

2019 Monthly Operating Review – April 2019

May 17, 2019



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Business Unit Analysis

Executive Summary

- 1. Sales Volumes & Revenues: Overall sales revenues and volumes were behind Plan by approx. \$2.6 million due to lower than anticipated demand at Woodbridge, Laval and Delmont due to softer market conditions at both Canadian and US customers impacted by the extended winter weather conditions. Extrusion sales impacted by colder temperatures and higher than normal precipitation levels throughout Canada and the US. Continued market softness extending into Q2 ENERGI will need to evaluate production capacity utilization, schedules and resource requirements
- 2. **EBITDA:** EBITDA behind Plan by only \$431K, with impact from significant volume declines partially offset by lower material cost inputs, continued focus on alternative material usage, optimization of labor costs and lower overhead spending across the business. EBITDA also benefiting from lower OPEX costs including labor and all discretionary spending
- 3. Vs Prior Year: Overall sales revenues and volumes were behind Prior Year by approx. \$2.1 million due to lower than anticipated demand across the business due to the extended winter weather conditions in 2019 and the impact of government incentive programs in 2018, no longer offered in the current year. EBITDA was behind the Prior Year by only \$153K. EBITDA significantly impacted by volume declines at all plants, but offset by operational improvements at the Extrusion plants as a result of the continuous improvement initiatives implemented concerning material, labor and overhead spending. EBITDA also significantly improved at Terrebonne year-over-year with improvements in margins, quality, delivery and labor utilization.
- **4. TTM:** 2019 April TTM Revenue of \$163.0M and EBITDA of \$10.4M vs the 2019 AOP Revenue of \$178.2M and EBITDA of \$14.0M (excluding bonus expense)

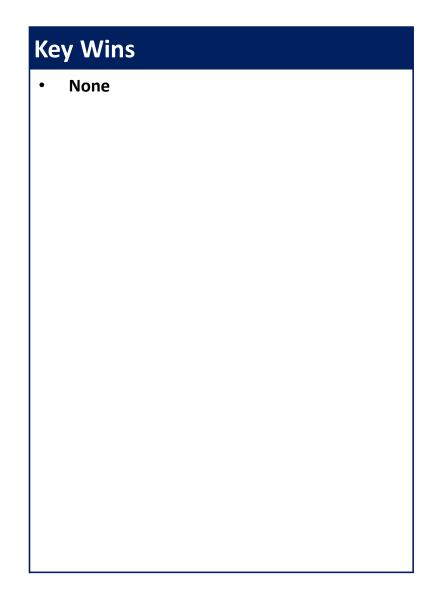
Executive Summary (Continued)

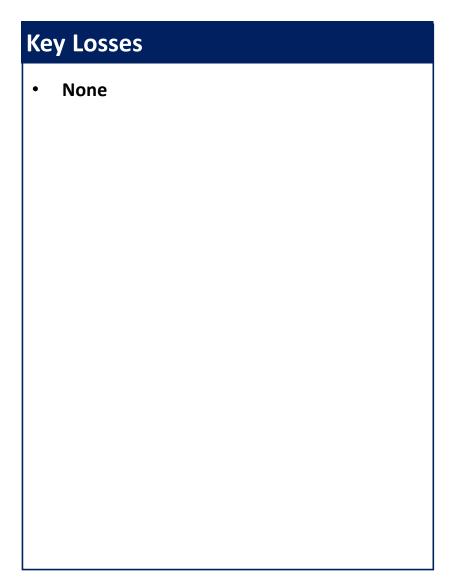
- 5. Sales Order Flow: Overall sales order flow outlook for May at the mid-month point is currently behind by 4.5% vs the prior year on a Month to Date basis. Extrusion orders are behind the prior year by 5.7% while Patio Door sales orders are ahead of prior year orders on a Month to Date basis by 3.8%. Delmont is currently seeing some favorable orders vs the prior year, but there are lower orders at Woodbridge, Laval and Everett. All Plants are reviewing their labor production plan for May and will scale back production accordingly based on latest orders in house, while continuing to maintain their stocking program commitments. With a favorable inventory build during the first four months of 2019, it will be difficult to achieve a favorable absorption impact to offset the lower sales volumes anticipated for May and a risk to reduce labor even further
- 6. Material/Supplier Price Increases: CDI Resin Index posted a reduction of 2cpp for April, clawing back the 2cpp increase in the March price. Industry consensus is that resin will remain flat for Q2 & Q3 with a possibility of a 1cpp reduction in Q4. TiO2 price increase negotiated at 3cpp to become effective July 1st inventory increased with purchases ahead of the increase. Alternative compounding source RFQ in process and discussions ongoing with alternative suppliers for TiO2, Masterbatch, Acrylic Dark Cap, Stabilizer and Filler materials
- 7. **Bank Covenants:** Excess Availability covenant for Apr-19 in line with target but Fixed Cost Coverage Ratio (FCCR) below the target due to TTM EBITDA falling below budget. Continue to monitor Q2 2019 cash flow forecasts and impacts on Excess Availability and FCCR covenants and moderate spending accordingly
- 8. Woodbridge Plant Manager: Joe Stefanov joined ENERGI Woodbridge as Plant Manager effective May 13th
- 9. **Laval Water Damage:** Laval water damage claim from February 14th burst sprinkler pipe finalized with insurance company. Agreement reached on scope of the damages and cost of repairs with total loss of approximately US\$160K, which is higher than the deductible amount of US\$100K. Repairs have been completed and awaiting insurance payment of excess amount

Executive Summary (Continued)

	Description	Potential Impact	Plan to Address
	 Aggressive Competition and related pricing pressures 	 Customer losses Revenue and EBITDA loss Reduction in profitability vs Plan 	 Visiting major customers to solidify ENERGI's relationship as a strategic partner Close on and lock in potential new customers — contacting several non-ENERGI customers and presenting our capabilities/innovations
Risks	 Raw Material Costs 	 Resin, TiO2 and other raw material price increases impacting EBITDA Freight and logistics cost increases Reduction in profitability by using virgin material due to lack of supply 	 VP Supply Chain conducting Global Sourcing search for alternative material suppliers and conducting resin compound RFQ Accelerating alternative material usage through increased regrind purchasing opportunities including customer scrap buy-back VP Supply Chain assisting plants with warehousing and logistics cost and resource optimization, as well as SIOP
	Terrebonne (Patio Doors)	 Revenue and EBITDA loss Turnaround plan not achieved Employee retention 	 Maintain stability of leadership for Terrebonne – internal promotions Executing on labor balancing/planning Obtain new business and take market share – quoting several projects and new business opportunities with new customers Working with Infor to improve reliability of ERP system
	 2019 Canadian Industry and Market continues to stall beyond April 2019 	Revenue and EBITDA lossEmployee retention issue	 Continue to stay in touch with all major customers Develop production scheduling discipline to ensure not over or under producing and not creating backorders
	External Compound Sales	Revenue and EBITDA growthAbsorption of ECS overheads	 Quoting several non-fenestration compound opportunities Developing natural/green core compound for alt. materials initiative
	 Operations Excellence Initiatives 	Operational efficienciesProfitability improvements	 Focus on operation optimization and lean strategies to eliminate waste Focus on use of alternative materials in existing and new business Tracking Plant level continuous improvement project savings
Opportunities	 Supply Chain Initiatives 	Improvement in profitabilityOffset raw material increases	Reviewing alternative supply options for all resourcesChallenging price increases from all suppliers
	Pipeline Growth	Revenue and EBITDA growthPlant capacity utilization	 Sales prospecting efforts continue to grow the sales pipeline for extrusion, patio door and external compound opportunities Completion and launch of Woodbridge Modular Platform Increased prospecting efforts for Woodbridge & Everett plants

Key Wins and Losses – April 2019





Key Initiatives Update

Initiative Status Recent Progress		Next Steps	Risks	
1. Develop/Enhance Systems and Processes		 Production run cards developed for alternative BOMs at Woodbridge, Everett & Delmont OBI project at Everett – finalized day by day training and training room OBI project at ECS commenced Created manufacturing tooling status and production release process 	 Finalize production run cards for alternative BOMs at Woodbridge & Delmont OBI project at Everett – need to finalize the filming, documentation and "train the trainer" OBI project at ECS – most of the processes have been completed 	 Production planning inefficiencies Labor planning inefficiencies
2. Develop Safety, Quality, Delivery & Cost culture		 All plants have integrated daily Gemba walks and shift hand-off boards into their culture Continuous education discipline and training on the use of shift hand-off boards 	 SQDC and Gemba walk training will continue throughout the next three months Implement changes to the Gemba process with lessons learned to enhance their value and effectiveness 	 Disorganized plants impairs production efficiencies sends a negative message to customers

Initiative	Status	Recent Progress	Next Steps	Risks
3. Develop Alternative Compounds		 Discussions ongoing with suppliers regarding alternative material compound and regrind – continuing to obtain quotes and test samples Continuing to refine Natural PVC formula at ECS, reviewing costs to develop and lab testing standard Continued progress with purchasing regrind material with separate suppliers at Woodbridge, Laval, Everett and Delmont Several responses received from RFQ package sent out to suppliers Co-extruder installed in Woodbridge at year-end and currently running Natural Core trials End-cut Buy-back program – Everett testing material from Simonton and Solar Industries End-cut Buy-back program – Delmont working with JPI on using PGT end-cuts in their process 	 Reviewing capabilities of each supplier, pricing quoted, material specifications and obtaining samples for testing Natural Core test profiles to be sent to AAMA for testing Decision required on purchase of test equipment, documentation of final test methods and training select individuals at each plant Working with AAMA Task Group on how to deal with recycled material 	 Margin erosion due to rising resin, TiO2 and other additive costs Loss of market share due to not being able to compete

Initiative	Status	Recent Progress	Next Steps	Risks
4. Improve Terrebonne profitability		 Objective Based Instructions project – conducting job recertification process KPIs being tracked and integrated into SQDC Boards Daily labor tracking measurement in place and integrated into SQDC Boards Working with Caron & Guay and Kento or orders Closed on Quaker opportunity with an estimated 2019 volume of \$0.3M – received first order Ramp Up Ready meetings held to ensure plans are in place to handle peak season demand New Performer door launch pre-production trials ongoing Cross training of target areas to create flexibility ongoing 	 ERP system improvements – project on track and progress being made with financial systems; moving planning & scheduling applications into implementation stage Working through Plant & Line Balancing plan Reviewing commercial growth opportunities and product line profitability assessments – reviewing several opportunities New Performer door launch is the primary focus at this time Finalizing agreement with Atis on a \$2.5M opportunity 	Customer retention may also impact extrusion side of the business EBITDA losses

Initiative	Status	Recent Progress	Next Steps	Risks
5. Planning Disciplines and overall Communication Practices		 Determined applicable KPIs to track and develop realistic targets to track Weekly updates on status of "Big 3" initiatives and identify next initiatives once completed Communications between plants and sharing of best practices conducted on a weekly basis Visual Control Boards implemented to track progress on certain lines and improve change over times & yields 	 Weekly Quality Assurance calls continue to evolve yielding improved team problem solving and systemic solution to issues Weekly Tooling Status meetings being conducted Schedule Quarterly meetings with extended management team to communicate overall financial results, metrics and strategies 	Lack of Accountability and Ownership from employees
6. Safety		 6 recordable incidents YTD with 2 occurring at Laval, 3 at Delmont and 1 at Everett Weekly management safety meetings being held Accelerating more aggressive safety program at Laval and Delmont 	 Enhance plant safety programs and accelerate the safety awareness culture at all plants Incorporating safety reviews during Gemba walks; additional communication 	

Initiative	Status	Recent Progress	Next Steps	Risks
7. Information Technology & Systems Security		 Account Management & Security (R1) initiative completed – utilizing Azure Active Directory to centrally manage and enforce security settings Business Continuity & DR (R2) – implemented local and remote back-up strategy & protocol for local site servers Full DR test successfully completed for JDE ERP Two-Factor Authentication (R5) – completed successfully Implemented Mimecast to scan incoming emails and block suspicious addresses Added "Warning" message to all incoming emails originating from outside ENERGI system 	 DR test on Syteline ERP (Terrebonne) to be scheduled once current Vanilla Project work is completed DR test on ConcepMATICs ERP (Laval) to be scheduled Cybersecurity Training & Awareness (R3) – setting up portal; end of May kick-off Vulnerability Mgmt (R4) – postponed to 2020 Hard Drive Encryption (R6) – postponed to 2020 Patch Mgmt (R7) – in process; dependent on Change Mgmt policies and procedures Email Encryption (R8) – postponed to 2020 Mobile Device Mgmt (R9) – evaluating MS solution or SOTI Removable Media (R10) & Cloud-Based Apps (R11) – postponed to 2020 	• Email Phishing Attacks: a) Ransonware email from external email account; shutdown Terrebonne for 3 days; able to restore from back-up b) Email impersonating CEO asking employee for gift cards - \$4K loss incurred

Key Performance Indicators - Summary

Safety:

- Two (2) recordable incidents in April: (i) Delmont worker crushed finger against bay door causing a fracture when the crowbar slipped (no lost time); and (ii) Everett worker wedged finger between two tools/dies resulting in a bruise under the fingernail and requiring antibiotics (no lost time); corrective actions identified and immediately implemented
- April 2019 TRIR of 2.16 vs 2018 TRIR of 1.97; Total Recordable Cases 6 for 2019 YTD vs 14 for 2018 FY & 16 for 2017 FY
- 29 months incident free record at ECS; 9 months at Woodbridge

Quality:

- Laval customer complaints from Atlantic, Laflamme, Abritek and Isothermic due to brittleness issues; investigating with ECS
- Terrebonne customer complaints higher than target due to winter season; better solutions offered in the field

Delivery:

Terrebonne – 3 day power outage caused delays and backorders but increased to 90% at the beginning of May

Efficiencies:

- Woodbridge yields impacted by new parts/tools running in small batch sizes combined with higher mix of JV being used with lower regrind usage. Higher overtime labour to produce problem parts which included quite a few false starts
- Delmont yields impacted by lower lbs production due to lower sales and power outage impact

Inventory:

- Strategic build up of inventory in response to anticipated demand in coming months
- Higher Inventory Days on Hand due to build up of raw material and purchasing ahead of expected Ti02 price increases

Customer Retention:

Loss of Clera Windows & Doors and Wardco/Landmark to competitor in March, expected annual sales of \$2M combined

Employees:

• Employee retention reduced to 98.4% impacted by production slowdown to match lower sales order in-take in April

Key Performance Indicators – Plant Summary

KPI Measure		2019 Targets	Jan-19	Feb-19	Mar-19	Apr-19	YTD 2019
Health & Safety	<u> </u>						
# Recordables (affects TRIR)	# in Month	0	1	1	2	2	6
Woodbridge		0	0	0	0	0	0
Laval		0	1	1	0	0	2
Terrebonne		0	0	0	0	0	0
Delmont		0	0	0	2	1	3
Everett		0	0	0	0	1	1
ECS		0	0	0	0	0	0
Quality Performance							
Returns as % of sales	# of Plants Green	6	4	4	5	6	5
Woodbridge		0.30%	1.49%	0.53%	0.25%	0.01%	0.55%
Laval		0.78%	0.24%	0.38%	0.54%	0.68%	0.49%
Terrebonne		1.25%	1.57%	1.76%	0.58%	0.24%	0.97%
Delmont		0.30%	0.15%	0.27%	0.40%	0.08%	0.22%
Everett		0.60%	0.43%	0.32%	0.06%	0.40%	0.30%
ECS		0.20%	0.00%	0.02%	0.00%	0.00%	0.00%
Delivery Performance	-						
% by line items	# of Plants Green	6	6	5	6	4	5
Woodbridge		99.0%	99.6%	98.8%	99.4%	98.1%	99.0%
Laval		99.0%	99.7%	99.8%	99.6%	99.8%	99.7%
Terrebonne ****		95.0%	95.4%	95.7%	95.6%	78.3%	91.2%
Delmont		99.0%	99.5%	99.4%	99.4%	99.3%	99.4%
Everett		99.2%	100.0%	100.0%	100.0%	100.0%	100.0%
ECS		99.0%	100.0%	100.0%	100.0%	100.0%	100.0%
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% on time in full	# of Plants Green	6	6	6	6	5	5
Woodbridge		95.0%	99.6%	98.8%	99.4%	98.1%	99.0%
Laval		95.0%	99.7%	99.8%	99.6%	99.8%	99.7%
Terrebonne		95.0%	95.4%	95.7%	95.6%	78.3%	91.2%
Delmont		95.0%	99.7%	99.8%	99.7%	99.6%	99.7%
Everett		99.2%	100.0%	100.0%	100.0%	100.0%	100.0%
ECS		99.0%	100.0%	100.0%	100.0%	100.0%	100.0%
Costs	·						,
Yield*	# of Plants Green	5	3	3	3	3	3
Woodbridge		85.7%	84.7%	85.5%	85.2%	84.5%	85.0%
							86.5%
Laval		84.0%	85.5%	85.2%	86.9%	88.0%	80.570
Laval Delmont		84.0% 85.7%	85.5% 81.4%	85.2% 82.7%	86.9% 83.3%	88.0% 83.4%	82.7%
Delmont		85.7%	81.4%	82.7%	83.3%	83.4%	82.7%
Delmont Everett ECS		85.7% 85.7%	81.4% 90.9%	82.7% 91.2%	83.3% 90.9%	83.4% 89.0%	82.7% 90.5%
Delmont Everett ECS Alt. Compound Consumption Ratio*		85.7% 85.7% 99.2%	81.4% 90.9% 99.5%	82.7% 91.2% 99.6%	83.3% 90.9% 99.8%	83.4% 89.0% 99.8%	82.7% 90.5% 99.7%
Delmont Everett ECS Alt. Compound Consumption Ratio* Woodbridge		85.7% 85.7% 99.2% 5 19.9%	81.4% 90.9% 99.5% 3 17.4%	82.7% 91.2% 99.6% 2 20.1%	83.3% 90.9% 99.8% 4 20.0%	83.4% 89.0% 99.8% 2 18.4%	82.7% 90.5% 99.7% 3 19.0%
Delmont Everett ECS Alt. Compound Consumption Ratio* Woodbridge Laval		85.7% 85.7% 99.2% 5 19.9% 20.9%	81.4% 90.9% 99.5% 3 17.4% 20.2%	82.7% 91.2% 99.6% 2 20.1% 19.4%	83.3% 90.9% 99.8% 4 20.0% 18.4%	83.4% 89.0% 99.8% 2 18.4% 16.3%	82.7% 90.5% 99.7% 3 19.0% 18.5%
Delmont Everett ECS Alt. Compound Consumption Ratio* Woodbridge Laval Delmont		85.7% 85.7% 99.2% 5 19.9% 20.9% 17.1%	81.4% 90.9% 99.5% 3 17.4% 20.2% 25.4%	82.7% 91.2% 99.6% 2 20.1% 19.4% 19.8%	83.3% 90.9% 99.8% 4 20.0% 18.4% 19.5%	83.4% 89.0% 99.8% 2 18.4% 16.3% 23.3%	82.7% 90.5% 99.7% 3 19.0% 18.5% 22.0%
Delmont Everett ECS Alt. Compound Consumption Ratio* Woodbridge Laval		85.7% 85.7% 99.2% 5 19.9% 20.9%	81.4% 90.9% 99.5% 3 17.4% 20.2%	82.7% 91.2% 99.6% 2 20.1% 19.4%	83.3% 90.9% 99.8% 4 20.0% 18.4%	83.4% 89.0% 99.8% 2 18.4% 16.3%	82.7% 90.5% 99.7% 3 19.0% 18.5%

Key Performance Indicators – Plant Summary (Cont'd)

KPI Measure		2019 Targets	Jan-19	Feb-19	Mar-19	Apr-19	YTD 2019
Inventory							
Days - TTM*	# of Plants Green	5	2	1	3	3	
Woodbridge		54.1	57.3	59.1	61.8	63.6	
Laval		69.3	66.7	66.4	67.7	69.0	
Terrebonne		71.0	74.8	71.4	70.2	68.8	
Delmont		58.7	62.0	62.1	64.6	66.8	
Everett		84.5	84.4	85.6	87.2	87.8	
ECS		46.0	50.0	49.0	42.0	41.0	
Customer Service Customer Experience - NPS Improvement		20%	NA	NA	NA	NA	NA
Customer Complaints - per MLBS ***	# of Plants Green	6	5	4	2	4	4
Woodbridge		3.2	2.6	2.3	3.0	3.1	2.7
Laval		22.5	16.0	23.0	33.0	36.0	27.0
Terrebonne		3.2	4.0	3.9	3.6	3.7	3.8
Delmont		3.2	2.8	3.2	3.7	2.9	3.1
Everett		3.2	1.4	2.7	3.5	2.2	2.4
ECS		0.3	0.3	0.1	0.0	0.1	0.1
Customer Retention		100%	100.0%	100.0%	98.9%	98.9%	99.6%
<u>Employees</u>							
Employee Engagement		80%	76.0%	75.0%	75.0%	75.0%	75.0%
Employee Retention		90%	99.2%	98.1%	99.2%	98.4%	97.8%

Notes: * Not measured at TB; ** Excluding TB; ***TB is # Concerns/100k Sales **** Change in calculation method for TB retroactively restated to Jan 18

Consolidated Summary P&L – April 2019

\$'000	M	TD		Var		Y	ſD		Var	Var			
	 Act		Bud	\$	%	Act		Bud	\$	%			
Units Produced ('000)	7,725		9,490	(1,765)	(18.6%)	31,272		34,226	(2,955)	(8.6%)			
Units Shipped ('000)	8,092		9,750	(1,658)	(17.0%)	28,852		32,840	(3,988)	(12.1%)			
Bookings (\$'000)	\$ 14,734	\$	15,404	\$ (671)	(4.4%)	\$ 48,526	\$	52,776	\$ (4,250)	(8.1%)			
Backlog ('\$000)	\$ 9,671	\$	12,818	\$ (3,147)	(24.6%)	\$ 9,671	\$	12,818	\$ (3,147)	(24.6%)			
Gross Revenue	\$ 13,794	\$	16,509	\$ (2,715)	(16.4%)	\$ 48,567	\$	54,954	\$ (6,387)	(11.6%)			
Adj. to Gross Revenue	 (699)		(847)	147	(17.4%)	(2,342)		(2,702)	360	(13.3%)			
Net Revenue	13,094		15,662	(2,568)	(16.4%)	46,225		52,252	(6,027)	(11.5%)			
Material	6,521		7,836	(1,316)	(16.8%)	22,490		25,969	(3,479)	(13.4%)			
Labor	2,840		3,269	(429)	(13.1%)	11,395		12,310	(915)	(7.4%)			
Other COGS	 1,533		1,745	(213)	(12.2%)	4,973		5,586	(612)	(11.0%)			
Total COGS	10,894		12,850	(1,957)	(15.2%)	38,858		43,864	(5,007)	(11.4%)			
Gross Margin	2,201		2,812	(611)	(21.7%)	7,367		8,388	(1,020)	(12.2%)			
Gross Margin %	16.8%		18.0%			15.9%		16.1%					
R&D	_		_	-	N/A	_		-	-	N/A			
Sales & Marketing	610		664	(55)	(8.2%)	2,241		2,415	(175)	(7.2%)			
Administrative	962		1,055	(93)	(8.9%)	3,846		4,169	(323)	(7.7%)			
Other Opex	(51)		(19)	(32)	168.2%	(168)		(73)	(95)	131.5%			
Total Opex	 1,520		1,701	(180)	(10.6%)	5,919	6,512		(593)	(9.1%)			
EBITDA	 680		1,111	(431)	(38.8%)	1,448		1,876	(428)	(22.8%)			
EBITDA %	5.2%		7.1%			3.1%		3.6%					
Net Income (Loss)	\$ (242)	\$	(160)	\$ (82)	51.0%	\$ (2,679)	\$	(2,960)	\$ 281	(9.5%)			
Capex	\$ (448)	\$	(943)	\$ 495	(52.5%)	\$ (2,028)	\$	(3,445)	\$ 1,417	(41.1%)			
Opex Overview:													
Payroll	\$ 889	\$	904	\$ (15)	(1.6%)	\$ 3,365	\$	3,489	\$ (124)	(3.6%)			
Bonus	112		113	(2)	(1.4%)	448		454	(5)	(1.2%)			
Commissions	19		30	(11)	(38.1%)	72		119	(47)	(39.5%)			
Marketing	116		214	(98)	(45.6%)	462		649	(187)	(28.9%)			
Benefits	-		-	-	N/A	-		-	-	N/A			
Travel and entertainment	105		125	(20)	(16.0%)	375		518	(143)	(27.6%)			
Rent and facilities	-		-	-	N/A	-		-	-	N/A			
Insurance	20		28	(8)	(27.9%)	100		108	(8)	(7.6%)			
Professional fees	45		44	1	2.8%	199		207	(8)	(3.9%)			
Office Expenses	22		20	2	8.7%	89		93	(4)	(4.3%)			
IT	159		171	(12)	(6.8%)	623		661	(38)	(5.8%)			
Bad Debts	23		(0)	24	(6177.2%)	55		(2)	57	(3705.9%)			
FX	(28)		-	(28)	N/A	(111)		-	(111)	N/A			
JV Loss (Income)	(23)		(19)	(4)	20.7%	(57)		(73)	16	(21.9%)			
Other Expenses	61		71	(10)	(14.4%)	299		288	11	3.7%			
Total Opex	\$ 1,520	\$	1,701	\$ (180)	(10.6%)	\$ 5,919	\$	6,512	\$ (593)	(9.1%)			

Management Discussion

Net Revenue – April -\$2,568K:

- Extrusion external sales volume unfavorable by 16.0% or \$2,127K due to continued soft market conditions across North America as a result of the extended winter weather; with lower sales out of Woodbridge by \$955K, Laval by \$446K and Delmont by \$872K, partially offset by an increase of \$145K at Everett
- Patio Door gross sales were behind Budget by \$108K mainly driven by decreased demand from Vaillancourt, Ostaco and the Concerto Group of customers. External compound sales were behind Budget by \$206K due to reduced orders from Vinyl Profiles (lost business)
- Unfavorable product/customer mix impact of \$31K primarily from Everett; Favorable rebates & discounts variance of \$97K due to lower volumes and customer sales mix; and Returns & allowances slightly favorable than Budget by \$35K
- Unfavorable F/X impact of \$228K (actual rate of 1.3378 [or \$USD 0.7475] vs. Budget rate of 1.30 [or \$USD 0.7692])

EBITDA – April -\$431K:

- Material COGS: Decrease of \$1,316K primarily due to the mix and volume impact from lower sales of \$1,419K and variances related to: favorable impact from lower resin material prices of \$82K; offset by \$148K due to unfavorable yields at Woodbridge & Delmont and lower regrind usage; and unfavorable E&O reserves at Woodbridge of \$37K
- <u>Labor COGS</u>: Decrease of \$429K due to a volume impact of \$228K, a favorable impact of \$69K from headcount reduction initiatives and improved labor efficiency at Laval, Delmont and Terrebonne, a non-recurring worker's comp refund of \$86K at Laval and a favorable F/X impact of \$46K
- Other COGS: Decrease of \$213K as a result of lower freight costs due to sales volume and customer mix of \$88K, lower overhead spending (ie. utilities, maintenance, factory supplies) of \$151K due to lower production, lower premises costs of \$87K and a favorable F/X impact of \$24K; partially offset by an unfavorable absorption impact of \$137K as a result of selling more out of inventory than Budget
- <u>Sales and Marketing:</u> Lower costs due to lower marketing costs of \$95K (timing), partially offset by higher T&E of \$12K and a Bad Debts reserve of \$24K
- Administrative: Lower costs due to lower benefit costs, lower T&E, lower IT and a favorable F/X impact of \$23K
- Other Opex: Favorable realized F/X re-valuation impact of \$28K due to net USD working capital held by the Canadian entity (change in F/X from 1.3531 on March 31st, 2019 to 1.3440 on April 30th, 2019)

