

ขั้นตอนทำฟอร์มควบคุมการจ่ายวัตถุดิบจากระบบ AX

บริษัท สาลี คัลเลอร์ จำกัด (มหาชน) ต้นฉบับ

บริษัท โพลีเมอร์ริท เอเชีย จำกัด

บริษัท คอมโพสิต เอเชีย จำกัด

รหัสเอกสาร : WH-W-024

วันที่เริ่มใช้ : 11/06/2563

ครั้งที่แก้ไข : 00

“เป็นผู้นำในการส่งเสริมสร้างสรรค์นวัตกรรมของผลิตภัณฑ์พลาสติก
เพื่อมุ่งยกระดับคุณภาพชีวิตอย่างยั่งยืน”

** วัฒนธรรม SaleeColour **

C = Collaborative (ทำงานเป็นทีม)

O = Openness (ซื่อสัตย์ ตรงไปตรงมา)

L = Learning (เรียนรู้และพัฒนาต่อเนื่อง)

O = Opportunity (สร้างโอกาสทางธุรกิจอย่างยั่งยืน)

R = Relationship (เคารพบน้อมอยู่ร่วมกันแบบครอบครัว)

1

The screenshot displays the Microsoft Dynamics AX interface. At the top, the title bar shows 'Microsoft Dynamics AX - Salee Colour Public Company Limited (SALCO) - [1 - sln]'. Below the title bar, the navigation pane on the left shows the 'Production' menu expanded, with a red box highlighting the 'Production' menu item and its sub-items. The sub-items are: Composite Asia Co.,Ltd (CA), Company accounts data (DAT), Poly Meritasia Co.,Ltd. (Active) (POLY), and Salee Colour Public Co.,Ltd. (Active) (SLN). The main pane shows the 'Production' area with various sub-items like 'Production Orders', 'Planned Production Orders', 'Current Operations', 'Current Production Jobs', 'Routes', 'Subcontracted Work', and 'Locations View'. The right pane shows 'Common Forms', 'Inquiries', and 'Periodic' sections.

Create or update productions

คลิกที่ปุ่ม เพื่อเลือกบริษัทที่ต้องการแล้วคลิก 1 ครั้ง

Microsoft Dynamics AX - Sales Order Public Company Limited [AOSSEV: Session ID - 14] - [1 - sln]

SLN Production Production Area

Microsoft Dynamics AX

My Favorites

- Journal
- On-hand
- Picking list
- RM supply control
- Purchase lines
- Movement
- Purchase header
- Purchase Order
- Open sales order
- Production Order
- Getting Started
- Planned Product

General ledger

Billing system

Local Tax

Bank

CRM

Accounts receivable

Accounts payable

Inventory management

Master planning

Production

Human Resources

Expense management

Project

Basic

Administration

Transportation

Places

- Production Orders
 - Delayed Production Orders
 - Planned Production Orders
 - Current Operations
 - Current Production Jobs
 - Routes
 - Subcontracted Work
 - Locations View

Journals

- Picking list
- Route card
- Job card
- Report as finished

Reports

- Base data
- Transactions
- Journals
- Balance
- Analysis
- Routes
- Work centers
- Production papers
- Update log

Setup

- Journal names
- Production units
- Parameters by site
- Parameters
- Breakdown time cause
- Breakdown time group
- Production Type
- Std % Loss On Process
- Machine data efficiency grade
- RM supply control remark
- Production
 - Production groups
 - Production pools
- Routes
 - Cost categories

Common Forms

- Production Order Details
- Planned Production Order Details
- Current Operation Details
- Route Details
- Subcontractor Work Details
- Machine Setup

Inquiries

- Material stockout list
- Current Production Job Details
- Firm PD log
- Production Job card
- RM supply control
- Production
 - Production overview
 - Production posting
- Routes
 - Route transactions

Periodic

- Clean up

Production

Places

- Production Area
- Production Orders
- Planned Production Orders
- Current Operations
- Current Production Jobs
- Routes
- Subcontracted Work
- Locations View

คลิกที่ปุ่ม แล้วเลือกฟังก์ชัน Production

Microsoft Dynamics AX - Salee Colour Public Company Limited [AOSSEW: Session ID - 0] - [1 - sln]

