

Bulk Product Storage Building B72 FCCA for Cold Room 3
Functional and Component Criticality Assessments: B72-RFG03-FCCA-01

Part 1: FCCA – System Identification

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System ID Number	System Name	System Boundary Ref.
072RFG03	Cold Room 3 in Building 72	None

System Description

Building B72 includes three (3) fire wall separated rooms that house three (3) stand alone cold rooms equipped with storage racks for bulk product glass or stainless steel containers. Each of three (3) cold storage rooms are internally fitted with a packaged coldroom system constructed of side wall panels, ceiling with supports, storage racks, air cooling system, and sliding entrance door with strip curtain.

The packaged coldroom system is a complete, fully automated, prefabricated modular installation with cooling circuits, designed to meet the specified performance criteria within operating range of 2 to 5°C for the bulk product storage conditions of 1 to 5°C or 2 to 8°C. The coldroom storage rack configuration is capable of storing pallets with 20 liter glass containers and/or 100 liter stainless steel vessels.

Each cold room is equipped with one (1) primary refrigeration system and one (1) backup system for 100% mechanical redundancy. The refrigeration system consists of two (2) air cooled condensing units located outside of Building 72, four (4) evaporator units located within the interior of the cold room, refrigeration piping from condensing units to evaporator units, and a temperature controller with temperature sensor. Each room is also provided with a circular chart recorder with an independent sensor for monitoring the interior temperature of the Cold Room.

The operation of the Cold Room 1, 2 and 3 are fully automated and controlled by PLC Temperature Controllers that provide hard wired temperature alarms to the B6 Galaxy Alarm Monitoring System. The cold room open door alarm and refrigeration compressors fault alarms are hardwired to the B6 Galaxy Alarm Monitoring System. Additionally, the Refrigeration Compressors fault alarms are hardwired directly to the B72 and B6 Fire Alarm System. The switch over from the primary to the backup refrigeration compressors are performed automatically based on either operator selection or an alarm condition.

Part 2: FCCA – System Classification Approval

Impact on Product Quality (check one)		Impact on HSE? (Yes or No)	
Direct Impact: <input checked="" type="checkbox"/>	Indirect Impact / No Impact: <input type="checkbox"/>	Yes: <input type="checkbox"/>	No: <input checked="" type="checkbox"/>
Department	Printed Name	Signature	Date
System Owner	Dean Wehr		13 Jan 2011
End User	Brion Mohr for Joan Corcia		14 Jan 2011
EIT C&Q	JASON BEVER for Mike Polansky		13 JAN 2011
EIT	SANTU MAITRA for Allison Cacciatore		13 JAN 2011
HSE*	Bruce Kilby		14 JAN 2011
QPQV	Carl Slutter		14 JAN 2011

* Approver for applicable systems only; if Not Applicable, enter N/A.

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7172-233-00

Bulk Product Storage Building B72 FCCA for Cold Room 3
Functional and Component Criticality Assessments: B72-RFG03-FCCA-01

FCCA – Reason for Revision

Reason for Revision	
Section	Revisions (include reason)
System Description	Revised for addition of alarms and replacement of temperature controllers with Programmable Logic Controller (PLC).
N/A	Added revision table.
Part 3 Function RFG01	Changed Criticality Assessment of RFG01 Temperature Control function to Quality Critical. Function is required to achieve or maintain a critical cGMP environment.
	Change second function sentence "Function requires local indication of the Temperature and Alarms with audible alarms, as applicable." to "Function requires local indication of the Temperature and Alarms listing displayed, as applicable."
	Added to third function sentence "and Fire Alarm System."
	Clarification. As Left accuracy of temperature control loop must be $\pm 0.5^{\circ}\text{C}$ of NIST traceable calibration standard
Part 3 Function RFG03	Revised for clarification based on open door testing per qualification to "Function requires that the Cold Room temperature operating range is maintained within the 30 minutes of time when door is open during product loading or unloading."
Part 3 Function RFG09	Change "Lead/Lag" to "Redundant".
Part 4 Function RFG01	Delete 4 th function "The system controller shall provide audible alarms". Per URS D004189 no requirement for audible alarms
Part 4 Function RFG01 Page 5	Added to 5 th and 6 th functions "and Fire Alarm System".
Part 4 Function RFG01 Page 6	Added 2 nd function "The system control shall send an alarm to Galaxy System when Compressor 1A or 1B fault is detected. Refer to Part 7 – Alarms and Interlocks".
Part 4 Function RFG01 Page 6	Added 3 rd function "The system control shall send an alarm to Fire Alarm System when Compressor 1A or 1B fault is detected. Refer to Part 7 – Alarms and Interlocks".
Part 4 Function RFG01 Page 6	Clarification. As Left accuracy of temperature control loop must be $\pm 0.5^{\circ}\text{C}$ of NIST traceable calibration standard
Part 4 Function RFG03 Page 7	Changed word "recovers" to "maintaining" as per function description RFG03 on page 3 of 15.
Part 4 Function RFG07 Page 7	Change "30 ft-candles at 30" to "5 ft-candles at 35" as per OSHA Reg 1926.56(a)
Part 4 Function RFG09 Page 8	Change "Lead/Lag" to "Redundant" as per function description RFG09 on page 3 of 15.