Consolidated Summary P&L (vs PY) – April 2019

Net Net	\$'000	MTD					Va	r		YI	ΓD		Var				
Net			Act		PY-Act		\$	%		Act		PY-Act		\$	%		
Secondary Seco	Units Produced ('000)		7,725		9,104		(1,379)	(15.1%)		31,272		33,362		(2,091)	(6.3%)		
Resolding (Spott) \$ 18,781 \$ 11,873 \$ (2,202) (18,504) \$ 18,704 \$ 10,004 \$ 10,004 \$ 10,004 \$ 10,004 \$ 10,004 \$ 10,004 \$ 10,004 \$ 10,004 \$ 10,004 \$ 10,004 \$ 10,004 \$ 10,004 \$ 10,004 \$ 10,007 (13,704) \$ 10,007 (13,704) \$ 10,007 (13,704) \$ 10,007 (13,704) \$ 10,007 (13,704) \$ 10,007 \$ 13,004 \$ 10,007 \$ 13,004 \$ 10,004 \$ 13,004 \$ 10,004 <td>Units Shipped ('000)</td> <td></td> <td>8,092</td> <td></td> <td>9,231</td> <td></td> <td>(1,139)</td> <td>(12.3%)</td> <td></td> <td>28,852</td> <td></td> <td>33,151</td> <td></td> <td>(4,298)</td> <td>(13.0%)</td>	Units Shipped ('000)		8,092		9,231		(1,139)	(12.3%)		28,852		33,151		(4,298)	(13.0%)		
Gross Revenue \$ 13,794 \$ 16,044 \$ (2,250) (14,0%) \$ 48,567 \$ 5,676 \$ (8,200) (14,48%) Adj. to Gross Revenue (699) (678) 17.8 (20,38) (2,342) (2,935) 533 (20,28%) Adj. Columno (2,935) 533 (20,28%) Adj. Columno (2,935) 533 (20,38%) Adj. Columno Adj. Columno (14,14%) Adj. Columno Adj. Columno (3,436) (13,38%) L3,612 (13,38%) (2,048) 13,533 (1,148) Adj. Columno 13,773 (2,378) (13,38%) Adj. Columno (2,318) (13,38%) Adj. Columno (2,318) (13,38%) (13,68%) Adj. Golumno (2,318) (14,38%) (14,38	Bookings (\$'000)	\$	14,734	\$	15,572	\$	(838)	(5.4%)	\$	48,526	\$	55,245	\$	(6,719)	(12.2%)		
Adj. to Gross Revenue (699) (878) 178 (20.3%) (2,342) (2,935) 593 (20.20) Net Revenue 13,094 15,166 (2,072) (11,7%) 46,225 53,832 (7,607) (14,136) Material 6,521 75,307 (1,017) (13,5%) 22,490 25,926 (3,436) (13,3%) Labor 2,840 3,579 (739) (20,6%) 11,395 13,773 (2,378) (13,3%) Other COGS 1,533 1,495 37 2.5% 4,973 5,968 (994) (16,7%) Total COGS 10,894 12,612 (1,718) (13,6%) 38,88 45,666 (6,809) (14,9%) Gross Margin 2,201 2,561 (353) (13,6%) 38,88 45,666 (6,809) (14,9%) Gross Margin 1,628 16.8% 16.8% 16.8% 16.8% 16.8% 16.2% 12.24% 12.24 11.9% 11.9% 11.2% 12.28 12.28	Backlog ('\$000)	\$	9,671	\$	11,873	\$	(2,202)	(18.5%)	\$	9,671	\$	11,873	\$	(2,202)	(18.5%)		
Net Revenue 13,094 15,166 (2,072) (13,7%) 46,225 53,832 (7,607) (14,157) Material 6,521 7,537 (1,017) (13,5%) 22,400 25,966 (3,466) (13,3%) Labor 2,840 3,579 (17,79) (20,6%) 11,395 13,773 (2,378) (17,73%) Other COGS 10,894 12,612 (17,18) (13,6%) 38,858 45,666 (6,809) (14,9%) Gross Margin 2,201 2,554 (353) (11,8%) 7,367 8,165 (798) 19,8%) Gross Margin 16,6% 16,8% - - N/A - - - N/A Sales & Marketing 610 791 (182) (22,9%) 2,241 2,711 (471) (11,7%) Administrative 962 988 (26) (2,6%) 3,846 4,014 (167) (4,2%) Administrative 962 988 (26) (2,6%) 3	Gross Revenue	\$	13,794	\$	16,044	\$	(2,250)	(14.0%)	\$	48,567	\$	56,767	\$	(8,200)	(14.4%)		
Material 6,521 7,537 (1,017) (13.5%) 22,490 25,926 (3,436) (13.3%) Labor 2,840 3,579 (739) (20.6%) 11,395 13,773 (2,378) (17.3%) Other COGS 10,894 12,612 (17.1%) (13.6%) 38,858 45,666 (6.80) (16.7%) Total COGS 10,894 12,612 (17.1%) (13.6%) 38,858 45,666 (6.80) (14.5%) Gross Margin 2,201 2,554 (333) (13.8%) 7,367 8,165 798 0.86%) Gross Margin 16.6% 16.6% 16.8% 16.8% 13.5% 13.9% 15.2% 79.7% 1,74 1,74 2,74 2,741 4,747 1,74	Adj. to Gross Revenue		(699)		(878)		178	(20.3%)		(2,342)		(2,935)		593	(20.2%)		
Labor	Net Revenue		13,094		15,166		(2,072)	(13.7%)		46,225		53,832		(7,607)	(14.1%)		
Other COGS 1,533 1,495 37 2.5% 4,973 5,968 (994) 16,784 Total COGS 10,894 12,612 (1,718) (13.6%) 38,858 45,666 (6,809) (14.9%) Gross Margin 2,201 2,554 (353) (13.8%) 7,367 8,165 (798) (9.8%) R&D 16.8% 16.8% 16.8% 15.9% 15.2% 15.2% 15.2% 15.2% 15.2% 15.2% 15.2% 15.2% 15.2% 15.2% 15.2% 15.2% 15.2% 15.2% 15.2% 15.2% 15.2% 15.2% 15.2% 17.4 (17.4%) 16.8% 4,014 (16.7%) (17.4%) 17.4 <td>Material</td> <td></td> <td>6,521</td> <td></td> <td>7,537</td> <td></td> <td>(1,017)</td> <td>(13.5%)</td> <td></td> <td>22,490</td> <td></td> <td>25,926</td> <td></td> <td>(3,436)</td> <td>(13.3%)</td>	Material		6,521		7,537		(1,017)	(13.5%)		22,490		25,926		(3,436)	(13.3%)		
Total COGS 10,894 12,612 (1,718) (13.6%) 38,888 45,666 (5,809) 114.9% Gross Margin 2,201 2,554 (353) (13.8%) 7,367 8,165 (798) (9.8%) Gross Margin 16.8% 16.8% - N/A 15.9% 15.2% - R&D - - N/A 2.15.9% 15.2% - N/A Sales & Marketing 610 791 (182) (22.9%) 2,241 2,711 (471) (17.4%) Administrative 962 988 (26) (2.6%) 3,846 4,014 (167) (4.2%) Other Opex (51) (58) 7 (11.6%) (168) (52) (113.9%) EBITDA 680 833 (153) (18.3%) 1,448 1,492 (40) 12.8% EBITDA 5.242 5.5% 5.33 (18.3%) 1,448 1,492 (40) 12.8% EBITDA 6.242 <td>Labor</td> <td></td> <td>2,840</td> <td></td> <td>3,579</td> <td></td> <td>(739)</td> <td>(20.6%)</td> <td></td> <td>11,395</td> <td></td> <td>13,773</td> <td></td> <td>(2,378)</td> <td>(17.3%)</td>	Labor		2,840		3,579		(739)	(20.6%)		11,395		13,773		(2,378)	(17.3%)		
Gross Margin 2,201 2,554 (353) (13.8%) 7,367 8,165 (798) (9.8%) Gross Margin % 16.8% 16.8% 16.8% 15.9% 15.9% 15.2% R&D — — — N/A — — — N/A Sales & Marketing 610 791 (182) (22.9%) 2,241 2,711 (471) (17.4%) Administrative 962 988 (26) (2.6%) 3,846 4,014 (167) (4.2%) Other Opex (51) (58) 7 (11.6%) (58) (52) (116) (223.2% Total Opex 1,520 1,721 (201) (11.7%) 5,99 6,673 (754) (11.3%) EBITDA 680 833 (153) (18.3%) 1,488 1,492 (44) (2.9%) EBITDA 680 833 (153) (18.3%) 2,269 2,278 (44) (2.9%) EBITDA	Other COGS		1,533		1,495		37	2.5%		4,973		5,968		(994)	(16.7%)		
Gross Margin % 16.8% 16.8% 16.8% 16.9% 15.9% 15.2% Recompany Recompany 15.9% 15.2% 15.2% Recompany N/A - - - N/A Amount of the part o	Total COGS		10,894		12,612		(1,718)	(13.6%)		38,858		45,666		(6,809)	(14.9%)		
R&D - - - N/A - - N/A Sales & Marketing 610 791 (182) (22.9%) 2,241 2,711 (471) (1.74%) Administrative 962 988 (26) (2.6%) 3,846 4,014 (167) (4.2%) Other Opex 1,520 1,721 (201) (11.7%) 5,919 6,673 (754) (11.3%) EBITDA 680 833 (153) (18.3%) 1,448 1,492 (44) (2.9%) EBITDA % 5.2% 5.5% 3.1% 2.8% 2.8% (44) (2.9%) EBITDA % 5.242 \$ (355) \$ 133 (35.5%) \$ (2,679) \$ (2,275) \$ (404) (2.9%) EBITDA % 5.242 \$ (355) \$ 133 (35.5%) \$ (2,679) \$ (2,275) \$ (404) (2.9%) EBITDA % 5.242 \$ (355) \$ 133 (35.5%) \$ (2,679) \$ (2,275) \$ (404) 12.8% <	Gross Margin		2,201		2,554		(353)	(13.8%)		7,367		8,165		(798)	(9.8%)		
Sales & Marketing 610 791 (182) (22.9%) 2,241 2,711 (471) (17.4%) Administrative 962 988 (26) (2.6%) 3,846 4,014 (167) (4.2%) Other Opex (51) (58) 7 (11.6%) (168) (52) (116) 223.2% Total Opex 1,520 1,721 (201) (11.7%) 5,919 6,673 (754) (11.3%) EBITDA 680 833 (153) (18.3%) 1,448 1,492 (40) (2.9%) EBITDA % 5 (242) 5 (375) 133 (35.5%) 2 (2679) 2 (275) 4040 17.8% Capex \$ (448) 6 (683) 2 35 (34.4%) 2 (2679) 2 (275) 4040 17.8% Denus \$ (242) (375) \$ 133 (35.5%) 2 (2679) 2 (271) 4 (470) 17.8% Opex Overview: \$ (244) \$ (683) \$ (27) (33.0%) \$ 3,365 3	Gross Margin %		16.8%		16.8%					15.9%		15.2%					
Administrative 962 988 (26) (2.6%) 3,846 4,014 (167) (4.2%) Other Opex (51) (58) 7 (11.6%) (168) (52) (116) 223.2% Total Opex 1,520 1,721 (201) (11.7%) 5,919 6,673 (754) (11.3%) EBITDA 680 833 (153) (18.3%) 1,448 1,492 (404) (2.9%) EBITDA % 5,242 5,5% 133 (35.5%) 2,267 \$ (404) 12.8% Capex (448) (683) 235 (34.4%) 2,202 \$ (404) 17.8% Payroll \$ 889 916 \$ (27) (3.0%) \$ 3,365 \$ 3,719 \$ (355) (9.5%) Bonus 112 113 (1) (11.6%) 448 454 (6) (1.3%) Commissions 19 7 11 148.8% 72 50 21 42.4% Marketing <t< td=""><td>R&D</td><td></td><td>-</td><td></td><td>-</td><td></td><td>-</td><td>N/A</td><td></td><td>-</td><td></td><td>-</td><td></td><td>-</td><td>N/A</td></t<>	R&D		-		-		-	N/A		-		-		-	N/A		
Other Opex (51) (58) 7 (11.6%) (168) (52) (116) 223.2% Total Opex 1,520 1,721 (201) (11.7%) 5,919 6,673 (754) (11.3%) EBITDA 680 833 (153) (18.3%) 1,448 1,492 (44) (2.9%) EBITDA % 5.2% 5.5% 3.1% 2.8% 448 (448) (583) \$ 235 (34.4%) \$ (2,275) \$ (404) 17.8% Capex \$ (448) (683) \$ 235 (34.4%) \$ (2,275) \$ (404) 17.8% Payroll \$ 889 \$ 916 \$ (27) (3.0%) \$ 3,365 \$ 3,719 \$ (355) (9.5%) Bonus 112 113 (1) (1.1%) 448 454 (6) (1.3%) Commissions 19 7 11 148.8% 72 50 21 42.4% Marketing 116 304 (188) (61.8%) 452	Sales & Marketing		610		791		(182)	(22.9%)		2,241		2,711		(471)	(17.4%)		
Total Opex 1,520 1,721 (201) (11.7%) 5,919 6,673 (754) (11.3%) EBITDA 680 833 (153) (18.3%) 1,448 1,492 (44) (2.9%) EBITDA % 5.2% 5.5% 3.1% 2.8%	Administrative		962		988		(26)	(2.6%)		3,846		4,014		(167)	(4.2%)		
EBITDA 680 833 (153) (18.3%) 1,448 1,492 (44) (2.9%) EBITDA % 5.2% 5.5% 133 (35.5%) \$ (2,679) \$ (2,275) \$ (404) 17.8% Net Income (Loss) \$ (242) \$ (375) \$ 133 (35.5%) \$ (2,028) \$ (2,775) \$ (404) 17.8% Capex \$ (448) \$ (683) \$ 235 (34.4%) \$ (2,028) \$ (3,117) \$ 1,089 (34.9%) Opex Overview: Payroll \$ 889 \$ 916 \$ (277) (3.0%) \$ 3,365 \$ 3,719 \$ (355) (9.5%) Bonus 112 113 (1) (1.1%) 448 454 (6) (1.3%) Commissions 19 7 11 148.8% 72 50 21 42.4% Marketing 116 304 (188) (61.8%) 462 810 (348) (43.0%) Benefits - - - N/A - -<	Other Opex		(51)		(58)		7	(11.6%)		(168)		(52)		(116)	223.2%		
Net Income (Loss) S.2% S.5% S.3.1% S.6.79 S.6	Total Opex		1,520		1,721		(201)	(11.7%)		5,919		6,673		(754)	(11.3%)		
Net Income (Loss) \$ (242) \$ (375) \$ 133 (35.5%) \$ (2,679) \$ (2,275) \$ (404) 17.8% Capex \$ (448) \$ (683) 235 (34.4%) \$ (2,028) \$ (3,117) \$ 1,089 (34.9%) Opex Overview: Payroll \$ 889 \$ 916 \$ (27) (3.0%) \$ 3,365 \$ 3,719 \$ (355) (9.5%) Bonus 112 113 (1) (1.1%) 448 454 (6) (1.3%) Commissions 19 7 11 148.8% 72 50 21 42.4% Marketing 116 304 (188) (61.8%) 462 810 (348) (43.0%) Benefits - - - N/A - - - N/A Travel and entertainment 105 106 (1) (0.8%) 375 428 (53 (12.4%) Rent and facilities - - - N/A - -	EBITDA		680		833		(153)	(18.3%)		1,448	1,492			(44)	(2.9%)		
Capex \$ (448) \$ (683) \$ 235 (34.4%) \$ (2,028) \$ (3,117) \$ 1,089 (34.9%) Opex Overview: Payroll \$ 889 \$ 916 \$ (27) (3.0%) \$ 3,365 \$ 3,719 \$ (355) (9.5%) Bonus 112 113 (1) (1.1%) 448 454 (6) (1.3%) Commissions 19 7 11 148.8% 72 50 21 42.4% Marketing 116 304 (188) (61.8%) 462 810 (348) (43.0%) Benefits - - - N/A - - - N/A Travel and entertainment 105 106 (1) (0.8%) 375 428 (53) (12.4%) Rent and facilities - - - N/A - - - N/A Insurance 20 27 (7) (26.1%) 100 111 (11) (9.6%) Professional fees 45 58 (13)	EBITDA %		5.2%		5.5%					3.1%		2.8%					
Opex Overview: Payroll \$ 889 \$ 916 \$ (27) (3.0%) \$ 3,365 \$ 3,719 \$ (355) (9.5%) Bonus 112 113 (1) (1.1%) 448 454 (6) (1.3%) Commissions 19 7 11 148.8% 72 50 21 42.4% Marketing 116 304 (188) (61.8%) 462 810 (348) (43.0%) Benefits - - - N/A - - N/A Travel and entertainment 105 106 (1) (0.8%) 375 428 (53) (12.4%) Rent and facilities - - - N/A - - N/A Insurance 20 27 (7) (26.1%) 100 111 (11) (9.6%) Professional fees 45 58 (13) (22.2%) 199 207 (9) (4.3%) Office	Net Income (Loss)	\$	(242)	\$	(375)	\$	133	(35.5%)	\$	(2,679)	\$	(2,275)	\$	(404)	17.8%		
Payroll \$ 889 \$ 916 \$ (27) (3.0%) \$ 3,365 \$ 3,719 \$ (355) (9.5%) Bonus 112 113 (1) (1.1%) 448 454 (6) (1.3%) Commissions 19 7 11 148.8% 72 50 21 42.4% Marketing 116 304 (188) (61.8%) 462 810 (348) (43.0%) Benefits - - - N/A - - - N/A Travel and entertainment 105 106 (1) (0.8%) 375 428 (53) (12.4%) Rent and facilities - - - N/A - - - N/A Insurance 20 27 (7) (26.1%) 100 111 (11) (9.6%) Professional fees 45 58 (13) (22.2%) 199 207 (9) (4.3%) Office Expenses 22 15 7 46.3% 89	Сарех	\$	(448)	\$	(683)	\$	235	(34.4%)	\$	(2,028)	\$	(3,117)	\$	1,089	(34.9%)		
Bonus 112 113 (1) (1.1%) 448 454 (6) (1.3%) Commissions 19 7 11 148.8% 72 50 21 42.4% Marketing 116 304 (188) (61.8%) 462 810 (348) (43.0%) Benefits - - - N/A - - - N/A Travel and entertainment 105 106 (1) (0.8%) 375 428 (53) (12.4%) Rent and facilities - - - N/A - - - N/A Insurance 20 27 (7) (26.1%) 100 111 (11) (9.6%) Professional fees 45 58 (13) (22.2%) 199 207 (9) (4.3%) Office Expenses 22 15 7 46.3% 89 113 (24) (21.6%) IT 159 139 <td>Opex Overview:</td> <td></td>	Opex Overview:																
Commissions 19 7 11 148.8% 72 50 21 42.4% Marketing 116 304 (188) (61.8%) 462 810 (348) (43.0%) Benefits - - - N/A - - - N/A Travel and entertainment 105 106 (1) (0.8%) 375 428 (53) (12.4%) Rent and facilities - - - N/A - - - N/A Insurance 20 27 (7) (26.1%) 100 111 (11) (9.6%) Professional fees 45 58 (13) (22.2%) 199 207 (9) (4.3%) Office Expenses 22 15 7 46.3% 89 113 (24) (21.6%) IT 159 139 21 14.9% 623 591 32 5.5% Bad Debts 23 (7)	Payroll	\$	889	\$	916	\$	(27)	(3.0%)	\$	3,365	\$	3,719	\$	(355)	(9.5%)		
Marketing 116 304 (188) (61.8%) 462 810 (348) (43.0%) Benefits - - - N/A - - - N/A Travel and entertainment 105 106 (1) (0.8%) 375 428 (53) (12.4%) Rent and facilities - - - N/A - - - N/A Insurance 20 27 (7) (26.1%) 100 111 (11) (9.6%) Professional fees 45 58 (13) (22.2%) 199 207 (9) (4.3%) Office Expenses 22 15 7 46.3% 89 113 (24) (21.6%) IT 159 139 21 14.9% 623 591 32 5.5% Bad Debts 23 (7) 31 (412.4%) 55 (76) 131 (173.1%) FX (28) (45)<	Bonus		112		113		(1)	(1.1%)		448		454		(6)	(1.3%)		
Benefits - - - N/A - - - N/A Travel and entertainment 105 106 (1) (0.8%) 375 428 (53) (12.4%) Rent and facilities - - - N/A - - - N/A Insurance 20 27 (7) (26.1%) 100 111 (11) (9.6%) Professional fees 45 58 (13) (22.2%) 199 207 (9) (4.3%) Office Expenses 22 15 7 46.3% 89 113 (24) (21.6%) IT 159 139 21 14.9% 623 591 32 5.5% Bad Debts 23 (7) 31 (412.4%) 55 (76) 131 (173.1%) FX (28) (45) 17 (36.9%) (111) 4 (115) (2774.1%) JV Loss (Income) (23) <	Commissions		19		7		11	148.8%		72		50		21	42.4%		
Travel and entertainment 105 106 (1) (0.8%) 375 428 (53) (12.4%) Rent and facilities - - - - N/A - - - N/A Insurance 20 27 (7) (26.1%) 100 111 (11) (9.6%) Professional fees 45 58 (13) (22.2%) 199 207 (9) (4.3%) Office Expenses 22 15 7 46.3% 89 113 (24) (21.6%) IT 159 139 21 14.9% 623 591 32 5.5% Bad Debts 23 (7) 31 (412.4%) 55 (76) 131 (173.1%) FX (28) (45) 17 (36.9%) (111) 4 (115) (2774.1%) JV Loss (Income) (23) (13) (10) 73.5% (57) (56) (1) 0.9% Other	Marketing		116		304		(188)	(61.8%)		462		810		(348)	(43.0%)		
Rent and facilities - - - N/A - - - N/A Insurance 20 27 (7) (26.1%) 100 111 (11) (9.6%) Professional fees 45 58 (13) (22.2%) 199 207 (9) (4.3%) Office Expenses 22 15 7 46.3% 89 113 (24) (21.6%) IT 159 139 21 14.9% 623 591 32 5.5% Bad Debts 23 (7) 31 (412.4%) 55 (76) 131 (173.1%) FX (28) (45) 17 (36.9%) (111) 4 (115) (2774.1%) JV Loss (Income) (23) (13) (10) 73.5% (57) (56) (1) 0.9% Other Expenses 61 100 (40) (39.4%) 299 316 (18) (5.6%)	Benefits		-		-		-	N/A		-		-		-	N/A		
Insurance 20 27 (7) (26.1%) 100 111 (11) (9.6%) Professional fees 45 58 (13) (22.2%) 199 207 (9) (4.3%) Office Expenses 22 15 7 46.3% 89 113 (24) (21.6%) IT 159 139 21 14.9% 623 591 32 5.5% Bad Debts 23 (7) 31 (412.4%) 55 (76) 131 (173.1%) FX (28) (45) 17 (36.9%) (111) 4 (115) (2774.1%) JV Loss (Income) (23) (13) (10) 73.5% (57) (56) (1) 0.9% Other Expenses 61 100 (40) (39.4%) 299 316 (18) (5.6%)	Travel and entertainment		105		106		(1)	(0.8%)		375		428		(53)	(12.4%)		
Professional fees 45 58 (13) (22.2%) 199 207 (9) (4.3%) Office Expenses 22 15 7 46.3% 89 113 (24) (21.6%) IT 159 139 21 14.9% 623 591 32 5.5% Bad Debts 23 (7) 31 (412.4%) 55 (76) 131 (173.1%) FX (28) (45) 17 (36.9%) (111) 4 (115) (2774.1%) JV Loss (Income) (23) (13) (10) 73.5% (57) (56) (1) 0.9% Other Expenses 61 100 (40) (39.4%) 299 316 (18) (5.6%)	Rent and facilities		-		-		-	N/A		-		-		-	N/A		
Office Expenses 22 15 7 46.3% 89 113 (24) (21.6%) IT 159 139 21 14.9% 623 591 32 5.5% Bad Debts 23 (7) 31 (412.4%) 55 (76) 131 (173.1%) FX (28) (45) 17 (36.9%) (111) 4 (115) (2774.1%) JV Loss (Income) (23) (13) (10) 73.5% (57) (56) (1) 0.9% Other Expenses 61 100 (40) (39.4%) 299 316 (18) (5.6%)	Insurance		20		27		(7)	(26.1%)		100		111		(11)	(9.6%)		
IT 159 139 21 14.9% 623 591 32 5.5% Bad Debts 23 (7) 31 (412.4%) 55 (76) 131 (173.1%) FX (28) (45) 17 (36.9%) (111) 4 (115) (2774.1%) JV Loss (Income) (23) (13) (10) 73.5% (57) (56) (1) 0.9% Other Expenses 61 100 (40) (39.4%) 299 316 (18) (5.6%)	Professional fees		45		58		(13)	(22.2%)		199		207		(9)	(4.3%)		
Bad Debts 23 (7) 31 (412.4%) 55 (76) 131 (173.1%) FX (28) (45) 17 (36.9%) (111) 4 (115) (2774.1%) JV Loss (Income) (23) (13) (10) 73.5% (57) (56) (1) 0.9% Other Expenses 61 100 (40) (39.4%) 299 316 (18) (5.6%)	Office Expenses		22		15		7	46.3%		89		113		(24)	(21.6%)		
FX (28) (45) 17 (36.9%) (111) 4 (115) (2774.1%) JV Loss (Income) (23) (13) (10) 73.5% (57) (56) (1) 0.9% Other Expenses 61 100 (40) (39.4%) 299 316 (18) (5.6%)	IT		159		139		21	14.9%		623		591		32	5.5%		
JV Loss (Income) (23) (13) (10) 73.5% (57) (56) (1) 0.9% Other Expenses 61 100 (40) (39.4%) 299 316 (18) (5.6%)	Bad Debts		23		(7)		31	(412.4%)		55		(76)		131	(173.1%)		
Other Expenses 61 100 (40) (39.4%) 299 316 (18) (5.6%)	FX		(28)		(45)		17	(36.9%)		(111)		4		(115)	(2774.1%)		
	JV Loss (Income)		(23)		(13)		(10)	73.5%	(57) (56)		(56)		(1)	0.9%			
Total Opex \$ 1,520 \$ 1,721 \$ (201) (11.7%) \$ 5,919 \$ 6,673 \$ (754) (11.3%)	Other Expenses		61		100	0 (40)		(39.4%)	299		316	(18)		(5.6%)			
	Total Opex	\$	1,520	\$	1,721	\$	(201)	(11.7%)	\$	5,919	\$	6,673	\$	(754)	(11.3%)		

Management Discussion

Net Revenue – April -\$2,072K:

- Extrusion external sales volume unfavorable by 13.3% or \$1,992K million due to soft market conditions across North America as a result of the extended winter weather and the impact from government incentive programs in place in 2018
- Patio Door gross sales were behind Prior Year \$51K mainly driven by decreases with Canadian customers. External compound sales were consistent with Prior Year by \$102K due to new tolling business for Resin Technology
- Favorable rebates & discounts variance of \$73K due to lower volumes and customer sales mix; and Returns & allowances favorable than PY by \$105K
- Unfavorable F/X impact of \$309K (actual rate of 1.3378 [or \$USD 0.7475] vs.
 Prior Year rate of 1.2733 [or \$USD 0.7854])

EBITDA - April -\$431K:

- Unfavorable impact to Gross Margin of \$574K due to significant volume shortfall
- Gross Margin improvement of \$224K due to headcount reduction initiatives implemented and improved labor efficiency across the business
- Labor costs were also favorable due to a non-recurring worker's comp refund of \$86K in 2019 and a favorable F/X impact of \$79K
- Other COGS in line with Prior Year as a result of an unfavorable absorption impact as a result of selling more out of inventory than the Prior Year being offset by lower freight costs, lower overhead spending (ie. utilities, maintenance, factory supplies) and a favorable F/X impact
- EBITDA favorable impact due to lower OPEX costs as a result of lower spending and timing of certain expenses (ie. Marketing expenses)

April 2019 Net Sales Bridge

(In Thousands of US Dollars)

	Woodbridge		ge Laval		Laval Delmont		E\	erett	rett l		Terrebonne		Group Office		Adj.		 Total
Net Sales Budget, as reported (A)	\$	4,220	\$	3,326	\$	3,740	\$	2,245	\$	6,357	\$	1,648	\$	17	\$	(5,891)	\$ 15,662
Volume impact (external sales)		(955)		(446)		(872)		145		(206)		(108)		-		-	(2,442)
Volume impact (intercompany sales)		(38)	•	(8)		2		-		(912)	•	-		-		956	-
Rebates & discounts		62		17		14		8		1		(5)		-		-	97
Price / Mix impact		46		(50)		75		(154)		78		(9)		(17)		-	(31)
Returns & allowances		15		(18)		11		9		-		17		-		-	35
Other - F/X		(91)		(75)		(0)		(0)		(18)		(44)		0		0	(228)
Actual Net Sales (B)	\$	3,260	\$	2,747	\$	2,969	\$	2,253	\$	5,300	\$	1,500	\$	-	\$	(4,935)	\$ 13,094
Actual vs Budget, as reported Variance (B) - (A)	\$	(960)	\$	(580)	\$	(770)	\$	8	\$	(1,057)	\$	(148)	\$	(17)	\$	956	\$ (2,568)
Actual vs Prior Year, as reported Variance	\$	(1,199)	\$	(723)	\$	(245)	\$	(79)	\$	(660)	\$	(112)	\$	0	\$	946	\$ (2,072)

April 2019 EBITDA Bridge

(In Thousands of US Dollars)

	Woodbridge		L	Laval		Imont	Ev	erett	ECS		Terrebonne		Group Office		Adj.		Total	
EBITDA Budget, as reported (A)	\$	248	\$	557	\$	643	\$	106	\$	40	\$	(104)	\$	(380)	\$	-	\$	1,111
Volume & Mix impact		(192)		(350)		(224)		(84)		(3)		(37)		166		-		(724)
Labor - DL/IDL FAV/(UNF)		(73)		117		20		18		12		69		-		-		163
Alt. Materials FAV/(UNF)		(62)		13		(39)		(60)		-		-		-		-		(148)
Other Materials - FAV/(UNF)		(37)		(17)		20		-		82		(38)		-		-		10
Absorption impact FAV/(UNF)		(177)		81		26		(80)		13		-		-		-		(137)
Overhead Spending FAV/(UNF)		130		33		(5)		15		1		14		31		-		219
Other		26		10		14		86		37		(3)		15		(0)		187
Actual EBITDA (B)	\$	(136)	\$	444	\$	455	\$	1	\$	183	\$	(99)	\$	(168)	\$	(0)	\$	680
Actual vs Budget, as reported Variance (B) - (A)	\$	(384)	\$	(114)	\$	(188)	\$	(105)	\$	143	\$	5	\$	212	\$	(0)	\$	(431)
Actual vs Prior Year, as reported Variance	\$	(98)	\$	(2)	\$	125	\$	(70)	\$	(337)	\$	230	\$	(0)	\$	(0)	\$	(153)

Strategic Plan Update – Summary of Alternative Materials Initiative

(In Thousands of US Dollars)

			Apr-19					Α	pr-19 YTD		
	А	ctual	Budget		Variance FAV/(UNF)		Actual		Budget	Variance AV/(UNF)	Comments
Woodbridge - Scrap Variance (1)	\$	23	۷	13	\$ (20)	\$	(23)	\$	163	\$ (186)	Higher production scrap and lower yields
Woodbridge - Alt Materials Usage (2)	\$	96	\$ 13	9	\$ (42)	\$	495	\$	427	\$ 68	Lower regrind usage due to lower production volumes
Woodbridge - Total	\$	120	\$ 18	32	\$ (62)	\$	472	\$	589	\$ (117)	
Laval - Scrap Variance (1)	\$	31	\$	7	\$ 24	\$	69	\$	12	\$ 57	Favorable yields due to longer runs and product mix
Laval - Alt Materials Usage (2)	\$	12	\$ 2	23	\$ (11)	\$	80	\$	64	\$ 16	Lower regrind usage due to volumes and mix
Laval - Total	\$	44	\$ 3	1	\$ 13	\$	149	\$	77	\$ 72	
Delmont - Scrap Variance (1)	\$	100	\$ 11	.3	\$ (13)	\$	313	\$	390	\$ (77)	Unfavorable yields due to increased dark capstock runs
Delmont - Alt Materials Usage (2)	\$	42	\$ 6	8	\$ (26)	\$	249	\$	285	\$ (36)	Reduced regrind/alt material usage due to lower volumes
Delmont - Total	\$	142	\$ 18	1	\$ (39)	\$	562	\$	675	\$ (113)	
Everett - Scrap Variance (1)	 \$	(98)	\$ (9	96)	\$ (2)	\$	(428)	\$	(368)	\$ (60)	
Everett - Alt Materials Usage (2)	\$	155	\$ 21	.3	\$ (58)	1 .	743	\$	824	\$ (81)	Lower regrind usage due to volumes and quality issues
Everett - Total	\$	57	\$ 11	.7	\$ (60)	\$	315	\$	456	\$ (141)	
Total Scrap Variance (1)	\$	57	\$ 6	57	\$ (11)	\$	(69)	\$	197	\$ (266)	
Total Alt Materials Usage (2)	\$	305	\$ 44	13	\$ (138)	\$	1,567	\$	1,600	\$ (33)	
Grand Total	\$	362	\$ 51	0	\$ (148)	\$	1,498	\$	1,797	\$ (299)	

Notes:

(1) - Scrap Variance includes scrap variance vs. scrap included in Standard Costs from: (i) production scrap impacted by production yields, product mix and other factors (ie. Age of extruders, power outages, labor availability); (ii) raw material count variances and adjustments; and (iii) finished goods count variances and adjustments

(2) - Alt Materials Usage includes use of regrind material in the production process obtained from any one of the following sources: (i) alternative compound externally sourced; (ii) white window regrind from Zero Waster recycling program; and/or (iii) scrap not sold.

Strategic Plan Update – Summary of HCR Initiative

(In Thousands of US Dollars)

	(Q1-19	Α	pr-19		YTD
Budget Production Volume (Lbs)		24,736		9,490		34,226
Budget Direct Labor	\$	4,262	\$	1,603	ç	5 5,866
Budget Indirect and SG&A Labor	\$	7,023	\$	2,455	Ş	9,478
Budget Total Labor	\$	11,286	\$	4,058	Ş	15,344
Actual Production Volume (Lbs)		23,546		7,725		31,272
,		,		,		,
Actual Direct Labor	\$	3,908	\$	1,268	Ç	5,176
Budget Direct Labor (Flexed for Actual Volume)	\$	4,060	\$	1,305	<u> </u>	5,365
Direct Labor Savings - FAV(UNF)	\$	152	\$	37	\$	189
Actual Indirect and SG&A Labor	\$	6,804	\$	2,351	Ş	9,155
Budget Indirect and SG&A Labor (Flexed for Actual Volume)	\$	7,023	\$	2,455	Ç	9,478
Indirect and SG&A Labor Savings - FAV(UNF)	\$	219	\$	104	<u> </u>	323
Total Labor	\$	10,712	\$	3,619	Ş	14,331
Budget Total Labor (Flexed for Actual Volume)	\$	11,083	\$	3,760	· ·	14,843
Total Labor Savings - FAV(UNF)	\$	371	\$	141	-	

Note: Direct Labor includes Full Time and Casual/Temp Labor

Strategic Plan Update – Operations

Good news / positives to business and plan/reforecast

- All plants have implemented the SQDC boards and a regimented daily Gemba walk. The SQDC boards in the service areas reflect KPIs that demonstrate the
 effectiveness in supporting production needs through reduced unplanned down time and improved tooling related quality. The culture of accountability for
 results has developed significantly as evident by the higher caliber / more proactive problem solving discussions during the Gemba walk
- In our quest to develop a culture of Zero Defect, weekly Plant Quality Calls have been implemented where best practices in Quality and Process Control are shared between all Plant and Quality Managers. MRB process included into the Gemba walks, allowing the plant leadership team to quickly identify the quality issues.
- Layered Audit process has been adopted at all plants and is demonstrating its effectiveness through improved process compliance and overall improvement in accountability
- The extrusion plants have increased the use of lower cost Alternative Materials by increasing the availability of regrind material and instilling greater discipline on the lines to use the BOM prescribed raw material source. The optical sorters at Delmont, Woodbridge and Everett are fully operational allowing us to maximize the yield from the mixed color regrind material resulting from our dark cap process or the purchasing of mixed color regrind
- Each of the Extrusion plants have implemented Visual Control Boards ("VCBs") to track progress being made toward reducing line change over-times and reduce material scrapped during set-up / fine tuning
- New Product Production Tooling management weekly meetings held with Woodbridge, Delmont and Everett to clearly understand customer expectations, tooling completion dates/requirements, tool room capacity constraints, tool testing scheduling and required investments. Members from the Operations team, Sales team and Executive Management team are present at each meeting
- Communications between plants, collaborative problem solving and the sharing of best practices has improved greatly in the last few months. The weekly plant manager's meeting provides a forum for sharing of lessons learned and exchanging of best practices. A cadence of monthly Plant Manager's and Plant Controller meetings provides the opportunity for all in attendance to learn how we are preforming as a business and as individual plants

Strategic Plan Update – Terrebonne Turnaround

Terrebonne Operational Activities

- New Performer Door launch continues to be the primary focus in the plant: changes to plant layout, inventory balancing, R&D on new equipment
- Labor tracking KPI's have continued to yield efficiency improvements. Ownership of results at floor level has increased through use of Gemba and SQDC
- Development of labor model finalized in Q1 along with OBI's and job certifications

Patio Door Commercial Activities

• Funnel Summary (CAD\$):

O .		Increm	ental to 2018	
50	Est 2019	Bud 2019	Est Annual	
	Volume	Volume	Volume	Status
Caron et Guay	\$0.8		\$1.0	Complete, launching new PF
Kento	\$0.4		\$0.5	Complete, ordering
Concerto Group	\$0.5	\$0.4	\$1.0	Finalizing, completing vol incentive
Quaker	\$0.3		\$0.6	Working on wet glazing for them
Atis	\$2.5		\$6.3	Finalizing
Vaillencourt		\$1.3	\$2.0	Providing show and sell samples
Gentek			\$0.6	Met, working on Opera Program
Total	\$4.5	\$1.7	\$12.0	

Strategic Plan Update – Supply Chain

Good news / positives to business and plan / reforecast

1. Alternate Material Global Sourcing

- White color regrind samples being tested from JP Industrial, SLM Plastiques and Return Polymers at Laval, Woodbridge and Everett
- Offspec tan material from Resin Technologies is available and Everett is evaluating the data sheet and pricing before making a decision
- Mixed color regrind samples being tested from JP Industrial, Resin Technologies, Return Polymers, Triangle Chemical (US) and Global Waste
- Alternate Compound sourcing: RFQ to be distributed to Westlake Chemical, Shintech and Aurora Plastics
- Global Compound sourcing: Nhat Nuy Group (Vietnam) shipped sample product and data sheets; Tongxiang Smalboss provided a second quote but price is higher than ECS internal build cost; and Benvic (Spain) cannot meet pricing and has been disqualified
- Everett working with Simonton and Solar Industries customers on end cuts buy-back program; currently testing material

2. Commodity Inflation Offsets

- Kronos price increase settled at 3cpp effective July 1st; instead of original announcement of 7cpp; driven by Ore Rutile prices up 20% YoY
- · Galata Tin Stabilizer prices have decreased based on tin metal pricing for May, with Masterbatch pigment pricing remaining neutral
- Investigating alternative supply sources for TiO2 (Kronos agreement expires Nov-19) and Masterbatch (no agreement with Galata)
- Investigating alternative supply sources for expensive Arkema material (Altuglass BS 100 material used in shutters and Acrylic DarkCap material)
- Investigative work regarding reducing compound costs with Baerlocher (re: Calcium Zinc Stabilizer) and Chemson Chemicals
- Reviewing Make vs. Buy on Accessory type extrusion parts RFQ in process with Vinyl Profiles
- Patio Door Sourcing working with Kuduma and Hufcor to investigate sourcing leverage opportunities with glass, steel and aluminum

3. Warehousing, Logistics, and Organization Structure

- Updated SOW with Orkestra confined to the racking cost reduction opportunity no opportunity for savings on racking
- Discussions held with PGT regarding consignment program; PGT would like ENERGI to entertain a Florida warehouse option; looking at third party warehousing and fulfillment companies

4. Demand Planning

• Work with plants to obtain part data, collaboration with Min/Max, safety stock, active vs. obsolete

