

# User Manual



## **About This User Guide**

Please read all the content of the user guide carefully to use the products safely and effectively. You are advised of keeping it properly for your using reference.

### **Disclaimer**

Please do not dismantle the product or tear up the seal on it, otherwise we won't provide warranty or replacement service.

The pictures in this user guide are for reference only. If there are any pictures which not match the actual product, please take actual products as the standard. Updated information is subject to change without notice.

All information contained in this guide are protected by copyright, and our company reserves all rights. All or part of this guide is prohibited to excerpt, copy, bundle other products, or sell without the written permission from us.

### **Service Information**

For technical assistant or product service and repair, please contact us.

## Version Record

| Version number                                      | Version description  | Version    |
|---|--|------------|
| SV1.0_ZS_HV1.0_PTY_MZ_P1_20190905_4.6.190823.250718 | Speed up based on the first version, adaptation of optical structure   | 2019-9-5   |
| SV1.1_ZS_HV1.0_PTY_P1_20191012_4.6.190823.250718    | 1. Adapt new camera (long depth of field) based on the first version<br>2. UPC narrow quiet zone                 | 2019-10-14 |
| SV1.2_ZS_HV1.0_PTY_P1_20191021_4.6.190823.250718    | 1. Website QR code filtering function  | 2019-10-21 |
| SV1.3_ZS_HV1.0_PTY_P2_20191022_4.6.191018.250718    | 1. Modify volume<br>2. Modify the duplicate code detection time  | 2019-10-22 |
| SV1.4_ZS_HV1.0_PTY_P2_20191023_4.6.191018.250718    | 1. Website QR code filtering function<br>2. Modify volume<br>3. Modify the duplicate code detection time         | 2019-10-23 |
| SV1.5_ZS_HV1.0_PTY_P2_20191028_4.6.191018.250718    | 1. Solve the problem of control transfer character and repeated code missing<br>2. Added the function of virtual | 2019-10-28 |

|   |  |            |
|---|--|------------|
| SV1.6_ZS_HV1.0_PTY_P2_201<br>91028_4.6.191018.250718            | 1. Solve the problem that the “\n” appears in version number twice   | 2019-10-28 |
| SV1.8_ZS_HV1.0_PTY_P2_201<br>91107_4.6.191018.250718            | 1. Add Portuguese (Portugal), Portuguese (Brazil) keyboard   | 2019-11-7  |
| SV2.2_ZS_HV1.0_PTY_P4_HT<br>_OLD_20191115_4.6.191018.25<br>0718 | 1. Solve the problem that the control escape character can not be returned.  | 2019-11-15 |
| SV2.4_ZS_HV1.0_PTY_P5_HT<br>_OLD_20191119_4.6.191115.25<br>0718 | 1. Version number printing too fast, abnormal.   | 2019-11-19 |
| SV2.7_ZS_HV1.0_PTY_P7_HT<br>_OLD_20191228_4.6.191115.2<br>50718 | 1. Added sleep mode<br>2. Add suffix before<br>3. Add data hiding of bar code<br>4. Add barcode category selection | 2019-12-30 |
| SV2.8_ZS_HV1.0_PTY_P7_HT<br>_OLD_20191230_4.6.191115.2<br>50718 | 1. Modifying data hiding of barcode<br>2. Modify the disable one-dimensional code, will not output 128 code        | 2019-12-30 |

|  |  |           |
|--|--|-----------|
| SV3.4_ZS_HV1.0_PTY_P9_HT<br>_OLD_20200317.250718                 | <ol style="list-style-type: none"> <li>1. UPC-A to EAN-13.</li> <li>2. EAN-13 to ISSN</li> <li>3. UPC-A/EAN/JAN Additional code</li> </ol>   | 2020-3-24 |
| SV3.5_ZS_HV1.0_PTY_P14_H<br>T_OLD_20200422_4.7.20041<br>6.250718 | It is applicable to the 14th batch of<br>core boards   | 2020-4-23 |
| SV3.7_ZS_HV1.0_PTY_P16_H<br>T_OLD_20200511_4.7.200416<br>.250718 | <ol style="list-style-type: none"> <li>1. Solution suffix cannot be added</li> <li>2. Solve the problem of losing digit<br/>when UPC-A transfers to EAN-13</li> <li>3. Solve the problem that the<br/>conversion of EAN13 to ISSN does<br/>not work</li> <li>4. Added barcode to get CPUID (for<br/>internal use only)</li> <li>5. From mp6300y (2.7khz buzzer) to<br/>old camera before November 11,</li> </ol> | 2020-5-13 |

|   |  |            |
|---|--|------------|
| SV4.7_ZS_HV1.0_PTY_P20_H<br>T_CHA1_20200817_4.7.20061<br>2.250718 |  | 2020-08-18 |
|---|--|------------|

---

## Table of content

|   |           |
|---|-----------|
| 1. Product Introduction .....                     | 12        |
| 1.1 Main feature .....                            | 13        |
| 1.2 Unpacking .....                               | 13        |
| 1.3 Communication port .....                      | 13        |
| 1.4 Start-up, shutdown, standby and restart ..... | 14        |
| 1.5 Maintenance .....                             | 14        |
| 1.6 Scanning Skill .....                          | 14        |
| <b>Chapter2 System Setting .....</b>              | <b>16</b> |
| <b>Introduction .....</b>                         | <b>16</b> |
| <b>Programming Barcode .....</b>                  | <b>16</b> |
| <b>Use of Programming Code .....</b>              | <b>17</b> |
| <b>Restore Factory Default .....</b>              | <b>18</b> |
| <b>Inquiry Firmware Version .....</b>             | <b>18</b> |
| <b>User Preference .....</b>                      | <b>18</b> |
| <b>Reread Timeout.....</b>                        | <b>19</b> |
| <b>Beeper .....</b>                               | <b>20</b> |
| Beeper Volume .....                               | 20        |
| Startup Beep .....                                | 20        |
| Beeper On/Off .....                               | 21        |
| Beeper Tone-Good Read .....                       | 21        |
| Beeper Duration - Good Read and Error .....       | 21        |

---

|  |    |
|--|----|
| Beeper Tone-Error .....                              | 22 |
| LED Illumination .....                               | 22 |
| Good Read LED .....                                  | 24 |
| Firmware Upgrade .....                               | 24 |
| Chapter 3 Scan Mode .....                            | 26 |
| Sense Mode .....                                     | 26 |
| Sense Mode .....                                     | 26 |
| Decode Session Timeout .....                         | 26 |
| Set custom decode session timeout .....              | 28 |
| Good Read Illumination LED Duration .....            | 28 |
| Set Custom Good Read Illumination LED Duration ..... | 29 |
| Continuous Mode (default) .....                      | 30 |
| Chapter Communication Interface .....                | 31 |
| USB Interface .....                                  | 31 |
| USB HID (default) .....                              | 31 |
| USB HID Data Upload Method .....                     | 31 |
| Function Key Mapping .....                           | 32 |
| Function Key GS Replace .....                        | 32 |
| Virtual Keyboard .....                               | 33 |
| USB-Keyboards Transmit Speed .....                   | 34 |
| Set Custom Transmission Speed .....                  | 34 |
| Countries Keyboards .....                            | 35 |