Microsoft Dynamics AX

My Favorites

- RM supply control report
- Getting Started
- RM supply control
- On-hand
- Picking list
- Purchase Order Details
- Production Order Details
- Purchase lines
- Open sales order lines by ship date
- Current Production Jobs
- Movement
- Transfer

Places

- Production Orders
 - Delayed Production Orders
 - Planned Production Orders
 - Current Operations
 - Current Production Jobs
 - Routes
 - Subcontracted Work
 - Locations View
- Journals
- Picking list
- Route card
- Job card

Common Forms

- Production Order Details
- Planned Production Order Details
- Current Operation Details
- Route Details
- Subcontractor Work Details
- Machine Setup

Inquiries

- Material stockout list
- Current Production Job Details
- Firm PD log
- Production Job card
- RM supply control

Production

Places

- Production Area
- Production Orders
- Planned Production Order
- Current Operations
- Current Production Jobs
- Routes
- Subcontracted Work
- Locations View

Production journal (1 - sln) - Journal: PJ63000832, บันทึกการตัดเบิกวัตถุดิบ, Posted: No, Journal type: Picking list

File Edit Tools Command Help

Show: Open

Overview General Setup Block History Remark Picking history

Mark	Name	Journal	Description	Production	Add...	MB.	Lines	Posted	In use	Reserved status	RM supply control
<input checked="" type="checkbox"/>	PICK	PJ63000832	บันทึกการตัดเบิกวัตถุดิบ	PD63000204	0	0.000	1	<input type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	PICK	PJ63000834	บันทึกการตัดเบิกวัตถุดิบ	PD63000043	0	0.000	17	<input type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	PICK	PJ63000843	บันทึกการตัดเบิกวัตถุดิบ	PD63000162	0	0.000	6	<input type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	PICK	PJ63000844	บันทึกการตัดเบิกวัตถุดิบ	PD63000161	0	0.000	10	<input type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	PICK	PJ63000845	บันทึกการตัดเบิกวัตถุดิบ	PD63000251	0	0.000	8	<input type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	PICK	PJ63000847	บันทึกการตัดเบิกวัตถุดิบ	PD63000136	0	0.000	7	<input type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	PICK	PJ63000848	บันทึกการตัดเบิกวัตถุดิบ	PD63000135	0	0.000	11	<input type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	PICK	PJ63000849	บันทึกการตัดเบิกวัตถุดิบ	PD63000134	0	0.000	8	<input type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	PICK	PJ63000850	บันทึกการตัดเบิกวัตถุดิบ	PD63000134	0	0.000	1	<input type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	PICK	PJ63000851	บันทึกการตัดเบิกวัตถุดิบ	PD63000070	0	0.000	1	<input type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	PICK	PJ63000870	บันทึกการตัดเบิกวัตถุดิบ	PD63000254	0	0.000	11	<input type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	PICK	PJ63000871	บันทึกการตัดเบิกวัตถุดิบ	PD63000153	0	0.000	11	<input type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

Lines (b)

Validate (b)

Post (b)

Create new (b)

Log (b)

Print (b)

Picking list (b)

Reserved picking (b)

Generate RM supply control (b)

General ledger

Billing system

Local Tax

Display options

Production papers

Update log

Setup

Journal name

THB sln usr

4.)คลิกตามลูกศรตามช่อง Journal ที่ปุ่ม แล้วให้ คลิก Picking List 1 ครั้ง 5.)ให้ระบุช่อง Journal 1 ครั้ง 6.)ไปคลิกที่ช่อง Mark 7.)แล้วคลิกที่ Generate RM supply control 1 ครั้ง

Microsoft Dynamics AX - Salee Colour Public Company Limited [AOSSERV; Session ID : 19] [1 - sln]

Microsoft Dynamics AX

My Favorites

- Journal
- On-hand
- Picking list
- RM supply control
- Purchase lines
- Movement
- Purchase header
- Purchase Order Details
- Open sales order lines by ship date
- Production Orders
- Getting Started
- Planned Production Orders

Production

Places

- Production Area
- Production Orders
- Planned Production Orders
- Current Operations
- Current Production Jobs
- Routes
- Subcontracted Work
- Locations View

Places

- Production Orders
 - Delayed Production Orders
 - Planned Production Orders
 - Current Operations
 - Current Production Jobs
 - Routes
 - Subcontracted Work
 - Locations View