Executive Summary

Financial Review

Full Year Financial Outlook

Governance Reporting

Appendix

Business Unit Analysis

Revenue and EBITDA Bridge

\$'000		M [·]	TD			Q.	TD			Υ7	ΓD	
	Net	Revenue	Е	BITDA	Net	Revenue	Е	BITDA	Net	Revenue	E	BITDA
Budget	\$	15,662	\$	1,111	\$	15,662	\$	1,111	\$	52,252	\$	1,876
Net Revenue Delta												
Volume		(2,442)		(766)		(2,442)		(766)		(5,468)		(1,224)
Pricing		_		_		_		_		_		_
Mix		(31)		(31)		(31)		(31)		(192)		(192)
Discounts		33		33		33		33		108		108
Returns		35		35		35		35		43		43
Rebates		65		65		65		65		194		194
F/X		(228)		(35)		(228)		(35)		(712)		(186)
Total Net Revenue Delta		(2,568)		(699)		(2,568)		(699)		(6,027)		(1,257)
Cost Delta												
Absorption				(137)				(137)				(34)
SG&A				115				115				354
Variances				52				52				40
Other				238				238				469
Total Cost Delta				268				268				829
Actual	\$	13,094	\$	680	\$	13,094	\$	680	\$	46,225	\$	1,448

Management Discussion - MTD

- Extrusion external sales volume unfavorable by 16.0% or \$2,127K, lower external compound sales by \$206K and lower Terrebonne sales of \$108K, contributing to the volume impact of \$2,442K
- Unfavorable customer sales mix of \$31K mainly from Everett and related to higher volumes to Cascade
- Unfavorable F/X impact of \$228K (actual rate of 1.3378 [or \$USD 0.7475] vs. Budget rate of 1.30 [or \$USD 0.7692]); Translation F/X impact on EBITDA is unfavorable by \$63K offset by a favorable realized balance sheet re-valuation impact of \$28K due to a change in the month-end rate from 1.3531 on March 31st, 2019 to 1.3440 on April 30th, 2019
- Unfavorable absorption impact of \$137K as a result of lower production levels and a drawdown in inventory
- Favorable SG&A due to lower G&A labor & benefits costs and lower OPEX spending (ie. Marketing costs, T&E, commissions)
- Favorable variances of \$52K due lower labor costs of \$155K (exclusive of volume impacts) and lower resin material prices of \$82K, partially offset by lower yields and higher scrap costs (net of regrind usage) of \$148K and unfavorable E&O reserve adjustment of \$38K
- Other costs favorable by \$237K due to lower property tax adjustment at Everett \$87K and lower overhead spending (ie. Maintenance, factory suppliers, utilities) of \$151K

Key Customers – Gross Sales and Gross Margin %: Consolidated

							Gross Sale	s (\$'000)													(Gross Marg	in %						
		MTD		Var		PY-MTD	Var		YT	D	Va	r	PY-YTD	V	nr	MT	'D	Va	nr	PY-MTD	Va	r	YT	D	V	/ar	PY-YTD	\	Var
	Act	Ві	ud	\$	%	Act	\$	%	Act	Bud	\$	%	Act	\$	%	Act	Bud	BPs	%	Act	BPs	%	Act	Bud	BPs	%	Act	BPs	%
Customer:																													
PGT Industries Inc	\$ 1,7	43 \$	2,152 \$	(409)	(19.0%) \$	1,997 \$	(254)	(12.7%)	\$ 7,395	\$ 7,088	\$ 307	4.3%	\$ 7,068	\$ 327	4.6%	21.8%	18.4%	347	18.9%	15.7%	614	39%	19.5%	18.2%	132	7.2%	12.9%	659	51.0%
Eclipse Shutter Systems	1,2	08	1,326	(118)	(8.9%)	1,321	(112)	(8.5%)	4,530	5,021	(491)	(9.8%)	5,438	(908)	(16.7%)	4.8%	3.3%	159	48.7%	5.1%	(26)	(5%)	3.1%	3.3%	(18)	(5.7%)	4.8%	(171)	(35.7%)
Atis	6	53	819	(166)	(20.3%)	943	(290)	(30.8%)	1,879	2,231	(352)	(15.8%)	2,710	(830)	(30.6%)	(16.6%)	(19.8%)	317	(16.0%)	(17.0%)	39	(2%)	(16.7%)	(19.3%)	264	(13.7%)	(18.7%)	199	(10.6%)
Simonton	8	24	851	(27)	(3.2%)	795	29	3.7%	2,965	3,213	(248)	(7.7%)	3,384	(419)	(12.4%)	8.2%	20.8%	(1,261)	(60.5%)	11.2%	(294)	(26%)	15.5%	18.4%	(290)	(15.8%)	8.1%	734	90.1%
Quaker Window Products	4	10	471	(61)	(13.0%)	402	7	1.8%	1,540	1,916	(376)	(19.6%)	1,637	(97)	(5.9%)	11.0%	11.0%	-	0.0%	10.5%	56	5%	11.0%	11.0%	0	0.0%	2.8%	821	292.3%
Ostaco 2000	1	83	202	(19)	(9.3%)	200	(17)	(8.5%)	832	983	(151)	(15.4%)	893	(61)	(6.9%)	6.9%	3.6%	324	89.3%	21.5%	(1,459)	(68%)	8.8%	7.1%	173	24.5%	18.8%	(996)	(53.0%)
SOLARIS QUEBEC P & F INC.	4	16	467	(51)	(10.8%)	483	(67)	(13.8%)	1,371	1,215	156	12.9%	1,302	69	5.3%	24.5%	24.1%	32	1.3%	11.1%	1,340	121%	23.7%	23.9%	(25)	(1.1%)	7.4%	1,627	220.1%
Dashwood Industries Inc	2	26	253	(27)	(10.8%)	322	(97)	(30.0%)	824	890	(67)	(7.5%)	1,028	(205)	(19.9%)	14.8%	13.0%	173	13.2%	16.6%	(184)	(11%)	14.4%	13.8%	66	4.8%	13.8%	61	4.4%
Windsor Window Co OEM	2	86	278	8	2.8%	283	3	1.2%	1,047	949	97	10.3%	967	80	8.2%	23.6%	24.1%	(52)	(2.1%)	9.7%	1,388	142%	22.8%	23.6%	(76)	(3.2%)	3.7%	1,913	514.9%
All Weather	3	09	688	(379)	(55.1%)	279	30	10.7%	1,254	2,359	(1,105)	(46.9%)	1,052	202	19.2%	9.1%	16.9%	(775)	(46.0%)	13.2%	(413)	(31%)	12.1%	15.1%	(303)	(20.1%)	10.6%	151	14.3%
Polaris Technologies	5	39	511	28	5.5%	301	238	79.1%	1,509	1,854	(345)	(18.6%)	1,099	410	37.3%	15.2%	18.2%	(297)	(16.3%)	0.0%	1,523	N/A	16.5%	17.4%	(95)	(5.4%)	0.0%	1,646	N/A
A.M.I.	3	91	297	94	31.6%	321	70	21.7%	957	960	(3)	(0.3%)	977	(20)	(2.0%)	11.4%	0.0%	1,138	N/A	(0.4%)	1,181	(2754%)	0.9%	0.3%	63	244.5%	(2.9%)	377	(130.8%)
ATLANTIC WINDOWS	2	75	376	(100)	(26.8%)	368	(93)	(25.3%)	867	1,115	(247)	(22.2%)	1,120	(253)	(22.6%)	16.2%	11.8%	441	37.3%	1.3%	1,492	1139%	15.3%	11.8%	352	29.9%	3.6%	1,165	321.8%
Vinyl Profiles, LLC	2	18	355	(137)	(38.6%)	167	51	30.2%	796	1,183	(387)	(32.7%)	730	66	9.0%	20.2%	20.7%	(53)	(2.6%)	15.0%	523	35%	21.1%	20.7%	37	1.8%	19.3%	178	9.2%
Comfort View Products	2	04	242	(38)	(15.7%)	213	(9)	(4.2%)	667	1,096	(429)	(39.1%)	1,029	(362)	(35.2%)	20.7%	19.0%	173	9.1%	13.6%	713	52%	21.1%	16.6%	445	26.8%	11.2%	990	88.6%
PORTES & FENETRES ABRITEK	2	70	261	9	3.5%	293	(23)	(7.7%)	609	660	(51)	(7.7%)	826	(217)	(26.3%)	17.3%	22.7%	(543)	(23.9%)	20.1%	(281)	(14%)	4.8%	19.7%	(1,485)	(75.4%)	16.6%	(1,178)	(70.9%)
Coeur d'Alene	2	42	375	(132)	(35.3%)	288	(46)	(15.8%)	912	1,060	(149)	(14.0%)	785	127	16.2%	3.9%	7.6%	(378)	(49.4%)	(1.2%)	507	(420%)	1.3%	5.2%	(388)	(74.9%)	(1.2%)	250	(209.2%)
SCHLUTER SYSTEMS L.P.	1	71	246	(75)	(30.4%)	245	(74)	(30.2%)	561	802	(241)	(30.1%)	799	(238)	(29.8%)	25.7%	21.8%	391	17.9%	23.7%	201	8%	24.6%	23.9%	72	3.0%	18.5%	617	33.4%
P & F ISOTHERMIC INC	2	52	216	35	16.2%	201	51	25.1%	695	672	23	3.4%	807	(112)	(13.8%)	15.2%	23.1%	(794)	(34.3%)	1.6%	1,360	853%	13.5%	21.8%	(823)	(37.8%)	2.7%	1,083	399.5%
Sierra Pacific Windows	1	76	214	(38)	(17.8%)	214	(38)	(17.8%)	789	843	(54)	(6.4%)	793	(4)	(0.5%)	12.8%	10.7%	207	19.3%	6.1%	674	111%	10.6%	10.0%	58	5.8%	5.2%	542	104.8%
Other	4,7	98	5,909	(1,111)	(18.8%)	6,407	(1,610)	(25.1%)	16,569	18,843	(2,274)	(12.1%)	22,323	(5,754)	(25.8%)	22.8%	25.4%	(253)	(10.0%)	28.4%	(555)	(20%)	21.2%	25.7%	(451)	(17.6%)	26.7%	(555)	(20.8%)
Total Gross	\$ 13,7	94 \$:	16,509 \$	(2,715)	(16.4%) \$	16,044 \$	(2,250)	(14.0%)	\$ 48,567	\$ 54,954	\$ (6,387)	(11.6%)	\$56,767	\$(8,200)	(14.4%)	16.0%	17.0%	(108)	(6.3%)	15.9%	3	0%	15.0%	15.0%	9	0.6%	14.1%	91	6.4%

Management Discussion

- PGT Minor slowdown in orders for April due to strong start in Q1 (managing inventory)
- Eclipse Slightly lower vs anticipated sales, as a result of utilization of built up inventory
- Atis extended winter weather conditions in Canada
- All Weather and Comfort View Slow start to the year and colder weather leading to softness in orders
- Coeur D Alene Slow April after a good Q1
- Polaris Starting to show improvement following a slow Q1

Vinyl Profiles – Loss of anticipated sales to competitor

Pipeline Roll-Forward

	Expected Cont	ract \	Win Value
\$'000	MTD		YTD
Opening Pipeline	\$ 54,269	\$	24,924
Additions	18,738		95,132
Changes:			
Converted	_		(15,631)
Lost	(400)		(31,443)
Other	_		(374)
Total Net Changes	(400)		(47,448)
Closing Pipeline	\$ 72,607	\$	72,607

- Pipeline additions of \$18.7M and 16.5M Lbs primarily from Cascade Launch on Hung and Slider in other locations.
- Loss of Casement SH/DH opportunity with Target valued at \$0.4M and 0.225M Lbs as a result of incomplete offering

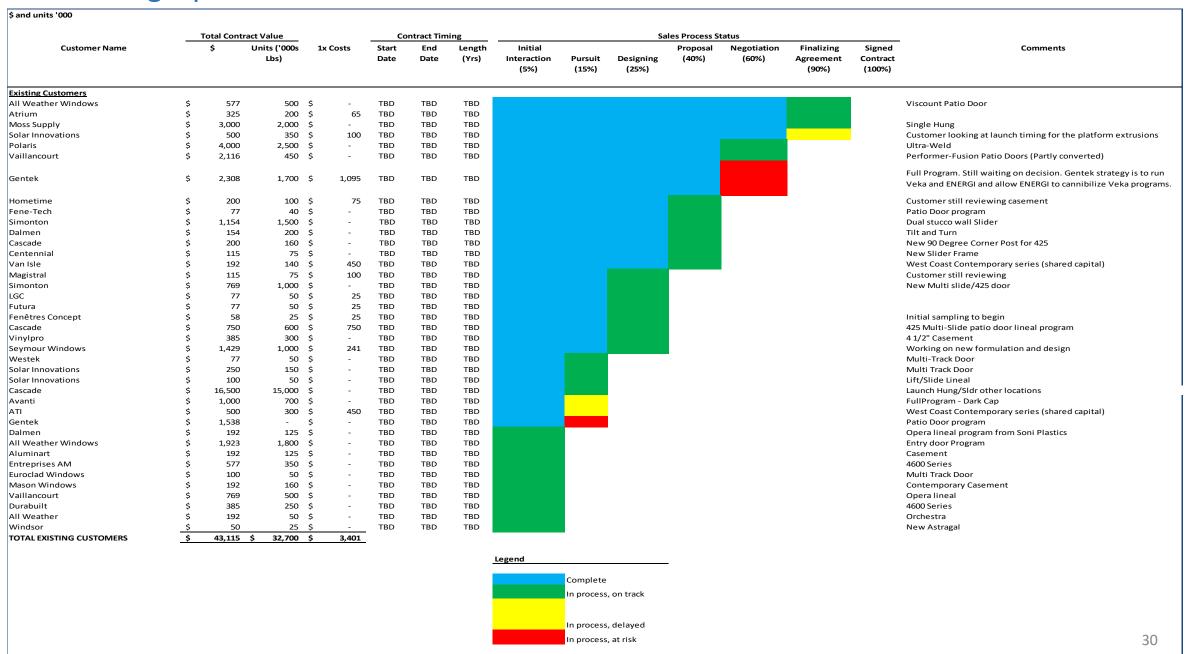
Pipeline Additions

\$'000														
Customer Name	Plant	Rep. Name	Existing Customer (Y/N)	Description of Opportunity	Segment	Date of Inclusion Exp into Pipeline	pected Date of I Award/Close W	•	Period of	Contract	•	cted Total I ract Value	Estimated Annual Volume ('000s Lbs)	Comments
									Start	End				
Cascade	EVERETT	Jay Meiries	Υ	New 90 Degree Corner Post for 42	Window	Apr-19	Oct-19	100% Other	Oct-19	TBD	\$	200	160	
Del Windows	LAVAL	Simon Fitzgerald	N	Woodbridge Platform	Window	Apr-19	May-19	50% Veka	May-19	TBD	\$	1,538	1,000	
Centennial	WOODBRIDGE		Υ	New Slider Frame	Window	Apr-19	Sep-19	70% Other	Sep-19	TBD	\$	115	75	
Cascade	EVERETT	Jay Meiries	Υ	Launch Hung/Sldr other locations	Window	Apr-19	TBD	TBD	TBD	TBD	\$	16,500	15,000	
Durabuilt	LAVAL	Simon Fitzgerald	Υ	4600 Series	Window	Apr-19	Sep-19	50% Vision	Sep-19	TBD	\$	385	250	
											\$	18,738	16,485	

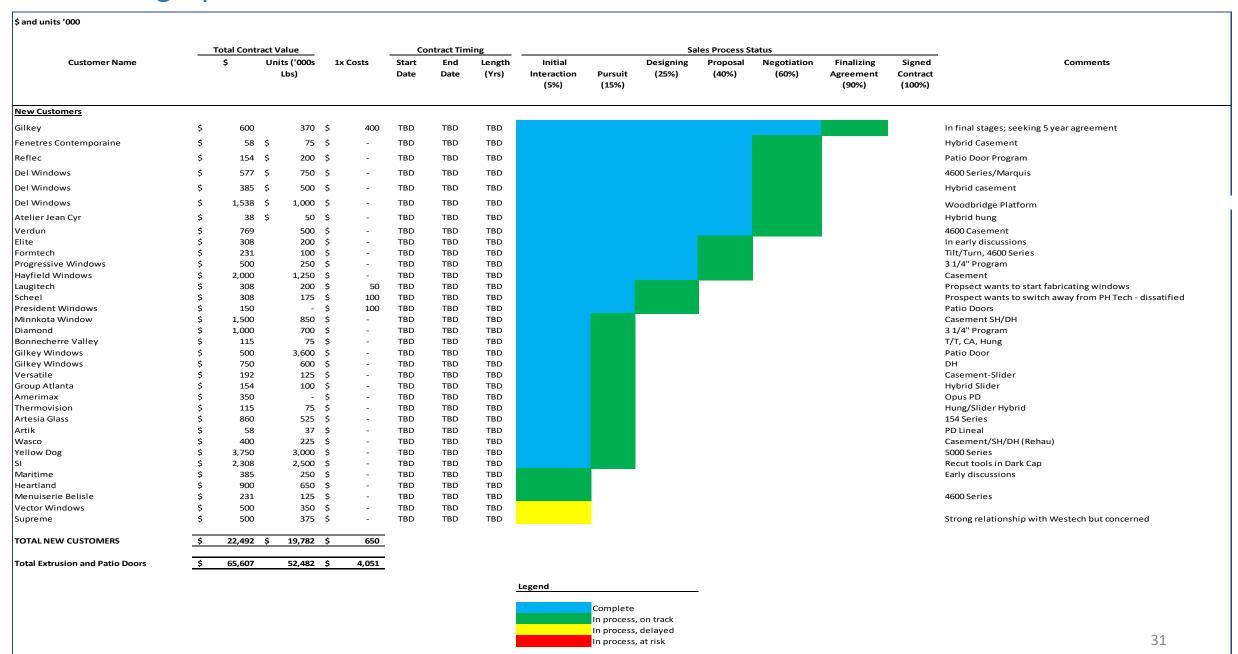
Pipeline Conversion

				[MOR/QOR	/AOP SLIDE] PI	PELINE CONVERSIONS				
\$'000										
Customer Name	Rep. Name	Existing Customer (Y/N)	Description	Name of Winner(s) / Loser(s)	Date of Conversion	Period of Contract		Expected Total Estimated Contract Value Annual Volume ('000s Lbs)	Reason Code(s)	Comment
						Start End				
		CC	ONVERTED							
							-	\$		
			LOST							
Target	Charlie Irwin	N	Casement SH/DH	NA			-	(400) (225) \$ (400) (225)	7	Incomplete offering
			OTHER							
Reason Code for Win										
1. Price	2. Service/Support	3. Relationsh								
4. Incumbency7. Other (Explain in comment field)	5. Product	6. No decisio	on							

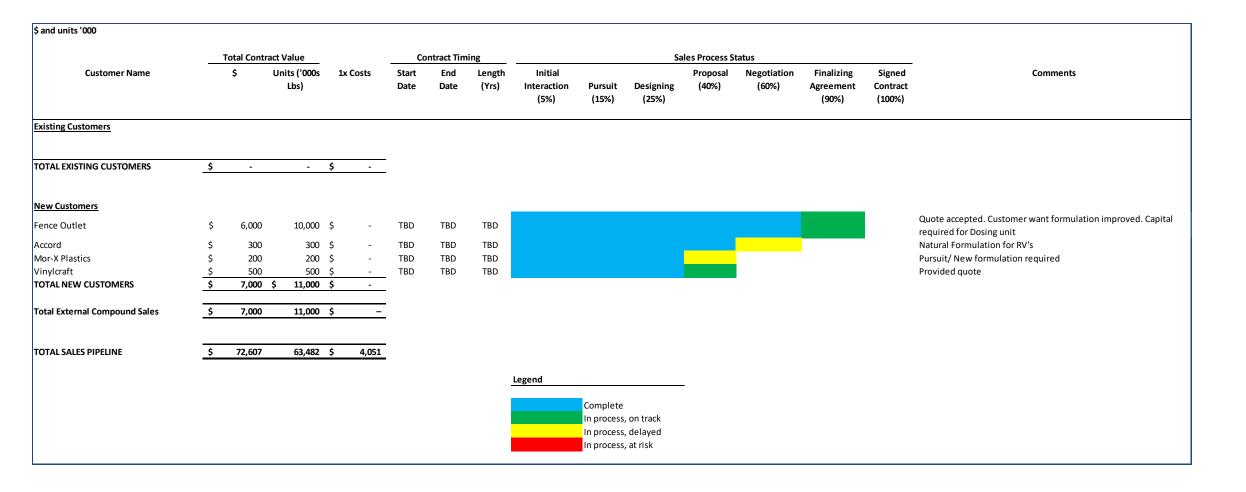
Total Closing Pipeline – Current Extrusions and Patio Doors



Total Closing Pipeline – New Extrusions and Patio Doors



Total Closing Pipeline – ENERGI Compound Solutions (ECS) External Sales



YTD Opex Analysis

\$'000

		YTD				Explanation	of \	Variance			V	ariance Impact	
			Variance	С	One-Time /			Change in		Total Variance		YoY Impact	Annualized
	Act	Bud	(B) / W	No	on-recurring	Timing		Run-rate	Other/FX	(B) / W		(B) / W	(B) / W
Payroll	\$ 3,365	\$ 3,489	\$ (124)	\$	(45)	\$ (15)	\$	(10)	\$ (54)	\$ (124) \$	(355)	\$ -
Bonus	\$ 448	\$ 454	\$ (5)	\$	-	\$ -	\$	-	\$ (5)	(5) \$	(6)	_
Commissions	\$ 72	\$ 119	\$ (47)	\$	(13)	\$ -	\$	(33)	\$ (1)	(47) \$	21	_
Marketing	\$ 462	\$ 649	\$ (187)	\$	-	\$ (178)	\$	-	\$ (9)	(187) \$	(348)	_
Benefits	\$ -	\$ -	\$ -	\$	-	\$ -	\$	-		_	. \$	-	_
Travel and entertainment	\$ 375	\$ 518	\$ (143)	\$	(52)	\$ (60)	\$	(26)	\$ (5)	(143) \$	(53)	_
Rent and facilities	\$ -	\$ -	\$ -	\$	-	\$ -	\$	-		_	. \$	-	_
Insurance	\$ 100	\$ 108	\$ (8)	\$	(8)	\$ -	\$	(0)	\$ (0)	(8	()	(11)	_
Professional fees	\$ 199	\$ 207	\$ (8)	\$	(4)	\$ -	\$	-	\$ (4)	(8	()	(9)	_
Office expense	\$ 89	\$ 93	\$ (4)	\$	(2)		\$	-	\$ (2)	(4) \$	(24)	_
IT	\$ 623	\$ 661	\$ (38)	\$	-	\$ (24)	\$	-	\$ (14)	(38	()	32	_
Bad Debts	\$ 55	\$ (2)	\$ 57	\$	59	\$ -	\$	-	\$ (2)	57	\$	131	_
FX	\$ (111)	\$ -	\$ (111)	\$	-	\$ -	\$	-	\$ (111)	(111) \$	(115)	_
JV Loss (Income)	\$ (57)	\$ (73)	\$ 16	\$	(2)	\$ 20	\$	-	\$ (2)	16	\$	(1)	-
Other Expenses	\$ 299	\$ 288	\$ 11	\$	(7)	\$ -	\$	26	\$ (9)	11	. \$	(18)	_
Total Opex	\$ 5,919	\$ 6,512	\$ (593)	\$	(74)	\$ (258)	\$	(43)	\$ (218)	\$ (593) \$	(754)	\$ -

- Lower payroll largely due to lower headcount and delays in hiring for open positions, lower than Planned benefits costs coupled with a positive Canadian FX impact
- Lower commissions as a result of revised estimates for accrual based on current sales
- Marketing expenses lower due to timing with budgeted expenditure
- Travel and Entertainment lower due to less travel by staff influenced by inclement weather impacting Customer operations
- IT coming in slightly behind budget due to timing as a result of contract negotiations
- Top up of Bad Debts provision in April to cover Ventana exposure

1x Costs

\$'000

		YTD		Exp	olan	nation of Variar	ice		Variance	e Impact
			Variance	Change in					Total Variance	Total Change in Estimate
	Act	AOP	B/(W)	Estimate		Timing		Other	B/(W)	B / (W)
Banking	\$ -	\$ _	\$ _	\$ _	\$	_	\$	_	\$ -	\$ -
Environmental	\$ -	\$ _	\$ _	\$ _	\$	_	\$	_	_	\$ -
Insight Sourcing	\$ -	\$ _	\$ _	\$ _	\$	_	\$	_	_	\$ -
IT	\$ 106	\$ 70	\$ (36)	\$ (20)	\$	_	\$	(16)	(36)	\$ (20)
Legal Fees	\$ 23	\$ _	\$ (23)	\$ _	\$	_	\$	(23)	(23)	\$ -
Professional Fees	\$ 64	\$ 39	\$ (25)	\$ _	\$	(11)	\$	(14)	(25)	\$ -
Mgmt Incentive	\$ 170	\$ 171	\$ 1	\$ _	\$	_	\$	1	1	\$ -
Laval Water Damage	\$ 145	\$ _	\$ (145)	\$ _	\$	_	\$	(145)	(145)	\$ -
Profit Velocity	\$ -	\$ _	\$ _	\$ _	\$	_	\$	_	_	\$ -
CAD Transfer Tax	\$ -	\$ _	\$ _	\$ _	\$	_	\$	_	_	\$ -
TSA	\$ -	\$ _	\$ _	\$ _	\$	_	\$	_	_	\$ -
Employee Restructuring Costs	\$ -	\$ _	\$ _	\$ _	\$	_	\$	_	_	\$ -
Other	\$ 3	\$ _	\$ (3)	\$ _	\$	_	\$	(3)	(3)	\$ -
Total 1X Costs	\$ 511	\$ 280	\$ (231)	\$ (20)	\$	(11)	\$	(201)	\$ (231)	\$ (20)

- IT Costs relate to Terrebonne ERP Syteline Project to set up certain modules and perform an upgrade to the system (\$50K), Disaster Recovery testing for JDE (\$40K) and DDL Consultant for ITSM Project (\$16K)
- Legal Costs of \$23K for Corporate Management Services
- Professional Fees include costs incurred for the OBI projects with The Practical Approach (\$50K) and Project Monaco costs (\$14K)
- Management staff incentive accrual (\$170K) in line with Budget
- Laval Water Damage costs relate to water clean-up services performed by Qualinet (\$145K, not planned); to be claimed through insurance provider net of a deductible of \$100K

Balance Sheet

	1	Dec-18	Jan-19	-	Feb-19	1	Vlar-19	Apr	-19		Varian	ce
\$'000		Act	Act		Act		Act	Act		Bud	\$	%
Current Assets												
Cash and cash equivalents	\$	0	\$ 3	\$	3	\$	3	\$ 3	\$	3	\$ 0	11.0%
Short term investments		_	_		_		_	_		_	_	N/A
Accounts receivable, gross		8,958	9,182		9,929		11,613	13,369		15,256	(1,887)	(12.4%
Accounts receivable, reserves		(363)	(393)		(393)		(399)	(425)		(679)	254	(37.4%
Accounts receivable, net		8,594	8,789		9,536		11,214	12,944		14,577	(1,633)	(11.2%
Inventory, gross		31,776	34,588		36,157		35,647	34,119		34,813	(693)	(2.0%
Inventory, reserves		(1,467)	(1,497)		(1,514)		(1,497)	(1,562)		(1,704)	142	(8.3%
Inventory, net		30,309	33,091		34,642		34,150	32,557		33,108	(551)	(1.7%
Prepaid expenses and other current assets		2,942	3,145		3,030		3,051	3,909		4,043	(135)	(3.3%
Other current assets		901	761		864		804	790		837	(47)	(5.6%
Total Current Assets		42,746	45,790		48,076		49,223	50,203		52,568	(2,365)	(4.5%
Non-Current Assets												
Property, plant & equipment, gross		64,977	66,687		67,249		66,818	67,503		69,891	(2,388)	(3.4%
Accumulated depreciation		(17,639)	(18,755)		(19,488)		(19,863)	(20,649)		(19,435)	(1,214)	6.2%
Property, plant & equipment, net		47,338	47,932		47,761		46,955	46,853		50,456	(3,603)	(7.1%
Deferred financing cost		548	546		533		510	499		504	(6)	(1.1%
Deferred tax asset		2,879	2,961		2,963		2,898	2,913		1,367	1,547	113.2%
Other non-current assets		2,616	2,688		2,690		2,644	2,685		3,093	(408)	(13.2%
Total Non-Current Assets		53,382	54,127		53,947		53,007	52,950		55,420	(2,470)	(4.5%
Total Assets	\$	96,127	\$ 99,917	\$	102,023	\$	102,229	\$ 103,153	\$	107,989	\$ (4,835)	(4.5%
Current Liabilities												
Bank Debt	\$	10,222	\$ 14,340	\$	16,533	\$	18,750	\$ 19,505	\$	21,999	\$ (2,494)	(11.3%
Current Portion - Long Term Debt		1,628	1,678		1,665		1,639	1,648		1,800	(153)	(8.5%
Accounts payable		12,709	11,725		12,319		12,200	12,267		13,614	(1,347)	(9.9%
Accrued liabilities		3,343	4,045		3,378		3,727	3,515		4,002	(487)	(12.2%
Accrued compensation		2,521	2,492		2,800		2,877	3,338		3,464	(126)	(3.6%
Income taxes payable		(246)	(189)		(102)		(344)	(275)		495	(770)	(155.4%
Contingent consideration		1,301	1,301		1,301		1,301	1,301		_	1,301	N/A
Other current liabilities		97	101		97		124	125		143	(18)	(12.6%
Total Current Liabilities		31,576	35,493		37,990		40,273	41,423		45,517	(4,094)	(9.0%
Long-term liabilities												
Long-term debt less current maturities		12,006	12,248		12,114		11,679	11,609		11,574	36	0.3%
Deferred income taxes		9,610	9,753		9,757		9,642	9,669		7,785	1,884	24.2%
Other non-current liabilities		1,468	1,525		1,530		1,491	1,503		1,430	72	5.1%
Total Long-Term Liabilities		23,084	23,526		23,400		22,812	22,781		20,789	1,992	9.6%
Total Liabilities		54,660	59,019		61,391		63,085	64,205		66,306	(2,102)	(3.2%
Commitments and contingencies		-	_		_		_	_		_	_	N/A
Shareholders' Equity												
Common stock		12,610	12,610		12,610		12,610	12,610		12,610	0	0.0%
Retained earnings		30,039	29,143		28,871		27,592	27,350		29,602	(2,252)	(7.6%
Accumulated other comprehensive income		(1,181)	(855)		(850)		(1,058)	(1,011)		(530)	(481)	90.9%
Total Shareholders' Equity		41,467	40,898		40,632		39,144	38,948		41,682	(2,734)	(6.6%
Total Liabilities and Shareholders' Equity	\$	96,127	\$ 99,917	ć	102,023	ć	102,229	\$ 103,153	ć	107,989	\$ (4,835)	(4.5%

- Net A/R vs. Budget is lower by \$1,633K (11.2%) largely due to reduction in YTD Sales by 11.53% vs Budget. Furthermore, there is an unfavorable F/X impact of \$483K (actual rate of 1.344 [or USD\$ 0.744] vs. Budget rate of 1.30 [or USD\$ 0.77])
- Decrease in inventory levels vs Bud by \$551K due to reduced production in response to shortfall in Sales
- PP&E lower vs Bud by\$3,603K largely due to an unfavorable F/X impact of \$1,074K (actual rate of 1.344 [or USD\$ 0.744] vs. the Budget rate of 1.30 [or USD\$ 0.77]) and lower Capex spending than budgeted YTD of \$1,315K
- Other non-current assets reduction of \$408K vs Bud due to a reduction in JV equity income in the month and an unfavorable F/X impact
- Decrease in Bank Debt due to a combination of not paying out the contingent consideration liability of \$1.3M, lower Capex spending due to 'Hold-off' strategy and lower purchases as a result of inventory reaching optimum levels and lower than anticipated Sales. Also, a favorable FX impact on Canadian Debt (actual rate of 1.344 [or USD\$ 0.744] vs. the Budget rate of 1.30 [or USD\$ 0.77])
- Decrease in AP of \$1.3M (9.9%) vs Bud as a result of lower Capex purchases than Plan and a favorable F/X impact on Canadian liabilities (actual rate of 1.344 [or USD\$ 0.744] vs. the Budget rate of 1.30 [or USD\$ 0.77])