---



---

|  |           |
|--|-----------|
| USB CDC .....                              | 36        |
| Baud Rate .....                            | 36        |
| <b>Chapter 5 Data Format .....</b>         | <b>39</b> |
| <b>Custom Prefix .....</b>                 | <b>39</b> |
| Enable/Disable Custom Prefix .....         | 39        |
| Set Custom Prefix .....                    | 40        |
| <b>Custom Suffix .....</b>                 | <b>40</b> |
| Enable/Disable Custom Suffix .....         | 40        |
| Set Custom Suffix .....                    | 41        |
| <b>CODE ID .....</b>                       | <b>41</b> |
| CODE ID Selection .....                    | 42        |
| Restore All CODE ID .....                  | 42        |
| Set Custom CODE ID .....                   | 42        |
| <b>AIM ID .....</b>                        | <b>43</b> |
| <b>Start Character .....</b>               | <b>43</b> |
| <b>Terminating Character Suffix .....</b>  | <b>44</b> |
| <b>Prefix/Suffix Sequence .....</b>        | <b>44</b> |
| Prefix Sequence .....                      | 45        |
| Suffix Sequence .....                      | 45        |
| <b>Convert Case .....</b>                  | <b>45</b> |
| <b>Data Formatter .....</b>                | <b>46</b> |
| Set Length Range for Start/End Filed ..... | 47        |

---

---

|  |    |
|--|----|
| <b>Chapter 6 Symbologies</b> .....                   | 48 |
| <b>Introduction</b> .....                            | 48 |
| <b>Enable/Disable All Symbologies</b> .....          | 48 |
| <b>Enable/Disable All 1D Symbologies</b> .....       | 48 |
| <b>Enable/Disable All 2D Symbologies</b> .....       | 49 |
| <b>Inverse BarCode</b> .....                         | 49 |
| <b>Codabar</b> .....                                 | 49 |
| Enable/Disable Codabar .....                         | 49 |
| Codabar Start/Ending Character .....                 | 50 |
| Set Length Range for Codabar .....                   | 50 |
| <b>Code 39</b> .....                                 | 52 |
| Enable/Disable Codo 39 .....                         | 52 |
| Code 39 Check Digit .....                            | 52 |
| Code 39 Full ASCII .....                             | 52 |
| Set Length Range for Code 39 .....                   | 53 |
| <b>Code 32</b> .....                                 | 54 |
| <b>Interleaved 2 of 5 (ITF5)</b> .....               | 54 |
| Enable/Disable Interleaved 2 of 5 (ITF5) .....       | 54 |
| Interleaved 2 of 5 (ITF5) Check Digit .....          | 54 |
| Set Fixed Length for Interleaved 2 of 5 (ITF5) ..... | 55 |
| Set Length Range for Interleaved 2 of 5 .....        | 56 |
| <b>Industrial 2 of 5</b> .....                       | 57 |

---

---

|  |                   |
|--|-------------------|
| Enable/Disable Industrial 2 of 5 .....       | 57                |
| Set Length Range for Industrial 2 of 5 ..... | 57                |
| <b>Matrix 2 of 5 .....</b>                   | <b>58</b>         |
| Enable/Disable Matrix 2 of 5 .....           | 58                |
| Set Length Range for Matrix 2 of 5 .....     | 58                |
| <b>Code 93 .....</b>                         | <b>59</b>         |
| Enable/Disable Code 93 .....                 | 59                |
| Set Length for Code 93 .....                 | 59                |
| <b>Code 11 .....</b>                         | <b>60</b>         |
| Enable/Disable Code 11 .....                 | 60                |
| Code 11 Check Digit Transmission .....       | 60                |
| Code 11 Check Digit .....                    | 61                |
| <b>Code 128 .....</b>                        | <b>62</b>         |
| Enable/Disable Code 128 .....                | 62                |
| Set Length Range for Code 128 .....          | 62                |
| <b>GS1-128 .....</b>                         | <b>63</b>         |
| <b>ISBT 128 (Not Enabled) .....</b>          | <b>错误! 未定义书签。</b> |
| <b>UPC-A .....</b>                           | <b>63</b>         |
| Enable/Disable UPC-A .....                   | 63                |
| UPC-A Check Digit .....                      | 63                |
| Convert UPC-A to EAN-13 .....                | 64                |
| <b>UPC-E .....</b>                           | <b>64</b>         |

---

---

|  |           |
|--|-----------|
| Enable/Disable UPC-E .....                       | 64        |
| UPC-E Check Digit .....                          | 64        |
| Convert UPC-E to UPC-A .....                     | 64        |
| <b>EAN/JAN-8 .....</b>                           | <b>65</b> |
| <b>EAN/JAN-13 .....</b>                          | <b>65</b> |
| Enable/Disable EAN/JAN-13 .....                  | 65        |
| Convert EAN13 to ISBN .....                      | 65        |
| Convert EAN13 to ISSN .....                      | 65        |
| <b>UPC/EAN/JAN Supplemental .....</b>            | <b>66</b> |
| <b>GS1 DataBar (RSS14) (Stacked) .....</b>       | <b>66</b> |
| Enable/Disable GS1 DataBar .....                 | 66        |
| Enable/Disable GS1 DataBar Limited .....         | 66        |
| Enable/Disable GS1 DataBar Expanded .....        | 67        |
| GS1 DATABAR(RSS14) Preamble (Not Enabled) .....  | 67        |
| GS1 DATABAR LIMITED Preamble (Not Enabled) ..... | 67        |
| <b>PDF417 .....</b>                              | <b>68</b> |
| <b>Micro PDF417 .....</b>                        | <b>68</b> |
| <b>QR .....</b>                                  | <b>68</b> |
| QR Enable/Disable .....                          | 68        |
| QR with URL .....                                | 68        |
| <b>Micro QR .....</b>                            | <b>69</b> |
| <b>Data Matrix .....</b>                         | <b>69</b> |

---

---

|   |    |
|---|----|
| Aztec .....   | 69 |
| Standard 2 of 5 (Not Enabled) .....                 | 69 |
| Plessey (Not Enabled) .....                         | 69 |
| Msiplessey .....                                    | 70 |
| Msiplessey Check Digit.....                         | 70 |
| Set Length Range for Msiplessey .....               | 71 |
| Hanxi code .....                                    | 71 |
| Appendix .....                                      | 72 |
| Appendix1 Data and Digital Barcodes .....           | 72 |
| Appendix2 Symbology Table .....                     | 75 |
| Appendix3 Command Format Description .....          | 77 |
| Appendix4 ASCII Character and Keystroke Table ..... | 79 |
| Appendix5 ASCII Table .....                         | 81 |

## 1. Product Introduction

This user guide applies to MP6300Y, which identify 1D&2D barcodes by 2D image scanning pattern. The scanners above are of strong identification capability, and support automatic continuous scanning mode with fast and flexible scanning speed.

In this chapter, we will introduce the instruction of scanner with pictures, please compare to the scanner you bought when reading this user guide, which is good for your understanding. This chapter applies to regular users, maintenance personnel, and software developers.

