

ME 140

ADVANCED THERMAL SYSTEMS

Project 5 and 6: PEM Fuel Cell System Evaluation and Hydrogen Production Analysis

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Part A, Problem 1

Raw Data Plots:

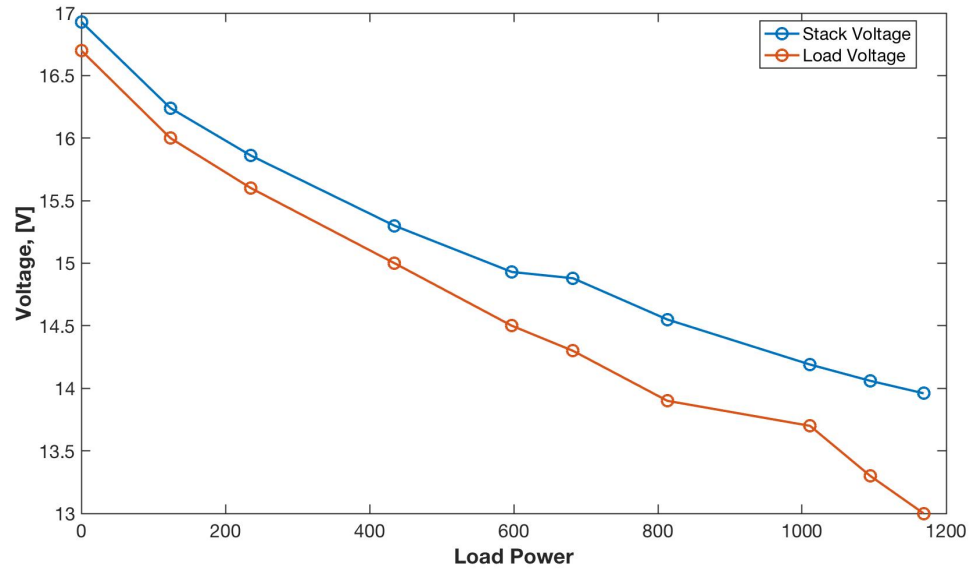


Figure 1: Load and Stack Voltage as a function of Load Power

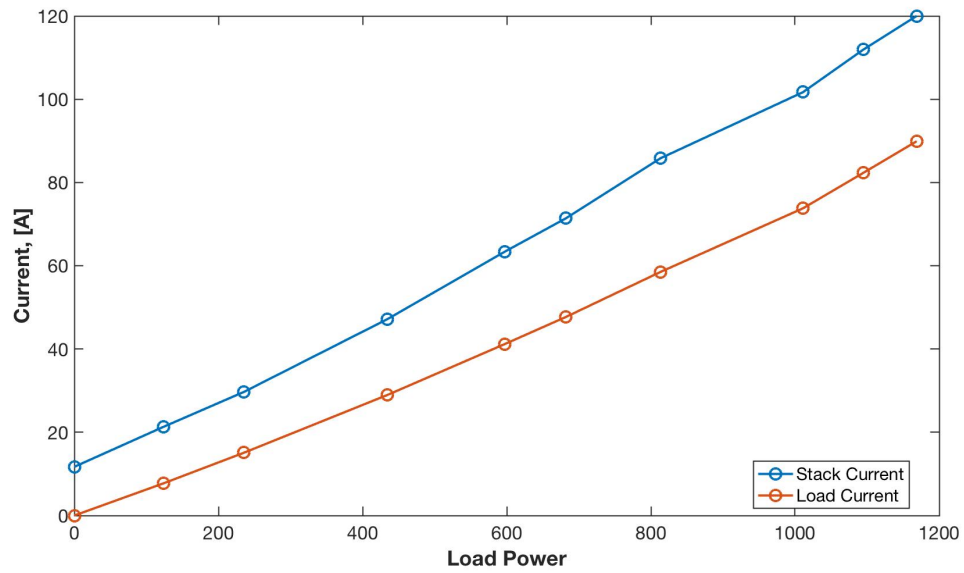


Figure 2: Stack and Load Current as a function of Load Power

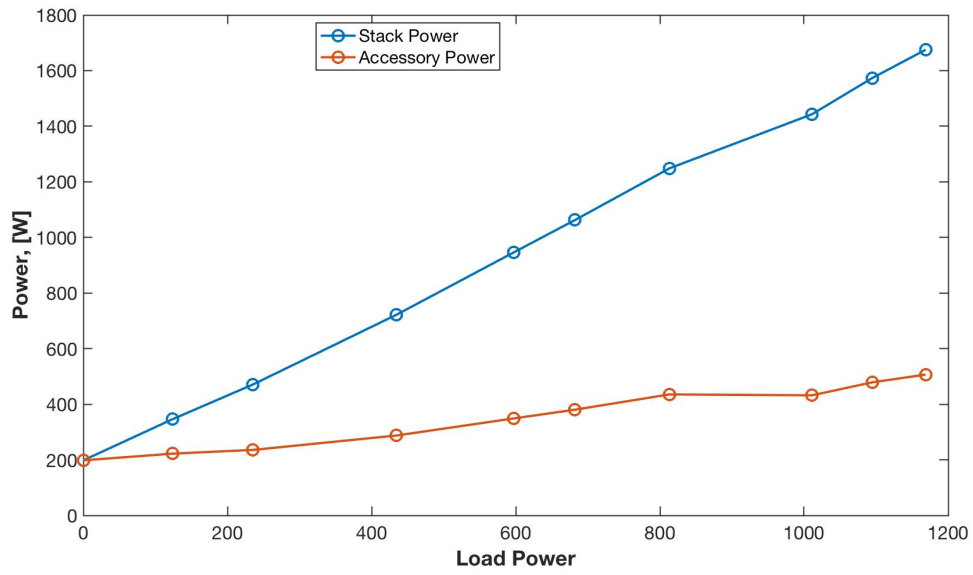


Figure 3: Stack and Accessory Power as a function of Load Power

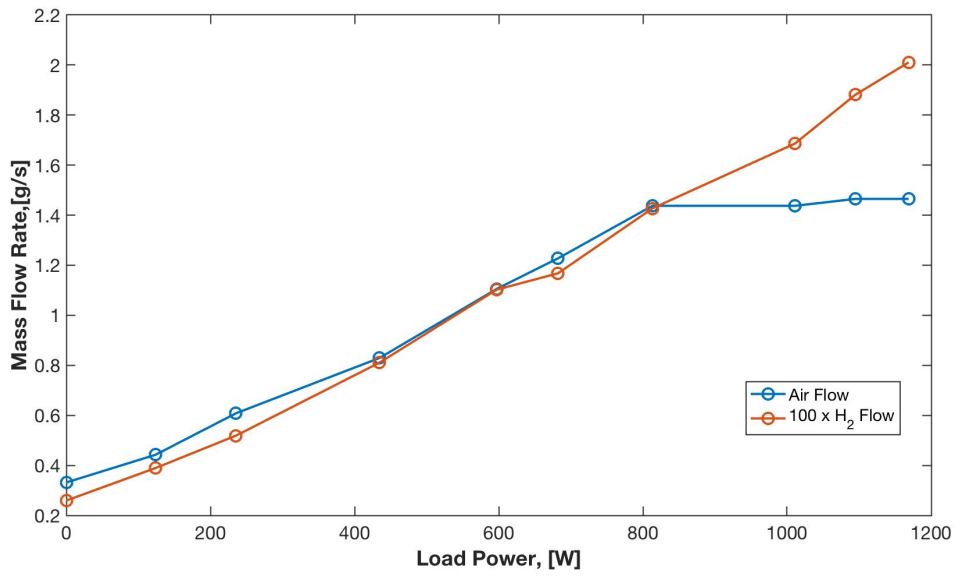


Figure 4: Mass Flow Rate of Air and H_2 as a function of Load Power

Part A Problem 2

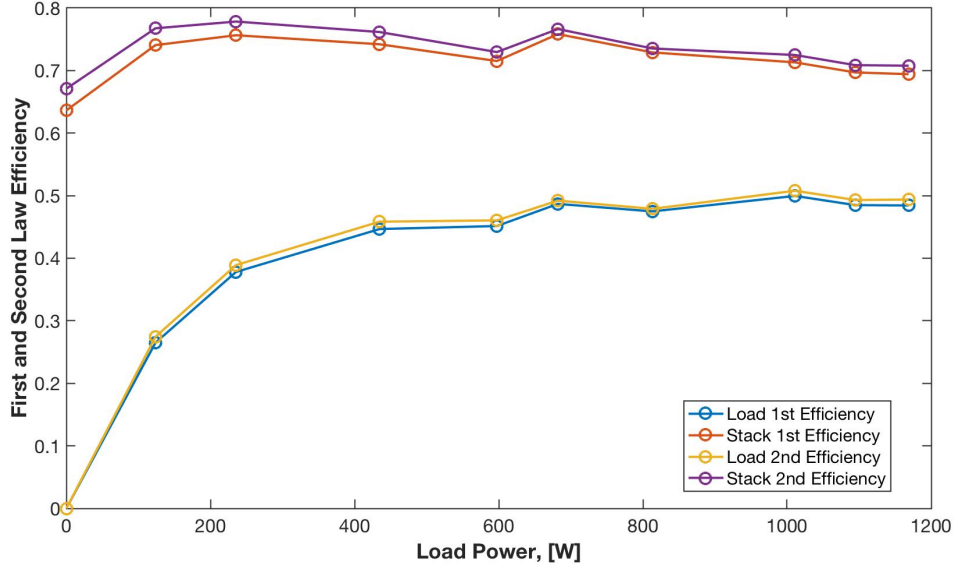


Figure 5: First and Second Law Efficiencies η_I and η_{II} of Load and Stack as functions Load Power