Cash Flow Statement

		MTD		Varian	ice	PY-MTD	Varia	ance	YTD		Varian	nce	PY YTD	Varia	ance
\$'000		Act	Bud	\$	%	Act	\$	%	Act	Bud	\$	%	ACT	\$	%
Cash flow from operations															
Net Income (Loss)	\$	(242) \$	(160) \$	(82)	51.0% \$	(375) \$	133	(35.5%)	\$ (2,679) \$	(2,960) \$	281	(9.5%) \$	(2,275) \$	(404)	17.8%
Depreciation, amortization and other		702	736	(34)	(4.6%)	638	64	10.1%	2,860	2,881	(21)	(0.7%)	2,535	325	12.8%
Non-cash loss/expense (gain)		(62)	(357)	295	(82.6%)	75	(137)	(182.9%)	(30)	735	(765)	(104.0%)	80	(110)	(137.1%)
Deferred income tax		27	_	27	N/A	13	15	116.1%	60	148	(89)	(59.8%)	(1,115)	1,175	(105.3%)
Change in operating assets and liabilities:															
Accounts receivable		(1,730)	(1,917)	187	(9.8%)	(1,185)	(544)	45.9%	(4,350)	(6,070)	1,721	(28.3%)	(3,060)	(1,289)	42.1%
Inventory		1,593	(198)	1,791	(904.1%)	(987)	2,580	(261.4%)	(2,249)	(2,799)	551	(19.7%)	(6,116)	3,868	(63.2%)
Prepaid expenses and other current assets		(843)	(757)	(86)	11.4%	(678)	(165)	24.3%	(856)	(1,038)	182	(17.5%)	(1,160)	304	(26.2%)
Accounts payable		68	(620)	687	(110.9%)	(605)	673	(111.2%)	(442)	905	(1,347)	(148.9%)	1,726	(2,168)	(125.6%)
Accrued expenses		249	666	(417)	(62.6%)	752	(503)	(66.9%)	988	1,853	(864)	(46.7%)	(1,035)	2,023	(195.5%)
Accrued income taxes		69	(462)	531	(114.9%)	(9)	78	(877.2%)	(28)	(154)	126	(81.7%)	128	(156)	(122.0%)
Other changes in operating assets and liabiliti	ie	1	26	(25)	(95.6%)	18	(17)	(93.8%)	28	(1,255)	1,283	(102.2%)	24	4	15.8%
Other cash flow from operations		_	_	_	N/A	_	_	N/A	_	_	_	N/A	-	_	N/A
Total Cash Flow from Operations	\$	(168) \$	(3,044) \$	2,875	(94.5%) \$	(2,344) \$	2,175	(92.8%)	\$ (6,698) \$	(7,755) \$	1,057	(13.6%) \$	(10,269) \$	3,572	(34.8%)
Cash flow from investing															
Additions to property, plant and equipment	\$	(448) \$	(943) \$	495	(52.5%) \$	(683) \$	235	(34.4%)	\$ (2,028) \$	(3,445) \$	1,417	(41.1%) \$	(3,117) \$	1,089	(34.9%)
Earnout payments		_	_	_	N/A	_	_	N/A	_	_	_	N/A	_	_	N/A
Other cash flow from investing		_	_	_	N/A	_	_	N/A	_	_	_	N/A	_	_	N/A
Total Cash Flow from Investing	\$	(448) \$	(943) \$	495	(52.5%) \$	(683) \$	235	(34.4%)	\$ (2,028) \$	(3,445) \$	1,417	(41.1%) \$	(3,117) \$	1,089	(34.9%)
Cash flow from financing															
Proceeds from the issuance (repayment) of short	t- \$	754 \$	4,130 \$	(3,376)	(81.7%) \$	2,511 \$	(1,757)	(70.0%)	\$ 9,282 \$	11,776 \$	(2,494)	(21.2%) \$	13,214 \$	(3,932)	(29.8%)
Proceeds from the issuance of debt		0	_	0	N/A	630	(630)	(100.0%)	0	_	0	N/A	630	(630)	(100.0%)
Repayment of debt		(138)	(143)	5	(3.8%)	(114)	(23)	20.5%	(553)	(573)	20	(3.4%)	(458)	(96)	20.9%
Common stock cash dividends paid		_	_	_	N/A	_	_	N/A	_	_	_	N/A	_	_	N/A
Other cash flow from financing		_	_	_	N/A	_	_	N/A	_	_	_	N/A	-	_	N/A
Total Cash Flow from Financing	\$	616 \$	3,987 \$	(3,370)	(84.5%) \$	3,026 \$	(2,410)	(79.6%)	\$ 8,729 \$	11,203 \$	(2,474)	(22.1%) \$	13,386 \$	(4,658)	(34.8%)
Effect of FX rates on cash and cash equivalents	\$	- \$	- \$	_	N/A \$	- \$	_	N/A	\$ - \$	- \$	-	N/A \$	- \$	_	N/A
Net change in cash	\$	0 \$	0 \$	0	3197% \$	(0) \$	0	(103.9%)	\$ 3 \$	3 \$	0	11.0% \$	(0) \$	3	(1208.7%)
Beginning cash		3	3	0	10.6%	0	3	1117.9%	0	0	_	0.0%	(0)	0	(100.1%)
Change in cash		0	0	0	3197%	(0)	0	(103.9%)	3	3	0	11.0%	(0)	3	(1208.7%)
Ending cash	\$	3 \$	3 \$	0	11.0% \$	(0) \$	3	(653927.2%)	\$ 3 \$	3 \$	0	11.0% \$	(0) \$	3	(653927.2%)

Covenant Analysis

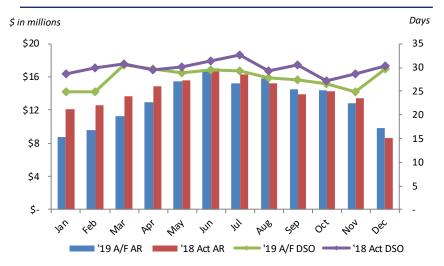
	Actual	Actual	Actual	Actual	Actual	Budget							
(US\$ '000s)	Dec-18	Jan-19	Feb-19	Mar-19	Apr-19	May-19	Jun-19	Jul-19	Aug-19	Sep-19	Oct-19	Nov-19	Dec-19
Excess Availability													
Borrowing Base	27,127	24,989	24,640	25,741	28,175	30,212	31,111	33,609	32,672	33,629	32,828	32,953	32,448
Total Revolver Debt	10,222	14,340	16,533	18,750	19,505	21,889	21,463	20,653	20,722	18,469	18,098	14,909	13,864
Excess Availability	16,904	10,649	8,107	6,991	8,670	8,323	9,648	12,956	11,950	15,160	14,730	18,044	18,584
EA % of Borrowing Base	62.3%	42.6%	32.9%	27.2%	30.8%	27.5%	31.0%	38.5%	36.6%	45.1%	44.9%	54.8%	57.3%
Minimum EA% (or <\$5.25M)	15.0%	15.0%	15.0%	15.0%	15.0%	15.0%	15.0%	15.0%	15.0%	15.0%	15.0%	15.0%	15.0%
Compliance	ОК												
FCCR Calculation													
TTM EBITDA	8,112	7,865	8,971	8,618	8,575	8,961	9,920	9,571	10,056	9,312	9,917	10,201	11,215
Total Capex	462	489	531	560	448	943	943	492	492	492	398	398	398
TTM Capex	7,822	7,266	7,354	7,115	7,577	7,633	7,877	7,586	7,440	7,321	7,177	6,647	6,583
Cash Taxes	_	(252)	-	257	_	_	-	-	-	_	_	_	_
TTM Cash Taxes	671	418	418	140	5	5	5	5	5	5	5	5	5
Numerator	(381)	180	1,198	1,364	993	1,323	2,038	1,979	2,611	1,986	2,735	3,549	4,628
Cash Interest on existing ABL	161	156	165	189	184	206	203	201	202	190	190	173	168
Cash Interest on additional debt	-	-	-	-	-	-	-	-	-	-	-	-	-
TTM Cash Interest	1,869	1,918	1,966	2,019	2,051	2,094	2,123	2,143	2,167	2,188	2,208	2,220	2,227
Principal Payments on additional debt	138	138	139	138	138	141	141	141	141	141	141	141	141
TTM Principal Payments	1,387	1,412	1,436	1,462	1,490	1,520	1,551	1,582	1,613	1,645	1,677	1,679	1,682
Denominator	3,256	3,330	3,402	3,482	3,541	3,614	3,673	3,724	3,781	3,833	3,885	3,898	3,909
FCCR Ratio	(0.1)	0.1	0.4	0.4	0.3	0.4	0.6	0.5	0.7	0.5	0.7	0.9	1.2
Minimum FCC	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Compliance	Breach	ОК											

13-Week Cash Flow Forecast

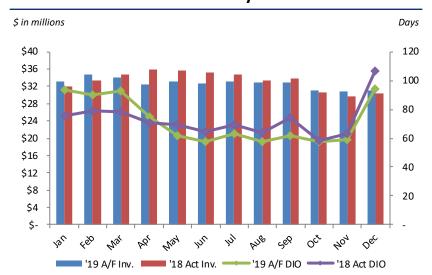
Days in Week	7	7	7	7	7	7	7	7	7	7	7	7	7	7
Date	04/26/19	05/03/19	05/10/19	05/17/19	05/24/19	05/31/19	06/07/19	06/14/19	06/21/19	06/28/19	07/05/19	07/12/19	07/19/19	07/26/19
Cash Flow Roll-Up:														
Total Inflows - Operational	2,178	1,772	2,419	2,670	2,670	3,331	3,168	4,060	3,319	3,639	3,847	4,236	4,325	4,360
Danaista farma Oscatamana kanadan AD	0.470	0.070	0.440	0.007	0.007	0.004	4.540	1.488	050	050	050			
Receipts from Customers based on AR / New Net External Sales	2,178	2,270	2,416	2,667	2,667	2,834 494	1,519 1.647	2.570	253 3.064	253 3.383	253 3.591	3.757	3.847	3.882
New Affiliate Sales	-	- 498	3	3	3	3	2	2,370	2	2,363	2	478	478	478
Total Outflows - Operational	(4,085)	(5,472)	(5,384)	(5,190)	(3,550)	(2,332)	(3,539)	(3,953)	(4,287)	(3,375)	(4,641)	(2,800)	(5,188)	(3,226)
Payments to Suppliers based on AP Agin	(1,505)	(2,814)	(836)	(1,228)	(942)	(930)	(717)	(712)	(699)	(628)	0	0	0	0
Materials	(1,216)	(226)	(671)	(448)	(226)	(523)	(688)	(985)	(1,876)	(1,876)	(1,753)	(1,704)	(1,704)	(1,704)
Conversion Costs	(667)	(701)	(694)	(348)	(712)	(442)	(888)	(532)	(782)	(442)	(1,133)	(542)	(1,291)	(553)
Other COGS	(189)	(189)	(189)	(189)	(192)	(195)	(235)	(195)	(195)	(200)	(240)	(199)	(199)	(190)
Selling Costs	(149)	(38)	(168)	(38)	(113)	(38)	(174)	(38)	(105)	(34)	(206)	(121)	(114)	(37)
General and Administrative	(263)	(107)	(258)	(107)	(161)	(108)	(233)	(108)	(152)	(98)	(424)	(98)	(159)	(106)
Intercompany Material Purchases	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Capex	(97)	(97)	(97)	(97)	(97)	(97)	(97)	(97)	(97)	(97)	(136)	(136)	(136)	(136)
Taxes	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Management Fees	0	0	0	0	0	0	0	0	0	0	(250)	0	0	0
Resin rebate	0	0	0	0	0	0	0	0	0	0	0	0	0	0
TSA Fees	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Insurance	0	0	(600)	0	(600)	0	0	0	0	0	0	0	0	0
Performance Payment to Westlake	0	(1,300)	(1,300)	(1,300)	0	0	0	0	0	0	0	0	0	0
2017 bonus payment	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Material received but not invoiced	0	0	(570)	(1,435)	(507)	0	(507)	(1,286)	(380)	0	(500)	0	(1,586)	(500)
Projected Operational Cash Flow	(1,906)	(3,700)	(2,964)	(2,520)	(880)	999	(370)	106	(968)	264	(795)	1,436	(863)	1,134
Cash receipts more (less) than projection	468	837 1,416	717 2.299	0	0	0	0	0	0	0	0	0	0	0
Cash outflows less (more) than projectio	160	0	1,163	0	0	0	0	0	0	0	0	0	0	0
(Adjustment) (Adjustment)	0	0	0	0	0	0	0	0	0	0	0	0	0	0
(Adjustment)	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Actual Operational Cash Flow	(1,278)	(1,447)	1,214	(2,520)	(880)	999	(370)	106	(968)	264	(795)	1,436	(863)	1,134
				, , ,										
Bank interest	0	(173)	0	0	0	(8)	(139)	0	0	0	(147)	0	0	0
Bridge Loan Repayment	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Term Loan	0	(137)	0	0	0	0	(137)	0	0	0	(137)	0	0	0
Monitoring Fees Other Inflows/Outflows	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Transaction Expense	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Bank Fees	0	(3)	0	(11)	0	(3)	0	(10)	0	0	(3)	0	(10)	0
Total Financial Cash Flow	0	(312)	0	(11)	0	(10)	(276)	(10)	0	0	(286)	0	(10)	0
Total Cash Flow	(1,278)	(1,759)	1,214	(2,531)	(880)	989	(647)	96	(968)	264	(1,081)	1,436	(873)	1,134
Adjusted Loan Balance	17,475	18,400	18,550	21,081	21,961	20,972	21,619	21,524	22,493	22,229	23,310	21,874	22,748	21,613
Term Loan	13,221	13,092	13,095	13,095	13,095	13,095	12,958	12,958	12,958	12,958	12,821	12,821	12,821	12,821
Total Debt	30,696	31,492	31,645	34,176	35,055	34,067	34,577	34,482	35,450	35,187	36,131	34,695	35,568	34,434
Revolver Availability	10,671	9,756	9,610	7,079	6,929	7,917	7,270	7,365	8,578	8,842	7,761	9,197	8,323	12,274

Working Capital and Cash Conversion Cycle

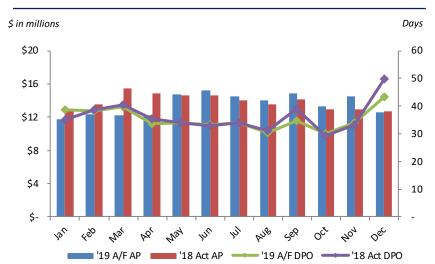




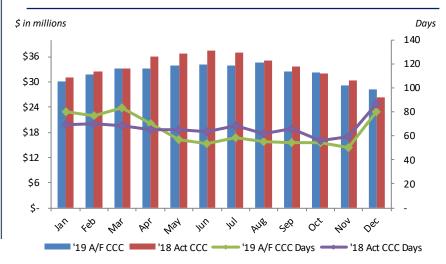
Inventory



Accounts Payable



Cash Conversion Cycle



AR and AP Aging Detail

\$'000

			AR	Aging			
Days	F	eb-19	Ν	/lar-19	A	Apr-19	%
0-30	\$	8,512	\$	9,132	\$	10,855	83.9%
30-60		661		1,725		1,324	10.2%
60-90		156		119		413	3.2%
>90		207		238		352	2.7%
Total	\$	9,536	\$	11,214	\$	12,944	100.0%

			ΑP	Aging			
Days	F	eb-19	N	/lar-19	A	\pr-19	%
0-30	\$	10,370	\$	9,266	\$	9,331	76.1%
30-60		1,841		2,374		2,144	17.5%
60-90		77		449		633	5.2%
>90		31		111		159	1.3%
Total	\$	\$ 12,319		12,200	\$	12,267	100.0%

Management Discussion

- Stable DSO at 30 days in 2019
- Increase in AR balance due to Improved Sales vs Mar
- Increase in 60-90 category due to gap caused by changeover of AR personnel in addition to delay on certain customer receipts, which is being tracked vigorously

Decrease in DPO days from 40 in March to 34 in April following payments due on a few large invoices from prior months

Executive Summary

Financial Review

Full Year Financial Outlook

Governance Reporting

Appendix

Business Unit Analysis

Full Year Outlook Consolidated P&L Summary

First Part 1,2,5,5	\$'000		F	Y		 Var	<u>r</u>	PY	Var	
Denits shipped ('000)			Fsct		Bud	\$	%	Act	\$	%
Bookings (\$000) \$ 176,698 \$ 180,948 \$ 14,250 \$ 2.3% \$ 13,588 \$ 3,109 \$ 1.8% Backlog (\$000) \$ 11,911 \$ 1.911 \$ - 0.00° \$ 8,368 \$ 3,543 \$ 4.2% Gross Revenue \$ 18,649 \$ 18,697 \$ 6,027 \$ 3.4% \$ 10,28 \$ 1,367 \$ 0.8% Adj. to Gross Revenue (9,517) \$ (9,87°) \$ 300 \$ (3,4%) \$ (10,57°) \$ 1,558 \$ 0.9% Net Revenue 172,133 \$ 178,160 \$ (6,027) \$ (3,4%) \$ 10,57° \$ 1,558 \$ 0.9% Material 84,87° \$ 88,355 \$ (3,47°) \$ (3,9%) \$ 33,40 \$ 1,456 \$ 1.7% Labor 37,456 \$ 38,337 \$ (10,12) \$ (2,4%) \$ 36,503 \$ (1,23) \$ (1,59) \$ (1	Units Produced ('000)		105,319		108,274	(2,955)	(2.7%)	96,146	9,173	9.5%
Backlog ('\$000) \$ 11,911 \$ 11,911 \$ 0.0% \$ 3,838 \$ 3,543 42.3% Gross Revenue \$ 181,649 \$ 180,836 \$ (6,387) (3,4%) \$ 180,283 \$ 1,367 0.8% Adj. to Gross Revenue (9,577) (9,876) 300 (3,0%) (9,708) 192 (2,0%) Material 84,876 88,355 (3,479) (3,9%) 83,420 1,456 1,7% Labor 37,456 38,371 (915) (2,4%) 38,503 (1,047) (2,7%) Other COGS 141,880 146,986 (5,077) (3,4%) 142,807 (829) Total COGS 141,880 146,986 (5,077) (3,4%) 142,807 (827) (1,045) (2,2%) (1,23) (8,5%) Gross Margin 30,153 31,173 (1,020) (3,3%) 22,767 2,386 8,6% Gross Margin 30,153 12,772 (125) (2,4%) 7,045 2,29 2,4% ABD 31,245	Units Shipped ('000)		105,591		109,580	(3,988)	(3.6%)	104,464	1,127	1.1%
Gross Revenue \$ 181,649 \$ 180,366 \$ (6,387) (3.4%) \$ 180,283 \$ 1,367 0.8% Adj. to Gross Revenue (9,517) (9,876) 360 (3,6%) (9,708) 192 (2,0%) Net Revenue 172,133 178,160 (6,027) (3,4%) (3,3%) 83,402 1,456 1,7% Labor 37,456 88,351 (915) (2,4%) 38,503 (1,047) (2,7%) Other COGS 19,648 20,261 (612) (3,0%) 20,385 (1,047) (2,7%) Total COGS 141,380 146,986 (5,007) (3,3%) 27,767 2,386 8.6% Gross Margin 30,153 31,73 (1,020) (3,3%) 27,767 2,386 8.6% Gross Margin 17,5% 17,5% 17,5% 16,3% 16,3% 16,3% R&D - - - - N/A - - N/A Administrative 12,449 12,772 (323)	Bookings (\$'000)	\$	176,698	\$	180,948	\$ (4,250)	(2.3%)	\$ 173,588	\$ 3,109	1.8%
Adj. to Gross Revenue (9,517) (9,876) 360 3.6% (9,708) 192 (2,0%) Net Revenue 172,133 178,160 (6,072) (3,4%) (170,574) 1,558 0.9% Material 88,875 88,355 (3,479) (3,9%) 83,420 1,456 1,7% Labor 37,456 88,355 (3,479) (2,24%) 38,303 (1,047) (2,7%) Other COGS 141,980 146,986 (5,07) (3,4%) 142,807 (3,26) (5,07) Gross Margin 30,153 31,173 (1,00) (3,3%) 27,767 2,366 6,86 Gross Margin 17,5% 17,5% 17,5% 16,3% 16,3% 18,0 18,0 18,0 18,0 18,0 18,0 18,0 18,0 18,0 18,0 18,0 19,1 12,1 19,1 12,1 19,1 12,1 12,1 12,1 12,1 12,1 12,1 12,1 12,1 12,1 12,1 12,1	Backlog ('\$000)	\$	11,911	\$	11,911	\$ -	0.0%	\$ 8,368	\$ 3,543	42.3%
Net Revenue 172,133 178,160 (6,027) (3,4%) 170,734 1,558 0.9% Material 84,876 88,355 (3,479) (3,9%) 83,420 1,456 1,7% Labor 37,466 38,371 (915) (2,4%) 38,503 (1,047) (2,7%) Other COGS 19,648 20,261 (612) (3,0%) 10,285 (1,236) (5,97) Total COGS 141,980 146,986 (5,007) (3,4%) 142,07 (827) (0,6%) Gross Margin 30,153 31,173 (1,020) (3,3%) 12,07 (2,386) 8,6% Gross Margin 7,072 7,247 (175) (2,4%) 7,045 2,386 8,6% Administrative 12,449 12,772 (1323) (2,5%) 41,8% 302 (652) 2,209 21,6% Administrative 19,955 11,382 (428) 33,6% 10,180 774 7,6% Total Opex 19,955 11,	Gross Revenue	\$	181,649	\$	188,036	\$ (6,387)	(3.4%)	\$ 180,283	\$ 1,367	0.8%
Material 84,876 88,355 (3,479) (3.9%) 83,420 1,456 1.7% Labor 37,365 38,371 (915) (2,4%) 38,503 (1,047) (2.7%) Other COGS 19,688 20,261 (612) (3.0%) 20,885 (1,236) (5.9%) Total COGS 141,980 146,986 (5,007) (3.4%) 142,807 (827) (0.6%) Gross Margin 30,153 31,173 (1,020) (3.3%) 127,67 2,386 8.6% Gross Margin 17.5% 17.5% - N/A - - N/A Sales & Marketting 7,072 7,47 (17.5) (2.4%) 10,48 0.4% Administrative 12,449 12,772 (323) (2.5%) 10,240 2,209 2,16% Other Opex 3323 (228) 49.5 41.8% 302 (625) (2072%) Total Opex 19,958 13,332 (428) 3.3% 10,110	Adj. to Gross Revenue	<u></u>	(9,517)		(9,876)	360	(3.6%)	(9,708)	192	(2.0%)
Labor	Net Revenue		172,133		178,160	(6,027)	(3.4%)	170,574	1,558	0.9%
Other COGS 19,648 20,261 (612) (3.0%) 20,885 (1,236) (5.9%) Total COGS 141,980 146,986 (5,007) (3.4%) 142,807 (827) (0.6%) Gross Margin 30,153 31,173 (1,020) (3.3%) 27,767 2,386 8.6% Gross Margin % 17.5% 17.5% 17.5% 17.5% 17.5% 17.6% - - N/A Sales & Marketting 7,072 7,247 (175) (2.4%) 7,045 28 0.4% Administrative 12,449 12,772 (323) (2.5%) 10,240 2,209 21.6% Other Opex 13,93 12,979 (593) 3.0% 10,240 2,209 21.6% Total Opex 19,198 19,791 (593) 3.0% 10,180 774 7.6% EBITDA 6.4% 6.4% 1629 41,80 41,91 11,91 1,05 1,06 1,02 1,01 1,05 1,01	Material		84,876		88,355	(3,479)	(3.9%)	83,420	1,456	1.7%
Total COGS 141,980 146,986 (5,007) (3.4%) 142,807 (827) (0.6%) Gross Margin 30,153 31,173 (1,020) (3.3%) 27,767 2,386 8.6% Gross Margin % 17.5% 16.3% 16.3% 16.3% 16.3% R&D 7.072 7,247 (175) (2.4%) 7,045 2.8 0.4% Administrative 12,449 12,772 (323) (2.2%) 10,240 2,209 21.6% Other Opex (323) (228) (95) 41.8% 302 (625) (207.2%) Total Opex 19,198 19,791 (593) (3.0%) 17,587 1,611 9.2% EBITDA 10,955 11,382 (428) (3.8%) 10,102 74 7.6% EBITDA % 6.4% 6.4% 6.4% 6.4% 6.4% 6.4% 6.4% 6.4% 6.0% 75.0% 74 (15.5%) EBITDA % 1,000 3,301 3,8	Labor		37,456		38,371	(915)	(2.4%)	38,503	(1,047)	(2.7%)
Gross Margin 30,153 31,173 (1,020) (3.3%) 27,767 2,386 8.6% Gross Margin % 17.5% 17.5% 16.3% 16.3% 17.5% 16.3% 18.3% 27,767 2,386 8.6% R&D 7 7 7 17.59 12.4% 7,045 28 0.4% Administrative 12,449 12,772 (323) (2.5%) 10,240 2,209 21.6% Other Opex 132,33 12,772 (323) (2.5%) 10,140 2,209 21.6% Other Opex 19,198 19,791 (593) (3.0%) 17,587 1,611 9.2% BITDA 10,955 11,382 (428) (3.8%) 10,180 774 7.6% EBITDA 6.4% 6.4% 6.4% 6.4% 6.4% 6.6% 6.0% 6.0% 6.0% 6.0% 6.0% 6.0% 6.0% 6.0% 6.0% 6.0% 6.0% 6.0% 6.0% 6.0% 6.0%	Other COGS	<u></u>	19,648		20,261	(612)	(3.0%)	20,885	(1,236)	(5.9%)
R&D - - - N/A - - N/A Sales & Marketing 7,072 7,247 (175) (2,4%) 7,045 28 0,4% Administrative 12,449 12,772 (323) (2,5%) 10,240 2,209 21,6% Other Opex 19,198 19,791 (593) (3,0%) 17,587 1,611 9,2% EBITDA 10,955 11,382 (428) (3,8%) 10,180 774 7,6% EBITDA % 6,4% 6,4% 6,4% 6,6% 6,0% 1,080 7,74 1,611 9,2% EBITDA % 6,4% 6,4% 6,4% 6,4% 1,080 7,74 1,080 7,74 7,76% EBITDA % 6,4% 6,4% 6,4% 1,417 1,17,7% 1,0180 7,74 1,55% EBITDA % 6,4% 6,4% 6,4% 1,417 1,17,7% 1,01215 3,633 3,55% EBITDA % 1,0,0 1,0,	Total COGS		141,980		146,986	(5,007)	(3.4%)	142,807	(827)	(0.6%)
R&D - - - N/A - - N/A Sales & Marketing 7,072 7,247 (175) (2,4%) 7,045 28 0,4% Administrative 12,449 12,772 (323) (2,5%) 10,240 2,209 21,6% Other Opex 3323 (228) (95) 41,8% 302 (65) (207,2%) Total Opex 19,198 19,791 (593) (3,0%) 17,587 1,611 9,2% EBITDA 10,955 11,382 (428) (3,8%) 10,180 74 7,6% EBITDA 6.4% 6.4% 6.4% 6.6% 6.6% 6.0% 6.0% 6.0% 7 13,5%) 7 1,55% 1,543 1,55% 1,349 9 4,71 1,55% 1,543 1,55% 1,417 1,77,7% \$ 1,051 9 4,6 4 1,55% 1,417 1,77,7% \$ 1,051 9 4,6 4 1,55% 1,417	Gross Margin		30,153		31,173	(1,020)	(3.3%)	27,767	2,386	8.6%
Sales & Marketing 7,072 7,247 (175) (2,4%) 7,045 28 0.4% Administrative 12,449 12,772 (323) (2.5%) 10,240 2,209 21,6% Other Opex (323) (228) (95) 41.8% 302 (655) (207.2%) Tad Opex 19,98 19,791 (593) (3.0%) 17,587 1,611 9.2% EBITDA 10,955 11,382 (428) (3.8%) 10,180 74 7,66 EBITDA 6.4% 6.4% 6.4% 6.4% 6.6% 6.0% 6.0% Petrincome (Loss) \$ (3,019) \$ (3,300) 281 (8.5%) \$ (3,490) \$ 471 (13.5%) Capex \$ (3,019) \$ (3,000) \$ (1,417) (1,77%) \$ (3,490) \$ 471 (13.5%) Densision \$ (3,019) \$ (3,000) \$ (1,417) (1,27%) \$ (3,400) \$ (3,500) \$ (3,500) \$ (3,400) \$ (3,400) \$ (3,500) \$ (3,500) \$ (3,	Gross Margin %		17.5%		17.5%			16.3%		
Administrative 12,449 12,772 (323) (2.5%) 41.8% 302 2.05 2.05% Total Opex 19,198 19,791 (593) (3.0%) 17,587 1,611 9.2% EBITDA 10,955 11,382 (428) (3.8%) 10,180 774 7.6% EBITDA % 6.4% 6.4% 6.4% 6.8% 3.300 2.81 (8.5%) 3.490 \$ 471 (13.5%) Net Income (Loss) \$ (3,019) \$ (3,000) 1,417 (17.7%) \$ (3,491) \$ (3,503) (3,5%) Opex \$ (6,583) \$ (8,000) \$ 1,417 (17.7%) \$ (3,491) \$ 471 (13.5%) Opex \$ (6,583) \$ (8,000) \$ 1,417 (17.7%) \$ (3,491) \$ 3,633 (35.6%) Opex \$ (6,583) \$ (8,000) \$ 1,417 (17.7%) \$ 1,0215 \$ 3,633 (35.6%) Opex \$ (6,582) \$ (10,783) \$ (124) (1.2%) \$ 1,031 \$ 341 \$ 3.36 \$ (3	R&D		_		_	_	N/A	_	_	N/A
Other Opex (323) (228) (95) 41.8% 302 (625) (207.2%) Total Opex 19,198 19,791 (593) (3.0%) 17,587 1,611 9.2% EBITDA 10,955 11,382 (428) (3.8%) 10,180 774 7.6% EBITDA % 6.4% 6.4% - - 6.0% -	Sales & Marketing		7,072		7,247	(175)	(2.4%)	7,045	28	0.4%
Total Opex 19,198 19,791 593 (3.0%) 17,587 1,611 9.2% EBITDA 10,955 11,382 (428) (3.8%) 10,180 774 7.6% EBITDA % 6.4% 6.4% 3.8% 10,180 774 7.6% Net Income (Loss) \$ (3,019) (3,300) 281 (8.5%) (3,490) 471 (13.5%) Capex \$ (6,583) (8,000) 1,417 (17.7%) \$ (3,490) 471 (13.5%) Payroll \$ 10,659 \$ 10,783 \$ (124) (1.2%) \$ 10,318 \$ 341 3.3% Bonus 1,355 1,361 (5) (0.4%) 159 1,196 752.7% Commissions 311 358 (47) (13.1%) 187 125 66.7% Marketing 1,593 1,780 (187) (10.5%) 1,679 (86) (5.1%) Benefits - - - N/A - - N/A <	Administrative		12,449		12,772	(323)	(2.5%)	10,240	2,209	21.6%
EBITDA 10,955 11,382 (428) (3.8%) 10,180 774 7.6% EBITDA % 6.4% 6.4% 6.4% 6.4% 6.0% 774 7.6% Net Income (Loss) \$ (3,019) \$ (3,300) \$ 281 (8.5%) \$ (3,490) \$ 471 (13.5%) Capex \$ (6,583) \$ (8,000) \$ 1,417 (17.7%) \$ (10,215) \$ 3,633 (35.6%) Opex Overview: Payroll \$ 10,659 \$ 10,783 \$ (124) (1.2%) \$ 10,318 \$ 341 3.3% Bonus 1,355 1,361 (5) (0.4%) 159 1,196 752.7% Commissions 311 358 (47) (13.1%) 1679 (86) (5.1%) Marketing 1,593 1,780 (187) (10.5%) 1,679 (86) (5.1%) Benefits - - - N/A 1,679 (86) (5.1%) Travel and entertainment 1,444 1,587 (143)	Other Opex		(323)		(228)	(95)	41.8%	302	(625)	(207.2%)
Ret Income (Loss) 5 (3,019) \$ (3,300) \$ 281 (8.5%) \$ (3,400) \$ 471 (13.5%) Capex \$ (6,583) \$ (8,000) \$ 1,417 (17.7%) \$ 10,215 \$ 3,633 (35.6%) Opex Overview: Payroll \$ 10,659 \$ 10,783 \$ (124) (1.2%) \$ 10,318 \$ 341 3.3% Bonus 1,355 1,361 (5) (0.4%) 159 1,196 752.7% Commissions 311 358 (47) (13.1%) 187 125 66.7% Marketing 1,593 1,780 (187) (10.5%) 1,679 (86) (5.1%) Benefits - - - N/A - - N/A Travel and entertainment 1,444 1,587 (143) (9.0%) 1,231 213 17.3% Rent and facilities - - - N/A - - N/A Insurance 328 336 (8) (1.4%)	Total Opex		19,198		19,791	(593)	(3.0%)	17,587	1,611	9.2%
Net income (Loss) \$ (3,019) \$ (3,300) \$ 281 (8.5%) \$ (3,490) \$ 471 (13.5%) Capex \$ (6,583) \$ (8,000) \$ 1,417 (17.7%) \$ (10,215) \$ 3,633 (35.6%) Opex Overview: Payroll \$ 10,659 \$ 10,783 \$ (124) (1.2%) \$ 10,318 \$ 341 3.3% Bonus 1,355 1,361 (5) (0.4%) 159 1,196 752.7% Commissions 311 358 (47) (13.1%) 187 125 66.7% Marketing 1,593 1,780 (187) (10.5%) 1,679 (86) (5.1%) Benefits - - - N/A - - N/A Travel and entertainment 1,444 1,587 (143) (9.0%) 1,231 213 17.3% Rent and facilities - - - N/A - - N/A Insurance 328 336 (8) (1.4%) <th< td=""><td>EBITDA</td><td>-</td><td>10,955</td><td></td><td>11,382</td><td>(428)</td><td>(3.8%)</td><td>10,180</td><td>774</td><td>7.6%</td></th<>	EBITDA	-	10,955		11,382	(428)	(3.8%)	10,180	774	7.6%
Capex \$ (6,583) \$ (8,000) \$ 1,417 (17.7%) \$ (10,215) \$ 3,633 (35.6%) Opex Overview: Payroll \$ 10,659 \$ 10,783 \$ (124) (1.2%) \$ 10,318 \$ 341 3.3% Bonus 1,355 1,361 (5) (0.4%) 159 (13.1%) 159 (19.6%) 752.7% Commissions 311 358 (47) (13.1%) 187 (10.5%) 1,679 (86) (5.1%) 66.7% Marketing 1,593 1,780 (187) (10.5%) (10.5%) 1,679 (86) (5.1%) 86.7% Benefits N/A N/A (143) (9.0%) 1,231 (213) 17.3% 7.3% Rent and facilities N/A (143) (9.0%) 1,231 (213) 213 17.3% 17.3% Rent and facilities N/A (143) (9.0%) 1,231 (213) 213 17.3% 17.3% Professional fees 576 584 (8) (1.4%) 585 (9) (2.5%) (1.5%	EBITDA %		6.4%		6.4%			6.0%		
Opex Overview: Payroll \$ 10,659 \$ 10,783 \$ (124) (1.2%) \$ 10,318 \$ 341 3.3% Bonus 1,355 1,361 (5) (0.4%) 159 1,196 752.7% Commissions 311 358 (47) (13.1%) 187 125 66.7% Marketing 1,593 1,780 (187) (10.5%) 1,679 (86) (5.1%) Benefits - - N/A - - N/A Travel and entertainment 1,444 1,587 (143) (9.0%) 1,231 213 17.3% Rent and facilities - - - N/A - - N/A Insurance 328 336 (8) (2.4%) 328 0 0.1% Professional fees 576 584 (8) (1.4%) 585 (9) (1.5%) Office Expenses 283 287 (4) (1.4%) 287 (4)	Net Income (Loss)	\$	(3,019)	\$	(3,300)	\$ 281	(8.5%)	\$ (3,490)	\$ 471	(13.5%)
Payroll \$ 10,659 \$ 10,783 \$ (124) (1.2%) \$ 10,318 \$ 341 3.3% Bonus 1,355 1,361 (5) (0.4%) 159 1,196 752.7% Commissions 311 358 (47) (13.1%) 187 125 66.7% Marketing 1,593 1,780 (187) (10.5%) 1,679 (86) (5.1%) Benefits - - - N/A - - N/A Travel and entertainment 1,444 1,587 (143) (9.0%) 1,231 213 17.3% Rent and facilities - - - N/A - - N/A Insurance 328 336 (8) (2.4%) 328 0 0.1% Professional fees 576 584 (8) (1.4%) 585 (9) (1.5%) Office Expenses 283 287 (4) (1.4%) 287 (4) (1.3%)	Capex	\$	(6,583)	\$	(8,000)	\$ 1,417	(17.7%)	\$ (10,215)	\$ 3,633	(35.6%)
Bonus 1,355 1,361 (5) (0.4%) 159 1,196 752.7% Commissions 311 358 (47) (13.1%) 187 125 66.7% Marketing 1,593 1,780 (187) (10.5%) 1,679 (86) (5.1%) Benefits - - - N/A - - N/A Travel and entertainment 1,444 1,587 (143) (9.0%) 1,231 213 17.3% Rent and facilities - - - N/A - - N/A Insurance 328 336 (8) (2.4%) 328 0 0.1% Professional fees 576 584 (8) (1.4%) 585 (9) (1.5%) Office Expenses 283 287 (4) (1.4%) 287 (4) (1.3%) IT 2,054 2,092 (38) (1.8%) 1,634 420 25.7% Bad Debts<	Opex Overview:									
Commissions 311 358 (47) (13.1%) 187 125 66.7% Marketing 1,593 1,780 (187) (10.5%) 1,679 (86) (5.1%) Benefits - - - N/A - - N/A Travel and entertainment 1,444 1,587 (143) (9.0%) 1,231 213 17.3% Rent and facilities - - - N/A - - N/A Insurance 328 336 (8) (2.4%) 328 0 0.1% Professional fees 576 584 (8) (1.4%) 585 (9) (1.5%) Office Expenses 283 287 (4) (1.4%) 287 (4) (1.3%) IT 2,054 2,092 (38) (1.8%) 1,634 420 25.7% Bad Debts 52 (5) 57 (1235.3%) (80) 132 (165.8%) FX	Payroll	\$	10,659	\$	10,783	\$ (124)	(1.2%)	\$ 10,318	\$ 341	3.3%
Marketing 1,593 1,780 (187) (10.5%) 1,679 (86) (5.1%) Benefits - - - N/A - - N/A Travel and entertainment 1,444 1,587 (143) (9.0%) 1,231 213 17.3% Rent and facilities - - - N/A - - N/A Insurance 328 336 (8) (2.4%) 328 0 0.1% Professional fees 576 584 (8) (1.4%) 585 (9) (1.5%) Office Expenses 283 287 (4) (1.4%) 287 (4) (1.3%) IT 2,054 2,092 (38) (1.8%) 1,634 420 25.7% Bad Debts 52 (5) 57 (1235.3%) (80) 132 (165.8%) FX (111) - (111) N/A 384 (496) (128.9%) JV Loss (Income	Bonus		1,355		1,361	(5)	(0.4%)	159	1,196	752.7%
Benefits - - - N/A - - N/A Travel and entertainment 1,444 1,587 (143) (9.0%) 1,231 213 17.3% Rent and facilities - - - N/A - - N/A Insurance 328 336 (8) (2.4%) 328 0 0.1% Professional fees 576 584 (8) (1.4%) 585 (9) (1.5%) Office Expenses 283 287 (4) (1.4%) 287 (4) (1.3%) IT 2,054 2,092 (38) (1.8%) 1,634 420 25.7% Bad Debts 52 (5) 57 (1235.3%) (80) 132 (165.8%) FX (111) - (111) N/A 384 (496) (128.9%) JV Loss (Income) (212) (228) 16 (7.0%) (83) (129) 156.5% Other Expens	Commissions		311		358	(47)	(13.1%)	187	125	66.7%
Travel and entertainment 1,444 1,587 (143) (9.0%) 1,231 213 17.3% Rent and facilities - - - N/A - - N/A Insurance 328 336 (8) (2.4%) 328 0 0.1% Professional fees 576 584 (8) (1.4%) 585 (9) (1.5%) Office Expenses 283 287 (4) (1.4%) 287 (4) (1.3%) IT 2,054 2,092 (38) (1.8%) 1,634 420 25.7% Bad Debts 52 (5) 57 (1235.3%) (80) 132 (165.8%) FX (111) - (111) N/A 384 (496) (128.9%) JV Loss (Income) (212) (228) 16 (7.0%) (83) (129) 156.5% Other Expenses 864 853 11 1.3% 956 (92) (9.6%)	Marketing		1,593		1,780	(187)	(10.5%)	1,679	(86)	(5.1%)
Rent and facilities - - - N/A - - N/A Insurance 328 336 (8) (2.4%) 328 0 0.1% Professional fees 576 584 (8) (1.4%) 585 (9) (1.5%) Office Expenses 283 287 (4) (1.4%) 287 (4) (1.3%) IT 2,054 2,092 (38) (1.8%) 1,634 420 25.7% Bad Debts 52 (5) 57 (1235.3%) (80) 132 (165.8%) FX (111) - (111) N/A 384 (496) (128.9%) JV Loss (Income) (212) (228) 16 (7.0%) (83) (129) 156.5% Other Expenses 864 853 11 1.3% 956 (92) (9.6%)	Benefits		-		-	-	N/A	-	-	N/A
Insurance 328 336 (8) (2.4%) 328 0 0.1% Professional fees 576 584 (8) (1.4%) 585 (9) (1.5%) Office Expenses 283 287 (4) (1.4%) 287 (4) (1.3%) IT 2,054 2,092 (38) (1.8%) 1,634 420 25.7% Bad Debts 52 (5) 57 (1235.3%) (80) 132 (165.8%) FX (111) - (111) N/A 384 (496) (128.9%) JV Loss (Income) (212) (228) 16 (7.0%) (83) (129) 156.5% Other Expenses 864 853 11 1.3% 956 (92) (9.6%)	Travel and entertainment		1,444		1,587	(143)	(9.0%)	1,231	213	17.3%
Professional fees 576 584 (8) (1.4%) 585 (9) (1.5%) Office Expenses 283 287 (4) (1.4%) 287 (4) (1.3%) IT 2,054 2,092 (38) (1.8%) 1,634 420 25.7% Bad Debts 52 (5) 57 (1235.3%) (80) 132 (165.8%) FX (111) - (111) N/A 384 (496) (128.9%) JV Loss (Income) (212) (228) 16 (7.0%) (83) (129) 156.5% Other Expenses 864 853 11 1.3% 956 (92) (9.6%)	Rent and facilities		-		-	-	N/A	-	-	N/A
Office Expenses 283 287 (4) (1.4%) 287 (4) (1.3%) IT 2,054 2,092 (38) (1.8%) 1,634 420 25.7% Bad Debts 52 (5) 57 (1235.3%) (80) 132 (165.8%) FX (111) - (111) N/A 384 (496) (128.9%) JV Loss (Income) (212) (228) 16 (7.0%) (83) (129) 156.5% Other Expenses 864 853 11 1.3% 956 (92) (9.6%)	Insurance		328		336	(8)	(2.4%)	328	0	0.1%
IT 2,054 2,092 (38) (1.8%) 1,634 420 25.7% Bad Debts 52 (5) 57 (1235.3%) (80) 132 (165.8%) FX (111) - (111) N/A 384 (496) (128.9%) JV Loss (Income) (212) (228) 16 (7.0%) (83) (129) 156.5% Other Expenses 864 853 11 1.3% 956 (92) (9.6%)	Professional fees		576		584	(8)	(1.4%)	585	(9)	(1.5%)
Bad Debts 52 (5) 57 (1235.3%) (80) 132 (165.8%) FX (111) - (111) N/A 384 (496) (128.9%) JV Loss (Income) (212) (228) 16 (7.0%) (83) (129) 156.5% Other Expenses 864 853 11 1.3% 956 (92) (9.6%)	Office Expenses		283		287	(4)	(1.4%)	287	(4)	(1.3%)
FX (111) - (111) N/A 384 (496) (128.9%) JV Loss (Income) (212) (228) 16 (7.0%) (83) (129) 156.5% Other Expenses 864 853 11 1.3% 956 (92) (9.6%)	IT		2,054		2,092	(38)	(1.8%)	1,634	420	25.7%
JV Loss (Income) (212) (228) 16 (7.0%) (83) (129) 156.5% Other Expenses 864 853 11 1.3% 956 (92) (9.6%)	Bad Debts		52		(5)	57	(1235.3%)	(80)	132	(165.8%)
Other Expenses 864 853 11 1.3% 956 (92) (9.6%)	FX		(111)		-	(111)	N/A	384	(496)	(128.9%)
	JV Loss (Income)		(212)		(228)	16	(7.0%)	(83)	(129)	156.5%
Total Opex \$ 19,198 \$ 19,791 \$ (593) (3.0%) \$ 17,586 \$ 1,612 9.2%	Other Expenses		864		853	 11	1.3%	 956	(92)	(9.6%)
	Total Opex	\$	19,198	\$	19,791	\$ (593)	(3.0%)	\$ 17,586	\$ 1,612	9.2%