---

## 1.1 Main feature

- \* Complete independent research and development, possessing the complete set of patent, plug and play without the need to install driver.
- \* Wide voltage design to avoid the data can't be transmitted due to voltage fluctuation.
- \* 32-bit master chip equipped with patented software, the scanner can smoothly decode reflective, wrinkled, blurred, and colorful barcode, and can also normally scan in light and dark environment.
- \* Adopt all tantalum capacitors and anti-oxidation optical technology, avoiding the problem of performance declining after long-term using.

## 1.2 Unpacking

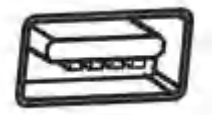
Open the package and take out the products and accessories. Check whether all items are complete and whether there are damaged parts according to the packing list. If there are any damaged or missing parts, please keep the original packaging and contact your supplier for after-sales service.

## 1.3 Communication port

The scanner must be connected to a host to operate. Host can be a PC, POS machine, intelligent terminal with USB or RS-232 interface.

USB

USB interface on  
host



RS-232

RS-232 interface on  
host



---

## 1.4 Start-up, shutdown, standby and restart

Start-up: Connect host computer with scanner, which will automatically start-up and in working state.

Shutdown: Remove the data cable which is connected with scanner; remove the USB which is connected with host computer; remove the power adapter which is inserted into RS-232 serial port.

Standby: Scanner with automatic sleep standby function, if 30 minutes without work it will be in standby mode, but it will automatically start-up when barcode approach.

Restart: If the scanner crashes or doesn't respond, please switch it off and restart.

## 1.5 Maintenance

\* The window must be kept clean, the supplier do not bear the guarantee responsibility due to the improper maintenance.

\* Avoid the window being wear and tear or scratched by hard object

\* Use the hairbrush to remove the stain on the window

\* Clean the window with a soft cloth, such as lens cleaning cloth

\* Spraying liquid onto the window is prohibited.

\* Prohibit any cleaning solvents, except for the cleaning water.

## 1.6 Scanning Skill

If the barcode is small, it should be closer to the scanning window; if the barcode is large, it should be far away from the scanning window a little more, thus easier to be read correctly.

If the barcode is highly reflective (for example, the coated surface), you may need to tilt

---

the barcode at an angle to successfully scan it.

Barcode scanning example:





## Chapter2 System Setting

### Introduction

The MP6300Y can be configured by scanning programming barcodes. All user programmable features/options are described along with their programming barcodes/commands in the following sections. This programming method is most straightforward. However, it requires manually scanning barcodes. As a result, errors are more likely to occur.

### Programming Barcode



The figure above is an example that shows you the programming barcode for the Enter Setup function:

1. The programming barcode.
2. The description of feature/function.

## Use of Programming Code

Scanning the **Enter Setup** barcode can enable the scanner to enter the setup mode.

Then you can scan a number of

programming barcodes to configure your scanner. To exit the setup mode, scan the

**Exit Setup** barcode or a non-programing

barcode, or reboot the scanner



Enter Setup (default)



Exit Setup

---

## Restore Factory Default



Restore Factory Default

## Inquiry Firmware Version



Inquiry Firmware Version

## User Preference

User can set up his/her preference of the scanner.



Save User Preference



Restore to User Preference Default

---

## Reread Timeout

Reread Timeout can avoid undesired rereading of same barcode in a given period of time.

This feature is only applicable to

the Sense and Continuous modes.

It's programmable as 500ms, 750ms, 1s and 2s, 500ms is the default value.



500ms (default)



750ms



1s



2s

---

## Beeper

The scanner issues different beeps to indicate status: Good-Read Beep, Error Beep, Startup Beep and Programming Beep.

### Beeper Volume

For setting up Good Read Beep and Error Beep only.



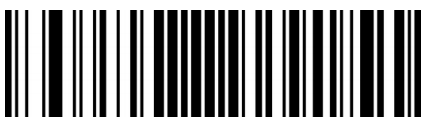
High Volume (default)



Low Volume

### Startup Beep

The scanner can be programmed to beep when it is powered on. Scan the **Off** barcode if you do not want a power on beep.



On (default)



Off

---

## Beeper On/Off

Setting for "Good Read-Beep" and Error Beep"

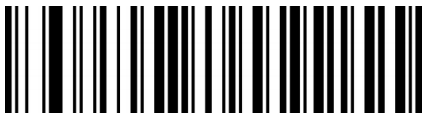


On (default)



Off

## Beeper Tone-Good Read



Low Tone (default)



Medium Tone



High Tone

## Beeper Duration - Good Read and Error

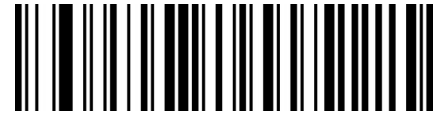


Long Duration (default)



Short Duration

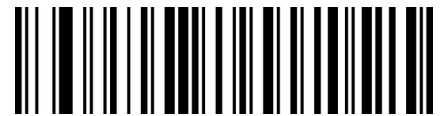
## Beeper Tone-Error



Low Tone (default)



Medium Tone



High Tone

## LED Illumination

Normal (default) : LED on scanner are turned on during image capture;

Always on: Illumination LED on the scanner keep on after the scanner is powered on.

Always off: Illumination LED on the scanner are off all the time



Normal (default)



Always on



Always off



---

## Good Read LED

The LED can be programmed to be On or Off to indicate good read.



On (default)



Off

## Firmware Upgrade

Please connect the scanner with a USB cable for firmware upgrade.



Firmware Upgrade

### Example

Steps to upgrade firmware:

- 1.Plug the scanner with a USB cable ;
2. Scan **Firmware Upgrade** barcode to enter USB driver mode and wait for USB driver showing up on the computer;
- 3.Copy the firmware file into the USB driver;
4. Eject the USB driver and replug the usb cable to restart up the scanner and the scanner will start the firmware upgrade procedure.
- 5.The scanner beeps after firmware upgrading.



If the upgrade is successful, the factory settings will be restored, and users can reset the scanner according to their needs.

If the upgrade fails, you need to re-power on and restart the scanner and perform the above upgrade steps again.

## Chapter 3 Scan Mode

### Sense Mode (default)

#### Sense Mode

The scanner activates a decode session every time it detects a barcode presented to it.

The decode session continues until a barcode is decoded or the decode session

timeout expires. **Reread Timeout** can avoid undesired rereading of same barcode in a given period of time.



Sense Mode

#### Decode Session Timeout

This parameter sets the maximum time decode session continues during a scan attempt. It is programmable from 3s to 10s. The default setting is 3s.



Short (default)



Medium



Long



Custom Decode Session Timeout

---

## Set custom decode session timeout

It's programmable in 0.1s increments from 1 to 999. The default setting is 3s.



Set Custom Decode Session Timeout

### Example

Set the decode session timeout to 10s:

- 1、 Scan **Set Custom Decode Session Timeout** Barcode
- 2、 Scan the numeric barcodes: "1"0" from the "Digital barcodes" section in Appendix1.
- 3、 Scan the **Save** barocde in Appendix1

## Good Read Illumination LED Duration

This parameter sets the amount of time that the Good Read LED to remain on following a good read.

It's programmable as Short, Medium and Long, corresponding to 3s, 7s and 10s. The default setting is 0s.