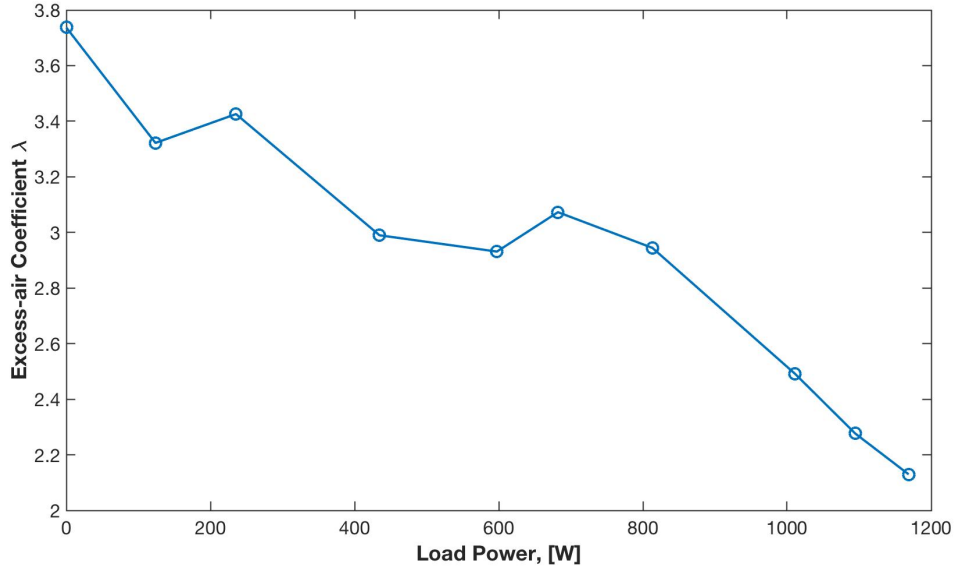


Figure 6: Excess Air Coefficient λ as a function of Load Power

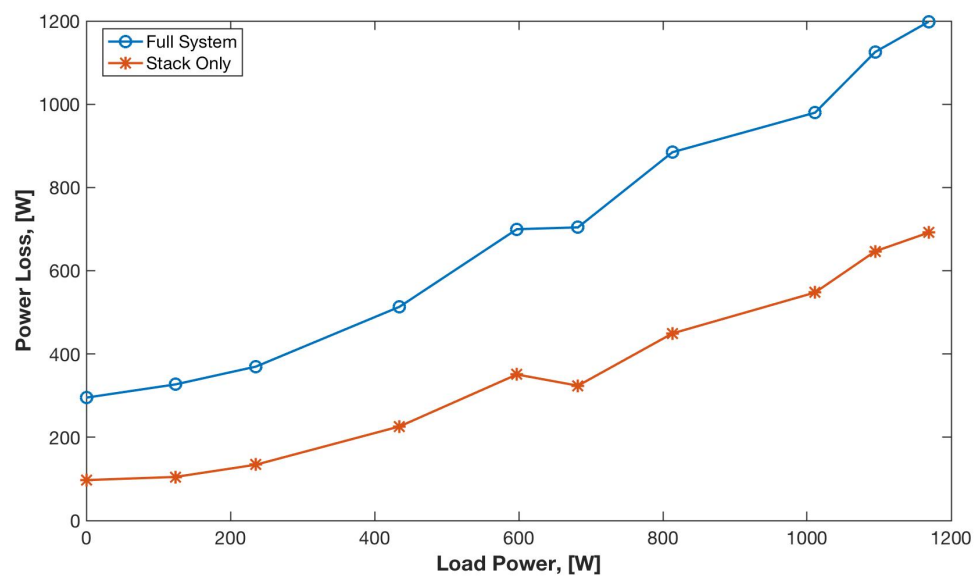


Figure 7: Lost power (stack-only and full system) as a function of load power

Part A, Problem 3

Type of Power Plant	Max First Law Efficiency (%)
Diesel	40-45
Gasoline-Hybrid	35-40

The performance of the H-Power fuel cell that we analyzed produced about 597 Watts at its peak efficiency of 45.2% first law efficiency and 46.1% second law efficiency. The hybrid system net power output of the 2018 Prius is 90 kW (approximately 121 hp). Therefore, this fuel cell would need to be scaled up by a factor of at least 151 in order to attain the same power of 90 kW and implemented in a typical automobile such as the Prius.

For the 20 cell stack we analyzed, the assumed a coolant mass flow of water to be about 22.1 g/s. The heat rejection rate for our fuel cell was found by multiplying the specific heat of water, c_p , with the product of the mass flow of water and the temperature difference between the inlet and outlet water streams.

$$\dot{Q} = \dot{m}c_p(T_{out} - T_{in}) \quad (1)$$

The heat rejection rate was 55.38 W. Assuming that we scaled up this fuel cell linearly (which we understand is an oversimplification), we would need to reject heat on the order of about 8.35 kJ/s, which would require a coolant (water) flow rate of 3.3289 kg/s, or about 3.3289 L/s recirculating in the engine. Since the current Prius model has a total coolant capacity of 4.9 Liters, this is a feasible volumetric rate to accommodate.

Furthermore, when considering the requirements for practical use in an automobile, we would also need to consider the scaling of accessories required to run the fuel cell. For example, we would need to consider the fact that the membrane that makes fuel cells function must be kept properly hydrated in order for the cell to run. PEM fuel cells operate at temperatures above ambient (to avoid flooding) but below 100°C (to avoid drying). To maintain this temperature and humidity, a host of accessories are required, from pumps to controllers. All of these devices were relatively large and complex for even just our 20 cell stack in the lab, let alone for a scale up of 151 times the original size. The power needed to run these accessory systems can use up a significant portion of the power produced by the cell, thereby diminishing a fuel cell's feasibility as an automobile's power plant.

All of these devices were relatively large and complex for even just our fuel cell stack in the lab, let alone for a scale up of 151 times the original size. The accessory power needed to run these accessory systems make up a significant portion of total stack power produced. Scaling this up 151 times seem, thereby diminishing a fuel cell's feasibility as an automobile's power plant.

Since it is not an abundant resource, using hydrogen as a fuel is incredibly difficult to use as a fuel. It needs to be produced from other substances such as water and methane through electrolysis processes or Natural Gas (Methane) Reforming. These processes used to produce hydrogen can be energy intensive, and are likely to be powered by fossil fuels, leading to a reduction in the wells-to-wheels efficiency of the fuel cell. On a final note, we would also need to increase the availability of refueling stations for fuel cell cars, which are currently quite limited.

Part B, Problem 1

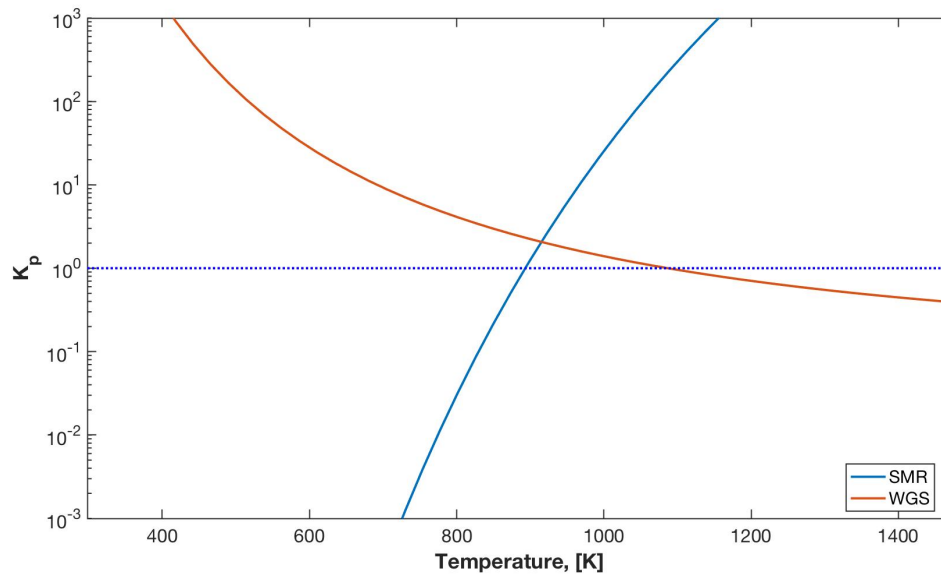


Figure 8: Equilibrium constant, K_p , of Steam-Methane Reforming and Water-Gas Shift as a Function of Temperature

Part B, Problem 2

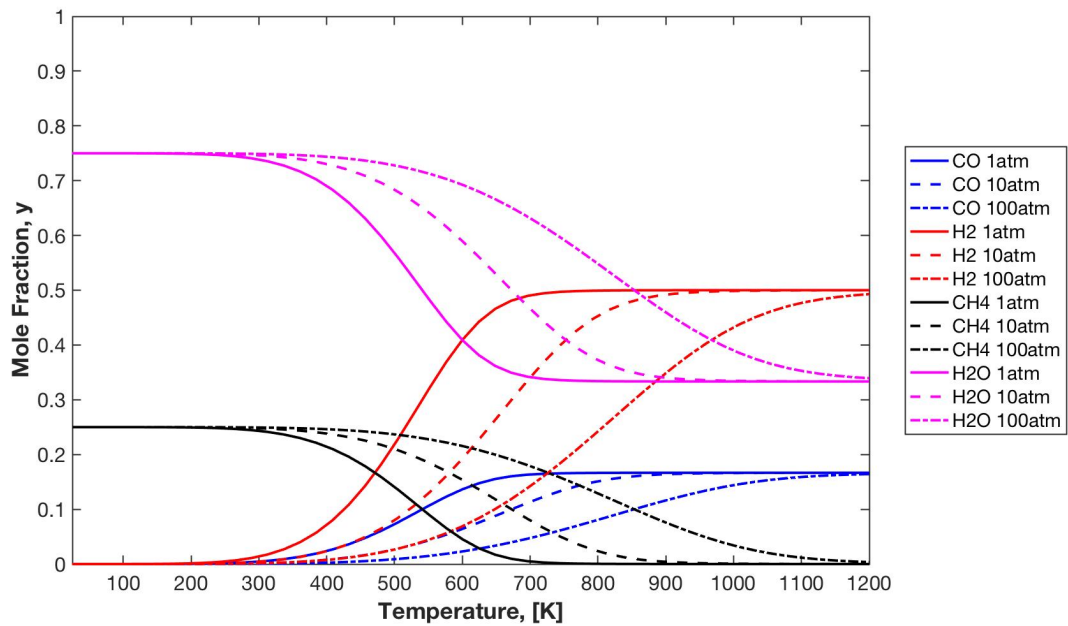


Figure 9: Equilibrium Mole Fractions of the SMR Reaction as Function of Temperature

