

---

# Single-Factor Studies

In the last chapter, we presented a general introduction to the design of experimental and observational studies. In this and the next two chapters, we shall focus on the design and analysis of single-factor studies. This includes the development of single-factor analysis of variance (ANOVA) model, the analysis and interpretation of factor level means, assessment of model adequacy, and the use of remedial measures when necessary.

In this chapter, we briefly review the design of single-factor studies and the associated linear models, then discuss the relation between regression and analysis of variance. In the next few sections we introduce in detail the single-factor ANOVA model and the associated  $F$  test for equality of factor level means. We then consider alternative formulations of the ANOVA model, followed by a regression approach to the single-factor ANOVA model. In the last few sections, we consider a nonparametric randomization test as an alternative to the ANOVA test, and, finally, we present two methods for the planning of sample sizes in single-factor studies.

---

## 16.1 Single-Factor Experimental and Observational Studies

Single-factor experimental and observational studies are the most basic form of comparative studies used in practice. In a single-factor experimental study, the treatments correspond to the levels of the factor, and randomization is used to assign the treatments to the experimental units. In the following we present three examples of single-factor studies. The first two examples are experimental studies, and the third is a cross-sectional observational study. We then briefly review the approach described in Chapter 15 for modeling a single-factor study.

---

### Example 1

A hospital research staff wished to determine the best dosage level for a standard type of drug therapy to treat a medical condition. In order to compare the effectiveness of three dosage levels, 30 patients with the medical problem were recruited to participate in a pilot study. Each patient was randomly assigned to one of the three drug dosage levels. Randomization was performed in such a way that an equal number of patients ended up being evaluated for each drug dosage level, i.e., with exactly 10 patients studied in each drug dosage level group. This is an example of completely randomized design, based on a single, three-level quantitative factor. This particular design is said to be *balanced*, because each treatment is replicated the same number of times.

**Example 2**

In an experiment to investigate absorptive properties of four different formulations of a paper towel, five sheets of paper towel were randomly selected from each of the four types (formulation 1, formulation 2, formulation 3, and formulation 4) of paper towel. Twenty 6-ounce beakers of water were prepared, and the twenty paper towel sheets were randomly assigned to the beakers. Paper towels were then fully submerged in the beaker water for 10 seconds, withdrawn, and the amount of water absorbed by each paper towel sheet was determined. This is an example of a completely randomized design, based on a single, four-level qualitative factor.

**Example 3**

Four machines in a plant were studied with respect to the diameters of ball bearings they produced. The purpose of the study was to determine whether substantial differences in the diameters of ball bearings existed between the machines. If so, the machines would need to be calibrated. This is an example of an observational study, as no randomization of treatments to experimental units occurred.

As we noted in Chapter 15, although the first two examples are experimental studies and the third is an observational study, the methods used for statistical analysis are generally the same. If the single factor has  $r$  levels, one approach to constructing a linear statistical model employs  $r - 1$  indicator variables as predictors. Then the response for the  $j$ th replicate of the  $i$ th treatment or factor level is modeled:

$$Y_{ij} = \beta_0 + \beta_1 X_{ij1} + \cdots + \beta_{r-1} X_{ij,r-1} + \varepsilon_{ij}$$

where:

$$\begin{aligned} X_{ij1} &= \begin{cases} 1 & \text{if treatment 1} \\ 0 & \text{otherwise} \end{cases} \\ X_{ij2} &= \begin{cases} 1 & \text{if treatment 2} \\ 0 & \text{otherwise} \end{cases} \\ &\dots \\ X_{ij,r-1} &= \begin{cases} 1 & \text{if treatment } r - 1 \\ 0 & \text{otherwise} \end{cases} \end{aligned}$$

Recall that because all of the predictors are indicator variables, this model is sometimes referred to as an *analysis of variance* model.

For the first example, we have an alternative. Because the factor—dosage level—is quantitative with three levels, we could also model its effect using a second-order (or lower-order) polynomial regression model, as described in Section 8.1. Specifically, two choices for the first example are:

$$Y_{ij} = \beta_0 + \beta_1 X_{ij1} + \beta_2 X_{ij2} + \varepsilon_{ij} \quad \text{ANOVA Model}$$

where:

$$\begin{aligned} X_{ij1} &= \begin{cases} 1 & \text{if treatment 1} \\ 0 & \text{otherwise} \end{cases} \\ X_{ij2} &= \begin{cases} 1 & \text{if treatment 2} \\ 0 & \text{otherwise} \end{cases} \end{aligned}$$

or, employing second-order polynomial model (8.1):

$$Y_{ij} = \beta_0 + \beta_1 x_{ij} + \beta_{11} x_{ij}^2 + \varepsilon_{ij} \quad \text{Regression Model}$$

where:

$x_{ij}$  = centered dosage level amount for the  $ij$ th case

In the next section, we discuss the choice between the two types of models.

## 16.2 Relation between Regression and Analysis of Variance

Regression analysis, as we have seen, is concerned with the statistical relation between one or more predictor variables and a response variable. Both the predictor and response variables in ordinary regression models are quantitative. The regression function describes the nature of the statistical relation between the mean response and the levels of the predictor variable(s).

We encountered the use of analysis of variance in our consideration of regression. It was used there for a variety of tests concerning the regression coefficients, the fit of the regression model, and the like. The analysis of variance is actually much more general than its use with regression models indicated. Analysis of variance models are a basic type of statistical model. They are concerned, like regression models, with the statistical relation between one or more predictor variables and a response variable. Like regression models, analysis of variance models are appropriate for both observational data and data based on formal experiments. Further, as in the usual regression models, the response variable for analysis of variance models is a quantitative variable. Analysis of variance models differ from ordinary regression models in two key respects:

1. The explanatory or predictor variables in analysis of variance models may be qualitative (gender, geographic location, plant shift, etc.).
2. If the predictor variables are quantitative, no assumption is made in analysis of variance models about the nature of the statistical relation between them and the response variable. Thus, the need to specify the nature of the regression function encountered in ordinary regression analysis does not arise in analysis of variance models.

### Illustrations

Figure 16.1 illustrates the essential differences between regression and analysis of variance models for the case where the predictor variable is quantitative. Shown in Figure 16.1a is the regression model for a pricing study involving three different price levels,  $X = \$50, \$60, \$70$ . Note that the  $XY$  plane has been rotated from its usual position so that the  $Y$  axis faces the viewer. For each level of the predictor variable, there is a probability distribution of sales volumes. The means of these probability distributions fall on the regression curve, which describes the statistical relation between price and mean sales volume.

The analysis of variance model for the same study is illustrated in Figure 16.1b. The three price levels are treated as separate populations, each leading to a probability distribution of sales volumes. The quantitative differences in the three price levels and their statistical relation to expected sales volume are not considered by the analysis of variance model.

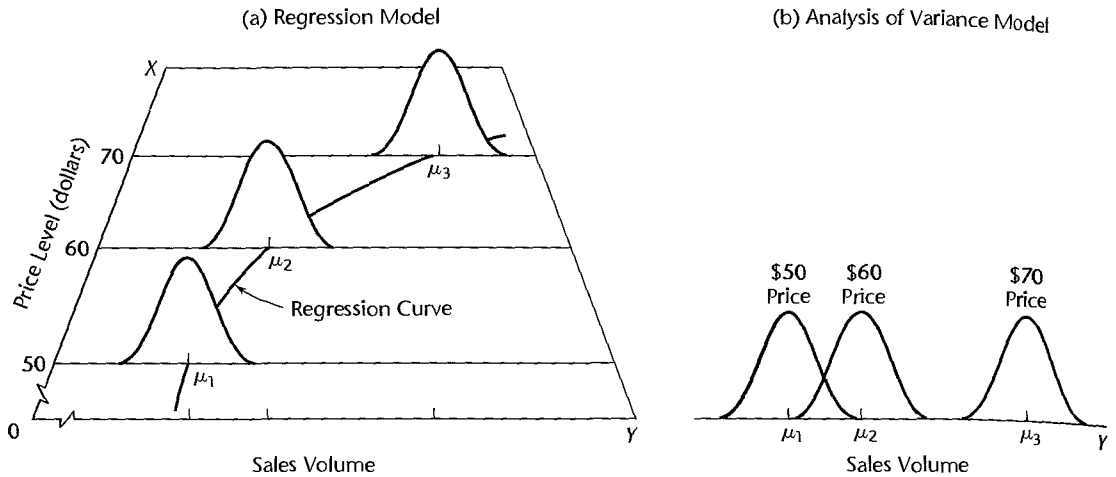
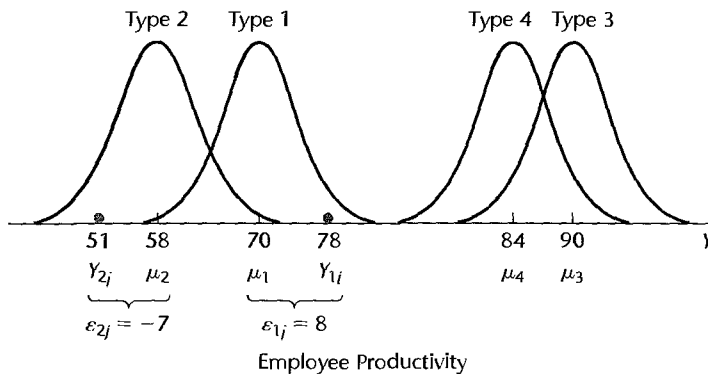
**FIGURE 16.1** Relation between Regression and Analysis of Variance Models.

**FIGURE 16.2**  
Analysis of  
Variance  
Model  
Representation  
—Incentive  
Pay Example.


Figure 16.2 illustrates the analysis of variance model for a study of the effects of four different types of incentive pay systems on employee productivity. Here, each type of incentive pay system corresponds to a different population, and there is associated with each a probability distribution of employee productivities ( $Y$ ). Since type of incentive pay system is a qualitative variable, Figure 16.2 does not contain a corresponding regression model representation.

## Choice between Two Types of Models

As we have seen in Chapter 8, regression analysis can handle qualitative predictor variables by means of indicator variables. When indicator variables are so used with regression models, the regression results will be identical to those obtained with analysis of variance models. The reason why analysis of variance exists as a distinct statistical methodology is that the structure of the predictor indicator variables permits computational simplifications that are explicitly recognized in the statistical procedures for the analysis of variance.

Hence, there is no fundamental choice between regression and analysis of variance models when the predictor variables are qualitative.

On the other hand, there is a choice in modeling when the predictor variables are quantitative. One possibility is to recognize the quantitative nature of the predictor variables explicitly; this can only be done by a regression model. The other possibility is to set up classes for each quantitative variable and then employ either indicator variables in a regression model or an analysis of variance model. As we mentioned in Chapter 8, the strategy of setting up classes for quantitative variables is sometimes followed in large-scale studies as a means of obtaining a nonparametric regression fit when there is substantial doubt about the nature of the statistical relation. Here again, analysis of variance models and regression models with indicator variables will lead to identical results.

### 3 Single-Factor ANOVA Model

#### Basic Ideas

The basic elements of the ANOVA model for a single-factor study are quite simple. Corresponding to each factor level, there is a probability distribution of responses. For example, in a study of the effects of four types of incentive pay on employee productivity, there is a probability distribution of employee productivities for each type of incentive pay. The ANOVA model assumes that:

1. Each probability distribution is normal.
2. Each probability distribution has the same variance.
3. The responses for each factor level are random selections from the corresponding probability distribution and are independent of the responses for any other factor level.

Figure 16.2 illustrates these conditions. Note the normality of the probability distributions and the constant variability. The probability distributions differ only with respect to their means. Differences in the means therefore reflect the essential factor level effects, and it is for this reason that the analysis of variance focuses on the mean responses for the different factor levels.

The analysis of the sample data from the factor level probability distributions usually proceeds in two steps:

1. Determine whether or not the factor level means are the same.
2. If the factor level means differ, examine how they differ and what the implications of the differences are.

In this chapter, we consider step 1, the testing procedure for determining whether or not the factor level means are the same. In the next chapter, we take up the analysis of the factor level means when the means differ.

#### Cell Means Model

Before stating the ANOVA model for single-factor studies, we need to develop some notation. We shall denote by  $r$  the number of levels of the factor under study (e.g.,  $r = 4$  types of incentive pay), and we shall denote any one of these levels by the index  $i$  ( $i = 1, \dots, r$ ). The number of cases for the  $i$ th factor level is denoted by  $n_i$ , and the total number of cases

in the study is denoted by  $n_T$ , where:

$$n_T = \sum_{i=1}^r n_i \quad (16.1)$$

This notation differs from that used earlier for regression models, where the subscript  $i$  identifies the case or trial.

For analysis of variance models we shall always use the last subscript to represent the case or trial for a given factor level or treatment. Here, the index  $j$  will be used to identify the given case or trial for a particular factor level. We shall let  $Y_{ij}$  denote the value of the response variable in the  $j$ th trial for the  $i$ th factor level. For instance,  $Y_{ij}$  is the productivity of the  $j$ th employee in the  $i$ th incentive plan, or the sales volume of the  $j$ th store featuring the  $i$ th type of shelf display. Since the number of cases or trials for the  $i$ th factor level is denoted by  $n_i$ , we have  $j = 1, \dots, n_i$ .

The ANOVA model can now be stated as follows:

$$Y_{ij} = \mu_i + \varepsilon_{ij} \quad (16.2)$$

where:

$Y_{ij}$  is the value of the response variable in the  $j$ th trial for the  $i$ th factor level or treatment

$\mu_i$  are parameters

$\varepsilon_{ij}$  are independent  $N(0, \sigma^2)$

$i = 1, \dots, r; j = 1, \dots, n_i$

This model is called the *cell means model* for reasons to be explained shortly. This model may be used for data from observational studies or for data from experimental studies based on a completely randomized design.

## Important Features of Model

1. The observed value of  $Y$  in the  $j$ th trial for the  $i$ th factor level or treatment is the sum of two components: (a) a constant term  $\mu_i$  and (b) a random error term  $\varepsilon_{ij}$ .

2. Since  $E\{\varepsilon_{ij}\} = 0$ , it follows that:

$$E\{Y_{ij}\} = \mu_i \quad (16.3)$$

Thus, all responses or observations  $Y_{ij}$  for the  $i$ th factor level have the same expectation  $\mu_i$ , and this parameter is the mean response for the  $i$ th factor level or treatment.

3. Since  $\mu_i$  is a constant, it follows from (A.16a) that:

$$\sigma^2\{Y_{ij}\} = \sigma^2\{\varepsilon_{ij}\} = \sigma^2 \quad (16.4)$$

Thus, all observations have the same variance, regardless of factor level.

4. Since each  $\varepsilon_{ij}$  is normally distributed, so is each  $Y_{ij}$ . This follows from (A.36) because  $Y_{ij}$  is a linear function of  $\varepsilon_{ij}$ .

5. The error terms are assumed to be independent. Hence, the error term for the outcome on any one trial has no effect on the error term for the outcome of any other trial for the

same factor level or for a different factor level. Since the  $\varepsilon_{ij}$  are independent, so are the responses  $Y_{ij}$ .

6. In view of these features, ANOVA model (16.2) can be restated as follows:

$$Y_{ij} \text{ are independent } N(\mu_i, \sigma^2) \quad (16.5)$$

Suppose that ANOVA model (16.2) is applicable to the earlier incentive pay study illustration and that the parameters are as follows:

$$\mu_1 = 70 \quad \mu_2 = 58 \quad \mu_3 = 90 \quad \mu_4 = 84 \quad \sigma = 4$$

Figure 16.2 contains a representation of this model. Note that employee productivities for incentive pay type 1 according to this model are normally distributed with mean  $\mu_1 = 70$  and standard deviation  $\sigma = 4$ .

Suppose that in the  $j$ th trial of incentive pay type 1, the observed productivity is  $Y_{1j} = 78$ . In that case, the error term value is  $\varepsilon_{1j} = 8$ , for we have:

$$\varepsilon_{1j} = Y_{1j} - \mu_1 = 78 - 70 = 8$$

Figure 16.2 shows this observation  $Y_{1j}$ . Note that the deviation of  $Y_{1j}$  from the mean  $\mu_1$  represents the error term  $\varepsilon_{1j}$ . This figure also shows the observation  $Y_{2j} = 51$ , for which the error term value is  $\varepsilon_{2j} = -7$ .

## The ANOVA Model Is a Linear Model

ANOVA model (16.2) is a linear model because it can be expressed in matrix terms in the form (6.19), i.e., as  $\mathbf{Y} = \mathbf{X}\boldsymbol{\beta} + \mathbf{e}$ . We illustrate this for a study involving  $r = 3$  treatments, and for which  $n_1 = n_2 = n_3 = 2$ .  $\mathbf{Y}$ ,  $\mathbf{X}$ ,  $\boldsymbol{\beta}$ , and  $\mathbf{e}$  are then defined as follows here:

$$\mathbf{Y} = \begin{bmatrix} Y_{11} \\ Y_{12} \\ Y_{21} \\ Y_{22} \\ Y_{31} \\ Y_{32} \end{bmatrix} \quad \mathbf{X} = \begin{bmatrix} 1 & 0 & 0 \\ 1 & 0 & 0 \\ 0 & 1 & 0 \\ 0 & 1 & 0 \\ 0 & 0 & 1 \\ 0 & 0 & 1 \end{bmatrix} \quad \boldsymbol{\beta} = \begin{bmatrix} \mu_1 \\ \mu_2 \\ \mu_3 \end{bmatrix} \quad \mathbf{e} = \begin{bmatrix} \varepsilon_{11} \\ \varepsilon_{12} \\ \varepsilon_{21} \\ \varepsilon_{22} \\ \varepsilon_{31} \\ \varepsilon_{32} \end{bmatrix} \quad (16.6)$$

Note the simple structure of the  $\mathbf{X}$  matrix and that the  $\boldsymbol{\beta}$  vector consists of the means  $\mu_i$ .