Short



Medium



Long



Set up Custom Duration

## Set Custom Good Read Illumination LED Duration

This parameter sets the amount of custom time that the Good Read LED to remain on following a good read. It is programmable in 0.1s increments from 1 to 999.



Set Custom Good Read Illumination LED Duration

### Example

Set the custom duration as 10s:

- 1、 Scan **Set Custom Good Read LED Duration** Barcode.
- 2、 Scan numeric barcode "1" "0" from the "Digital Barcodes" section in Appendix1
- 3、 Scan **Save** barcode in Appendix 1

## Level Mode

A trigger pull activates a decode session. The decode session continues until a barcode is decoded or you release the trigger



Level Mode

---

## Continuous Mode

The scanner automatically starts one decode session after another. To suspend/resume barcode reading, simply press the trigger. **Reread Timeout** can avoid undesired rereading of same barcode in a given period of time.



Continuous Mode

## Chapter Communication Interface

### USB Interface

#### USB HID (default)

When the scanner is connected to the USB port on a host device, you can enable the USB HID Keyboard feature by scanning the barcode below. Then scanner's transmission will be simulated as USB keyboard input. The Host receives keystrokes on the virtual keyboard. It works on a Plug and Play basis and no driver is required.



USB HID

#### USB HID Data Upload Method



Before turning on this function, make sure that "USB HID Mode" is turned on.



PC Software



USB-Keybaord (default)



Both PC Software and USB-Keybaord



---

## Function Key Mapping

This setting is aimed for USB-Keyboards Mode. Please Refer to Appendix 《ASCII Table》.



Enable



Disable (default)

## Function Key GS Replace



Do not replace (default)



Replace as Ç



Replace as |



Replace as ^]



Replace as ]



Replace as <GS>

---

## Virtual Keyboard

Virtual keyboard Enable (mode one): The characters between 0x20 ~ 0xFF are output using the virtual keyboard which is not supported under the current keyboard layout, and the characters between 0x00 ~ 0x1F are output according to the definition of control characters.

Virtual keyboard Enable (mode two): All characters between 0x20 and 0xFF are output using virtual keyboard, and characters between 0x00 and 0x1F are output according to the definition of control characters.

Virtual keyboard Enable (mode three): All characters used between 0x00 and 0xFF are output using virtual keyboard.



Disable Virtual Keyboard (default)



Enable Virtual Keyboard (Mode 1)



Enable Virtual Keyboard (Mode 2)



Enable Virtual Keyboard (Mode 3)

---

## USB-Keybaord Transmit Speed



Low Speed



Medium Speed



High Speed (default)



Set Custom Speed

## Set Custom Transmission Speed

The transmission speed can be set up from 2ms to 50ms.



Set Custom Transmission Speed (default 10ms)

### Example

Set custom transmission speed to 10ms:

1. Scan **Set Custom Transmission Speed** barcode.
2. Scan numeric barcode "1" "0" from the "Digital Barcodes" section in appendix 1.
3. Scan **Save** barcode in appendix 1.

---

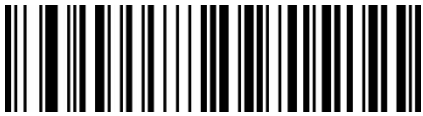
## Countries Keyboards



USA-English (default)



Italian



Spanish



Portuguese-Portugal



French-France



German-Austria



Turkish Q



Turkish F



English-UK



Japanese



German-Switzerland

## USB CDC



USB CDC

## Baud Rate

Baud rate is the number of bits of data transmitted per second. Set the baud rate to match the host requirements. Default is 9600bps.



Baud Rate4800



Baud Rate9600



Baud Rate19200



Baud Rate38400



Baud Rate57600



Baud

## Parity Check

Set the parity type to match the host requirements.

**Odd Parity:** If the data contains an odd number of 1 bits, the parity bit value is set to 0.

**Even Parity:** If the data contains an even number of 1 bits, the parity bit value is set to 0.

**None:** Select this option when no parity bit is required.

**Stop Bit:** The stop bit(s) at the end of each transmitted character marks the end of transmission of one character and prepares the receiving device for the next character in the serial data stream. Set the number of stop bits to match the host requirements.



Data Bit8, Stop Bit1, No Parity (default)



Data Bit8, Stop Bit1, Odd Parity



---

Data Bit8, Stop Bit1, Even Parity



Data Bit8, Stop Bit2, No Parity



Data Bit8, Stop Bit2, Odd Parity



Data Bit8, Stop Bit2, Even Parity

## Chapter 5 Data Format

### Custom Prefix

#### Enable/Disable Custom Prefix

If custom prefix is enabled, you are allowed to append to the data a user-defined prefix that cannot exceed 10 characters. For example, if the custom prefix is "AB" and the barcode data is "123", the Host will receive "AB123".



Enable Custom Prefix



Disable Custom Prefix (default)



Restore All Custom Prefix



---

## Set Custom Prefix

To set a custom prefix, scan the **Set Custom Prefix** barcode then the numeric barcodes corresponding to the hexadecimal value of a desired prefix then the **Save** barcode.



Set Custom Prefix

### Example

Set custom prefix "a" (Hex value is 0x61) to all symbologies( CODE ID value is 0x99)

- 1.. Scan **Set Custom Prefix** barcode.
- 2.. Scan numeric barcode "9961" from the "Digital Barcodes" section in Appendix 1
3. Scan **Save** barcode in Appendix 1
4. Scan **Enable Custom Prefix** barcode.

## Custom Suffix

### Enable/Disable Custom Suffix

If custom suffix is enabled, you are allowed to append to the data a user-defined suffix that cannot exceed 10 characters. For example, if the custom suffix is "AB" and the barcode data is "123", the Host will receive "123AB".



Enable Custom Suffix



Disable Custom Suffix (default)



Restore All Custom Suffix

## Set Custom Suffix

To set a custom prefix, scan the **Set Custom Suffix** barcode then the numeric barcodes corresponding to the hexadecimal value of a desired prefix then the **Save** barcode.



Set Custom Suffix

### Example

Set custom suffix "a" (Hex value is 0x61) to all symbologies( CODE ID value is 0x99)

- 1.. Scan **Set Custom Suffix** barcode.
- 2.. Scan numeric barcode "9" "9" "6" "1" from the "Digital Barcodes" section in Appendix 1
3. Scan **Save** barcode in Appendix 1
4. Scan **Enable Custom Suffix** barcode.

## CODE ID

Code ID can also be used to identify barcode type. Unlike AIM ID, Code ID is user programmable. Code ID can only consist of one letters.

---

## CODE ID Selection

CODE ID Prefix: CODE ID before barcode

CODE ID Suffix: CODE ID after barcode



Enable CODE ID (default)



CODE ID Prefix



CODE ID Suffix

## Restore All CODE ID



Restore All CODE ID

## Set Custom CODE ID



Set Custom CODE ID

### Example

Modify Codabar (CODE ID:0x61) CODE ID to be "Y" (Hex: 0x59) :

- 1.Scan **Set Custom CODE ID** barcode
- 2.Scan numeric barcode "6""1""5""9" from the "Digital Barcodes" section in Appendix 1

## AIM ID

AIM (Automatic Identification Manufacturers) ID defines symbology identifier (For the details, see the “AIM ID Table” section in Appendix). If AIM ID prefix is enabled, the scanner will add the symbology identifier before or after the scanned data after decoding



AIM ID is not user programmable

Disable AIM ID (default) : Do Not output AIM ID.