Part B, Problem 3

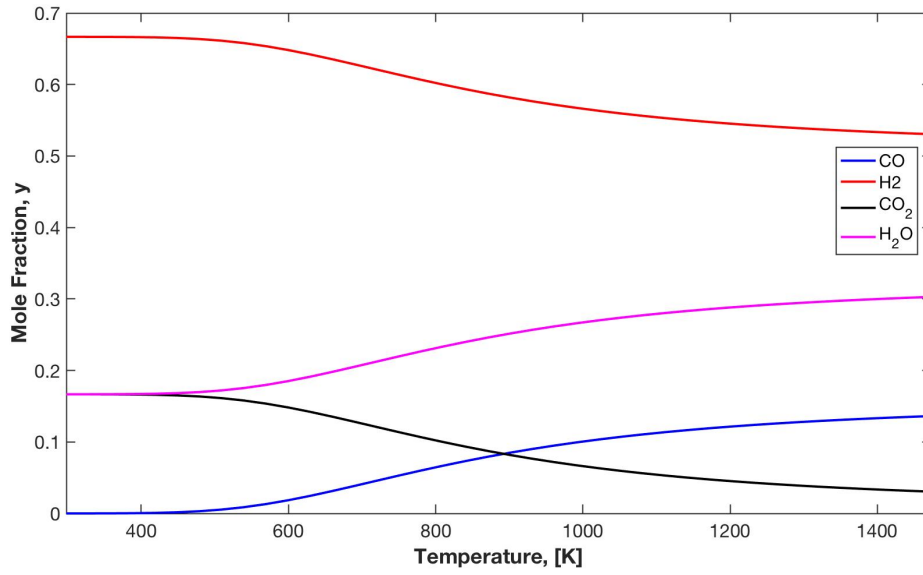


Figure 10: Equilibrium Mole Fractions of the WGS Reaction as Function of Temperature

Part B, Problem 4

	Reformer	1st Shift Reactor		2nd Shift Reactor	
	Isothermal	Isothermal	Adiabatic	Isothermal	Adiabatic
Inlet Temperature °C	800°C	400°C	400°C	250°C	250°C
Exit Temperature °C	800°C	400°C	467.3°C	250°C	295.7°C
Exit Composition					
mole-% CO ₂	5.7	13.21	11.6	15.99	15.37
mole-% H ₂ O	27.63	20.12	21.74	17.35	17.96
mole-% CO	10.96	3.45	5.07	0.68	1.3
mole-% H ₂	55.7	63.21	61.6	65.99	65.37
Heat Addition for Isothermal Reaction (MJ per kg reactants)	3.06	-0.2469	NA	-0.0945	NA
Methane Burned to Heat Reformer (%)	21.09	NA	NA	NA	NA
Efficiency: LHV° H ₂ per LHV° CH ₄ used (%)	NA	NA	NA	94.14	93.26

Table 1: Table of final metrics

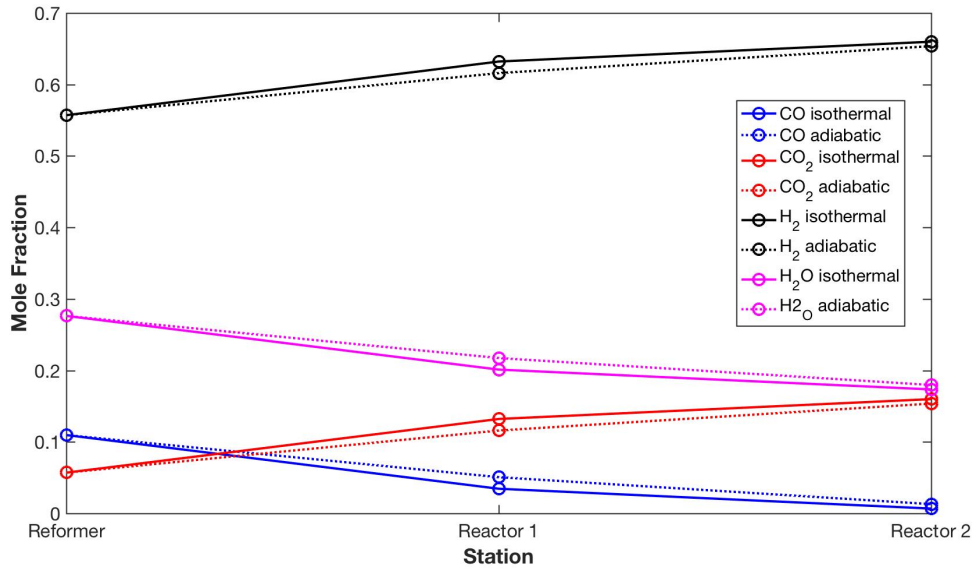


Figure 11: Exit Composition versus System Station

Team Write-Up

IAN: This was a challenging project but I learned a lot. We ran into a lot of bugs and typo errors because a lot of the code is similar or repeated with slight differences. I don't understand how some of the atom balances for the coefficients of each species. After going back and adding comments to the code, most of it makes sense but coming up with everything the first time through was confusing. I spent about 20 hours on this project.

HAYDEN: I found this project to be quite satisfying as it required many concepts from this and previous classes and gave us considerable experience with PEM fuel cells. It was interesting to learn about forming Hydrogen by reforming methane via the three flow reactors and use of SMR and WGS reactions. I put in about 10 hours of work primarily on the part A plot deliverables and populating the table in part B. Fortunately I also learned lots of helpful MATLAB tips and some of its particular quirks. I am still a bit unclear about the accumulation of products in the reformer and two shift reactors. I was thinking that if the mole percentages at the end of the 2nd shift reactor is cumulative, then the accumulation of products would drive the reaction back toward the reactants.

MINH: This was a really difficult project, which took more time than other projects have in previous weeks, but it was a fun learning experience. The majority of our problems came from small typography errors that went unchecked. I think the most useful part of this assignment was actually problem 4 on part B, which made us understand and combine what we had done previously under different conditions to get the desired values. I think this problem was also frustrating in that it took a long time for the problem to run using the iterative methods to find the outlet temperatures knowing that the change in enthalpy was 0 and K_p was a function of temperature. I still don't understand why there is no built in function in MATLAB that could speed up the iterative solving process. In total, I think we spent about 7 hours on project 5, and upwards of 20 hours on project 6.

NICK: I really enjoyed this project despite my skepticism in the beginning due to the extensive chemistry involved in the project. In the end, I found the chemistry very useful and even interesting. This project took more time than some of the other projects because it basically brought together many of the concepts we previously covered in other projects. I worked a total of about 10 hours on coding/debugging all of the problems in part B, with problem 4 taking a good chunk of that time. I also spent about an hour and a half working on problem 3 from part A. I learned a lot about MATLAB from working with this group too that I will take with me in the future.