Journals

- Picking list
- Route card
- Job card
- Report as finished

Common Forms

- Production Order Details
- Planned Production Order Details
- Current Operation Details
- Route Details
- Subcontractor Work Details
- Machine Setup

Inquiries

- Material stockout list
- Current Production Job Details
- Firm PD log
- Production Job card
- RM supply control
- Production

RM supply control table (1 - sln)

File Edit Tools Command Help

Overview

Mark	RM supply contr.	Journal	Item number	Production	Batch number	Addition	Status	Created date and time	Closed date time	Remark
<input type="checkbox"/>	RSS63000387	PI63000926	MTBR14046	PD63000271	FS63-000483	0	Cancelled	22/01/2020 13:15:04	22/01/2020 14:19:03	ยกเลิกใบเบิก
<input type="checkbox"/>	RSS63000388	PI63000990	MTBR14046	PD63000271	FS63-000483	0	Created	22/01/2020 13:15:05	00:00:00	
<input type="checkbox"/>	RSS63000389	PI63001023	MEBR17521	PD63000212	FS63-000358	0	Created	22/01/2020 14:50:25	00:00:00	
<input type="checkbox"/>	RSS63000390	PI63001024	MEBR17521	PD63000212	FS63-000358	0	Created	22/01/2020 14:50:26	00:00:00	
<input type="checkbox"/>	RSS63000391	PI63000989	MTBK21452	PD63000163	FS63-000299	0	Created	22/01/2020 14:50:44	00:00:00	
<input type="checkbox"/>	RSS63000392	PI63001022	MVBR13207	PD63000022	FS63-000024	2	Created	22/01/2020 14:50:59	00:00:00	
<input type="checkbox"/>	RSS63000393	PI63000960	MTBR17939	PD63000260	FS63-000470	0	Created	22/01/2020 14:53:41	00:00:00	
<input type="checkbox"/>	RSS63000394	PI63000961	MTBR17939	PD63000259	FS63-000469	0	Created	22/01/2020 14:53:51	00:00:00	

Issue by. Received by.

Issue by. ชาญกิจ/เคน Received by.

Issue date: 22/01/2020 Received date:

Line Reference

THB sln usr

THB sln usr 7:48 23/01/2563

8.)คลิกที่ RM Supply Control 1 ครั้ง 9.)ให้ระบุเลขที่ลง Journal Enter 1 ครั้ง ก็จะได้ฟอร์มควบคุมการจ่ายวัตถุดิบที่ต้องการ

My Favorites

Journal
On-hand
Picking list
Movement
Purchase lines
Purchase header
RM supply control
Purchase Order D
Open sales order
Production Order
Getting Started
Planned Product

Inventory manager
Places
Inventory manager
Items
Inventory on hand
Locations View

RM supply control table (1 - sln)

File Edit Tools Command Help

Overview

10

Mark	RM supply contr...	Journal	Item number	Production	Batch number	Addition	Status	Created date and time	Closed date time	Remark
<input type="checkbox"/>	RSS63000392	PJ63001022	MVBR13207	PD63000022	FS63-000024	2	Closed	22/01/2020 14:50:59	23/01/2020 08:41:40	
<input type="checkbox"/>	RSS63000393	PJ63000960	MTBR17939	PD63000260	FS63-000470	0	Closed	22/01/2020 14:53:41	23/01/2020 08:20:06	
<input type="checkbox"/>	RSS63000394	PJ63000961	MTBR17939	PD63000259	FS63-000469	0	Closed	22/01/2020 14:53:51	23/01/2020 08:20:25	
<input type="checkbox"/>	RSS63000395	PJ63000902	MEWH13305	PD63000248	FS63-000420	0	Cancel...	23/01/2020 08:52:10	23/01/2020 10:08:56	ยกเลิกใบเบิกจ่ายวัตถุดิบ
<input type="checkbox"/>	RSS63000396	PJ63000902	MEWH13305	PD63000248	FS63-000420	0	Created	23/01/2020 10:09:17	00:00:00	
<input type="checkbox"/>	RSS63000397	PJ63001063	MNBL18756	PD63000132	FS63-000261	1	Created	23/01/2020 10:43:17	00:00:00	
<input type="checkbox"/>	RSS63000398	PJ63001036	MERD18513	PD63000206	FS63-000352	0	Created	23/01/2020 10:44:33	00:00:00	
<input type="checkbox"/>	RSS63000399	PJ63001044	MEGN14342	PD63000284	FS63-000512	0	Created	23/01/2020 10:45:41	00:00:00	
<input type="checkbox"/>	RSS63000400	PJ63001045	MEGN14342	PD63000284	FS63-000512	0	Created	23/01/2020 10:45:41	00:00:00	
<input type="checkbox"/>	RSS63000401	PJ63001038	MEBK21302	PD63000232	FS63-000404	0	Created	23/01/2020 10:46:52	00:00:00	

