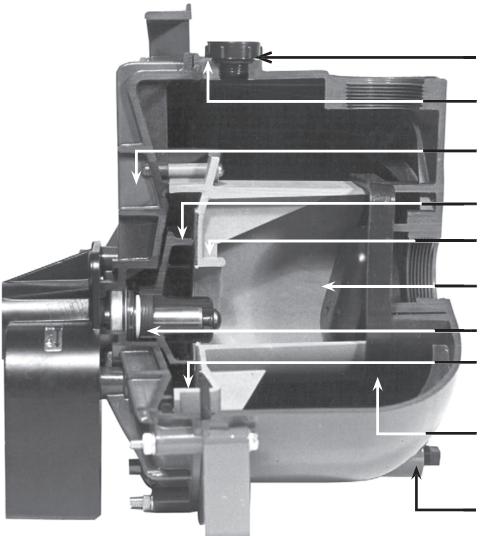


# **'S' PUMP SELECTION GUIDE**

# HORIZONTAL . . . LONG OR CLOSE COUPLED A complete line. 1½", 2", and 3" sizes



# LONG-life features:

Hand operated filter plug - "O"-ring seated.

Lifetime gasket - never needs replacing.

Sturdy ribbed casing of tough reinforced engineering plastic.

Selection of impellers.

Wear plate minimizes erosive effect of abrasives in liquids (optional).

Built-in check valve — prevents flow-back.

Self-lubricating shaft seal.

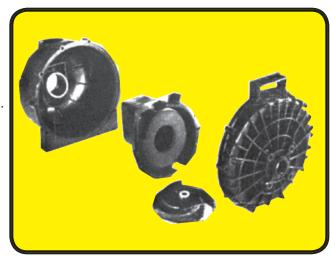
Self-priming and self-cleaning
— double volute primes, and during
pumping, keeps pump free of settled
solids.

Self-priming chamber retains liquid for priming even if check valve malfunctions.

Hand operated filter plug - "O"-ring sealed.

Series 'S' Self-Priming Centrifugal Pumps are lightweight, chemically resistant pumps for general service on water, salt water, mild acids and bases. They feature non-metallic solution contact or 316 stainless steel internal fasteners and shaft seal, 304 stainless steel external fasteners and Viton®, ethylene propylene or Buna-N "O"-rings and gasket. The pumps are molded of tough, glass reinforced polyester, polypropylene or Ryton®. Polyester models are available with or without lined volute for abrasion resistance.

All pumps include a built-in check valve, feature easy servicing and, during pumping, a self-cleaning double volute keeps pump free of settled solids.



# 'S' PUMP CONSTRUCTION GUIDE

### I. Close coupled pump

- A. Select flow curve
- B. Determine HP required (select duty point on solid curve, travel vertically to corrosponding dotted curve, then horizontally to required HP)
- C. Determine materials of construction and consult a chemical resistance guide to determine compatibility with fluids to be pumped.
- D. Construct pump model and price code numbers using pump table below
- E. Add drive model and price code number suffix from motor table
- F. Order as one item.

# (Ordering example: close coupled pump)

Item	Qty	Description/Model	Price Code Number
1	1	'S' pump, polyester, 2" ports, 'C' impeller, EPDM elastomers, non metallic solution contact 1.0 HP, 1750 RPM, 115-230/1/60, TEFC motor (Model: SE2CLNG1.0C)	64-22C88 G1.0C

## II. Long coupled pump

- A. Follow A thru D above to construct pump head.
- B. Add pedestal mount (see long coupling components)
- C. Add shaft coupling (see long coupling components)
- D. Add baseplate (see long coupling components)
- E. Add motor
- F. Order components individually

# (Ordering example: long coupled pump)

Item	Qty	Description/Model	Price Code Number
1	1	SE2CLN - 'S' pump, polyester 2", 'C' impeller, non-metallic solution contact, EPDM	64-22C88
2	1	PSS - Plastic pedestal w/316SS shaft	64-2053 02
3	1	AA - Shaft Coupling	64-0785
4	1	SBP - Baseplate	64-0028 A
5	1	G1.0 - Motor 1.0 HP, 1750 RPM, 1ø, 60 Hz, TEFC (Model: SE2CLN-PSS-AA-SBP-G1.0)	64-0824

# **PUMP TABLE**

#### **PUMP MATERIAL**

PORT SIZE (NPT)

+ IMPELLER +

# SEAL, ELASTOMERS, INTERNAL FASTENERS

Series 'S'	Model	PCN	Model	PCN	Model & PCN
Polyester	SE	64-1	1½	1	A,E
Polypropylene	SP	64-2	2	2	C,F,H,I,J,P,R,U,Y
Rylon	SY	64-3	3	3	L,S,X

<sup>&</sup>lt;sup>1</sup> External fasteners are 304SS

+ MOTOR (see Motor Table)

DESCRIPTION: INTERNALS	MODEL	PCN
Viton - carbon/ceramic 316SS fasteners, unlined volute	V	1
Buna - carbon/ceramic 316SS fasteners, unlined volute	В	2
Buna - carbon/ceramic, 316SS fasteners, lined volute	BL	3
EPDM - carbon/ceramic 316SS fasteners, unlined volute	L	4
EPDM - carbon/ceramic, 316SS fasteners, lined volute	LL	5
EPDM - SiC non-metallic	LN	88
Viton - SiC non-metallic	VN	99

# LONG COUPLING COMPONENTS

## **PEDESTAL MOUNT**

Pedestal w/Pump Shaft	Model	PCN
PLASTIC PEDESTAL		
Steel w/polyethylene sleeve	PE	64-2053 01
316SS	PSS	64-2053 02
Titanium	PT	64-2053 03
CAST IRON PEDESTAL		
316SS	CSS	64-1950 01
Titanium	CT	64-1950 01T
Hastelloy® C	CH	64-1950 01H

#### **BASEPLATES\***

Impeller Curve	Model	PCN
A, C, E, H, P, R, S, U, Y	SBP	64-0028A
F, I, J, L	SHBP	64-0016A

## **SHAFT COUPLINGS**

Impeller Curve	Model	PCN
A, B, C	AA	64-0785
E	AA	64-0785
G¹ & H	AA	64-0785
F & I <sup>2</sup>	AC	64-0787
3	AD	64-0788
J, K, L	AG	64-0787

<sup>&</sup>lt;sup>1</sup> For fractional HP electric motors with 5/8" shaft, 1725 RPM.