To see that these matrices yield ANOVA model (16.2), recall from (6.20) that the vector of expected values  $E\{Y_{ij}\}$  is given by  $\mathbf{E}\{\mathbf{Y}\} = \mathbf{X}\boldsymbol{\beta}$ . We thus obtain:

$$\mathbf{E}\{\mathbf{Y}\} = \begin{bmatrix} E\{Y_{11}\} \\ E\{Y_{12}\} \\ E\{Y_{21}\} \\ E\{Y_{22}\} \\ E\{Y_{31}\} \\ E\{Y_{32}\} \end{bmatrix} = \mathbf{X}\boldsymbol{\beta} = \begin{bmatrix} 1 & 0 & 0 \\ 1 & 0 & 0 \\ 0 & 1 & 0 \\ 0 & 1 & 0 \\ 0 & 0 & 1 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} \mu_1 \\ \mu_2 \\ \mu_3 \end{bmatrix} = \begin{bmatrix} \mu_1 \\ \mu_1 \\ \mu_2 \\ \mu_2 \\ \mu_3 \\ \mu_3 \end{bmatrix} \quad (16.7)$$

This indicates properly that  $E\{Y_{ij}\} = \mu_i$ . Hence, ANOVA model (16.2)— $Y_{ij} = \mu_i + \varepsilon_{ij}$ —in matrix form is given by  $\mathbf{Y} = \mathbf{X}\boldsymbol{\beta} + \boldsymbol{\varepsilon}$ :

$$\mathbf{Y} = \begin{bmatrix} Y_{11} \\ Y_{12} \\ Y_{21} \\ Y_{22} \\ Y_{31} \\ Y_{32} \end{bmatrix} = \mathbf{X}\boldsymbol{\beta} + \boldsymbol{\varepsilon} = \begin{bmatrix} \mu_1 \\ \mu_1 \\ \mu_2 \\ \mu_2 \\ \mu_3 \\ \mu_3 \end{bmatrix} + \begin{bmatrix} \varepsilon_{11} \\ \varepsilon_{12} \\ \varepsilon_{21} \\ \varepsilon_{22} \\ \varepsilon_{31} \\ \varepsilon_{32} \end{bmatrix} \quad (16.8)$$

Since the error terms in the model have the same structure as those in general linear regression model (6.19)—namely, independence and constant variance—the variance-covariance matrix of the error terms in the ANOVA model is the same as in (6.19):

$$\sigma^2\{\boldsymbol{\varepsilon}\} = \begin{bmatrix} \sigma^2 & 0 & \cdots & 0 \\ 0 & \sigma^2 & \cdots & 0 \\ \vdots & \vdots & & \vdots \\ 0 & 0 & \cdots & \sigma^2 \end{bmatrix} = \sigma^2\mathbf{I} \quad (16.9)$$

In addition, like for general linear regression model (6.19), the variance-covariance matrix of the  $Y$  responses is the same as that of the error terms:

$$\sigma^2\{\mathbf{Y}\} = \sigma^2\mathbf{I} \quad (16.10)$$

When ANOVA model (16.2) is expressed as a linear model, as in (16.8), it can be seen why it is called the cell means model, because the  $\boldsymbol{\beta}$  vector contains the means of the “cells”—here factor levels. In Section 16.7 we discuss an equivalent ANOVA model called the factor effects model, where the  $\boldsymbol{\beta}$  vector contains components of the factor level means.

## Interpretation of Factor Level Means

**Observational Data.** In an observational study, the factor level means  $\mu_i$  correspond to the means for the different factor level populations. For instance, in a study of the productivity of employees in each of three shifts operated in a plant, the populations consist of the employee productivities for each of the three shifts. The population mean  $\mu_1$  is the mean productivity for employees in shift 1, and  $\mu_2$  and  $\mu_3$  are interpreted similarly. The variance  $\sigma^2$  refers to the variability of employee productivities within a shift.

**Experimental Data.** In an experimental study, the factor level mean  $\mu_i$  stands for the mean response that would be obtained if the  $i$ th treatment were applied to all units in the population of experimental units about which inferences are to be drawn. Similarly, the variance  $\sigma^2$  refers to the variability of responses if any given experimental treatment were applied to the entire population of experimental units. For instance, in a completely randomized design to study the effects of three different training programs on employee productivity, in which 90 employees participate, a third of these employees is assigned at random to each of the three programs. The mean  $\mu_1$  here denotes the mean productivity if training program 1 were given to each employee in the population of experimental units; the means  $\mu_2$  and  $\mu_3$  are interpreted correspondingly. The variance  $\sigma^2$  denotes the variability in productivities if any one training program were given to each employee in the population of experimental units.



## Distinction between ANOVA Models I and II

We shall consider two single-factor analysis of variance models. For brevity, we shall refer to these as ANOVA models I and II. ANOVA model I, which was stated in (16.2), applies to such cases as a comparison of five different advertisements or a comparison of four different rust inhibitors, where the conclusions pertain to just those factor levels included in the study. ANOVA model II, to be discussed in Chapter 25, applies to a different type of situation, namely, where the conclusions extend to a population of factor levels of which the levels in the study are a sample. Consider, for instance, a company that owns several hundred retail stores throughout the country. Seven of these stores are selected at random, and a sample of employees from each store is then chosen and asked in a confidential interview for an evaluation of the management of the store. The seven stores in the study constitute the seven levels of the factor under study, namely, retail store. In this case, however, management is not just interested in the seven stores included in the study but wishes to generalize the study results to all of the retail stores it owns. Another example when ANOVA model II is applicable is when three machines out of 75 in a plant are selected at random and their daily output is studied for a period of 10 days. The three machines constitute the three factor levels in this study, but interest is not just in the three machines in the study but in all machines in the plant.

Thus, the essential difference between situations where ANOVA models I and II are applicable is that model I is relevant when the factor levels are chosen because of intrinsic interest in them (e.g., five different advertisements) and they are not considered to be a sample from a larger population. ANOVA model II is appropriate when the factor levels constitute a sample from a larger population (e.g., three machines out of 75) and interest is in this larger population. Thus, ANOVA model I is also referred as the *fixed effects* model, and ANOVA model II is called the *random effects* model. In this and the next two chapters, we focus on ANOVA model I. For brevity, we omit the word “fixed” or “model I” and simply refer to the model as the ANOVA model.

### Comment

The ANOVA model (16.2) for single-factor studies, like any other statistical model, is not likely to be met exactly by any real-world situation. However, it will be met approximately in many cases. As we shall note later, the statistical procedures based on ANOVA model (16.2) are quite robust, so that even if the actual conditions differ substantially from those of the model, the statistical analysis may still be an appropriate approximation. ■

## 16.4 Fitting of ANOVA Model

The parameters of ANOVA model (16.2) are ordinarily unknown and must be estimated from sample data. As with normal error regression models, the method of least squares and the method of maximum likelihood lead to the same estimators of the model parameters  $\mu_i$  in normal error ANOVA model (16.2). Before turning to these estimators, we shall describe an example to be used in this chapter and the next, and we shall develop needed additional notation.

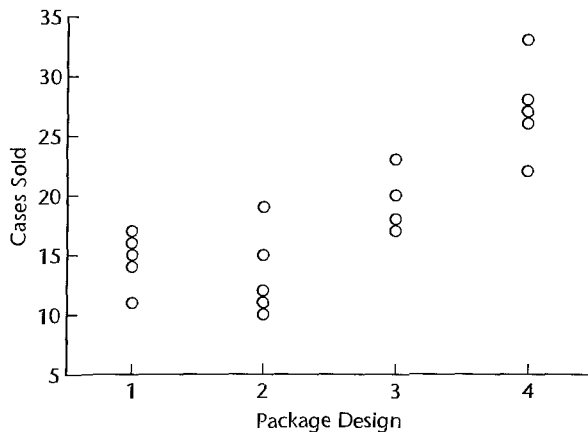
### Example

The Kenton Food Company wished to test four different package designs for a new breakfast cereal. Twenty stores, with approximately equal sales volumes, were selected as the experimental units. Each store was randomly assigned one of the package designs, with each

**TABLE 16.1**  
**Number of**  
**Cases Sold by**  
**Stores for Each**  
**of Four**  
**Package**  
**Designs—**  
**Kenton Food**  
**Company**  
**Example.**

Package Design <i>i</i>	Store ( <i>j</i> )					Total $Y_{i.}$	Mean $\bar{Y}_{i.}$	Number of Stores $n_i$
	1	2	3	4	5			
1	11	17	16	14	15	73	14.6	5
2	12	10	15	19	11	67	13.4	5
3	23	20	18	17		78	19.5	4
4	27	33	22	26	28	136	27.2	5
All designs						$Y_{..} = 354$	$\bar{Y}_{..} = 18.63$	19

**FIGURE 16.3**  
**JMP Scatter**  
**Plot of Number**  
**of Cases Sold**  
**by Package**  
**Design—**  
**Kenton Food**  
**Company**  
**Example.**



package design assigned to five stores. A fire occurred in one store during the study period, so this store had to be dropped from the study. Hence, one of the designs was tested in only four stores. The stores were chosen to be comparable in location and sales volume. Other relevant conditions that could affect sales, such as price, amount and location of shelf space, and special promotional efforts, were kept the same for all of the stores in the experiment. Sales, in number of cases, were observed for the study period, and the results are recorded in Table 16.1. This study is a completely randomized design with package design as the single, four-level factor.

Figure 16.3 contains a JMP scatter plot of the number of cases sold versus package design number. We readily see that designs 3 and 4 led to the largest sales, and that designs 1 and 2 led to smaller sales. We also see that the variability in store sales appears to be about the same for the four designs, consistent with ANOVA model (16.2). To make more formal inferences, we first need to develop some additional notation.

## Notation

As explained earlier,  $Y_{ij}$  represents the observation or response for the  $j$ th sample unit for the  $i$ th factor level. For the Kenton Food Company example,  $Y_{ij}$  denotes the number of cases sold by the  $j$ th store assigned to the  $i$ th package design. For instance,  $Y_{11}$  represents the sales of the first store assigned package design 1. For our example,  $Y_{11} = 11$  cases. Similarly, sales of the second store assigned package design 3 are  $Y_{32} = 20$  cases.

The total of the observations for the  $i$ th factor level is denoted by  $Y_{i.}$ :

$$Y_{i.} = \sum_{j=1}^{n_i} Y_{ij} \quad (16.11)$$

Note that the dot in  $Y_{i.}$  indicates an aggregation over the  $j$  index; in our example, the aggregation is over all stores assigned to the  $i$ th package design. For instance, the total sales for all stores assigned package design 1 are, according to Table 16.1,  $Y_{1.} = 73$  cases. Similarly, total sales for all stores assigned package design 4 are  $Y_{4.} = 136$  cases.

The sample mean for the  $i$ th factor level is denoted by  $\bar{Y}_{i.}$ :

$$\bar{Y}_{i.} = \frac{\sum_{j=1}^{n_i} Y_{ij}}{n_i} = \frac{Y_{i.}}{n_i} \quad (16.12)$$

In our example, the mean number of cases sold by stores assigned package design 1 is  $\bar{Y}_{1.} = 73/5 = 14.6$ . Note that the dot in the subscript  $\bar{Y}_{i.}$  indicates that the averaging is done over  $j$  (stores).

The total of all observations in the study is denoted by  $Y_{..}$ :

$$Y_{..} = \sum_{i=1}^r \sum_{j=1}^{n_i} Y_{ij} \quad (16.13)$$

where the two dots indicate aggregation over both the  $j$  and  $i$  indexes (in our example, over all stores for any one package design and then over all package designs). In our example, the total sales for all stores for all designs are  $Y_{..} = 354$ .

Finally, the overall mean for all responses is denoted by  $\bar{Y}_{..}$ :

$$\bar{Y}_{..} = \frac{\sum_i \sum_j Y_{ij}}{n_T} = \frac{Y_{..}}{n_T} \quad (16.14)$$

The two dots here indicate that the averaging is done over both  $i$  and  $j$ . For our example, we have from Table 16.1 that  $\bar{Y}_{..} = 354/19 = 18.63$ . Note that the overall mean (16.14) can be written as a weighted average of the factor level means in (16.12):

$$\bar{Y}_{..} = \sum_{i=1}^r \frac{n_i}{n_T} \bar{Y}_{i.} \quad (16.14a)$$

## Least Squares and Maximum Likelihood Estimators

According to the least squares criterion, the sum of the squared deviations of the observations around their expected values must be minimized with respect to the parameters. For ANOVA model (16.2), we know from (16.3) that the expected value of observation  $Y_{ij}$  is  $E\{Y_{ij}\} = \mu_i$ . Hence, the quantity to be minimized is:

$$Q = \sum_i \sum_j (Y_{ij} - \mu_i)^2 \quad (16.15)$$

Now (16.15) can be written as follows:

$$Q = \sum_j (Y_{1j} - \mu_1)^2 + \sum_j (Y_{2j} - \mu_2)^2 + \cdots + \sum_j (Y_{rj} - \mu_r)^2 \quad (16.15a)$$

Note that each of the parameters appears in only one of the component sums in (16.15a). Hence,  $Q$  can be minimized by minimizing each of the component sums separately. It is well known that the sample mean minimizes a sum of squared deviations. Hence, the least squares estimator of  $\mu_i$ , denoted by  $\hat{\mu}_i$ , is:

$$\hat{\mu}_i = \bar{Y}_i. \quad (16.16)$$

Thus, the *fitted value* for observation  $Y_{ij}$ , denoted by  $\hat{Y}_{ij}$  for regression models, is simply the corresponding factor level sample mean here:

$$\hat{Y}_{ij} = \bar{Y}_i. \quad (16.17)$$

The same estimators are obtained by the method of maximum likelihood. The likelihood function here corresponds to that in (1.26) for the normal error simple linear regression model, except that the regression model expected value  $\beta_0 + \beta_1 X_i$  is replaced here by  $\mu_i$ :

$$L(\mu_1, \dots, \mu_r, \sigma^2) = \frac{1}{(2\pi\sigma^2)^{n/2}} \exp \left[ -\frac{1}{2\sigma^2} \sum_i \sum_j (Y_{ij} - \mu_i)^2 \right] \quad (16.18)$$

Maximizing this likelihood function with respect to the parameters  $\mu_i$  is equivalent to minimizing the sum  $\sum_i \sum_j (Y_{ij} - \mu_i)^2$  in the exponent, which is the least squares criterion in (16.15).

### Example

For the Kenton Food Company example, the least squares and maximum likelihood estimates of the model parameters are as follows according to Table 16.1:

Parameter	Estimate
$\mu_1$	$\hat{\mu}_1 = \bar{Y}_1 = 14.6$
$\mu_2$	$\hat{\mu}_2 = \bar{Y}_2 = 13.4$
$\mu_3$	$\hat{\mu}_3 = \bar{Y}_3 = 19.5$
$\mu_4$	$\hat{\mu}_4 = \bar{Y}_4 = 27.2$

Thus, the mean sales per store with package design 1 are estimated to be 14.6 cases for the population of stores under study, and the fitted value for each of the observations for package design 1 is  $\hat{Y}_{1j} = \bar{Y}_1 = 14.6$ . Similarly, the mean sales for package design 2 are estimated to be 13.4 cases per store, and the fitted values for each response for this package design is  $\hat{Y}_{2j} = \bar{Y}_2 = 13.4$ .

### Comments

1. The least squares and maximum likelihood estimators in (16.16) have all of the desirable properties mentioned in Chapter 1 for the regression estimators. For example, they are minimum variance unbiased estimators.

2. To derive the least squares estimator of  $\mu_i$ , we need to minimize, with respect to  $\mu_i$ , the  $i$ th component sum of squares in (16.15a):

$$Q_i = \sum_j (Y_{ij} - \mu_i)^2 \quad (16.19)$$

Differentiating with respect to  $\mu_i$ , we obtain:

$$\frac{dQ_i}{d\mu_i} = \sum_j -2(Y_{ij} - \mu_i)$$

When we set this derivative equal to zero and replace the parameter  $\mu_i$  by the least squares estimator  $\hat{\mu}_i$ , we obtain the result in (16.16):

$$\begin{aligned} -2 \sum_{j=1}^{n_i} (Y_{ij} - \hat{\mu}_i) &= 0 \\ \sum_j Y_{ij} &= n_i \hat{\mu}_i \\ \hat{\mu}_i &= \bar{Y}_{i.} \end{aligned}$$

## Residuals

Residuals are highly useful for examining the aptness of ANOVA models. The residual  $e_{ij}$  is again defined, as for regression models, as the difference between the observed and fitted values:

$$e_{ij} = Y_{ij} - \hat{Y}_{ij} = Y_{ij} - \bar{Y}_{i.} \quad (16.20)$$

Thus, a residual here represents the deviation of an observation from its estimated factor level mean.

An important property of the residuals for ANOVA model (16.2) is that they sum to zero for each factor level  $i$ :

$$\sum_j e_{ij} = 0 \quad i = 1, \dots, r \quad (16.21)$$

As for regression analysis, residuals for ANOVA models are useful for examining the appropriateness of the ANOVA model. We shall discuss this use of residuals in Chapter 18.

## Example

Table 16.2 contains the residuals for the Kenton Food Company example. For instance, from Table 16.1, we find:

$$e_{11} = Y_{11} - \bar{Y}_{1.} = 11 - 14.6 = -3.6$$

$$e_{21} = Y_{21} - \bar{Y}_{2.} = 12 - 13.4 = -1.4$$

Note from Table 16.2 that the residuals sum to zero for each factor level, as expected.

**TABLE 16.2**  
Residuals—  
Kenton Food  
Company  
Example.

Package Design <i>i</i>	Store ( <i>j</i> )					Total
	1	2	3	4	5	
1	-3.6	2.4	1.4	-.6	.4	0
2	-1.4	-3.4	1.6	5.6	-2.4	0
3	3.5	.5	-1.5	-2.5		0
4	-.2	5.8	-5.2	-1.2	.8	0
All designs						0

## 16.5 Analysis of Variance

Just as the analysis of variance for a regression model partitions the total sum of squares into the regression sum of squares and the error sum of squares, so a corresponding partitioning exists for ANOVA model (16.2).