Matlab Functions and Code

```

2 % ME 140 – Reginald Mitchell – Spring 2018
3 % Projects 5&6 – PEM Fuel Cell System Evaluation and Hydrogen Production Analysis
4 % Ian Gunady, Hayden Hall, Minh Ngo, Nick Wilson
5
6 %% Set up
7 close all; clear all; clc;
8 filename = 'PEMData.xlsx';
9 data = xlsread(filename);
10
11 % Constants
12 C.C2K = 273.15; % [K]
13 C.atm2Pa = 101400; % [Pa]
14 C.ft2m = 0.3048; % [m/ft]
15 C.R_u = 8.314; % [J/ mol K]
16 C.psi2Pa = 6894.76;
17 C.Patm = 1 *C.atm2Pa;
18 C.T_stand = 25 + C.C2K;
19 C.M_H2 = 2.01588e-3; % [kg/mol]
20 C.M_H2O = 18.01528e-3; % [kg/mol]
21 C.M_CO = 28.01e-3; % [kg/mol]
22 C.M_CO2 = 44.01e-3; % [kg/mol]
23 C.M_air = 28.9647e-3; % [kg/mol]
24 C.stack_mult = 3; % some multiplier
25
26 % LHV, HHV of H2 from Table A-27
27 C.LHV_H2 = 120e6; % [J/kg]
28 C.LHV_H2_bar = 120e6 * C.M_H2; % [J/mol]
29
30 % Coefficients for specific heats
31 C.coef_H2Ov = [32.24, 0.1923e-2, 1.055e-5, -3.595e-9]; % specific heats in [J/mol]
32 C.coef_H2 = [29.11, -0.1916e-2, 0.4003e-5, -0.8704e-9];
33 C.coef_O2 = [25.48, 1.520e-2, -0.7155e-5, 1.312e-9];
34 C.coef_N2 = [28.90, -0.1571e-2, 0.8081e-5, -2.873e-9];
35 C.coef_CO = [28.16, 0.1675e-2, 0.5372e-5, -2.222e-9];
36 C.coef_CO2 = [22.26, 5.981e-2, -3.501e-5, 7.469e-9];
37 C.coef_CH4 = [19.89, 5.024e-2, 1.269e-5, -11.01e-9];
38
39 % Heat of formation and entropy of formation at STP
40
41 % N2
42 C.h_fo_N2 = 0; % [J/mol]
43 C.s_o_N2 = 191.61; % [J/mol K]
44
45 % O2
46 C.h_fo_O2 = 0; % [J/mol]
47 C.s_o_O2 = 205.04; % [J/mol K]
48
49 % H2
50 C.h_fo_H2 = 0; % [J/mol]
51 C.s_o_H2 = 130.68; % [J/mol K]
52
53 % H2O vapor
54 C.h_fo_H2Ov = -241820; % [J/mol]
55 C.s_o_H2Ov = 188.83; % [J/mol K]
56
57 % H2O liquid
58 C.h_fo_H2O1 = -285830; % [J/mol]
59 C.s_o_H2O1 = 69.92; % [J/mol K]
60 C.cp_H2O1 = 4.18e3; % [J/kg]
61 C.cp_bar_H2O1 = 4.18e3*C.M_H2O; % [J/mol K]
62
63 % CO (SMR, WGS)
64 C.h_fo_CO = -110530; % [J/mol]
65 C.s_o_CO = 197.65; % [J/mol K]
66
67 % CO2 (WGS)
68 C.h_fo_CO2 = -393520; % [J/mol]
69 C.s_o_CO2 = 213.8; % [J/mol K]
70
71 % CH4 (WGS)
72 C.h_fo_CH4 = -74850; % [J/mol]
73 C.s_o_CH4 = 186.16; % [J/mol K]
74
75 % Number of mols of fuel per reaction
76 C.N_fuel = 1; % H2
77

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```

78 % Measured Data
79 D.NumR = data(1,:);
80 D.Resistor = data(2,:);
81 D.V_stack = data(3,:); % [V]
82 D.I_stack = data(4,:) * C.stack_mult ; % [A]
83 D.V_load = data(5,:); % [V]
84 D.I_load = data(6,:); % [A]
85 D.V_dot_H2 = data(7,:) * C.ft2m^3; % [SCFPH] → [SCMPH]
86 D.V_dot_air = data(8,:) * C.ft2m^3; % [SCFPM] → [SCMPM]
87 D.T1 = data(9,:) + C.C2K; % [K]
88 D.T2 = data(10,:) + C.C2K;
89 D.T3 = data(11,:) + C.C2K;
90 D.T4 = data(12,:) + C.C2K;
91 D.T5 = data(13,:) + C.C2K;
92 D.T6 = data(14,:) + C.C2K;
93 D.P_air = data(15,:) * C.psi2Pa + C.Patm; % [Pa]
94 D.P_H2 = data(16,:) * C.psi2Pa + C.Patm; % [Pa]
95
96 % Total resistance
97 D.R_tot(1:2) = D.Resistor(1:2);
98 for i = 3:length(D.Resistor)
99     D.R_tot(i) = (1/D.R_tot(i-1) + 1/D.Resistor(i))^-1;
100 end
101
102 %% Part A Problem 1
103 % Power_stack = everything, all the power
104 P1.P_stack = D.V_stack .* D.I_stack; % [W]
105 % Power_load = "useful work", through the resistors
106 P1.P_load = D.V_load .* D.I_load; % [W]
107 % Power_accessory = P_stack - P_load
108 P1.P_acc = P1.P_stack - P1.P_load; % [W]
109
110 figure('units','normalized','outerposition',[0 0 .75 .75]); % for larger plot
111 P1.plot1 = plot(P1.P_load, D.V_stack, 'o-', P1.P_load, D.V_load, 'o-');
112 xlabel('Load Power'); ylabel('Voltage, [V]');
113 plotfixer;
114 legend('Stack Voltage', 'Load Voltage', 'Location', 'best');
115
116 figure('units','normalized','outerposition',[0 0 .75 .75]); % for larger plot
117 P1.plot2 = plot(P1.P_load, D.I_stack, 'o-', P1.P_load, D.I_load, 'o-');
118 xlabel('Load Power'); ylabel('Current, [A]');
119 plotfixer;
120 legend('Stack Current', 'Load Current', 'Location', 'best');
121
122 figure('units','normalized','outerposition',[0 0 .75 .75]); % for larger plot
123 P1.plot3 = plot(P1.P_load, P1.P_stack, 'o-', P1.P_load, P1.P_acc, 'o-');
124 xlabel('Load Power'); ylabel('Power, [W]');
125 plotfixer;
126 legend('Stack Power', 'Accessory Power', 'Location', 'best');
127
128 % [SCMPM] → [mol/sec] convert Standard Cubic Meters Per Minute to mol/sec
129 P1.Psat_std = T2P_sat(C.T_stand);
130 P1.P_dryAir = C.Patm - 0.36 * P1.Psat_std;
131 P1.n_dot_air = P1.P_dryAir * D.V_dot_air / (C.R_u * C.T_stand)/60;
132 P1.m_dot_air = P1.n_dot_air * C.M_air;
133
134 % [SCMPH] → [mol/sec] convert Standard Cubic Meters Per Hour to mol/sec
135 P1.n_dot_H2 = C.Patm * D.V_dot_H2 / (C.R_u * C.T_stand)/3600;
136 P1.m_dot_H2 = P1.n_dot_H2 * C.M_H2;
137
138 figure('units','normalized','outerposition',[0 0 .75 .75]); % for larger plot
139 P1.plot3 = plot(P1.P_load, P1.m_dot_air*1e3, 'o-', P1.P_load, P1.m_dot_H2*1e5, 'o-');
140 xlabel('Load Power, [W]'); ylabel('Mass Flow Rate, [g/s]');
141 plotfixer;
142 legend('Air Flow', '100 x H2 Flow', 'Location', 'best')
143
144 %% Part A, Problem 2
145 % Reactants: H2 + 0.5*L*(O2+3.76*N2) + alpha*H2Ov
146 % Products: beta*H2Ov + gamma*H2O1 + 0.5*(L-1)*O2 + 0.5*L*3.76*N2
147
148 P2.Pm = C.Patm; % [Pa]
149 P2.n_dot_O2 = 1/(1+3.76) * P1.n_dot_air; % [mol/sec]
150 P2.L = 2*P2.n_dot_O2 ./ P1.n_dot_H2; % [unitless]
151
152 P2.Psat_react = T2P_sat(D.T1); % [Pa]
153 P2.Psat_prod = T2P_sat(D.T2); % [Pa]

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154
155 P2.y_max_react = P2.Psat_react./P2.Pm;           % [unitless]
156 P2.y_max_prod = P2.Psat_prod./P2.Pm;           % [unitless]
157
158 % 100% RH, saturation at the inlet
159 P2.alpha = P2.y_max_react./(1-P2.y_max_react).*(0.5*P2.L*(1+ 3.76));
160
161 P2.N_H2O_prod = 1 + P2.alpha;
162 P2.N_a_prod = 0.5*(P2.L - 1) + 0.5*P2.L*(3.76);
163
164 P2.y_test_prod = P2.N_H2O_prod ./ (P2.N_H2O_prod + 0.5*(P2.L-1) + 0.5*P2.L*3.76);
165
166 [P2.beta, P2.gamma] = vaporLiquidBalance (D.T2, P2.y_test_prod, ...
167                                             P2.y_max_prod, P2.N_a_prod, P2.N_H2O_prod, P2.alpha);
168
169 P2.N_prod = P2.beta + P2.N_a_prod;
170 P2.N_react = 0.5*(P2.L)*(1+3.76) + P2.alpha;
171
172 % N2 REACTANT
173 P2.N_N2_react = (.5*P2.L*3.76);
174 P2.y_N2_react = P2.N_N2_react./P2.N_react;           % mol fraction of N2 on reactants side
175 P2.prat_N2_react = P2.y_N2_react.*D.P_air./C.Patm;
176 % pressure ratio
177 P2.ds_o_N2_react = Δ_s (C.coef_N2, D.T1, P2.prat_N2_react);
178 % integral term and log term of entropy
179 P2.dh_bar_N2_react = integral_h (C.coef_N2, D.T1);           % [J/mol]
180
181 P2.g_bar_N2_react = C.h_fo_N2 + P2.dh_bar_N2_react ...
182                  - D.T1.*(C.s_o_N2 + P2.ds_o_N2_react);           % [J/mol]
183
184 % N2 PRODUCT
185 P2.N_N2_prod = (.5*P2.L*3.76);
186 P2.y_N2_prod = P2.N_N2_prod./P2.N_prod;
187 % mole fraction of N2 on PRODUCT side
188 P2.ds_o_N2_prod = Δ_s (C.coef_N2, D.T2, P2.y_N2_prod);
189 % integral term and log term of entropy
190 P2.dh_bar_N2_prod = integral_h (C.coef_N2, D.T2);           % [J/mol]
191
192 P2.g_bar_N2_prod = C.h_fo_N2 + P2.dh_bar_N2_prod ...
193                  - D.T2.*(C.s_o_N2 + P2.ds_o_N2_prod);
194
195 % O2 REACTANT
196 P2.N_O2_react = (.5*P2.L);
197 P2.y_O2_react = P2.N_O2_react ./P2.N_react;
198 % mole fraction of O2 on reactants side
199 P2.prat_O2_react = P2.y_O2_react.*D.P_air./C.Patm;
200 % pressure ratio
201 P2.ds_o_O2_react = Δ_s (C.coef_O2, D.T1, P2.prat_O2_react);
202 % integral term and log term of entropy
203 P2.dh_bar_O2_react = integral_h (C.coef_O2, D.T1);           % [J/mol]
204
205 P2.g_bar_O2_react = C.h_fo_O2 + P2.dh_bar_O2_react ...
206                  - D.T1.*(C.s_o_O2 + P2.ds_o_O2_react);
207
208 % O2 PRODUCT
209 P2.N_O2_prod = (0.5*(P2.L - 1));
210 P2.y_O2_prod = P2.N_O2_prod ./P2.N_prod;
211 % mole fraction of O2 on reactants side
212 P2.ds_o_O2_prod = Δ_s (C.coef_O2, D.T2, P2.y_O2_prod);
213 % integral term and log term of entropy
214 P2.dh_bar_O2_prod = integral_h (C.coef_O2, D.T2);           % [J/mol]
215
216 P2.g_bar_O2_prod = C.h_fo_O2 + P2.dh_bar_O2_prod ...
217                  - D.T2.*(C.s_o_O2 + P2.ds_o_O2_prod);
218
219 % H2 REACTANT
220 P2.prat_H2_react = D.P_H2./C.Patm;
221 P2.ds_o_H2 = Δ_s (C.coef_H2, D.T1, P2.prat_H2_react);
222 % integral term and log term of entropy
223 P2.dh_bar_H2 = integral_h (C.coef_H2, D.T1);           % [J/mol]
224
225 P2.g_bar_H2 = C.h_fo_H2 + P2.dh_bar_H2 ...
226                  - D.T1.*(C.s_o_H2 + P2.ds_o_H2);
227
228 % H2O vapor REACTANT
229 P2.y_H2Ov_react = P2.alpha./P2.N_react;

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230 P2.prat.H2Ov.react = P2.y.H2Ov.react.*D.P.air./C.Patm;
