

PRODUCTION DATA REPORT (BUSS)

Cancelled

Product code : Batch number : Shift : Date : / /

		Kneader Screw	Kneader Barrel 1	Kneader Barrel 2	AP To Melt pump	Melt Pump	AP To Screen Changer	Screen Changer	Out put BUSS	Screw BUSS	Torque BUSS	Power BUSS	Melt Pump	Amp melt pump	Power melt pump	Pressure before melt pump	Pressure before Screen Changer	Pressure after Screen Changer	Different screen Changer	Cutting Gala	Melt Pressure Gala	Melt Temp Gala	Die Temp Gala	Water Temp Gala	Remark	
		°C	°C	°C	°C	°C	°C	°C	kgs/hrs.	rpm	%	kw.	rpm	%	kw.	bar	bar	bar	bar	rpm	bar	°C	°C	°C		
Std.Setup	Time/Zone																									
Act1																										
Act2																										
Act3																										
Act4																										
Act5																										
Act6																										
Act7																										
Act8																										
Act9																										
Act10																										
Act11																										
Act12																										
					%		%			%	Total (%)															
		Feeder 1																								
		Feeder 2																								
		Feeder 3																								
		Feeder 4																								
		Feeder 5																								
												100.00														
Screen pack							Ø Diametermm.					Hole														

OPERATOR : _____

DATE : _____

APPROVED : _____

DATE : _____