AIM ID Prefix: AIM ID before scanned data.

AIM ID Suffix: AIM ID after scanned data.



Disable AIM ID (default)



Enable AIM ID Prefix



Enable AIM ID Suffix

## Start Character



No Start Character (default)



Set Start Character as STX

## Terminating Character Suffix

A terminating character such as carriage return (CR) or carriage return/line feed pair (CRLF) can only be used to mark the end of data, which means nothing can be added after it.



Set Terminating Character Suffix to CR  
(default)



Set Terminating Character Suffix to LF



Set Terminating Character Suffix to CRLF



Set Terminating Character Suffix to LAB



Set Terminating Character Suffix to ETX



Disable Terminating Character Suffix

## Prefix/Suffix Sequence

---

---

## Prefix Sequence



Start Character+CODE ID+AIM ID+Custom Prefix (default)



Start Character+Custom Prefix+CODE ID+AIM ID

## Suffix Sequence



Custom Suffix+CODE ID+AIM ID+Terminating Character (default)



CODE ID+AIM ID+Custom Suffix+Terminating Character

## Convert Case



No Convert Case (default)



Convert Case



Convert All to Lower Case



Convert All to Upper Case

---

## Data Formatter



Prefix or suffix will be outputted regularly.

Data output selection

**Transmit Original data (default):** The barcode data will not be modified.

**Transmit Start-Field :** Only transmit the start-Field data and the length will be set up by **Set Length for Start Field** barcode. If the set length is greater than the length of the read character string, the original data will be transmitted. For example: if the string "1234567890" is read and the length is set to 3, the final output data is "123".

**Transmit Middle Field:** Only transmit the Middle Field and the length will be set up by **Set length for Start Field** barcode and **Set Length for End Field** barcode. If the sum of the two length values is greater than the length of the read character string, the output is empty. For example: if the character string "1234567890" is read, and the start/end field lengths are set to 3 and 4 respectively, the final output data is "456".

**Transmit End Filed:** Only transmit the End-Field data and the length will be set up by **Set Length for End Field** barcode.. If the set length is greater than the length of the read character string, the original data will be output. For example: if the character string "1234567890" is read and the length is set to 3, the final output data is "890".

**Transmit Start Field and end Field:** The transmitted data is limited according to the data of "Set Length for Start-Filed" and "Set Length for End-Field". If the sum of the two length values is greater than the length of the read character string, the original data will be transmitted. For example: if the character string "1234567890" is read, and the start/end field lengths are set to 3 and 4 respectively, the final transmitted data is

---

"1237890".



Original Data(default)



Transmit Start-Field Data



Transmit Middle Field



Transmit End Filed



Transmit Start Field and End Filed

## Set Length Range for Start/End Filed

Default value is 1, Range: 1 ~ 7900. When it is set up to be 0, this function will be invalid.

Example: Set Start Field Length as 12

1. Scan **Set Length Range for Start Field** barcode.
2. Scan numeric barcode "1""2" from the Digital Barcodes section in Appendix 1.
3. Scan **Save** barcode in Appendix 1.



Set Length Range for Start Field



Set Length Range for End Field



## Chapter 6 Symbologies

### Introduction

Every symbology (barcode type) has its own unique attributes. This chapter provides programming barcodes for configuring the scanner so that it can identify various symbologies. It is recommended to disable those that are rarely used to increase the efficiency of the scanner.

### Enable/Disable All Symbologies

If the **Disable All Symbologies** feature is enabled, the scanner will not be able to read any non-programming barcodes except the programming barcodes.



Enable All Symbologies



Disable All Symbologies

### Enable/Disable All 1D Symbologies



Enable All 1D Symbologies



Disable All 1D Symbologies

---

## Enable/Disable All 2D Symbologies



Enable All 2D Symbologies



Disable All 2D Symbologies

## Inverse BarCode



Only Decode Regular BarCodes (default)



Decode Regular and Inverse BarCodes Both



**Tips**

Only Decode Inverse Barcode (Not Enabled)

## Codabar

Enable/Disable Codabar



Enable (default)



Disable

---

## Codabar Start/Ending Character



Enable



Disable (default)

## Set Length Range for Codabar

**ATT**

Any 1D barcode length can not exceed 127 characters. If minimum length is set to be greater than maximum length, the scanner only decodes Codabar barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Codabar barcodes with that length are to be decoded.



Set the Minimum



Set the Maximum Length

**Example**

Set the scanner to decode Codabar barcodes containing between 8 and 12 characters:

1. Scan the **Set the Minimum Length** barcode.
2. Scan the numeric barcode "8" from the "Digit Barcodes"

tion in Appendix.

- 
3. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
  4. Scan the **Set the Maximum Length** barcode.
  5. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
  6. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.

---

## Code 39

### Enable/Disable Code 39



Enable (default)



Disable

### Code 39 Check Digit



Disable Check Digit (default)



Enable and do not transmit check digit



Enable and transmit check digit

### Code 39 Full ASCII



Disable (default)



Enable

---

## Set Length Range for Code 39



Set the Minimum Length(1~127)



Set the Maximum Length

### Example

Set the scanner to decode Code39 barcodes containing between 8 and 12 characters:

7. Scan the **Set the Minimum Length** barcode.
8. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
9. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
10. Scan the **Set the Maximum Length** barcode.
11. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
12. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.

---

## Code 32

To enable code32, code39 need to be enabled first.



Enable (default)



Disable

## Interleaved 2 of 5 (ITF5)

Enable/Disable Interleaved 2 of 5 (ITF5)



Enable (default)



Disable

Interleaved 2 of 5 (ITF5) Check Digit



Disable Check Digit (default)



Enable and do not transmit check digit



Enable and Transmit Check Digit

---

## Set Fixed Length for Interleaved 2 of 5 (ITF5)



Any Length (4-128 位) (default)



8 Characters



12 Characters



16 Characters



20 Characters



24 Characters



6 Characters



10 Characters



14 Characters



18 Characters



22 Characters





Set Custom Length for ITF5

## Set Length Range for Interleaved 2 of 5

Need to scan **Set Custom Length for ITF5** barcode first



Set the Minimum Length (4~128)



Set the Maximum Length (4~128 )

### Example

Set the scanner to decode ITF25 barcodes containing between 8 and 12 characters:

- 1.Scan the **Set the Minimum Length** barcode.
- 2.Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 3.Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 4.Scan the **Set the Maximum Length** barcode.
- 5.Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 6.Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.

---

## Industrial 2 of 5

Enable/Disable Industrial 2 of 5



Enable (default)



Disable

Set Length Range for Industrial 2 of 5



Set the Minimum Length (4~128)



Set the Maximum Length (4~128 )

### Example

Set the scanner to decode Industrial 2 of 5 barcodes containing between 8 and 12 characters:

1. Scan the **Set the Minimum Length** barcode.
2. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
3. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.

- 
4. Scan the **Set the Maximum Length** barcode.
  5. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
  6. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.

