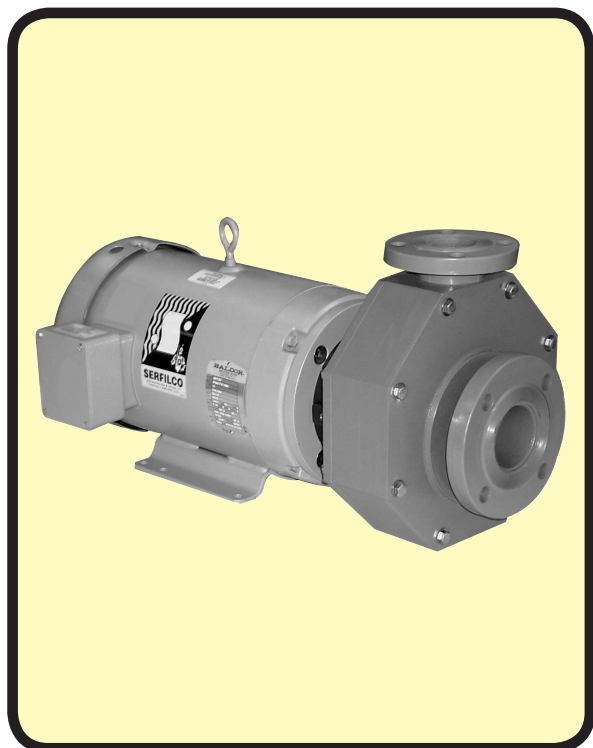




SERFILCO®

SERIES 'HA' HORIZONTAL PUMPS

BULLETIN
P-207_C
AUG 2010



ANSI DIMENSIONAL HEAVY DUTY CONSTRUCTION

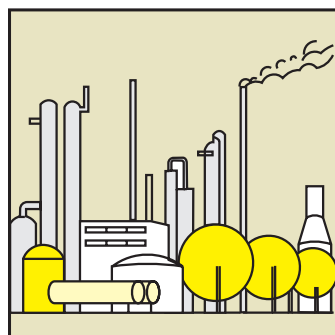
- **Flows to 1200 U.S. GPM or 115 ft. TDH @ 60 Hz**
(3800 l/min or 24 m @ 50 Hz)
- **Excellent chemical resistance**
Machined from solid CPVC (Corzan®)
(Refer to a chemical resistance chart)
- **Centrifugal – quiet, vibration free**
- **Single or double mechanical seal**
with EPDM or Viton® elastomers
- **Long or close-coupled**
- **Chemical duty motor – standard**
Sealed oversized bearings, cast iron end bells,
corrosion resistant two-part epoxy finish, stainless
steel nameplate

The Series 'HA' is a heavy-duty, ANSI dimensional horizontal pump engineered for utmost reliability in severe chemical applications. The pump is machined from solid CPVC and utilizes an externally mounted mechanical seal. The 4x3x8 pumps have sleeved shafts for non-metallic solution contact while the 4x3x10 and 6x4x10 pumps utilize titanium or Hastelloy C shafts. This proven design provides excellent resistance to aggressive chemicals as well as economical and reliable operation for many years of service.

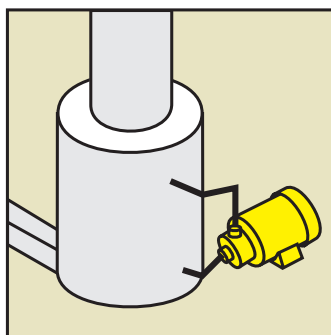
The Series 'HA' horizontal pump is available in three sizes with flow rates to 1200 U.S. GPM (3800 LPM),

and is available with single or double mechanical seals and EPDM or Viton elastomers. Larger sized pumps designed to achieve 2400 U.S. GPM are in development. The standard configuration for these pumps is close coupled, however certain models are available long-coupled.

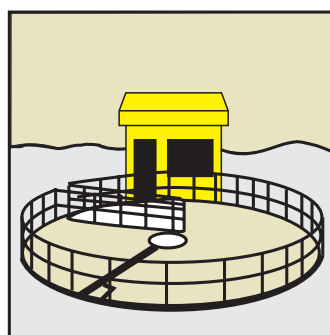
The Series 'HA' pump with its high flow rates, chemical resistance and durability makes it the perfect "workhorse" for chemical processing, transfer and filter pumping, fume scrubbers and cooling towers or for waste treatment applications.



