

1		Data / Date _____
2	Nº de material / Material No 1071389	
3	Longarina (lado da pressão) Nº / Spar boom (pressure face) No _____	
4	O texto original está na língua inglesa. A tradução do texto é informativa e tem de ser revista antes da aplicação do protocolo. Em caso de dúvidas ou em caso de contrariedades aplica-se o texto original em inglês. / <i>The English text is the original text. The translation of the text is informative and must be checked before using the protocol. In case of doubt or contradiction, the original English text shall prevail.</i>	
5	Etapas de trabalho / Production step	Assinatura / Signature
6	Aquecimento(s) do molde ligado(s) (molde de pré-cura) / Mould heating switched on (pre-curing mould) <input type="checkbox"/> _____ h _____	
7	Temperatura de compensação das fibras de carbono asseguradas de acordo com a instrução eOI-03 / Temperature compensation of the CFRP non-woven fabric ensured according to eOI-03 _____	
8	Longarina fabricada conforme DC / Spar boom manufactured in accordance with the DC <input type="checkbox"/> D02901774- _____	
9	Nº de série do blank das fibras / Series No. of the non-woven fabric blank – no. <input type="checkbox"/> _____	
10	Placas de material de núcleo aplicadas conforme DC / Core material plates applied in accordance with the DC _____	
11	Data da entrega/Nº do lote do kit de material de núcleo / Delivery date/Batch No. of the core material kit <input type="checkbox"/> _____ / _____	
12	Etiqueta de identificação em R68000 colocada no centro / Component label on R68000 placed in the centre _____	
13	Amostras para o teste de cinzas colocada no R21000 e R63000 ao centro / Sample for determination of fiber mass content placed on R21000 and R63000 in the center _____	
14	Dados de processo preenchidos completamente, DF-175-91 DadosDeInfusão-InfusionData / Process data completely filled in the protocol MR-175-91 DadosDeInfusão-InfusionData _____	
15	Bordas da longarina rebarbadas / Spar boom rims deburred _____	
16	Mensagem de confirmação SAP enviada / SAP confirmation sent _____	
17	No caso do registo eletrónico de dados de controlo (lote de controlo SAP), este protocolo termina aqui. / In the case of electronic inspection data recording (SAP inspection lot), this log ends here.	

18	Controle de qualidade / Quality assurance	ok / nok
19	Início da longarina R3000 +/-20mm (verificado pela referencia marcada no molde) / Start of the spar boom R3000 +/-20mm (checked by reference imprint from the mould) _____	<input type="checkbox"/> <input type="checkbox"/>
20	Fim da longarina R87250 +/-20mm (verificado pela referencia marcada no molde) / End of the spar boom R87250 +/-20mm (checked by reference imprint from the mould) _____	<input type="checkbox"/> <input type="checkbox"/>
21	Material de núcleo colocado corretamente (Início LE-R5000, TE-R5700 – Fim LE-R66760, TE-R82500) – (+/-20mm) / Core material correctly placed (Start LE-R5000, TE-R5700 – End LE-R66760, TE-R82500) – (+/-20mm) _____	<input type="checkbox"/> <input type="checkbox"/>
22	Laminado interno da longarina (impregnado, não ondulado) / Inner laminate of the spar boom (soaked, free of waves, spar boom thickness equal or higher than foam edge) _____	<input type="checkbox"/> <input type="checkbox"/>
