



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1110	Lower Jaw	1
2	1120	Jaw Link	1
3	1130	Upper Jaw	1
4	1140	Tightener Idler Arm	1
5	1150	Tightener Motor Plate	1
6	1160	Servo Horn Assembly	1
7	1402	S05NF Servo	1
8	1403	NEMA14 Stepper Motor	1
9	1105	Drive Gear	1
10	1404	623 Bearing	1
11	1405	D2F Switch	1
12	1406	Compression Spring	1
13	1407	Socket Head Cap Screw M3 x 0.5 x 8	8
14	1408	Socket Head Cap Screw M3 x 0.5 x 25	1
15	1409	Socket Head Cap Screw M3 x 0.5 x 10	2
16	1410	Pan Head Self-Tapping Screw 2 x 13	2
17	1411	Socket Head Cap Screw M3 x 0.5 x 16	1
18	1412	Heat-Set Insert for Plastic	12
19	1413	Square Nut M3	1
20	1414	Washer Narrow M3	1
21	1414	Dowel Pin 3 x 9mm	1
22	1416	Dowel Pin 3 x 20mm	3

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		UNLESS OTHERWISE SPECIFIED:
		DIMENSIONS ARE IN INCHES
		TOLERANCES:
		FRACTIONAL ±
		ANGULAR: MACH ± BEND ±
		TWO PLACE DECIMAL ±
		THREE PLACE DECIMAL ±
		INTERPRET GEOMETRIC TOLERANCING PER:
		MATERIAL
		FINISH
NEXT ASSY	USED ON	
APPLICATION		DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RG	3/13/23
CHECKED	TG	3/13/23
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:			
Jaw Assembly (Exploded)			
SIZE	DWG. NO.	REV	
A	1100E	1	
SCALE: 1:3		WEIGHT:	SHEET 1 OF 1