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FCCA – Reason for Revision (continued)

Part 7 Test Ref A4	Revised to "The system issues an alarm when the compressor does not start within the set time for cooling or shuts down during cooling cycle. Controller displays listing of alarm function as expected. The alarm is received in Labwatch ¹ System, Galaxy and Fire Alarm Systems in B6 SOC."
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**Bulk Product Storage Building B72 FCCA for Cold Room 3
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Part 3: FCCA – Functional Assessment

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System Name		Cold Room 3 in Building 72				System ID Number		072RFG03	
Function ID	Function Description	Functional Assessment (Yes/No)				Quality Critical (C-TP)	Quality Non-Critical (NC-TP)	HSE Critical (NC-TP)	Rationale and Comments
		1	2	3	4				
RFG01	Temperature Control	N	Y	N	N	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Function requires that the temperature of cold room chamber is automatically maintained between 2 to 5°C for the bulk product storage conditions. Function requires local indication of the Temperature and Alarms listing displayed, as applicable. Function requires transmission of the critical alarm data to B6 Galaxy System and Fire Alarm System. Function specifies that 'As Left' accuracy of temperature control loop must be $\pm 0.5^{\circ}\text{C}$ of NIST traceable calibration standard.
RFG02	Temperature Recording	N	N	Y	N	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Function requires that the Cold Room temperature is continuously recorded on a 7 day circular chart for a period of 24 hours per day. Function specifies that the Chart Recorder has a minimum resolution of 0.5°C and installed with 100 OHM platinum RTD for three wire connection.
RFG03	Temperature Recovery	N	N	N	N	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Function requires that the Cold Room temperature is maintained within operating range for 30 minutes when door is open during product loading or unloading.
RFG04	Controller Access Security	N	N	N	N	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Function requires that access levels are properly protected using passwords to access process set up parameters.
RFG05	Entrance Door Security	N	N	N	N	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Function allows for authorized user to open entrance door with access card using card reader and remains lock for unauthorized user.
RFG06	Storage Racks Layout	N	N	N	N	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Function requires that storage rack configuration layout is in 11 rows by 6 high and 7 rows by 6 high for bulk product containers.
RFG07	Internal Lighting Level	N	N	N	Y	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Function specifies that the Internal Lighting Level is greater than or equal to 5 ft-candles at 35 inches above the finished floor.
RFG08	Internal Noise Level	N	N	N	Y	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Function specifies that the Permissible Exposure Limit (PEL) for Occupational Noise Exposure is < 85 dBA as an 8-hr TWA.

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Part 3: FCCA – Functional Assessment Continued

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System Name		Cold Room 3 in Building 72				System ID Number		072RFG03	
Function ID	Function Description	Functional Assessment (Yes / No)				Quality Critical (C-TP)	Quality Non-Critical (NC-TP)	HSE Critical (NC-TP)	Rationale and Comments
		1	2	3	4				
RFG09	Redundancy	N	N	N	N	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Function to maximize equipment and components useful life by providing duplicated equipment with a Redundant operating sequence.
RFG10	Maintainability	N	N	N	N	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Function will only have an impact on maintenance operations.
RFG11	HSE	N	N	N	N	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Standard HSE requirements for Cold Room

Functional Assessment Questions (Yes or No):

1. Is the function required to achieve or maintain a key, controlled or critical quality attribute or specification of a product, ingredient or material?
2. Is the function required to achieve or maintain a critical cGMP environmental or process support specification?
3. Does the function produce, monitor, evaluate, store or report critical primary data?
4. Is the function required to achieve or maintain a specification or to demonstrate compliance with permit or registered HSE-critical parameter?

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Part 4: FCCA – Functional Test Plan

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System Name		Cold Room 3 in Building 72		System ID Number	072RFG03		
Function ID	Description	Test Case	Acceptance Criteria	Acceptance Criteria Source	C-TP or NC-TP	FT ¹ or IFT	FAT ² or SAT
RFG01	The system shall provide a temperature range of 2 to 5°C inclusive for 24 hours.	Verification that the Cold Room Temperature functions as expected.	Cold Room Temperature maintains a temperature range of 2 to 5°C for 24 hour period.	URS D004189 GQ_000863	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT
RFG01	The system shall provide visual indication of temperature at control display.	Verify that control display displays temperature of Cold Room.	Control display function as expected.	Stantec PN: 191000912 Section 13041	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT
RFG01	The system shall provide visual indication of alarms at control display.	Verify that control display displays alarms of Cold Room.	Control display function as expected.	Stantec PN: 191000912 Section 13041	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT
RFG01	The system control shall send an alarm to Galaxy ³ System and Fire Alarm System when high temperature is detected in the Cold Room.		Refer to Part 7 – Alarms and Interlocks				
RFG01	The system control shall send an alarm to Galaxy ³ System and Fire Alarm System when low temperature is detected in the Cold Room.		Refer to Part 7 – Alarms and Interlocks				
RFG01	The system control shall send an alarm to Galaxy and Labwatch ³ Systems when Cold Room door is open longer than set time.		Refer to Part 7 – Alarms and Interlocks				

Notes:

1. FT or IFT denotes that testing may be included in either Functional Testing (FT) or Integrated Functional Testing (IFT).
2. FAT or SAT denotes the earliest point at which that testing can be captured; Factory Acceptance Testing (FAT) or On-Site Acceptance Testing in Swiftwater (SAT).
3. B72 alarms connected to Labwatch monitoring system will be tested in separate validation protocols for Labwatch Systems. Galaxy Card Access system in B6 will generate alarm reports.

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Part 4: FCCA – Functional Test Plan Continued

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System Name	Cold Room 3 in Building 72		System ID Number	072RFG03		
Function ID	Description	Test Case	Acceptance Criteria	C-TP or NC-TP	FT ¹ or IFT	FAT ² or SAT
RFG01	The system control shall send an alarm to Labwatch System ³ when Compressor 1A or 1B fault is detected.		Refer to Part 7 – Alarms and Interlocks			
RFG01	The system control shall send an alarm to Galaxy System ⁴ when Compressor 1A or 1B fault is detected.		Refer to Part 7 – Alarms and Interlocks			
RFG01	The system control shall send an alarm to Fire Alarm System ⁴ when Compressor 1A or 1B fault is detected.		Refer to Part 7 – Alarms and Interlocks			
RFG01	The 'As Left' accuracy of temperature control loop must be $\pm 0.5^{\circ}\text{C}$ of NIST traceable calibration standard.	Verify that temperature controller accuracy is $\pm 0.5^{\circ}\text{C}$ of NIST traceable calibration standard by reference to calibration certificate.	Temperature controller accuracy is $\pm 0.5^{\circ}\text{C}$ of NIST traceable calibration standard by reference to calibration certificate.	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT
RFG02	The Cold Room system shall be capable of being monitored by Circular Chart Recorder for a 7 day recording period.	Verify that the Cold Room is equipped with 7 day Circular Chart Recorder.	The system is capable of generating printed chart of temperature data for 24 hours/day over a 7 day period.	C-TP <input checked="" type="checkbox"/> NC-TP <input type="checkbox"/>	IFT	SAT
RFG02	The Recorder Chart shall have a minimum increment of 0.5°C minimum.	Verify that the Recorder Chart minimum increment is 0.5°C .	Recorder Chart minimum increment is 0.5°C .	C-TP <input checked="" type="checkbox"/> NC-TP <input type="checkbox"/>	IFT	SAT
RFG02	The Circular Chart Recorder shall be installed with 100 OHM platinum RTD temperature sensor.	Verify that the Circular Chart Recorder temperature sensor is 100 OHM platinum RTD.	Chart Recorder temperature sensor is 100 OHM platinum RTD.	C-TP <input checked="" type="checkbox"/> NC-TP <input type="checkbox"/>	IFT	SAT