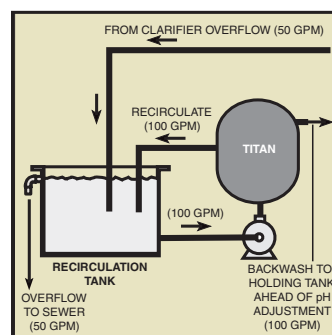
PETROCHEMICAL



FUME SCRUBBING
COOLING TOWER



WASTE TREATMENT



FILTER SYSTEM

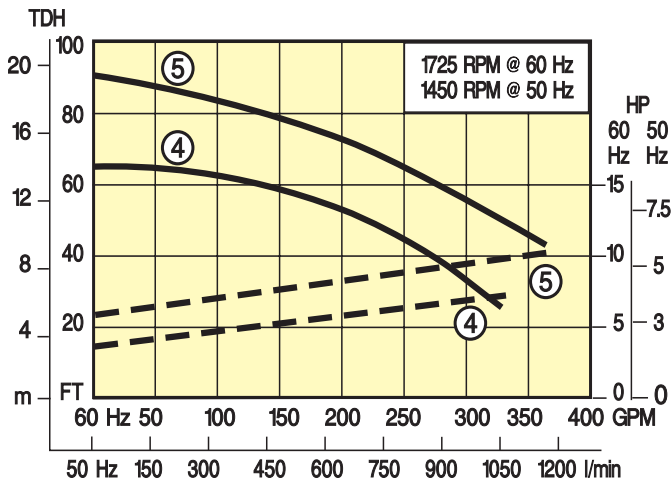
SERIES 'HA' Specifications and Performance Curves

Pumps are machined from solid CPVC. 4x3x8 pumps have CPVC sleeved shafts while 4x3x10 and 6x4x10 pumps have titanium shafts standard with Hastelloy C shafts optional. Elastomers are Viton or EPDM. All models have an enclosed impeller, externally mounted Type 21 mechanical seal with silicon carbide seal faces and ANSI 150 lb. flange connections. External hardware not in solution contact is stainless steel. Motor is painted with two-part epoxy paint.

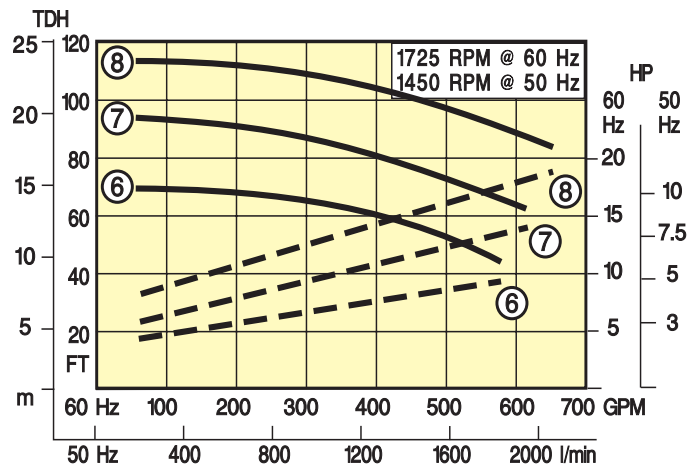
Single or double mechanical seals are available depending on the application. A double, water flushed mechanical seal is recommended for solutions containing abrasives, high temperatures or other critical service applications.

The standard configuration for Series 'HA' pumps is close coupled, however 4x3x8 AND 4x3x10 pumps are also available long coupled. Models 4x3x10 and larger are mounted on a 18" x 30" steel baseplate.

