



## Safety Data Sheet

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<b>Document Group:</b>	26-1142-4	<b>Version Number:</b>	3.01
<b>Issue Date:</b>	06/01/16	<b>Supersedes Date:</b>	02/19/14

### Product identifier

3M™ Scotchcast™ Electrical Insulating Resin 4 Kit

### ID Number(s):

78-8111-0945-9, 78-8111-0947-5, 78-8111-0948-3, 78-8111-0949-1, 78-8111-0950-9, 78-8111-0951-7, 80-6109-7349-9, 80-6109-8166-6, 80-6109-8167-4, 80-6109-8168-2, 80-6109-8169-0, 80-6109-8170-8, 80-6109-8171-6, 80-6109-8241-7, 80-6109-8242-5

### Recommended use

Electrical, TWO PART CURING RESIN FOR ELECTRICAL INSULATION

### Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Electrical Markets Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

### Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

24-9869-9, 24-9848-3

### Reason for Reissue

Conversion to GHS format SDS.

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**Document Group:** 24-9848-3  
**Issue Date:** 05/22/18

**Version Number:** 3.00  
**Supersedes Date:** 01/04/18

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotchcast™ Electrical Insulating Resin 4, Part A and 3M™ Scotchcast™ Electrical Insulating Resin 4N, Part A

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Electrical, Part A of Resin 4 & Resin 4N

#### 1.3. Supplier's details

**MANUFACTURER:** 3M  
**DIVISION:** Electrical Markets Division  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA  
**Telephone:** 1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1A.

#### 2.2. Label elements

##### Signal word

Warning

##### Symbols

Exclamation mark |

##### Pictograms



**Hazard Statements**

Causes eye irritation.  
May cause an allergic skin reaction.

**Precautionary Statements****Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.  
Wear protective gloves.  
Wash thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
If eye irritation persists: Get medical advice/attention.  
IF ON SKIN: Wash with plenty of soap and water.  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**SECTION 3: Composition/information on ingredients**

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>% by Wt</b>
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	25085-99-8	80 - 100 Trade Secret *
OXIRANE, MONO[(C12-14-ALKYLOXY)METHYL]DERIVATIVES	68609-97-2	0 - 20 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

#### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

### 5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

##### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>General Physical Form:</b>	Liquid
<b>Specific Physical Form:</b>	Resin
<b>Odor, Color, Grade:</b>	Clear, amber resin with epoxy odor
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>No Data Available</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Boiling Point</b>	$\geq 201$ °F
<b>Flash Point</b>	$\geq 201$ °F [Test Method: Closed Cup]
<b>Evaporation rate</b>	<i>No Data Available</i>

Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapor Pressure	<= 27 psia   [@ 131 °F]
Vapor Density	No Data Available
Density	1.16 g/ml
Specific Gravity	1.16   [Ref Std:WATER=1]
Solubility in Water	Negligible
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	3,000 centipoise - 5,000 centipoise
Average particle size	No Data Available
Bulk density	No Data Available
Hazardous Air Pollutants	No Data Available
Molecular weight	No Data Available
Volatile Organic Compounds	No Data Available
Percent volatile	Negligible
Softening point	No Data Available
VOC Less H2O & Exempt Solvents	No Data Available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

None known.

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be

relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation:

No known health effects.

##### Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

##### Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

##### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

##### Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Dermal	Rat	LD50 > 1,600 mg/kg
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
OXIRANE, MONO[(C12-14-ALKYLOXY)METHYL]DERIVATIVES	Dermal	Rabbit	LD50 > 4,000 mg/kg
OXIRANE, MONO[(C12-14-ALKYLOXY)METHYL]DERIVATIVES	Ingestion	Rat	LD50 17,100 mg/kg

ATE = acute toxicity estimate

##### Skin Corrosion/Irritation

Name	Species	Value
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Rabbit	Mild irritant
OXIRANE, MONO[(C12-14-ALKYLOXY)METHYL]DERIVATIVES	Rabbit	Mild irritant

##### Serious Eye Damage/Irritation

Name	Species	Value
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Rabbit	Moderate irritant
OXIRANE, MONO[(C12-14-ALKYLOXY)METHYL]DERIVATIVES	Rabbit	Mild irritant

##### Skin Sensitization

Name	Species	Value
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Human and animal	Sensitizing
OXIRANE, MONO[(C12-14-ALKYLOXY)METHYL]DERIVATIVES	Guinea pig	Sensitizing