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2. FAT or SAT denotes the earliest point at which that testing can be captured; Factory Acceptance Testing (FAT) or On-Site Acceptance Testing in Swiftwater (SAT).
3. B72 alarms connected to Labwatch monitoring system will be tested in separate validation protocols for Labwatch Systems
4. Galaxy Card Access system in B6 will generate alarm reports. Fire Alarm System in B6 will generate alarm reports

**Bulk Product Storage Building B72 FCCA for Cold Room 3
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Part 4: FCCA – Functional Test Plan Continued

System Name			Cold Room 3 in Building 72		System ID Number		072RFG03		
Function ID	Description	Test Case	Acceptance Criteria	Acceptance Criteria Source	C-TP or NC-TP	FT ¹ or IFT	FAT ² or SAT		
RFG03	When Cold Room door is open, the Cold Room temperature maintaining to operating range within the specified time.	Verify that temperature is maintained within operating range when door is open for 30 minutes.	Temperature is maintained within operating range when door is open for 30 minutes.	URS D004189	C-TP <input checked="" type="checkbox"/> NC-TP <input type="checkbox"/>	IFT	SAT		
RFG04	The system control shall be properly protected using passwords to access process set up parameters.	Verify that the access to controller set up parameters functions as required	Access to controller set up parameters is password protected.	Stantec PN: 191000912 Section 13041	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT		
RFG05	The entrance door to Cold Room shall unlock with card reader allowing access to authorized card user only.	Verify that the access to entrance door with card reader functions as required.	The entrance door of the Cold Room is opened by authorized users and remains locked for unauthorized card users.	Stantec PN: 191000912 Section 13041	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT		
RFG06	The Cold Room storage rack layout shall be configured in 11 rows by 6 high and 7 rows by 6 high.	Verify that the storage rack layout installation is as required.	The storage rack configuration layout is in 11 rows by 6 high and 7 rows by 6 high.	Stantec PN: 191000912 Section 13041	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT		
RFG07	The Cold Room Internal Lighting Level shall be greater than or equal to 5 ft-candles at 35 inches above the finished floor.	Verify that the Cold Room Internal Lighting Level meets or exceeds 5 ft-candles at 35 inches above the finished floor.	Internal Lighting Level meets or exceeds requirements.	OSHA 1926.56(a)	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT		
RFG08	The Cold Room Permissible Exposure Limit (PEL) for Internal Noise Level is <85 dbA.	Verify that the Cold Room Internal Noise Level is lower than 85 dbA.	Internal Noise Level is lower than requirements.	URS D004189	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT		
RFG09	The Cold Room refrigeration equipment shall be provided with duplicate units.	Verify that the refrigeration units are duplicate.	The refrigeration equipment is installed with duplicate units.	Stantec PN: 191000912 Section 13041 URS D004189	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT		

Notes:

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2. FAT or SAT denotes the earliest point at which that testing can be captured: Factory Acceptance Testing (FAT) or On-Site Acceptance Testing in Swiftwater (SAT).

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Part 4: FCCA – Functional Test Plan Continued

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System Name		Cold Room 3 in Building 72		System ID Number	072RFG03		
Function ID	Description	Test Case	Acceptance Criteria	Acceptance Criteria Source	C-TP or NC-TP	FT ¹ or IFT	FAT ² or SAT
RFG09	The Cold Room refrigeration units shall be set up with Redundant operating sequence.	Verify that the refrigeration units Redundant functions as required.	Refrigeration units Redundant function as expected.	Stantec PN: 191000912 Section 13041 URS D004189	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT
RFG10	All equipment and instrumentation requiring maintenance must be safely accessible (1 Meter path clearance) and be readily removable without major disassembly or disrupting the system or other systems.	Verify that the equipment and instrumentation are accessible and removable.	Equipment and instrumentation are accessible and removable.	Stantec PN: 191000912 Section 13041 21 CFR211.63	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT
RFG11	The Cold Room control and refrigeration system shall be connected to emergency power with a UPS to provide uninterrupted power and continued operation during loss of normal electrical power.	Verify that the Cold Room control and refrigeration system is connected to UPS and Emergency Power Generator.	The control and refrigeration system is powered via Emergency Power Generator and is connected to UPS.	Stantec PN: 191000912 Section 13041 URS D004189	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT

Notes:

1. FT or IFT denotes that testing may be included in either Functional Testing (FT) or Integrated Functional Testing (IFT).
2. FAT or SAT denotes the earliest point at which that testing can be captured; Factory Acceptance Testing (FAT) or On-Site Acceptance Testing in Swiftwater (SAT).

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Part 5: FCCA – Critical Components Materials of Construction (MOC)

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System Name	Cold Room 3 in Building 72	System ID Number	072RFG03
P&ID Tag No.	Component Description	Specified Material of Construction	Additional Specifications
N/A	Refrigerant for Refrigeration Compressors	R404A	MSDS Sheet
N/A	Cold Room Walls and Ceiling Panels	Maximum Flame Speed 25 and Smoke Developed Rate 450	NEPA
The Cold Room 3 in Building 72 does not include any direct product contact materials of construction.			