Issue by: Received by:

Issue by: ธีรศักดิ์/กฤษณะจุ Issue by:

Issue date: 23/01/2020 Received date:

Line Reference

Item number	Package number	Warehouse	Batch number	First physical date	Location	BOM Consu...	Group BOM Consump	Issue qty.	Calc remain	Actual remain	Actual remain lost.	Actual remain over	Return	R
AAO01-5	NB20	RM	R62-01483	08/11/2019	R06-S05-B20	10.600	10.600						<input type="checkbox"/>	
LCA01-2	NB20	RM	RS63-00014	09/01/2020	R06-S04-B30	15.900	15.900						<input type="checkbox"/>	
LEW01-7	NB25	RM	R62-01711	13/01/2020	R03-S02-B36	26.500	26.500						<input type="checkbox"/>	
SRLLDP20	NB15W	RM	FS63-000325		BP02	457.992	457.992						<input type="checkbox"/>	
SRLLDP20	BB450W	RM	FS62-006362	12/12/2019	R02-S01-B34	549.008	549.008						<input type="checkbox"/>	
WH33A	NB25	RM	R62-01163	10/09/2019	R05-S06-B24	178.500	240.200						<input type="checkbox"/>	
WH33A	NB25	RM	R62-01163	10/09/2019	R05-S02-B27	61.700							<input type="checkbox"/>	
WH33A	BB1000	RM	R62-01614	05/12/2019	R02-S02-B33	1,999.800	3,999.800						<input type="checkbox"/>	
WH33A	BB1000	RM	R62-01614	05/12/2019	R02-S02-B34	2,000.000							<input type="checkbox"/>	

Date and time. THB sln usr

Forecast
Transfer orders

Physical posting
Release sales order picking
Release transfer order picking

11

10.)ระบุเลขที่ฟอร์มควบคุมการจ่ายวัตถุดิบ ที่ Journal แล้วEnter 1ครั้ง จะได้ฟอร์มควบคุมวัตถุดิบ 11.)ปรี้น ฟอร์มควบคุมการจ่ายวัตถุดิบ

RM supply control table (1 - sln)

File Edit Tools Command Help

Overview

Mark	RM supply contr...	Journal	Item number	Production	Batch number	Addition	Status	Created date and time	Closed date time	Remark
<input type="checkbox"/>	RSS63001075	PI63003278	MEGN15660	PD63000703	FS63-001250	0	Created	27/02/2020		
<input type="checkbox"/>	RSS63001076	PI63003274	MEGY19030	PD63000709	FS63-001259	0	Created	27/02/2020		
<input type="checkbox"/>	RSS63001077	PI63003275	MEGY19030	PD63000709	FS63-001259	0	Created	27/02/2020		
<input type="checkbox"/>	RSS63001078	PI63003285	MEGY2178	PD63000711	FS63-001261	0	Created	27/02/2020		
<input type="checkbox"/>	RSS63001079	PI63003286	MEGY2178	PD63000711	FS63-001261	0	Created	27/02/2020		
<input type="checkbox"/>	RSS63001080	PI63003287	SRLLP20	PD63000659	FS63-001171	0	Created	27/02/2020		
<input type="checkbox"/>	RSS63001081	PI63003288	SRLLP20	PD63000660	FS63-001172	0	Created	27/02/2020		
<input type="checkbox"/>	RSS63001082	PI63003290	APUV16880	PD63000422	FS63-000730	0	Created	27/02/2020		
<input type="checkbox"/>	RSS63001083	PI63003291	APUV16880	PD63000423	FS63-000731	0	Created	27/02/2020		

Issue by: Received by:

Issue date: 27/02/2020 Received date:

RM supply control (1)

General Batch

RM supply control table

Record-ID: 5637154389

Current options

Printer: Brother DCP-T500W Pri

Print medium: Screen

Select (b)

Default (b)

Options (b)

OK Cancel

Selection and setup of job search.

13

12

Line	Reference	Item number	Package number	Warehouse	Batch number	First physical date	Location	BOM Consum...	Group BOM Consump	Issue qty.	Calc remain	Actual remain	Actual remain lost.	Turn	Remark
		AAO03-5	NB20	RM	R62-01705	08/01/2020	R06-S06-B20	0.606	0.606	15.524	14.918		-14.918	<input type="checkbox"/>	
		AUV18	NB20	RM	RS63-00225	14/02/2020	R06-S07-B24	202.000	202.000	220.000	18.000		-18.000	<input type="checkbox"/>	
		RPPHG05	NB25	RM	RS63-00194	11/02/2020	R06-S07-B11	606.000	606.000	620.500	14.500		-14.500	<input type="checkbox"/>	
		SRPPHP11	NB15W	RM	FS63-000783	11/02/2020	R02-S02-B18	201.394	201.394	210.000	8.606		-8.606	<input type="checkbox"/>	

THB sln usr

17:44 27/02/2563

12.)จะโชว์คำสั่งขึ้นมา 13.)ให้คลิกที่ OK 1 ครั้ง

Microsoft Dynamics AX - Salee Colour Public Company Limited [AOSSERV; Session ID - 17] [1] - sln)

Microsoft Dynamics AX

My Favorites

- RM supply control
- On-hand
- Journal
- Picking list
- Movement
- Purchase lines
- Purchase header
- Purchase Order Details
- RM supply control report
- Open sales order lines by ship date
- Production Orders
- Getting Started
- Planned Production Orders

Inventory management

Places

- Inventory management Area
- Items
- Inventory on hand
- Locations View

RM supply control - Report

File Edit Tools Command Help

WH-F-031-03-24/04/62

เลขที่: RSS63001083
วันที่พิมพ์: 27/02/2020 17:56:55

ฟอร์มควบคุมการจ่ายวัตถุดิบ

☒ SALEE COLOUR **14** ☐ POLYMERIT ASIA ☐ COMPOSITE ASIA

Item number : APUV16880 User : FS63-000731 Production : PD63000423 Addition : 0 MACHINE : : 21TM500-3/21SHJ71-1

Remark :

ลำดับ วัตถุดิบ	Package	เลขที่วัตถุดิบ	Location	จำนวนเบิก	ยอดรวมเบิก	จำนวนจ่าย	จำนวนคงเหลือ	จำนวนขาด	จำนวนเกิน
1	<u>AAQ03-5</u>	<u>NB20</u>	<u>R62-01705</u>	R06-S06-B20	0.606	0.606	<u>15.524</u>	<u>-14.918</u>	
2	<u>AUV18</u>	<u>NB20</u>	<u>RS63-00225</u>	R06-S07-B24	202.000	202.000	<u>220.000</u>	<u>-18.000</u>	
3	<u>RPPHG05</u>	<u>NB25</u>	<u>RS63-00194</u>	BP11	606.000	606.000	<u>620.500</u>	<u>-14.500</u>	
4	<u>SRPPHP11</u>	<u>NB15W</u>	<u>FS63-0007</u>						

Total :

ผู้จ่ายวัตถุดิบ/พิมพ์: _____
วันที่: 27/02/2020

Page 1/1

Printer setup (1)

General Options

Send to

- ☒ E-mail recipient
- ☐ File
- ☐ Printer

Specification

Name: Brother DCP-T500W Printer (Copy 1)

Status: Ready

Type: Brother DCP-T500W Printer

Where: USB002

Comment:

Jobs in queue: 0

Properties (b)

Print everything on a single large page? ☐

Page range

☒ All

☐ Pages

From: 1 To: 1

Copies: 1

15

OK Cancel

- 14.) จะใช้ฟอร์มควบคุมการจ่ายวัตถุดิบขึ้นมา เพื่อยืนยันจะปรี้นฟอร์มควบคุมการจ่ายวัตถุดิบ คลิกที่ปรี้นที่หัวมุมซ้ายบน
- 15.) กดOKตามลูกศร

RM supply control table (1 - sln)