##### Respiratory Sensitization

Name	Species	Value
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2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	In vivo	Not mutagenic
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	In Vitro	Some positive data exist, but the data are not sufficient for classification
OXIRANE, MONO[(C12-14-ALKYLOXY)METHYL]DERIVATIVES	In vivo	Not mutagenic
OXIRANE, MONO[(C12-14-ALKYLOXY)METHYL]DERIVATIVES	In Vitro	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
OXIRANE, MONO[(C12-14-ALKYLOXY)METHYL]DERIVATIVES	Dermal	Not classified for development	Rat	NOAEL 200 mg/kg/day	during organogenesis

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
OXIRANE, MONO[(C12-14-ALKYLOXY)METHYL]DERIVATIVES	Dermal	heart   blood   liver   nervous system   kidney and/or bladder	Not classified	Rabbit	NOAEL 4,000 mg/kg	24 hours

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
OXIRANE, MONO[(C12-14-ALKYLOXY)METHYL]DERIVATIVES	Dermal	nervous system	Not classified	Rat	NOAEL 100 mg/kg/day	14 weeks

14-ALKYLOXY)METHYL] DERIVATIVES		respiratory system			mg/kg/day	
OXIRANE, MONO[(C12-14-ALKYLOXY)METHYL] DERIVATIVES	Dermal	blood   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 100 mg/kg/day	13 weeks

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:****Physical Hazards**

Not applicable

**Health Hazards**

Respiratory or Skin Sensitization
Serious eye damage or eye irritation

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

<b>This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.</b>
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## SECTION 16: Other information

### NFPA Hazard Classification

**Health:** 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

### HMIS Hazard Classification

**Health:** 2 **Flammability:** 1 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

**Document Group:** 24-9848-3

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### Reason for Reissue

Conversion to GHS format SDS.

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**Document Group:** 24-9869-9  
**Issue Date:** 01/26/17

**Version Number:** 5.01  
**Supersedes Date:** 10/31/14

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotchcast™ Electrical Insulating Resin 4, Part B

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Electrical, PART B OF RESIN 4

#### 1.3. Supplier's details

**MANUFACTURER:** 3M  
**DIVISION:** Electrical Markets Division  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA  
**Telephone:** 1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Acute Toxicity (oral): Category 4.  
Acute Toxicity (dermal): Category 4.  
Serious Eye Damage/Irritation: Category 1.  
Skin Corrosion/Irritation: Category 1B.  
Respiratory Sensitizer: Category 1.  
Skin Sensitizer: Category 1A.  
Reproductive Toxicity: Category 2.  
Carcinogenicity: Category 1B.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Corrosion | Exclamation mark | Health Hazard |

**Pictograms****Hazard Statements**

Harmful if swallowed.

Harmful in contact with skin.

Causes severe skin burns and eye damage.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

Suspected of damaging fertility or the unborn child.

May cause cancer.

**Precautionary Statements****Prevention:**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Do not breathe dust/fume/gas/mist/vapors/spray.

In case of inadequate ventilation wear respiratory protection.

Wear protective gloves, protective clothing, and eye/face protection.

Wear protective gloves.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If skin irritation or rash occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

IF exposed or concerned: Get medical advice/attention.

**Storage:**

Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Hazards not otherwise classified**

May cause chemical gastrointestinal burns.

44% of the mixture consists of ingredients of unknown acute oral toxicity.

44% of the mixture consists of ingredients of unknown acute dermal toxicity.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
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PHENOL, 4-NONYL-, branched	84852-15-3	15 - 40 Trade Secret *
HEAVY NAPHTHENIC DISTILLATE SOLVENT PETROLEUM EXTRACTS	64742-11-6	5 - 20 Trade Secret *
N-AMINOETHYLPIPERAZINE	140-31-8	5 - 20 Trade Secret *
REACTION PRODUCTS WITH TRIETHYLENETETRAMINE	Trade Secret*	5 - 20 Trade Secret *
REACTION PRODUCTS WITH TETA AND DGEBA	Trade Secret*	4 - 10 Trade Secret *
PETROLEUM DISTILLATES	Trade Secret*	1 - 6 Trade Secret *
REACTION PRODUCTS WITH ETHER	Trade Secret*	1 - 6 Trade Secret *
TRIS(2,4,6- DIMETHYLAMINOMONOMETHYL)PHENOL	90-72-2	1 - 5 Trade Secret *
TRIETHYLENETETRAMINE	112-24-3	1 - 3 Trade Secret *
CARBON BLACK	1333-86-4	< 1 Trade Secret *
DIETHYLENETRIAMINE	111-40-0	0 - 0.2 Trade Secret *
(2-AMINOETHYL)ETHANOLAMINE	111-41-1	0 - 0.12 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

#### Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

#### If Swallowed:

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

#### Substance

Amine Compounds

#### Condition

During Combustion

Carbon monoxide  
Carbon dioxide  
Oxides of Nitrogen

During Combustion  
During Combustion  
During Combustion

### 5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Do not use in a confined area with minimal air exchange. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store away from acids.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
DIETHYLENETRIAMINE	111-40-0	ACGIH	TWA:1 ppm	SKIN
TRIETHYLENETETRAMINE	112-24-3	AIHA	TWA:6 mg/m3(1 ppm)	SKIN
CARBON BLACK	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m3	A3: Confirmed animal carcin.
CARBON BLACK	1333-86-4	OSHA	TWA:3.5 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration



TWA: Time-Weighted-Average  
STEL: Short Term Exposure Limit  
CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield  
Indirect Vented Goggles

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>General Physical Form:</b>	Liquid
<b>Specific Physical Form:</b>	Resin
<b>Odor, Color, Grade:</b>	Smooth, black liquid with amine odor
<b>Odor threshold</b>	<i>No Data Available</i>
<b>Boiling Point</b>	$\geq 200$ °F
<b>Flash Point</b>	$\geq 200$ °F [Test Method: Closed Cup]
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Vapor Pressure</b>	$\leq 27$ psia [@ 131 °F]
<b>Vapor Density</b>	<i>No Data Available</i>
<b>Density</b>	1.04 g/ml

Specific Gravity	1.04 [Ref Std: WATER=1]
Solubility in Water	Negligible
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Decomposition temperature	No Data Available
Viscosity	2,200 centipoise - 3,500 centipoise
Average particle size	No Data Available
Bulk density	No Data Available
Hazardous Air Pollutants	No Data Available
Molecular weight	No Data Available
Volatile Organic Compounds	No Data Available
Percent volatile	3 % - 5 %
Softening point	No Data Available
VOC Less H2O & Exempt Solvents	No Data Available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

None known.

No Data Available

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.	
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Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

**Based on test data and/or information on the components, this material may produce the following health effects:**

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

**Skin Contact:**

Harmful in contact with skin. Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

**Ingestion:**

Harmful if swallowed. Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

**Additional Health Effects:**

**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

<b>Ingredient</b>	<b>CAS No.</b>	<b>Class Description</b>	<b>Regulation</b>
CARBON BLACK	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

<b>Name</b>	<b>Route</b>	<b>Species</b>	<b>Value</b>
Overall product	Dermal		No data available; calculated ATE 1,000 - 2,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE 300 - 2,000 mg/kg
PHENOL, 4-NONYL-, branched	Dermal	Rabbit	LD50 > 2,000 mg/kg
PHENOL, 4-NONYL-, branched	Ingestion	Rat	LD50 1,531 mg/kg
N-AMINOETHYLPIPERAZINE	Dermal	Rabbit	LD50 865 mg/kg
N-AMINOETHYLPIPERAZINE	Ingestion	Rat	LD50 1,470 mg/kg
TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL	Dermal	Rat	LD50 1,280 mg/kg
TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL	Ingestion	Rat	LD50 1,000 mg/kg
TRIETHYLENETETRAMINE	Dermal	Rabbit	LD50 550 mg/kg
TRIETHYLENETETRAMINE	Ingestion	Rat	LD50 2,500 mg/kg
DIETHYLENETRIAMINE	Dermal	Rabbit	LD50 1,045 mg/kg
DIETHYLENETRIAMINE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.07 mg/l
DIETHYLENETRIAMINE	Ingestion	Rat	LD50 819 mg/kg
CARBON BLACK	Dermal	Rabbit	LD50 > 3,000 mg/kg
CARBON BLACK	Ingestion	Rat	LD50 > 8,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
PHENOL, 4-NONYL-, branched	Rabbit	Corrosive
N-AMINOETHYLPIPERAZINE	Rabbit	Corrosive
TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL	Rabbit	Corrosive
TRIETHYLENETETRAMINE	Rabbit	Corrosive
DIETHYLENETRIAMINE	Rabbit	Corrosive
CARBON BLACK	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
PHENOL, 4-NONYL-, branched	Rabbit	Corrosive
N-AMINOETHYLPIPERAZINE	Rabbit	Corrosive
TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL	Rabbit	Corrosive
TRIETHYLENETETRAMINE	Rabbit	Corrosive
DIETHYLENETRIAMINE	Rabbit	Corrosive
CARBON BLACK	Rabbit	No significant irritation

**Skin Sensitization**

Name	Species	Value
PHENOL, 4-NONYL-, branched	Guinea pig	Not sensitizing
N-AMINOETHYLPIPERAZINE	Guinea pig	Sensitizing
TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL	Guinea pig	Some positive data exist, but the data are not sufficient for classification
TRIETHYLENETETRAMINE	Guinea pig	Sensitizing
DIETHYLENETRIAMINE	Guinea pig	Sensitizing