Full Year Outlook Key Customers – ENERGI Consolidated

	Gross Sales (\$'000)								Gross Margin %							
		FY	FY	Var		PY	Var		FY	FY	Var		PY	Var		
		Act	Bud	\$	%	Act	\$	%	Act	Bud	BPs	%	Act	BPs	%	
<u>Customer:</u>																
PGT Industries Inc	\$	24,405 \$	24,098 \$	307	1.3% \$	21,061 \$	3,344	15.9%	18.3%	18.1%	22	1.2%	15.6%	275	17.6%	
Eclipse Shutter Systems		15,298	15,789	(491)	(3.1%)	15,365	(67)	(0.4%)	3.2%	3.2%	(4)	(1.2%)	3.8%	(58)	(15.3%)	
Atis		9,072	9,424	(352)	(3.7%)	10,380	(1,308)	(12.6%)	(18.9%)	(19.4%)	44	(2.2%)	(15.4%)	(356)	23.1%	
Simonton		10,611	10,859	(248)	(2.3%)	10,221	390	3.8%	17.6%	18.5%	(94)	(5.1%)	8.6%	895	103.8%	
Quaker Window Products		5,651	6,028	(376)	(6.2%)	5,345	306	5.7%	11.0%	11.0%	0	0.0%	9.1%	192	21.1%	
Ostaco 2000		3,669	3,820	(151)	(4.0%)	3,716	(47)	(1.3%)	7.3%	7.0%	28	4.0%	20.8%	(1,349)	(64.8%)	
SOLARIS QUEBEC P & F INC.		4,231	4,075	156	3.8%	4,262	(31)	(0.7%)	23.9%	23.9%	(2)	(0.1%)	9.9%	1,403	142.3%	
Dashwood Industries Inc		3,697	3,764	(67)	(1.8%)	3,898	(201)	(5.2%)	13.9%	13.8%	16	1.2%	16.2%	(229)	(14.1%)	
Windsor Window Co OEM		3,807	3,710	97	2.6%	3,491	316	9.1%	23.4%	23.6%	(20)	(0.8%)	8.8%	1,463	166.3%	
All Weather		5,625	6,731	(1,105)	(16.4%)	3,395	2,230	65.7%	14.2%	15.2%	(92)	(6.1%)	12.6%	159	12.5%	
Polaris Technologies		5,477	5,822	(345)	(5.9%)	3,577	1,900	53.1%	17.4%	17.5%	(6)	(0.3%)	0.0%	1,742	N/A	
A.M.I.		3,797	3,800	(3)	(0.1%)	3,511	286	8.2%	0.2%	0.1%	16	250.2%	5.4%	(514)	(95.8%)	
ATLANTIC WINDOWS		3,677	3,924	(247)	(6.3%)	3,749	(72)	(1.9%)	12.6%	11.7%	89	7.6%	5.9%	667	112.6%	
Vinyl Profiles, LLC		3,439	3,826	(387)	(10.1%)	1,961	1,478	75.4%	20.8%	20.7%	7	0.3%	18.8%	203	10.8%	
Comfort View Products		2,706	3,135	(429)	(13.7%)	2,920	(214)	(7.3%)	18.2%	16.7%	156	9.4%	12.3%	591	48.0%	
PORTES & FENETRES ABRITEK		2,735	2,786	(51)	(1.8%)	2,889	(154)	(5.3%)	17.5%	19.9%	(243)	(12.2%)	15.4%	207	13.4%	
Coeur d'Alene		3,851	4,000	(149)	(3.7%)	2,804	1,047	37.3%	4.1%	5.2%	(114)	(21.9%)	0.5%	359	757.6%	
SCHLUTER SYSTEMS L.P.		2,316	2,558	(241)	(9.4%)	2,796	(480)	(17.2%)	24.3%	23.9%	43	1.8%	16.0%	836	52.3%	
P & F ISOTHERMIC INC		2,580	2,557	23	0.9%	2,978	(398)	(13.4%)	20.2%	22.0%	(180)	(8.2%)	3.8%	1,642	437.9%	
Sierra Pacific Windows		2,506	2,560	(54)	(2.1%)	2,632	(126)	(4.8%)	10.4%	10.0%	34	3.4%	6.3%	409	65.2%	
Other		62,497	64,771	(2,274)	(3.5%)	69,279	(6,782)	(9.8%)	26.1%	25.9%	17	0.7%	28.1%	(198)	(7.1%)	
Total Gross	\$	181,649 \$	188,036 \$	(6,387)	(3.4%) \$	180,283 \$	1,367	0.8%	16.8%	16.7%	3	0.2%	15.4%	137	8.9%	

Management Discussion

- Overall bad weather has impacted sales across all customers especially in Canada where winter has extended late into April
- All Weather is significantly behind budget which was due to a aggressive estimate following new product launches in December 2018. However, this is expected to catch up in the coming months
- PGT Strong Q1, performing better than budget
- Eclipse Slower due to soft demand
- Comfort View Slow start to the year and colder weather leading to softness in orders

Executive Summary

Financial Review

Full Year Financial Outlook

Governance Reporting

Appendix

Business Unit Analysis

Management Governance Report

Disclosure Committee:

- Members include: CEO, CFO, VP Sales, VP Operations, VP Manufacturing & VP Supply Chain
- Meeting held on May 7th, 2019
- Financial results were reviewed and found to be complete and accurate in all material respects
- CEO & CFO reviewed Board presentation separately and found to be complete

Anonymous Hotline:

- Update on Hotline call received on April 3rd, 2019 from an anonymous employee at Delmont
 - Employee indicates that they ran out of materials on April 1st causing a slowdown in the completion of their tasks; they made plant management aware of the problem
 - Plant Manager investigated the issue and determined that the shortage in material related to a supplier delivery issue; schedule was adjusted to minimize impacts to production and ensure delivery to customer not impacted
 - Corrective actions implemented: monitor, document and communicate minimum order quantities with suppliers; employee meetings to emphasize open door policy and importance of open communication with management team

Modification of Delegation of Authority:

To be reviewed and updated in Q2 2019 QOR based on recent changes in org structure

Management Governance Report (Continued)

A)	Requests for waivers or out-of-the-ordinary course approvals under the Internal Control and Corporate Governance Matrix, Code of Ethics or any internal control:	None
В)	Any conflicts of interest or the appearance of any such conflict or potential conflict:	None
C)	Any actual or apparent weakness or inadequacy in the Company's policies of internal controls and financial reporting:	None
D)	Any reports or complaints regarding accounting, internal accounting controls or auditing matters.	None

Executive Summary

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Appendix

Squeeze Report

Monthly P&L

Monthly EBITDA to Net Income Bridge

Cost of Goods Sold Variance Analysis

Monthly Cost of Goods Sold by Component

Monthly Balance Sheet

Balance Sheet - Year on Year Comparison

Monthly Cash Flow

Trended Monthly Bookings

Trended Monthly Backlog

EBITDA and EBITDA-CapEx

Y-o-Y% EBITDA change

Capital Expenditures

Headcount Trending by Month

Headcount Hires and Attrition

Liquidity Forecast

Business Unit Analysis

Squeeze Report

Monthly operating report (\$'000)

Investment date 3/31/2016
Operational data as of 4/30/2019
Valuation details last updated: 10/31/2018

 Fully-diluted ownership

 OpenGate Equity
 94.8%

 MGMT
 5.3%

 Other Equity
 0.0%

 Total
 100.0%

		Inve	sted Capital	(\$M)			Valuation	Returns
Fund	Invested		Realized			Unrealized		Total Value	MOI
OCGP I	\$ 26,000	\$		-	\$		-	\$ 45,500	0.6x
OCGP II	_			_			_	_	NA
OCGP III	_			_			_	_	NA
Total	\$ 26,000	\$		-	\$		-	\$ 45,500	0.6x

							Operations							
			ı	Net Revenue					Adj. EBITDA				Net Debt	
		Act	Bud	Variance	PY	Variance	Act	Bud	Variance	PY	Variance	Act	Bud	PY
This Month	\$	13,094 \$	15,662	-16.4% \$	15,166	-13.7%	\$ 680	\$ 1,111	-38.8% \$	833	-18.3% \$	32,758 \$	33,569	\$ 31,8
Quarter to Date	\$	13,094 \$	15,662	-16.4% \$	15,166	-13.7%	\$ 680	\$ 1,111	-38.8% \$	833	-18.3%			
Year to Date	\$	46,225 \$	52,252	-11.5% \$	53,832	-14.1%	\$ 1,448	\$ 1,876	-22.8% \$	1,492	-2.9%			
LTM Trends (\$'000s)	5/3	31/18	6/30/18	7/31/18	8/31/18	9/30/18	10/31/18	11/30/18	12/31/18	1/31/19	2/28/19	3/31/19	4/30/19	LTM
Units Produced ('000)		8,856	8,570	7,954	8,723	7,766	7,806	7,934	5,174	7,786	7,371	8,389	7,725	94,0
Units Shipped ('000)		10,037	10,076	9,436	9,668	8,330	9,798	8,838	5,130	6,941	6,590	7,230	8,092	100,1
Net Revenue	\$	16,019 \$	16,319 \$	15,478 \$	16,133 \$	13,650	\$ 16,233	\$ 14,094 \$	8,817 \$	10,942 \$	10,785 \$	11,404 \$	13,094	\$ 162,9
Gross Margin		2,746	2,869	2,620	2,670	2,848	2,592	2,349	909	1,502	1,755	1,910	2,201	26,9
Gross Margin %		17.1%	17.6%	16.9%	16.5%	20.9%	16.0%	16.7%	10.3%	13.7%	16.3%	16.7%	16.8%	16.5
SG&A		1,664	1,616	1,278	1,422	624	1,384	1,301	1,623	1,465	1,496	1,438	1,520	16,8
Reported EBITDA		1,081	1,253	1,342	1,247	2,224	1,207	1,047	(714)	37	259	472	680	10,1
Rep. EBITDA %		6.7%	7.7%	8.7%	7.7%	16.3%	7.4%	7.4%	(8.1%)	0.3%	2.4%	4.1%	5.2%	6.2
Adj. EBITDA		1,081	1,253	1,342	1,247	2,224	1,207	1,047	(714)	37	259	472	680	10,1
Adj. EBITDA %		6.7%	7.7%	8.7%	7.7%	16.3%	7.4%	7.4%	(8.1%)	0.3%	2.4%	4.1%	5.2%	6.2
Capex	\$	(887) \$	(844) \$	(637) \$	(638) \$	(860)	\$ (991)	\$ (803) \$	(1,438) \$	(489) \$	(531) \$	(560) \$	(448)	\$ (9,1
Accounts Receivable, Net	\$	15,593 \$	17,009 \$	16,284 \$	15,221 \$	13,855				, ,	9,536 \$	11,214 \$, 12,5	\$ 12,9
Inventory, Net		35,773	35,140	34,779	33,352	33,773	30,528	29,790	30,309	33,091	34,642	34,150	32,557	32,5
Accounts Payable		14,617	14,670	14,056	13,525	14,088	12,897	12,951	12,709	11,725	12,319	12,200	12,267	12,2
ccc	\$	36,749 \$	37,478 \$	37,007 \$	35,048 \$	33,541	\$ 31,905	\$ 30,322 \$	26,194 \$	30,155 \$	31,859 \$	33,165 \$	33,234	\$ 33,2
DSO		30.2	31.3	32.6	29.2	30.4	27.3	28.7	30.2	24.9	24.8	30.5	29.7	29
DSI		69.2	64.6	69.7	64.1	74.2	58.3	63.4	106.6	93.7	89.9	92.8	74.6	72
DPO		34.1	32.7	33.9	31.1	39.1	29.3	33.1	49.8	38.5	38.2	39.8	33.8	32
C2C		65.3	63.1	68.4	62.2	65.6	56.3	59.0	87.0	80.1	76.5	83.5	70.5	69
Bank revolver	\$	17,616 \$	18,192 \$	17,156 \$	15,128 \$	14,477	\$ 12,826	\$ 12,019 \$	10,222 \$	14,340 \$	16,533 \$	18,750 \$	19,505	\$ 19,5
Unclassified external debt / OID		14,528	14,126	14,212	14,103	14,016	14,344	14,062	13,634	13,926	13,779	13,318	13,257	13,2
OpenGate debt		_	_	_	_	_	_	_	_	_	_	_	_	
Total Debt Outstanding		32,144	32,318	31,368	29,231	28,493	27,170	26,080	23,857	28,266	30,311	32,068	32,761	32,7
Cash and equivalents		0	(0)	0	0	(0)	(0)	(0)	0	3	3	3	3	
Total Net Debt	\$	32,144 \$	32,318 \$	31,368 \$	29,231 \$	28,493	\$ 27,170	\$ 26,080 \$	23,857 \$	28,263 \$	30,308 \$	32,065 \$	32,758	\$ 32,7
Beginning Cash Balance	\$	(0) \$	0 \$	0 \$	0 \$	(0)	\$ 0	\$ 0 \$	(0) \$	0 \$	3 \$	3 \$	3	\$
Add / (Less): Operating Cash Flow		540	383	1,782	2,775	1,620	2,174	1,750	3,372	(3,487)	(1,522)	(1,520)	(168)	7,6
Add / (Less): Investing Cash Flow		(887)	(844)	(637)	(638)	(860)	(991)	(803)	(1,438)	(489)	(531)	(560)	(448)	(9,1
Add / (Less): Financing Cash Flow		347	461	(1,145)	(2,137)	(760)	(1,183)	(947)	(1,934)	3,979	2,053	2,080	616	1,4
Effect of FX rates / Other		-	_	_	_	_	_		_	_	_	_	-	
Ending Cash Balance	\$	0 \$	0 \$	0 \$	(0) \$	0	\$ 0	\$ (0) \$	0 \$	3 \$	3 \$	3 \$	3	\$
						Long-term	trend, budget, IC cor	nparison						
	Calamalan				0.00	LTDA A street			IC Madel			Variance	t- IC	

							Long-term
	Calendar y	ear ending				Actual	LTM Actual
Summary Financials	12/31	/2015	12/31/2016	1	12/31/2017	12/31/2018	4/30/2019
Total Net Revenue	\$	- \$	170,742	\$	170,574	\$ 172,133	\$ 162,968
EBITDA, Reported		_	12,278		10,180	10,955	10,137
EBITDA, Reported %		N/A	7.2%		6.0%	6.4%	6.2%
EBITDA, Adjusted		_	12,278		10,180	10,955	10,137
EBITDA, Adjusted %		N/A	7.2%		6.0%	6.4%	6.2%
Accounts Receivable, Net		_	11,660		8,594	9,802	12,944
Inventory, Net		_	27,470		30,309	30,962	32,557
Accounts Payable		_	7,504		12,709	12,627	12,267
ccc		_	31,626		26,194	28,137	33,234
Net Debt	\$	- \$	3,014	\$	23,857	\$ 26,089	\$ 32,758

omparison	IC Model			Varian	ce to IC	
12/31/2016	12/31/2017	12/31/2018	LTM v 2017 IC	%	2018 FC v IC	%

Monthly P&L

\$'000	Jan-19	Feb-19	Mar-19	Apr-19	May-19	Jun-19	Jul-19	Aug-19	Sep-19	Oct-19	Nov-19	Dec-19	FY	FY		Var		PY	Va	ır
	Act	Act	Act	Act	Fcst	Fcst	Bud	\$	9	%	Act	\$	%							
Units Produced ('000)	7,786	7,371	8,389	7,725	9,900	10,019	10,057	10,212	9,308	9,637	9,028	5,886	105,319	108,274	(2,	,955)	(2.7%)	96,146	9,173	9.5%
Units Shipped ('000)	6,941	6,590	7,230	8,092	10,258	10,359	10,062	10,681	9,633	10,255	9,358	6,133	105,591	109,580	(3,	,988)	(3.6%)	104,464	1,127	1.1%
Bookings (\$'000)	\$ 11,857	\$ 10,031	\$ 11,903	\$ 14,734	\$ 16,974	\$ 17,860	\$ 16,506	\$ 17,313	\$ 16,578	\$ 17,403	\$ 16,182	\$ 9,356	\$ 176,698	\$ 180,948	\$ (4	,250)	(2.3%)	\$ 173,588	\$ 3,109	1.8%
Backlog ('\$000)	\$ 9,269	\$ 8,356	\$ 8,460	\$ 9,671	\$ 12,555	\$ 12,824	\$ 11,864	\$ 12,654	\$ 12,898	\$ 13,594	\$ 13,391	\$ 11,911	\$ 11,911	\$ 11,911	\$	_	0.0%	\$ 8,368	\$ 3,543	42.3%
Gross Revenue	\$ 11,539	\$ 11,249	\$ 11,985	\$ 13,794	\$ 17,567	\$ 17,993	\$ 17,052	\$ 18,655	\$ 16,814	\$ 17,766	\$ 16,477	\$ 10,759	\$ 181,649	\$ 188,036	\$ (6	,387)	(3.4%)	\$ 180,283	\$ 1,367	0.8%
Adj. to Gross Revenue	(597)	(464)	(581)	(699)	(975)	(963)	(887)	(990)	(919)	(983)	(916)	(541)	(9,517)	(9,876))	360	(3.6%)	(9,708)	192	(2.0%)
Net Revenue	10,942	10,785	11,404	13,094	16,593	17,030	16,165	17,664	15,895	16,782	15,561	10,218	172,133	178,160	(6	,027)	(3.4%)	170,574	1,558	0.9%
Material	5,204	5,301	5,464	6,521	8,236	8,608	8,053	8,864	7,768	8,457	7,836	4,565	84,876	88,355	(3,	,479)	(3.9%)	83,420	1,456	1.7%
Labor	2,927	2,714	2,913	2,840	3,359	3,241	3,433	3,370	3,208	3,337	3,197	2,915	37,456	38,371		(915)	(2.4%)	38,503	(1,047)	(2.7%)
Other COGS	1,309	1,015	1,117	1,533	1,917	1,893	1,670	2,029	1,846	2,013	1,780	1,527	19,648	20,261		(612)	(3.0%)	20,885	(1,236)	(5.9%)
Total COGS	9,440	9,030	9,494	10,894	13,512	13,742	13,157	14,263	12,821	13,807	12,814	9,007	141,980	146,986	(5	,007)	(3.4%)	142,807	(827)	(0.6%)
Gross Margin	1,502	1,755	1,910	2,201	3,081	3,288	3,008	3,402	3,074	2,975	2,747	1,210	30,153	31,173	(1,	,020)	(3.3%)	27,767	2,386	8.6%
Gross Margin %	13.7%	16.3%	16.7%	16.8%	18.6%	19.3%	18.6%	19.3%	19.3%	17.7%	17.7%	11.8%	17.5%	17.5%				16.3%		
R&D	_	_	_	_	_	_	_	_	_	_	_	_	_	_		_	N/A	_	_	N/A
Sales & Marketing	554	603	474	610	631	557	607	595	648	583	633	579	7,072	7,247		(175)	(2.4%)	7,045	28	0.4%
Administrative	1,037	968	879	962	1,099	1,057	1,096	1,092	1,049	1,094	1,047	1,068	12,449	12,772		(323)	(2.5%)	10,240	2,209	21.6%
Other Opex	(127)	(75)	85	(51)	(21)	(21)	(21)	(20)	(17)	(20)	(20)	(16)	(323)	(228))	(95)	41.8%	302	(625)	(207.2%)
Total Opex	1,465	1,496	1,438	1,520	1,708	1,593	1,682	1,668	1,680	1,657	1,660	1,631	19,198	19,791		(593)	(3.0%)	17,587	1,611	9.2%
EBITDA	37	259	472	680	1,372	1,695	1,326	1,734	1,393	1,318	1,087	(420)	10,955	11,382		(428)	(3.8%)	10,180	774	7.6%
EBITDA %	0.3%	2.4%	4.1%	5.2%	8.3%	10.0%	8.2%	9.8%	8.8%	7.9%	7.0%	(4.1%)	6.4%	6.4%				6.0%		
Net Income (Loss)	\$ (886)	\$ (271)	\$ (1,280)	\$ (242)	\$ 74	\$ 356	\$ 30	\$ 458	\$ 121	\$ 59	\$ (82)	\$ (1,356)	\$ (3,019)	\$ (3,300)) \$	281	(8.5%)	\$ (3,490)	\$ 471	(13.5%)
Capex	\$ (489)	\$ (531)	\$ (560)	\$ (448)	\$ (943)	\$ (943)	\$ (492)	\$ (492)	\$ (492)	\$ (398)	\$ (398)	\$ (398)	\$ (6,583)	\$ (8,000)) \$ 1,	,417 (1	17.7%)	\$ (10,215)	\$ 3,633	(35.6%)
Opex Overview:	<u>, </u>																			
Payroll	\$ 881	\$ 806	\$ 788	\$ 889	\$ 952	\$ 855	\$ 952	\$ 926	\$ 873	\$ 943	\$ 880	\$ 913	\$ 10,659	\$ 10,783	\$	(124)	(1.2%)	\$ 10,318	\$ 341	3.3%
Bonus	112	113	112	112	113	113	113	113	113	113	113	113	1,355	1,361		(5)	(0.4%)	159	1,196	752.7%
Commissions	19	19	16	19	30	30	30	30	30	30	30	30	311	358		(47)	13.1%)	187	125	66.7%
Marketing	95	180	71	116	149	122	122	127	198	109	186	118	1,593	1,780		(187) (1	10.5%)	1,679	(86)	(5.1%)
Benefits	_	_	_	_	_	_	_	_	_	-	_	_	_	-		_	N/A	_	_	N/A
Travel and entertainment	107	128	35	105	139	130	142	137	132	132	128	130	1,444	1,587		(143)	(9.0%)	1,231	213	17.3%
Rent and facilities	_	_	_	_	_	_	_	_	_	-	_	_	_	-		_	N/A	_	_	N/A
Insurance	29	21	31	20	29	30	32	30	27	27	28	24	328	336		(8)	(2.4%)	328	О	0.1%
Professional fees	45	46	62	45	44	52	44	45	52	45	45	51	576	584		(8)	(1.4%)	585	(9)	(1.5%)
Office Expenses	23	26	18	22	27	29	20	26	20	26	22	25	283	287		(4)	(1.4%)	287	(4)	(1.3%)
IT	166	165	132	159	176	179	177	181	178	182	181	178	2,054	2,092		(38)	(1.8%)	1,634	420	25.7%
Bad Debts	16	(0)	16	23	(0)	(0)	(0)	(0)	(0)	(0)	(0)	(0)	52	(5))	57 (123	35.3%)	(80)	132	(165.8%)
FX	(122)	(76)	115	(28)	_	_	_	_	-	_	_	_	(111)	_	((111)	N/A	384	(496)	(128.9%)
JV Loss (Income)	(5)	1	(29)	(23)	(21)	(21)	(21)	(20)	(17)	(20)	(20)	(16)	(212)	(228))	16	(7.0%)	(83)	(129)	156.5%
Other Expenses	98	67	73	61	72	73	71	72	74	70	67	66	864	853		11	1.3%	956	(92)	(9.6%)
Total Opex	\$ 1,465	\$ 1,496	\$ 1,438	\$ 1,520	\$ 1,708	\$ 1,593	\$ 1,682	\$ 1,668	\$ 1,680	\$ 1,657	\$ 1,660	\$ 1,631	\$ 19,198	\$ 19,791	\$ ((593)	(3.0%)	\$ 17,586	\$ 1,612	9.2%

Monthly EBITDA to Net Income (Loss) Bridge

	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	FY	FY		Var	PY	Va	ar
\$'000	Act	Act	Act	Act	Fcst	Fcst	Bud	\$	%	Act	\$	%							
EBITDA - as reported	\$ 37	\$ 259	\$ 472	\$ 680	\$ 1,372	\$ 1,695	\$ 1,326	\$ 1,734	\$ 1,393	\$ 1,318	\$ 1,087	\$ (420)	\$10,955	\$11,382	\$ (428)	(3.8%)	\$ 10,180	\$ 774	7.6%
Depreciation and amortization	(708)	(721)	(729)	(702)	(745)	(759)	(771)	(781)	(793)	(796)	(799)	(803)	(9,107)	(9,128)	21	(0.2%)	(7,801)	(1,305)	16.7%
Interest and amortization	(156)	(165)	(189)	(184)	(206)	(203)	(201)	(202)	(190)	(190)	(173)	(168)	(2,227)	(2,290)	63	(2.8%)	(1,869)	(358)	19.1%
Other financial income/expense	(26)	740	(617)	163	-	_	-	-	-	-	_	-	260	-	260	N/A	(1,463)	1,724	(117.8%)
Monitoring fees (including expenses)	(85)	(97)	(85)	(84)	(83)	(83)	(103)	(83)	(83)	(103)	(83)	(103)	(1,075)	(1,077)	2	(0.2%)	(1,091)	16	(1.4%)
Restructuring costs	-	_	-	-	-	-	-	-	-	-	_	-	-	-	-	N/A	(776)	776	(100.0%)
Non-recurring items	(137)	(201)	(128)	(44)	(70)	(58)	-	-	-	-	_	-	(638)	(478)	(160)	33.5%	(770)	132	(17.1%)
Taxes	189	(87)	(4)	(72)	(195)	(236)	(220)	(210)	(207)	(170)	(115)	138	(1,188)	(1,710)	522	(30.5%)	99	(1,287)	#######
GAAP Net Income (Loss)	\$ (886)	\$ (271)	\$ (1,280)	\$ (242)	\$ 74	\$ 356	\$ 30	\$ 458	\$ 121	\$ 59	\$ (82)	\$ (1,356)	\$ (3,019)	\$(3,300)	\$ 281	(8.5%)	\$ (3,490)	\$ 471	(13.5%)