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Part 6: FCCA – Instruments

System Name		Cold Room 3 in Building 72				System ID Number	072RFG03
P&ID Tag #	Instrument	Instrument Criticality Assessment (Y/N) ¹			IIF Criticality Classification	Normal Operating Range	Rationale and Comments
		Quality	HSE				
	Description	1	2	3	4		
072RFG03TIC0101	Temperature Indicating Controller	N	Y	N	Process Critical	1-8°C	The failure of this instrument will have a direct impact on the temperature within Cold Room.
072RFG03TIR0101	Temperature Indicating Chart Recorder	Y	N	N	Product Critical	1-8°C	Readings recorded in logbook. The failure of this instrument will not have a direct impact since each cold room has discrete temperature monitoring devices.
¹ Instrument Criticality Classifications							
1. Product Critical – KPP/CPP (Quality): Would failure of this instrument have direct effect on product quality, safety, purity or efficacy?							
2. Process Critical – COP (Quality): Would failure of this instrument have a direct or measurable impact on a process parameter (e.g., temperature, humidity, pressure)?							
3. HSE Critical: Would the failure of this instrument have a direct impact on safety or the environment?							
4. IIF Criticality Classification: If 'Y' was entered in Columns 1 or 2, enter the criticality type(s) as Product Critical or Process Critical. If 'Y' was entered in Column 3, enter the criticality type as HSE Critical. If 'N' was entered in Columns 1, 2 and 3, enter 'NC (for Non-critical) or 'PCNR' (for Periodic Calibration Not Required).							

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Part 7: FCCA – Alarms and Interlocks

System Name		Cold Room 3 in Building 72						System ID Number		072RFG03	
ID #	Alarm Description	Alarm on Critical Control or Primary Data? (Y/N)	HSE Critical (Y/N)	Quality Critical	Quality Non-Critical	NC-TP		Test Case	Acceptance Criteria	Test Ref	
						C-TP	6				
N/A	Cold Room High Temperature	Y	N	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Verify alarm functions as expected.	The system issues an alarm when the Cold Room temperature is higher than high alarm set point. The alarm is received at Galaxy ¹ System in B6 Security Operations Center (SOC).	A1	
N/A	Cold Room Low Temperature	Y	N	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Verify alarm functions as expected.	The system issues an alarm when the Cold Room temperature is lower than low alarm set point. The alarm is received at Galaxy System in B6 SOC.	A2	
N/A	Cold Room Door Open	N	N	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Verify alarm functions as expected.	The system issues an alarm when the Cold Room door is open longer than set time. The alarm is received at Galaxy System in B6 SOC.	A3	
N/A	Cold Room 3 Compressor 1A or 1B Fault	N	N	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Verify alarm functions as expected.	The system issues an alarm when the compressor does not start within the set time for cooling or shuts down during cooling cycle. Controller displays listing of alarm function as expected. The alarm is received in Labwatch ¹ System, Galaxy and Fire Alarm Systems in B6 SOC.	A4	
Alarm Criticality Classifications											
1. Product Critical (KPP/CPP): Would the failure of this alarm have direct effect on product quality, safety, purity or efficacy?											
2. Process Critical (COP): Would the failure of this alarm have a direct or measurable impact on a process parameter (e.g., temperature, humidity, pressure)?											
3. HSE Critical: Would the failure of this alarm have a direct impact on safety or the environment?											
4. If 'Y' for Yes was entered in Columns 1 and/or 2, check (X) the Quality Critical/C-TP column.											
5. If 'N' for No was entered in both Columns 1 and 2, check (X) the Quality Non-Critical/NC-TP column.											
6. If 'Y' for Yes was entered in Column 3, then check (X) for HSE Critical/NC-TP column.											

¹B72 alarms connected to Labwatch monitoring system will be tested in separate validation protocols for Labwatch Systems. Galaxy Card Access system in B6 will generate alarm reports.

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Part 8: FCCA – Document Verification

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System Name	Cold Room 3 in Building 72	System ID Number	072RFG03			
Document Identification		Required? (Yes / No)	Mechanical Completion		Required for C-TP	
			Audit Level	Storage Location (TOP, FAT, SAT)		Verified by Initials /Date
P&IDs		<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	100%			--
Air Flow / Air Balancing Diagram		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%			--
Isometric Drawings (3D)		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%			--
Equipment & Component Detail Drawings		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	Spot Check			--
Control Panel Drawings		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	Spot Check			--
Control System Wiring Diagrams		<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	Spot Check			--
Control System Architecture Drawings		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%		(1)	--
Network Architecture Diagrams		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%		N/A	--
Pneumatic Distribution Diagrams		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	Spot Check		HA 23 MAR 2011	--
Loop or Segment Drawings		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	Spot Check			--
Electrical Panel Drawings		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	Spot Check			--
Electrical Wiring Diagrams & Schematics		<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	Spot Check			--
*Material of Construction Certificates		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%			--
Instrument Cut Sheets		<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	Spot Check			--
Mechanical Component Cut Sheets		<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	Spot Check			--
Gasket and O-Ring Spec Sheets		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	Spot Check			--
*Lubricant List		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%			--

* Required for Direct Impact Systems Only

(1) THIS PART OF THE FCCA WAS DOCUMENTED AND VERIFIED IN THE PREVIOUS REVISION OF THE FCCA. SEE PREVIOUS FCCA ATTACHED. HA 23 MAR 2011

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System Name	Cold Room 3 in Building 72	System ID Number	072RFG03
Document Identification	Required? (Yes / No)	Mechanical Completion	
		Audit Level	Storage Location (TOP, FAT, SAT)
*Weld Procedure Qualification	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	
*Weld Procedure Specifications	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	
*Welding Operator Qualification	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	
*Weld Maps	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	
*Weld Logs	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	
*Weld Filler Material Datasheets	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	
*Weld Purge Gas Certificates of Analysis	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	
*Cleaning and Passivation Records	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A
*Electro polishing Certificate	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	1/23/2011
*Surface Finish Test Report	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	
Pressure Vessel Code Certificate	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	
Relief Device Certificates	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	
Hydrostatic Test Certificate	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	
Pneumatic Pressure Test Certificate	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	
*Drainage Test Records	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	
*Slope Verification Records	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	

