

|              |              |                |          |                  |        |
|--------------|--------------|----------------|----------|------------------|--------|
| DATE         | START TIME   | TO TIME        | DURATION | REMIND           |        |
| MACHINE CODE | PRODUCT CODE | PRODUCTION No. |          | OUTPUT(kg./HR)   |        |
| MACHINE NAME | Batch No.    | ORDER          | kg.      | RUN              |        |
|              |              |                |          | MAX. TEMPERATURE |        |
| SPECIAL      | DIE HEAD     |                | SCREEN   | STATUS           | REMARK |
|              | DIAMETER     | HOLE           |          |                  |        |
|              |              |                |          |                  |        |

REFEREN PRODUCTION DATA REPORT (EXTRUDER)

|                |              |              |          |                  |
|----------------|--------------|--------------|----------|------------------|
| DATE           | START TIME   | TO TIME      | DURATION | OUTPUT(kg./HR)   |
| MACHINE CODE   | MACHINE NAME | PRODUCT CODE | ORDER    | kg.              |
| PRODUCTION No. | Batch No.    | STATUS       | RUN      | MAX. TEMPERATURE |
| SPECIAL        | DIE HEAD     | DIAMETER     | HOLE     | SCREEN           |
| REMARK         |              |              |          |                  |

REFEREN SETUP (DEGREE CELSIUS)

| MODE   | Time/ Zone | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | MAIN SCREW |      | MAIN FEEDER |      | MELT TEMP | CUTTING | PELLET SIZE | OUTPUT |
|--------|------------|---|---|---|---|---|---|---|---|---|----|------------|------|-------------|------|-----------|---------|-------------|--------|
|        |            |   |   |   |   |   |   |   |   |   |    | R.P.M      | LOAD | R.P.M       | LOAD |           |         |             |        |
| Setup  |            |   |   |   |   |   |   |   |   |   |    |            |      |             |      |           |         |             |        |
| Actual |            |   |   |   |   |   |   |   |   |   |    |            |      |             |      |           |         |             |        |

ZONE TEMPERATURE ( DEGREE CELSIUS)

| MODE      | Time/ Zone | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | MAIN SCREW |      | MAIN FEEDER |      | MELT TEMP | CUTTING | PELLET SIZE | OUTPUT |
|-----------|------------|---|---|---|---|---|---|---|---|---|----|------------|------|-------------|------|-----------|---------|-------------|--------|
|           |            |   |   |   |   |   |   |   |   |   |    | R.P.M      | LOAD | R.P.M       | LOAD |           |         |             |        |
| Setup     |            |   |   |   |   |   |   |   |   |   |    |            |      |             |      |           |         |             |        |
| Actual 1  |            |   |   |   |   |   |   |   |   |   |    |            |      |             |      |           |         |             |        |
| Actual 2  |            |   |   |   |   |   |   |   |   |   |    |            |      |             |      |           |         |             |        |
| Actual 3  |            |   |   |   |   |   |   |   |   |   |    |            |      |             |      |           |         |             |        |
| Actual 4  |            |   |   |   |   |   |   |   |   |   |    |            |      |             |      |           |         |             |        |
| Actual 5  |            |   |   |   |   |   |   |   |   |   |    |            |      |             |      |           |         |             |        |
| Actual 6  |            |   |   |   |   |   |   |   |   |   |    |            |      |             |      |           |         |             |        |
| Actual 7  |            |   |   |   |   |   |   |   |   |   |    |            |      |             |      |           |         |             |        |
| Actual 8  |            |   |   |   |   |   |   |   |   |   |    |            |      |             |      |           |         |             |        |
| Actual 9  |            |   |   |   |   |   |   |   |   |   |    |            |      |             |      |           |         |             |        |
| Actual 10 |            |   |   |   |   |   |   |   |   |   |    |            |      |             |      |           |         |             |        |
| Actual 11 |            |   |   |   |   |   |   |   |   |   |    |            |      |             |      |           |         |             |        |
| Actual 12 |            |   |   |   |   |   |   |   |   |   |    |            |      |             |      |           |         |             |        |