**Respiratory Sensitization**

Name	Species	Value
DIETHYLENETRIAMINE	Human	Sensitizing

**Germ Cell Mutagenicity**

Name	Route	Value
PHENOL, 4-NONYL-, branched	In Vitro	Not mutagenic
PHENOL, 4-NONYL-, branched	In vivo	Not mutagenic
N-AMINOETHYLPIPERAZINE	In vivo	Not mutagenic
N-AMINOETHYLPIPERAZINE	In Vitro	Some positive data exist, but the data are not sufficient for classification
TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL	In Vitro	Not mutagenic
DIETHYLENETRIAMINE	In Vitro	Not mutagenic
CARBON BLACK	In Vitro	Not mutagenic
CARBON BLACK	In vivo	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
DIETHYLENETRIAMINE	Dermal	Multiple animal species	Not carcinogenic
CARBON BLACK	Dermal	Mouse	Not carcinogenic
CARBON BLACK	Ingestion	Mouse	Not carcinogenic
CARBON BLACK	Inhalation	Rat	Carcinogenic

## Reproductive Toxicity

### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
PHENOL, 4-NONYL-, branched	Ingestion	Some positive male reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 400 mg/kg/day	28 days
PHENOL, 4-NONYL-, branched	Ingestion	Toxic to female reproduction	official classification	NOAEL Not available	
PHENOL, 4-NONYL-, branched	Ingestion	Toxic to development	official classification	NOAEL Not available	
N-AMINOETHYLPIPERAZINE	Ingestion	Not toxic to female reproduction	Rat	NOAEL 598 mg/kg/day	premating & during gestation
N-AMINOETHYLPIPERAZINE	Ingestion	Not toxic to male reproduction	Rat	NOAEL 409 mg/kg/day	32 days
N-AMINOETHYLPIPERAZINE	Ingestion	Not toxic to development	Rat	NOAEL 899 mg/kg/day	premating & during gestation
DIETHYLENETRIAMINE	Ingestion	Not toxic to male reproduction	Rat	NOAEL 300 mg/kg/day	28 days
DIETHYLENETRIAMINE	Ingestion	Not toxic to development	Rat	NOAEL 300 mg/kg/day	premating & during gestation
DIETHYLENETRIAMINE	Ingestion	Some positive female reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 30 mg/kg/day	premating & during gestation

## Lactation

Name	Route	Species	Value
PHENOL, 4-NONYL-, branched	Ingestion	Rat	Does not cause effects on or via lactation

## Target Organ(s)

### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
N-AMINOETHYLPIPERAZINE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
TRIS(2,4,6-DIMETHYLAMINOMETHYL)PHENOL	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
DIETHYLENETRIAMINE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
PHENOL, 4-NONYL-, branched	Ingestion	endocrine system   hematopoietic system   liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 400 mg/kg/day	28 days
PHENOL, 4-NONYL-, branched	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 150 mg/kg/day	90 days
PHENOL, 4-NONYL-, branched	Ingestion	heart   bone, teeth, nails, and/or hair   immune system   muscles   nervous system   respiratory	All data are negative	Rat	NOAEL 150 mg/kg/day	90 days

N-AMINOETHYLPIPERAZINE	Ingestion	system heart   endocrine system   hematopoietic system   liver   nervous system   kidney and/or bladder	All data are negative	Rat	NOAEL 598 mg/kg/day	28 days
TRIS(2,4,6-DIMETHYLAMINOMETHYL)PHENOL	Dermal	skin   liver   nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 125 mg/kg/day	28 days
TRIS(2,4,6-DIMETHYLAMINOMETHYL)PHENOL	Dermal	auditory system   hematopoietic system   eyes	All data are negative	Rat	NOAEL 125 mg/kg/day	28 days
DIETHYLENETRIAMINE	Ingestion	endocrine system   liver   kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,210 mg/kg/day	90 days
CARBON BLACK	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No      Pressure Hazard - No      Reactivity Hazard - No      Immediate Hazard - Yes      Delayed Hazard - Yes

This material contains a chemical which requires export notification under TSCA Section 12[b]:

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Regulation</u>	<u>Status</u>
PHENOL, 4-NONYL-, branched (Phenol, 4-nonyl-, branched)	84852-15-3	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Proposed
PHENOL, 4-NONYL-, branched	84852-15-3	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Proposed

This material contains a chemical subject to a proposed EPA Significant New Use Rule (TSCA Section 5)

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Reference</u>
PHENOL, 4-NONYL-, branched	84852-15-3	79 FR 59186

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

### NFPA Hazard Classification

Health: 3    Flammability: 1    Instability: 0    Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

### HMIS Hazard Classification

Health: \*3    Flammability: 1    Physical Hazard: 0    Personal Protection: X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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