## Matrix 2 of 5

Enable/Disable Matrix 2 of 5



Enable (default)



Disable

Set Length Range for Matrix 2 of 5



Set the Minimum Length (4~128 )



Set the Maximum Length (4~128)

### Example

Set the scanner to decode Matrix 2 of 5 barcodes containing between 8 and 12 characters:

1. Scan the **Set the Minimum Length** barcode.
2. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.

---

3.Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.

4.Scan the **Set the Maximum Length** barcode.

5.Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.

6.Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.

## Code 93

Enable/Disable Code 93



Enable (default)



Disable

Set Length for Code 93



Set the Minimum Length (1~127 )



Set the Maximum Length (1~127)

### Example

Set the scanner to decode Code93 barcodes containing between 8 and 12 characters:

1.Scan the **Set the Minimum Length** barcode.

---

2.Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.

3.Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.

4.Scan the **Set the Maximum Length** barcode.

5.Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.

6.Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.

## Code 11

Enable/Disable Code 11



Enable



Disable (default)

Code 11 Check Digit Transmission



Transmit Code 11 Check Digit



Do not Transmit Code11 Check Digit (default)

---

## Code 11 Check Digit



Disable Check Digit (default)



One Check Digit



Two Check Digit

## Set Length Range for Code 11



Set the Minimum Length (1~127)



Set the Maximum Length (1~127)

### Example

Set the scanner to decode Code 11 barcodes containing between 8 and 12 characters:

1. Scan the **Set the Minimum Length** barcode.
2. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
3. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
4. Scan the **Set the Maximum Length** barcode.
5. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.

---

6. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.

## Code 128

### Enable/Disable Code 128



Enable (default)



Disable

### Set Length Range for Code 128



Set the Minimum Length (1~127)



Set the Maximum Length (1~127)

### Example

Set the scanner to decode Code 128 barcodes containing between 8 and 12 characters:

1. Scan the **Set the Minimum Length** barcode.
2. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
3. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
4. Scan the **Set the Maximum Length** barcode.

---

5.Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.

6.Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.

## GS1-128



Enable (default)



Disable

## UPC-A

Enable/Disable UPC-A



Enable (default)



Disable

UPC-A Check Digit



Transmit UPC-A Check Digit (default)



Do not Transmit UPC-A Check Digit



---

## Convert UPC-A to EAN-13



Covert UPC-A to EAN-13



Do Not Convert UPC-A to EAN-13(default)

## UPC-E

### Enable/Disable UPC-E



Enable (default)



Disable

### UPC-E Check Digit



Transmit Check Digit (default)



Do not Transmit Check Digit

### Convert UPC-E to UPC-A



Convert UPC-E to UPC-A



Do not Convert UPC-E to UPC-A (default)

## EAN/JAN-8



Enable (default)



Disable

## EAN/JAN-13

Enable/Disable EAN/JAN-13



Enable (default)



Disable

Convert EAN13 to ISBN



Convert ISBN to ISBN



Do not Convert ISBN to ISBN (default)

Convert EAN13 to ISSN



---

Convert ISBN to ISSN



Do not Convert ISBN to ISBN (default)

## UPC/EAN/JAN Supplemental



Ignore UPC/EAN/JAN Supplemental (default)



Decode UPC/EAN/JAN Supplemental



Autodiscriminate UPC/EAN/JAN with Supplemental

## GS1 DataBar (RSS14) (Stacked)

Enable/Disable GS1 DataBar



Enable (default)



Disable

Enable/Disable GS1 DataBar Limited



Enable (default)



Disable

---

## Enable/Disable GS1 DataBar Expanded



Enable (default)



Disable

GS1 DATABAR(RSS14) Preamble (Not Enabled)

GS1 DATABAR LIMITED Preamble (Not Enabled)

---

## PDF417



Enable (default)



Disable

## Micro PDF417



Enable (default)



Disable

## QR

QR Enable/Disable



Enable (default)



Disable

QR with URL



Enable



Disable (default)

---

## Micro QR



Enable (default)



Disable

## Data Matrix



Enable (default)



Disable

## Aztec



Enable (default)



Disable

## Standard 2 of 5 (Not Enabled)

## Plessey (Not Enabled)

---

## Msiplessey

Enable/Disable msiplessey



Enable (default)



Disable

Msiplessey Check Digit



Disable Check Digit



One Check Digit MOD10 (default)



Two Check Digit MOD10/MOD10



Two Check Digit MOD10/MOD11

---

## Set Length Range for Msiplessey



Set the Minimum Length (1~127)



Set the Maximum Length (1~127)

### Example

Set the scanner to decode Msiplessey barcodes containing between 8 and 12 characters:

1. Scan the **Set the Minimum Length** barcode.
2. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
3. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
4. Scan the **Set the Maximum Length** barcode.
5. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
6. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.

## Hanxi code



Enable (default)





















Disable





# Appendix

## Appendix1 Data and Digital Barcodes

|   |  |
|---|--|
|   |    |
|   | 0  |
|    |  |
| 1   |  |
|   |    |
|   | 2  |
|  |  |
| 3   |  |
|   |  |
|   | 4  |
|  |  |
| 5   |  |
|   |  |
|   | 6  |
|  |  |
| 7   |  |

|   |  |
|---|--|
|   |    |
|   | 8  |
|    |  |
| 9   |  |
|   |    |
|   | A  |
|    |  |
| B   |  |
|   |   |
|   | C  |
|  |  |
| D   |  |
|   |  |
|   | E  |
|  |  |
| F   |  |
|   |  |
|   | Cancel Last String   |
|  |  |
| Cancel Current Setting  |  |

---

|   |  |
|---|--|
|   |  |
|   | Cancel Last Digit  |
|  |  |
| Save  |  |

## Appendix2 Symbology Table

| Symbology                           | CODE ID |         | AIM ID |
|-------------------------------------|---------|---------|--------|
|                                     | HEX     | Code ID | ID     |
| All Symbology                       | 0x99    |         |        |
| Codabar                             | 0x61    | a       | ]F0    |
| Code 11                             | 0x68    | h       | ]H1    |
| Code 128(Including GS1 128)、GS1-128 | 0x6A    | j       | ]C0    |
| ISBT 128                            | 0x6A    | j       | ]C0    |
| Code 32                             | 0x3C    | <       | ]X0    |
| Code 39                             | 0x62    | b       | ]A0    |
| Code 93                             | 0x69    | i       | ]G0    |
| EAN                                 |         |         |        |
| EAN-13(including ISBN)              | 0x64    | d       | ]E0    |
| EAN-8                               | 0x44    | D       | ]E4    |
| GS1                                 |         |         |        |
| GS1 DataBar                         | 0x79    | y       | ]e0    |
| GS1 DataBar Limited                 | 0x7B    | {       | ]e0    |
| GS1 DataBar Expanded                | 0x7D    | }       | ]e0    |
| 2 of 5                              |         |         |        |
| Interleaved 2 of 5                  | 0x65    | e       | ]I0    |
| Matrix 2 of 5                       | 0x6D    | m       | ]X0    |
| Straight 2 of 5 Industrial          | 0x66    | f       | ]S0    |

|                      |      |   |     |
|----------------------|------|---|-----|
| MSI                  | 0x67 | g | ]M1 |
| UPC                  |      |   |     |
| UPC-A                | 0x63 | c | ]E0 |
| UPC-E                | 0x45 | E | ]E0 |
| Aztec Code           | 0x7A | z | ]z0 |
| Han Xin              | 0x48 | H | ]X0 |
| Codablock F          | 0x6A | j | ]C0 |
| Data Matrix          | 0x77 | w | ]d1 |
| PDF417、 Micro PDF417 | 0x72 | r | ]L0 |
| QR、 Micro QR         | 0x73 | s | ]Q1 |