Management Discussion

- Other financial income/expense relates to unrealized F/X (gain)/loss on \$USD debt held by Canadian entity; YTD F/X gain attributable to the change in the month-end rate from 1.364 [USD\$0.73] on December 31, 2018 to 1.344 [USD\$0.744] on April 30, 2019
- Non-recurring items in April include Laval Water Damage repair costs (\$41K, not planned) and Legal expense (\$3K, not planned)
- US Tax accrual of 72K in April 2019; Canadian deferred tax asset has not been increased since 2018 year end adjustments

Cost of Goods Sold Variance Analysis

\$'000

	 MTD	 QTD	 YTD
Material	 7,836	 7,836	 25,969
Labor	3,269	3,269	12,310
Other COGS	 1,745	 1,745	 5,586
COGS Budget	\$ 12,850	\$ 12,850	\$ 43,864
Variances:			
Volume	(1,419)	(1,419)	(3,707)
Price	(82)	(82)	(132)
Other	 185	 185	 360
Material	(1,316)	 (1,316)	 (3,479)
Volume	(228)	(228)	(491)
Price	_	_	_
Other	 (201)	(201)	 (424)
Labor	(429)	(429)	(915)
Volume	137	137	34
Price	_	_	_
Other	 (349)	 (349)	 (647)
Other COGS	 (212)	(212)	 (613)
COGS Actual	\$ 10,894	\$ 10,894	\$ 38,858

Management Discussion - MTD

- Material COGS: Decrease of \$1,316K due to lower volume impact of \$1,419K (Sales volumes (lbs) lower by 17.0%), unfavorable yields and higher scrap (net of increased regrind usage) at Woodbridge, Delmont and Everett of \$148K, unfavorable E&O reserve at Woodbridge of \$37K, partially offset by favorable PPV at ECS of \$82K
- <u>Labor COGS</u>: Lower costs due to volume impact of \$228K, an out-of-period workers' compensation refund received at Laval of \$86K, a favorable F/X impact of \$46K and headcount reduction initiatives and improved labor efficiency at Laval, Delmont, Terrebonne and ECS (net of increased overtime at Woodbridge and Everett to support tooling launches) of \$69K
- Other COGS: Decrease of \$212K due to lower freight costs of \$88K, lower overhead spending of \$151K (ie. Maintenance costs, utilities, factory supplies), lower property tax adjustment at Everett of \$87K and a favorable F/X impact of \$24K; partially offset by an unfavorable absorption impact of \$137K as a result of lower sales and lower production than Plan

Monthly Cost of Goods Sold by Component

\$'000	Jan	Fe	b	Mar	Apr	May	Jun		Jul	Αι	ug	Se	р	Oc	t	Nov		Dec	FY		FY	Var		PY]	Va	r
	Act	Ac	t	Act	Act	Fcst	Fcst		Fcst	Fo	st	Fcs	it	Fcs	st	Fcst		Fcst	Fcst		Bud	\$	%	Act		\$	%
<u>Material</u>																											
Material costs at standard	\$ 5,265	\$ 5,	,218	\$ 5,418	\$ 6,548	\$ 8,290	\$ 8,44	17 \$	7,988	\$ 8	3,815	\$ 7,	674	\$ 8,	,402 \$	7,88	86 \$	4,585	\$ 84,53	5 \$	88,508	\$ (3,973)	(4.5%)	\$ 84,102	\$	432	0.5%
Materials FX loss / (gain)	0		0	0	0	0		(0)	0		0		0		0		_	_		0	0	0	115.0%	0		0	32.9%
Purchase price variance	168		272	211	157	212	39	99	374		347		334		336	22	25	115	3,14	9	2,816	333	11.8%	(421)		3,570	(848.0%)
Supplier resin rebate	-		-	-	_	_		_	-		-		_		-		_	_		-	-	-	N/A	-		-	N/A
Freight In	47		46	46	35	60	į	59	56		63		55		60	į	57	45	62	9	663	(34)	(5.1%)	680		(51)	(7.5%)
Scrap costs	(355)	((334)	(282)	(302	(440) (4:	L1)	(472)		(479)	(399)	((453)	(43	39)	(260)	(4,62	6)	(4,885)	260	(5.3%)	(2,101)		(2,525)	120.2%
Consumables	78		98	72	83	113	13	L4	108		118		104		113	10	07	81	1,18	8	1,253	(65)	(5.2%)	1,159		29	2.5%
Total Material COGS	\$ 5,204	\$ 5,	,301	\$ 5,464	\$ 6,521	\$ 8,236	\$ 8,60)8 \$	8,053	\$ 8	3,864	\$ 7,	768	\$8,	,457 \$	7,83	36 \$	4,565	\$ 84,87	6 \$	88,355	\$ (3,479)	(3.9%)	\$ 83,420	\$	1,456	1.7%
<u>Labor</u>																											
Direct labor	\$ 927	\$	898	\$ 984	\$ 1,008	\$ 1,231	\$ 1,23	L3 \$	1,272	\$ 1	L,234	\$ 1,	139	\$ 1,	,188 \$	5 1,14	41 \$	1,030	\$ 13,26	6 \$	13,870	\$ (605)	(4.4%)	\$ 13,874	\$	(608)	(4.4%)
Direct labor - bonus	51		51	51	51	51	į	51	51		51		51		51	į	51	51	61	5	618	(3)	(0.4%)	79		536	674.0%
Direct labor - overtime	70		97	109	92	111	10		123		125		115		124		07	68	1,24		1,163	80	6.8%	1,594		(351)	(22.0%)
Direct labor - benefits	290		264	254	235	285	27	74	286		283		277		281	26	68	238	3,23	3	3,262	(29)	(0.9%)	3,366		(132)	(3.9%)
Direct labor - wcb benefits	18		(20)	17	(66	23	2	22	24		23		23		24	2	23	19	13	0	265	(136)	(51.2%)	321		(192)	(59.7%)
Direct labor - other	0		(1)	(1)	(1) 1		0	1		1		1		1		1	1		3	9	(5)	(62.0%)	(1)		4	(378.7%)
Indirect labor	1,520	1,	,362	1,447	1,462	1,595	1,53	L4	1,613	1	L,588	1,	540	1,	,605	1,54	45	1,448	18,23	9	18,438	(199)	(1.1%)	19,031		(792)	(4.2%)
Indirect labor – bonus	51		51	51	51	51	į	51	51		51		51		51	į	51	51	61	5	618	(3)	(0.4%)	79		536	674.0%
Sub-contractor costs	_		12	2	10	11		L2	12		13		10		11	1	11	7	11	1	127	(16)	(12.3%)	159		(48)	(29.9%)
Total Labor COGS	\$ 2,927	\$ 2	,714	\$ 2,913	\$ 2,840	\$ 3,359	\$ 3,24	11 \$	3,433	\$ 3	3,370	\$ 3,	208	\$ 3,	,337 \$	3,19	97 \$	2,915	\$ 37,45	6 \$	38,371	\$ (915)	(2.4%)	\$ 38,503	\$	(1,047)	(2.7%)
<u>Other</u>																											
Repairs and maintenance	\$ 115	\$		\$ 78	\$ 34	\$ 83	\$ 8	37 \$	77	\$	103	\$	74	\$	109 \$	5 10	04 \$	128	\$ 1,01	6 \$	1,037	\$ (20)	(2.0%)	\$ 1,222	\$	(206)	(16.9%)
Absorption	(234)	((425)	(600)	86	54	4	14	(140)		67		8		122		(4)	(24)	(1,04	7) \$	(1,049)	2	(0.2%)	(622)		(425)	68.3%
Freight out	625		533	704	712	872	86	53	834		893		814		863	78	80	543	9,03	6	9,368	(332)	(3.5%)	9,785		(749)	(7.7%)
Rent / facilities	125		167	193	76	115	13	L7	117		157		185		139	13	38	205	1,73	4	1,840	(106)	(5.8%)	1,511		223	14.8%
Utilities	479		508	539	458	587	57	73	580		587		573		584	55	59	512	6,54	0	6,711	(171)	(2.5%)	6,579		(39)	(0.6%)
Other cost of sales	199		206	202	167	206	20)9	202		223		192		197	20	04	162	2,37	0	2,355	15	0.6%	2,409		(40)	(1.6%)
Total Other COGS	\$ 1,309	\$ 1	,015	\$ 1,117	\$ 1,533	\$ 1,917	\$ 1,89	93 \$	1,670	\$ 2	2,029	\$ 1,	846	\$ 2,	,013 \$	1,78	80 \$	1,527	\$ 19,64	8 \$	20,261	\$ (612)	(3.0%)	\$ 20,885	\$	(1,236)	(5.9%)

Management Discussion

<u>Material COGS</u>: Decrease of \$3,479K due to lower volume impact of \$3,708K (Sales volumes (lbs) lower by 12.1%), unfavorable yields and higher scrap (net of increased regrind usage) at Woodbridge, Delmont and Everett of \$299K, unfavorable E&O reserves at Woodbridge, Everett and Terrebonne of \$123K, partially offset by improved scrap and favorable PPV at ECS of \$62K and \$132K, respectively

<u>Labor COGS:</u> Lower costs due to volume impact of \$491K, out-of-period workers' compensation refunds at Laval and Everett of \$170K, a favorable F/X impact of \$153K and headcount reduction initiatives / improved labor efficiency at Laval, Delmont, Terrebonne and ECS (net of increased overtime at Woodbridge and Everett to support tooling launches) of \$101K

<u>Other COGS:</u> Decrease of \$612K due to lower freight costs of \$290K, lower overhead spending of \$180K (ie. Maintenance costs, utilities, factory supplies), lower property tax adjustment at Everett of \$87K and a favorable F/X impact of \$90K; partially offset by an unfavorable absorption impact of \$34K as a result of lower sales and lower production than Plan

Monthly Balance Sheet

•	Jan-	-19 I	eb-19	Mar-19	Apr-19	May-19	Jun-19	Jul-19	Aug-19	Sep-19	Oct-19	Nov-19	Dec-19	FY	FY	Va	ar
\$'000	Ac	t	Act	Act	Act	Fcst	Fcst	Fcst	Fcst	Fcst	Fcst	Fcst	Fcst	Fcst	Bud	\$	%
Current Assets																•	
Cash and cash equivalents	\$	3 \$	3	\$ 3 \$	3 \$	3 \$	3 \$	3 \$	3 \$	2 9	3 9	3	\$ 3	\$ 3	\$ 0	\$ 3	739066.5
Short term investments		_	_	_	_ `	_ `	_ `	_	_ `	_	_	_	_	_	_	_	N/
Accounts receivable, gross		9,182	9,929	11,613	13,369	16,173	17,404	15,960	16,509	15,206	15,081	13,521	10,481	10,481	8,958	1,523	17.09
Accounts receivable, reserves		(393)	(393)	(399)	(425)	(679)	(679)	(679)	(679)	(679)	(679)	(679)	(679)	(679)		(316)	86.99
Accounts receivable, net		8,789	9,536	11,214	12,944	15,495	16,726	15,281	15,830	14,527	14,402	12,842	9,802	9,802	8,594	1,208	14.1
Inventory, gross		34,588	36,157	35,647	34,119	34,796	34,311	34,732	34,475	34,521	32,837	32,471	32,668	32,668		892	2.89
Inventory, reserves	(1,497)	(1,514)	(1,497)	(1,562)	(1,698)	(1,687)	(1,649)	(1,660)	(1,674)	(1,696)	(1,702)	(1,706)	(1,706)		(239)	16.3
Inventory, net	•	3,091	34,642	34,150	32,557	33,099	32,624	33,083	32,815	32,847	31,140	30,769	30,962	30,962	30,309	653	2.29
Prepaid expenses and other current assets		3,145	3,030	3,051	3,909	3,814	3,663	3,627	3,336	3,216	3,348	3,110	2,832	2,832	2,942	(109)	(3.79
Other current assets		761	864	804	790	796	854	857	1,050	1,525	1,771	1,829	682	682	901	(218)	(24.29
Total Current Assets	4	15,790	48,076	49,223	50,203	53,206	53,869	52,851	53,034	52,117	50,663	48,552	44,281	44,281	42,746	1,536	3.69
Non-Current Assets																	
Property, plant & equipment, gross	6	66,687	67,249	66,818	67,503	70,963	71,660	72,208	72,661	73,107	73,531	73,935	74,303	74,303	64,977	9,326	14.49
Accumulated depreciation		.8,755)	(19,488)	(19,863)	(20,649)	(20,042)	(20,661)	(21,293)	(21,936)	(22,589)	(23,245)	(23,906)	(24,569)	(24,569)	(17,639)	(6,930)	39.39
Property, plant & equipment, net	•	17,932	47,761	46,955	46,853	50,921	50,999	50,915	50,725	50,518	50,286	50,028	49,734	49,734	47,338	2,395	5.19
Deferred financing cost	7	546	533	510	499	491	477	463	450	436	422	408	395	395	548	(153)	(27.99
Deferred tax asset		2,961	2,963	2,898	2,913	1,367	1,367	1,367	1,367	1,367	1,367	1,367	1,367	1,367	2,879	(1,513)	(52.59
Other non-current assets		2,688	2,690	2,644	2,685	3,113	3,134	3,155	3,216	3,237	3,257	3,274	3,331	3,331	2,616	715	27.39
Total Non-Current Assets		2,000 6 4,127	53,947	53,007	52,950	55,891	55,977	55,900	55,757	55,558	55,332	55,077	54,826	54,826	53,382	1,444	27.37
		9,917 \$	102,023	\$ 102,229 \$	103,153 \$	109,096 \$	109,846 \$	108,751 \$	108,791 \$	-		-	\$ 99,107	\$ 99,107		\$ 2,980	3.19
)	,511 Ş	102,023	3 102,223 3	103,133 3	105,050 \$	105,640 5	100,751 3	100,791 3	107,075	3 103,333 3	103,030	3 33,107	\$ 99,107	3 30,127	Ş 2,300	3.1/
<u>Current Liabilities</u>					4	4											
Bank Debt		14,340 \$	16,533	, 1	19,505 \$	21,889 \$	21,463 \$	20,653 \$	20,722 \$	-,	20,050 ,		\$ 13,864	\$ 13,864		\$ 3,641	35.69
Current Portion - Long Term Debt		1,678	1,665	1,639	1,648	1,800	1,800	1,800	1,800	1,800	1,800	1,800	1,800	1,800	1,628	172	10.69
Accounts payable		1,725	12,319	12,200	12,267	14,749	15,234	14,482	14,035	14,850	13,308	14,456	12,627	12,627	12,709	(82)	(0.69
Accrued liabilities		4,045	3,378	3,727	3,515	3,798	3,824	3,699	3,689	3,439	3,366	3,189	2,808	2,808	3,343	(535)	(16.09
Accrued compensation		2,492	2,800	2,877	3,338	3,617	3,826	4,303	4,195	4,585	4,804	4,780	5,149	5,149	2,521	2,628	104.29
Income taxes payable		(189)	(102)	(344)	(275)	690	927	1,147	1,357	1,564	1,734	1,848	1,710	1,710		1,956	(793.79
Contingent consideration		1,301	1,301	1,301	1,301	_		_		_		_	_	_	1,301	(1,301)	(100.09
Other current liabilities		101	97	124	125	141	139	137	139	127	128	111	107	107	97	11	11.09
Total Current Liabilities	3	15,493	37,990	40,273	41,423	46,685	47,212	46,222	45,937	44,835	43,238	41,094	38,065	38,065	31,576	6,490	20.69
Long-term liabilities																	
Long-term debt less current maturities	1	12,248	12,114	11,679	11,609	11,430	11,287	11,144	11,001	10,857	10,714	10,571	10,428	10,428	12,006	(1,579)	(13.19
Deferred income taxes		9,753	9,757	9,642	9,669	7,785	7,785	7,785	7,785	7,785	7,785	7,785	7,785	7,785	9,610	(1,825)	(19.09
Other non-current liabilities		1,525	1,530	1,491	1,503	1,440	1,449	1,458	1,467	1,476	1,477	1,482	1,486	1,486	1,468	18	1.29
Total Long-Term Liabilities	2	23,526	23,400	22,812	22,781	20,655	20,521	20,387	20,253	20,119	19,976	19,838	19,699	19,699	23,084	(3,386)	(14.79
Total Liabilities	5	9,019	61,391	63,085	64,205	67,340	67,733	66,609	66,190	64,953	63,214	60,931	57,764	57,764	54,660	3,104	5.79
Commitments and contingencies		-	_	_	_	_	_	_	_	_	_	_	_	_	_	_	
Shareholders' Equity																	
Common stock	1	2,610	12,610	12,610	12,610	12,610	12,610	12,610	12,610	12,610	12,610	12,610	12,610	12,610	12,610	(0)	(0.0)
Retained earnings		29,143	28,871	27,592	27,350	29,676	30,032	30,062	30,521	30,641	30,701	30,619	29,263	29,263	30,039	(776)	(2.6
Accumulated other comprehensive income	-	(855)	(850)	(1,058)	(1,011)	(530)	(530)	(530)	(530)	(530)	(530)	(530)	(530)	(530)		652	(55.29
Total Shareholders' Equity	4	10,898	40,632	39,144	38,948	41,756	42,112	42,142	42,601	42,722	42,781	42,699	41,343	41,343	41,467	(124)	(0.3
· ·					•		,										•
Total Liabilities and Shareholders' Equity	\$ 9	9,917 \$	102,023	\$ 102,229 \$	103,153 \$	109,096 \$	109,846 \$	108,751 \$	108,791 \$	107,675	105,995	103,630	\$ 99,107	\$ 99,107	\$ 96,127	\$ 2,980	3.1

Balance Sheet – Year on Year Comparison

	Y	ΓD		Varianc	e
\$'000	CY		PY	\$	%
<u>Current Assets</u>					<u>.</u>
Cash and cash equivalents	\$ 3	\$	(0)	\$ 3	(2151.2%)
Short term investments	_		_	_	N/A
Accounts receivable, gross	13,369		15,577	(2,208)	(14.2%)
Accounts receivable, reserves	(425)		(671)	246	(36.6%)
Accounts receivable, net	12,944		14,907	(1,963)	(13.2%)
Inventory, gross	34,119		37,531	(3,412)	(9.1%)
Inventory, reserves	(1,562)		(1,700)	138	(8.1%)
Inventory, net	32,557		35,831	(3,274)	(9.1%)
Prepaid expenses and other current assets	3,909		3,835	74	1.9%
Other current assets	790		1,624	(834)	(51.4%)
Total Current Assets	50,203		56,196	(5,993)	(10.7%)
Non-Current Assets					
Property, plant & equipment, gross	67,503		59,913	7,590	12.7%
Accumulated depreciation	(20,649)		(13,030)	(7,619)	58.5%
Property, plant & equipment, net	46,853		46,883	(30)	(0.1%)
Deferred financing cost	499		483	16	3.3%
Deferred tax asset	2,913		1,378	1,535	111.4%
Other non-current assets	2,685		2,733	(48)	(1.8%)
Total Non-Current Assets	52,950		51,477	1,473	2.9%
Total Assets	\$ 103,153	\$	107,673	\$ (4,520)	(4.2%)
Current Liabilities					
Bank Debt	\$ 19,505	\$	17,154	\$ 2,350	13.7%
Current Portion - Long Term Debt	1,648		1,330	317	23.8%
Accounts payable	12,267		14,814	(2,547)	(17.2%)
Accrued liabilities	3,515		3,692	(177)	(4.8%)
Accrued compensation	3,338		3,453	(116)	(3.3%)
Income taxes payable	(275)		27	(302)	(1121.7%)
Contingent consideration	1,301		1,273	28	2.2%
Other current liabilities	125		85	40	47.6%
Total Current Liabilities	41,423		41,828	(405)	(1.0%)
Long-term liabilities					
Long-term debt less current maturities	11,609		13,386	(1,776)	(13.3%)
Deferred income taxes	9,669		7,823	1,847	23.6%
Other non-current liabilities	1,503		1,323	179	13.6%
Total Long-Term Liabilities	22,781		22,532	250	1.1%
Total Liabilities	64,205		64,360	(155)	(0.2%)
Commitments and contingencies	_		-	_	N/A
Shareholders' Equity					
Common stock	12,610		12,610	_	0.0%
Retained earnings	27,350		31,114	(3,765)	(12.1%)
Accumulated other comprehensive income	(1,011)		(411)	(600)	145.7%
Total Shareholders' Equity	 38,948		43,313	(4,364)	(10.1%)
Total Liabilities and Shareholders' Equity	\$ 103,153	\$	107,673	\$ (4,520)	(4.2%)

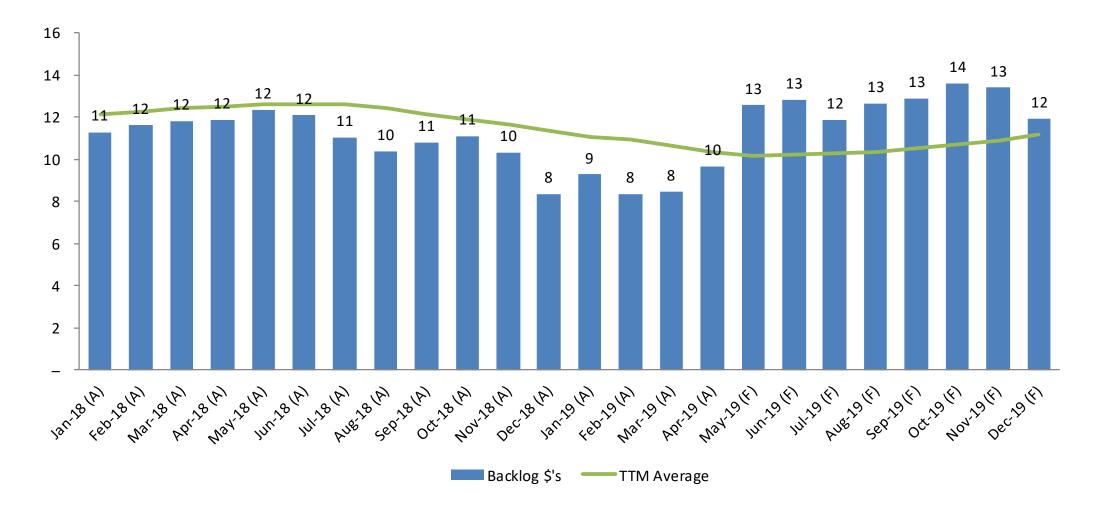
Monthly Cash Flow

	Jan-19	Feb-19	Mar-19	Apr-19	May-19	Jun-19	Jul-19	Au	ıg-19	Sep-19	Oct-19	Nov-19	Dec-19	FY	FY		Var	PY	\	/ar
\$'000	Act	Act	Act	Act	Fcst	Fcst	Fcst	F	cst	Fcst	Fcst	Fcst	Fcst	Fcst	Bud	\$	%	Act	\$	%
Cash flow from operations																				
Net Income (Loss)	\$ (886)	\$ (271)	\$(1,280)	\$ (242)	\$ 74	\$ 356	\$ 30) \$	458	\$ 121	\$ 59	\$ (82)	\$ (1,356)	\$ (3,019)	\$ (3,300)	\$ 281	(8.5%)	\$ (3,987)	\$ 968	(24.3%)
Depreciation, amortization and other	708	721	729	702	745	759	77:	L	781	793	796	799	803	9,107	9,128	(21	(0.2%)	7,801	1,305	16.7%
Non-cash loss/expense (gain)	(161)	(7)	201	(62)	44	105	(196	5)	(139)	(95)	(173)	(145)	(151)	(780)	(307)	(474) 154.3%	377	(1,158)	(306.8%)
Deferred income tax	143	3	(115)	27	(1,884)	_	-	-	_	_	_	_	_	(1,825)	148	(1,973) (1331.0%)	(1,301)	(524)	40.3%
Change in operating assets and liabilities:																	N/A			
Accounts receivable	(195)	(747)	(1,678)	(1,730)	(2,550)	(1,231)	1,444	1	(549)	1,304	125	1,560	3,040	(1,208)	(1,173)	(35	3.0%	3,252	(4,460)	(137.1%)
Inventory	(2,782)	(1,552)	492	1,593	(541)	475	(459	9)	267	(32)	1,707	371	(193)	(653)	(690)	37	(5.4%)	(594)	(59)	9.9%
Prepaid expenses and other current assets	(64)	12	39	(843)	89	93	32	2	99	(355)	(378)	179	1,425	328	328	_	0.0%	456	(128)	(28.1%)
Accounts payable	(984)	594	(119)	68	2,482	485	(75	2)	(447)	815	(1,542)	1,148	(1,829)	(82)	(82)	_	0.0%	(379)	296	(78.3%)
Accrued expenses	673	(359)	426	249	562	235	352	2	(118)	140	146	(201)	(12)	2,093	2,344	(251) (10.7%)	(2,316)	4,408	(190.4%)
Accrued income taxes	58	87	(242)	69	965	236	220)	210	207	170	115	(138)	1,956	1,060	896	84.5%	751	1,205	160.6%
Other changes in operating assets and liabilities	4	(4)	27	1	(1,285)	(2)	(2	2)	2	(12)	1	(17)	(4)	(1,290)	(1,290)	_	0.0%	65	(1,355)	(2097.6%)
Other cash flow from operations	_	_	_	_	_	_	-	-	_	_	_	_	_	_	_	_	N/A	-	_	N/A
Total Cash Flow from Operations	\$(3,487)	\$(1,522)	\$(1,520)	\$ (168)	\$ (1,301)	\$ 1,511	\$ 1,442	2 \$	564	\$ 2,885	\$ 910	\$ 3,728	\$ 1,584	\$ 4,626	\$ 6,166	\$ (1,540) (25.0%)	\$ 4,126	\$ 500	12.1%
Cash flow from investing																				
Additions to property, plant and equipment	\$ (489)	\$ (531)	\$ (560)	\$ (448)	\$ (943)	\$ (943)	\$ (492	2) \$	(492)	\$ (492)	\$ (398)	\$ (398)	\$ (398)	\$ (6,583)	\$ (8,000)	\$ 1,417	(17.7%)	\$(10,215)	\$ 3,633	(35.6%)
Earnout payments	-	-	_	-	-	_	-	-	-	-	_	-	-	-	_	_	N/A	_	_	N/A
Other cash flow from investing	_	_	_	_	_	_	-	-	-	_	_	_	_	_	_	_	N/A	_	_	N/A
Total Cash Flow from Investing	\$ (489)	\$ (531)	\$ (560)	\$ (448)	\$ (943)	\$ (943)	\$ (49)	2) \$	(492)	\$ (492)	\$ (398)	\$ (398)	\$ (398)	\$ (6,583)	\$ (8,000)	\$ 1,417	(17.7%)	\$(10,215)	\$ 3,633	(35.6%)
Cash flow from financing																				
Proceeds from the issuance (repayment) of short-term debt	\$ 4,118	\$ 2,193	\$ 2,218	\$ 754	\$ 2,385	\$ (427)	\$ (809	9) \$	69	\$(2,253)	\$ (371)	\$(3,189)	\$ (1,045)	\$ 3,641	\$ 3,556	\$ 85	2.4%	\$ 6,282	\$ (2,641)	(42.0%)
Proceeds from the issuance of debt	(0)	0	(0)	0	(0)	0	()	0	0	0	0	0	0	_	0	N/A	1,207	(1,207)	(100.0%)
Repayment of debt	(138)	(139)	(138)	(138)	(141)	(141)	(14:	L)	(141)	(141)	(141)	(141)	(141)	(1,682)	(1,719)	37	(2.2%)	(1,400)	(282)	20.2%
Common stock cash dividends paid	-	_	_	_	(0)	_	-	-	-	_	_	_	_	(0)	-	(0) N/A	-	(0)	N/A
Other cash flow from financing	_	_	_	_	_	_	-	-	_	_	_	_	_	_	_	_	N/A	-	_	N/A
Total Cash Flow from Financing	\$ 3,979	\$ 2,053	\$ 2,080	\$ 616	\$ 2,244	\$ (568)	\$ (950) \$	(72)	\$(2,394)	\$ (512)	\$(3,330)	\$ (1,186)	\$ 1,959	\$ 1,837	\$ 122	6.7%	\$ 6,089	\$ (4,130)	(67.8%)
Effect of FX rates on cash and cash equivalents	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	- \$	-	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	N/A	\$ -	\$ -	N/A
Net change in cash	\$ 3	\$ 0	\$ (0)	\$ 0	\$ (0)	\$ (0)	\$ () \$	(0)	\$ (0)	\$ 0	\$ 0	\$ (0)	\$ 3	\$ 3	\$ (0) (0.0%)			(1065.8%)
Beginning cash	0	3	3	3	3	3	-	3	3	3	2	3	3	0	0	_	_	(0)	\$ 0	(100.1%)
Change in cash	3	0	(0)	0	(0)	(0)	()	(0)	(0)	0	0	(0)	3	3	(0	(0.0%)	(0)	\$ 3	(1065.8%)
Ending cash	\$ 3	\$ 3	\$ 3	\$ 3	\$ 3	\$ 3	\$ 3	3 \$	3	\$ 2	\$ 3	\$ 3	\$ 3	\$ 3	\$ 3	\$ (0) (0.0%)	\$ 0	\$ 3	26323721.3%

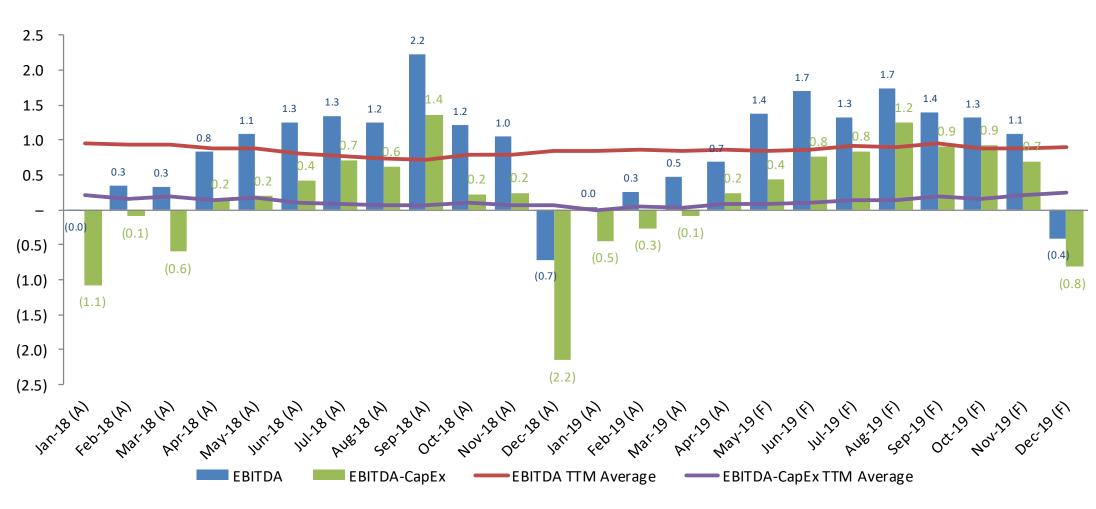
Trended Monthly Bookings



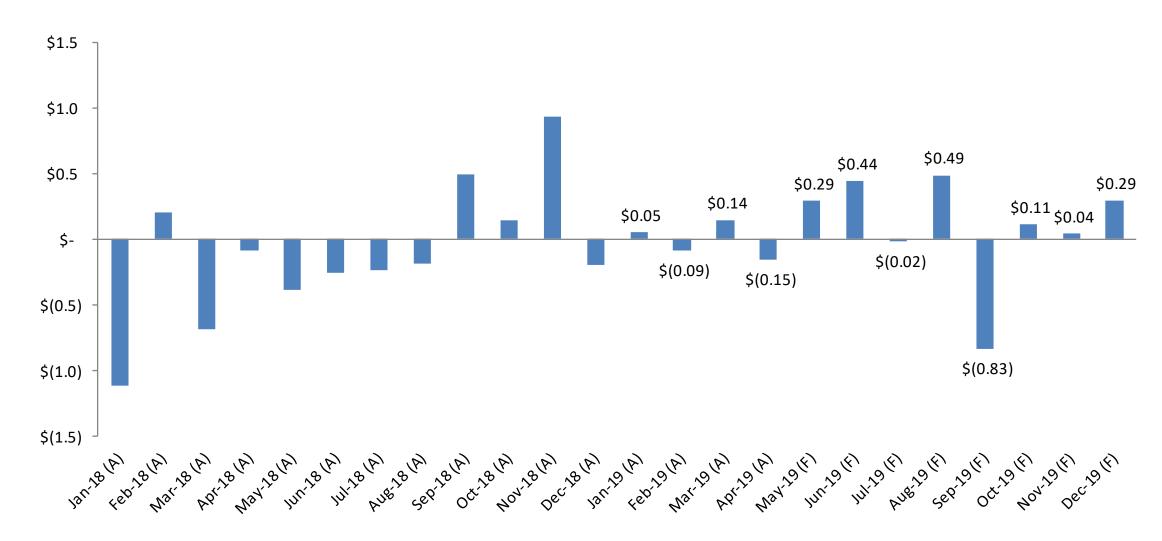
Trended Monthly Backlog



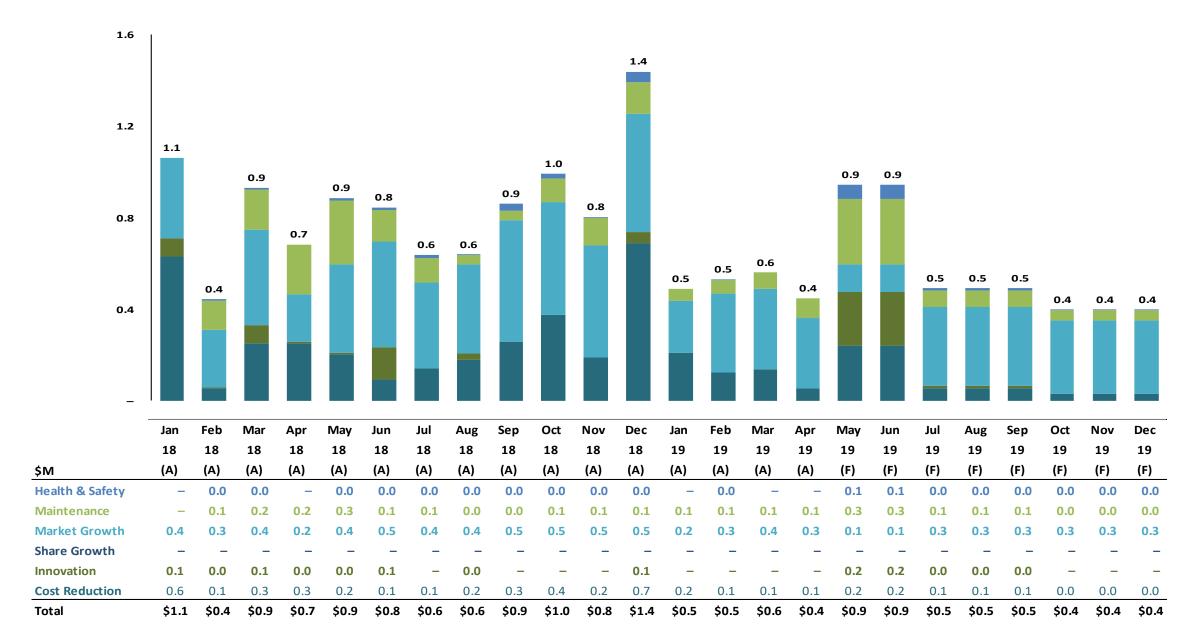
EBITDA and EBITDA-CapEx



Y-o-Y \$ EBITDA Change



Capital Expenditures



Headcount Trending by Month

		Indirect Labor -	Indirect Labor -	Delivery &	Research &	Sales &			Total	Agency FTE &	Total		Difference to
Month	Direct Labor	Hourly	Salary	Dist.	Development	Marketing	Administrative	Other	Permanent	Temps		Bud Headcount	
2019 January (A)	324	154	81	35	13	26	59	-	692	24	716	780	(64)
2019 February (A)	331	156	81	35	13	26	60	_	702	27	729	802	(73)
2019 March (A)	331	160	81	36	13	26	62	_	709	36	745	802	(57)
2019 April (A)	321	158	81	36	13	25	61	_	695	29	724	813	(89)
2019 May (F)	366	164	88	38	15	29	59	_	759	59	818	818	_
2019 June (F)	366	164	88	38	15	29	59	_	759	73	832	832	_
2019 July (F)	362	164	88	38	15	30	59	_	756	70	826	826	_
2019 August (F)	362	164	88	38	15	30	59	_	756	69	825	825	_
2019 September (F)	362	164	88	38	15	30	59	-	756	41	797	797	_
2019 October (F)	357	164	88	37	15	30	59	_	750	47	797	797	_
2019 November (F)	349	164	88	37	15	30	59	_	742	52	794	794	_
2019 December (F)	349	164	88	37	15	30	59	_	742	40	782	782	_
Final Headcount	349	164	88	37	15	30	59	-	742	40	782	782	_