231 P2.ds_o.H2Ov.react = Δ.s (C.coef.H2Ov, D.T1, P2.prat.H2Ov.react);
232 % integral term and log term of entropy
233 P2.dh.bar.H2Ov.react = integral_h (C.coef.H2Ov, D.T1); % [J/mol]
234
235 P2.g.bar.H2Ov.react = C.h.fo.H2Ov + P2.dh.bar.H2Ov.react ...
236 - D.T1.*(C.s.o.H2Ov + P2.ds_o.H2Ov.react);
237
238 % H2O vapor PRODUCT
239 P2.y.H2Ov.prod = P2.beta./P2.N.prod;
240 P2.ds_o.H2Ov.prod = Δ.s (C.coef.H2Ov, D.T2, P2.y.H2Ov.prod);
241 % integral term and log term of entropy
242 P2.dh.bar.H2Ov.prod = integral_h (C.coef.H2Ov, D.T2); % [J/mol]
243
244 P2.g.bar.H2Ov.prod = C.h.fo.H2Ov + P2.dh.bar.H2Ov.prod ...
245 - D.T2.*(C.s.o.H2Ov + P2.ds_o.H2Ov.prod);
246
247 % H2O Liquid PRODUCT
248 P2.dh.bar.H2O1.prod = C.cp.bar.H2O1.*(D.T2 - C.T_stand); % [J/mol]
249 P2.ds_o.H2O1.prod = C.cp.bar.H2O1.*log(D.T2/C.T_stand);
250
251 P2.g.bar.H2O1.prod = C.h.fo.H2O1 + P2.dh.bar.H2O1.prod ...
252 - D.T2.*(C.s.o.H2O1 + P2.ds_o.H2O1.prod);
253
254 % Delta G [J/mol H2]
255 P2.DG = P2.beta .* P2.g.bar.H2Ov.prod ...
256 + P2.gamma .* P2.g.bar.H2O1.prod ...
257 + 0.5 *(P2.L - 1).* P2.g.bar.O2.prod ...
258 + (.5*P2.L*3.76).* P2.g.bar.N2.prod...
259 - P2.g.bar.H2... % N_H2 = 1
260 - 0.5*P2.L.*P2.g.bar.O2.react... % N_O2.react = 1 = 1/2 * 2
261 - (.5*P2.L.*3.76).* P2.g.bar.N2.react...
262 - P2.alpha.*P2.g.bar.H2Ov.react;
263
264 P2.P_H2O_v = P2.alpha./(P2.alpha+.5.*P2.L.*(1+3.76)).*P2.Pm;
265 P2.RH_inlet = P2.y.H2Ov.react.*P2.Pm./P2.Psat.react;
266
267 P2.LHV = C.LHV_H2_bar * C.N_fuel; % [J]
268
269 % First Law Efficiency
270 P2.E_I_load = P1.P_load./(C.LHV_H2.*P1.m_dot_H2);
271 P2.E_I_stack = P1.P_stack./(C.LHV_H2.*P1.m_dot_H2);
272
273 % Second Law Efficiency
274 P2.E_II_load = P1.P_load./(-P2.DG .* P1.n_dot_H2);
275 P2.E_II_stack = P1.P_stack./(-P2.DG .* P1.n_dot_H2);
276
277 figure('units','normalized','outerposition',[0 0 .75 .75]); % for larger plot
278 P2.plot1 = plot(P1.P_load, P2.L , 'o-');
279 xlabel('Load Power, [W]'); ylabel('Excess-air Coefficient \lambda');
280 plotfixer;
281
282 figure('units','normalized','outerposition',[0 0 .75 .75]); % for larger plot
283 P2.plot2 = plot(P1.P_load, P2.E_I_load , 'o-', P1.P_load, P2.E_I_stack , 'o-');
284 hold on;
285 P2.plot2 = plot(P1.P_load, P2.E_II_load , 'o-', ...
286 P1.P_load, P2.E_II_stack , 'o-');
287 legend('Load 1st Efficiency','Stack 1st Efficiency ',...
288 'Load 2nd Efficiency','Stack 2nd Efficiency ',...
289 'Location', 'best');
290 xlabel('Load Power, [W]'); ylabel('First and Second Law Efficiency');
291 plotfixer;
292
293 % Calculate Lost Power in Stack Only and Full System
294 P2.power_loss_load = -P2.DG.* P1.n_dot_H2 - P1.P_load;
295 P2.power_loss_stack = -P2.DG.* P1.n_dot_H2 - P1.P_stack;
296
297 figure('units','normalized','outerposition',[0 0 .75 .75]); % for larger plot
298 P2.plot4 = plot(P1.P_load, P2.power_loss_load, 'o-',...
299 P1.P_load, P2.power_loss_stack, '*-');
300 xlabel('Load Power, [W]'); ylabel('Power Loss, [W]');
301 legend('Full System','Stack Only', 'Location', 'best')
302 plotfixer;
303
304 figure('units','normalized','outerposition',[0 0 .75 .75]); % for larger plot
305 P2.plot4 = plot(P1.P_stack, P2.power_loss_load, 'o-', ...

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```

306         P1.P_stack, P2.power_loss_stack, '*-');
307 xlabel('Stack Power, [W]'); ylabel('Power Loss, [W]');
308 legend('Full System', 'Stack Only', 'Location', 'best')
309 plotfixer;
310
311 %% Part A, Problem 3
312 C.cp_H2O1 = 4.18e3; % [J/kg]
313 C.gpm2Ls = 0.06309; % [gpm/(L/s)]
314 P3.m_dot_cool = 0.35 * C.gpm2Ls * 1; % [gpm] —> [kg/s]
315 P3.Q_dot_cool1 = P3.m_dot_cool * C.cp_H2O1 * (D.T1(5) - D.T2(5));
316 P3.P_peak = 597; % [W]
317 P3.P_net = 90e3; % [W]
318 P3.scale = P3.P_net/P3.P_peak;
319 P3.Q_dot_cool_scale = P3.scale * P3.Q_dot_cool1;
320 P3.m_dot_cool_scale = P3.m_dot_cool * P3.scale;
321
322 %% Part B, Problem 1
323 % Kp for SMR and WGS reaction
324 P4.T = linspace(25, 1200, 10) + C.C2K;
325 P4.Kp_SMR = Kp_SMR_function(P4.T);
326 P4.Kp_WGS = Kp_WGS_function(P4.T);
327
328 % A semi-log plot (i.e., plot log10 KP vs. T).
329 figure('units','normalized','outerposition',[0 0 .75 .75]); % for larger plot
330 P4.plot1 = semilogy(P4.T, P4.Kp_SMR, '-', ...
331                     P4.T, P4.Kp_WGS, '-');
332 hold on;
333 P4.plot1 = semilogy(P4.T, ones(length(P4.T)), 'b:');
334 xlabel('Temperature, [K]'); ylabel('K_p');
335 axis([P4.T(1), P4.T(end), 1e-3, 1e3]);
336 legend('SMR', 'WGS', 'Location', 'best')
337 plotfixer;
338
339 %% Part B, Problem 2
340 % plot mol fractions of SMR reaction
341 P5.Prat = [1,10,100];
342 P5.T = P4.T;
343
344 % CH4 + 3*H2O -> x*CO + y*H2 + z*CH4 + w*H2O
345 % CH4 + H2O -> CO +3yH2
346 P5.Kp = P4.Kp_SMR;
347 P5.dx = 1e-5;
348 P5.x = zeros(length(P5.Prat), length(P5.Kp));
349 P5.Kp_est = zeros(length(P5.Prat), length(P5.Kp));
350
351 for j = 1:length(P5.Prat)
352     for i = 1:length(P5.Kp)
353         while P5.Kp(i) > P5.Kp_est(j,i)
354             P5.y(j,i) = 3 * P5.x(j,i); % N_H2
355             P5.z(j,i) = 1 - P5.x(j,i); % N_CH4
356             P5.w(j,i) = 3 - P5.x(j,i); % N_H2O
357
358             if (P5.x(j,i) >= 0 && P5.y(j,i) >= 0 && P5.w(j,i)>=0 && P5.z(j,i) >= 0)
359                 P5.Kp_est(j,i) = (P5.x(j,i) * P5.y(j,i)^3)/...
360                     (P5.w(j,i) * P5.z(j,i)) ...
361                     * (P5.Prat(j)/(P5.x(j,i) + P5.y(j,i) + P5.z(j,i) + P5.w(j,i)))^2;
362             else
363                 break
364             end
365             P5.x(j,i) = P5.x(j,i) + P5.dx;
366         end
367     end
368 end
369 P5.y_total = P5.x + P5.y + P5.z + P5.w;
370 P5.y_CO = P5.x ./P5.y_total;
371 P5.y_H2 = P5.y ./P5.y_total;
372 P5.y_CH4 = P5.z ./P5.y_total;
373 P5.y_H2O = P5.w ./P5.y_total;
374
375 figure('units','normalized','outerposition',[0 0 .75 .75]); % for larger plot
376 plot(P5.T-C.C2K, P5.y_CO(1,:), '-b', ...
377      P5.T-C.C2K, P5.y_CO(2,:), '—b', ...
378      P5.T-C.C2K, P5.y_CO(3,:), '-.b')
379 hold on;
380 plot(P5.T-C.C2K, P5.y_H2(1,:), '-r', ...
381      P5.T-C.C2K, P5.y_H2(2,:), '—r', ...

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382     P5.T-C.C2K, P5.y_H2(3,:), '-r')
383
384 plot( P5.T-C.C2K, P5.y_CH4(1,:), '-k', ...
385       P5.T-C.C2K, P5.y_CH4(2,:), '-k', ...
386       P5.T-C.C2K, P5.y_CH4(3,:), '-k')
387
388 plot( P5.T-C.C2K, P5.y_H2O(1,:), '-m', ...
389       P5.T-C.C2K, P5.y_H2O(2,:), '-m', ...
390       P5.T-C.C2K, P5.y_H2O(3,:), '-m');
391
392 axis([P5.T(1)-C.C2K, P5.T(end)-C.C2K, 0, 1]);
393 legend('CO 1atm', 'CO 10atm', 'CO 100atm',...
394       'H2 1atm', 'H2 10atm', 'H2 100atm',...
395       'CH4 1atm', 'CH4 10atm', 'CH4 100atm',...
396       'H2O 1atm', 'H2O 10atm', 'H2O 100atm',...
397       'Location', 'eastoutside');
398 ylabel('Mole Fraction, y'); xlabel('Temperature, [K]');
399 plotfixer;
400
401 %% Part B Problem 3
402 % Stoichiometric: H2O + CO -> CO2 + H2
403 % WGS Reaction: H2O + CO -> xCO2 + yH2 + zH2O + wCO;
404 P6.T = P4.T;
405 P6.Kp = P4.Kp_WGS;
406 P6.dx = 1e-6;
407 P6.x = zeros(1, length(P6.Kp));
408 P6.Kp_est = zeros(1, length(P6.Kp));
409
410 for i = 1:length(P6.Kp)
411     while P6.Kp(i) > P6.Kp_est(i)
412         P6.y(i) = P6.x(i) + 3;           % N_H2
413         P6.z(i) = 2 - P6.x(i);           % N_CH4
414         P6.w(i) = 1 - P6.x(i);           % N_H2O
415
416         if (P6.x(i) ≥ 0 && P6.y(i) ≥ 0 && P6.w(i) ≥ 0 && P6.z(i) ≥ 0)
417             P6.Kp_est(i) = (P6.x(i) * P6.y(i)) / (P6.w(i) * P6.z(i));
418         else
419             break
420         end
421         P6.x(i) = P6.x(i) + P6.dx;
422     end
423 end
424
425 P6.y_total = 6;
426 P6.y_CO2 = P6.x ./ P6.y_total;
427 P6.y_H2 = P6.y ./ P6.y_total;
428 P6.y_CO = P6.z ./ P6.y_total;
429 P6.y_H2O = P6.w ./ P6.y_total;
430
431 figure('units','normalized','outerposition',[0 0 .75 .75]); % for larger plot
432 plot(P6.T, P6.y_CO, '-b')
433 hold on;
434 plot( P6.T, P6.y_H2, '-r')
435
436 plot( P6.T, P6.y_CO2, '-k')
437
438 plot( P6.T, P6.y_H2O, '-m')
439
440 axis([P6.T(1), P6.T(end), 0, 0.7]);
441 legend('CO', 'H2', 'CO_2', 'H_2O', ...
442       'Location', 'best')
443 ylabel('Mole Fraction, y'); xlabel('Temperature, [K]');
444 plotfixer;
445
446 %% Part B Problem 4
447 % Station a
448 P7a.T_reform = 800 + C.C2K;
449 P7a.Kp_reform = Kp_WGS_function(P7a.T_reform);
450
451 % WGS Reaction: H2O + CO -> xCO2 + yH2 + zH2O + wCO;
452
453 % Find composition of mixture from Kp
454 P7a.func = @(x) x*(x+3)/((1-x)*(2-x)) - P7a.Kp_reform;
455 P7a.x = fzero(P7a.func, 0);
456 P7a.y = P7a.x + 3;
457 P7a.z = 2 - P7a.x;

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458 P7a.w = 1 - P7a.x;