# **MOTOR TABLE**

#### **ELECTRIC MOTORS LONG COUPLED**

TEFC	(60 Hz)		TEFC (50 Hz)		
HP Model	PCN		HP Model	PCN	
G.5	64-0818		A.5	64-0818A	
G.75	64-0821		A.75	64-0821A	
G1.0	64-0824		A1.0	64-0824A	
G1.5	64-0827		A1.5	64-0827A	
C2.0	64-0802		B2.0	64-0802B	
C5.0	64-0680		B5.0	64-0680B	
H.75	64-0696		B.75	64-0696E	
H1.0	64-0829		B1.0	64-0829E	
H1.5	64-0831		E1.5	64-0831E	
D2.0	64-0808		F2.0	64-0808F	
D3.0	64-0811		F3.0	64-0811F	
D5.0	64-0814		F5.0	64-0814F	
D7.5	64-0816		F7.5	64-0816F	
D10.0	64-0992		F10.0	64-0992F	

## **ELECTRIC MOTORS CLOSE COUPLED**

TEFC (60 Hz)	TEFC (50 Hz)		
HP	HP		
Model	Model		
G.5C	A.5C		
G.75C	A.75C		
G1.0C	A1.0C		
G1.5C	A1.5C		
C2.0C	B2.0C		
H.5C	E.5C		
H7.5C	E7.5C		
H1.0C	E1.0C		
H1.5C	E1.5C		
D2.0C	F1.5C		
D3.0C	F2.0C		
	F3.0C		

#### **ELECTRIC MOTOR KEY**

## **GASOLINE/DIESEL ENGINES**

Model <sup>1</sup>	PCN <sup>2</sup>
E3C	64-0634
E3AC	64-0633A
E5C	64-0635
E5AC	64-0635A
E5HC	64-0635H
E8AC	64-0648A
E5DC	64-0653
E5AVCP	64-0653V
	E3C E3AC E5C E5AC E5HC E8AC E5DC

## **HYDRAULIC MOTOR**

HP	RPM	Req'd PSI	Req'd GPM	Model & PCN
2	3450	500	9	
3	3450	750	9	HYC <sup>1</sup>
5	3450	1200	9.2	1110
7	3450	1550	9.5	

## PNEUMATIC MOTOR

НР	RPM	Req'd. PSI	Req'd SCFM	Model & PCN
0.5	1750	30	25	
1	1750	37	38	
1	2900	27	45	PNC <sup>1</sup>
2	2900	49	70	
3	2900	74	100	
4	2900	102	130	

To approximate flow at 2900 RPM, reduce flow by 20%, head by 29% and HP by 40%.

<sup>&</sup>lt;sup>2</sup> For 5 and 7.5 HP electric motors, 3450 RPM.

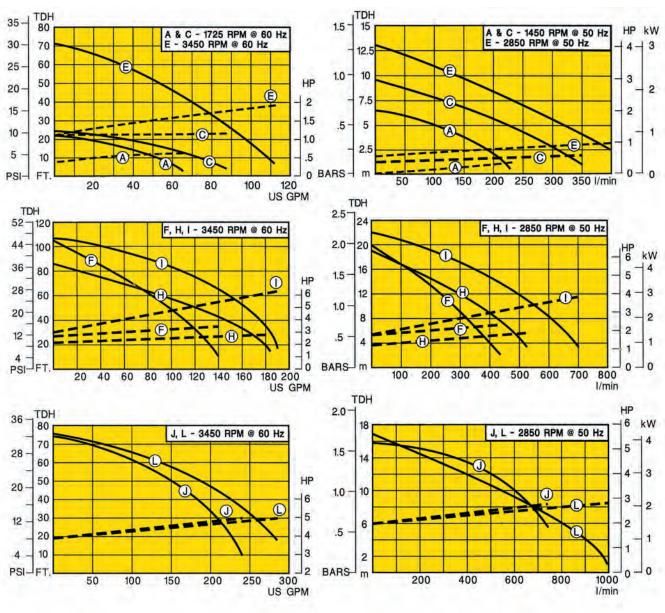
<sup>&</sup>lt;sup>3</sup> For 10 HP electric motors, 3450 RPM.

<sup>\*</sup> Includes: Baseplate, fasteners, shims, coupling guard, alignment & assembly.

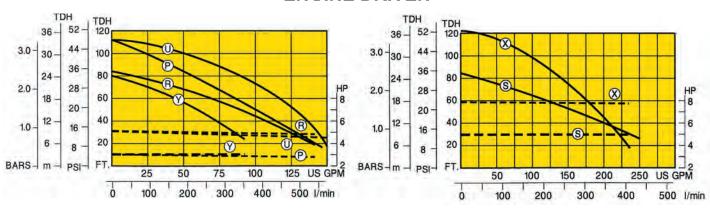
<sup>&</sup>lt;sup>1</sup> close coupled

<sup>&</sup>lt;sup>2</sup> long coupled

## **MOTOR DRIVEN**



# **ENGINE DRIVEN**



F.O.B. Northbrook, Illinois

Specifications subject to change without notice

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