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18R ENGINE SERVICE — Fig. Fig. 4-16 Fig. 4-18 Cylinder Hod INSPECTION & REPAIR Cylinder Head 2 Clean the combustion chamber and gasket material the-manifold and surface, Chack the cracks burnt valvegurtaces. CheÇk the cylinder head surface flatne53 with a precision Huge. If warpage the limit, it Head surface limit O.OS mm it 0.2 mm (0.0079

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18R-G ENGINE SERVICE — INSPECTION & REPAIR Cylinder Head 2 Fig. 5-22 a, Fig. 5.23 Clean the combustion Chamber and rc"mou; from the manifold head surface, Check the cylinder headg burnt valve wriaces. Chock the head surface Ifwarpage the limit. Correct Or Hend surface limit 0.05 mm (0.002 in) Maximum refæe limit 0.2 mm Valve, Guide and Seat ...

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Factory Toyota engine service maintenance repair manual

18B SERVICE SPECIFICATION 18R ENGINE TUNE-UP New: Fan — -A/C — Crankshatl gpecifir. at (700 F) Engine eapaeitv Dry refill " mp.qt 3.3 Imp At Imp qt 4.0 LIS qt 5.7 usqi 4.0 US 5.4 US US Spark plug gap w/Heater 0016 — anole Heel gap Intake Exhaust Manifold Rat CC) ration idle speed lat 250 rpm) STD Of in 0.0141 in 420 HO "g More mm 138 200

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18R-G ENGINE TUNE-UP — Distributor ADJUSTMENT the the ti rharlts, Ignition timino 120 BTOC/IOOO rpm DO not this tha *lector, GOVERNOR CHECK OPERATION BT0c S' Fig. 3-27 Fig, 3-28 2 Turn rotor clockwise and should return quickly. rotor looseness. Start the engine Ana urn hose from The tm accordance with and VACUUM ADVANCE CHECK OPERATION

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This component technical manual (CTM) contains necessary instructions to repair the engine. Use this component technical manual in conjunction with the machine technical manual. An engine application listing in the introduction identifies product-model/engine type-model relationship. See the machine technical manual for: • Engine removal and ...

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18R engine. Most data copied from Toyota's "18R Engine Repair Manual", 1983. The 18R engine is an overhead cam, overhead valve engine with 4 inline cylinders. The block is cast iron and the cylinder head is usually cast iron. Twincam versions (18R-G, 18R-GU, 18R-GEU) use twin overhead cams in an alloy head.

18R engine

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The Toyota R family was a series of straight-four gasoline automobile engines. Designed for longitudinal placement in such vehicles as the Celica and Hilux and in production from 1953 through 1997, usage faded out as many of Toyota's mainstream models moved to front-wheel drive. Overhead cam (OHC) versions featured a chain-driven camshaft

Toyota R engine - Wikipedia

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