* Required for Direct Impact Systems Only

**Bulk Product Storage Building B72 FCCA for Cold Room 3
Functional and Component Criticality Assessments: B72-RFG03-FCCA-01**

Part 8: FCCA – Document Verification

System Name	Cold Room 3 in Building 72	System ID Number		072RFG03	
		Mechanical Completion		Verified by Initials /Date	Required for C-TP
Document Identification	Required? (Yes / No)	Audit Level	Storage Location (TOP, FAT, SAT)		
Alarm and Interlock List	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	Spot Check			--
Sequence of Operations	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	Spot Check			--
Ladder Logic Diagram	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	Spot Check			--
Configuration Data Sheets	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%		N A	--
Software Configuration Reports	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%		NA-23 (4.2.201)	--
Software Unit/Integration Test Results	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%			--
Installation, Operation and Maintenance Manuals (O&M)	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	100%			--
Refrigerant Data Sheet	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	100%			--
Wall and Ceiling Material Data Sheet	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	100%			--

* Required for Direct Impact Systems Only

Bulk Product Storage Building B72 FCCA for Cold Room 3
Functional and Component Criticality Assessments: B72-RFG03-FCCA-01

Part 1: FCCA – System Identification

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System ID Number	System Name	System Boundary Ref.
072RFG03	Cold Room 3 in Building 72	None

System Description

Building B72 includes three (3) fire wall separated rooms that house three (3) stand alone cold rooms equipped with storage racks for bulk product glass or stainless steel containers. Each of three (3) cold storage rooms are internally fitted with a packaged coldroom system constructed of side wall panels, ceiling with supports, storage racks, air cooling system, and sliding entrance door with strip curtain.







The packaged coldroom system is a complete, fully automated, prefabricated modular installation with cooling circuits, designed to meet the specified performance criteria within operating range of 2 to 5°C for the bulk product storage conditions of 1 to 5°C or 2 to 8°C. The coldroom storage rack configuration is capable of storing pallets with 20 liter glass containers and/or 100 liter stainless steel vessels.

Each cold room is equipped with one (1) primary refrigeration system and one (1) backup system for 100% mechanical redundancy. The refrigeration system consists of two (2) air cooled condensing units located outside of Building 72, four (4) evaporator units located within the interior of the cold room, refrigeration piping from condensing units to evaporator units, and a temperature controller with temperature sensor. Each room is also provided with a circular chart recorder with an independent sensor for monitoring the interior temperature of the Cold Room.

The operation of the Cold Room is fully automated and controlled by the Temperature Controller. Switch over from the primary to the backup system is performed automatically based on either a duration timer or an alarm condition.

Part 2: FCCA – System Classification Approval

Impact on Product Quality (check one)		Impact on HSE? (Yes or No)	
Direct Impact: <input checked="" type="checkbox"/>	Indirect Impact / No Impact: <input type="checkbox"/>	Yes: <input type="checkbox"/>	No: <input checked="" type="checkbox"/>

Department	Printed Name	Signature	Date
System Owner	Dean Wehr		09 Oct 2010
End User	Joan Corcia		04 OCT 2010
EIT C&Q	Mike Polansky		04 Oct 2010
EIT	Allison Cacciatore		04 Oct 2010
HSE*	Bruce Kilby		04 Oct 2010
QPQV	Carl Slutter		04 OCT 2010

* Approver for applicable systems only; if Not Applicable, enter N/A.

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**Bulk Product Storage Building B72 FCCA for Cold Room 3
Functional and Component Criticality Assessments: B72-RFG03-FCCA-01**

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2. Part 3: FCCA – Functional Assessment

System Name		Cold Room 3 in Building 72				System ID Number		072RFG03	
Function ID	Function Description	Functional Assessment (Yes / No)				Quality Critical (C-TP)	Quality Non-Critical (NC-TP)	HSE Critical (NC-TP)	Rationale and Comments
		1	2	3	4				
RFG01	Temperature Control	N	N	N	N	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Function requires that the temperature of cold room chamber is automatically maintained between 2 to 5°C for the bulk product storage conditions. Function requires local indication of the Temperature and Alarms with audible alarms, as applicable. Function requires transmission of the critical alarm data to B6 Galaxy System. Function specifies that accuracy of the correlation between temperature set point and true temperature resulting from setting shall be plus or minus 0.5°C.
RFG02	Temperature Recording	N	N	Y	N	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Function requires that the Cold Room temperature is continuously recorded on a 7 day circular chart for a period of 24 hours per day. Function specifies that the Chart Recorder have a minimum resolution of 0.5°C and installed with 100 OHM platinum RTD for three wire connection.
RFG03	Temperature Recovery	N	N	N	N	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Function requires that the Cold Room temperature recovers to operating range within the specified time when door is open during product loading or unloading.
RFG04	Controller Access Security	N	N	N	N	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Function requires that access levels are properly protected using passwords to access process set up parameters.
RFG05	Entrance Door Security	N	N	N	N	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Function allows for authorized user to open entrance door with access card using card reader and remains lock for unauthorized user.
RFG06	Storage Racks Layout	N	N	N	N	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Function requires that storage rack configuration layout is in 11 rows by 6 high and 7 rows by 6 high for bulk product containers.
RFG07	Internal Lighting Level	N	N	N	Y	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Function specifies that the Internal Lighting Level is greater than or equal to 5 ft-candles at 36 inches above the finished floor.
RFG08	Internal Noise Level	N	N	N	Y	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Function specifies that the Permissible Exposure Limit (PEL) for Occupational Noise Exposure is < 85 dBA as an 8-hr TWA.