### Partitioning of $SSTO$

The total variability of the  $Y_{ij}$  observations, not using any information about factor levels, is measured in terms of the total deviation of each observation, i.e., the deviation of  $Y_{ij}$  around the overall mean  $\bar{Y}_{..}$ :

$$Y_{ij} - \bar{Y}_{..} \quad (16.22)$$

When we utilize information about the factor levels, the deviations reflecting the uncertainty remaining in the data are those of each observation  $Y_{ij}$  around its respective estimated factor level mean  $\bar{Y}_{i.}$ :

$$Y_{ij} - \bar{Y}_{i.} \quad (16.23)$$

The difference between the deviations (16.22) and (16.23) reflects the difference between the estimated factor level mean and the overall mean:

$$(Y_{ij} - \bar{Y}_{..}) - (Y_{ij} - \bar{Y}_{i.}) = \bar{Y}_{i.} - \bar{Y}_{..} \quad (16.24)$$

Note from (16.24) that we can decompose the total deviation  $Y_{ij} - \bar{Y}_{..}$  into two components:

$$\underbrace{Y_{ij} - \bar{Y}_{..}}_{\text{Total deviation}} = \underbrace{\bar{Y}_{i.} - \bar{Y}_{..}}_{\substack{\text{Deviation of} \\ \text{estimated} \\ \text{factor level} \\ \text{mean around} \\ \text{overall mean}}} + \underbrace{Y_{ij} - \bar{Y}_{i.}}_{\substack{\text{Deviation} \\ \text{around} \\ \text{estimated} \\ \text{factor} \\ \text{level mean}}} \quad (16.25)$$

Thus, the total deviation  $Y_{ij} - \bar{Y}_{..}$  can be viewed as the sum of two components:

1. The deviation of the estimated factor level mean around the overall mean.
2. The deviation of  $Y_{ij}$  around its estimated factor level mean, which is simply the residual  $e_{ij}$  according to (16.20).

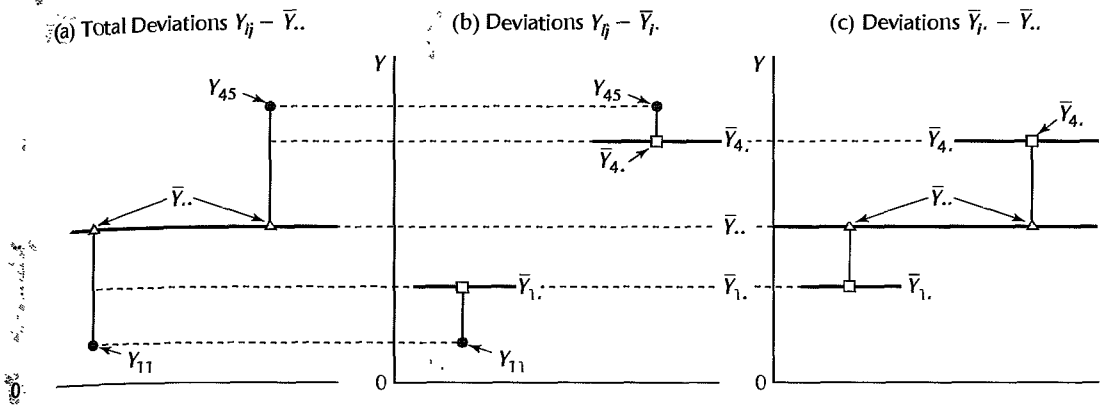
Figure 16.4 illustrates this decomposition for the Kenton Food Company example for two of the observations,  $Y_{11}$  and  $Y_{45}$ .

When we square both sides in (16.25) and then sum, the cross products on the right drop out and we obtain:

$$\sum_i \sum_j (Y_{ij} - \bar{Y}_{..})^2 = \sum_i n_i (\bar{Y}_{i.} - \bar{Y}_{..})^2 + \sum_i \sum_j (Y_{ij} - \bar{Y}_{i.})^2 \quad (16.26)$$

The term on the left measures the total variability of the  $Y_{ij}$  observations and is denoted, as

**RE 16.4 Illustration of Partitioning of Total Deviations  $Y_{ij} - \bar{Y}_{..}$ —Kenton Food Company Example (not entered to scale; only observations  $Y_{11}$  and  $Y_{45}$  are shown).**



for regression, by *SSTO* for *total sum of squares*:

$$SSTO = \sum_i \sum_j (Y_{ij} - \bar{Y}_{..})^2 \quad (16.27)$$

The first term on the right in (16.26) will be denoted by *SSTR*, standing for *treatment sum of squares*:

$$SSTR = \sum_i n_i (\bar{Y}_{i.} - \bar{Y}_{..})^2 \quad (16.28)$$

The second term on the right in (16.26) will be denoted by *SSE*, standing for *error sum of squares*:

$$SSE = \sum_i \sum_j (Y_{ij} - \bar{Y}_{i.})^2 = \sum_i \sum_j e_{ij}^2 \quad (16.29)$$

Thus, (16.26) can be written equivalently:

$$SSTO = SSTR + SSE \quad (16.30)$$

The correspondence to the regression decomposition in (2.50) is readily apparent.

The total sum of squares for the analysis of variance model is therefore made up of these two components:

1. *SSE*: A measure of the random variation of the observations around the respective estimated factor level means. The less variation among the observations for each factor level, the smaller is *SSE*. If *SSE* = 0, the observations for any given factor level are all the same, and this holds for all factor levels. The more the observations for each factor level differ among themselves, the larger will be *SSE*.

2. *SSTR*: A measure of the extent of differences between the estimated factor level means, based on the deviations of the estimated factor level means  $\bar{Y}_{i.}$  around the overall mean  $\bar{Y}_{..}$ . If all estimated factor level means  $\bar{Y}_{i.}$  are the same, then *SSTR* = 0. The more the estimated factor level means differ, the larger will be *SSTR*.

**Example**

The analysis of variance breakdown of the total sum of squares for the Kenton Food Company example in Table 16.1 is obtained as follows, using (16.27), (16.28), and (16.29):

$$\begin{aligned} SSTO &= (11 - 18.63)^2 + (17 - 18.63)^2 + (16 - 18.63)^2 + \cdots + (28 - 18.63)^2 \\ &= 746.42 \end{aligned}$$

$$\begin{aligned} SSTR &= 5(14.6 - 18.63)^2 + 5(13.4 - 18.63)^2 + 4(19.5 - 18.63)^2 + 5(27.2 - 18.63)^2 \\ &= 588.22 \end{aligned}$$

$$\begin{aligned} SSE &= (11 - 14.6)^2 + (17 - 14.6)^2 + (16 - 14.6)^2 + \cdots + (28 - 27.2)^2 \\ &= 158.20 \end{aligned}$$

Thus, the decomposition of  $SSTO$  is:

$$746.42 = 588.22 + 158.20$$

$$SSTO = SSTR + SSE$$

Note that much of the total variation in the observations is associated with variation between the estimated factor level means.

**Comments**

1. To prove (16.26), we begin by considering (16.25):

$$Y_{ij} - \bar{Y}_{..} = (\bar{Y}_{i.} - \bar{Y}_{..}) + (Y_{ij} - \bar{Y}_{i.})$$

Squaring both sides we obtain:

$$(Y_{ij} - \bar{Y}_{..})^2 = (\bar{Y}_{i.} - \bar{Y}_{..})^2 + (Y_{ij} - \bar{Y}_{i.})^2 + 2(\bar{Y}_{i.} - \bar{Y}_{..})(Y_{ij} - \bar{Y}_{i.})$$

When we sum over all sample observations in the study (i.e., over both  $i$  and  $j$ ), we obtain:

$$\sum_i \sum_j (Y_{ij} - \bar{Y}_{..})^2 = \sum_i \sum_j (\bar{Y}_{i.} - \bar{Y}_{..})^2 + \sum_i \sum_j (Y_{ij} - \bar{Y}_{i.})^2 + \sum_i \sum_j 2(\bar{Y}_{i.} - \bar{Y}_{..})(Y_{ij} - \bar{Y}_{i.}) \quad (16.31)$$

The first term on the right in (16.31) equals:

$$\sum_i \sum_j (\bar{Y}_{i.} - \bar{Y}_{..})^2 = \sum_i n_i (\bar{Y}_{i.} - \bar{Y}_{..})^2 \quad (16.32)$$

since  $(\bar{Y}_{i.} - \bar{Y}_{..})^2$  is constant when summed over  $j$ ; hence,  $n_i$  such terms are picked up for the summation over  $j$ .

The third term on the right in (16.31) equals zero:

$$\sum_i \sum_j 2(\bar{Y}_{i.} - \bar{Y}_{..})(Y_{ij} - \bar{Y}_{i.}) = 2 \sum_i (\bar{Y}_{i.} - \bar{Y}_{..}) \sum_j (Y_{ij} - \bar{Y}_{i.}) = 0 \quad (16.33)$$

This follows because  $\bar{Y}_{i.} - \bar{Y}_{..}$  is constant for the summation over  $j$ ; hence, it can be brought in front of the summation sign over  $j$ . Further,  $\sum_j (Y_{ij} - \bar{Y}_{i.}) = 0$  for all  $i$ , since the sum of the deviations around the arithmetic mean is always zero.

Thus, (16.31) reduces to (16.26).



2. The squared estimated factor level mean deviations  $(\bar{Y}_{i.} - \bar{Y}_{..})^2$  in *SSTR* in (16.28) are weighted by the number of cases  $n_i$  for that factor level. The reason is that for each observation  $Y_{ij}$  at factor level  $i$ , the deviation component  $\bar{Y}_{i.} - \bar{Y}_{..}$  is the same. ■

## Breakdown of Degrees of Freedom

Corresponding to the decomposition of the total sum of squares, we can also obtain a breakdown of the associated degrees of freedom.

*SSTO* has  $n_T - 1$  degrees of freedom associated with it. There are altogether  $n_T$  deviations  $Y_{ij} - \bar{Y}_{..}$ , but one degree of freedom is lost because the deviations are not independent in that they must sum to zero; i.e.,  $\sum \sum (Y_{ij} - \bar{Y}_{..}) = 0$ .

*SSTR* has  $r - 1$  degrees of freedom associated with it. There are  $r$  estimated factor level mean deviations  $\bar{Y}_{i.} - \bar{Y}_{..}$ , but one degree of freedom is lost because the deviations are not independent in that the weighted sum must equal zero; i.e.,  $\sum n_i (\bar{Y}_{i.} - \bar{Y}_{..}) = 0$ .

*SSE* has  $n_T - r$  degrees of freedom associated with it. This can be readily seen by considering the component of *SSE* for the  $i$ th factor level:

$$\sum_{j=1}^{n_i} (Y_{ij} - \bar{Y}_{i.})^2 \quad (16.34)$$

The expression in (16.34) is the equivalent of a total sum of squares considering only the  $i$ th factor level. Hence, there are  $n_i - 1$  degrees of freedom associated with this sum of squares. Since *SSE* is a sum of component sums of squares such as the one in (16.34), the degrees of freedom associated with *SSE* are the sum of the component degrees of freedom:

$$(n_1 - 1) + (n_2 - 1) + \cdots + (n_r - 1) = n_T - r \quad (16.35)$$

For the Kenton Food Company example, for which  $n_T = 19$  and  $r = 4$ , the degrees of freedom associated with the three sums of squares are as follows:

<i>SS</i>	<i>df</i>
<i>SSTO</i>	$19 - 1 = 18$
<i>SSTR</i>	$4 - 1 = 3$
<i>SSE</i>	$19 - 4 = 15$

Note that degrees of freedom, like sums of squares, are additive:

$$18 = 3 + 15$$

## Mean Squares

The mean squares, as usual, are obtained by dividing each sum of squares by its associated degrees of freedom. We therefore have:

$$MSTR = \frac{SSTR}{r - 1} \quad (16.36a)$$

$$MSE = \frac{SSE}{n_T - r} \quad (16.36b)$$

Here,  $MSTR$  stands for *treatment mean square* and  $MSE$ , as before, stands for *error mean square*.

### Example

For the Kenton Food Company example, we obtain from earlier results:

$$MSTR = \frac{588.22}{3} = 196.07$$

$$MSE = \frac{158.20}{15} = 10.55$$

Note that the two mean squares do not add to  $SSTO/(n_T - 1) = 746.42/18 = 41.47$ . Thus, the mean squares here, as in regression, are not additive.

## Analysis of Variance Table

The breakdowns of the total sum of squares and degrees of freedom, together with the resulting mean squares, are presented in an ANOVA table such as Table 16.3. The ANOVA table for the Kenton Food Company example is presented in Figure 16.5 which contains the JMP output for single-factor analysis of variance. Note that the output contains the overall mean response ( $\bar{Y} = 18.63158$ ), the number of observations, the ANOVA table, and the estimated factor level means  $\bar{Y}_{i\cdot}$ . In this table, the line for the treatments source of variation is labeled “Package Design.” The results in the JMP output are shown to more decimal places than we have shown, but are consistent with our calculations. Note also that the JMP ANOVA table shows the degrees of freedom column before the sum of squares column. The columns labeled “Std Error,” “Lower 95%,” and “Upper 95%” will be discussed in Chapter 17.

## Expected Mean Squares

The expected values of  $MSE$  and  $MSTR$  can be shown to be as follows:

$$E\{MSE\} = \sigma^2 \quad (16.37a)$$

$$E\{MSTR\} = \sigma^2 + \frac{\sum n_i(\mu_i - \mu_{\cdot})^2}{r - 1} \quad (16.37b)$$

where:

$$\mu_{\cdot} = \frac{\sum n_i \mu_i}{n_T} \quad (16.37c)$$

is referred to as the weighted mean. These expected values are shown in the  $E\{MS\}$  column of Table 16.3.

**TABLE 16.3** ANOVA Table for Single-Factor Study.

Source of Variation	SS	df	MS	$E\{MS\}$
Between treatments	$SSTR = \sum n_i(\bar{Y}_{i\cdot} - \bar{Y}_{\cdot\cdot})^2$	$r - 1$	$MSTR = \frac{SSTR}{r - 1}$	$\sigma^2 + \frac{\sum n_i(\mu_i - \mu_{\cdot})^2}{r - 1}$
Error (within treatments)	$SSE = \sum \sum (Y_{ij} - \bar{Y}_{i\cdot})^2$	$n_T - r$	$MSE = \frac{SSE}{n_T - r}$	$\sigma^2$
Total	$SSTO = \sum \sum (Y_{ij} - \bar{Y}_{\cdot\cdot})^2$	$n_T - 1$		

**FIGURE 16.5**  
 Output of JMP  
 for  
 Single-Factor  
 Analysis of  
 Variance—  
 Enten Food  
 Company  
 Example.

## Oneway Anova

### Summary of Fit

Rsquare	0.788055
Adj Rsquare	0.745666
Root Mean Square Error	3.247563
Mean of Response	18.63158
Observations (or Sum Wgts)	19

### Analysis of Variance

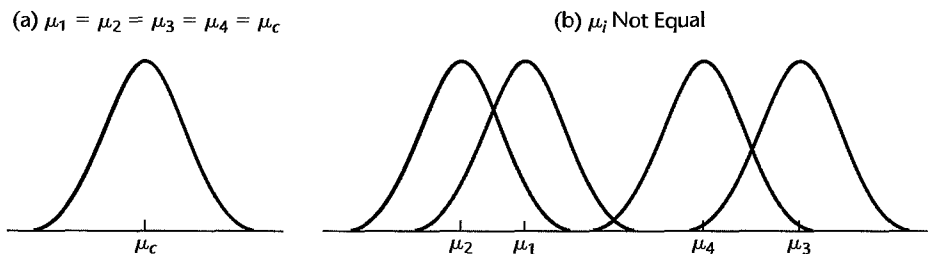
Source	DF	Sum of Squares	Mean Square	F Ratio	Prob > F
Package Design	3	588.22105	196.074	18.5911	<.0001
Error	15	158.20000	10.547		
C. Total	18	746.42105			

### Means for Oneway Anova

Level	Number	Mean	Std Error	Lower 95%	Upper 95%
1	5	14.6000	1.4524	11.504	17.696
2	5	13.4000	1.4524	10.304	16.496
3	4	19.5000	1.6238	16.039	22.961
4	5	27.2000	1.4524	24.104	30.296

Std Error uses a pooled estimate of error variance

**FIGURE 16.6**  
 Sampling  
 Distributions  
 of  $\bar{Y}_i$  for Four  
 Treatments  
 ( $n_i \equiv n$ ).



Two important features of the expected mean squares deserve attention:

1.  $MSE$  is an unbiased estimator of  $\sigma^2$ , the variance of the error terms  $\varepsilon_{ij}$ , whether or not the factor level means  $\mu_i$  are equal. This is intuitively reasonable since the variability of the observations within each factor level is not affected by the magnitudes of the estimated factor level means for normal populations.

2. When all factor level means  $\mu_i$  are equal and hence equal to the weighted mean  $\mu_{..}$ , then  $E\{MSTR\} = \sigma^2$  since the second term on the right in (16.37b) becomes zero. Hence,  $MSTR$  and  $MSE$  both estimate the error variance  $\sigma^2$  when all factor level means  $\mu_i$  are equal. When, however, the factor level means are not equal,  $MSTR$  tends on the average to be larger than  $MSE$ , since the second term in (16.37b) will then be positive. This is intuitively reasonable, as illustrated in Figure 16.6 for four treatments. The situation portrayed there assumes that all sample sizes are equal, i.e.,  $n_i \equiv n$ . When all  $\mu_i$  are equal, then all  $\bar{Y}_i$  follow the same sampling distribution, with common mean  $\mu_c$  and variance  $\sigma^2/n$ ; this is portrayed in

Figure 16.6a. When the  $\mu_i$  are not equal, on the other hand, the  $\bar{Y}_i$  follow different sampling distributions, each with the same variability  $\sigma^2/n$  but centered on different means  $\mu_i$ . One such possibility is shown in Figure 16.6b. Hence, the  $\bar{Y}_i$  will tend to differ more from each other when the  $\mu_i$  differ than when the  $\mu_i$  are equal, and consequently  $MSTR$  will tend to be larger when the factor level means are not the same than when they are equal. This property of  $MSTR$  is utilized in constructing the statistical test discussed in the next section to determine whether or not the factor level means  $\mu_i$  are the same. If  $MSTR$  and  $MSE$  are of the same order of magnitude, this is taken to suggest that the factor level means  $\mu_i$  are equal. If  $MSTR$  is substantially larger than  $MSE$ , this is taken to suggest that the  $\mu_i$  are not equal.

