura / Signature |
|----|--|-------------------------------|
| 6 | Aquecimento(s) do molde ligado(s) (molde de pré-cura) /
Mould heating switched on (pre-curing mould) <input checked="" type="checkbox"/> _____ h _____ | |
| 7 | Temperatura de compensação das fibras de carbono asseguradas de acordo com a instrução eOI-03 /
Temperature compensation of the CFRP non-woven fabric ensured according to eOI-03 _____ | |
| 8 | Longarina fabricada conforme DC /
Spar boom manufactured in accordance with the DC <input checked="" type="checkbox"/> D02903805- _____ | |
| 9 | Nº de série do blank das fibras /
Series No. of the non-woven fabric blank – no. <input checked="" type="checkbox"/> _____ | |
| 10 | Placas de material de núcleo aplicadas conforme DC /
Core material plates applied in accordance with the DC _____ | |
| 11 | Data da entrega/Nº do lote do kit de material de núcleo /
Delivery date/Batch No. of the core material kit <input checked="" type="checkbox"/> _____ / _____ | |
| 12 | Etiqueta de identificação em R68000 colocada no centro /
Component label on R68000 placed in the centre _____ | |
| 13 | Amostras para o teste de cinzas colocada no R21000 e R63000 ao centro /
Sample for determination of fiber mass content placed on R21000 and R63000 in the center _____ | |
| 14 | Dados de processo preenchidos completamente, DF-175-rr DadosDeInfusão-InfusionData /
Process data completely filled in the protocol DF-175-rr -InfusionData _____ | |
| 15 | Bordas da longarina rebarbadas /
Spar boom rims deburred _____ | |
| 16 | Mensagem de confirmação SAP enviada /
SAP confirmation sent _____ | |
| 17 | No caso do registo eletrónico de dados de controlo (lote de controlo SAP), este protocolo termina aqui. /
In the case of electronic inspection data recording (SAP inspection lot), this log ends here. | |

18	Controle de qualidade / Quality assurance	ok / nok
19	Início da longarina / Start of the spar boom R3000 ±20 _____	<input type="checkbox"/> <input type="checkbox"/>
20	Fim da longarina / End of the spar boom: R87250 ±20 _____	<input type="checkbox"/> <input type="checkbox"/>
21	Material de núcleo colocado corretamente conforme DC / Core material correctly placed acc. to the DC (Início / Start LE-R5000, TE-R5700 – Fim / End LE-R64660, TE-R84550) _____	<input type="checkbox"/> <input type="checkbox"/>
22	Laminado interno da longarina (impregnado, não ondulado) / Inner laminate of the spar boom (soaked, free of waves, spar boom thickness equal or higher than foam edge) _____	<input type="checkbox"/> <input type="checkbox"/>
	<input type="checkbox"/> R03 <input type="checkbox"/> R04 <input type="checkbox"/> R05 <input type="checkbox"/> R06 <input type="checkbox"/> R07 <input type="checkbox"/> R08 <input type="checkbox"/> R09 <input type="checkbox"/> R10 <input type="checkbox"/> R11 <input type="checkbox"/> R12 <input type="checkbox"/> R13 <input type="checkbox"/> R14 <input type="checkbox"/> R15 <input type="checkbox"/> R16 <input type="checkbox"/> R17 <input type="checkbox"/> R18 <input type="checkbox"/> R19 <input type="checkbox"/> R20 <input type="checkbox"/> R21 <input type="checkbox"/> R22 <input type="checkbox"/> R23 <input type="checkbox"/> R24 <input type="checkbox"/> R25 <input type="checkbox"/> R26 <input type="checkbox"/> R27 <input type="checkbox"/> R28 <input type="checkbox"/> R29 <input type="checkbox"/> R30 <input type="checkbox"/> R31 <input type="checkbox"/> R32 <input type="checkbox"/> R33 <input type="checkbox"/> R34 <input type="checkbox"/> R35 <input type="checkbox"/> R36 <input type="checkbox"/> R37 <input