

1		Data / Date _____
2	Nº de material / Material No 1072519	
3	Alma do BF1 (bordo do fuga) Nº / Web TE1 (trailing edge) No _____	
4	O texto original está na língua inglesa. A tradução do texto é informativa e tem de ser revista antes da aplicação do protocolo. Em caso de dúvidas ou em caso de contrariedades aplica-se o texto original em inglês. / The English text is the original text. The translation of the text is informative and must be checked before using the protocol. In case of doubt or contradiction, the original English text shall prevail.	
5	Etapa de trabalho / Production step	Assinatura / Signature
6	Aquecimento(s) do molde ligado(s) (molde de pré-cura) / Mould heating switched on (pre-curing mould) <input type="checkbox"/> _____ h _____	
7	Laminados da borda para colagem (LS e LP) aplicados conforme DC / Rim laminations for gluing (SF and PF) applied in accordance with the DC <input type="checkbox"/> D02893711- _____	
8	Nº de série do blank das fibras / Series No. of the non-woven fabric blank – no. <input type="checkbox"/> _____	
9	Segmentos de material de núcleo colocados conforme plano de aplicação / Foam segments installed in accordance with the lay-up plan _____	
10	Data da entrega/Nº do lote do kit de material de núcleo / Delivery date/Batch No. of the foam kit <input type="checkbox"/> _____ / _____	
11	Etiqueta de identificação em R5500 colocada no centro / Component label on R5500 placed in the centre _____	
12	Amostra para o teste de cinzas colocada no R24000 ao centro / Sample for ashing test placed on R24000 in the center _____	
13	Sistema de vácuo completo e controle da vedação efetuado / Vacuum system complete and checks carried out on the sealing _____	
14	Verificação pelo chefe de equipe quanto a construção sem defeitos antes da infusão do componente Construction checked by the foreman to make sure it's free of defects before infusion of the componente _____	
15	Temperatura da resina / Temperature of the resin <input type="checkbox"/> _____ °C _____	
16	Infusão / Infusion Início / Start <input type="checkbox"/> _____ h; Fim / End <input type="checkbox"/> _____ h; <input type="checkbox"/> Quantidade de resina / Amount of resin _____ l _____	
17	Processo de cura / Curing process Início / Start <input type="checkbox"/> _____ h; Fim / End <input type="checkbox"/> _____ h _____	
18	Rebarbação das bordas de colagem/bordas do componente / Deburring of the gluing rims/component rims _____	
19	Mensagem de confirmação SAP enviada / SAP confirmation sent _____	
20	No caso do registo eletrónico de dados de controlo (lote de controlo SAP), este protocolo termina aqui. / In the case of electronic inspection data recording (SAP inspection lot), this log ends here.	

21	Controle de qualidade / Quality assurance	ok / nok
22	Começo da alma R4000 +/-10mm / Start of the web segment R4000 +/-10mm _____	<input type="checkbox"/> <input type="checkbox"/>
23	Fim da alma R46185 +/-10mm / End of the web segment R46185 +/-10mm _____	<input type="checkbox"/> <input type="checkbox"/>
24	Laminado sandwich no lado do molde (completa e sem defeitos) / Sandwich laminate on side of mould (complete and without defects) _____	<input type="checkbox"/> <input type="checkbox"/>
	<input type="checkbox"/> R04 <input type="checkbox"/> R05 <input type="checkbox"/> R06 <input type="checkbox"/> R07 <input type="checkbox"/> R08 <input type="checkbox"/> R09 <input type="checkbox"/> R10 <input type="checkbox"/> R11 <input type="checkbox"/> R12 <input type="checkbox"/> R13 <input type="checkbox"/> R14 <input type="checkbox"/> R15 <input type="checkbox"/> R16 <input type="checkbox"/> R17 <input type="checkbox"/> R18 <input type="checkbox"/> R19 <input type="checkbox"/> R20 <input type="checkbox"/> R21 <input type="checkbox"/> R22 <input type="checkbox"/> R23 <input type="checkbox"/> R24 <input type="checkbox"/> R25 <input type="checkbox"/> R26 <input type="checkbox"/> R27 <input type="checkbox"/> R28 <input type="checkbox"/> R29 <input type="checkbox"/> R30 <input type="checkbox"/> R31 <input type="checkbox"/> R32 <input type="checkbox"/> R33 <input type="checkbox"/> R34 <input type="checkbox"/> R35 <input type="checkbox"/> R36 <input type="checkbox"/> R37 <input type="checkbox"/> R38 <input type="checkbox"/> R39 <input type="checkbox"/> R40 <input type="checkbox"/> R41 <input type="checkbox"/> R42 <input type="checkbox"/> R43 <input type="checkbox"/> R44 <input type="checkbox"/> R45 <input type="checkbox"/> R46	
25	Posição material de núcleo (retilíneas, sem desalinhamento, bordas ou fendas, bem como sem bolhas de ar) / Position of the core material (straight, without offsets, edges or gaps, and also without air bubbles) _____	<input type="checkbox"/> <input type="checkbox"/>
26	Laminado sandwich no lado superior (lado oposto do molde) (completa e sem defeitos) / Sandwich laminate on the upper side (opposite side of mould) (complete and without defects) _____	<input type="checkbox"/> <input type="checkbox"/>