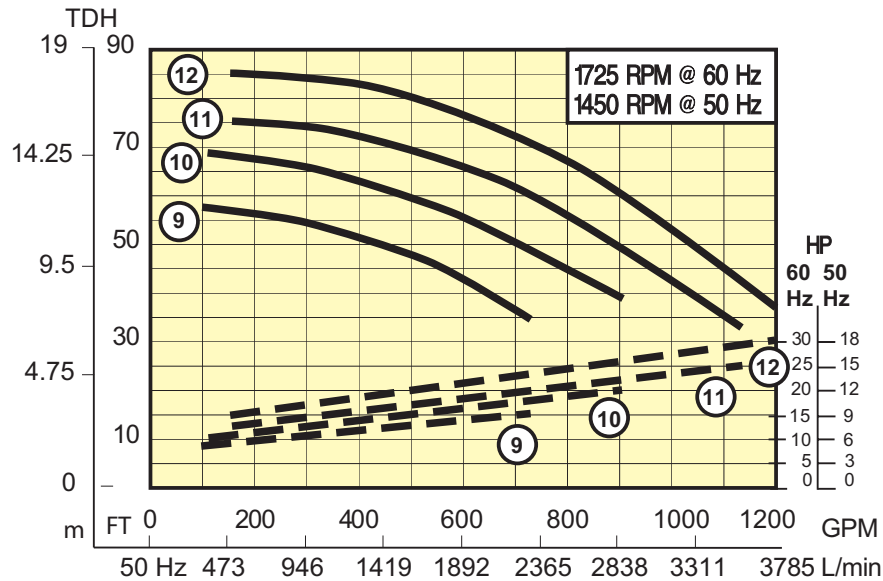
MODEL 4 x 3 x 8



MODEL 4 x 3 x 10



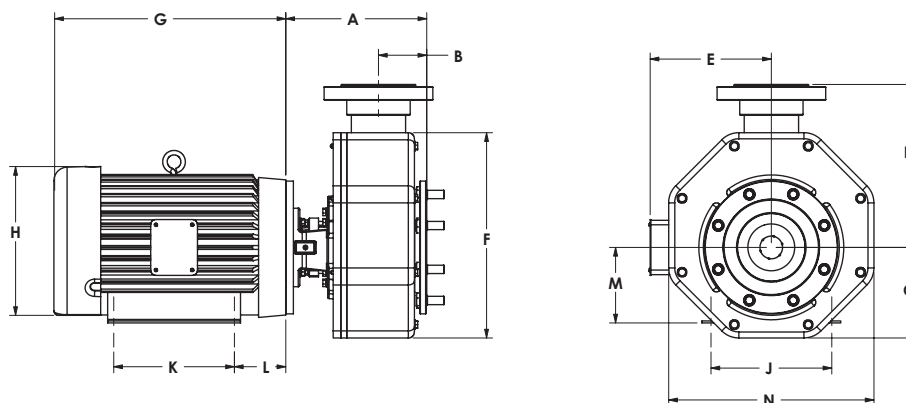
MODEL 6 x 4 x 10



Performance ———
Horsepower - - - - -

SERIES 'HA' Specifications and Ordering Information

DIMENSIONS



MODEL	MOTOR FRAME	HP	DIMENSIONS in. (mm)											
			A	B	C	D	E*	F&N	G*	H*	J	K	L	M
4 x 3 x 8	213TC	7.5	11 ⁹ / ₁₆ (294)	4(102)	8 ¹ / ₄ (210)	11(279)	7.3(185)	15.5(394)	15.5(394)	10.3(262)	8.5(216)	5.5(140)	3.5(89)	5.3(135)
	215TC	10.0							16.6(422)			7.0(178)		
4 x 3 x 10	254TC	15.0	11 ⁹ / ₁₆ (294)	4(102)	8 ¹ / ₄ (210)	11(279)	9.6(244)	15.5(394)	17.8(452)	12.0(305)	10.0(254)	8.3(211)	4.3(109)	6.3(160)
	215TC	10.0					7.3(185)		16.6(422)	10.3(262)	8.5(216)	7.0(178)	3.5(89)	5.3(135)
	254TC	15.0	11 ⁹ / ₁₆ (254)	4(102)	8 ¹ / ₄ (210)	11(279)	9.6(244)	15.5(394)	17.8(452)	12.0(305)	10.0(254)	8.3(211)	4.3(109)	6.3(160)
6 x 4 x 10	256TC	20.0					9.6(244)		20.0(508)	12.0(305)	10.0(254)	10.0(254)	4.3(109)	6.3(160)
	254TC	15.0					9.6(244)		17.8(452)	12.0(305)	10.0(254)	8.3(211)	4.3(109)	6.3(160)
	284TC	25.0	11 ¹¹ / ₁₆ (297)	4(102)	10(254)	13 ¹ / ₂ (343)	13.1(333)	17.0(432)	21.6(549)	14.0(356)	11.0(279)	9.5(241)	4.8(121)	7.0(178)
	286TC	30.0					13.1(333)		21.6(549)	14.0(356)	11.0(279)	11.0(279)	4.8(121)	7.0(178)

* Motor dimensions will vary with motor manufacturer

TO ORDER, use Price Code Number

TABLE I STANDARD MODEL

To order standard pump-motor combination select model from Table I. Standard models include CPVC sleeved or titanium shaft, single mechanical silicon carbide seal and EPDM elastomers.