type="checkbox"/> R38 <input type="checkbox"/> R39 <input type="checkbox"/> R40 <input type="checkbox"/> R41 <input type="checkbox"/> R42 <input type="checkbox"/> R43 <input type="checkbox"/> R44 <input type="checkbox"/> R45 <input type="checkbox"/> R46 <input type="checkbox"/> R47 <input type="checkbox"/> R48 <input type="checkbox"/> R49 <input type="checkbox"/> R50 <input type="checkbox"/> R51 <input type="checkbox"/> R52 <input type="checkbox"/> R53 <input type="checkbox"/> R54 <input type="checkbox"/> R55 <input type="checkbox"/> R56 <input type="checkbox"/> R57 <input type="checkbox"/> R58 <input type="checkbox"/> R59 <input type="checkbox"/> R60 <input type="checkbox"/> R61 <input type="checkbox"/> R62 <input type="checkbox"/> R63 <input type="checkbox"/> R64 <input type="checkbox"/> R65 <input type="checkbox"/> R66 <input type="checkbox"/> R67 <input type="checkbox"/> R68 <input type="checkbox"/> R69 <input type="checkbox"/> R70 <input type="checkbox"/> R71 <input type="checkbox"/> R72 <input type="checkbox"/> R73 <input type="checkbox"/> R74 <input type="checkbox"/> R75 <input type="checkbox"/> R76 <input type="checkbox"/> R77 <input type="checkbox"/> R78 <input type="checkbox"/> R79 <input type="checkbox"/> R80 <input type="checkbox"/> R81 <input type="checkbox"/> R82 <input type="checkbox"/> R83 <input type="checkbox"/> R84 <input type="checkbox"/> R85 <input type="checkbox"/> R86 <input type="checkbox"/> R87	
23	Laminado externo da longarina (impregnado, retilíneo, não ondulado, etc.) / Outer laminate of the spar boom (soaked, straight, not warped, etc.) _____	<input type="checkbox"/> <input type="checkbox"/>
	<input type="checkbox"/> R03 <input type="checkbox"/> R04 <input type="checkbox"/> R05 <input type="checkbox"/> R06 <input type="checkbox"/> R07 <input type="checkbox"/> R08 <input type="checkbox"/> R09 <input type="checkbox"/> R10 <input type="checkbox"/> R11 <input type="checkbox"/> R12 <input type="checkbox"/> R13 <input type="checkbox"/> R14 <input type="checkbox"/> R15 <input type="checkbox"/> R16 <input type="checkbox"/> R17 <input type="checkbox"/> R18 <input type="checkbox"/> R19 <input type="checkbox"/> R20 <input type="checkbox"/> R21 <input type="checkbox"/> R22 <input type="checkbox"/> R23 <input type="checkbox"/> R24 <input type="checkbox"/> R25 <input type="checkbox"/> R26 <input type="checkbox"/> R27 <input type="checkbox"/> R28 <input type="checkbox"/> R29 <input type="checkbox"/> R30 <input type="checkbox"/> R31 <input type="checkbox"/> R32 <input type="checkbox"/> R33 <input type="checkbox"/> R34 <input type="checkbox"/> R35 <input type="checkbox"/> R36 <input type="checkbox"/> R37 <input type="checkbox"/> R38 <input type="checkbox"/> R39 <input type="checkbox"/> R40 <input type="checkbox"/> R41 <input type="checkbox"/> R42 <input type="checkbox"/> R43 <input type="checkbox"/> R44 <input type="checkbox"/> R45 <input type="checkbox"/> R46 <input type="checkbox"/> R47 <input type="checkbox"/> R48 <input type="checkbox"/> R49 <input type="checkbox"/> R50 <input type="checkbox"/> R51 <input type="checkbox"/> R52 <input type="checkbox"/> R53 <input type="checkbox"/> R54 <input type="checkbox"/> R55 <input type="checkbox"/> R56 <input type="checkbox"/> R57 <input type="checkbox"/> R58 <input type="checkbox"/> R59 <input type="checkbox"/> R60 <input type="checkbox"/> R61 <input type="checkbox"/> R62 <input type="checkbox"/> R63 <input type="checkbox"/> R64 <input type="checkbox"/> R65 <input type="checkbox"/> R66 <input type="checkbox"/> R67 <input type="checkbox"/> R68 <input type="checkbox"/> R69 <input type="checkbox"/> R70 <input type="checkbox"/> R71 <input type="checkbox"/> R72 <input type="checkbox"/> R73 <input type="checkbox"/> R74 <input type="checkbox"/> R75 <input type="checkbox"/> R76 <input type="checkbox"/> R77 <input type="checkbox"/> R78 <input type="checkbox"/> R79 <input type="checkbox"/> R80 <input type="checkbox"/> R81 <input type="checkbox"/> R82 <input type="checkbox"/> R83 <input type="checkbox"/> R84 <input type="checkbox"/> R85 <input type="checkbox"/> R86 <input type="checkbox"/> R87	