## Appendix3 Command Format Description

| Head        | DEV ID  | CMD     | Status   | Package No. | Data Length | Data   | CRC16  | End    |
|-------------|---|---------|--|-------------|-------------|--------|--------|--------|
| 2byte       | 1 byte  | 3 byte  | 1 byte   | 2 byte      | 2 byte      | N byte | 2 byte | 2 byte |
| 0x0057      |   |         |  |             |             |        |        | 0x4150 |
| Description | 1.For multi-byte data types, the low byte is before the high byte (little endian mode), (for example, the data length of 2 bytes is 0x0001, and the actual sending order is 01 00 instead of 00 01). The maximum length of the command is 64byte. If a command with a length greater than 64byte is sent, it will be sent in packets. |         |  |             |             |        |        |        |
|             | 2.head: The Master is 0x57 0x00, and the Slave is 0x31 0x00.  |         |  |             |             |        |        |        |
|             | 3.DEV ID: The default value is 0x00, which is used to distinguish different devices in the 485 serial port multi-machine communication  |         |  |             |             |        |        |        |
|             | CMD   | [23:16] | 《二、菜单设置条码》“一级菜单”栏的最后一位数字，内容空则为 0。                            |             |             |        |        |        |
|             |   | [15:8]  | 《二、菜单设置条码》“二级菜单”栏的最后一位数字，内容空则为 0。                            |             |             |        |        |        |
|             |   | [7:0]   | 《二、菜单设置条码》“三级菜单”栏的最后一位数字，内容空则为 0。                            |             |             |        |        |        |
|             | CMD   | [7:4]   | When the value is 0x0, the Command is a Programming Command. |             |             |        |        |        |
|             |   |         | When the value is 0x1, the Command is a Inquiry Command.     |             |             |        |        |        |
|             | Status:   | [3:0]   | When the value is 0x0, Command is normal.                    |             |             |        |        |        |
|             |   |         | When the value is 0x1, Command is abnormal.                  |             |             |        |        |        |
|             | 6.Package No.: Initial value is 0x00, and it will increase with the number of packets sent during sub-packet transmission.  |         |  |             |             |        |        |        |
|             | 7. Data length: the length of the data segment in the current command. If the total length of   |         |  |             |             |        |        |        |

|  |  |
|--|--|
|  | <p>the last command is set to 64byte, the packet label needs to be increased by 1 and then a supplementary command with a data length of 0byte is used to determine that the communication has ended. . If the get status command gets 64bytes, the packet label number needs to be increased by 1 and then another get command is issued to determine whether the communication has ended.</p>  |
|  | <p>8.Data: The data content is determined by the corresponding instruction number. When the data length is 0byte, there is no need to fill in the content of this section.</p>   |
|  | <p>9.CRC16: CRC16 check is to perform CRC16 check on all data between the beginning of the packet header and before the CRC16 check. The verification is carried out in byte order starting from the packet header.</p> <p>Online calculation of CRC check: <a href="https://www.lammertbies.nl/comm/info/crc-calculation">https://www.lammertbies.nl/comm/info/crc-calculation</a>,<br/>check data type is Hex, parameter model select CRC-16/IBM</p> |
|  | <p>10.End of packet: 0x50 0x41, used to determine the end of the command transmission.</p>   |

## Appendix4 ASCII Character and Keystroke Table

| Char                         | HEX  | ASCII Character | Value | Keystroke |
|------------------------------|------|-----------------|-------|-----------|
| NUL (Null char.)             | 0x00 | Null            | 0x00  | Ctrl+2    |
| SOH (Start of Header)        | 0x01 | Keypad Enter    | 0x58  | Ctrl+A    |
| STX (Start of Text)          | 0x02 | Caps Lock       | 0x39  | Ctrl+B    |
| ETX (End of Text)            | 0x03 | Null            | 0x00  | Ctrl+C    |
| EOT (End of Transmission)    | 0x04 | Null            | 0x00  | Ctrl+D    |
| ENQ (Enquiry)                | 0x05 | Null            | 0x00  | Ctrl+E    |
| ACK (Acknowledgment)         | 0x06 | Null            | 0x00  | Ctrl+F    |
| BEL (Bell)                   | 0x07 | Enter           | 0x28  | Ctrl+G    |
| BS (Backspace)               | 0x08 | Left Arrow      | 0x50  | Ctrl+H    |
| HT (Horizontal Tab)          | 0x09 | Horizontal Tab  | 0x2b  | Ctrl+I    |
| LF (Line Feed)               | 0x0a | Down Arrow      | 0x51  | Ctrl+J    |
| VT (Vertical Tab)            | 0x0b | Vertical Tab    | 0x2b  | Ctrl+K    |
| FF (Form Feed)               | 0x0c | Backspace       | 0x2a  | Ctrl+L    |
| CR (Carriage Return)         | 0x0d | Enter           | 0x28  | Ctrl+M    |
| SO (Shift Out)               | 0x0e | Insert          | 0x49  | Ctrl+N    |
| SI (Shift In)                | 0x0f | Esc             | 0x29  | Ctrl+O    |
| DLE (Data Link Escape)       | 0x10 | F11             | 0x44  | Ctrl+P    |
| DC1 (XON) (Device Control 1) | 0x11 | Home            | 0x4a  | Ctrl+Q    |
| DC2 (Device Control 2)       | 0x12 | Print Screen    | 0x46  | Ctrl+R    |



|                                |      |           |           |        |
|--------------------------------|------|-----------|-----------|--------|
| DC3 (XOFF) (Device Control 3)  | 0x13 | Delete    | 0x4c      | Ctrl+S |
| DC4 (Device Control 4)         | 0x14 | tab+shift | 0x2b,0xe1 | Ctrl+T |
| NAK (Negative Acknowledgement) | 0x15 | F12       | 0x45      | Ctrl+U |
| SYN (Synchronous Idle)         | 0x16 | F1        | 0x3a      | Ctrl+V |
| ETB (End of Trans. Block)      | 0x17 | F2        | 0x3b      | Ctrl+W |
| CAN (Cancel)                   | 0x18 | F3        | 0x3c      | Ctrl+X |
| EM (End of Medium)             | 0x19 | F4        | 0x3d      | Ctrl+Y |
| SUB (Substitute)               | 0x1a | F5        | 0x3e      | Ctrl+Z |
| ESC (Escape)                   | 0x1b | F6        | 0x3f      | Ctrl+[ |
| FS (File Separator)            | 0x1c | F7        | 0x40      | Ctrl+\ |
| GS (Group Separator)           | 0x1d | F8        | 0x41      | Ctrl+] |
| RS (Request to Send)           | 0x1e | F9        | 0x42      | Ctrl+6 |
| US (Unit Separator)            | 0x1f | F10       | 0x43      | Ctrl+- |