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Functional and Component Criticality Assessments: B72-RFG03-FCCA-01**

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Part 3: FCCA – Functional Assessment Continued

System Name		Cold Room 3 in Building 72				System ID Number			072RFG03	
Function ID	Function Description	Functional Assessment (Yes / No)				Quality Critical (C-TP)	Quality Non-Critical (NC-TP)	HSE Critical (NC-TP)	Rationale and Comments	
		1	2	3	4					
RFG09	Redundancy	N	N	N	N	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Function to maximize equipment and components useful life by providing duplicated equipment with a Lead/Lag operating sequence.	
RFG10	Maintainability	N	N	N	N	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Function will only have an impact on maintenance operations.	
RFG11	HSE	N	N	N	N	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Standard HSE requirements for Cold Room	

Functional Assessment Questions (Yes or No):

1. Is the function required to achieve or maintain a key, controlled or critical quality attribute or specification of a product, ingredient or material?
2. Is the function required to achieve or maintain a critical cGMP environmental or process support specification?
3. Does the function produce, monitor, evaluate, store or report critical primary data?
4. Is the function required to achieve or maintain a specification or to demonstrate compliance with permit or registered HSE-critical parameter?

**Bulk Product Storage Building B72 FCCA for Cold Room 3
Functional and Component Criticality Assessments: B72-RFG03-FCCA-01**

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Part 4: FCCA – Functional Test Plan

Part 4: FCCA – Functional Test Plan				Cold Room 3 in Building 72		System ID Number		072RFG03							
System Name		Description		Test Case		Acceptance Criteria		Acceptance Criteria Source		C-TP or NC-TP		FT ¹ or IFT		FAT ² or SAT	
RFG01		The system shall provide a temperature range of 2 to 5°C inclusive for 24 hours.		Verification that the Cold Room Temperature functions as expected.		Cold Room Temperature maintains a temperature range of 2 to 5°C for 24 hour period.		URS D004189 GQ 000863		C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>		IFT		SAT	
RFG01		The system shall provide visual indication of temperature at control display.		Verify that control display displays temperature of Cold Room.		Control display function as expected.		Stantec PN: 191000912 Section 13041		C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>		IFT		SAT	
RFG01		The system shall provide visual indication of alarms at control display.		Verify that control display displays alarms of Cold Room.		Control display function as expected.		Stantec PN: 191000912 Section 13041		C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>		IFT		SAT	
RFG01		The system controller shall provide audible alarms.		Verify that system controller provides audible alarms.		Control display function as expected.		Stantec PN: 191000912 Section 13041		C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>		IFT		SAT	
RFG01		The system control shall send an alarm to Galaxy ³ System when high temperature is detected in the Cold Room.		Refer to Part 7 – Alarms and Interlocks											
RFG01		The system control shall send an alarm to Galaxy System when low temperature is detected in the Cold Room.				Refer to Part 7 – Alarms and Interlocks									
RFG01		The system control shall send an alarm to Galaxy and Labwatch ³ Systems when Cold Room door is open longer than set time.				Refer to Part 7 – Alarms and Interlocks									

Notes:

1. FT or IFT denotes that testing may be included in either Functional Testing (FT) or Integrated Functional Testing (IFT).
2. FAT or SAT denotes the earliest point at which that testing can be captured; Factory Acceptance Testing (FAT) or On-Site Acceptance Testing in Swiftwater (SAT).
3. B72 alarms connected to Labwatch monitoring system will be tested in separate validation protocols for Labwatch Systems. Galaxy Card Access system in B6 will generate alarm reports.

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Functional and Component Criticality Assessments: B72-RFG03-FCCA-01

Notes:

- Notes:
1. FT or IFT denotes that testing may be included in either Functional Testing (FT) or Integrated Functional Testing (IFT).
 2. FAT or SAT denotes the earliest point at which that testing can be captured; Factory Acceptance Testing (FAT) or On-Site Acceptance Testing in Swiftwater (SAT).

**Bulk Product Storage Building B72 FCCA for Cold Room 3
Functional and Component Criticality Assessments: B72-RFG03-FCCA-01**

Part 4: FCCA – Functional Test Plan Continued

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System Name			Cold Room 3 in Building 72		System ID Number		072RFG03		
Function ID	Description	Test Case	Acceptance Criteria	Acceptance Criteria Source	C-TP or NC-TP	1 ¹ FT or IFT	2 ² FAT or SAT		
RFG03	When Cold Room door is open, the Cold Room temperature recovers to operating range within the specified time.	Verify that temperature recovers to operating range when door is open for 30 minutes.	The system is capable of temperature recovery to operating range after 1 hour from door closing.	URS D0004189	C-TP <input checked="" type="checkbox"/> NC-TP <input type="checkbox"/>	IFT	SAT		
RFG04	The system control shall be properly protected using passwords to access process set up parameters.	Verify that the access to controller set up parameters functions as required	Access to controller set up parameters is password protected.	Stantec PN: 191000912 Section 13041	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT		
RFG05	The entrance door to Cold Room shall unlock with card reader allowing access to authorized card user only.	Verify that the access to entrance door with card reader functions as required.	The entrance door of the Cold Room is opened by authorized users and remains locked for unauthorized card users.	Stantec PN: 191000912 Section 13041	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT		
RFG06	The Cold Room storage rack layout shall be configured in 11 rows by 6 high and 7 rows by 6 high.	Verify that the storage rack layout installation is as required.	The storage rack configuration layout is in 11 rows by 6 high and 7 rows by 6 high.	Stantec PN: 191000912 Section 13041	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT		
RFG07	The Cold Room Internal Lighting Level shall be greater than or equal to 30 ft-candles at 30 inches above the finished floor.	Verify that the Cold Room Internal Lighting Level meets or exceeds 30 ft-candles at 30 inches above the finished floor.	Internal Lighting Level meets or exceeds requirements.	URS D0004189	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT		
RFG08	The Cold Room Permissible Exposure Limit (PEL) for Internal Noise Level is <85 dbA.	Verify that the Cold Room Internal Noise Level is lower than 85 dbA.	Internal Noise Level is lower than requirements.	URS D0004189	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT		
RFG09	The Cold Room refrigeration equipment shall be provided with duplicate units.	Verify that the refrigeration units are duplicate.	The refrigeration equipment is installed with duplicate units.	Stantec PN: 191000912 Section 13041 URS D0004189	C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT		

Notes:

1. FT or IFT denotes that testing may be included in either Functional Testing (FT) or Integrated Functional Testing (IFT).
2. FAT or SAT denotes the earliest point at which that testing can be captured; Factory Acceptance Testing (FAT) or On-Site Acceptance Testing in Swiftwater (SAT).