24	Inspeção ultrasom efetuada (Sem rugas or defeitos de infusão) / Ultrasonic checking for infusion defects and fibre wrinkles _____	<input type="checkbox"/> <input type="checkbox"/>
	<input type="checkbox"/> R03 <input type="checkbox"/> R04 <input type="checkbox"/> R05 <input type="checkbox"/> R06 <input type="checkbox"/> R07 <input type="checkbox"/> R08 <input type="checkbox"/> R09 <input type="checkbox"/> R10 <input type="checkbox"/> R11 <input type="checkbox"/> R12 <input type="checkbox"/> R13 <input type="checkbox"/> R14 <input type="checkbox"/> R15 <input type="checkbox"/> R16 <input type="checkbox"/> R17 <input type="checkbox"/> R18 <input type="checkbox"/> R19 <input type="checkbox"/> R20 <input type="checkbox"/> R21 <input type="checkbox"/> R22 <input type="checkbox"/> R23 <input type="checkbox"/> R24 <input type="checkbox"/> R25 <input type="checkbox"/> R26 <input type="checkbox"/> R27 <input type="checkbox"/> R28 <input type="checkbox"/> R29 <input type="checkbox"/> R30 <input type="checkbox"/> R31 <input type="checkbox"/> R32 <input type="checkbox"/> R33 <input type="checkbox"/> R34 <input type="checkbox"/> R35 <input type="checkbox"/> R36 <input type="checkbox"/> R37 <input type="checkbox"/> R38 <input type="checkbox"/> R39 <input type="checkbox"/> R40 <input type="checkbox"/> R41 <input type="checkbox"/> R42 <input type="checkbox"/> R43 <input type="checkbox"/> R44 <input type="checkbox"/> R45 <input type="checkbox"/> R46 <input type="checkbox"/> R47 <input type="checkbox"/> R48 <input type="checkbox"/> R49 <input type="checkbox"/> R50 <input type="checkbox"/> R51 <input type="checkbox"/> R52 <input type="checkbox"/> R53 <input type="checkbox"/> R54 <input type="checkbox"/> R55 <input type="checkbox"/> R56 <input type="checkbox"/> R57 <input type="checkbox"/> R58 <input type="checkbox"/> R59 <input type="checkbox"/> R60 <input type="checkbox"/> R61 <input type="checkbox"/> R62 <input type="checkbox"/> R63 <input type="checkbox"/> R64 <input type="checkbox"/> R65 <input type="checkbox"/> R66 <input type="checkbox"/> R67 <input type="checkbox"/> R68 <input type="checkbox"/> R69 <input type="checkbox"/> R70 <input type="checkbox"/> R71 <input type="checkbox"/> R72 <input type="checkbox"/> R73 <input type="checkbox"/> R74 <input type="checkbox"/> R75 <input type="checkbox"/> R76 <input type="checkbox"/> R77 <input type="checkbox"/> R78 <input type="checkbox"/> R79 <input type="checkbox"/> R80 <input type="checkbox"/> R81 <input type="checkbox"/> R82 <input type="checkbox"/> R83 <input type="checkbox"/> R84 <input type="checkbox"/> R85 <input type="checkbox"/> R86 <input type="checkbox"/> R87	
25	Longarina (LS) sem danos / Spar boom (SF) undamaged _____	<input type="checkbox"/> <input type="checkbox"/>
26	Longarina (LS) reprovada / Spar boom (SF) rejected <input type="checkbox"/> _____	
27	Aprovada sob reserva / Provisionally approved <input type="checkbox"/> _____	
28	Aprovada / Approved <input type="checkbox"/> _____	
29	Inspetor (assinatura e data) / Inspector (signature and date) _____	