

Development Record

☐ Salee Colour

☐ PolyMerit Asia

☐ Composite Asia

Date:

Product Code

Ref. number

Lot number

Test Location

☐ Lab

☐ Production

Mixing Step

Machine Type: High Speed Mixer (Small)

Machine Code:

Size of Batch

Step	Loading step	Timing/min	RPM	Remark
1				
2				
3				
4				

Extrusion Step

Machine Type Twin screw extruder

Machine Code:

Temperature	Z1	Z2	Z3	Z4	Z5	Z6	Z7	Z8	Z9	Z10	Z11	Z12
Set												
Actual												

Screw Type Screen size mesh.

Dosing Speed rpm.

Dosing Speed rpm. Screw Speed rpm.

Rerun Round Amp. Die Plate mm. Hole Diameter mm.

Mix Rerun Round

Test Result

Dispersion. Pellet Size. Output/Hr.

Remark

Tested By:

Approved By: