



Form No. 615, Dec 2005

**Electronic board: Product:** RCM 8 Electronic board serial: 1341 Serial No: 688 Reference reading: 272

Calibration Date: April 25, 2012

For details; see the individual Calibration Sheets.

The calibration coefficients listed below are valid for sensors with the following serial numbers:

| Sensor              | Type | Serial No. | Range                        |
|---------------------|------|------------|------------------------------|
| Temperature Sensor  | 1227 |            | Wide: -0.34 to 32.17 deg C.  |
|                     |      |            | High: 10.08 to 36.04 deg C.  |
|                     |      |            | Low: -2.46 to 21.48 deg C.   |
|                     |      |            | Arctic: -2.64 to 5.62 deg C. |
| Conductivity Sensor |      |            |                              |
| Pressure Sensor     |      |            |                              |
| Compass             | 1248 | 5516       |                              |
| Rotor Counter       | 3077 | -          |                              |

## Calibration Coefficients:

| Ch. No. | Parameter         | A          | В         | С          | D         | Unit   |
|---------|-------------------|------------|-----------|------------|-----------|--------|
| 1       | Reference         | 0.000E+00  | 1.000E+00 | 0.000E+00  | 0.000E+00 | -      |
| 2       | Temperature Range |            |           |            |           |        |
|         | Wide              |            |           |            |           | Deg. C |
|         | High              |            |           |            |           | Deg. C |
|         | Low               |            |           |            |           | Deg. C |
|         | Arctic            | -2.682E+00 | 8.136E-03 | -1.601E-07 | 7.991E-11 | Deg. C |
| 3       | Conductivity      |            |           |            |           | mS/cm  |
| 4       | Pressure          |            |           |            |           | MPa    |
| 5       | Direction         | 1.000E+00  | 3.500E-01 | 0.000E+00  | 0.000E+00 | Deg. M |
| 6       | Speed             | 1.100E+00  | 2.906E-01 | 0.000E+00  | 0.000E+00 | cm/s   |

<sup>\*</sup> Value of parameter in given unit =  $A + BN + CN^2 + DN^3$ 

Date:

April 25, 2012

Sign: Shawn A. Sneddon

Service and Calibration Engineer

Form No. 689, Dec 2005

# a xylem brand

#### 1. Visual and Mechanical Checks:

- 1.1 Epoxy coating intact (especially near Conductivity Cell)
- 1.2 No corrosion, O-ring groove Pressure Case
- 1.3 No corrosion, other parts
- 1.4 No marine fouling
- 1.5 Clean and inspect O-ring groove
- 1.6 Zinc anode installed
- 1.7 Rotor end play (0.1-0.5mm)
- 1.8 Pressure Sensor oil filled

### 2. Performance Tests of complete instrument:

- 2.1 Current consumption at continuous operation, maximum 120 mA
- 2.2 Current consumption between measurements at 120 min. interval, maximum 1.0 mA average
- 2.3 Test of all channels
- 2.4 Check remote start, PDC-4 output and external powering
- 2.5 Electrical isolation between system ground and Top end-plate
- 2.6 Compass verification

## 3. Final Check prior to Shipment:

- 3.1 Cleaned instrument
- 3.2 Temperature readings correspond to room temperature
- 3.3 Erased DSU installed
- 3.4 Set temperature range switch to original customer setting
- 3.5 Set interval switch to original customer setting
- 3.6 Inspect O-ring groove and clean
- 3.7 Replace Top-End Plate and Receptacle O-ring