459
460 % Find mol fractions
461 P7a.ytotal = P7a.x + P7a.y + P7a.z + P7a.w;
462 P7a.y_CO2 = P7a.x ./P7a.ytotal;
463 P7a.y_H2 = P7a.y ./P7a.ytotal;
464 P7a.y_CO = P7a.w ./P7a.ytotal;
465 P7a.y_H2O = P7a.z ./P7a.ytotal;
466
467 % Change in enthalpy from STP
468 P7a.dh_bar_H2Ov = integral_h (C.coef_H2Ov, P7a.Treform); % [J/mol]
469 P7a.dh_bar_CH4 = integral_h (C.coef_CH4, P7a.Treform); % [J/mol]
470 P7a.dh_bar_CO2 = integral_h (C.coef_CO2, P7a.Treform); % [J/mol]
471 P7a.dh_bar_H2 = integral_h (C.coef_H2, P7a.Treform); % [J/mol]
472 P7a.dh_bar_CO = integral_h (C.coef_CO, P7a.Treform); % [J/mol]
473
474 % Consider everything coming in and then everything coming out.
475 P7a.DH_mol = P7a.y*(C.h_fo_H2 + P7a.dh_bar_H2) ...
476 + P7a.x*(C.h_fo_CO2 + P7a.dh_bar_CO2)...
477 + P7a.w*(C.h_fo_CO + P7a.dh_bar_CO)...
478 + (P7a.z-3)*(C.h_fo_H2Ov + P7a.dh_bar_H2Ov)...
479 - 1*(C.h_fo_CH4 + P7a.dh_bar_CH4);
480
481 P7a.m_react = (16.042 + 3*18.016)*1e-3;
482 P7a.DH_kg = P7a.DH_mol /P7a.m_react /1e6;
483
484 C.MCH4 = 16.04e-3; % [kg/mol]
485 C.LHV_CH4 = 50.05e6; % [J/kg]
486 C.LHV_bar_CH4 = C.LHV_CH4 * C.MCH4;
487 P7a.burnedCH4_pc = P7a.DH_mol/(P7a.DH_mol + C.LHV_bar_CH4);
488
489 %% Station b
490 P7b.T_shift = 400 + C.C2K;
491 P7b.Kp_shift = Kp_WGS_function(P7b.T_shift);
492
493 % WGS Reaction: H2O + CO -> xCO2 + yH2 + zH2O + wCO;
494
495 % Find composition of mixture from Kp
496 P7b.func = @(x) x*(x+3)/((1-x)*(2-x)) - P7b.Kp_shift;
497 P7b.x = fzero(P7b.func, 0.5);
498 P7b.y = P7b.x + 3;
499 P7b.z = 2 - P7b.x;
500 P7b.w = 1 - P7b.x;
501
502 % Find mol fractions
503 P7b.ytotal = P7b.x + P7b.y + P7b.z + P7b.w;
504 P7b.y_CO2 = P7b.x ./ P7b.ytotal;
505 P7b.y_H2 = P7b.y ./ P7b.ytotal;
506 P7b.y_CO = P7b.w ./ P7b.ytotal;
507 P7b.y_H2O = P7b.z ./ P7b.ytotal;
508
509 % Change in enthalpy from STP
510 P7b.dh_bar_H2Ov = integral_h (C.coef_H2Ov, P7b.T_shift); % [J/mol]
511 P7b.dh_bar_CO2 = integral_h (C.coef_CO2, P7b.T_shift); % [J/mol]
512 P7b.dh_bar_H2 = integral_h (C.coef_H2, P7b.T_shift); % [J/mol]
513 P7b.dh_bar_CO = integral_h (C.coef_CO, P7b.T_shift); % [J/mol]
514
515 % Consider everything coming in and then everything coming out
516 P7b.DH_mol = (P7b.z-P7a.z)*(C.h_fo_H2Ov + P7b.dh_bar_H2Ov) ...
517 + (P7b.w-P7a.w)*(C.h_fo_CO + P7b.dh_bar_CO)...
518 + (P7b.x-P7a.x)*(C.h_fo_CO2 + P7b.dh_bar_CO2)...
519 + (P7b.y-P7a.y)*(C.h_fo_H2 + P7b.dh_bar_H2);
520
521 P7b.m_react = P7a.z*C.M_H2O + P7a.w*C.M_CO + P7a.x*C.M_CO2 + P7a.y*C.M_H2;
522 % [kg/mol(reaction)]
523 P7b.DH_kg = P7b.DH_mol/P7b.m_react/1e6; % [MJ/kg(reactant)]
524
525 %% Station c
526
527 P7c.dT = 1e-1;
528 P7c.T = P7b.T_shift;
529 P7c.DH_mol = P7b.DH_mol;
530 P7c.H_mol_react = (P7a.z)*(C.h_fo_H2Ov + P7b.dh_bar_H2Ov) ...
531 + (P7a.w)*(C.h_fo_CO + P7b.dh_bar_CO)...
532 + (P7a.x)*(C.h_fo_CO2 + P7b.dh_bar_CO2)...
533 + (P7a.y)*(C.h_fo_H2 + P7b.dh_bar_H2);

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534
535 while P7c.DH_mol < 0
536     P7c.T = P7c.T + P7c.dT;
537     P7c.Kp = Kp.WGS_function(P7c.T);
538     P7c.func = @(x) x*(x+3)/((1-x)*(2-x)) - P7c.Kp;
539     P7c.x = fzero(P7c.func, 0.5);
540
541     % WGS Reaction: H2O + CO -> xCO2 + yH2 + zH2O + wCO;
542
543     P7c.y = P7c.x + 3;
544     P7c.z = 2 - P7c.x;
545     P7c.w = 1 - P7c.x;
546
547     P7c.y_total = 6;
548     P7c.y_CO2 = P7c.x ./ P7c.y_total;
549     P7c.y_H2 = P7c.y ./ P7c.y_total;
550     P7c.y_CO = P7c.w ./ P7c.y_total;
551     P7c.y_H2O = P7c.z ./ P7c.y_total;
552
553     P7c.dh_bar_H2Ov = integral_h (C.coef_H2Ov, P7c.T); % [J/mol]
554     P7c.dh_bar_CO2 = integral_h (C.coef_CO2, P7c.T); % [J/mol]
555     P7c.dh_bar_H2 = integral_h (C.coef_H2, P7c.T); % [J/mol]
556     P7c.dh_bar_CO = integral_h (C.coef_CO, P7c.T); % [J/mol]
557
558     % Enthalpy at outlet - enthalpy at inlet
559     P7c.DH_mol = (P7c.z)*(C.h_fo_H2Ov + P7c.dh_bar_H2Ov) ...
560         + (P7c.w)*(C.h_fo_CO + P7c.dh_bar_CO)...
561         + (P7c.x)*(C.h_fo_CO2 + P7c.dh_bar_CO2)...
562         + (P7c.y)*(C.h_fo_H2 + P7c.dh_bar_H2)...
563         - P7c.H_mol_react;
564 end
565
566 %% Station d
567 P7d.T_shift = 250 + C.C2K;
568 P7d.Kp_shift = Kp.WGS_function(P7d.T_shift);
569
570 P7d.dx = 1e-5;
571 P7d.x = 0;
572 P7d.Kp_est = 0;
573
574 % WGS Reaction: H2O + CO -> x CO2 + y H2 + z H2O + w CO;
575 while P7d.Kp_shift > P7d.Kp_est
576     P7d.y = P7d.x + 3;
577     P7d.z = 2 - P7d.x;
578     P7d.w = 1 - P7d.x;
579
580     if (P7d.x ≥ 0 && P7d.y ≥ 0 && P7d.w ≥ 0 && P7d.z ≥ 0)
581         P7d.Kp_est = (P7d.x * P7d.y)/(P7d.w * P7d.z);
582     else
583         break
584     end
585     P7d.x = P7d.x + P7d.dx;
586 end
587
588 P7d.y_total = P7d.x + P7d.y + P7d.z + P7d.w;
589 P7d.y_CO2 = P7d.x ./P7d.y_total;
590 P7d.y_H2 = P7d.y ./P7d.y_total;
591 P7d.y_CO = P7d.w ./P7d.y_total;
592 P7d.y_H2O = P7d.z ./P7d.y_total;
593
594 P7d.dh_bar_H2Ov = integral_h (C.coef_H2Ov, P7d.T_shift); % [J/mol]
595 P7d.dh_bar_CO2 = integral_h (C.coef_CO2, P7d.T_shift); % [J/mol]
596 P7d.dh_bar_H2 = integral_h (C.coef_H2, P7d.T_shift); % [J/mol]
597 P7d.dh_bar_CO = integral_h (C.coef_CO, P7d.T_shift); % [J/mol]
598
599 % Consider everything coming in and then everything coming out
600 P7d.DH_mol = (P7d.z-P7b.z)*(C.h_fo_H2Ov + P7d.dh_bar_H2Ov) ...
601     + (P7d.w-P7b.w)*(C.h_fo_CO + P7d.dh_bar_CO)...
602     + (P7d.x-P7b.x)*(C.h_fo_CO2 + P7d.dh_bar_CO2)...
603     + (P7d.y-P7b.y)*(C.h_fo_H2 + P7d.dh_bar_H2);
604
605 P7d.m_react = P7b.z*C.M_H2O + P7b.w*C.M_CO + P7b.x*C.M_CO2 + P7b.y*C.M_H2; % [kg/mol(reaction)]
606 P7d.DH_kg = P7d.DH_mol/P7d.m_react/1e6; % [MJ/kg(reactant)]
607
608 P7d.N_H2 = P7d.y;
609 P7d.Eff = P7d.N_H2 * C.LHV_H2_bar / (1*C.LHV_bar_CH4 + P7a.DH_mol);

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610
611 %% Station e
612
613 P7e.dT = [1, 1e-1, 1e-2, 1e-3];
614 P7e.T = P7d.Tshift;
615 P7e.DH_mol = P7d.DH_mol;
616 P7e.DH_mol.react = (P7c.z)*(C.h_fo_H2Ov + P7d.dh_bar_H2Ov) ...
617     + (P7c.w)*(C.h_fo_CO + P7d.dh_bar_CO)...
618     + (P7c.x)*(C.h_fo_CO2 + P7d.dh_bar_CO2)...
619     + (P7c.y)*(C.h_fo_H2 + P7d.dh_bar_H2);
620
621 while (P7e.DH_mol < 0 && P7e.T < 750)
622     P7e.T = P7e.T + P7e.dT(2);
623     P7e.Kp = Kp.WGS.function(P7e.T);
624     P7e.x = find_x_from_KpWGS(P7e.Kp);
625
626     % WGS Reaction: H2O + CO -> xCO2 + yH2 + zH2O + wCO;
627
628     P7e.y = P7e.x + 3;
629     P7e.z = 2 - P7e.x;
630     P7e.w = 1 - P7e.x;
631
632     P7e.y_total = 6;
633     P7e.y_CO2 = P7e.x ./ P7e.y_total;
634     P7e.y_H2 = P7e.y ./ P7e.y_total;
635     P7e.y_CO = P7e.w ./ P7e.y_total;
636     P7e.y_H2O = P7e.z ./ P7e.y_total;
637
638     P7e.dh_bar_H2Ov = integral_h (C.coef_H2Ov, P7e.T); % [J/mol]
639     P7e.dh_bar_CO2 = integral_h (C.coef_CO2, P7e.T); % [J/mol]
640     P7e.dh_bar_H2 = integral_h (C.coef_H2, P7e.T); % [J/mol]
641     P7e.dh_bar_CO = integral_h (C.coef_CO, P7e.T); % [J/mol]
642
643     % Consider everything coming in and then everything coming out
644     P7e.DH_mol = (P7e.z)*(C.h_fo_H2Ov + P7e.dh_bar_H2Ov) ...
645         + (P7e.w)*(C.h_fo_CO + P7e.dh_bar_CO)...
646         + (P7e.x)*(C.h_fo_CO2 + P7e.dh_bar_CO2)...
647         + (P7e.y)*(C.h_fo_H2 + P7e.dh_bar_H2)...
648         - P7e.DH_mol.react;
649 end
650
651 P7e.N_H2 = P7e.y;
652 P7e.Eff = P7e.N_H2 * C.LHV_H2_bar / (1*C.LHV_bar_CH4 + P7a.DH_mol);
653
654 %% plotting section
655
656 P7.stations = [100, 200, 300];
657 P7.y_CO_isotherm = [P7a.y_CO, P7b.y_CO, P7d.y_CO];
658 P7.y_CO2_isotherm = [P7a.y_CO2, P7b.y_CO2, P7d.y_CO2];
659 P7.y_H2O_isotherm = [P7a.y_H2O, P7b.y_H2O, P7d.y_H2O];
660 P7.y_H2_isotherm = [P7a.y_H2, P7b.y_H2, P7d.y_H2];
661
662 P7.y_CO_adiab = [P7a.y_CO, P7c.y_CO, P7e.y_CO];
663 P7.y_CO2_adiab = [P7a.y_CO2, P7c.y_CO2, P7e.y_CO2];
664 P7.y_H2O_adiab = [P7a.y_H2O, P7c.y_H2O, P7e.y_H2O];
665 P7.y_H2_adiab = [P7a.y_H2, P7c.y_H2, P7e.y_H2];
666
667 figure('units','normalized','outerposition',[0 0 .75 .75]); % for larger plot
668
669 plot(P7.stations, P7.y_CO_isotherm, 'b-o', ...
670     P7.stations, P7.y_CO_adiab, 'b:o',...
671     P7.stations, P7.y_CO2_isotherm, 'r-o', ...
672     P7.stations, P7.y_CO2_adiab, 'r:o', ...
673     P7.stations, P7.y_H2_isotherm, 'k-o', ...
674     P7.stations, P7.y_H2_adiab, 'k:o', ...
675     P7.stations, P7.y_H2O_isotherm, 'm-o', ...
676     P7.stations, P7.y_H2O_adiab, 'm:o');
677 legend('CO isothermal','CO adiabatic','CO2 isothermal','CO2 adiabatic',...
678     'H2 isothermal','H2 adiabatic','H2O isothermal','H2O adiabatic')
679 set(gca,'XTickLabel',{'Reformer', 'Reactor 1', 'Reactor 2'})
680 xlabel('Station');
681 ylabel('Mole Fraction');
682 xticks(P7.stations);
683 plotfixer();