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Functional and Component Criticality Assessments: B72-RFG03-FCCA-01**

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Part 4: FCCA – Functional Test Plan Continued

Part 4: FCCA – Functional Test Plan Continued				System ID Number		072RFG03			
System Name		Cold Room 3 in Building 72					C-TP or NC-TP	1 IFT or IFT	2 FAT or SAT
Function ID	Description	Test Case	Acceptance Criteria	Acceptance Criteria Source					
RFG09	The Cold Room refrigeration units shall be set up with Lead/Lag operating sequence.	Verify that the refrigeration units Lead/Lag functions as required.	Refrigeration units Lead/Lag function as expected.	Stantec PN: 191000912 Section 13041 URS D004189			C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT
RFG10	All equipment and instrumentation requiring maintenance must be safely accessible (1 Meter path clearance) and be readily removable without major disassembly or disrupting the system or other systems.	Verify that the equipment and instrumentation are accessible and removable.	Equipment and instrumentation are accessible and removable.	Stantec PN: 191000912 Section 13041 21 CFR 211.63			C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT
RFG11	The Cold Room control and refrigeration system shall be connected to emergency power with a UPS to provide uninterrupted power and continued operation during loss of normal electrical power.	Verify that the Cold Room control and refrigeration system is connected to UPS and Emergency Power Generator.	The control and refrigeration system is powered via Emergency Power Generator and is connected to UPS.	Stantec PN: 191000912 Section 13041 URS D004189			C-TP <input type="checkbox"/> NC-TP <input checked="" type="checkbox"/>	IFT	SAT

Notes:

1. FT or IFT denotes that testing may be included in either Functional Testing (FT) or Integrated Functional Testing (IFT).
2. FAT or SAT denotes the earliest point at which that testing can be captured; Factory Acceptance Testing (FAT) or On-Site Acceptance Testing in Swiftwater (SAT).

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Bulk Product Storage Building B72 FCCA for Cold Room 3
Functional and Component Criticality Assessments: B72-RFG03-FCCA-01

Part 5: FCCA – Critical Components Materials of Construction (MOC)

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System Name	Cold Room 3 in Building 72	System ID Number	072RFG03
P&ID Tag No.	Component Description	Specified Material of Construction	Additional Specifications
N/A	Refrigerant for Refrigeration Compressors	R404A	MSDS Sheet
N/A	Cold Room Walls and Ceiling Panels	Maximum Flame Speed 25 and Smoke Developed Rate 450	NEPA
<p>The Cold Room 2 in Building 72 does not include any direct product contact materials of construction.</p>			

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Functional and Component Criticality Assessments: B72-RFG03-FCCA-01**

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Part 6: FCCA – Instruments					Cold Room 3 in Building 72			System ID Number		072RFG03		
System Name		Instrument		Instrument Criticality Assessment (Y/N) ¹			IIF Criticality Classification		Normal Operating Range		Rationale and Comments	
P&ID Tag #		Description		Quality		HSE		4				
				1		2		3		4		
072RFG03TIC0301		Temperature Indicating Controller		N		Y		N		Process Critical		
072RGF03TIR0301		Temperature Indicating Chart Recorder		Y		N		N		Product Critical		
Instrument Criticality Classifications												
1. Product Critical –KPP/CPP (Quality): Would failure of this instrument have direct effect on product quality, safety, purity or efficacy?												
2. Process Critical - COP (Quality): Would failure of this instrument have a direct or measurable impact on a process parameter (e.g., temperature, humidity, pressure)?												
3. HSE Critical: Would the failure of this instrument have a direct impact on safety or the environment?												
4. IIF Criticality Classification: If ‘Y’ was entered in Columns 1 or 2, enter the criticality type(s) as Product Critical or Process Critical. If ‘Y’ was entered in Column 3, enter the criticality type as HSE Critical. If ‘N’ was entered in Columns 1, 2 and 3, enter ‘NC (for Non-critical) or ‘PCNR’ (for Periodic Calibration Not Required).												

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Part 7: FCCA – Alarms and Interlocks

Part 7: FCCA – Alarms and Interlocks										System ID Number		072RFG03	
System Name		Cold Room 3 in Building 72											
Alarm		Alarm on Critical Control or Primary Data? (Y/N)		HSE Critical (Y/N)	Quality Critical	Quality Non-Critical		HSE Critical		Test Case	Acceptance Criteria	Test Ref	
						C-TP	NC-TP		HSE Critical				
		1	2	3	4		5	6					
N/A			Y	N	N	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Verify alarm functions as expected.	The system issues an alarm when the Cold Room temperature is higher than high alarm set point. Controller audible alarm function as expected. The alarm is received at Galaxy ¹ System in B6 Security Operations Center (SOC).	A1	
N/A			Y	N	N	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Verify alarm functions as expected.	The system issues an alarm when the Cold Room temperature is lower than low alarm set point. Controller audible alarm function as expected. The alarm is received at Galaxy System in B6 SOC.	A2	
N/A			N	N	N	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Verify alarm functions as expected.	The system issues an alarm when the Cold Room door is open longer than set time. Controller audible alarm function as expected. The alarm is received at Galaxy System in B6 SOC.	A3	
N/A			N	N	N	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Verify alarm functions as expected.	The system issues an alarm when the compressor does not start within the set time for cooling. Controller audible alarm function as expected. The alarm is received in Labwatch ¹ System in B6 SOC.	A4	

¹B72 alarms connected to Labwatch monitoring system will be tested in separate validation protocols for Labwatch Systems. Galaxy Card Access system in B6 will generate alarm reports.