File Edit Tools Command Help

Overview

Mark	RM supply contr...	Journal	Item number	Production	Batch number	Addition	Status	Created date and time	Clos
<input type="checkbox"/>	RSS63000863	PI63002549	MVBL13148	PD63000495	FS63-000855	0	Created	14/02/2020 15:05:09	
<input type="checkbox"/>	RSS63000864	PI63002546	MVBR13206	PD63000492	FS63-000852	0	Created	14/02/2020 15:07:24	
<input type="checkbox"/>	RSS63000865	PI63002547	MVBR13206	PD63000492	FS63-000852	0	Created	14/02/2020 15:07:25	
<input type="checkbox"/>	RSS63000866	PI63002542	SXBL05A	PD63000546	FS63-000959	0	Created	14/02/2020 15:09:06	
<input type="checkbox"/>	RSS63000867	PI63002543	SRGPP08	PD63000478	FS63-000814	0	Created	14/02/2020 15:10:22	
<input type="checkbox"/>	RSS63000868	PI63002552	MVVE13210	PD63000493	FS63-000853	0	Created	14/02/2020 15:54:26	
<input type="checkbox"/>	RSS63000869	PI63002553	MVVE13210	PD63000493	FS63-000853	0	Created	14/02/2020 15:54:27	
<input type="checkbox"/>	RSS63000870	PI63002568	MVVL13138	PD63000494	FS63-000854	1	Created	14/02/2020 16:04:48	

Issue by.

Received by.

Issue by.

Received by.

Issue date.

Received date.

Line

Reference

Item number	Package number	Warehouse	Batch number	First physical date	Location	BOM Consu...	Group BOM Consump	Issue qty.	Calc remain	A
FCC05	NB25	RM	R62-01637	13/12/2019	R05-S07-B38	0.808	0.808	25.000	24.192	
LEW01-7	NB25	RM	R62-01711	07/01/2020	R03-S01-B44	0.081	0.081	0.260	0.179	
PD101	T200	RM	RS63-00205	12/02/2020	OIL ROOM	2.060	2.060	63.450	61.390	
RVCP58	NB25	RM	RS63-00210		BP11	2.189	2.189	25.000	22.811	
SCZ03	NB15	RM	RS63-00010	13/01/2020	R06-S04-B37	0.162	0.162	15.000	14.838	
SXBL17A	NB25W	RM	FS63-000683	04/02/2020	R05-S02-B36	0.722	0.722	7.310	6.588	
VL09A-2	BO20	RM	R62-00766	04/06/2019	R06-S05-B40	0.012	0.012	4.130	4.118	
WH33A	NB25	RM	R62-01163	10/09/2019	R05-S04-B23	2.045	2.045	2.560	0.515	

THB sln usr

Common Forms

Production Order Details

Planned Production Order Details

Current Operation Details

Route Details

Subcontractor Work Details

Machine Setup

Inquiries

Material stockout list

Current Production Job Details

Firm PD log

Production Job card

RM supply control

Production

Production overview

Production posting

Routes

Route transactions

Periodic

Clean up

16

16.) ดูที่ Inquiries จะมีปุ่ม  ที่ขวามือคลิก 1 ครั้ง แล้วเลือกฟังก์ชัน RM supply control คลิก 1 ครั้ง แล้วจะแสดงข้อมูลออกมาตามรูปภาพที่โซว์บนหน้าจอ

Overview

Print
Update
Picking plan report

Mark	RM supply contr...	Journal	Item number	Number	Addition	Status	Created date and time	Closed date time	Remark
	RSS63000484	PJ63001279	MPBK20794	PD63000230	F563-000402	0	Created	24/01/2020 17:25:36	00:00:00

Issue by:
Issue date: 25/01/2020
Received by:
Received date:

Line Reference

Item number	Package number	Warehouse	Batch number	First physical date	Location	BOM Consu...	Group BOM Consump...	Issue qty.	Calc remain	Actual remain	Actual remain lost.	Actual remain over	Return	Remark
BK02A	NB25	RM	R62-01615	05/12/2019	R01-S01-B37	50.750	50.750	71.630	20.880		-20.880		<input type="checkbox"/>	
FKL06	NB25	RM	RS63-00098		BP11	20.100							<input type="checkbox"/>	
FKL06	NB25	RM	R62-00733	27/05/2019	R06-S02-B21	8.950	30.450	35.350	4.900		-4.900		<input type="checkbox"/>	
FKL06	NB25	RM	R62-00410	01/04/2019	R06-S02-B21	1.400							<input type="checkbox"/>	
LEW01-7	NB25	RM	R62-01711	13/01/2020	R03-S02-B36	15.225	15.225	25.000	9.775		-9.775		<input type="checkbox"/>	
LZN01-4	NB20	RM	RS63-00053	14/01/2020	R06-S03-B40	7.105	7.105	14.920	7.815		-7.815		<input type="checkbox"/>	
SRPPHP11	NB15W	RM	FS63-000072	10/01/2020	R02-S01-B22	372.609	911.470	913.130	1.660		-1.660		<input type="checkbox"/>	
SRPPHP11	NB15W	RM	FS62-006514	11/12/2019	R02-S01-B21	538.861							<input type="checkbox"/>	

Batch dimension.