---

## Appendix5 ASCII Table

(Character in yellow ground is Function Character; Character in white ground is Visible

Character)

| Binary | Dec | Hex | Char                       |
|--------|-----|-----|----------------------------|
| 0      | 0   | 0   | NUL (NULL)                 |
| 1      | 1   | 1   | SOH (Start Of Heading)     |
| 10     | 2   | 2   | STX (Start Of Text)        |
| 11     | 3   | 3   | ETX (End Of Text)          |
| 100    | 4   | 4   | EOT (End Of Transmission)  |
| 101    | 5   | 5   | ENQ (Enquiry)              |
| 110    | 6   | 6   | ACK (Acknowledge)          |
| 111    | 7   | 7   | BEL (Bell)                 |
| 1000   | 8   | 8   | BS (Backspace)             |
| 1001   | 9   | 9   | HT (Horizontal Tab)        |
| 1010   | 10  | 0A  | LF/NL(Line Feed/New Line)  |
| 1011   | 11  | 0B  | VT (Vertical Tab)          |
| 1100   | 12  | 0C  | FF/NP (Form Feed/New Page) |
| 1101   | 13  | 0D  | CR (Carriage Return)       |
| 1110   | 14  | 0E  | SO (Shift Out)             |
| 1111   | 15  | 0F  | SI (Shift In)              |
| 10000  | 16  | 10  | DLE (Data Link Escape)     |

|        |    |    |                                     |
|--------|----|----|-------------------------------------|
| 10001  | 17 | 11 | DC1/XON                             |
|        |    |    | (Device Control 1/Transmission On)  |
| 10010  | 18 | 12 | DC2 (Device Control 2)              |
| 10011  | 19 | 13 | DC3/XOFF                            |
|        |    |    | (Device Control 3/Transmission Off) |
| 10100  | 20 | 14 | DC4 (Device Control 4)              |
| 10101  | 21 | 15 | NAK (Negative Acknowledge)          |
| 10110  | 22 | 16 | SYN (Synchronous Idle)              |
| 10111  | 23 | 17 | ETB (End of Transmission Block)     |
| 11000  | 24 | 18 | CAN (Cancel)                        |
| 11001  | 25 | 19 | EM (End of Medium)                  |
| 11010  | 26 | 1A | SUB (Substitute)                    |
| 11011  | 27 | 1B | ESC (Escape)                        |
| 11100  | 28 | 1C | FS (File Separator)                 |
| 11101  | 29 | 1D | GS (Group Separator)                |
| 11110  | 30 | 1E | RS (Record Separator)               |
| 11111  | 31 | 1F | US (Unit Separator)                 |
| 100000 | 32 | 20 | (Space)                             |
| 100001 | 33 | 21 | !                                   |
| 100010 | 34 | 22 | "                                   |
| 100011 | 35 | 23 | #                                   |

|        |    |    |    |
|--------|----|----|----|
| 100100 | 36 | 24 | \$ |
| 100101 | 37 | 25 | %  |
| 100110 | 38 | 26 | &  |
| 100111 | 39 | 27 | '  |
| 101000 | 40 | 28 | (  |
| 101001 | 41 | 29 | )  |
| 101010 | 42 | 2A | *  |
| 101011 | 43 | 2B | +  |
| 101100 | 44 | 2C | ,  |
| 101101 | 45 | 2D | -  |
| 101110 | 46 | 2E | .  |
| 101111 | 47 | 2F | /  |
| 110000 | 48 | 30 | 0  |
| 110001 | 49 | 31 | 1  |
| 110010 | 50 | 32 | 2  |
| 110011 | 51 | 33 | 3  |
| 110100 | 52 | 34 | 4  |
| 110101 | 53 | 35 | 5  |
| 110110 | 54 | 36 | 6  |
| 110111 | 55 | 37 | 7  |
| 111000 | 56 | 38 | 8  |
| 111001 | 57 | 39 | 9  |

|         |    |    |   |
|---------|----|----|---|
| 111010  | 58 | 3A | : |
| 111011  | 59 | 3B | ; |
| 111100  | 60 | 3C | < |
| 111101  | 61 | 3D | = |
| 111110  | 62 | 3E | > |
| 111111  | 63 | 3F | ? |
| 1000000 | 64 | 40 | @ |
| 1000001 | 65 | 41 | A |
| 1000010 | 66 | 42 | B |
| 1000011 | 67 | 43 | C |
| 1000100 | 68 | 44 | D |
| 1000101 | 69 | 45 | E |
| 1000110 | 70 | 46 | F |
| 1000111 | 71 | 47 | G |
| 1001000 | 72 | 48 | H |
| 1001001 | 73 | 49 | I |
| 1001010 | 74 | 4A | J |
| 1001011 | 75 | 4B | K |
| 1001100 | 76 | 4C | L |
| 1001101 | 77 | 4D | M |
| 1001110 | 78 | 4E | N |
| 1001111 | 79 | 4F | O |

|         |     |    |   |
|---------|-----|----|---|
| 1010000 | 80  | 50 | P |
| 1010001 | 81  | 51 | Q |
| 1010010 | 82  | 52 | R |
| 1010011 | 83  | 53 | S |
| 1010100 | 84  | 54 | T |
| 1010101 | 85  | 55 | U |
| 1010110 | 86  | 56 | V |
| 1010111 | 87  | 57 | W |
| 1011000 | 88  | 58 | X |
| 1011001 | 89  | 59 | Y |
| 1011010 | 90  | 5A | Z |
| 1011011 | 91  | 5B | [ |
| 1011100 | 92  | 5C | \ |
| 1011101 | 93  | 5D | ] |
| 1011110 | 94  | 5E | ^ |
| 1011111 | 95  | 5F | _ |
| 1100000 | 96  | 60 | ` |
| 1100001 | 97  | 61 | a |
| 1100010 | 98  | 62 | b |
| 1100011 | 99  | 63 | c |
| 1100100 | 100 | 64 | d |
| 1100101 | 101 | 65 | e |

|         |     |    |   |
|---------|-----|----|---|
| 1100110 | 102 | 66 | f |
| 1100111 | 103 | 67 | g |
| 1101000 | 104 | 68 | h |
| 1101001 | 105 | 69 | i |
| 1101010 | 106 | 6A | j |
| 1101011 | 107 | 6B | k |
| 1101100 | 108 | 6C | l |
| 1101101 | 109 | 6D | m |
| 1101110 | 110 | 6E | n |
| 1101111 | 111 | 6F | o |
| 1110000 | 112 | 70 | p |
| 1110001 | 113 | 71 | q |
| 1110010 | 114 | 72 | r |
| 1110011 | 115 | 73 | s |
| 1110100 | 116 | 74 | t |
| 1110101 | 117 | 75 | u |
| 1110110 | 118 | 76 | v |
| 1110111 | 119 | 77 | w |
| 1111000 | 120 | 78 | x |
| 1111001 | 121 | 79 | y |
| 1111010 | 122 | 7A | z |
| 1111011 | 123 | 7B | { |

---

|         |     |    |              |
|---------|-----|----|--------------|
| 1111100 | 124 | 7C |              |
| 1111101 | 125 | 7D | }            |
| 1111110 | 126 | 7E | ~            |
| 1111111 | 127 | 7F | DEL (Delete) |