	<input type="checkbox"/> R03 <input type="checkbox"/> R04 <input type="checkbox"/> R05 <input type="checkbox"/> R06 <input type="checkbox"/> R07 <input type="checkbox"/> R08 <input type="checkbox"/> R09 <input type="checkbox"/> R10 <input type="checkbox"/> R11 <input type="checkbox"/> R12 <input type="checkbox"/> R13 <input type="checkbox"/> R14 <input type="checkbox"/> R15 <input type="checkbox"/> R16 <input type="checkbox"/> R17 <input type="checkbox"/> R18 <input type="checkbox"/> R19 <input type="checkbox"/> R20 <input type="checkbox"/> R21 <input type="checkbox"/> R22 <input type="checkbox"/> R23 <input type="checkbox"/> R24 <input type="checkbox"/> R25 <input type="checkbox"/> R26 <input type="checkbox"/> R27 <input type="checkbox"/> R28 <input type="checkbox"/> R29 <input type="checkbox"/> R30 <input type="checkbox"/> R31 <input type="checkbox"/> R32 <input type="checkbox"/> R33 <input type="checkbox"/> R34 <input type="checkbox"/> R35 <input type="checkbox"/> R36 <input type="checkbox"/> R37 <input type="checkbox"/> R38 <input type="checkbox"/> R39 <input type="checkbox"/> R40 <input type="checkbox"/> R41 <input type="checkbox"/> R42 <input type="checkbox"/> R43 <input type="checkbox"/> R44 <input type="checkbox"/> R45 <input type="checkbox"/> R46 <input type="checkbox"/> R47 <input type="checkbox"/> R48 <input type="checkbox"/> R49 <input type="checkbox"/> R50 <input type="checkbox"/> R51 <input type="checkbox"/> R52 <input type="checkbox"/> R53 <input type="checkbox"/> R54 <input type="checkbox"/> R55 <input type="checkbox"/> R56 <input type="checkbox"/> R57 <input type="checkbox"/> R58 <input type="checkbox"/> R59 <input type="checkbox"/> R60 <input type="checkbox"/> R61 <input type="checkbox"/> R62 <input type="checkbox"/> R63 <input type="checkbox"/> R64 <input type="checkbox"/> R65 <input type="checkbox"/> R66 <input type="checkbox"/> R67 <input type="checkbox"/> R68 <input type="checkbox"/> R69 <input type="checkbox"/> R70 <input type="checkbox"/> R71 <input type="checkbox"/> R72 <input type="checkbox"/> R73 <input type="checkbox"/> R74 <input type="checkbox"/> R75 <input type="checkbox"/> R76 <input type="checkbox"/> R77 <input type="checkbox"/> R78 <input type="checkbox"/> R79 <input type="checkbox"/> R80 <input type="checkbox"/> R81 <input type="checkbox"/> R82 <input type="checkbox"/> R83 <input type="checkbox"/> R84 <input type="checkbox"/> R85 <input type="checkbox"/> R86 <input type="checkbox"/> R87	
23	Laminado externo da longarina (impregnado, retilíneo, não ondulado, etc.) / Outer laminate of the spar boom (soaked, straight, not warped, etc.) _____	<input type="checkbox"/> <input type="checkbox"/>
	<input type="checkbox"/> R03 <input type="checkbox"/> R04 <input type="checkbox"/> R05 <input type="checkbox"/> R06 <input type="checkbox"/> R07 <input type="checkbox"/> R08 <input type="checkbox"/> R09 <input type="checkbox"/> R10 <input type="checkbox"/> R11 <input type="checkbox"/> R12 <input type="checkbox"/> R13 <input type="checkbox"/> R14 <input type="checkbox"/> R15 <input type="checkbox"/> R16 <input type="checkbox"/> R17 <input type="checkbox"/> R18 <input type="checkbox"/> R19 <input type="checkbox"/> R20 <input type="checkbox"/> R21 <input type="checkbox"/> R22 <input type="checkbox"/> R23 <input type="checkbox"/> R24 <input type="checkbox"/> R25 <input type="checkbox"/> R26 <input type="checkbox"/> R27 <input type="checkbox"/> R28 <input type="checkbox"/> R29 <input type="checkbox"/> R30 <input type="checkbox"/> R31 <input type="checkbox"/> R32 <input type="checkbox"/> R33 <input type="checkbox"/> R34 <input type="checkbox"/> R35 <input type="checkbox"/> R36 <input type="checkbox"/> R37 <input type="checkbox"/> R38 <input type="checkbox"/> R39 <input type="checkbox"/> R40 <input type="checkbox"/> R41 <input type="checkbox"/> R42 <input type="checkbox"/> R43 <input type="checkbox"/> R44 <input type="checkbox"/> R45 <input type="checkbox"/> R46 <input type="checkbox"/> R47 <input type="checkbox"/> R48 <input type="checkbox"/> R49 <input type="checkbox"/> R50 <input type="checkbox"/> R51 <input type="checkbox"/> R52 <input type="checkbox"/> R53 <input type="checkbox"/> R54 <input type="checkbox"/> R55 <input type="checkbox"/> R56 <input type="checkbox"/> R57 <input type="checkbox"/> R58 <input type="checkbox"/> R59 <input type="checkbox"/> R60 <input type="checkbox"/> R61 <input type="checkbox"/> R62 <input type="checkbox"/> R63 <input type="checkbox"/> R64 <input type="checkbox"/> R65 <input type="checkbox"/> R66 <input type="checkbox"/> R67 <input type="checkbox"/> R68 <input type="checkbox"/> R69 <input type="checkbox"/> R70 <input type="checkbox"/> R71 <input type="checkbox"/> R72 <input type="checkbox"/> R73 <input type="checkbox"/> R74 <input type="checkbox"/> R75 <input type="checkbox"/> R76 <input type="checkbox"/> R77 <input type="checkbox"/> R78 <input type="checkbox"/> R79 <input type="checkbox"/> R80 <input type="checkbox"/> R81 <input type="checkbox"/> R82 <input type="checkbox"/> R83 <input type="checkbox"/> R84 <input type="checkbox"/> R85 <input type="checkbox"/> R86 <input type="checkbox"/> R87	
24	Inspeção ultrasom efetuada (Sem rugas or defeitos de infusão) / Ultrasonic checking for infusion defects and fibre wrinkles _____	<input type="checkbox"/> <input type="checkbox"/>
	<input type="checkbox"/> R03 <input type="checkbox"/> R04 <input type="checkbox"/> R05 <input type="checkbox"/> R06 <input type="checkbox"/> R07 <input type="checkbox"/> R08 <input type="checkbox"/> R09 <input type="checkbox"/> R10 <input type="checkbox"/> R11 <input type="checkbox"/> R12 <input type="checkbox"/> R13 <input type="checkbox"/> R14 <input type="checkbox"/> R15 <input type="checkbox"/> R16 <input type="checkbox"/> R17 <input type="checkbox"/> R18 <input type="checkbox"/> R19 <input type="checkbox"/> R20 <input type="checkbox"/> R21 <input type="checkbox"/> R22 <input type="checkbox"/> R23 <input type="checkbox"/> R24 <input type="checkbox"/> R25 <input type="checkbox"/> R26 <input type="checkbox"/> R27 <input type="checkbox"/> R28 <input type="checkbox"/> R29 <input type="checkbox"/> R30 <input type="checkbox"/> R31 <input type="checkbox"/> R32 <input type="checkbox"/> R33 <input type="checkbox"/> R34 <input type="checkbox"/> R35 <input type="checkbox"/> R36 <input type="checkbox"/> R37 <input type="checkbox"/> R38 <input type="checkbox"/> R39 <input type="checkbox"/> R40 <input type="checkbox"/> R41 <input type="checkbox"/> R42 <input type="checkbox"/> R43 <input type="checkbox"/> R44 <input type="checkbox"/> R45 <input type="checkbox"/> R46 <input type="checkbox"/> R47 <input type="checkbox"/> R48 <input type="checkbox"/> R49 <input type="checkbox"/> R50 <input type="checkbox"/> R51 <input type="checkbox"/> R52 <input type="checkbox"/> R53 <input type="checkbox"/> R54 <input type="checkbox"/> R55 <input type="checkbox"/> R56 <input type="checkbox"/> R57 <input type="checkbox"/> R58 <input type="checkbox"/> R59 <input type="checkbox"/> R60 <input type="checkbox"/> R61 <input type="checkbox"/> R62 <input type="checkbox"/> R63 <input type="checkbox"/> R64 <input type="checkbox"/> R65 <input type="checkbox"/> R66 <input type="checkbox"/> R67 <input type="checkbox"/> R68 <input type="checkbox"/> R69 <input type="checkbox"/> R70 <input type="checkbox"/> R71 <input type="checkbox"/> R72 <input type="checkbox"/> R73 <input type="checkbox"/> R74 <input type="checkbox"/> R75 <input type="checkbox"/> R76 <input type="checkbox"/> R77 <input type="checkbox"/> R78 <input type="checkbox"/> R79 <input type="checkbox"/> R80 <input type="checkbox"/> R81 <input type="checkbox"/> R82 <input type="checkbox"/> R83 <input type="checkbox"/> R84 <input type="checkbox"/> R85 <input type="checkbox"/> R86 <input type="checkbox"/> R87	
25	Longarina (LP) sem danos / Spar boom (PF) undamaged _____	<input type="checkbox"/> <input type="checkbox"/>
26	Longarina (LP) reprovada / Spar boom (PF) rejected <input type="checkbox"/> _____	
27	Aprovada sob reserva / Provisionally approved <input type="checkbox"/> _____	
28	Aprovada / Approved <input type="checkbox"/> _____	
29	Inspetor (assinatura e data) / Inspector (signature and date) _____	