THB sln usr

11:33
25/01/2563

17.)คลิกที่RM supply control
18.)แล้วลงชื่อพนักงานจ่ายวัตถุดิบ/ตรวจสอบวัตถุดิบที่ช่อง Issue by./ Issue date
19.)เพื่อที่จะระบุน้ำหนักจ่ายที่ช่อง Issue qty.

RM supply control table (1 - sln)

File Edit Tools Command Help

Overview

Mark	RM supply contr...	Journal	Item number	Production	Batch number	Addition	Status	Created date and time	Closed date time	Remark
<input type="checkbox"/>	RSS63001075	PI63003278	MEGN15660	PD63000703	FS63-001250	0	Created	27/02/2020		
<input type="checkbox"/>	RSS63001076	PI63003274	MEGY19030	PD63000709	FS63-001259	0	Created	27/02/2020		
<input type="checkbox"/>	RSS63001077	PI63003275	MEGY19030	PD63000709	FS63-001259	0	Created	27/02/2020		
<input type="checkbox"/>	RSS63001078	PI63003285	MEGY2178	PD63000711	FS63-001261	0	Created	27/02/2020		
<input type="checkbox"/>	RSS63001079	PI63003286	MEGY2178	PD63000711	FS63-001261	0	Created	27/02/2020		
<input type="checkbox"/>	RSS63001080	PI63003287	SRLLP20	PD63000659	FS63-001171	0	Created	27/02/2020		
<input type="checkbox"/>	RSS63001081	PI63003288	SRLLP20	PD63000660	FS63-001172	0	Created	27/02/2020		
<input type="checkbox"/>	RSS63001082	PI63003290	APUV16880	PD63000422	FS63-000730	0	Created	27/02/2020		
<input type="checkbox"/>	RSS63001083	PI63003291	APUV16880	PD63000423	FS63-000731	0	Created	27/02/2020		

Issue by: Received by:

Issue date: 27/02/2020 Received date:

RM supply control (1)

General Batch

RM supply control table

Record-ID: 5637154389

Current options

Printer: Brother DCP-T500W Pri

Print medium: Screen

Select (b)

Default (b)

Options (b)

OK Cancel

Selection and setup of job search.

Print (b)

Update (b)

Picking plan report (b)

20

Line Reference

Item number	Package number	Warehouse	Batch number	First physical date	Location	BOM Consum...	Group BOM Consump	Issue qty.	Calc remain	Actual remain	Actual remain lost.	Actual remain over	Return	Remark
AAO03-5	NB20	RM	R62-01705	08/01/2020	R06-S06-B20	0.606	0.606	15.524	14.918		-14.918		<input type="checkbox"/>	
AUV18	NB20	RM	RS63-00225	14/02/2020	R06-S07-B24	202.000	202.000	220.000	18.000		-18.000		<input type="checkbox"/>	
RPPHG05	NB25	RM	RS63-00194	11/02/2020	BP11	606.000	606.000	620.500	14.500		-14.500		<input type="checkbox"/>	
SRPPHP11	NB15W	RM	FS63-000783	11/02/2020	R02-S02-B18	201.394	201.394	210.000	8.606		-8.606		<input type="checkbox"/>	

THB sln usr

17:44 27/02/2563

20.)คลิกที่Print 1 ครั้ง แล้วจะโชว์คำสั่งขึ้นมา แล้วให้คลิกที่ OK 1 ครั้ง

Microsoft Dynamics AX - Salee Colour Public Company Limited [AOSSERV; Session ID - 17] [sln]

Microsoft Dynamics AX

My Favorites

- RM supply control
- On-hand
- Journal
- Picking list
- Movement
- Purchase lines
- Purchase header
- Purchase Order Details
- RM supply control report
- Open sales order lines by ship date
- Production Orders
- Getting Started
- Planned Production Orders