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Part 7: FCCA -- Alarms and Interlocks Continued

System Name		Cold Room 3 in Building 72						System ID Number		072RFG03	
ID #	Description	Alarm on Critical Control or Primary Data? (Y/N)		HSE Critical (Y/N)	Quality Critical	Quality Non-Critical	HSE Critical	Test Case	Acceptance Criteria	Test Ref	
		1	2		3	4	5				6
<p align="center">Alarm Criticality Classifications</p>											
<p>1. Product Critical (KPP/CPP): Would the failure of this alarm have direct effect on product quality, safety, purity or efficacy?</p>											
<p>2. Process Critical (COP): Would the failure of this alarm have a direct or measurable impact on a process parameter (e.g., temperature, humidity, pressure)?</p>											
<p>3. HSE Critical: Would the failure of this alarm have a direct impact on safety or the environment?</p>											
<p>4. If 'Y' for Yes was entered in Columns 1 and/or 2, check (X) the Quality Critical/C-TP column.</p>											
<p>5. If 'N' for No was entered in both Columns 1 and 2, check (X) the Quality Non-Critical/NC-TP column.</p>											
<p>6. If 'Y' for Yes was entered in Column 3, then check (X) for HSE Critical/NC-TP column.</p>											

**Bulk Product Storage Building B72 FCCA for Cold Room 3
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Part 8: FCCA – Document Verification

System Name		Cold Room 3 in Building 72		System ID Number		Mechanical Completion		Required for C-TP	
Document Identification		Required? (Yes / No)		Audit Level		Storage Location (TOP, FAT, SAT)		Verified by Initials /Date	
P&IDs		<input checked="" type="checkbox"/> Y <input type="checkbox"/> N		100%		SAT-B72-003 ATTACHMENT #2		DR 04 005 2010	
Air Flow / Air Balancing Diagram		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N		100%		N/A		DR 04 005 2010	
Isometric Drawings (3D)		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N		100%		N/A		DR 04 005 2010	
Equipment & Component Detail Drawings		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N		Spot Check		N/A		DR 04 005 2010	
Control Panel Drawings		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N		Spot Check		N/A		DR 04 005 2010	
Control System Wiring Diagrams		<input checked="" type="checkbox"/> Y <input type="checkbox"/> N		Spot Check		SAT-B72-003 ATTACHMENT #3		DR 04 005 2010	
Control System Architecture Drawings		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N		100%		N/A		DR 04 005 2010	
Network Architecture Diagrams		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N		100%		N/A		DR 04 005 2010	
Pneumatic Distribution Diagrams		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N		Spot Check		N/A		DR 04 005 2010	
Loop or Segment Drawings		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N		Spot Check		N/A		DR 04 005 2010	
Electrical Panel Drawings		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N		Spot Check		N/A		DR 04 005 2010	
Electrical Wiring Diagrams & Schematics		<input checked="" type="checkbox"/> Y <input type="checkbox"/> N		Spot Check		SAT-B72-003 ATTACHMENT #3		DR 04 005 2010	
*Material of Construction Certificates		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N		100%		N/A		DR 04 005 2010	
Instrument Cut Sheets		<input checked="" type="checkbox"/> Y <input type="checkbox"/> N		Spot Check		SAT-B72-003 ATTACHMENT #7,8		DR 04 005 2010	
Mechanical Component Cut Sheets		<input checked="" type="checkbox"/> Y <input type="checkbox"/> N		Spot Check		VOLUME 2-VTOP TABLE		DR 04 005 2010	
Gasket and O-Ring Spec Sheets		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N		Spot Check		N/A		DR 04 005 2010	
*Lubricant List		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N		100%		N/A		DR 04 005 2010	

* Required for Direct Impact Systems Only

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Part 8: FCCA – Document Verification		System ID Number		072RFG03	
System Name	Cold Room 3 in Building 72	Mechanical Completion			Required for C-TP
Document Identification	Required? (Yes / No)	Audit Level	Storage Location (TOP, FAT, SAT)	Verified by Initials /Date	
*Weld Procedure Qualification	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DR 04/005 2010	--
*Weld Procedure Specifications	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DR 04/005 2010	--
*Welding Operator Qualification	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DR 04/005 2010	--
*Weld Maps	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DR 04/005 2010	--
*Weld Logs	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DR 04/005 2010	--
*Weld Filler Material Datasheets	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DR 04/005 2010	--
*Weld Purge Gas Certificates of Analysis	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DR 04/005 2010	--
*Cleaning and Passivation Records	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DR 04/005 2010	--
*Electro polishing Certificate	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DR 04/005 2010	--
*Surface Finish Test Report	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DR 04/005 2010	--
Pressure Vessel Code Certificate	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DR 04/005 2010	--
Relief Device Certificates	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DR 04/005 2010	--
Hydrostatic Test Certificate	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DR 04/005 2010	--
Pneumatic Pressure Test Certificate	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DR 04/005 2010	--
*Drainage Test Records	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DR 04/005 2010	--
*Slope Verification Records	<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DR 04/005 2010	--

* Required for Direct Impact Systems Only

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Functional and Component Criticality Assessments: B72-RFG03-FCCA-01**

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Part 8: FCCA – Document Verification

System Name	Cold Room 3 in Building 72	System ID Number			072RFG032	
		Required? (Yes / No)	Audit Level	Mechanical Completion Storage Location (TOP, FAT, SAT)	Verified by Initials /Date	Required for C-TP
Alarm and Interlock List		<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	Spot Check	VOLUME 2 - VTOP TAB A	DN 04 005 2010	--
Sequence of Operations		<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	Spot Check	VOLUME 2 - VTOP TAB A	DN 04 005 2010	--
Ladder Logic Diagram		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	Spot Check	N/A	DN 04 005 2010	--
Configuration Data Sheets		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DN 04 005 2010	--
Software Configuration Reports		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DN 04 005 2010	--
Software Unit/Integration Test Results		<input type="checkbox"/> Y <input checked="" type="checkbox"/> N	100%	N/A	DN 04 005 2010	--
Installation, Operation and Maintenance Manuals (O&M)		<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	100%	VOLUME 2 - VTOP TAB F	DN 04 005 2010	--
Refrigerant Data Sheet		<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	100%	VOLUME 3 - C TOP TAB B	DN 04 005 2010	--
Wall and Ceiling Material Data Sheet		<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	100%	VOLUME 3 - C TOP TAB B	DN 04 005 2010	--

* Required for Direct Impact Systems Only

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