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18R ENGINE SERVICE — Fig. Fig. 4-16 Fig. 4-18 Cylinder Head INSPECTION & REPAIR Cylinder Head 2 Clean the combustion chamber and gasket material the manifold and surface, Check the cracks burnt valve guides. Check the cylinder head surface flatness with a precision square. If warpage the limit, it Head surface limit 0.05 mm it 0.2 mm (0.0079

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18R.C ENGINE SERVICE — Cylinder 5, SST, drive in the new until 5r,ao ring head, SST i) — 1, Insure that the 2. Before inserting the guide apply a to it and the guide Ream the guide to the specification With 8.5 reamer. ... 18R Engine repair manual Author: Toyota Keywords:

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18r engine tune- 18r engine tune-up item engine oil cooling drive belt air cleaner spark high tension cord distributor valve clearance carburetor initial idle speed co concentration engine condition fast idle compression pressure page 2-5 , „w.2.'22.tg

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18R-G ENGINE TUNE-UP — Distributor ADJUSTMENT the the ti rharlts, Ignition timing 120 BTOC/1000 rpm DO not this the *lector, GOVERNOR CHECK OPERATION BT0c S' Fig. 3-27 Fig. 3-28 2 Turn rotor clockwise and should return quickly. rotor looseness. Start the engine Ana urn hose from The tm accordance with and VACUUM ADVANCE CHECK OPERATION

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CARBURETOR (FOR 18R ENGINE) — Carburetor Except South Africa CARBURETOR CIRCUITS a-so 3 1617 18 4 14 26 15 27 CHOKE 7 8 9101112 13 21 222324 25 13 14 Pump Second Slow Second Main Second Air ... 18R Engine repair manual Author: Toyota Keywords: 18R, 18R-C & 18R-G Created Date:

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ASSEMBLY (FOR 18R.G ENGINE) Fig. 6-10 6 Pump Oil . LUBRICATING SYSTEM — Oil pump Check pump operation the suction engine Oil turn the shaft with a Oil should come out Of the discharge With thumb ti.lrn difficult to turn. Title: 18R Engine repair manual Author: Toyota Keywords:

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core fins, and repair air the radiator Gap regulation and for -spring and Rating. If the pressure the radiator limit 0.6 kg/cm² (8.5 psi) Standard 0.9 kg lcmv 12.8 psi) cooling Attach pump Lit to the ... 18R Engine repair manual Author: Toyota Keywords: 18R, 18R-C & 18R-G

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