Inventory management

Places

- Inventory management Area
- Items
- Inventory on hand
- Locations View

RM supply control - Report

File Edit Tools Command Help

WH-F-031-03-24/04/62

เลขที่: RSS63001083

วันที่พิมพ์: 27/02/2020 17:56:55

ฟอร์มควบคุมการจ่ายวัตถุดิบ

☒ SALEE COLOUR ☐ POLYMERIT ASIA ☐ COMPOSITE ASIA

Item number : APUV16880 Batch number : FS63-000731 Production : PD63000423 Addition : 0 MACHINE : : 21TM500-3/21SHJ71-1

Remark :

ลำดับ วัตถุดิบ	Package	เลขที่วัตถุดิบ	Location	จำนวนเบิก	ยอดรวมเบิก	จำนวนจ่าย	จำนวนคงเหลือ	จำนวนขาด	จำนวนเกิน
1	<u>AAQ03-5</u>	<u>NB20</u>	<u>R62-01705</u>	R06-S06-B20	0.606	0.606	<u>15.524</u>	<u>-14.918</u>	
2	<u>AUV18</u>	<u>NB20</u>	<u>RS63-00225</u>	R06-S07-B24	202.000	202.000	<u>220.000</u>	<u>-18.000</u>	
3	<u>RPPHG05</u>	<u>NB25</u>	<u>RS63-00194</u>	BP11	606.000	606.000	<u>620.500</u>	<u>-14.500</u>	
4	<u>SRPPHP11</u>	<u>NB15W</u>	<u>FS63-0007</u>						

Total :

ผู้จ่ายวัตถุดิบ/พิมพ์: พระเมธีกรกฎเดช

วันที่: 27/02/2020

Page 1/1

Printer setup (1)

General Options

Send to

- E-mail recipient
- File
- Printer

Specification

Name: Brother DCP-T500W Printer (Copy 1)

Status: Ready

Type: Brother DCP-T500W Printer

Where: USB002

Comment:

Jobs in queue: 0

Properties (b)

Print everything on a single large page? ☐

Page range

☒ All

☐ Pages

From: 1 To: 1

Copies

Number of copies: 1

OK Cancel

21.)คลิกที่Print ที่มุมซ้ายบน 1 ครั้ง เพื่อยืนยันฟอร์มควบคุมการจ่ายวัตถุดิบ แล้วให้คลิกตามลูกศรที่ปุ่ม OK เป็นอันเสร็จขั้นตอนการทำฟอร์มการจ่ายวัตถุดิบเพื่อส่งฟอร์มควบคุมการจ่ายวัตถุดิบ/ใบเบิกMIS ให้จัดเตรียม

WH-F-031-03-24/04/62

ฟอร์มควบคุมการจ่ายวัตถุดิบ

☒ SALEE COLOUR☐ POLYMERIT ASIA☐ COMPOSITE ASIA

เลขที่ : RSS63000578

วันที่พิมพ์ : 30/05/2020 08:11:26

Item number : MEGN12396Batch number : FS63-000652Production : PD63000377

Addition : 0

MACHINE : : 21HM75-1/21TEK30-2

Remark : _____

ลำดับ	รหัสวัตถุดิบ	Package	เลขที่วัตถุดิบ	Location	จำนวนที่เบิก	ยอดรวมเบิก	จำนวนที่จ่าย	จำนวนคงเหลือ	จำนวนขาด	จำนวนเกิน
1	<u>RLLG20-5</u>	<u>NB25</u>	<u>R62-01598</u>	R03-S02-B38	20.625	20.625	<u>25.000</u>	<u>4.375</u>		
2	<u>SE40YE07A</u>	<u>NB25W</u>	<u>FS62-005694</u>	R05-S02-B33	2.625	2.625	<u>5.020</u>	<u>2.395</u>		
3	<u>SE50GN01A</u>	<u>NB25W</u>	<u>FS62-006663</u>	R05-S04-B44	1.375	1.375	<u>11.490</u>	<u>10.115</u>		
4	<u>SE65WH01A</u>	<u>NB25W</u>	<u>FS62-006501</u>	R05-S07-B29	0.375	0.375	<u>0.560</u>	<u>0.185</u>		
Total :						25.000	<u>42.070</u>	<u>17.070</u>		