MODEL	FLOW CURVE	MODEL NUMBER	MAXIMUM FLOW (GPM)	MAXIMUM TDH (Ft.)	PRICE CODE NO. 60 Hz
4 x 3 x 8	4	HA 4 x 3F x 8 C4L(M8)-H7.5	325	65	47-4241 G
	5	HA 4 x 3F x 8 C5L(M8)-H10.0	370	90	47-4251 H
4 x 3 x 10	6	HA 4 x 3F x 10 CT6L(M8)-H10.0	600	70	47-4361 H
	7	HA 4 x 3F x 10 CT7L(M8)-H15.0	630	95	47-4371 S
	8	HA 4 x 3F x 10 CT8L(M8)-H20.0	650	110	47-4381 V
6 x 4 x 10	9	HA 6 x 4F x 10 CT9L(M8)-H15.0	820	60	47-4491 S
	10	HA 6 x 4F x 10 CT10L(M8)-H20.0	1000	75	47-4401 V
	11	HA 6 x 4F x 10 CT11L(M8)-H25.0	1120	85	47-4411 W
	12	HA 6 x 4F x 10 CT12L(M8)-H30.0	1300	95	47-4421 X

SERIES 'HA' Ordering Information

TABLE II **OTHER MODELS**

To determine pump model for a specified GPM, TDH, material and specific gravity, select performance point on curve. Determine required HP by moving vertically to corresponding number dotted line. Read the required HP at right ordinate and multiply by S.G. Select pump, "O"-ring and seal, and motor to complete Model Number. Add corresponding number designations together to create Price Code Number.

EXAMPLE:

HA 4 x 3F x 8C

PUMP

4

IMPELLER

V(M8xM1)

SEAL

H7.5

MOTOR

= 47-4248 G

PUMP	PRICE CODE NO.	FLOW CURVE NO.	ADD TO . . .		'O'-RING & MECHANICAL SEAL MATERIAL (SOLUTION CONTACT)	MODEL NUMBER	PRICE CODE NO.	TEFC 208-230/460/3/60 or 190/380-415/3/50		
HA 4 x 3F x 8C	47-42		MODEL NO.	PRICE CODE NO.				RPM	NEMA MOTORS ²	
HA 4 x 3F x 10CT	47-43								ADD TO . . .	
HA 6 x 4F x 10CT	47-44	4	4	4	SINGLE MECHANICAL SEAL				MODEL NUMBER	PRICE CODE NUMBER
		5	5	5	EPDM SILICON CARBIDE	L(M8)	1			
		6	6	6	VITON SILICON CARBIDE	V(M8)	7			
		7	7	7	DOUBLE MECHANICAL SEAL ¹					
		8	8	8	EPDM SILICON CARBIDE	L(M8xM1)	4	1725 or 1450	-H7.5	G
		9	9	9	VITON SILICON CARBIDE	V(M8xM1)	8		-H10.0	H
		10	10	0					-H15.0	S
		11	11	1					-H20.0	V
		12	12	2					-H25.0	W
									-H30.0	X

¹ DRI-STOP 2R is recommended when a double mechanical seal is used. DRI-STOP switch prevents damage to pump due to dry operation. Consult Bulletin A-105

² For 50 Hz add -50 to Model Number and 5 to Price Code Number

OPTIONS

DESCRIPTION	PRICE CODE NO.
Trimmed impeller to meet specified flow	47-0084
Hastelloy C shaft -HC	-HC

LONG COUPLING KIT		
FOR MODELS	FOR MOTOR FRAME	PRICE CODE NO.
4 x 3 x 8 4 x 3 x 10 (10 HP and smaller)	213/215T	42-0502
Motor mounting and alignment		42-0504

Long coupling kit includes cast iron bearing pedestal frame, frp channel, flexible coupling, guard (order pump separately)

F.O.B. Northbrook, Illinois

Specifications subject to change without notice.

Registered trademarks:
Corzan - B. F. Goodrich Co.; Viton - DuPont Dow Elastomers



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