### Comments

1. To find the expected value of  $MSE$ , we first note that  $MSE$  can be expressed as follows:

$$\begin{aligned} MSE &= \frac{1}{n_T - r} \sum_i \sum_j (Y_{ij} - \bar{Y}_i)^2 \\ &= \frac{1}{n_T - r} \sum_i \left[ (n_i - 1) \frac{\sum_j (Y_{ij} - \bar{Y}_i)^2}{n_i - 1} \right] \end{aligned} \quad (16.38)$$

Now let us denote the ordinary sample variance of the observations for the  $i$ th factor level by  $s_i^2$ :

$$s_i^2 = \frac{\sum_j (Y_{ij} - \bar{Y}_i)^2}{n_i - 1} \quad (16.39)$$

Hence, (16.38) can be expressed as follows:

$$MSE = \frac{1}{n_T - r} \sum_i (n_i - 1) s_i^2 \quad (16.40)$$

Since it is well known that the sample variance (16.39) is an unbiased estimator of the population variance, which in our case is  $\sigma^2$  for all factor levels, we obtain:

$$\begin{aligned} E\{MSE\} &= \frac{1}{n_T - r} \sum_i (n_i - 1) E\{s_i^2\} \\ &= \frac{1}{n_T - r} \sum_i (n_i - 1) \sigma^2 \\ &= \sigma^2 \end{aligned}$$

2. We shall derive the expected value of  $MSTR$  for the special case when all sample sizes  $n_i$  are the same, namely, when  $n_i \equiv n$ . The general result in (16.37b) becomes for this special case:

$$E\{MSTR\} = \sigma^2 + \frac{n \sum (\mu_i - \mu)^2}{r - 1} \quad \text{when } n_i \equiv n \quad (16.41)$$

Further, when all factor level sample sizes are  $n$ ,  $MSTR$  as defined in (16.28) and (16.36a) becomes:

$$MSTR = \frac{n \sum (\bar{Y}_i - \bar{Y}_{..})^2}{r - 1} \quad \text{when } n_i \equiv n \quad (16.42)$$

To derive (16.41), consider the model formulation for  $Y_{ij}$  in (16.2):

$$Y_{ij} = \mu_i + \varepsilon_{ij}$$

Averaging the  $Y_{ij}$  for the  $i$ th factor level, we obtain:

$$\bar{Y}_{i.} = \mu_i + \bar{\varepsilon}_{i.} \quad (16.43)$$

where  $\bar{\varepsilon}_{i.}$  is the average of the  $\varepsilon_{ij}$  for the  $i$ th factor level:

$$\bar{\varepsilon}_{i.} = \frac{\sum_j \varepsilon_{ij}}{n} \quad (16.44)$$

Averaging the  $Y_{ij}$  over all factor levels, we obtain:

$$\bar{Y}_{..} = \mu_{..} + \bar{\varepsilon}_{..} \quad (16.45)$$

where  $\mu_{..}$ , which is defined in (16.37c), becomes for  $n_i \equiv n$ :

$$\mu_{..} = \frac{n \sum_r \mu_r}{nr} = \frac{\sum_r \mu_r}{r} \quad \text{when } n_i \equiv n \quad (16.46)$$

and  $\bar{\varepsilon}_{..}$  is the average of all  $\varepsilon_{ij}$ :

$$\bar{\varepsilon}_{..} = \frac{\sum_r \sum_j \varepsilon_{rj}}{nr} \quad (16.47)$$

Since the sample sizes are equal, we also have:

$$\bar{Y}_{..} = \frac{\sum_r \bar{Y}_{r.}}{r} \quad \bar{\varepsilon}_{..} = \frac{\sum_r \bar{\varepsilon}_{r.}}{r} \quad (16.48)$$

Using (16.43) and (16.45), we obtain:

$$\bar{Y}_{i.} - \bar{Y}_{..} = (\mu_i + \bar{\varepsilon}_{i.}) - (\mu_{..} + \bar{\varepsilon}_{..}) = (\mu_i - \mu_{..}) + (\bar{\varepsilon}_{i.} - \bar{\varepsilon}_{..}) \quad (16.49)$$

When we square  $\bar{Y}_{i.} - \bar{Y}_{..}$  and sum over the factor levels, we obtain:

$$\sum (\bar{Y}_{i.} - \bar{Y}_{..})^2 = \sum (\mu_i - \mu_{..})^2 + \sum (\bar{\varepsilon}_{i.} - \bar{\varepsilon}_{..})^2 + 2 \sum (\mu_i - \mu_{..})(\bar{\varepsilon}_{i.} - \bar{\varepsilon}_{..}) \quad (16.50)$$

We now wish to find  $E\{\sum (\bar{Y}_{i.} - \bar{Y}_{..})^2\}$ , and therefore need to find the expected value of each term on the right in (16.50):

a. Since  $\sum (\mu_i - \mu_{..})^2$  is a constant, its expectation is:

$$E\left\{\sum (\mu_i - \mu_{..})^2\right\} = \sum (\mu_i - \mu_{..})^2 \quad (16.51)$$

b. Before finding the expectation of the second term on the right, consider first the expression:

$$\frac{\sum (\bar{\varepsilon}_{i.} - \bar{\varepsilon}_{..})^2}{r - 1}$$

This is an ordinary sample variance, since  $\bar{\varepsilon}_{..}$  is the sample mean of the  $r$  terms  $\bar{\varepsilon}_{i.}$  per (16.48). We further know that the sample variance is an unbiased estimator of the variance of the variable, in this case the variable being  $\bar{\varepsilon}_{i.}$ . But  $\bar{\varepsilon}_{i.}$  is just the mean of  $n$  independent error terms  $\varepsilon_{ij}$  by (16.44). Hence:

$$\sigma^2\{\bar{\varepsilon}_{i.}\} = \frac{\sigma^2\{\varepsilon_{ij}\}}{n} = \frac{\sigma^2}{n}$$

Therefore:

$$E\left\{\frac{\sum(\bar{\epsilon}_{i.} - \bar{\epsilon}_{..})^2}{r-1}\right\} = \frac{\sigma^2}{n}$$

so that:

$$E\left\{\sum(\bar{\epsilon}_{i.} - \bar{\epsilon}_{..})^2\right\} = \frac{(r-1)\sigma^2}{n} \quad (16.52)$$

c. Since both  $\bar{\epsilon}_{i.}$  and  $\bar{\epsilon}_{..}$  are means of  $\epsilon_{ij}$  terms, all of which have expectation 0, it follows that:

$$E\{\bar{\epsilon}_{i.}\} = 0 \quad E\{\bar{\epsilon}_{..}\} = 0$$

Hence:

$$E\left\{2\sum(\mu_i - \mu_{..})(\bar{\epsilon}_{i.} - \bar{\epsilon}_{..})\right\} = 2\sum(\mu_i - \mu_{..})E\{\bar{\epsilon}_{i.} - \bar{\epsilon}_{..}\} = 0 \quad (16.53)$$

We have thus shown, by (16.51), (16.52), and (16.53), that:

$$E\left\{\sum(\bar{Y}_{i.} - \bar{Y}_{..})^2\right\} = \sum(\mu_i - \mu_{..})^2 + \frac{(r-1)\sigma^2}{n}$$

But then (16.41) follows at once:

$$\begin{aligned} E\{MSTR\} &= E\left\{\frac{n\sum(\bar{Y}_{i.} - \bar{Y}_{..})^2}{r-1}\right\} = \frac{n}{r-1} \left[\sum(\mu_i - \mu_{..})^2 + \frac{(r-1)\sigma^2}{n}\right] \\ &= \sigma^2 + \frac{n\sum(\mu_i - \mu_{..})^2}{r-1} \quad \text{when } n_i \equiv n \end{aligned}$$

## 16.6 *F* Test for Equality of Factor Level Means

It is customary to begin the analysis of a single-factor study by determining whether or not the factor level means  $\mu_i$  are equal. If, for instance, the four package designs in the Kenton Food Company example lead to the same mean sales volumes, there is no need for further analysis, such as to determine which design is best or how two particular designs compare in stimulating sales.

Thus, the alternative conclusions we wish to consider are:

$$\begin{aligned} H_0: \mu_1 &= \mu_2 = \cdots = \mu_r \\ H_a: &\text{not all } \mu_i \text{ are equal} \end{aligned} \quad (16.54)$$

### Test Statistic

The test statistic to be used for choosing between the alternatives in (16.54) is:

$$F^* = \frac{MSTR}{MSE} \quad (16.55)$$

Note that *MSTR* here plays the role corresponding to *MSR* for a regression model.

Large values of  $F^*$  support  $H_a$ , since *MSTR* will tend to exceed *MSE* when  $H_a$  holds, as we saw from (16.37). Values of  $F^*$  near 1 support  $H_0$ , since both *MSTR* and *MSE* have the same expected value when  $H_0$  holds. Hence, the appropriate test is an upper-tail one.

## Construction of $F^*$

When all treatment means  $\mu_i$  are equal, each response  $Y_{ij}$  has the same expected value. In view of the additivity of sums of squares and degrees of freedom, Cochran's theorem (2.61) then implies:

When  $H_0$  holds,  $\frac{SSE}{\sigma^2}$  and  $\frac{SSTR}{\sigma^2}$  are independent  $\chi^2$  variables

It follows in the same fashion as for regression:

When  $H_0$  holds,  $F^*$  is distributed as  $F(r - 1, n_T - r)$

When  $H_a$  holds, that is, when the  $\mu_i$  are not all equal,  $F^*$  does *not* follow the  $F$  distribution. Rather, it follows a complex distribution called the *noncentral  $F$  distribution*. We shall make use of the noncentral  $F$  distribution when we discuss the power of the  $F$  test in Section 16.10.

### Comment

$SSTR$  and  $SSE$  are independent even if all  $\mu_i$  are not equal.  $SSTR$  is solely based on the estimated factor level means  $\bar{Y}_{i.}$ . On the other hand,  $SSE$  reflects the variability within the factor level samples, and this within-sample variability is not affected by the magnitudes of the estimated factor level means when the error terms are normally distributed. ■

## Construction of Decision Rule

Usually, the risk of making a Type I error is controlled in constructing the decision rule. This provides protection against making further, more detailed, analyses of the factor effects when in fact there are no differences in the factor level means. The Type II error can also be controlled, as we shall see later in Section 16.10, through sample size determination.

Since we know that  $F^*$  is distributed as  $F(r - 1, n_T - r)$  when  $H_0$  holds and that large values of  $F^*$  lead to conclusion  $H_a$ , the appropriate decision rule to control the level of significance at  $\alpha$  is:

$$\begin{aligned} \text{If } F^* &\leq F(1 - \alpha; r - 1, n_T - r), \text{ conclude } H_0 \\ \text{If } F^* &> F(1 - \alpha; r - 1, n_T - r), \text{ conclude } H_a \end{aligned} \quad (16.56)$$

where  $F(1 - \alpha; r - 1, n_T - r)$  is the  $(1 - \alpha)100$  percentile of the appropriate  $F$  distribution.

### Example

For the Kenton Food Company example, we wish to test whether or not mean sales are the same for the four package designs:

$$H_0: \mu_1 = \mu_2 = \mu_3 = \mu_4$$

$$H_a: \text{not all } \mu_i \text{ are equal}$$

Management wishes to control the risk of making a Type I error at  $\alpha = .05$ . We therefore require  $F(.95; 3, 15)$ , where the degrees of freedom are those shown in Figure 16.5. From Table B.4 in Appendix B, we find  $F(.95; 3, 15) = 3.29$ . Hence, the decision rule is:

$$\text{If } F^* \leq 3.29, \text{ conclude } H_0$$

$$\text{If } F^* > 3.29, \text{ conclude } H_a$$

Using the data in the ANOVA table in Figure 16.5, we obtain the test statistic:

$$F^* = \frac{MSTR}{MSE} = \frac{196.07}{10.55} = 18.6$$

Since  $F^* = 18.6 > 3.29$ , we conclude  $H_a$ , that the factor level means  $\mu_i$  are not equal, or that the four different package designs do not lead to the same mean sales volume. Thus, we conclude that there is a relation between package design and sales volume.

The  $P$ -value for the test statistic is the probability  $P\{F(3, 15) > F^* = 18.6\}$ , which is .00003. This  $P$ -value again indicates that the data from the experiment are not consistent with all designs having the same effect on sales volume.

The conclusion of a relation between package design and sales volume did not surprise the sales manager of the Kenton Food Company. The study was conducted in the first place because the sales manager expected the four package designs to have different effects on sales volume and was interested in finding out the nature of these differences. In the next chapter, we discuss the second stage of the analysis, namely, how to study the nature of the factor level means when differences exist.

## Comments

1. If there are only two factor levels so that  $r = 2$ , it can easily be shown that the test employing  $F^*$  in (16.55) is the equivalent of the two-population, two-sided  $t$  test in Table A.2a. The  $F$  test here has  $(1, n_T - 2)$  degrees of freedom, and the  $t$  test has  $n_1 + n_2 - 2$  or  $n_T - 2$  degrees of freedom; thus both tests lead to equivalent critical regions. For comparing two population means, the  $t$  test generally is to be preferred since it can be used to conduct both two-sided and one-sided tests (Table A.2); the  $F$  test can be used only for two-sided tests.

2. Since the  $F$  test for testing the alternatives (16.54) is a test of a linear statistical model, it can be obtained by the general linear test approach explained in Section 2.8:

a. The full model is ANOVA model (16.2):

$$Y_{ij} = \mu_i + \varepsilon_{ij} \quad \text{Full model} \quad (16.57)$$

Fitting the full model by either the method of least squares or the method of maximum likelihood leads to the fitted values  $\hat{Y}_{ij} = \bar{Y}_{i.}$ , per (16.17), and to the resulting error sum of squares:

$$SSE(F) = \sum \sum (Y_{ij} - \hat{Y}_{ij})^2 = \sum \sum (Y_{ij} - \bar{Y}_{i.})^2 \quad *$$

$SSE(F)$  has  $df_F = n_T - r$  degrees of freedom associated with it because  $r$  parameter values ( $\mu_1, \dots, \mu_r$ ) have to be estimated.

b. The reduced model under  $H_0$  is:

$$Y_{ij} = \mu_c + \varepsilon_{ij} \quad \text{Reduced model} \quad (16.58)$$

where  $\mu_c$  is the common mean for all factor levels. Fitting the reduced model leads to the estimator  $\hat{\mu}_c = \bar{Y}_{..}$  so that all fitted values are  $\hat{Y}_{ij} \equiv \bar{Y}_{..}$ , and the resulting error sum of squares is:

$$SSE(R) = \sum \sum (Y_{ij} - \hat{Y}_{ij})^2 = \sum \sum (Y_{ij} - \bar{Y}_{..})^2$$



The degrees of freedom associated with  $SSE(R)$  are  $df_R = n_T - 1$  because one parameter ( $\mu_c$ ) had to be estimated.

c. Since, according to (16.27) and (16.29), respectively:

$$SSE(R) = SSTO$$

$$SSE(F) = SSE$$

and since by (16.30)  $SSTO - SSE = SSTR$ , the general linear test statistic (2.70) becomes here:

$$\begin{aligned} F^* &= \frac{SSE(R) - SSE(F)}{df_R - df_F} \div \frac{SSE(F)}{df_F} \\ &= \frac{SSTO - SSE}{(n_T - 1) - (n_T - r)} \div \frac{SSE}{n_T - r} = \frac{SSTR}{r - 1} \div \frac{SSE}{n_T - r} = \frac{MSTR}{MSE} \end{aligned}$$

## 6.7 Alternative Formulation of Model

### Factor Effects Model

At times, an alternative but completely equivalent formulation of the single-factor ANOVA model in (16.2) is used. This alternative formulation is called the *factor effects model*. With this alternative formulation, the treatment means  $\mu_i$  are expressed in an equivalent fashion by means of the identity:

$$\mu_i \equiv \mu_{\cdot} + (\mu_i - \mu_{\cdot}) \quad (16.59)$$

where  $\mu_{\cdot}$  is a constant that can be defined to fit the purpose of the study. We shall denote the difference  $\mu_i - \mu_{\cdot}$  by  $\tau_i$ :

$$\tau_i \equiv \mu_i - \mu_{\cdot} \quad (16.60)$$

so that (16.59) can be expressed in equivalent fashion as:

$$\mu_i \equiv \mu_{\cdot} + \tau_i \quad (16.61)$$

The difference  $\tau_i = \mu_i - \mu_{\cdot}$  is called the  *$i$ th factor level effect* or the  *$i$ th treatment effect*.

The ANOVA model in (16.2) can now be stated equivalently as follows:

$$Y_{ij} = \mu_{\cdot} + \tau_i + \varepsilon_{ij} \quad (16.62)$$

where:

$\mu_{\cdot}$  is a constant component common to all observations

$\tau_i$  is the effect of the  $i$ th factor level (a constant for each factor level)

$\varepsilon_{ij}$  are independent  $N(0, \sigma^2)$

$i = 1, \dots, r; j = 1, \dots, n_i$

ANOVA model (16.62) is called a factor effects model because it is expressed in terms of the factor effects  $\tau_i$ , in distinction to the cell means model (16.2), which is expressed in terms of the cell (treatment) means  $\mu_i$ .

Factor effects model (16.62) is a linear model, like the equivalent cell means model (16.2). We shall demonstrate this in the next section.

### Definition of $\mu_{\cdot}$ .

The splitting up of the factor level mean  $\mu_i$  into two components, an overall constant  $\mu_{\cdot}$  and a factor level or treatment effect  $\tau_i$ , depends on the definition of  $\mu_{\cdot}$ , which can be defined in many ways. We now explain two basic ways to define  $\mu_{\cdot}$ .

**Unweighted Mean.** Often, a definition of  $\mu_{\cdot}$  as the unweighted average of all factor level means  $\mu_i$  is found to be useful:

$$\mu_{\cdot} = \frac{\sum_{i=1}^r \mu_i}{r} \quad (16.63)$$

This definition implies that:

$$\sum_{i=1}^r \tau_i = 0 \quad (16.64)$$

because by (16.60) we have:

$$\sum \tau_i = \sum (\mu_i - \mu_{\cdot}) = \sum \mu_i - r\mu_{\cdot}$$

and by (16.63) we have:

$$\sum \mu_i = r\mu_{\cdot}$$

Thus, the definition of the overall constant  $\mu_{\cdot}$  in (16.63) implies a restriction on the  $\tau_i$ , in this case that their sum must be zero.

### Example

For the earlier incentive pay example in Figure 16.2, we have  $\mu_1 = 70$ ,  $\mu_2 = 58$ ,  $\mu_3 = 90$ , and  $\mu_4 = 84$ . When  $\mu_{\cdot}$  is defined according to (16.63), we obtain:

$$\mu_{\cdot} = \frac{70 + 58 + 90 + 84}{4} = 75.5$$

Hence:

$$\tau_1 = 70 - 75.5 = -5.5$$

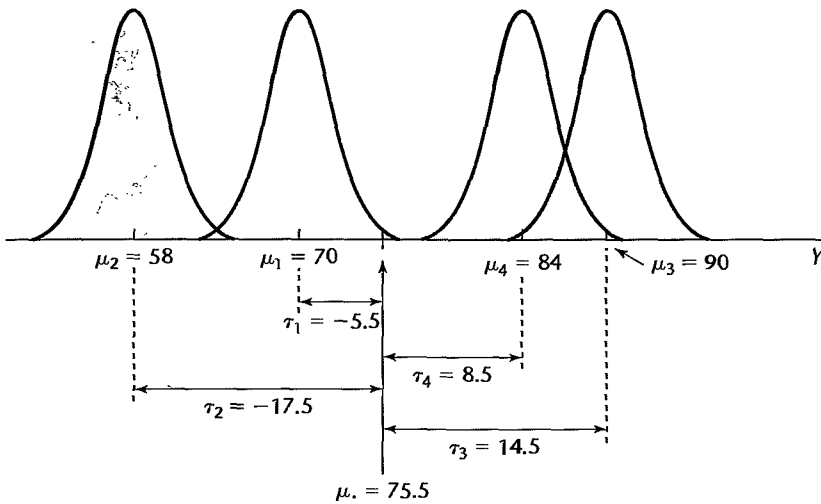
$$\tau_2 = 58 - 75.5 = -17.5$$

$$\tau_3 = 90 - 75.5 = 14.5$$

$$\tau_4 = 84 - 75.5 = 8.5$$

The first treatment effect  $\tau_1 = -5.5$ , for instance, indicates that the mean employee productivity for incentive pay type 1 is 5.5 units less than the average productivity for all four types of incentive pay. Figure 16.7 provides an illustration of these treatment effects.

**FIGURE 16.7**  
Illustration of  
Treatment  
Effects—  
Incentive Pay  
Example.



**Weighted Mean** The constant  $\mu_{\cdot}$  can also be defined as some weighted average of the factor level means  $\mu_i$ :

$$\mu_{\cdot} = \sum_{i=1}^r w_i \mu_i \quad \text{where} \quad \sum_{i=1}^r w_i = 1 \quad (16.65)$$

Note that the  $w_i$  are weights defined so that their sum is 1. The restriction on the  $\tau_i$  implied by definition (16.65) is:

$$\sum_{i=1}^r w_i \tau_i = 0 \quad (16.66)$$

This follows in the same fashion as (16.64).

The choice of weights  $w_i$  should depend on the meaningfulness of the resulting overall mean  $\mu_{\cdot}$ . We present now two examples where different weightings are appropriate: (1) weighting according to a known measure of importance and (2) weighting according to sample size.

### Example 1

A car rental firm wanted to estimate the average fuel consumption (in miles per gallon) for its large fleet of cars, which consists of 50 percent compacts, 30 percent sedans, and 20 percent station wagons. Here, a meaningful measure of  $\mu_{\cdot}$  might be in terms of overall mean fuel consumption:

$$\mu_{\cdot} = .5\mu_1 + .3\mu_2 + .2\mu_3 \quad (16.67)$$

where  $\mu_1$ ,  $\mu_2$ , and  $\mu_3$  are the mean fuel consumptions for the three types of cars in the fleet. An estimate of  $\mu_{\cdot}$  here is:

$$\hat{\mu}_{\cdot} = .5\bar{Y}_1 + .3\bar{Y}_2 + .2\bar{Y}_3. \quad (16.68)$$

### Example 2

When exact weights are unknown, the subgroup sample sizes may be useful as weights of relative importance. For instance, the proportions of households in a city with no children, one child, and more than one child are not known. A random sample of  $n_T$  households was

selected, which contained  $n_1$  households with no child,  $n_2$  households with one child, and  $n_3$  households with more than one child. For testing whether mean entertainment expenditures are the same for the three types of households, use of the proportions  $n_1/n_T$ ,  $n_2/n_T$ , and  $n_3/n_T$  as weights might be meaningful. The resulting definition of the overall entertainment expenditures constant  $\mu_{\cdot}$  would then be:

$$\mu_{\cdot} = \frac{n_1}{n_T} \mu_1 + \frac{n_2}{n_T} \mu_2 + \frac{n_3}{n_T} \mu_3 \quad (16.69)$$

This quantity would be estimated by  $\bar{Y}_{\cdot\cdot}$ :

$$\hat{\mu}_{\cdot} = \frac{n_1}{n_T} \bar{Y}_{1\cdot} + \frac{n_2}{n_T} \bar{Y}_{2\cdot} + \frac{n_3}{n_T} \bar{Y}_{3\cdot} = \bar{Y}_{\cdot\cdot} \quad (16.70)$$

When all sample sizes are equal,  $\mu_{\cdot}$  as defined in (16.69) reduces to the unweighted mean (16.63).

## Test for Equality of Factor Level Means

Since the factor effects model (16.62) is equivalent to the cell means model (16.2), the test for equality of factor level means uses the same test statistic  $F^*$  in (16.55). The only difference is in the statement of the alternatives. For the cell means model (16.2), the alternatives are as specified in (16.54):

$$H_0: \mu_1 = \mu_2 = \cdots = \mu_r$$

$$H_a: \text{not all } \mu_i \text{ are equal}$$

For the factor effects model (16.62), these same alternatives in terms of the factor effects are:

$$H_0: \tau_1 = \tau_2 = \cdots = \tau_r = 0 \quad (16.71)$$

$$H_a: \text{not all } \tau_i \text{ equal zero}$$

The equivalence of the two forms can be readily established. The equality of the factor level means  $\mu_1 = \mu_2 = \cdots = \mu_r$  implies that all  $\tau_i$  are equal. The equalities of the  $\tau_i$  follow from (16.61) since the constant term  $\mu_{\cdot}$  is common to all factor level effects  $\tau_i$ . The equality of the factor level means in turn implies that all  $\tau_i = 0$ , whether the restriction on the  $\tau_i$  is of the form in (16.64) or (16.66). In either case, the restriction can be satisfied in only one way given the equality of the  $\tau_i$ , namely, that  $\tau_i \equiv 0$ . Thus, it is equivalent to state that all factor level means  $\mu_i$  are equal or that all factor level effects  $\tau_i$  equal zero.

## 16.8 Regression Approach to Single-Factor Analysis of Variance

We noted earlier that cell means model (16.2) is a linear model, and that we can obtain test statistic  $F^*$  for testing the equality of the factor level means  $\mu_i$  by means of the general linear test (2.70). We shall now explain the regression approach to single-factor analysis of variance for three alternative models: (1) the factor effects model with unweighted mean, (2) the factor effects model with weighted mean, and (3) the cell means model. It is important to emphasize that the choice of model affects the definition of the model parameters, and not the outcome of the test for equality of factor level means.

## Factor Effects Model with Unweighted Mean

To state ANOVA model (16.62):

$$Y_{ij} = \mu. + \tau_i + \varepsilon_{ij}$$

as a regression model, we need to represent the parameters  $\mu.$ ,  $\tau_1, \dots, \tau_r$  in the model. However, constraint (16.64) for the case of equal weightings:

$$\sum_{i=1}^r \tau_i = 0$$

implies that one of the  $r$  parameters  $\tau_i$  is not needed since it can be expressed in terms of the other  $r - 1$  parameters. We shall drop the parameter  $\tau_r$ , which according to constraint (16.64) can be expressed in terms of the other  $r - 1$  parameters  $\tau_i$  as follows:

$$\tau_r = -\tau_1 - \tau_2 - \dots - \tau_{r-1} \quad (16.72)$$

Thus, we shall use only the parameters  $\mu.$ ,  $\tau_1, \dots, \tau_{r-1}$  for the linear model.

To illustrate how a linear model is developed with this approach, consider a single-factor study with  $r = 3$  factor levels when  $n_1 = n_2 = n_3 = 2$ . The  $\mathbf{Y}$ ,  $\mathbf{X}$ ,  $\boldsymbol{\beta}$ , and  $\boldsymbol{\varepsilon}$  matrices for this case are as follows:

$$\mathbf{Y} = \begin{bmatrix} Y_{11} \\ Y_{12} \\ Y_{21} \\ Y_{22} \\ Y_{31} \\ Y_{32} \end{bmatrix} \quad \mathbf{X} = \begin{bmatrix} 1 & 1 & 0 \\ 1 & 1 & 0 \\ 1 & 0 & 1 \\ 1 & 0 & 1 \\ 1 & -1 & -1 \\ 1 & -1 & -1 \end{bmatrix} \quad \boldsymbol{\beta} = \begin{bmatrix} \mu. \\ \tau_1 \\ \tau_2 \end{bmatrix} \quad \boldsymbol{\varepsilon} = \begin{bmatrix} \varepsilon_{11} \\ \varepsilon_{12} \\ \varepsilon_{21} \\ \varepsilon_{22} \\ \varepsilon_{31} \\ \varepsilon_{32} \end{bmatrix} \quad (16.73)$$

Note that the vector of expected values,  $\mathbf{E}\{\mathbf{Y}\} = \mathbf{X}\boldsymbol{\beta}$ , yields the following:

$$\mathbf{E}\{\mathbf{Y}\} = \begin{bmatrix} E\{Y_{11}\} \\ E\{Y_{12}\} \\ E\{Y_{21}\} \\ E\{Y_{22}\} \\ E\{Y_{31}\} \\ E\{Y_{32}\} \end{bmatrix} = \mathbf{X}\boldsymbol{\beta} = \begin{bmatrix} 1 & 1 & 0 \\ 1 & 1 & 0 \\ 1 & 0 & 1 \\ 1 & 0 & 1 \\ 1 & -1 & -1 \\ 1 & -1 & -1 \end{bmatrix} \begin{bmatrix} \mu. \\ \tau_1 \\ \tau_2 \end{bmatrix} = \begin{bmatrix} \mu. + \tau_1 \\ \mu. + \tau_1 \\ \mu. + \tau_2 \\ \mu. + \tau_2 \\ \mu. - \tau_1 - \tau_2 \\ \mu. - \tau_1 - \tau_2 \end{bmatrix} \quad (16.74)$$

Since  $\tau_3 = -\tau_1 - \tau_2$  according to (16.72), we see that  $E\{Y_{31}\} = E\{Y_{32}\} = \mu. + \tau_3$ . Thus, the above  $\mathbf{X}$  matrix and  $\boldsymbol{\beta}$  vector representation provides in all cases the appropriate expected values:

$$E\{Y_{ij}\} = \mu. + \tau_i$$

The illustration in (16.73) indicates how we need to define in general the multiple regression model so that it is the equivalent of the single-factor ANOVA model (16.62). Note that we require indicator variables that take on values 0, 1, or  $-1$ . This coding was discussed in Section 8.1. While this coding is not as simple as a 0, 1 coding, it is desirable

here because it leads to regression coefficients in the  $\beta$  vector that are the parameters in the factor effects ANOVA model, i.e.,  $\mu_., \tau_1, \dots, \tau_{r-1}$ .

We shall let  $X_{ij1}$  denote the value of indicator variable  $X_1$  for the  $j$ th case from the  $i$ th factor level,  $X_{ij2}$  the value of indicator variable  $X_2$  for this same case, and so on, using altogether  $r - 1$  indicator variables in the model. The multiple regression model then is as follows:

$$Y_{ij} = \mu_ + \tau_1 X_{ij1} + \tau_2 X_{ij2} + \dots + \tau_{r-1} X_{ij,r-1} + \varepsilon_{ij} \quad \text{Full model} \quad (16.75)$$

where:

$$X_{ij1} = \begin{cases} 1 & \text{if case from factor level 1} \\ -1 & \text{if case from factor level } r \\ 0 & \text{otherwise} \end{cases}$$

$$\vdots$$

$$X_{ij,r-1} = \begin{cases} 1 & \text{if case from factor level } r - 1 \\ -1 & \text{if case from factor level } r \\ 0 & \text{otherwise} \end{cases}$$

Note how the ANOVA model parameters play the role of regression function parameters in (16.75); the intercept term is  $\mu_.$ , and the regression coefficients are  $\tau_1, \tau_2, \dots, \tau_{r-1}$ .

The least squares estimator of  $\mu_.$  is the average of the cell sample means:

$$\hat{\mu}_. = \frac{\sum_{i=1}^r \bar{Y}_i}{r} \quad (16.75a)$$

Note that this quantity is generally not the same as the overall mean  $\bar{Y}_.$ , unless the cell sample sizes are equal. Also, the least squares estimator of the  $i$ th factor effect is:

$$\hat{\tau}_i = \bar{Y}_i - \hat{\mu}_. \quad (16.75b)$$

To test the equality of the treatment means  $\mu_i$  by means of the regression approach, we state the alternatives in the equivalent formulation (16.71), noting that  $\tau_r$  must equal zero when  $\tau_1 = \tau_2 = \dots = \tau_{r-1} = 0$  according to (16.72):

$$\begin{aligned} H_0: \tau_1 = \tau_2 = \dots = \tau_{r-1} &= 0 \\ H_a: \text{not all } \tau_i &\text{ equal zero} \end{aligned} \quad (16.76)$$

Note that  $H_0$  states that all regression coefficients in regression model (16.75) are zero, and the reduced model is therefore:

$$Y_{ij} = \mu_ + \varepsilon_{ij} \quad \text{Reduced model} \quad (16.77)$$

Thus, we employ the usual test statistic (6.39b) for testing whether or not there is a regression relation:

$$F^* = \frac{MSR}{MSE} \quad (16.78)$$

### Example

To test the equality of mean sales for the four cereal package designs in the Kenton Food Company example by means of the regression approach, we shall employ the regression

model:

$$Y_{ij} = \mu. + \tau_1 X_{ij1} + \tau_2 X_{ij2} + \tau_3 X_{ij3} + \varepsilon_{ij} \quad (16.79)$$

where:

$$X_{ij1} = \begin{cases} 1 & \text{if case from factor level 1} \\ -1 & \text{if case from factor level 4} \\ 0 & \text{otherwise} \end{cases}$$

$$X_{ij2} = \begin{cases} 1 & \text{if case from factor level 2} \\ -1 & \text{if case from factor level 4} \\ 0 & \text{otherwise} \end{cases}$$

$$X_{ij3} = \begin{cases} 1 & \text{if case from factor level 3} \\ -1 & \text{if case from factor level 4} \\ 0 & \text{otherwise} \end{cases}$$

A portion of the data in Table 16.1 is repeated in Table 16.4a, together with the coding of the indicator variables  $X_1$ ,  $X_2$ , and  $X_3$ . For observation  $Y_{11}$ , for instance, note that  $X_1 = 1$ ,  $X_2 = 0$ , and  $X_3 = 0$ ; hence, we obtain from (16.79):

$$E\{Y_{11}\} = \mu. + \tau_1$$

**TABLE 16.4**  
Regression  
Approach to  
the Analysis of  
Variance—  
Kenton Food  
Company  
Example.

(a) Data for Regression Model (16.79)					
<i>i</i>	<i>j</i>	$Y_{ij}$	$X_{ij1}$	$X_{ij2}$	$X_{ij3}$
1	1	11	1	0	0
1	2	17	1	0	0
1	3	16	1	0	0
1	4	14	1	0	0
1	5	15	1	0	0
2	1	12	0	1	0
...	...	...	...	...	...
4	4	26	-1	-1	-1
4	5	28	-1	-1	-1

(b) Fitted Regression Function			
$\hat{Y} = 18.675 - 4.075X_1 - 5.275X_2 + .825X_3$			

(c) Regression Analysis of Variance Table			
Source of Variation	SS	df	MS
Regression	$SSR = 588.22$	3	$MSR = 196.07$
Error	$SSE = 158.20$	15	$MSE = 10.55$
Total	$SSTO = 746.42$	18	

Similarly, for observation  $Y_{45}$  we have  $X_1 = -1$ ,  $X_2 = -1$ , and  $X_3 = -1$ ; hence:

$$E\{Y_{45}\} = \mu_{\cdot} - \tau_1 - \tau_2 - \tau_3 = \mu_{\cdot} + \tau_4$$

since  $\tau_4 = -\tau_1 - \tau_2 - \tau_3$ .

Note that we employ the following codings in the indicator variables for cases from each of the four factor levels:

Factor Level	Coding		
	$X_1$	$X_2$	$X_3$
1	1	0	0
2	0	1	0
3	0	0	1
4	-1	-1	-1

A computer run of the multiple regression of  $Y$  on  $X_1$ ,  $X_2$ , and  $X_3$  yielded the fitted regression function and analysis of variance table presented in Tables 16.4b and 16.4c. Test statistic (16.78) therefore is:

$$F^* = \frac{MSR}{MSE} = \frac{196.07}{10.55} = 18.6$$

This is the same test statistic obtained earlier based on the analysis of variance calculations. Indeed, the analysis of variance table in Table 16.4c obtained with the regression approach is the same as the one in Figure 16.5 obtained with the analysis of variance approach except that the treatment sum of squares and mean square are called the regression sum of squares and mean square in Table 16.4c. From this point on, the test procedure based on the regression approach parallels the analysis of variance test procedure explained earlier.

Note that in the fitted regression function in Table 16.4b, the intercept term  $\hat{\mu}_{\cdot} = 18.675$  is the unweighted average of the estimated factor level means  $\bar{Y}_{i\cdot}$ , not the overall mean  $\bar{Y}_{\cdot\cdot}$ , because  $\mu_{\cdot}$  was defined as the unweighted average of the factor level means  $\mu_{i\cdot}$ . The regression coefficient  $b_1 = \hat{\tau}_1 = \bar{Y}_{1\cdot} - \hat{\mu}_{\cdot} = 14.6 - 18.675 = -4.075$  is simply the difference between the estimated mean in the first cell and the unweighted overall mean.  $b_2$  and  $b_3$  represent similar differences between the estimated factor level mean and the overall unweighted mean.

