1. 20 + _10___ = 30	13. 50 + _____ = 60
2. 30 + _____ = 50	14. 30 + _____ = 50
3. 10 + _____ = 20	15. 70 + _____ = 90
4. _____ + 10 = 80	16. _____ + 20 = 40
5. _____ + 20 = 30	17. _____ + 30 = 50
6. _____ + 20 = 70	18. _____ + 40 = 70

7. _____ + 30 = 60	19. 30 + _____ = 70
8. 60 + _____ = 80	20. 80 + _____ = 90
9. 50 + _____ = 70	21. 70 + _____ = 90
10. _____ + 40 = 60	22. 20 + 60 = _____
11. _____ + 70 = 90	23. _____ + 40 = 80
12. 30 + 60 = _____	24. 50 + 40 = _____

1. 20 + __**10**__ = 30	13. 50 + __**10**__ = 60
2. 30 + __**20**__ = 50	14. 30 + __**20**__ = 50
3. 10 + __**10**__ = 20	15. 70 + __**20**__ = 90
4. __**70**__ + 10 = 80	16. __**20**__ + 20 = 40
5. __**10**__ + 20 = 30	17. __**20**__ + 30 = 50
6. __**50**__ + 20 = 70	18. __**30**__ + 40 = 70
7. __**30**__ + 30 = 60	19. 30 + __**40**__ = 70
8. 60 + __**20**__ = 80	20. 80 + __**10**__ = 90
9. 50 + __**20**__ = 70	21. 70 + __**20**__ = 90
10. __**20**__ + 40 = 60	22. 20 + 60 = __**80**__
11. __**20**__ + 70 = 90	23. __**40**__ + 40 = 80
12. 30 + 60 = __**90**__	24. 50 + 40 = __**90**__