```

```

1 function Δ_h_bar = integral_h (coef, T2)
2
3 % coef = [a,b,c,d]
4 a = coef(1);
5 b = coef(2);
6 c = coef(3);
7 d = coef(4);
8
9 T1 = 298; % [K]
10
11 Δ_h_bar = a.*(T2 - T1) ...
12           + b/2.*(T2.^2 - T1^2) ...
13           + c/3.*(T2.^3 - T1^3) ...
14           + d/4.*(T2.^4 - T1^4); % [J/mol]
15 end

```

```

1 function ds = Δ_s (coef, T2, p_ratio)
2 a = coef(1);
3 b = coef(2);
4 c = coef(3);
5 d = coef(4);
6
7 T1 = 298; % [K]
8
9 R_u = 8.314;
10
11 % the integral term in the entropy equation
12 I = a.*log(T2./T1) ...
13     + b.*(T2 - T1) ...
14     + c.*(T2.^2 - T1.^2) ...
15     + d.*(T2.^3 - T1.^3);
16
17 % in problems 1 and 2
18 % log term in equation, mole fraction = pressure ratio
19 % since P_i = y_i * P_m = y_i * P_o b/c P_m = P_o
20 % R ln(P_i/P_o)
21 L = R_u.*log(p_ratio);
22
23 ds = I - L;
24 end