### Comment

The regression approach is not utilized generally for ordinary analysis of variance problems. The reason is that the  $\mathbf{X}$  matrix for analysis of variance problems usually is of a very simple structure, as we have seen earlier. This simple structure permits computational simplifications that are explicitly recognized in the statistical procedures for analysis of variance. We take up the regression approach to analysis of variance here, and in later chapters, for two principal reasons. First, we see that analysis of variance models are encompassed by the general linear statistical model (6.19). Second, the regression approach is very useful for analyzing some multifactor studies when the structure of the  $\mathbf{X}$  matrix is not simple. ■



## Factor Effects Model with Weighted Mean

When the factor effects model (16.62) is used with a weighted mean, a modification of the coding scheme in (16.75) is required. The new coding scheme leads to changes in the definitions of the regression coefficients. We describe the new coding scheme and summarize the changes in the context of the proportional sample size weights,  $w_i = n_i/n_T$ .

When the constant  $\mu_.$  is the weighted average of the factor level means using proportional sample size weights, we have, from (16.65):

$$\mu_ = \sum_{i=1}^r w_i \mu_i = \sum_{i=1}^r \frac{n_i}{n_T} \mu_i \quad (16.80a)$$

From (16.66), the restriction on the  $\tau_i$  is:

$$\sum_{i=1}^r \frac{n_i}{n_T} \tau_i = 0$$

Solving for  $\tau_r$ , we find:

$$\tau_r = -\frac{n_1}{n_r} \tau_1 - \frac{n_2}{n_r} \tau_2 - \cdots - \frac{n_{r-1}}{n_r} \tau_{r-1} \quad (16.80b)$$

This leads to the weighted model:

$$Y_{ij} = \mu_ + \tau_1 X_{ij1} + \tau_2 X_{ij2} + \cdots + \tau_{r-1} X_{ij,r-1} + \varepsilon_{ij} \quad \text{Full model} \quad (16.81)$$

where:

$$X_{ij1} = \begin{cases} 1 & \text{if case from factor level 1} \\ -\frac{n_1}{n_r} & \text{if case from factor level } r \\ 0 & \text{otherwise} \end{cases}$$

$$\vdots$$

$$X_{ij,r-1} = \begin{cases} 1 & \text{if case from factor level } r-1 \\ -\frac{n_{r-1}}{n_r} & \text{if case from factor level } r \\ 0 & \text{otherwise} \end{cases}$$

Note that if all cell sample sizes are equal, the mean  $\mu_.$  is the unweighted mean, and the coding scheme above is the same as the unweighted coding scheme used in (16.75), since  $-n_i/n_r = -1$  for  $i = 1, \dots, r-1$ .

When the sample sizes are not all equal, as noted in (16.70), the least squares estimate of the weighted mean  $\mu_.$  is the overall mean  $\bar{Y}_{..}$ , and the least squares estimate of the  $i$ th factor effect  $\tau_i$  is  $\bar{Y}_{i.} - \bar{Y}_{..}$ .

### Example

In the Kenton Food Company example, weighted mean model (16.81) is:

$$Y_{ij} = \mu_ + \tau_1 X_{ij1} + \tau_2 X_{ij2} + \tau_3 X_{ij3} + \varepsilon_{ij} \quad (16.82)$$

where:

$$X_{ij1} = \begin{cases} 1 & \text{if case from factor level 1} \\ -\frac{5}{5} & \text{if case from factor level 4} \\ 0 & \text{otherwise} \end{cases}$$

$$X_{ij2} = \begin{cases} 1 & \text{if case from factor level 2} \\ -\frac{5}{5} & \text{if case from factor level 4} \\ 0 & \text{otherwise} \end{cases}$$

$$X_{ij3} = \begin{cases} 1 & \text{if case from factor level 3} \\ -\frac{4}{5} & \text{if case from factor level 4} \\ 0 & \text{otherwise} \end{cases}$$

The fitted regression function is:

$$\hat{Y} = 18.63 - 4.03X_1 - 5.23X_2 + .87X_3$$

and the following relations hold:

$$\hat{\mu}_{..} = b_0 = \bar{Y}_{..} = 18.63$$

$$\hat{\tau}_1 = b_1 = \bar{Y}_{1.} - \bar{Y}_{..} = 14.6 - 18.63 = -4.03$$

$$\hat{\tau}_2 = b_2 = \bar{Y}_{2.} - \bar{Y}_{..} = 13.4 - 18.63 = -5.23$$

$$\hat{\tau}_3 = b_3 = \bar{Y}_{3.} - \bar{Y}_{..} = 19.5 - 18.63 = .87$$

$$\hat{\tau}_4 = -\frac{n_1}{n_4}\hat{\tau}_1 - \frac{n_2}{n_4}\hat{\tau}_2 - \frac{n_3}{n_4}\hat{\tau}_3 = 8.56.$$

A general linear test of the alternatives:

$$H_0: \tau_1 = \tau_2 = \tau_3 = 0$$

$$H_a: \text{not all } \tau_i = 0$$

is conducted using the full model in (16.82) and forming the reduced model by setting  $\tau_1 = \tau_2 = \tau_3 = 0$  in full model (16.82). The test statistic (16.78) for the presence of a regression relation again yields:

$$F^* = \frac{MSR}{MSE} = \frac{196.07}{10.55} = 18.6$$

As expected, the results are identical to those obtained earlier for the ANOVA  $F$  test.

## Cell Means Model

When the analysis of variance test is to be conducted by means of the regression approach based on the cell means model (16.2):

$$Y_{ij} = \mu_i + \varepsilon_{ij}$$

the  $\beta$  vector can be defined to contain all  $r$  treatment means  $\mu_i$ :

$$\beta = \begin{bmatrix} \mu_1 \\ \vdots \\ \mu_r \end{bmatrix} \quad (16.83)$$

and  $r$  indicator variables  $X_1, X_2, \dots, X_r$  are utilized, each defined as a 0, 1 variable as illustrated in Chapter 8:

$$\begin{aligned} X_1 &= \begin{cases} 1 & \text{if case from factor level 1} \\ 0 & \text{otherwise} \end{cases} \\ \vdots \\ X_r &= \begin{cases} 1 & \text{if case from factor level } r \\ 0 & \text{otherwise} \end{cases} \end{aligned} \quad (16.84)$$

The regression model therefore is:

$$Y_{ij} = \mu_1 X_{ij1} + \mu_2 X_{ij2} + \dots + \mu_r X_{ijr} + \varepsilon_{ij} \quad \text{Full model} \quad (16.85)$$

with the  $\mu_i$  playing the role of regression coefficients.

The  $\mathbf{X}$  matrix with this approach contains only 0 and 1 entries. For example, for  $r = 3$  factor levels with  $n_1 = n_2 = n_3 = 2$  cases, the  $\mathbf{X}$  matrix (observations in order  $Y_{11}, Y_{12}, Y_{21}$ , etc.) and  $\beta$  vector would be as follows:

$$\mathbf{X} = \begin{bmatrix} 1 & 0 & 0 \\ 1 & 0 & 0 \\ 0 & 1 & 0 \\ 0 & 1 & 0 \\ 0 & 0 & 1 \\ 0 & 0 & 1 \end{bmatrix} \quad \beta = \begin{bmatrix} \mu_1 \\ \mu_2 \\ \mu_3 \end{bmatrix}$$

Note that regression model (16.85) has no intercept term. When a computer regression package is to be employed for this case, it is important that a fit with no intercept term be specified.

The ANOVA table obtained with regression model (16.85) is different from the one with the single-factor ANOVA model in (16.2) because the regression model (16.85) has no intercept term. Thus, the  $F$  test obtained with the regression model cannot be used to test the equality of factor level means. The test of whether the factor level means are equal, i.e.,  $\mu_1 = \mu_2 = \dots = \mu_r$ , asks only whether or not the regression coefficients in (16.83) are equal, not whether or not they equal zero. Hence, we need to fit the full model and then the reduced model to conduct this test. The reduced model when  $H_0: \mu_1 = \dots = \mu_r$  holds is:

$$Y_{ij} = \mu_c + \varepsilon_{ij} \quad \text{Reduced model} \quad (16.86)$$

where  $\mu_c$  is the common value of all  $\mu_i$  under  $H_0$ . The  $\mathbf{X}$  matrix here consists simply of a column of 1s. The  $\mathbf{X}$  matrix and  $\beta$  vector for the reduced model in our example

would be:

$$\mathbf{X} = \begin{bmatrix} 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \end{bmatrix} \quad \boldsymbol{\beta} = [\mu_c]$$

After the full and reduced models are fitted and the error sums of squares are obtained for each fit, the usual general linear test statistic (2.70) is then calculated.

### Example

For the Kenton Food Company example, the regression fit for the cell means model in (16.85) is:

$$\hat{Y} = 14.6X_1 + 13.4X_2 + 19.5X_3 + 27.2X_4$$

It can be readily seen that the coefficient of  $X_i$  is equal to the estimated factor level mean  $\bar{Y}_i$ , for  $i = 1, \dots, 4$ .

A general linear test of the alternatives:

$$H_0: \mu_1 = \mu_2 = \mu_3 = \mu_4$$

$$H_a: \text{not all } \mu_i \text{ are equal}$$

is conducted using the full and reduced models in (16.85) and (16.86). Here we again find that  $SSE(R) = 746.42$  and that  $SSE(F) = 158.2$ . From (2.70) we have:

$$F^* = \frac{746.42 - 158.2}{4 - 1} \div \frac{158.2}{19 - 4} = 18.6$$

This demonstrates that the test for equality of means using the regression approach is, as expected, the same as that obtained earlier for the ANOVA  $F$  test.

## 16.9 Randomization Tests

Randomization can provide the basis for making inferences without requiring assumptions about the distribution of the error terms  $\varepsilon$ . Consider factor effects model (16.62) for a single-factor study:

$$Y_{ij} = \mu. + \tau_i + \varepsilon_{ij} \quad \bullet$$

Rather than assume that the  $\varepsilon_{ij}$  are independent normal random variables with mean zero and constant variance  $\sigma^2$ , we shall now consider each  $\varepsilon_{ij}$  to be a fixed effect associated with the experimental unit. In this framework, we view the  $n_T$  experimental units to be a finite population, and associated with each unit is the unit-specific effect  $\varepsilon_{ij}$ . When randomization assigns this experimental unit to treatment  $i$ , the observed response will be  $Y_{ij} = \mu. + \tau_i + \varepsilon_{ij}$ . The response  $Y_{ij}$  is still a random variable, but under the randomization view the randomness arises because the treatment effect  $\tau_i$  is the result of a random assignment of the experimental unit to treatment  $i$ .

If there are no treatment effects, that is, if all  $\tau_i = 0$ , then the response  $Y_{ij} = \mu. + \varepsilon_{ij}$  depends only on the experimental unit. Since with randomization the experimental unit is

equally likely to be assigned to any treatment, the observed response  $Y_{ij}$ , if there are no treatment effects, could with equal likelihood have been observed for any of the treatments. Thus, when there are no treatment effects, randomization will lead to an assignment of the finite population of  $n_T$  observations  $Y_{ij}$  to the treatments such that all treatment combinations of observations are equally likely. This, in turn, leads to an exact sampling distribution of the test statistic under  $H_0$ :  $\tau_i \equiv 0$ , sometimes termed the *randomization distribution* of the test statistic. Percentiles of the randomization distribution can then be used to test for the presence of factor effects. This use of the randomization distribution provides the basis of a nonparametric test for treatment effects.

To illustrate the concept of a randomization distribution, consider a single-factor experiment consisting of two treatments and two replications. In this experiment, the alternatives of interest are:

$$H_0: \tau_1 = \tau_2 = 0$$

$$H_a: \text{not both } \tau_1 \text{ and } \tau_2 \text{ equal zero}$$

Test statistic  $F^*$  in (16.55) will be used to conduct the test. The sample results are:

Treatment 1	Treatment 2
$Y_{1j}$	$Y_{2j}$
3	8
7	10

For these data,  $F^* = 3.20$ .

Since the treatments are assigned to experimental units at random, it would have been just as likely, if there are no treatment effects, to have observed 3 and 8 for treatment 1 and 7 and 10 for treatment 2. In that event, the test statistic would have been  $F^* = 1.06$ . In fact, any division of the four observations into two groups of size two is equally likely with randomization if there are no treatment effects. Because this experiment is small, we can easily list all  $4!/(2!2!) = 6$  possible outcomes of the experiment, assuming no treatment effects are present:

Randomization	Treatment 1	Treatment 2	$F^*$	Probability
1	3, 7	8, 10	3.20	1/6
2	3, 8	7, 10	1.06	1/6
3	3, 10	8, 7	.08	1/6
4	8, 7	3, 10	.08	1/6
5	7, 10	3, 8	1.06	1/6
6	8, 10	3, 7	3.20	1/6

The last two columns give the randomization distribution of test statistic  $F^*$  under  $H_0$ . Randomization assures us that, when  $H_0$  is true, each possible value of the test statistic has probability 1/6. From the randomization distribution, we see that the  $P$ -value for the test

is the probability:

$$P\{F^* \geq 3.20\} = \frac{2}{6} = .33$$

This  $P$ -value is somewhat different than the usual (normal theory)  $P$ -value:

$$P\{F(1, 2) \geq 3.20\} = .22$$

In this instance, because the sample sizes are very small, the  $F$  distribution does not provide a particularly good approximation to the exact sampling distribution of  $F^*$  under  $H_0$ . However, both empirical and theoretical studies have shown that the  $F$  distribution is a good approximation to the exact randomization distribution when the sample sizes are not small. Thus, randomization alone can justify the  $F$  test as a good approximate test, without requiring any assumption of independent, normal error terms. We shall next demonstrate the use of the randomization test in a more realistic setting.

Comments

1. Because of the discreteness of the randomization distribution, it is conservative to define the  $P$ -value as the probability of equaling or exceeding the observed value of the test statistic when  $H_0$  holds. For continuous sampling distributions, it does not matter whether the  $P$ -value is defined as the probability of exceeding the observed value of the test statistic or as the probability of equaling or exceeding it. For instance,  $P\{F(1, 2) > 3.20\} = P\{F(1, 2) \geq 3.20\}$ . When more than one treatment combination yields the value of the test statistic  $F^*$ , some authors suggest that the  $P$ -value be calculated as  $P\{F > F^*\} + P\{F = F^*\}/2$ . This leads to a less conservative  $P$ -value.
2. The randomization test is sometimes referred to as a *permutation* test, although permutation tests are also applied to nonrandomized studies. Because of the conservativeness of permutation (or randomization) tests for small samples, their virtues continue to be debated in the literature. See Reference 16.1. ■

Example

A manufacturer of children’s plastic toys considered the introduction of statistical process control (SPC) and engineering process control (EPC) in order to reduce the volume of scrap and rework at each of its nine manufacturing plants. To assess the effects of these quality practices, a single-factor experiment was conducted for a six-month period. The treatments were:

Treatment	
<i>i</i>	Quality Practice
1	None (control group)
2	SPC
3	Both SPC and EPC

The three treatments were each randomly assigned to three of the nine available plants. The response of interest was the reduction in the defect rate at the end of the six-month trial period. The results are given in the first row (randomization 1) in Table 16.5. Management wishes to test whether or not the mean reduction in the defect rate is the same for the three

**TABLE 16.5** Randomization Samples and Test Statistics—Quality Control Example.

Randomization	Treatment 1			Treatment 2			Treatment 3			$F^*$	Probability
1	1.1,	.5,	-2.1	4.2,	3.7,	.8	3.2,	2.8,	6.3	4.39	1/1,680
2	1.1,	.5,	-2.1	4.2,	3.7,	3.2	.8,	2.8,	6.3	3.74	1/1,680
3	1.1,	.5,	-2.1	4.2,	3.7,	2.8	3.2,	.8,	6.3	3.67	1/1,680
...	...	...	...	...	...	...	...	...	...	...	...
1,680	3.2,	2.8,	6.3	4.2,	3.7,	.8	1.1,	.5,	-2.1	4.39	1/1,680

treatments:

$$H_0: \tau_1 = \tau_2 = \tau_3 = 0$$

$$H_a: \text{not all } \tau_i \text{ equal zero}$$

The risk of a Type I error is to be controlled at  $\alpha = .10$ . We shall now conduct this test by obtaining the exact randomization distribution.

In this experimental study, there are  $9!/(3!3!3!) = 1,680$  possible combinations of assigning the nine experimental units to the three treatments. A computer program was utilized to enumerate these 1,680 combinations and to calculate the  $F^*$  statistic for each. A partial listing of results is presented in Table 16.5.

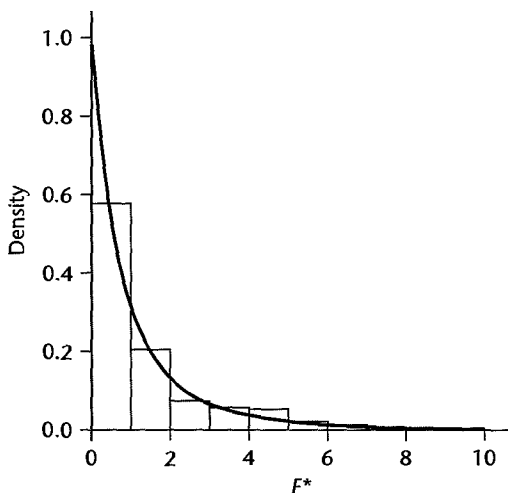
Of the 1,680 possible values of the test statistic  $F^*$ , 120 were equal to or greater than the observed value 4.39. Thus, from the randomization distribution we find:

$$P\text{-value} = P\{F^* \geq 4.39\} = \frac{120}{1,680} = .071$$

Since  $.071 < \alpha = .10$ , we conclude that the mean reduction in the defect rate is not the same for the three treatments.

Even though the sample sizes are not very large here, the exact randomization distribution is well approximated by the  $F$  distribution. Figure 16.8 shows both the randomization

**FIGURE 16.8**  
Randomization  
Distribution of  
 $F^*$  and Cor-  
responding  $F$   
Distribution—  
Quality  
Control  
Example.



distribution in the form of a histogram and the density function for the corresponding  $F$  distribution,  $F(2, 6)$ . Note how well the  $F$  distribution approximates the randomization distribution. The  $P$ -value according to the  $F$  distribution is  $P\{F(2, 6) \geq 4.39\} = .067$ . This is very close to the randomization  $P$ -value of .071.