Management Discussion

- Net decrease of 21 employees in April (14 permanent and 7 temporary)
- Decrease primarily at Woodbridge, Delmont, Everett and Terrebonne in echoing the production slow-down across the plants

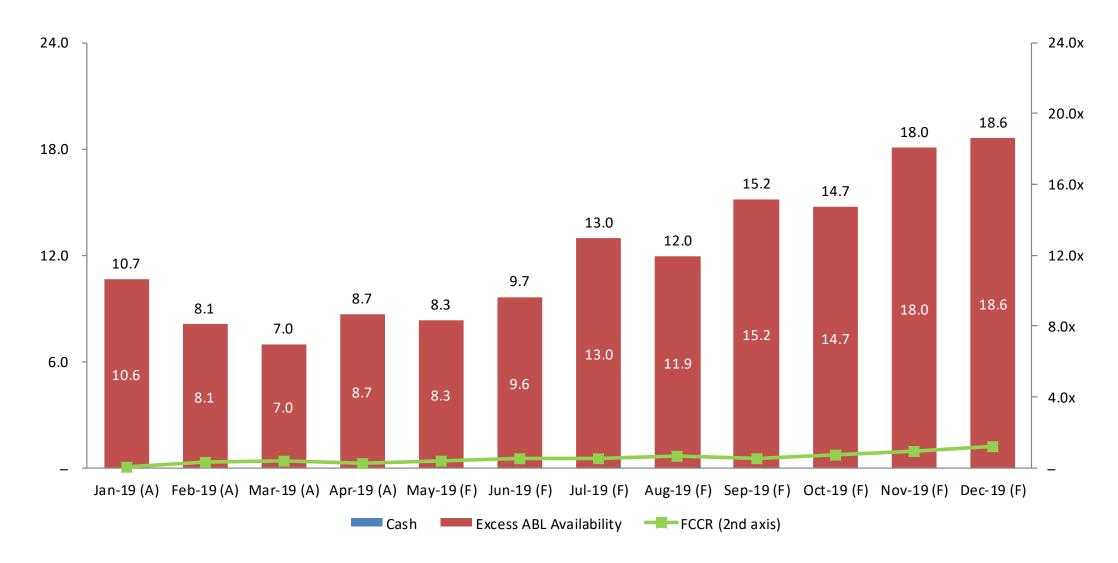
Headcount Hires and Attrition

For all and American	Clark a China a th		T	Involuntary	V-1	Ford of BAssalls	DC-11d	D:((
Functional Area	Start of Month	Hires	Transfers	Term	Voluntary Term	End of Month	Rfc Headcount	Difference to Rfc
Direct Labor	331	6	(4)	(3)	(9)	321	362	41
Indirect Labor - Hourly	160	2	(2)	(1)	(1)	158	164	6
Indirect Labor - Salary	81					81	88	7
Delivery & Dist.	36					36	38	2
Research & Development	13		1	(1)		13	15	2
Sales & Marketing	26	1	(1)		(1)	25	29	4
Administrative	62		(1)			61	59	(2)
Other	-					-	-	-
Agency FTE & Temps	36	3		(10)		29	58	29
Total	745	12	(7)	(15)	(11)	724	813	89

Management Discussion

- Research & Development Promotion of Steve Bigras to a lab supervisor position, transferred from Sales & Marketing at Terrebonne
- Sales & Marketing at Terrebonne resignation of Marie-Catherine Cusson in customer service
- Sales & Marketing at HO hire of Martin St-Arnaud to support the sales team in Ontario and US regions
- Woodbridge Termination of 6 temps
- Delmont Hired 3 hourly but 5 left

Liquidity Forecast



Executive Summary

Financial Review

Full Year Financial Outlook

Governance Reporting

Appendix

Business Unit Analysis

Woodbridge

Laval

Delmont

Everett

Terrebonne

Concord

Corporate

Plant Capacity Utilization

Woodbridge Summary P&L

\$'000		M.	TD		Var		Y	TD		Var	
		Act		Bud	\$	%	Act		Bud	\$	%
Units Produced ('000)		2,197		3,247	(1,051)	(32.3%)	9,817		11,527	(1,711)	(14.8%)
Units Shipped ('000)		2,509		3,247	(739)	(22.7%)	9,076		11,127	(2,051)	(18.4%)
Bookings (\$'000)	\$	3,484	\$	-	\$ 3,484	N/A	\$ 11,648	\$	-	\$ 11,648	N/A
Backlog ('\$000)	\$	2,276	\$	_	\$ 2,276	N/A	\$ 2,276	\$	-	\$ 2,276	N/A
Gross Revenue	\$	3,432	\$	4,475	\$ (1,043)	(23.3%)	\$ 12,640	\$	15,362	\$ (2,722)	(17.7%)
Adj. to Gross Revenue		(172)		(255)	83	(32.5%)	(716)		(832)	116	(13.9%)
Net Revenue		3,260		4,220	(960)	(22.7%)	11,923		14,530	(2,607)	(17.9%)
Material		2,128		2,646	(517)	(19.6%)	7,569		9,174	(1,605)	(17.5%)
Labor		786		849	(63)	(7.4%)	3,040		3,133	(93)	(3.0%)
Other COGS		175		146	29	20.0%	251		478	(228)	(47.6%)
Total COGS		3,089		3,640	(551)	(15.1%)	10,859		12,785	(1,926)	(15.1%)
Gross Margin		171		580	(409)	(70.5%)	1,065		1,746	(681)	(39.0%)
Gross Margin %		5.2%		13.7%			8.9%		12.0%		
R&D		_		_	_	N/A	_		_	-	N/A
Sales & Marketing		17		23	(6)	(26.4%)	70		91	(21)	(22.6%)
Administrative		308		327	(20)	(6.0%)	1,250		1,305	(55)	(4.2%)
Other Opex		(18)		(19)	1	(6.9%)	(47)		(73)	25	(35.1%)
Total Opex		307		332	(24)	(7.4%)	1,273		1,324	(50)	(3.8%)
EBITDA		(136)		248	(384)	(154.9%)	(209)		422	(631)	(149.5%)
EBITDA %		(4.2%)		5.9%			(1.8%)		2.9%		
Net Income (Loss)	\$	(365)	\$	18	\$ (382)	(2178.3%)	\$ (1,127)	\$	(494)	\$ (633)	128.2%
Сарех	\$	(72)	\$	(277)	\$ 205	(74.0%)	\$ (586)	\$	(878)	\$ 292	(33.3%)
Opex Overview:											
Payroll	\$	47	\$	59	\$ (12)	(20.5%)	\$ 200	\$	229	\$ (28)	(12.3%)
Bonus		_		-	-	N/A	-		_	-	N/A
Commissions		_		-	-	N/A	-		_	-	N/A
Marketing		6		10	(4)	(42.0%)	28		40	(12)	(30.1%)
Benefits		_		-	-	N/A	-		_	-	N/A
Travel and entertainment		-		0	(0)	(100.0%)	-		0	(0)	(100.0%)
Rent and facilities		-		-	-	N/A	-		-	-	N/A
Insurance		3		4	(1)	(22.1%)	13		15	(2)	(13.6%)
Professional fees		-		-	-	N/A	-		8	(8)	(100.0%)
Utilities, repair, maintenance, an	þ	4		2	1	54.6%	13		8	5	57.8%
Corporate OH Fees		266		274	(8)	(2.9%)	1,069		1,092	(23)	(2.1%)
Bad Debts		(0)		(0)	0	(79.0%)	(2)		(2)	0	(1.1%)
FX		5		-	5	N/A	10		-	10	N/A
JV Loss (Income)		(23)		(19)	(4)	20.7%	(57)		(73)	16	(21.9%)
		(23)		(13)	(./	20.770	(,		(- /		, ,
Other Expenses		-		2	(2)	(100.0%)	-		8	(8)	(100.0%)

Management Discussion

Net Revenue - Apr-19: (\$960K):

- Sales volume down 22.7% or \$993k due to decreased demand (weather impact snow/cold/rain) from All Weather, Vinylbilt, Seymour, Ventana, Vinyl-Pro, & Southern Glass; offset by higher than expected levels with Terrebonne, & Oran
- Lower return of products than budget by \$15k
- Favorable rebates/accruals \$62k primarily due to lower sales volume
- Favorable product/customer mix of \$46k driven by price increase to the JV of \$55k and customer/product mix (lower sales volumes to Vinylbilt and All Weather which have a lower ASP)
- Unfavorable F/X of \$91k (actual rate of 1.3378 [or \$USD 0.7475] vs. 1.30 [or \$USD 0.7692])

EBITDA – Apr-19: (\$384K):

- Material COGS: Decreased costs by \$517k driven by lower sales volumes \$602k; offset by increased finished goods scrap \$32k (Joint Venture pitting) and increase compound pricing for the JV material \$52k (offset above in sales mix)
- <u>Labor COGS</u>: Decreased costs by \$63k driven by favorable F/X of \$24k, lower production volumes (decrease of 32.3%) \$158k; offset by inefficiencies due to start-up and additional overtime to support tooling/maintenance activities \$119k
- Other COGS: Increased costs by \$29k driven by increased net absorption \$177k (lower demand); offset by increased tooling recovery \$24k, utilities adjustment \$56k (PM over accrual), premise cost refund \$40k and lower factory & maintenance expenses \$19k (volume driven)
- Sales and Marketing: Decreased costs by \$6k due to lower royalties
- Administrative: Decreased costs of \$20k driven by favorable F/X of \$9k and 1 less headcount than budgeted
- Other Opex: In line with budget

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Key Customers – Gross Sales and Gross Margin %: Woodbridge

							Gross S	ales (\$'000)													Gross Ma	argin %						
	N	TD		Var	PY-MTD	Va	nr	YTE	<u> </u>	Va	ar	PY-YTD	Va	r	МТ	ΓD	Va	ır	PY-MTD	V	ar	Y1	TD	Va	ar	PY-YTD	V	/ar
	Act	Bud	\$	%	Act	\$	%	Act	Bud	\$	%	Act	\$	%	Act	Bud	BPs	%	Act	BPs	%	Act	Bud	BPs	%	Act	BPs	%
<u>Customer:</u>																												
ROYAL VINYLBILT LIMITED	\$ 836	\$ 929	\$ (92) (9.9%)	\$ 868	\$ (31)	(3.6%)	\$ 3,178	\$ 3,516	\$ (338)	(9.6%)	\$ 3,562	\$ (384)	(10.8%)	10.4%	10.4%	(0)	(0.0%)	7.9%	250	31.6%	10.9%	10.4%	46	4.5%	7.9%	296	37.5%
QUAKER WINDOW PRODUCTS	410	471	(61	(13.0%)	402	7	1.8%	1,540	1,916	(376)	(19.6%)	1,637	(97)	(5.9%)	11.0%	11.0%	-	0.0%	8.5%	250	29.3%	12.3%	11.0%	130	11.8%	8.5%	380	44.6%
ALL WEATHER WIN. LTD-EDMO	196	585	(389	(66.5%)	183	13	7.3%	860	1,974	(1,114)	(56.4%)	630	230	36.6%	19.7%	19.7%	0	0.0%	17.2%	250	14.6%	29.0%	19.7%	935	47.6%	17.2%	1,185	69.1%
VINYLBILT WINDOWS & DOORS C	C 144	305	(161	(52.8%)	417	(273)	(65.4%)	510	879	(369)	(42.0%)	1,218	(708)	(58.1%)	(18.0%)	(18.0%)	-	0.0%	(20.5%)	250	(12.2%)	(22.2%)	(18.0%)	(425)	23.7%	(20.5%)	(175)	8.6%
VINYL PRO WINDOW SYSTEMS	320	401	(81) (20.2%)	409	(89)	(21.8%)	759	767	(8)	(1.0%)	793	(33)	(4.2%)	8.2%	8.2%	(0)	(0.0%)	5.7%	250	44.0%	7.7%	8.2%	(50)	(6.1%)	5.7%	200	35.2%
WINDSOR WINDOW CO	286	278	8	2.8%	283	3	1.2%	1,047	949	97	10.3%	967	80	8.2%	23.6%	24.1%	(52)	(2.1%)	21.5%	210	9.8%	22.1%	23.8%	(177)	(7.4%)	20.3%	174	8.5%
DASHWOOD INDUSTRIES LTD.	141	185	(44) (23.9%)	194	(53)	(27.5%)	513	670	(157)	(23.4%)	708	(195)	(27.5%)	17.8%	17.8%	-	0.0%	15.3%	250	16.3%	20.1%	17.8%	227	12.8%	15.3%	477	31.1%
OSTACO 2000 WINDOORS INC	83	53	30	57.4%	52	31	60.1%	350	501	(151)	(30.2%)	495	(145)	(29.3%)	13.8%	13.8%	-	0.0%	11.3%	250	22.0%	17.9%	13.8%	408	29.4%	11.3%	658	58.0%
ALLSCO BLDG SUPPLIES LTD	145	122	23	19.2%	126	20	15.5%	417	346	71	20.5%	363	54	14.9%	(18.0%)	(18.0%)	_	0.0%	3.9%	(2,195)	(555.9%)	(16.8%)	(18.0%)	124	(6.9%)	3.9%	(2,070)	(524.4%)
TERREBONNE	119	156	(38) (24.2%)	212	(94)	(44.2%)	510	362	148	41.0%	648	(138)	(21.3%)	(6.3%)	(6.3%)	-	0.0%	(8.8%)	250	(28.5%)	(5.0%)	(6.3%)	130	(20.7%)	(8.8%)	380	(43.2%)
PGT INDUSTRIES	91	95	(4	(4.3%)	114	(23)	(20.3%)	396	343	52	15.2%	194	202	104.2%	0.0%	0.0%	-	N/A	6.3%	(626)	(100.0%)	0.0%	0.0%	-	N/A	6.3%	(626)	(100.0%)
VENTANA WINDOWS & DOORS IN	N: -	73	(73) (100.0%)	55	(55)	(100.0%)	59	265	(206)	(77.8%)	196	(137)	(70.0%)	#DIV/0!	15.9% -	-	#VALUE!	13.4%	NA	#VALUE!	33.8%	15.9%	1,790	112.6%	13.4%	2,040	152.2%
CLERA	10	40	(30) (75.8%)	52	(42)	(81.3%)	213	308	(95)	(30.9%)	371	(158)	(42.5%)	18.9%	18.9%	-	0.0%	16.4%	250	15.3%	21.8%	18.9%	295	15.6%	16.4%	545	33.3%
SEYMOUR WINDOWS LTD.	51	141	(90) (63.9%)	146	(96)	(65.3%)	175	210	(35)	(16.5%)	222	(46)	(20.9%)	19.6%	19.6%	_	0.0%	17.1%	250	14.6%	16.0%	19.6%	(361)	(18.4%)	17.1%	(111)	(6.5%)
WARDCO WINDOW & DOOR MFG	il 50	67	(17) (24.8%)	74	(24)	(32.5%)	181	216	(35)	(16.3%)	245	(64)	(26.2%)	34.7%	34.7%	_	0.0%	32.2%	250	7.8%	36.8%	34.7%	210	6.0%	32.2%	460	14.3%
CENTENNIAL WINDOWS LTD	114	77	37	48.1%	81	33	40.6%	204	322	(118)	(36.6%)	338	(134)	(39.6%)	39.6%	39.6%	0	0.0%	37.1%	250	6.7%	60.3%	39.6%	2,075	52.4%	37.1%	2,325	62.7%
MASON WINDOWS	33	39	(7) (17.1%)	40	(7)	(17.8%)	124	154	(31)	(19.8%)	159	(35)	(22.2%)	8.0%	8.0%	-	0.0%	8.0%	-	0.0%	8.9%	8.0%	89	11.1%	8.0%	89	11.1%
GREAT LAKES WINDOW INC.	6	12	(6) (50.5%)	9	(3)	(30.0%)	75	165	(90)	(54.7%)	117	(42)	(35.9%)	8.0%	8.0%	_	0.0%	8.0%	-	0.0%	12.7%	8.0%	469	58.6%	8.0%	469	58.6%
ORAN LTD.	77	-	77	N/A	-	77	N/A	77	209	(131)	(62.9%)	217	(140)	(64.4%)	8.0%	#DIV/0! -	-	#DIV/0!	#DIV/0!	NA	#DIV/0!	29.6%	8.0%	2,158	269.7%	8.0%	2,158	269.7%
INTEGRAL WINDOW SYSTEMS	34	32	2	5.8%	36	(3)	(7.1%)	84	95	(11)	(11.3%)	109	(25)	(23.0%)	8.0%	8.0%	-	0.0%	8.0%	-	0.0%	8.0%	8.0%	_	0.0%	8.0%	-	0.0%
Other	287	413	(126) (30.4%)	923	(636)	(68.9%)	1,368	1,193	175	14.6%	3,861	(2,493)	(64.6%)	(54.6%)	37.6%	(9,219)	(245.0%)	7.4%	(6,193)	(840.1%)	(2.1%)	(51.7%)	4,957	(96.0%)	(20.7%)	1,857	(89.9%)
Total Gross	\$ 3,432	\$ 4,475	\$ (1,043) (23.3%)	\$ 4,676	\$ (1,244)	(26.6%)	\$ 12,640	\$ 15,362	\$ (2,722)	(17.7%)	\$ 17,051	\$ (4,411)	(25.9%)	5.0%	13.0%	(797)	(61.5%)	7.1%	(211)	(29.8%)	10.3%	6.7%	369	55.5%	1.4%	893	630.4%

Management Discussion

- All Weather Behind in sales vs Budget due to slow sales following new product launches in Q4-2018, caused by a general slow sales seen in the market and weather.
- Vinylbilt loss of major customer
- Ventana Business closing down

Key Performance Indicators - Woodbridge

ENERGI Woodbridge January KPI Report	2019 Targets	Jan-19	Feb-19	Mar-19	Apr-19	YTD 2019
Health & Safety						
Recordable Incidents	0	0	0	0	0	0
TRIR (Total Recordable Incident Rate)	<1	0.46	0.47	0.48	0.49	0.48
Quality Performance						
Customer Complaints - per MLBS	3.2	2.61	2.26	3.02	3.076923077	3
Return as % of sales	0.30%	1.49%	0.53%	0.25%	0.01%	0.55%
Delivery Performance						
% on time in full	95.00%	99.56%	98.80%	99%	98%	99%
% by line items	99.00%	99.56%	98.80%	99%	98%	99%
Costs						
Yield	85.7%	85%	85%	85%	84%	85%
Alt/Paggind Compound Consumption Batic	10.09/	17%	20%	20%	18%	19%
Alt/Regrind Compound Consumption Ratio Direct Labour \$/lb produced	19.9% \$0.167	\$ 0.173	\$ 0.175	\$ 0.161	\$ 0.202	\$ 0.176
Inventory						
Days - TTM (Trailing 12 Months)	54.1	57	59	62	64	58

Comments

Safety: no recordables to report

Costs: Combination of new parts / new tools / small batch sizes

Higher % of mix of JV with lower % Regrind use, no regrind use in small parts and discipline in optimizing use of regrind on larger parts

Lower yield, higher OT to produce problem parts, many false starts

Inventory: Inventory has strategically been increase to address the upcoming surge demand without increasing head count and meeting customer delivery

schedules

Full Year Woodbridge P&L Summary

\$'000	 F	Υ		 Var		PY	Var	
	Fcst		Bud	 \$	%	Act	\$	%
Units Produced ('000)	35,570		37,280	(1,711)	(4.6%)	37,118	(1,549)	(4.2%)
Units Shipped ('000)	35,180		37,230	(2,051)	(5.5%)	36,738	(1,558)	(4.2%)
Bookings (\$'000)	\$ 45,640	\$	-	\$ 45,640	N/A	\$ 50,018	\$ (4,379)	(8.8%)
Backlog ('\$000)	\$ 2,119	\$	-	\$ 2,119	N/A	\$ 3,634	\$ (1,515)	(41.7%)
Gross Revenue	\$ 49,023	\$	51,746	\$ (2,722)	(5.3%)	\$ 52,687	\$ (3,664)	(7.0%)
Adj. to Gross Revenue	 (3,068)		(3,183)	116	(3.6%)	(2,920)	(147)	5.0%
Net Revenue	45,956		48,563	(2,607)	(5.4%)	49,767	(3,811)	(7.7%)
Material	28,964		30,569	(1,605)	(5.3%)	32,620	(3,657)	(11.2%)
Labor	9,867		9,960	(93)	(0.9%)	10,973	(1,106)	(10.1%)
Other COGS	1,720		1,948	(228)	(11.7%)	1,960	(240)	(12.2%)
Total COGS	40,550		42,476	(1,926)	(4.5%)	45,553	(5,003)	(11.0%)
Gross Margin	5,405		6,087	(681)	(11.2%)	4,214	1,191	28.3%
Gross Margin %	11.8%		12.5%			8.5%		
R&D	_		_	_	N/A	_	_	N/A
Sales & Marketing	289		309	(21)	(6.6%)	291	(2)	(0.7%)
Administrative	3,899		3,954	(55)	(1.4%)	4,006	(107)	(2.7%)
Other Opex	(203)		(228)	25	(11.2%)	(165)	(38)	23.1%
Total Opex	3,985		4,036	(50)	(1.2%)	4,133	(147)	(3.6%)
EBITDA	 1,420		2,051	(631)	(30.8%)	81	1,339	1645.3%
EBITDA %	3.1%		4.2%			0.2%		
Net Income (Loss)	\$ (1,371)	\$	(738)	\$ (633)	85.8%	\$ (2,405)	\$ 1,034	(43.0%)
Capex	\$ (586)	\$	(1,365)	\$ 780	(57.1%)	\$ (3,745)	\$ 3,159	(84.4%)
Opex Overview:								
Payroll	\$ 701	\$	729	\$ (28)	(3.9%)	\$ 759	\$ (58)	(7.7%)
Bonus	-		-	-	N/A	-	-	N/A
Commissions	-		-	-	N/A	-	-	N/A
Marketing	107		119	(12)	(10.0%)	115	(7)	(6.4%)
Benefits	-		-	-	N/A	-	-	N/A
Travel and entertainment	7		7	(0)	(0.2%)	10	(3)	(29.7%)
Rent and facilities	-		-	-	N/A	-	-	N/A
Insurance	47		49	(2)	(4.1%)	47	0	0.2%
Professional fees	23		31	(8)	(25.0%)	36	(13)	(35.8%)
Utilities, repair, maintenance, and security	31		27	5	17.3%	26	5	20.4%
Corporate OH Fees	3,258		3,281	(23)	(0.7%)	3,299	(41)	(1.2%)
Bad Debts	(5)		(5)	0	(0.4%)	(13)	8	(63.8%)
FX	10		-	10	N/A	(82)	91	(111.7%)
JV Loss (Income)	(212)		(228)	16	(7.0%)	(83)	(129)	156.5%
Other Expenses	 18		25	(8)	(29.9%)	21	(3)	(16.2%)
Total Opex	\$ 3,985	\$	4,036	\$ (50)	(1.2%)	\$ 4,136	\$ (150)	(3.6%)

Key Customers – Full Year Woodbridge

<u>-</u>			Gros	s Sales (\$'000)			Gross Margin %								
-	FY	FY	Var		PY	Var		FY	FY	Var		PY	Var		
-	Fcst	Bud	\$	%	Act	\$	%	Fcst	Bud	BPs	%	Act	BPs	%	
Customer:															
ROYAL VINYLBILT LIMITED	\$ 10,718 \$	11,057 \$	(338)	(3.1%) \$	10,577 \$	141	1.3%	10.3%	10.1%	18	1.8%	7.9%	237	29.9%	
QUAKER WINDOW PRODUCTS	5,651	6,028	(376)	(6.2%)	5,345	306	5.7%	11.2%	10.8%	40	3.7%	8.5%	267	31.4%	
ALL WEATHER WIN. LTD-EDMO	4,200	5,314	(1,114)	(21.0%)	2,047	2,153	105.2%	22.3%	19.4%	289	14.9%	17.2%	513	29.9%	
VINYLBILT WINDOWS & DOORS CO	3,410	3,779	(369)	(9.8%)	4,689	(1,279)	(27.3%)	(16.0%)	(15.2%)	(79)	5.2%	(20.5%)	449	(22.0%)	
VINYL PRO WINDOW SYSTEMS	3,579	3,587	(8)	(0.2%)	3,893	(314)	(8.1%)	6.0%	6.0%	0	0.1%	5.7%	30	5.2%	
WINDSOR WINDOW CO	3,807	3,710	97	2.6%	3,491	316	9.1%	20.8%	21.3%	(44)	(2.1%)	19.0%	188	9.9%	
DASHWOOD INDUSTRIES LTD.	2,734	2,891	(157)	(5.4%)	2,976	(242)	(8.1%)	16.3%	15.8%	47	3.0%	15.3%	97	6.4%	
OSTACO 2000 WINDOORS INC	1,760	1,911	(151)	(7.9%)	1,810	(50)	(2.8%)	14.4%	13.7%	69	5.0%	11.3%	305	26.9%	
ALLSCO BLDG SUPPLIES LTD	1,651	1,580	71	4.5%	1,520	131	8.6%	(14.2%)	(14.5%)	26	(1.8%)	3.9%	(1,816)	(459.9%)	
TERREBONNE	1,346	1,197	148	12.4%	1,510	(164)	(10.8%)	(4.9%)	(5.2%)	24	(4.7%)	(8.8%)	385	(43.8%)	
PGT INDUSTRIES	1,167	1,115	52	4.7%	954	212	22.2%	0.0%	0.0%	-	N/A	6.3%	(626)	(100.0%)	
VENTANA WINDOWS & DOORS IN	655	861	(206)	(24.0%)	754	(99)	(13.2%)	17.9%	15.2%	274	18.0%	13.4%	453	33.8%	
CLERA	726	821	(95)	(11.6%)	969	(243)	(25.1%)	22.2%	20.5%	163	7.9%	16.4%	581	35.5%	
SEYMOUR WINDOWS LTD.	756	791	(35)	(4.4%)	822	(66)	(8.1%)	14.3%	14.0%	22	1.6%	17.1%	(282)	(16.5%)	
WARDCO WINDOW & DOOR MFG	698	733	(35)	(4.8%)	874	(177)	(20.2%)	33.0%	32.1%	87	2.7%	32.2%	77	2.4%	
CENTENNIAL WINDOWS LTD	515	633	(118)	(18.6%)	717	(203)	(28.2%)	57.4%	49.3%	807	16.4%	37.1%	2,032	54.8%	
MASON WINDOWS	431	462	(31)	(6.6%)	449	(18)	(4.1%)	8.4%	8.1%	34	4.2%	8.0%	43	5.3%	
GREAT LAKES WINDOW INC.	309	400	(90)	(22.6%)	364	(54)	(14.9%)	10.7%	9.1%	160	17.6%	8.0%	269	33.6%	
ORAN LTD.	225	357	(131)	(36.8%)	517	(292)	(56.4%)	15.1%	11.0%	409	37.1%	8.0%	711	88.9%	
INTEGRAL WINDOW SYSTEMS	297	308	(11)	(3.5%)	315	(18)	(5.6%)	8.0%	8.0%	_	0.0%	8.0%	(0)	(0.0%)	
Other	4,387	4,212	175	4.1%	8,091	(3,704)	(45.8%)	23.5%	(30.4%)	5,387	(177.2%)	10.5%	1,292	122.5%	
Total Gross	\$ 49,023 \$	51,746 \$	(2,722)	(5.3%) \$	52,687 \$	(3,664)	(7.0%)	11.8%	6.7%	510	76.3%	8.0%	378	47.3%	

Laval Summary P&L

\$'000	MTD					Va	r	_	Y	ΓD		_	Var				
		Act	Bud		\$		%		Act		Bud		\$	%			
Units Produced ('000)		1,701		1,721		(20)	(1.2%)		6,197		5,986		212	3.5%			
Units Shipped ('000)		1,679		1,919		(240)	(12.5%)		5,266		5,540		(274)	(4.9%)			
Bookings (\$'000)	\$	3,273	\$	_	\$	3,273	N/A	\$	9,424	\$	_	\$	9,424	N/A			
Backlog ('\$000)	\$	3,232	\$	_	\$	3,232	N/A	\$	3,232	\$	_	\$	3,232	N/A			
Gross Revenue	\$	3,016	\$	3,602	\$	(586)	(16.3%)	\$	9,403	\$	10,313	\$	(910)	(8.8%)			
Adj. to Gross Revenue		(269)		(276)		7	(2.5%)		(702)		(747)		45	(6.0%)			
Net Revenue		2,747		3,326		(580)	(17.4%)		8,701		9,566		(865)	(9.0%)			
Material		1,325		1,536		(211)	(13.7%)		3,951		4,433		(483)	(10.9%)			
Labor		421		541		(120)	(22.1%)		1,831		1,982		(151)	(7.6%)			
Other COGS		153		279		(125)	(45.0%)		273		456		(183)	(40.2%)			
Total COGS		1,899		2,355		(456)	(19.3%)		6,055		6,872		(817)	(11.9%)			
Gross Margin		847		971		(124)	(12.8%)		2,646		2,695		(49)	(1.8%)			
Gross Margin %		30.8%		29.2%					30.4%		28.2%						
R&D		_		-		-	N/A		-		-		-	N/A			
Sales & Marketing		158		164		(6)	(3.8%)		531		584		(53)	(9.1%)			
Administrative		247		250		(3)	(1.1%)		985		1,007		(22)	(2.2%)			
Other Opex		(1)		_		(1)	N/A		(7)		-		(7)	N/A			
Total Opex		404		414		(10)	(2.5%)		1,509		1,591		(83)	(5.2%)			
EBITDA		444		557		(114)	(20.4%)		1,137		1,103		34	3.1%			
EBITDA %		16.1%		16.8%					13.1%		11.5%						
Net Income (Loss)	\$	346	\$	438	\$	(93)	(21.1%)	\$	695	\$	643	\$	52	8.1%			
Сарех	\$	(88)	\$	(148)	\$	60	(40.3%)	\$	(345)	\$	(522)	\$	177	(34.0%)			
Opex Overview:																	
Payroll	\$	111	\$	114	\$	(3)	(3.0%)	\$	422	\$	446	\$	(24)	(5.4%)			
Bonus		-		-		-	N/A		-		-		-	N/A			
Commissions		-		_		-	N/A		-		-		-	N/A			
Marketing		74		77		(3)	(3.5%)		203		240		(38)	(15.7%)			
Benefits		-		-		_	N/A		-		-		-	N/A			
Travel and entertainment		3		2		0	9.7%		13		10		3	27.0%			
Rent and facilities		-		-		-	N/A		-		-		-	N/A			
Insurance		5		5		0	1.3%		21		19		2	9.8%			
Professional fees		7		7		1	11.0%		23		26		(3)	(13.0%)			
Utilities, repair, maintenance, and		5		3		2	54.4%		27		25		2	9.3%			
Corporate OH Fees		175		182		(6)	(3.5%)		705		726		(21)	(2.9%)			
Bad Debts		-		-		-	N/A		-		-		-	N/A			
FX		(1)		-		(1)	N/A		(7)		-		(7)	N/A			
JV Loss (Income)		-		_		-	N/A		_		-		-	N/A			
Other Expenses		25		25		1	2.4%		104		99		5	4.8%			
Total Opex	\$	404	\$	414	\$	(10)	(2.5%)	\$	1,509	\$	1,591	\$	(83)	(5.2%)			

Management Discussion

Net Revenue - Apr-19: (\$580K):

- Sales volume down 12.5% or \$454k due to decreased volume (weather conditions) to Extreme, Dalmen, Atlantic Windows and Schluter.
- Favorable rebates/discounts of \$8k related to lower cash discounts (driven by lower sales volumes)
- Unfavorable mix impact of \$59k primarily driven by customer mix: ATIS Group, Terrebonne & Gentek.
- Unfavorable F/X of \$75k (actual rate of 1.3378 [or \$USD 0.7475] vs. 1.30 [or \$USD 0.7692])

EBITDA – Apr-19: (\$114K):