	<input type="checkbox"/> R04 <input type="checkbox"/> R05 <input type="checkbox"/> R06 <input type="checkbox"/> R07 <input type="checkbox"/> R08 <input type="checkbox"/> R09 <input type="checkbox"/> R10 <input type="checkbox"/> R11 <input type="checkbox"/> R12 <input type="checkbox"/> R13 <input type="checkbox"/> R14 <input type="checkbox"/> R15 <input type="checkbox"/> R16 <input type="checkbox"/> R17 <input type="checkbox"/> R18 <input type="checkbox"/> R19 <input type="checkbox"/> R20 <input type="checkbox"/> R21 <input type="checkbox"/> R22 <input type="checkbox"/> R23 <input type="checkbox"/> R24 <input type="checkbox"/> R25 <input type="checkbox"/> R26 <input type="checkbox"/> R27 <input type="checkbox"/> R28 <input type="checkbox"/> R29 <input type="checkbox"/> R30 <input type="checkbox"/> R31 <input type="checkbox"/> R32 <input type="checkbox"/> R33 <input type="checkbox"/> R34 <input type="checkbox"/> R35 <input type="checkbox"/> R36 <input type="checkbox"/> R37 <input type="checkbox"/> R38 <input type="checkbox"/> R39 <input type="checkbox"/> R40 <input type="checkbox"/> R41 <input type="checkbox"/> R42 <input type="checkbox"/> R43 <input type="checkbox"/> R44 <input type="checkbox"/> R45 <input type="checkbox"/> R46	
27	Laminado da borda para colagem (LS) (inclusive a curva entre borda para colagem e sandwich da alma) / Gluing rim laminate (SF) (including the curve between the laminate and the web sandwich) _____	<input type="checkbox"/> <input type="checkbox"/>
	<input type="checkbox"/> R04 <input type="checkbox"/> R05 <input type="checkbox"/> R06 <input type="checkbox"/> R07 <input type="checkbox"/> R08 <input type="checkbox"/> R09 <input type="checkbox"/> R10 <input type="checkbox"/> R11 <input type="checkbox"/> R12 <input type="checkbox"/> R13 <input type="checkbox"/> R14 <input type="checkbox"/> R15 <input type="checkbox"/> R16 <input type="checkbox"/> R17 <input type="checkbox"/> R18 <input type="checkbox"/> R19 <input type="checkbox"/> R20 <input type="checkbox"/> R21 <input type="checkbox"/> R22 <input type="checkbox"/> R23 <input type="checkbox"/> R24 <input type="checkbox"/> R25 <input type="checkbox"/> R26 <input type="checkbox"/> R27 <input type="checkbox"/> R28 <input type="checkbox"/> R29 <input type="checkbox"/> R30 <input type="checkbox"/> R31 <input type="checkbox"/> R32 <input type="checkbox"/> R33 <input type="checkbox"/> R34 <input type="checkbox"/> R35 <input type="checkbox"/> R36 <input type="checkbox"/> R37 <input type="checkbox"/> R38 <input type="checkbox"/> R39 <input type="checkbox"/> R40 <input type="checkbox"/> R41 <input type="checkbox"/> R42 <input type="checkbox"/> R43 <input type="checkbox"/> R44 <input type="checkbox"/> R45 <input type="checkbox"/> R46	
28	Laminado da borda para colagem (LP) (inclusive a curva entre borda para colagem e sandwich da alma) / Gluing rim laminate (PF) (including the curve between the laminate and the web sandwich) _____	<input type="checkbox"/> <input type="checkbox"/>
	<input type="checkbox"/> R04 <input type="checkbox"/> R05 <input type="checkbox"/> R06 <input type="checkbox"/> R07 <input type="checkbox"/> R08 <input type="checkbox"/> R09 <input type="checkbox"/> R10 <input type="checkbox"/> R11 <input type="checkbox"/> R12 <input type="checkbox"/> R13 <input type="checkbox"/> R14 <input type="checkbox"/> R15 <input type="checkbox"/> R16 <input type="checkbox"/> R17 <input type="checkbox"/> R18 <input type="checkbox"/> R19 <input type="checkbox"/> R20 <input type="checkbox"/> R21 <input type="checkbox"/> R22 <input type="checkbox"/> R23 <input type="checkbox"/> R24 <input type="checkbox"/> R25 <input type="checkbox"/> R26 <input type="checkbox"/> R27 <input type="checkbox"/> R28 <input type="checkbox"/> R29 <input type="checkbox"/> R30 <input type="checkbox"/> R31 <input type="checkbox"/> R32 <input type="checkbox"/> R33 <input type="checkbox"/> R34 <input type="checkbox"/> R35 <input type="checkbox"/> R36 <input type="checkbox"/> R37 <input type="checkbox"/> R38 <input type="checkbox"/> R39 <input type="checkbox"/> R40 <input type="checkbox"/> R41 <input type="checkbox"/> R42 <input type="checkbox"/> R43 <input type="checkbox"/> R44 <input type="checkbox"/> R45 <input type="checkbox"/> R46	
29	Saliência do laminado no arco do segmento 30 +/-10mm / Laminate overhang at segment bow 30 +/-10mm _____	<input type="checkbox"/> <input type="checkbox"/>
30	Rebarbação das bordas para colagem, largura total 120 +/-10mm / Deburring of the rims for gluing, total width 120 +/-10mm _____	<input type="checkbox"/> <input type="checkbox"/>
31	Alma do BF1 sem danos / Web TE1 undamaged _____	<input type="checkbox"/> <input type="checkbox"/>
32	Alma do BF1 reprovada / Web TE1 rejected <input type="checkbox"/> _____	
33	Aprovada sob reserva / Provisionally approved <input type="checkbox"/> _____	
34	Aprovada / Approved <input type="checkbox"/> _____	
35	Inspetor (assinatura e data) / Inspector (signature and date) _____	