## 16.10 Planning of Sample Sizes with Power Approach

For analysis of variance studies, as for other statistical studies, it is important to plan the sample sizes so that needed protection against both Type I and Type II errors can be obtained, or so that the estimates of interest have sufficient precision to be useful. This planning is necessary for both observational and experimental studies to ensure that the sample sizes are large enough to detect important differences with high probability. At the same time, the sample sizes should not be so large that the cost of the study becomes excessive and that unimportant differences become statistically significant with high probability. Planning of sample sizes is therefore an integral part of the design of a study.

We shall generally assume in our discussion of planning sample sizes that all treatments are to have equal sample sizes, reflecting that they are about equally important. Indeed, when major interest lies in pairwise comparisons of all treatment means, it can be shown that equal sample sizes maximize the precision of the comparisons. Another reason for equal sample sizes is that certain departures from the assumed ANOVA model are less troublesome if all factor levels have the same sample size, as noted earlier.

There will be times, however, when unequal sample sizes are appropriate. For instance, when four experimental treatments are each to be compared to a control, it may be reasonable to make the sample size for the control larger. We shall comment later on the planning of sample sizes for such a case.

Planning of sample sizes can be approached in terms of (1) controlling the risks of making Type I and Type II errors, (2) controlling the widths of desired confidence intervals, or (3) a combination of these two. The procedures for planning sample sizes that we shall discuss here are applicable to both observational studies and to experimental studies based on a completely randomized single-factor design. In later chapters, we shall consider the planning of sample sizes for other study designs. In this section, we consider planning of sample sizes with the power approach, which permits controlling the risks of making Type I and Type II errors. In Section 16.11 we discuss planning of sample sizes when the best treatment is to be identified. Later, in Section 17.8, we take up planning of sample sizes to control the precision of estimates of important effects. We shall consider planning of sample sizes for multifactor studies in Section 24.7.

Before we can discuss planning of sample sizes with the power approach, we need to consider the power of the  $F$  test.

### Power of $F$ Test

By the power of the  $F$  test for a single-factor study, we refer to the probability that the decision rule will lead to conclusion  $H_a$ , that the treatment means differ, when in fact  $H_a$  holds. Specifically, the power is given by the following expression for the cell means model (16.2):

$$\text{Power} = P\{F^* > F(1 - \alpha; r - 1, n_T - r) \mid \phi\} \quad (16.87)$$



where  $\phi$  is the *noncentrality parameter*, that is, a measure of how unequal the treatment means  $\mu_i$  are:

$$\phi = \frac{1}{\sigma} \sqrt{\frac{\sum n_i (\mu_i - \mu_{..})^2}{r}} \quad (16.87a)$$

and:

$$\mu_{..} = \frac{\sum n_i \mu_i}{n_T} \quad (16.87b)$$

When all factor level samples are of equal size  $n$ , the parameter  $\phi$  becomes:

$$\phi = \frac{1}{\sigma} \sqrt{\frac{n}{r} \sum (\mu_i - \mu_{..})^2} \quad \text{when } n_i = n \quad (16.88)$$

where:

$$\mu_{..} = \frac{\sum \mu_i}{r} \quad (16.88a)$$

Power probabilities are determined by utilizing the noncentral  $F$  distribution since this is the sampling distribution of  $F^*$  when  $H_a$  holds. The resulting calculations are quite complex. We present a series of tables in Appendix Table B.11 that can be used readily to look up power probabilities directly. The proper table to use depends on the number of factor levels and the level of significance employed in the decision rule. Specifically, Table B.11 is used as follows:

1. Each page refers to a different  $\nu_1$ , the number of degrees of freedom for the numerator of  $F^*$ . For ANOVA model (16.2),  $\nu_1 = r - 1$ , or the number of factor levels minus one. Table B.11 contains power tables for  $\nu_1 = 2, 3, 4, 5$ , and  $6$ , as shown at the top of each page.
2. Two levels of significance, denoted by  $\alpha$ , are presented in Table B.11, namely,  $\alpha = .05$  and  $\alpha = .01$ . The upper table on each page refers to  $\alpha = .05$  and the lower table to  $\alpha = .01$ .
3. Within each table, the rows refer to different values of  $\nu_2$ , the degrees of freedom for the denominator of  $F^*$ . The columns refer to different values of  $\phi$ , the noncentrality parameter defined in (16.87a). For ANOVA model (16.2),  $\nu_2 = n_T - r$ .

## Examples

1. Consider the case where  $\nu_1 = 2$ ,  $\nu_2 = 10$ ,  $\phi = 3$ , and  $\alpha = .05$ . We then find from Table B.11 (p. 1337) that the power is  $1 - \beta = .98$ .

2. Suppose that for the Kenton Food Company example, the analyst wishes to determine the power of the decision rule in the example on page 699 when there are substantial differences between the factor level means. Specifically, the analyst wishes to consider the case when  $\mu_1 = 12.5$ ,  $\mu_2 = 13$ ,  $\mu_3 = 18$ , and  $\mu_4 = 21$ . The weighted mean in (16.87b) therefore is:

$$\mu_{..} = \frac{5(12.5) + 5(13) + 4(18) + 5(21)}{19} = 16.03$$

Thus, the specified value of  $\phi$  is:

$$\begin{aligned} \phi &= \frac{1}{\sigma} \left[ \frac{5(-3.53)^2 + 5(-3.03)^2 + 4(1.97)^2 + 5(4.97)^2}{4} \right]^{1/2} \\ &= \frac{1}{\sigma} (7.86) \end{aligned}$$

Note that we still need to know  $\sigma$ , the standard deviation of the error terms  $\varepsilon_{ij}$  in the model. Suppose that from past experience it is known that  $\sigma = 3.5$  cases approximately. Then we have:

$$\phi = \frac{1}{3.5}(7.86) = 2.25$$

Further, we have for this example:

$$v_1 = r - 1 = 3 \quad v_2 = n_T - r = 15 \quad \alpha = .05$$

Table B.11 on page 1338 indicates that the power is  $1 - \beta = .91$ . In other words, there are 91 chances in 100 that the decision rule, based on the sample sizes employed, will lead to the detection of differences in the mean sales volumes for the four package designs when the differences are the ones specified earlier.

### Comments

1. Any given value of  $\phi$  encompasses many different combinations of factor level means  $\mu_i$ . Thus, in the Kenton Food Company example, the means  $\mu_1 = 12.5$ ,  $\mu_2 = 13$ ,  $\mu_3 = 18$ ,  $\mu_4 = 21$  and the means  $\mu_1 = 21$ ,  $\mu_2 = 12.5$ ,  $\mu_3 = 18$ ,  $\mu_4 = 13$  lead to the same value of  $\phi = 2.25$  and hence to the same power.

2. The larger  $\phi$ —that is, the larger the differences between the factor level means—the greater the power and hence the smaller the probability of making a Type II error for a given risk  $\alpha$  of making a Type I error. Also, the smaller the specified  $\alpha$  risk, the smaller is the power for any given  $\phi$ , and hence the larger the risk of a Type II error.

3. Since many single-factor studies are undertaken because of the expectation that the factor level means differ and it is desired to investigate these differences, the  $\alpha$  risk used in constructing the decision rule for determining whether or not the factor level means are equal is often set relatively high (e.g., .05 or .10 instead of .01) so as to increase the power of the test.

4. The power table for  $v_1 = 1$  is not reproduced in Table B.11 since this case corresponds to the comparison of two population means. As noted previously, the  $F$  test is the equivalent of the two-sided  $t$  test for this case, and the power tables for the two-sided  $t$  test presented in Table B.5 can then be used, with noncentrality parameter:

$$\delta = \frac{|\mu_1 - \mu_2|}{\sigma \sqrt{\frac{1}{n_1} + \frac{1}{n_2}}} \quad (16.89)$$

and degrees of freedom  $n_1 + n_2 - 2$ . ■

## Use of Table B.12 for Single-Factor Studies

The power approach in planning sample sizes can be implemented by use of the power tables for  $F$  tests presented in Table B.11. A trial-and-error process is required, however, with these tables. Instead, we shall use other tables that furnish the appropriate sample sizes directly. Table B.12 presents sample size determinations that are applicable when all treatments are to have equal sample sizes and all effects are fixed.

The planning of sample sizes for single-factor studies with fixed factor levels using Table B.12 is done in terms of the noncentrality parameter (16.88) for equal sample sizes. However, instead of requiring a direct specification of the levels of  $\mu_i$  for which it is important to control the risk of making a Type II error, Table B.12 only requires a specification

of the minimum range of factor level means for which it is important to detect differences between the  $\mu_i$  with high probability. This minimum range is denoted by  $\Delta$ :

$$\Delta = \max(\mu_i) - \min(\mu_i) \quad (16.90)$$

The following three specifications need to be made in using Table B.12:

1. The level  $\alpha$  at which the risk of making a Type I error is to be controlled.
2. The magnitude of the minimum range  $\Delta$  of the  $\mu_i$  which is important to detect with high probability. The magnitude of  $\sigma$ , the standard deviation of the probability distributions of  $Y$ , must also be specified since entry into Table B.12 is in terms of the ratio:

$$\frac{\Delta}{\sigma} \quad (16.91)$$

3. The level  $\beta$  at which the risk of making a Type II error is to be controlled for the specification given in 2. Entry into Table B.12 is in terms of the power  $1 - \beta$ .

When using Table B.12, four  $\alpha$  levels are available at which the risk of making a Type I error can be controlled ( $\alpha = .2, .1, .05, .01$ ). The Type II error risk can be controlled at one of four  $\beta$  levels ( $\beta = .3, .2, .1, .05$ ) through the specification of the power  $1 - \beta$ . Table B.12 provides necessary sample sizes for studies consisting of  $r = 2, \dots, 10$  factor levels or treatments.

### Example

A company owning a large fleet of trucks wishes to determine whether or not four different brands of snow tires have the same mean tread life (in thousands of miles). It is important to conclude that the four brands of snow tires have different mean tread lives when the difference between the means of the best and worst brands is 3 (thousand miles) or more. Thus, the minimum range specification is  $\Delta = 3$ . It is known from past experience that the standard deviation of the tread lives of these tires is  $\sigma = 2$  (thousand miles), approximately. Management would like to control the risks of making incorrect decisions at the following levels:

$$\alpha = .05$$

$$\beta = .10 \quad \text{or} \quad \text{Power} = 1 - \beta = .90$$

Entering Table B.12 for  $\Delta/\sigma = 3/2 = 1.5$ ,  $\alpha = .05$ ,  $1 - \beta = .90$ , and  $r = 4$ , we find  $n = 14$ . Hence, 14 snow tires of each brand need to be tested in order to control the risks of making incorrect decisions at the desired levels.

**Specification of  $\Delta/\sigma$  Directly.** Table B.12 can also be used when the minimum range is specified directly in units of the standard deviation  $\sigma$ . Let the specification of  $\Delta$  in this case be  $k\sigma$  so that we have by (16.91):

$$\frac{\Delta}{\sigma} = \frac{k\sigma}{\sigma} = k$$

Hence, Table B.12 is entered directly for the specified value  $k$  with this approach.

### Example

Suppose it is specified in the snow tires example that it is important to detect differences between the mean tread lives if the range of the mean tread lives is  $k = 2$  standard deviations

or more. Suppose also that the other specifications are:

$$\alpha = .10$$

$$\beta = .05 \quad \text{or} \quad \text{Power} = 1 - \beta = .95$$

From Table B.12, we find for  $k = 2$  and  $r = 4$  that  $n = 9$  tires will need to be tested for each brand in order that the specified risk protection will be achieved.

### Comment

While specifying  $\Delta/\sigma$  directly does not require an advance planning value of the standard deviation  $\sigma$ , this is not of as much advantage as it might seem because a meaningful specification of  $\Delta$  in units of  $\sigma$  will frequently require knowledge of the approximate magnitude of the standard deviation. ■

## Some Further Observations on Use of Table B.12

1. The exact specification of  $\Delta/\sigma$  has great effect on the sample sizes  $n$  when  $\Delta/\sigma$  is small, but it has much less effect when  $\Delta/\sigma$  is large. For instance, when  $r = 3$ ,  $\alpha = .05$ , and  $\beta = .10$ , we have from Table B.12:

$\Delta/\sigma$	$n$
1.0	27
1.5	13
2.0	8
2.5	6

Thus, unless  $\Delta/\sigma$  is quite small, one need not be too concerned about some imprecision in specifying  $\Delta/\sigma$ .

2. Reducing either the specified  $\alpha$  or  $\beta$  risks or both increases the required sample sizes. For instance, when  $r = 4$ ,  $\alpha = .10$ , and  $\Delta/\sigma = 1.25$ , we have:

$\beta$	$1 - \beta$	$n$
.20	.80	13
.10	.90	16
.05	.95	20

3. A moderate error in the advance planning value of  $\sigma$  can cause a substantial miscalculation of required sample sizes. For instance, when  $r = 5$ ,  $\alpha = .05$ ,  $\beta = .10$ , and  $\Delta = 3$ , we have:

$\sigma$	$\Delta/\sigma$	$n$
1	3.0	5
2	1.5	15
3	1.0	32

In view of the usual approximate nature of the advance planning value of  $\sigma$ , it is generally desirable to investigate the needed sample sizes for a range of likely values of  $\sigma$  before deciding on the sample sizes to be employed.

4. Table B.12 is based on the noncentrality parameter  $\phi$  in (16.88) even though no specification is made of the individual factor level means  $\mu_i$  for which it is important to conclude that the factor level means differ. To see how Table B.12 utilizes the noncentrality parameter  $\phi$ , consider again the snow tires example where  $r = 4$  brands are to be tested and a minimum range of  $\Delta = 3$  (thousand miles) of the four mean tread lives  $\mu_i$  is to be detected with high probability. The following are some possible sets of values of the  $\mu_i$ , each of which has range  $\Delta = 3$ :

Case	$\mu_1$	$\mu_2$	$\mu_3$	$\mu_4$	$\sum(\mu_i - \mu_{..})^2$
1	24	27	25	26	5.00
2	25	25	26	23	4.75
3	25	25	25	28	6.75
4	25	25	26.5	23.5	4.50

The term  $\sum(\mu_i - \mu_{..})^2$  of the noncentrality parameter  $\phi$  in (16.88) differs for each of these four possibilities and hence the power differs, even though the range is the same in all cases. Note that the term  $\sum(\mu_i - \mu_{..})^2$  is the smallest for case 4, where two factor level means are at  $\mu_{..}$  and the other two are equally spaced around  $\mu_{..}$ . It can be shown that for a given range  $\Delta$ , the term  $\sum(\mu_i - \mu_{..})^2$  is minimized when all but two factor level means are at  $\mu_{..}$  and the two remaining factor level means are equally spaced around  $\mu_{..}$ . Thus, we have:

$$\min \sum_{i=1}^r (\mu_i - \mu_{..})^2 = \left(\frac{\Delta}{2}\right)^2 + \left(-\frac{\Delta}{2}\right)^2 + 0 + \cdots + 0 = \frac{\Delta^2}{2} \quad (16.92)$$

Since the power of the test varies directly with  $\sum(\mu_i - \mu_{..})^2$ , use of (16.92) in calculating Table B.12 ensures that the power is at least  $1 - \beta$  for any combination of  $\mu_i$  values with range  $\Delta$ .

## 16.11 Planning of Sample Sizes to Find “Best” Treatment

There are occasions when the chief purpose of the study is to ascertain the treatment with the highest or lowest mean. In the snow tires example, for instance, it may be desired to determine which of the four brands has the longest mean tread life.

Table B.13, developed by Bechhofer, enables us to determine the necessary sample sizes so that with probability  $1 - \alpha$  the highest (lowest) estimated treatment mean is from the treatment with the highest (lowest) population mean. We need to specify the probability  $1 - \alpha$ , the standard deviation  $\sigma$ , and the smallest difference  $\lambda$  between the highest (lowest) and second highest (second lowest) treatment means that it is important to recognize. Table B.13 assumes that equal sample sizes are to be used for all  $r$  treatments.

### Example

Suppose that in the snow tires example, the chief objective is to identify the brand with the longest mean tread life. There are  $r = 4$  brands. We anticipate, as before, that  $\sigma = 2$  (thousand

miles). Further, we are informed that a difference  $\lambda = 1$  (thousand miles) between the highest and second highest brand means is important to recognize, and that the probability is to be  $1 - \alpha = .90$  or greater that we identify correctly the brand with the highest mean tread life when  $\lambda \geq 1$ .

The entry in Table B.13 is  $\lambda\sqrt{n}/\sigma$ . For  $r = 4$  and probability  $1 - \alpha = .90$ , we find from Table B.13 that  $\lambda\sqrt{n}/\sigma = 2.4516$ . Hence, since the  $\lambda$  specification is  $\lambda = 1$ , we obtain:

$$\frac{(1)\sqrt{n}}{2} = 2.4516$$

$$\sqrt{n} = 4.9032 \quad \text{or} \quad n = 25$$

Thus, when the mean tread life for the best brand exceeds that of the second best by at least 1 (thousand miles) and when  $\sigma = 2$  (thousand miles), sample sizes of 25 tires for each brand provide an assurance of at least .90 that the brand with the highest estimated mean  $\bar{Y}_i$  is the brand with the highest population mean.

### Comment

If the planning value for the standard deviation is not accurate, the probability of identifying the population with the highest (lowest) mean correctly is, of course, affected. This is no different from the other approaches, where a misjudgment of the standard deviation affects the risks of making a Type II error. ■

## Cited Reference

- 16.1. Berger, V. W. "Pros and Cons of Permutation Tests in Clinical Trials," *Statistics in Medicine* 19 (2000), pp. 1319–1328.

