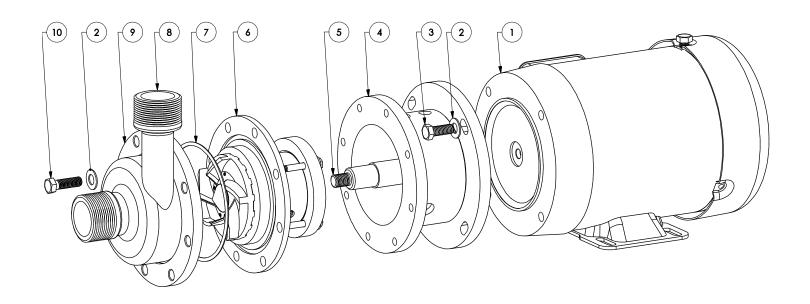


Series 'HK' | Horizontal Pump

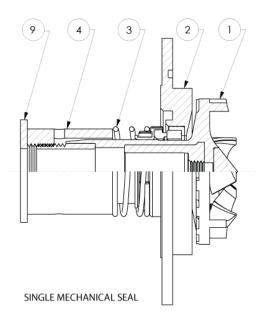
2900 MacArthur Blvd. Northbrook, IL. USA 60062 WWW.SERFILCO.COM (800) 323-5431

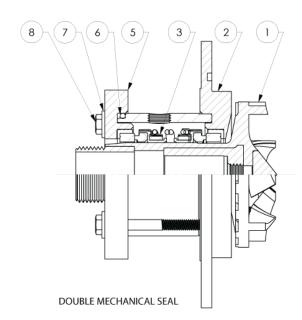
PARTS LIST P-0990_F 05/03/17 Page 1 of 2



NO.	DESCRI	PTION		QTY	CPVC	PVDF	
1	Motor, TEFC, 3450RPM w/	feet		1		_	
	1.0HP, 115/208-230/1/50-60				66-1197F		
	1.0HP, 208-230/460/3/50-60				66-1022F		
	1.5HP, 115/208-230/1/50-60				66-1034F		
	1.5HP, 208-230/460/3	3/50-60			66-	1021F	
2	Washer	3/8	SS	12	11	-0126	
3	Bolt	3/8-16x1	SS	4	11	-0375	
4	Motor connecting bracket		PVC	1	44	-7055	
5	Shaft		SS	1	44	-7057	
6	Seal Repair Kit			1	(See second	page for details)	
7	'O'-ring		EPDM	1	22	-0362	
			FKM		22	-0322	
8	Suction Casing		PVDF	1	44	-4025	
9	Mounting Ring		CPVC	1	44	-5043	
10	Bolt	3/8-16x1-1/4	SS	8	11	-0372	

Product Bulletin:	F-506	
Operation and Service Guide:	O-0903	





NO.	DESCRIPTION		QTY	SINGLE SEAL		DOUBLE SEAL		
NO.				CPVC	PVDF	CPVC	PVDF	
1	Impeller assembly,	1.0HP		1	44-7063	44-7077	44-7063	44-7077
		1.5HP			44-7054	44-7076	44-7054	44-7076
2	Support casing			1	44-7061	44-7079	44-7062	77-7080
3	Mechanical seal,	L(M1) EPDM	Carbon-Ceramic	1	55-0	482	-	-
		V(M2) FKM	SiC		55-0	481	-	-
		L(M8) EPDM	SiC		55-0	516	-	-
		V(M8) FKM	SiC		55-0	484	-	-
		L(M1xM1) EPDM Carbon-Ceramic -			55-0489			
		V(M2xM1) FKM	SiC		-		55-0)488
		L(M8xM1)	SiC		-		55-0)517
		V(M8xM1)	SiC				55-0)470
4	Mechanical seal space	er	PVC	1	44-7	056	-	
5	Mechanical seal back	olate	PVC	1	1		44-7	059
6	'O'-ring		EPDM	1	T		22-0	348
7	Washer	1/4	SS	4	ı		11-0	276
8	Bolt	1/4-20x2-1/2	SS	4	ı		11-0	1429
9	Flat washer	1"	SS	1	11-0	607	-	-
	The following items are not shown							
10	Water flush nipple	1/4"x2"	PP	1	-		33-0	189
	Tube fitting	1/4NPT			-		33-1	343

Repair-Pac

These parts will be preassembled, ready for pump installation.

SINGLE MECHANICAL SEAL

CPVC PVDF REPAIR-PAC NO. 3 - L(M1) 44-7460 44-7468 4 - L(M1) 44-7461 44-7469 3 - V(M2) 44-7462 44-7470 4 - V(M2) 44-7463 44-7471 44-7466 44-7474 3 - V(M8) 4 - V(M8) 44-7467 44-7475 3 - L(M8) 44-7466-1 44-7474-1 4 - L(M8) 44-7467-1 44-7475-1

DOUBLE MECHANICAL SEAL

REPAIR-PAC NO.	CPVC	PVDF
3 - L(M1XM1)	44-7476	44-7484
4 - L(M1XM1)	44-7477	44-7485
3 - V(M2XM1)	44-7478	44-7486
4 - V(M2XM1)	44-7479	44-7487
3 - V(M8XM1)	44-7482	44-7490
4 - V(M8XM1)	44-7483	44-7491
3 - L(M8XM1)	44-7482-1	44-7490-1
4 - L(M8XM1)	44-7483-1	44-7491-1