```

```

1 function Psat = T2P_sat (T)
2 % temp in Kelvin
3 Psat = exp(-1.2914e8.*T.^-3 + 8.2048e5.*T.^-2 - 6522.8./T + 25.5887);
4 end

```

```

1 function [beta, gamma] = vaporLiquidBalance (T, y_test, y_max, N_a, N_H2O, alpha)
2
3 if (length(y_test) == 1)
4     for i = 1:max(length(T), length(y_max))
5         if y_test > y_max(i)
6             y_actual(i) = y_max(i);
7             N_v(i) = y_max(i) * N_a / (1 - y_max(i));
8             N_l(i) = N_H2O - N_v(i);
9         else % y_test ≤ y_max
10            y_actual(i) = y_test;
11            N_v(i) = N_H2O * y_test;
12            N_l(i) = 0;
13        end
14    end
15 elseif (length(y_max) == 1)
16     for i = 1:length(y_test)
17         if y_test(i) > y_max
18             y_actual(i) = y_max;
19             N_v(i) = y_max * N_a / (1 - y_max);
20             N_l(i) = N_H2O - N_v(i);
21         else % y_test(i) ≤ y_max
22             y_actual(i) = y_test(i);
23             N_v(i) = N_H2O * y_test(i);

```

```

24         N_l(i) = 0;
25     end
26 end
27 else
28     for i = 1:length(y_test)
29         if y_test(i) > y_max(i)
30             y_actual(i) = y_max(i);
31             N_v(i) = y_max(i) * N_a/(1-y_max(i));
32             N_l(i) = N_H2O(i) - N_v(i);
33         else % y_test ≤ y_max
34             y_actual(i) = y_test(i);
35             N_v(i) = N_H2O(i);
36             N_l(i) = 0;
37         end
38     end
39 end
40 % beta = moles of water vapor
41 % gamma = moles of liquid water
42 beta = N_v;
43 gamma = N_l;
44 end

```

```

1 function x = find_x_from_KpWGS(Kp)
2 dx = 1e-6;
3 x = 0;
4 Kp_est = 0;
5
6 while Kp > Kp_est
7     y = x + 3;           % N_H2
8     z = 2 - x;           % N_CH4
9     w = 1 - x;           % N_H2O
10
11     if (x ≥ 0 && y ≥ 0 && w ≥ 0 && z ≥ 0)
12         Kp_est = (x * y)/(w * z);
13     else
14         break
15     end
16     x = x + dx;
17 end
18 end

```

```

1 function Kp_SMR = Kp_SMR_function(T)
2
3 coef_H2Ov = [32.24, 0.1923e-2, 1.055e-5, -3.595e-9]; % should be [J/mol]
4 coef_H2 = [29.11, -0.1916e-2, 0.4003e-5, -0.8704e-9];
5 coef_CO = [28.16, 0.1675e-2, 0.5372e-5, -2.222e-9];
6 coef_CH4 = [19.89, 5.024e-2, 1.269e-5, -11.01e-9];
7
8 % heat of formation @ STP, H2
9 h_fo_H2 = 0; % [J/mol]
10 % entropy of formation @ STP, H2
11 s_o_H2 = 130.68; % [J/mol K]
12 % H2O vapor
13 h_fo_H2Ov = -241820; % [J/mol]
14 s_o_H2Ov = 188.83; % [J/mol K]
15 % CO (SMR, WGS)
16 h_fo_CO = -110530; % [J/mol]
17 s_o_CO = 197.65; % [J/mol K]
18 % CH4 (WGS)
19 h_fo_CH4 = -74850; % [J/mol]
20 s_o_CH4 = 186.16; % [J/mol K]
21
22 % SMR : CH4 + H2O → CO + 3 H2
23 R_u = 8.314;
24
25 % CH4, SMR REACTANT
26 N_CH4 = 1;
27 % y_CH4 = N_CH4 ./ N_SMR_R; % mole fraction; assume Pm = 1 atm
28 dh_bar_CH4 = integral_h ( coef_CH4, T); % [J/mol]
29 ds_o_CH4 = Δ_s ( coef_CH4, T, 1); % y_CH4); % integral term and log term of entropy
30 g_bar_CH4 = h_fo_CH4 + dh_bar_CH4 ...
31     - T.*( s_o_CH4 + ds_o_CH4);

```

```

32
33 % Steam, H2Ov, SMR REACTANT
34 N.H2Ov.SMR = 1;
35 % y_H2Ov.SMR = N.H2Ov.SMR ./ N.SMR_R; % mole fraction; assume Pm = 1 atm
36 dh_bar.H2Ov.SMR = integral_h ( coef.H2Ov, T); % [J/mol]
37 ds_o.H2Ov.SMR = Δ.s ( coef.H2Ov, T, 1);% y_H2Ov.SMR); % integral term and log term of entropy
38 g_bar.H2Ov.SMR = h_fo.H2Ov + dh_bar.H2Ov.SMR ...
39 - T.*( s_o.H2Ov + ds_o.H2Ov.SMR);
40
41 % CO, SMR PRODUCT
42 N.CO.SMR = 1;
43 % y_CO.SMR = N.CO.SMR ./ N.SMR_P; % mole fraction; assume Pm = 1 atm
44 dh_bar.CO.SMR = integral_h ( coef.CO, T); % [J/mol]
45 ds_o.CO.SMR = Δ.s ( coef.CO, T, 1);% y_CO.SMR); % integral term and log term of entropy
46 g_bar.CO.SMR = h_fo.CO + dh_bar.CO.SMR ...
47 - T.*( s_o.CO + ds_o.CO.SMR);
48
49 % H2, SMR PRODUCT
50 N.H2.SMR = 3;
51 % y_H2.SMR = N.H2.SMR ./ N.SMR_P; % mole fraction; assume Pm = 1 atm
52 dh_bar.H2.SMR = integral_h ( coef.H2, T); % [J/mol]
53 ds_o.H2.SMR = Δ.s ( coef.H2, T, 1);% y_H2.SMR); % integral term and log term of entropy
54 g_bar.H2.SMR = h_fo.H2 + dh_bar.H2.SMR ...
55 - T.*( s_o.H2 + ds_o.H2.SMR);
56
57 % GATHER TERMS FOR SMR
58 DGT.SMR = N.H2.SMR * g_bar.H2.SMR...
59 + N.CO.SMR * g_bar.CO.SMR ...
60 - N.H2Ov.SMR * g_bar.H2Ov.SMR...
61 - N.CH4 * g_bar.CH4;
62
63 Kp.SMR = exp(-DGT.SMR ./ (R_u* T));
64
65 end

```

```

1 function Kp_WGS = Kp_WGS.function(T)
2
3 % WGS: H2O + CO -> CO2 + H2
4 R_u = 8.314; % [J/ mol K]
5 coef_H2Ov = [32.24, 0.1923e-2, 1.055e-5, -3.595e-9]; % should be [J/mol]
6 coef_H2 = [29.11, -0.1916e-2, 0.4003e-5, -0.8704e-9];
7 coef_CO = [28.16, 0.1675e-2, 0.5372e-5, -2.222e-9];
8 coef_CO2 = [22.26, 5.981e-2, -3.501e-5, 7.469e-9];
9
10 % heat of formation @ STP, H2
11 h_fo.H2 = 0; % [J/mol]
12 % entropy of formation @ STP, H2
13 s_o.H2 = 130.68; % [J/mol K]
14 % heat of formation @ STP, H2O vapor
15 h_fo.H2Ov = -241820; % [J/mol]
16 % entropy of formation @ STP, H2O vapor
17 s_o.H2Ov = 188.83; % [J/mol K]
18 % heat of formation @ STP, CO
19 h_fo.CO = -110530; % [J/mol]
20 % entropy of formation @ STP, CO
21 s_o.CO = 197.65; % [J/mol K]
22 % heat of formation @ STP, CO2
23 h_fo.CO2 = -393520; % [J/mol]
24 % entropy of formation @ STP, CO2
25 s_o.CO2 = 213.8; % [J/mol K]
26
27 % H2Ov WGS REACTANT
28 N.H2Ov.WGS = 1; % number of mols
29 % y_H2Ov.WGS = N.H2Ov.WGS ./ N.WGS_R;
30 % mole fraction; assume Pm = 1 atm
31 dh_bar.H2Ov.WGS = integral_h ( coef.H2Ov, T); % [J/mol]
32 ds_o.H2Ov.WGS = Δ.s ( coef.H2Ov, T, 1); % y_H2Ov.WGS);
33 % integral term and log term of entropy
34 g_bar.H2Ov.WGS = h_fo.H2Ov + dh_bar.H2Ov.WGS ...
35 - T.*( s_o.H2Ov + ds_o.H2Ov.WGS);
36
37 % CO WGS REACTANT
38 N.CO.WGS = 1;
39 % y_CO.WGS = N.CO.WGS ./ N.WGS_R;

```

```

40 % mole fraction; assume Pm = 1 atm
41 dh_bar_CO_WGS = integral_h ( coef_CO, T);
42 ds_o_CO_WGS = Δ_s ( coef_CO, T, 1);% y_CO_WGS);
43 % integral term and log term of entropy
44 g_bar_CO_WGS = h_fo_CO + dh_bar_CO_WGS ...
45             - T.*( s_o_CO+ ds_o_CO_WGS);           % [J/mol]
46
47 % CO2 WGS PRODUCT
48 N_CO2 = 1;
49 % y_CO2 = N_CO2 ./ N_WGS_P;
50 % mole fraction; assume Pm = 1 atm
51 dh_bar_CO2 = integral_h ( coef_CO2, T);           % [J/mol]
52 ds_o_CO2 = Δ_s ( coef_CO2, T, 1);% y_CO2);
53 % integral term and log term of entropy
54 g_bar_CO2 = h_fo_CO2 + dh_bar_CO2 ...
55             - T.*( s_o_CO2 + ds_o_CO2);           % [J/mol]
56
57 % H2 WGS PRODUCT
58 N_H2_WGS = 1;
59 % y_H2_WGS = N_H2_WGS ./ N_WGS_P;
60 % mole fraction; assume Pm = 1 atm
61 dh_bar_H2_WGS = integral_h ( coef_H2, T);
62 ds_o_H2_WGS = Δ_s ( coef_H2, T, 1);% y_H2_WGS);
63 % integral term and log term of entropy
64 g_bar_H2_WGS = h_fo_H2 + dh_bar_H2_WGS ...
65             - T.*( s_o_H2 + ds_o_H2_WGS);           % [J/mol]
66
67 % GATHER TERMS FOR WGS
68 DGT_WGS = N_H2_WGS * g_bar_H2_WGS ...
69           + N_CO2 * g_bar_CO2 ...
70           - N_CO_WGS * g_bar_CO_WGS ...
71           - N_H2Ov_WGS * g_bar_H2Ov_WGS;           % [J] per reaction
72
73 Kp_WGS = exp(- DGT_WGS ./ ( R_u.* T));
74
75 end

```