## Problems

- 16.1. Refer to Figure 16.1a. Could you determine the mean sales level when the price level is \$68 if you knew the true regression function? Could you make this determination from Figure 16.1b if you only knew the values of the parameters  $\mu_1$ ,  $\mu_2$ , and  $\mu_3$  of ANOVA model (16.2)? What distinction between regression models and ANOVA models is demonstrated by your answers?
- 16.2. A market researcher, having collected data on breakfast cereal expenditures by families with 1, 2, 3, 4, and 5 children living at home, plans to use an ordinary regression model to estimate the mean expenditures at each of these five family size levels. However, the researcher is undecided between fitting a linear or a quadratic regression model, and the data do not give clear evidence in favor of one model or the other. A colleague suggests: "For your purposes you might simply use an ANOVA model." Is this a useful suggestion? Explain.
- 16.3. In a study of intentions to get flu-vaccine shots in an area threatened by an epidemic, 90 persons were classified into three groups of 30 according to the degree of risk of getting flu. Each group was together when the persons were asked about the likelihood of getting the shots, on a probability scale ranging from 0 to 1.0. Unavoidably, most persons overheard the answers of nearby respondents. An analyst wishes to test whether the mean intent scores are the same for the three risk groups. Consider each assumption for ANOVA model (16.2) and explain whether this assumption is likely to hold in the present situation.
- 16.4. A company, studying the relation between job satisfaction and length of service of employees, classified employees into three length-of-service groups (less than 5 years, 5–10 years, more than 10 years). Suppose  $\mu_1 = 65$ ,  $\mu_2 = 80$ ,  $\mu_3 = 95$ , and  $\sigma = 3$ , and that ANOVA model (16.2) is applicable.

- a. Draw a representation of this model in the format of Figure 16.2.
  - b. Find  $E\{MSTR\}$  and  $E\{MSE\}$  if 25 employees from each group are selected at random for intensive interviewing about job satisfaction. Is  $E\{MSTR\}$  substantially larger than  $E\{MSE\}$  here? What is the implication of this?
- 16.5. In a study of length of hospital stay (in number of days) of persons in four income groups, the parameters are as follows:  $\mu_1 = 5.1$ ,  $\mu_2 = 6.3$ ,  $\mu_3 = 7.9$ ,  $\mu_4 = 9.5$ ,  $\sigma = 2.8$ . Assume that ANOVA model (16.2) is appropriate.
- a. Draw a representation of this model in the format of Figure 16.2.
  - b. Suppose 100 persons from each income group are randomly selected for the study. Find  $E\{MSTR\}$  and  $E\{MSE\}$ . Is  $E\{MSTR\}$  substantially larger than  $E\{MSE\}$  here? What is the implication of this?
  - c. If  $\mu_2 = 5.6$  and  $\mu_3 = 9.0$ , everything else remaining the same, what would  $E\{MSTR\}$  be? Why is  $E\{MSTR\}$  substantially larger here than in part (b) even though the range of the factor level means is the same?
- 16.6. A student asks: "Why is the  $F$  test for equality of factor level means not a two-tail test since any differences among the factor level means can occur in either direction?" Explain, utilizing the expressions for the expected mean squares in (16.37).
- \*16.7. **Productivity improvement.** An economist compiled data on productivity improvements last year for a sample of firms producing electronic computing equipment. The firms were classified according to the level of their average expenditures for research and development in the past three years (low, moderate, high). The results of the study follow (productivity improvement is measured on a scale from 0 to 100). Assume that ANOVA model (16.2) is appropriate.

		<i>j</i>											
<i>i</i>		1	2	3	4	5	6	7	8	9	10	11	12
1	Low	7.6	8.2	6.8	5.8	6.9	6.6	6.3	7.7	6.0			
2	Moderate	6.7	8.1	9.4	8.6	7.8	7.7	8.9	7.9	8.3	8.7	7.1	8.4
3	High	8.5	9.7	10.1	7.8	9.6	9.5						

- a. Prepare aligned dot plots of the data. Do the factor level means appear to differ? Does the variability of the observations within each factor level appear to be approximately the same for all factor levels?
  - b. Obtain the fitted values.
  - c. Obtain the residuals. Do they sum to zero in accord with (16.21)?
  - d. Obtain the analysis of variance table.
  - e. Test whether or not the mean productivity improvement differs according to the level of research and development expenditures. Control the  $\alpha$  risk at .05. State the alternatives, decision rule, and conclusion.
  - f. What is the  $P$ -value of the test in part (e)? How does it support the conclusion reached in part (e)?
  - g. What appears to be the nature of the relationship between research and development expenditures and productivity improvement?
- 16.8. **Questionnaire color.** In an experiment to investigate the effect of color of paper (blue, green, orange) on response rates for questionnaires distributed by the "windshield method"

in supermarket parking lots, 15 representative supermarket parking lots were chosen in a metropolitan area and each color was assigned at random to five of the lots. The response rates (in percent) follow. Assume that ANOVA model (16.2) is appropriate.

		<i>j</i>				
	<i>i</i>	1	2	3	4	5
1	Blue	28	26	31	27	35
2	Green	34	29	25	31	29
3	Orange	31	25	27	29	28

- Prepare aligned dot plots of the data. Do the factor level means appear to differ? Does the variability of the observations within each factor level appear to be approximately the same for all factor levels?
- Obtain the fitted values.
- Obtain the residuals.
- Obtain the analysis of variance table.
- Conduct a test to determine whether or not the mean response rates for the three colors differ. Use level of significance  $\alpha = .10$ . State the alternatives, decision rule, and conclusion. What is the  $P$ -value of the test?
- When informed of the findings, an executive said: "See? I was right all along. We might as well print the questionnaires on plain white paper, which is cheaper." Does this conclusion follow from the findings of the study? Discuss.

- 16.9. Rehabilitation therapy.** A rehabilitation center researcher was interested in examining the relationship between physical fitness prior to surgery of persons undergoing corrective knee surgery and time required in physical therapy until successful rehabilitation. Patient records in the rehabilitation center were examined, and 24 male subjects ranging in age from 18 to 30 years who had undergone similar corrective knee surgery during the past year were selected for the study. The number of days required for successful completion of physical therapy and the prior physical fitness status (below average, average, above average) for each patient follow.

		<i>j</i>									
	<i>i</i>	1	2	3	4	5	6	7	8	9	10
1	Below Average	29	42	38	40	43	40	30	42	•	
2	Average	30	35	39	28	31	31	29	35	29	33
3	Above Average	26	32	21	20	23	22				

Assume that ANOVA model (16.2) is appropriate.

- Prepare aligned dot plots of the data. Do the factor level means appear to differ? Does the variability of the observations within each factor level appear to be approximately the same for all factor levels?
- Obtain the fitted values.
- Obtain the residuals. Do they sum to zero in accord with (16.21)?
- Obtain the analysis of variance table.



- e. Test whether or not the mean number of days required for successful rehabilitation is the same for the three fitness groups. Control the  $\alpha$  risk at .01. State the alternatives, decision rule, and conclusion.
- f. Obtain the  $P$ -value for the test in part (e). Explain how the same conclusion reached in part (e) can be obtained by knowing the  $P$ -value.
- g. What appears to be the nature of the relationship between physical fitness status and duration of required physical therapy?

\*16.10. **Cash offers.** A consumer organization studied the effect of age of automobile owner on size of cash offer for a used car by utilizing 12 persons in each of three age groups (young, middle, elderly) who acted as the owner of a used car. A medium price, six-year-old car was selected for the experiment, and the "owners" solicited cash offers for this car from 36 dealers selected at random from the dealers in the region. Randomization was used in assigning the dealers to the "owners." The offers (in hundred dollars) follow. Assume that ANOVA model (16.2) is applicable.

$i$		$j$											
		1	2	3	4	5	6	7	8	9	10	11	12
1	Young	23	25	21	22	21	22	20	23	19	22	19	21
2	Middle	28	27	27	29	26	29	27	30	28	27	26	29
3	Elderly	23	20	25	21	22	23	21	20	19	20	22	21

- a. Prepare aligned dot plots of the data. Do the factor level means appear to differ? Does the variability of the observations within each factor level appear to be approximately the same for all factor levels?
  - b. Obtain the fitted values.
  - c. Obtain the residuals.
  - d. Obtain the analysis of variance table.
  - e. Conduct the  $F$  test for equality of factor level means; use  $\alpha = .01$ . State the alternatives, decision rule, and conclusion. What is the  $P$ -value of the test?
  - f. What appears to be the nature of the relationship between age of owner and mean cash offer?
- \*16.11. **Filling machines.** A company uses six filling machines of the same make and model to place detergent into cartons that show a label weight of 32 ounces. The production manager has complained that the six machines do not place the same amount of fill into the cartons. A consultant requested that 20 filled cartons be selected randomly from each of the six machines and the content of each carton carefully weighed. The observations (stated for convenience as deviations from 32.00 ounces) follow. Assume that ANOVA model (16.2) is applicable.

	<i>j</i>						
<i>i</i>	1	2	3	...	18	19	20
1	-.14	.20	.07	...	.07	-.01	-.19
2	.46	.11	.12	...	.02	.11	.12
3	.21	.78	.32	...	.50	.20	.61
4	.49	.58	.52	...	.42	.45	.20
5	-.19	.27	.06	...	.14	.35	-.18
6	.05	-.05	.28	...	.35	-.09	.05

- a. Prepare aligned box plots of the data. Do the factor level means appear to differ? Does the variability of the observations within each factor level appear to be approximately the same for all factor levels?
- b. Obtain the fitted values.
- c. Obtain the residuals. Do they sum to zero in accord with (16.21)?
- d. Obtain the analysis of variance table.
- e. Test whether or not the mean fill differs among the six machines; control the  $\alpha$  risk at .05. State the alternatives, decision rule, and conclusion. Does your conclusion support the production manager's complaint?
- f. What is the  $P$ -value of the test in part (e)? Is this value consistent with your conclusion in part (e)? Explain.
- g. Based on the box plots obtained in part (a), does the variation between the mean fills for the six machines appear to be large relative to the variability in fills between cartons for any given machine? Explain.

16.12. **Premium distribution.** A soft-drink manufacturer uses five agents (1, 2, 3, 4, 5) to handle premium distributions for its various products. The marketing director desired to study the timeliness with which the premiums are distributed. Twenty transactions for each agent were selected at random, and the time lapse (in days) for handling each transaction was determined. The results follow. Assume that ANOVA model (16.2) is appropriate.

	<i>j</i>						
<i>i</i>	1	2	3	...	18	19	20
1	24	24	29		27	26	25
2	18	20	20	..	26	22	21
3	10	11	8	...	9	11	12
4	15	13	18	...	17	14	16
5	33	22	28	...	26	30	29

- a. Prepare aligned box plots of the data. Do the factor level means appear to differ? Does the variability of the observations within each factor level appear to be approximately the same for all factor levels?
  - b. Obtain the fitted values.
  - c. Obtain the residuals. Do they sum to zero in accord with (16.21)?
  - d. Obtain the analysis of variance table.
  - e. Test whether or not the mean time lapse differs for the five agents; use  $\alpha = .10$ . State the alternatives, decision rule, and conclusion.
  - f. What is the  $P$ -value of the test in part (e)? Explain how the same conclusion as in part (e) can be reached by knowing the  $P$ -value.
  - g. Based on the box plots obtained in part (a), does there appear to be much variation in the mean time lapse for the five agents? Is this variation necessarily the result of differences in the efficiency of operations of the five agents? Discuss.
- 16.13. Refer to **Questionnaire color** Problem 16.8. Explain how you would make the random assignments of supermarket parking lots to colors in this single-factor study. Make all appropriate randomizations.
- 16.14. Refer to **Cash offers** Problem 16.10. Explain how you would make the random assignments of dealers to "owners" in this single-factor study. Make all appropriate randomizations.

- 16.15. Refer to Problem 16.4. What are the values of  $\tau_1$ ,  $\tau_2$ , and  $\tau_3$  if the ANOVA model is expressed in the factor effects formulation (16.62), and  $\mu_{\cdot}$  is defined by (16.63)?
- 16.16. Refer to Problem 16.5. What are the values of  $\tau_i$  if the ANOVA model is expressed in the factor effects formulation (16.62), and  $\mu_{\cdot}$  is defined by (16.63)?
- 16.17. Refer to **Premium distribution** Problem 16.12. Suppose that 25 percent of all premium distributions are handled by agent 1, 20 percent by agent 2, 20 percent by agent 3, 20 percent by agent 4, and 15 percent by agent 5.
- Obtain a point estimate of  $\mu_{\cdot}$  when the ANOVA model is expressed in the factor effects formulation (16.62) and  $\mu_{\cdot}$  is defined by (16.65), with the weights being the proportions of premium distribution handled by each agent.
  - State the alternatives for the test of equality of factor level means in terms of factor effects model (16.62) for the present case. Would this statement be affected if  $\mu_{\cdot}$  were defined according to (16.63)? Explain.
- \*16.18. Refer to **Productivity improvement** Problem 16.7. Regression model (16.75) is to be employed for testing the equality of the factor level means.
- Set up the  $\mathbf{Y}$ ,  $\mathbf{X}$ , and  $\boldsymbol{\beta}$  matrices.
  - Obtain  $\mathbf{X}\boldsymbol{\beta}$ . Develop equivalent expressions of the elements of this vector in terms of the cell means  $\mu_i$ .
  - Obtain the fitted regression function. What is estimated by the intercept term?
  - Obtain the regression analysis of variance table.
  - Conduct the test for equality of factor level means; use  $\alpha = .05$ . State the alternatives, decision rule, and conclusion.
- 16.19. Refer to **Questionnaire color** Problem 16.8. Regression model (16.75) is to be employed for testing the equality of the factor level means.
- Set up the  $\mathbf{Y}$ ,  $\mathbf{X}$ , and  $\boldsymbol{\beta}$  matrices.
  - Obtain  $\mathbf{X}\boldsymbol{\beta}$ . Develop equivalent expressions of the elements of this vector in terms of the cell means  $\mu_i$ .
  - Obtain the fitted regression function. What is estimated by the intercept term?
  - Obtain the regression analysis of variance table.
  - Conduct the test for equality of factor level means; use  $\alpha = .10$ . State the alternatives, decision rule, and conclusion.
- 16.20. Refer to **Rehabilitation therapy** Problem 16.9. Regression model (16.81) is to be employed for testing the equality of the factor level means.
- Set up the  $\mathbf{Y}$ ,  $\mathbf{X}$ , and  $\boldsymbol{\beta}$  matrices.
  - Obtain  $\mathbf{X}\boldsymbol{\beta}$ . Develop equivalent expressions of the elements of this vector in terms of the cell means  $\mu_i$ .
  - Obtain the fitted regression function. What is estimated by the intercept term?
  - Obtain the regression analysis of variance table.
  - Conduct the test for equality of factor level means; use  $\alpha = .01$ . State the alternatives, decision rule, and conclusion.
- \*16.21. Refer to **Cash offers** Problem 16.10.
- Fit regression model (16.75) to the data. What is estimated by the intercept term?
  - Obtain the regression analysis of variance table and test whether or not the factor level means are equal; use  $\alpha = .01$ . State the alternatives, decision rule, and conclusion.

- 16.22. Refer to **Rehabilitation therapy** Problem 16.9.
  - a. Fit the full regression model (16.85) to the data. Why would a fitted regression model containing an intercept term not be proper here?
  - b. Fit the reduced model (16.86) to the data.
  - c. Use test statistic (2.70) for testing the equality of the factor level means; employ level of significance  $\alpha = .01$ .
- 16.23. Refer to Example 1 on page 717. Find the power of the test if  $\alpha = .01$ , everything else remaining unchanged. How does this power compare with that in Example 1?
- 16.24. Refer to Example 2 on page 717. The analyst is also interested in the power of the test when  $\mu_1 = \mu_2 = 13$  and  $\mu_3 = \mu_4 = 18$ . Assume that  $\sigma = 3.5$ .
  - a. Obtain the power of the test if  $\alpha = .05$ .
  - b. What would be the power of the test if  $\alpha = .01$ ?
- \*16.25. Refer to **Productivity improvement** Problem 16.7. Obtain the power of the test in Problem 16.7e if  $\mu_1 = 7.0$ ,  $\mu_2 = 8.0$ , and  $\mu_3 = 9.0$ . Assume that  $\sigma = .9$ .
- 16.26. Refer to **Rehabilitation therapy** Problem 16.9. Obtain the power of the test in Problem 16.9e if  $\mu_1 = 37$ ,  $\mu_2 = 35$ , and  $\mu_3 = 28$ . Assume that  $\sigma = 4.5$ .
- \*16.27. Refer to **Cash offers** Problem 16.10. Obtain the power of the test in Problem 16.10e if the mean cash offers are  $\mu_1 = 22$ ,  $\mu_2 = 28$ , and  $\mu_3 = 22$ . Assume that  $\sigma = 1.6$ .
- 16.28. Why do you think that the approach to planning sample sizes to find the best treatment by means of Table B.13 does not consider the risk of an incorrect identification when the best two treatment means are the same or practically the same?
- \*16.29. Consider a single-factor study where  $r = 5$ ,  $\alpha = .01$ ,  $\beta = .05$ , and  $\sigma = 10$ , and equal treatment sample sizes are desired by means of the approach in Table B.12.
  - a. What are the required sample sizes if  $\Delta = 10, 15, 20, 30$ ? What generalization is suggested by your results?
  - b. What are the required sample sizes for the same values of  $\Delta$  as in part (a) if  $\alpha = .05$ , all other specifications remaining the same? How do these sample sizes compare with those in part (a)?
- \*16.30. Consider a single-factor study where  $r = 6$ ,  $\alpha = .05$ ,  $\beta = .10$ , and  $\Delta = 50$ , and equal treatment sample sizes are desired by means of the approach in Table B.12.
  - a. What are the required sample sizes if  $\sigma = 50, 25, 20$ ? What generalization is suggested by your results?
  - b. What are the required sample sizes for the same values of  $\sigma$  as in part (a) if  $r = 4$ , all other specifications remaining the same? How do these sample sizes compare with those in part (a)?
- 16.31. Consider a single-factor study where  $r = 5$ ,  $1 - \alpha = .95$ , and  $\sigma = 20$ , and equal sample sizes are desired by means of the approach in Table B.13.
  - a. What are the required sample sizes if  $\lambda = 20, 10, 5$ ? What generalization is suggested by your results?
  - b. What are the required sample sizes for the same values of  $\lambda$  as in part (a) if  $\sigma = 30$ , all other specifications remaining the same? How do these sample sizes compare with those in part (a)?
- 16.32. Refer to **Questionnaire color** Problem 16.8. Suppose that the sample sizes have not yet been determined but it has been decided to sample the same number of supermarket parking lots for each questionnaire color. A reasonable planning value for the error standard deviation is  $\sigma = 3.0$ .