- Material COGS: Decrease in costs by \$211k driven by decreased sales volume of \$198k and improved yields \$24k (87.96% vs 84%); offset by slightly lower regrind usage \$11k
- <u>Labor COGS</u>: Decrease in costs by \$120k driven by WSIB NEER refund \$86k, favorable F/X \$15k and lower IDL headcount
- Other COGS: Decrease in cost by \$125k driven by favorable absorption of \$81k (increased prod. Volume), increased tool & die recovery \$25k, lower utility costs \$8k and lower freight costs \$11k (driven by lower sales volume)
- Sales and Marketing: In line with budget
- Administrative: In line with budget
- Other Opex: In line with budget

Key Customers – Gross Sales and Gross Margin %: Laval

	Gross Sales (\$'000)											Gross Margin %																
	QTD		Va	ar	PY-QTD	Va	r	YTE	<u> </u>	Va	ar	PY-YTD	Va	r	Q1	rd	Va	nr	PY-QTD	V	ar	YT	TD	Va	ır	PY-YTD	V	'ar
	Act	Bud	\$	%	Act	\$	%	Act	Bud	\$	%	Act	\$	%	Act	Bud	\$	%	Act	BPs	%	Act	Bud	BPs	%	Act	BPs	%
Customer:																												
SOLARIS QUEBEC P & F INC.	\$ 416 \$	467	\$ (51)	(10.9%)	\$ 483	\$ (67)	(13.8%)	\$ 1,371	\$ 1,216	\$ 155	12.8%	\$ 1,302 \$	69	5.3%	24.5%	24.2%	27	1.1%	23.8%	66	2.8%	23.5%	23.6%	(5)	(0.2%)	22.2%	131	5.9%
ATLANTIC WINDOWS	272	353	(81)	(23.0%)	342	(70)	(20.6%)	836	1,041	(205)	(19.7%)	1,052	(216)	(20.5%)	16.1%	12.5%	364	29.2%	13.2%	295	22.4%	14.9%	10.9%	398	36.6%	10.2%	469	46.2%
SCHLUTER SYSTEMS L.P.	171	246	(75)	(30.5%)	245	(74)	(30.2%)	561	802	(241)	(30.1%)	799	(238)	(29.8%)	25.7%	22.0%	378	17.2%	22.4%	329	14.6%	24.4%	22.8%	161	7.1%	22.0%	249	11.3%
LAFLAMME PORTES	200	233	(33)	(14.1%)	232	(32)	(13.7%)	487	621	(134)	(21.5%)	620	(133)	(21.4%)	(14.9%)	(19.3%)	438	(22.7%)	(13.4%)	(158)	11.8%	(13.7%)	(19.3%)	567	(29.4%)	(14.2%)	53	(3.8%)
PTES & FEN ISOTHERMIC INC	190	172	18	10.5%	182	8	4.5%	528	531	(3)	(0.6%)	562	(34)	(6.1%)	21.6%	29.1%	(744)	(25.6%)	25.8%	(419)	(16.2%)	22.2%	29.0%	(674)	(23.3%)	26.4%	(419)	(15.8%)
PORTES & FENETRES ABRITEK	159	186	(27)	(14.5%)	184	(25)	(13.6%)	304	417	(113)	(27.1%)	451	(147)	(32.6%)	31.7%	31.7%	(7)	(0.2%)	31.5%	13	0.4%	30.0%	31.9%	(197)	(6.2%)	29.5%	45	1.5%
ATIS PORTES & FENETRES	157	157	(0)	(0.2%)	165	(8)	(5.0%)	454	377	77	20.4%	479	(25)	(5.2%)	(17.0%)	(25.5%)	848	(33.3%)	(14.5%)	(245)	16.9%	(17.5%)	(25.8%)	825	(32.0%)	(15.6%)	(191)	12.2%
EXTREME ENTRANCE SYSTEMS	73	172	(99)	(57.8%)	169	(96)	(57.0%)	324	452	(128)	(28.4%)	482	(158)	(32.8%)	16.1%	25.0%	(885)	(35.4%)	17.8%	(160)	(9.0%)	15.4%	24.7%	(930)	(37.6%)	15.6%	(17)	(1.1%)
FENERGIC INC	86	51	35	69.2%	56	30	54.1%	316	281	35	12.4%	357	(41)	(11.6%)	12.4%	25.5%	(1,305)	(51.2%)	17.9%	(542)	(30.3%)	17.7%	25.2%	(754)	(29.9%)	13.7%	402	29.4%
LES FENETRES CONCEPT.	152	141	11	7.6%	120	32	26.4%	373	289	84	29.2%	281	92	32.9%	15.4%	16.3%	(91)	(5.6%)	18.3%	(293)	(16.0%)	14.9%	16.2%	(138)	(8.5%)	17.2%	(233)	(13.6%)
P & C EDDY BOULET INC	-	30	(30)	(100.0%)	28	(28)	(100.0%)	326	352	(26)	(7.4%)	406	(80)	(19.7%)	#DIV/0!	6.7%	-	#VALUE!	21.4%	NA	#VALUE!	20.4%	6.2%	1,421	228.0%	17.3%	310	17.8%
PRODUITS DALMEN PRODUCTS	33	117	(84)	(71.9%)	90	(57)	(63.5%)	105	306	(201)	(65.5%)	267	(162)	(60.5%)	14.2%	16.2%	(208)	(12.8%)	10.0%	416	41.6%	20.6%	16.0%	465	29.1%	14.2%	642	45.2%
KENTO WINDOWS & DOORS	81	70	11	15.9%	71	10	14.2%	204	156	48	30.7%	158	46	29.0%	36.8%	31.4%	534	17.0%	35.2%	156	4.4%	31.5%	30.6%	90	2.9%	33.1%	(159)	(4.8%)
GENTEK BUILDING PROD. LTD	30	90	(60)	(66.3%)	72	(42)	(57.8%)	57	190	(133)	(69.7%)	154	(97)	(62.7%)	0.0%	12.2%	(1,222)	(100.0%)	19.4%	(1,944)	(100.0%)	5.8%	12.1%	(622)	(51.6%)	24.6%	(1,873)	(76.2%)
GOLDEN WINDOWS	77	30	47	155.0%	45	32	70.0%	198	94	104	110.2%	142	56	39.2%	(1.0%)	(3.3%)	236	(70.9%)	4.4%	(541)	(121.8%)	(1.2%)	(3.2%)	194	(61.2%)	2.5%	(374)	(148.9%)
ENTREPRISES DOCO INC.	34	60	(26)	(44.1%)	48	(14)	(30.1%)	137	169	(32)	(18.9%)	168	(31)	(18.4%)	19.7%	21.7%	(199)	(9.2%)	(6.3%)	2,593	(414.8%)	24.0%	21.9%	207	9.4%	(5.9%)	2,991	(506.8%)
FUTURA MANUFACTURIER	54	51	3	5.1%	57	(3)	(6.0%)	67	96	(29)	(30.0%)	108	(41)	(37.8%)	0.0%	21.6%	(2,157)	(100.0%)	17.5%	(1,754)	(100.0%)	1.9%	20.6%	(1,868)	(90.8%)	36.5%	(3,459)	(94.8%)
G.R. THÉRIAULT	6	12	(6)	(48.7%)	11	(5)	(44.1%)	71	31	40	129.5%	62	9	14.8%	0.0%	33.3%	(3,333)	(100.0%)	54.5%	(5,455)	(100.0%)	23.4%	32.0%	(859)	(26.8%)	10.6%	1,279	120.4%
PORTES ET FENETRES LGC	44	71	(27)	(38.4%)	73	(29)	(40.1%)	129	100	29	29.1%	142	(13)	(9.1%)	39.0%	54.9%	(1,591)	(29.0%)	2.7%	3,628	1324.1%	39.4%	55.0%	(1,566)	(28.5%)	12.3%	2,705	219.5%
LAS ENTERPRISES	1	31	(30)	(97.3%)	32	(31)	(97.4%)	148	151	(3)	(1.9%)	155	(7)	(4.5%)	50.9%	51.6%	(70)	(1.4%)	87.5%	(3,659)	(41.8%)	50.1%	50.9%	(81)	(1.6%)	27.3%	2,278	83.3%
Other	781	862	(81)	(9.4%)	1,085	(304)	(28.0%)	2,406	2,641	(235)	(8.9%)	3,317	(910)	(27.4%)	66.4%	60.5%	598	9.9%	1.6%	6,488	4140.8%	61.9%	54.7%	722	13.2%	18.3%	4,367	239.1%
Total Gross	\$ 3,016 \$	3,602	\$ (586)	(16.3%)	\$ 3,790	\$ (774)	(20.4%)	\$ 9,403	\$ 10,313	\$ (910)	(8.8%)	\$ 11,464 \$	(2,061)	(18.0%)	28.1%	27.0%	113	4.2%	26.9%	121	4.5%	28.1%	25.9%	220	8.5%	22.9%	520	22.7%

Management Discussion

- Solaris Slightly behind budget for the month following a strong Q1
- Atlantic and Dalmen, reduction in orders due to weather as well as inventory build up in 2018.
- Schluter, reduction in orders due to weather however increase in May orders.
- Extreme Cut down on a few products as discontinued use in business.

Key Performance Indicators - Laval

ENERGI Laval Extrusion January KPI Report	2019 Targets	Jan-19	Feb-19	Mar-19	Apr-19	YTD 2019
Health & Safety						
Recordable Incidents	0	1	1	0	0	2
TRIR (Total Recordable Incident Rate)	<1	4.95	4.95	4.12	4.3	4.12
Quality Performance						
Customer Complaints - per MLBS	22.5	16	23	33	36	27
Return as % of sales	0.78%	0.24%	0.38%	0.54%	0.68%	0.49%
Delivery Performance						
% on time in full	95.00%	99.73%	99.75%	100%	100%	100%
% by line items	99.00%	99.73%	99.75%	100%	100%	100%
Costs						
Yield	84.00%	85.48%	85.19%	87%	88%	86%
Alt/Regrind Compound Consumption Ratio	20.89%	20.18%	19.41%	18%	16%	18%
Direct Labour \$/lb produced	\$0.192	\$ 0.195	\$0.184	\$ 0.186	\$ 0.115	\$ 0.168
Indirect Labour (incl D&D) \$/lb produced	\$0.237	\$ 0.267	\$0.219	\$ 0.208	\$ 0.216	\$ 0.225
Inventory						
Days - TTM (Trailing 12 Months)	69.3	67	66.4	68	69	67

Comments:

Quality: 8 complaints by Isothermic, 6 by Abritek & 5 each by Atlantic Windows and Laflamme.

Costs: Alternative materials bought are not in sufficient quantities

Full Year Laval P&L Summary

\$'000	F'	Y			Var		PY	Var	
	 Fcst	-	Bud	_	\$	%	Fcst	 \$	%
Units Produced ('000)	 19,249		19,038		212	1.1%	19,947	(698)	(3.5%)
Units Shipped ('000)	 18,841		19,115		(274)	(1.4%)	19,803	(962)	(4.9%)
Bookings (\$'000)	\$ 32,193	\$		\$	32,193		\$ 36,193	\$ (4,000)	(11.1%)
Backlog ('\$000)	\$ 1,897	\$	-	\$	1,897	N/A	\$ 2,942	\$ (1,045)	(35.5%)
Gross Revenue	\$ 34,774	\$	35,684	\$	(910)	(2.6%)	\$ 37,211	\$ (2,437)	(6.5%)
Adj. to Gross Revenue	(2,779)		(2,824)		45	(1.6%)	(3,256)	477	(14.6%)
Net Revenue	31,995		32,861		(865)	(2.6%)	33,956	(1,960)	(5.8%)
Material	14,728		15,210		(483)	(3.2%)	16,229	(1,501)	(9.2%)
Labor	6,098		6,249		(151)	(2.4%)	6,587	(489)	(7.4%)
Other COGS	1,891		2,074		(183)	(8.8%)	2,233	(342)	(15.3%)
Total COGS	22,716		23,533		(817)	(3.5%)	25,049	(2,333)	(9.3%)
Gross Margin	9,279		9,328		(49)	(0.5%)	8,907	372	4.2%
Gross Margin %	29.0%		28.4%				26.2%		
R&D	_		-		-	N/A	-	-	N/A
Sales & Marketing	1,800		1,853		(53)	(2.9%)	2,003	(203)	(10.1%)
Administrative	3,008		3,030		(22)	(0.7%)	3,071	(63)	(2.1%)
Other Opex	(7)		-		(7)	N/A	17	(24)	(144.9%)
Total Opex	4,800		4,883		(83)	(1.7%)	5,090	(290)	(5.7%)
EBITDA	4,479		4,445		34	0.8%	3,816	662	17.4%
EBITDA %	14.0%		13.5%				11.2%		
Net Income (Loss)	\$ 2,988	\$	2,936	\$	52	1.8%	\$ 2,573	\$ 415	16.1%
Сарех	\$ (345)	\$	(1,235)	\$	891	(72.1%)	\$ (1,614)	\$ 1,270	(78.7%)
Opex Overview:									
Payroll	\$ 1,353	\$	1,377	\$	(24)	(1.8%)	\$ 1,449	\$ (95)	(6.6%)
Bonus	-		-		-	N/A	-	-	N/A
Commissions	-		-		-	N/A	-	-	N/A
Marketing	761		799		(38)	(4.7%)	819	(58)	(7.0%)
Benefits	-		-		_	N/A	-	-	N/A
Travel and entertainment	34		31		3	8.6%	44	(10)	(23.3%)
Rent and facilities	-		-		-	N/A	-	-	N/A
Insurance	59		57		2	3.2%	51	8	15.4%
Professional fees	75		78		(3)	(4.3%)	95	(20)	(21.2%)
Utilities, repair, maintenance, and security	67		64		2	3.6%	71	(4)	(5.7%)
Corporate OH Fees	2,157		2,178		(21)	(1.0%)	2,180	(23)	(1.0%)
Bad Debts	-		-		-	N/A	3	(3)	(100.0%)
FX	(7)		-		(7)	N/A	17	(24)	(144.9%)
JV Loss (Income)	-		-		-	N/A	_	-	N/A
Other Expenses	 302		297		5	1.6%	365	(64)	(17.4%)
Total Opex	\$ 4,800	\$	4,883	\$	(83)	(1.7%)	\$ 5,093	\$ (293)	(5.8%)

Key Customers – Full Year Laval

	-			Gross	Sales (\$'000)						Gr	oss Margin %			
	FY	FY		Var		PY	•	/ar	FY	FY	Var		PY	Var	
	Fcst	Bud		\$	%	Act	\$	%	Fcst	Bud	BPs	%	Act	BPs	%
Customer:															
SOLARIS QUEBEC P & F INC.	\$ 4,2	31 \$ 4,	075 \$	156	3.8% \$	4,262	\$ (31	(0.7%)	23.7%	23.7%	(0)	(0.0%)	22.9%	79	3.4%
ATLANTIC WINDOWS	3,4	30 3,	635	(205)	(5.6%)	3,475	(45	(1.3%)	13.5%	12.3%	119	9.7%	12.7%	82	6.5%
SCHLUTER SYSTEMS L.P.	2,3	16 2,	557	(241)	(9.4%)	2,796	(480	(17.2%)	23.3%	22.8%	53	2.3%	21.4%	188	8.8%
LAFLAMME PORTES	2,3	43 2,	478	(135)	(5.5%)	2,426	(83	(3.4%)	(18.2%)	(19.4%)	125	(6.4%)	(13.3%)	(488)	36.7%
PTES & FEN ISOTHERMIC INC	1,9	96 1,	999	(3)	(0.2%)	2,163	(167	(7.7%)	26.9%	29.0%	(209)	(7.2%)	21.9%	503	22.9%
PORTES & FENETRES ABRITEK	1,7	1,	824	(112)	(6.2%)	1,742	(30	(1.7%)	31.6%	32.0%	(38)	(1.2%)	31.2%	42	1.4%
ATIS PORTES & FENETRES	1,6	29 1,	552	77	4.9%	1,669	(40	(2.4%)	(22.9%)	(25.7%)	272	(10.6%)	(15.4%)	(755)	49.0%
EXTREME ENTRANCE SYSTEMS	1,4	59 1,	587	(128)	(8.1%)	1,619	(160	(9.9%)	22.5%	24.8%	(227)	(9.2%)	16.9%	557	32.9%
FENERGIC INC	1,:	.40 1,	105	35	3.2%	1,260	(120	(9.5%)	22.5%	25.1%	(262)	(10.4%)	14.8%	769	51.8%
LES FENETRES CONCEPT.	1,3	15 1,	231	84	6.8%	1,131	184	16.3%	15.8%	16.3%	(47)	(2.9%)	17.9%	(214)	(11.9%)
P & C EDDY BOULET INC	Ç	45	971	(26)	(2.7%)	849	96	11.3%	12.1%	6.1%	600	98.3%	21.3%	(922)	(43.3%)
PRODUITS DALMEN PRODUCTS	(72	873	(201)	(23.1%)	692	(20	(2.9%)	16.8%	16.0%	76	4.7%	14.5%	234	16.2%
KENTO WINDOWS & DOORS	-	42	694	48	6.9%	674	68	10.0%	31.3%	30.6%	77	2.5%	31.2%	19	0.6%
GENTEK BUILDING PROD. LTD	į	13	646	(133)	(20.5%)	528	(15	(2.8%)	11.1%	12.0%	(91)	(7.6%)	12.5%	(145)	(11.6%)
GOLDEN WINDOWS	4	54	350	104	29.8%	512	(58	(11.3%)	(2.1%)	(3.0%)	91	(29.7%)	5.3%	(741)	(140.6%)
ENTREPRISES DOCO INC.	į	45	576	(31)	(5.4%)	503	42	8.3%	22.3%	21.9%	42	1.9%	(3.2%)	2,548	(801.1%)
FUTURA MANUFACTURIER	4	46	475	(29)	(6.1%)	453	(7	(1.6%)	17.2%	20.9%	(367)	(17.6%)	23.2%	(598)	(25.8%)
G.R. THÉRIAULT	4	90	449	41	9.2%	433	57	13.2%	32.3%	34.2%	(191)	(5.6%)	9.7%	2,257	232.6%
PORTES ET FENETRES LGC	4	-14	384	30	7.9%	435	(21	(4.7%)	49.6%	55.0%	(538)	(9.8%)	22.8%	2,683	117.9%
LAS ENTERPRISES	4	17	420	(3)	(0.7%)	423	(6	(1.4%)	51.1%	51.3%	(22)	(0.4%)	37.6%	1,348	35.9%
Other	7,5	66 7,	803	(237)	(3.0%)	9,166	(1,600	(17.5%)	65.9%	63.2%	269	4.3%	2.4%	6,347	2656.5%
Total Gross	\$ 34,7	74 \$ 35,	684 \$	(910)	(2.6%) \$	37,211	\$ (2,437	(6.5%)	27.2%	26.5%	63	2.4%	23.9%	322	13.4%

Delmont Summary P&L

\$'000		M	TD		 Var		 Y	ΓD		 Var	
		Act		Bud	\$	%	Act		Bud	\$	%
Units Produced ('000)		1,700		2,100	(400)	(19.1%)	7,179		7,711	(532)	(6.9%)
Units Shipped ('000)		1,718		2,218	(500)	(22.5%)	7,045		7,739	(694)	(9.0%)
Bookings (\$'000)	\$	3,179	\$		\$ 3,179	N/A	\$ 11,813	\$	_	\$ 11,813	N/A
Backlog ('\$000)	\$	1,554	\$	_	\$ 1,554	N/A	\$ 1,554	\$	_	\$ 1,554	N/A
Gross Revenue	\$	3,052	\$	3,848	\$ (795)	(20.7%)	\$ 12,434	\$	13,479	\$ (1,045)	(7.8%)
Adj. to Gross Revenue		(83)		(108)	25	(23.0%)	(310)		(387)	77	(20.0%)
Net Revenue		2,969		3,740	(770)	(20.6%)	12,124		13,092	(968)	(7.4%)
Material		1,407		1,826	(419)	(22.9%)	5,884		6,424	(539)	(8.4%)
Labor		616		702	(85)	(12.2%)	2,507		2,753	(246)	(8.9%)
Other COGS		264		329	(65)	(19.7%)	1,055		1,028	27	2.6%
Total COGS		2,287		2,856	(569)	(19.9%)	9,446		10,205	(758)	(7.4%)
Gross Margin		682		884	(201)	(22.8%)	2,678		2,888	(210)	(7.3%)
Gross Margin %		23.0%		23.6%			22.1%		22.1%		
R&D		_		_	_	N/A	_		_	_	N/A
Sales & Marketing		13		15	(2)	(14.0%)	56		60	(4)	(6.2%)
Administrative		214		225	(11)	(5.0%)	863		895	(32)	(3.6%)
Other Opex		_		_	-	N/A	_		-	-	N/A
Total Opex		227		240	(13)	(5.6%)	919		955	(36)	(3.8%)
EBITDA		455		643	(188)	(29.2%)	1,759		1,933	(174)	(9.0%)
EBITDA %		15.3%		17.2%			14.5%		14.8%		
Net Income (Loss)	\$	303	\$	497	\$ (195)	(39.1%)	\$ 1,148	\$	1,362	\$ (215)	(15.7%)
Сарех	\$	(90)	\$	(72)	\$ (18)	25.0%	\$ (375)	\$	(471)	\$ 96	(20.4%)
Opex Overview:											
Payroll	\$	51	\$	63	\$ (12)	(18.9%)	\$ 206	\$	247	\$ (41)	(16.6%)
Bonus		-		-	_	N/A	-		-	-	N/A
Commissions		-		-	_	N/A	-		-	-	N/A
Marketing		_		-	-	N/A	0		-	0	N/A
Benefits		-		-	_	N/A	-		-	-	N/A
Travel and entertainment		0		-	0	N/A	0		-	0	N/A
Rent and facilities		-		-	_	N/A	-		-	_	N/A
Insurance		_		-	-	N/A	-		-	-	N/A
Professional fees		_		-	-	N/A	-		-	-	N/A
Utilities, repair, maintenance, and	ł	4		4	1	17.5%	12		15	(3)	(17.6%)
Corporate OH Fees		165		165	(0)	(0.1%)	665		661	4	0.6%
Bad Debts		_		_	_	N/A	_		_	-	N/A
FX		_		_	-	N/A	_		-	-	N/A
JV Loss (Income)		_		_	_	N/A	_		_	-	N/A
Other Expenses		6		8	(2)	(25.5%)	35		32	3	10.4%
Total Opex	\$	227	\$	240	\$ (13)	(5.6%)	\$ 919	\$	955	\$ (36)	(3.8%)

Management Discussion

Net Revenue – Apr-19: (\$770K)

- Sales volume down 22.5% or \$870k driven by decreased demand from PGT (\$405k), Brunswick, NewSouth, Yoders, Comfort View and Sierra Pacific
- Rebates/returns/accruals favorable to budget by \$25k due to reduced volumes
- Positive mix impact of \$75k primarily driven by customer/product mix

EBITDA - Apr-19: (\$188K)

- Material COGS: Decrease in costs by \$419k primarily driven by decreased sales volumes \$412k
- <u>Labor COGS</u>: Decrease in cost by \$85K driven by lower headcount (15) due to reduced production volumes
- Other COGS: Decrease in cost by \$65k driven by lower freight costs \$39k (lower sales volumes) and higher net absorption of \$26k
- Sales and Marketing: In line with budget
- Administrative: Decrease in costs by \$11k, primarily driven by 1 less headcount (HR manager)

Key Customers – Gross Sales and Gross Margin %: Delmont

-							Gross S	Sales (\$'000)													Gross M	largin %						
	M	TD	V	ar	PY-MTD	V	ar	YTE)	Va	ır	PY-YTD	Va	ır	M	TD	Va	ır	PY-MTD	Va	ar	YT	rD	Va	r	PY-YTD	Va	ar
	Act	Bud	\$	%	Act	\$	%	Act	Bud	\$	%	Act	\$	%	Act	Bud	BPs	%	Act	BPs	%	Act	Bud	BPs	%	Act	BPs	%
<u>Customer:</u>																												
PGT Industries Inc	\$ 1,652	\$ 2,057	\$ (405)	(19.7%)	\$ 1,151	\$ 501	43.5%	\$ 6,999	\$ 6,744	\$ 255	3.8%	\$ 4,187 \$	2,812	67.2%	23.0%	19.2%	382	19.9%	23.8%	(78)	(3.3%)	20.3%	19.5%	80	4.1%	19.7%	61	3.1%
Polaris Technologies	539	511	28	5.5%	168	371	220.8%	1,509	1,854	(345)	(18.6%)	610	899	147.4%	15.2%	18.2%	(297)	(16.3%)	29.8%	(1,454)	(48.8%)	16.7%	16.7%	5	0.3%	24.1%	(742)	(30.7%)
Comfort View Products	204	242	(38)	(15.7%)	140	64	45.7%	667	1,096	(429)	(39.1%)	687	(20)	(2.9%)	20.7%	19.0%	173	9.1%	20.7%	3	0.1%	21.1%	13.3%	781	58.6%	16.3%	485	29.8%
Sierra Pacific Windows	176	214	(38)	(17.8%)	118	58	49.2%	789	843	(54)	(6.4%)	497	292	58.8%	12.8%	10.7%	207	19.3%	11.0%	180	16.3%	10.3%	8.9%	141	15.8%	7.9%	243	30.9%
Atrium Windows & Doors	140	119	21	17.6%	43	97	225.6%	483	585	(102)	(17.4%)	209	274	131.1%	41.4%	57.1%	(1,577)	(27.6%)	97.7%	(5,630)	(57.6%)	38.1%	36.3%	178	4.9%	95.5%	(5,734)	(60.1%)
Regency Plus, Inc.	154	179	(25)	(14.0%)	75	79	105.3%	617	572	45	7.9%	274	343	125.2%	18.0%	18.4%	(46)	(2.5%)	32.0%	(1,402)	(43.8%)	19.5%	19.6%	(12)	(0.6%)	28.3%	(886)	(31.3%)
Brunswick Bowling And Billiards	36	173	(137)	(79.2%)	64	(28)	(43.8%)	392	620	(228)	(36.8%)	253	139	54.9%	37.9%	46.2%	(833)	(18.0%)	93.8%	(5,584)	(59.6%)	39.6%	42.4%	(273)	(6.5%)	99.1%	(5,947)	(60.0%)
Qubicaamf Worlwide LCC	94	103	(9)	(8.7%)	68	26	38.2%	306	347	(41)	(11.8%)	198	108	54.5%	52.7%	43.7%	898	20.5%	86.8%	(3,410)	(39.3%)	43.9%	43.1%	72	1.7%	80.2%	(3,632)	(45.3%)
NewSouth Window Solutions, LLC	-	88	(88)	(100.0%)	36	(36)	(100.0%)	132	279	(147)	(52.7%)	182	(50)	(27.5%)	#DIV/0!	28.4% -	-	#VALUE!	44.4%	NA	#VALUE!	31.7%	30.0%	171	5.7%	64.0%	(3,232)	(50.5%)
Great Day Improvement, LLC	25	38	(13)	(34.2%)	18	7	38.9%	72	118	(46)	(39.0%)	55	17	30.9%	28.3%	44.7%	(1,646)	(36.8%)	44.4%	(1,617)	(36.4%)	34.9%	48.0%	(1,304)	(27.2%)	63.0%	(2,810)	(44.6%)
Yoders Window & Siding	-	50	(50)	(100.0%)	-	-	N/A	104	157	(53)	(33.8%)	77	27	35.1%	#DIV/0!	24.0% -	-	#VALUE!	#DIV/0!	NA	#DIV/0!	22.7%	26.5%	(383)	(14.4%)	97.4%	(7,471)	(76.7%)
Fairway Building Products	-	19	(19)	(100.0%)	13	(13)	(100.0%)	60	35	25	71.4%	24	36	150.0%	#DIV/0!	21.1% -	-	#VALUE!	30.8%	NA	#VALUE!	11.7%	35.3%	(2,357)	(66.8%)	34.3%	(2,256)	(65.8%)
Graber Manufacturing Llc	-	-	-	N/A	-	-	N/A	-	76	(76)	(100.0%)	28	(28)	(100.0%)	#DIV/0!	#DIV/0! -	-	#VALUE!	#DIV/0!	NA	#DIV/0!	#DIV/0!	15.8% -		#VALUE!	100.0%	NA	#VALUE!
Columbia Industries, Inc.	-	-	-	N/A	-	-	N/A	53	-	53	N/A	-	53	N/A	#DIV/0!	#DIV/0! -	-	#VALUE!	#DIV/0!	NA	#DIV/0!	1.8%	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!
Jeld-Wen Windows & Doors	3	2	1	50.0%	-	3	N/A	8	17	(9)	(52.9%)	5	3	60.0%	17.9%	50.0%	(3,207)	(64.1%)	#DIV/0!	NA	#DIV/0!	20.9%	3.1%	1,781	570.0%	60.0%	(3,906)	(65.1%)
Constant Distribution LLC	-	-	-	N/A	-	-	N/A	7	-	7	N/A	-	7	N/A	#DIV/0!	#DIV/0! -	-	#VALUE!	#DIV/0!	NA	#DIV/0!	(12.3%)	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!
CGI	9	5	4	80.0%	-	9	N/A	22	8	14	175.0%	-	22	N/A	29.7%	0.0%	2,973	#DIV/0!	#DIV/0!	NA	#DIV/0!	(15.7%)	0.0%	(1,570)	N/A	#DIV/0!	NA	#DIV/0!
East Central Indiana Vinyl MFG, LI	<u> </u>	-	-	N/A	-	-	N/A	14	8	6	75.0%	4	10	250.0%	#DIV/0!	#DIV/0! -	-	#VALUE!	#DIV/0!	NA	#DIV/0!	4.3%	43.8%	(3,943)	(90.1%)	125.0%	(12,068)	(96.5%)
Lakeland Polymers, LLC	1	1	-	0.0%	-	1	N/A	2	4	(2)	(50.0%)	-	2	N/A	(342.7%)	(300.0%)	(4,270)	14.2%	#DIV/0!	NA	#DIV/0!	(476.5%)	(242.9%)	(23,362)	96.2%	#DIV/0!	NA	#DIV/0!
JP Industrial Products Inc	-	-	-	N/A	-	-	N/A	-	=	-	N/A	-	-	N/A	#DIV/0!	#DIV/0! -	-	#VALUE!	#DIV/0!	NA	#DIV/0!	#DIV/0!	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!
Other	19	46	(27)	(58.2%)	1,431	(1,412)	(98.6%)	198	116	82	70.7%	5,731	(5,533)	(96.5%)	(3.0%)	83.6%	(8,663)	(103.6%)	0.2%	(327)	########	38.3%	61.2%	(2,287)	(37.4%)	0.2%	3,808	***************************************
Total Gross	\$ 3,052	\$ 3,848	\$ (795)	(20.7%)	\$ 3,325	\$ (273)	(8.2%)	\$ 12,434	\$ 13,479	\$ (1,045)	(7.8%)	\$ 13,021 \$	(587)	(4.5%)	22.4%	23.0%	(62)	(2.7%)	17.5%	484	27.6%	21.4%	21.2%	26	1.2%	16.1%	533	33.1%

Management Discussion

- PGT Minor slowdown in orders for 1 week, but picked up since.
- Brunswick Softer sales vs budget and PY after a record 2018, due to less than anticipated demand.
- New South Window Dependant on project work. Strong in 2018 which has not repeated in the beginning of 2019.

Key Performance Indicators - Delmont

ENERGI Delmont Extrusion January	2010 7					
KPI Report	2019 Targets	Jan-19	Feb-19	Mar-19	Apr-19	YTD 2019
Health & Safety						
Recordable Incidents	0	0	0	2	1	3
TRIR (Total Recordable Incident Rate)	<1	2.87	2.87	2.87	4.25	2.87
Quality Performance						
Customer Complaints - per MLBS	3.2	2.76	3.16	3.68	2.94	3
Return as % of sales	0.30%	0.15%	0.27%	0.40%	-0.08%	-0.01%
Delivery Performance						
% on time in full	95.00%	99.71%	99.80%	100%	100%	100%
% by line items	99.00%	99.50%	99.38%	99%	99%	99%
Costs						
Yield	85.7%	81.36%	82.71%	83%	83%	83%
Alt/Regrind Compound Consumption Ratio	17.1%	25.4%	19.8%	19.5%	23%	22%
Direct Labour \$/lb produced	\$0.167	\$0.178	\$0.174	\$ 0.165	\$ 0.181	\$ 0.174
Indirect Labour (incl D&D) \$/lb produced	\$0.176	\$0.151	\$0.177	\$ 0.163	\$ 0.181	\$ 0.168
Inventory						
Days - TTM (Trailing 12 Months)	58.7	62.0	62.1	65	67	65

Comments:

Safety: One injury in April - Employee smashed tip of finger. Dedicated Health and Safety Campaign starting in May

Quality: 7 Customer Concerns in March - 3 PGT, 2 Polaris, 1 Atrium & Sierra Pacific

Cost: Planned lower lbs due to lower sales. Launched Yield Improvement Team

Labour: Lower headcount (primarily Temps).

Inventory: Higher FG from inventory builds in Q4 2018 and YTD 2019.

Full Year Delmont P&L Summary

\$'000	F	Υ		Var		PY	Var	
	 Fcst		Bud	 \$	%	Fcst	\$	%
Units Produced ('000)	23,811		24,343	(532)	(2.2%)	20,561	3,250	15.8%
Units Shipped ('000)	24,192		24,886	(694)	(2.8%)	21,921	2,270	10.4%
Bookings (\$'000)	\$ 40,206	\$	-	\$ 40,206	N/A	\$ -	\$ 40,206	N/A
Backlog ('\$000)	\$ 1,812	\$	-	\$ 1,812	N/A	\$ -	\$ 1,812	N/A
Gross Revenue	\$ 42,054	\$	43,100	\$ (1,045)	(2.4%)	\$ 38,138	\$ 3,916	10.3%
Adj. to Gross Revenue	 (1,165)		(1,242)	77	(6.2%)	(1,103)	(62)	5.6%
Net Revenue	40,890		41,858	(968)	(2.3%)	37,036	3,854	10.4%
Material	19,855		20,394	(539)	(2.6%)	18,975	880	4.6%
Labor	8,127		8,373	(246)	(2.9%)	7,668	459	6.0%
Other COGS	 3,421		3,394	27	0.8%	3,615	(194)	(5.4%)
Total COGS	31,403		32,161	(758)	(2.4%)	30,257	1,145	3.8%
Gross Margin	9,487		9,697	(210)	(2.2%)	6,778	2,709	40.0%
Gross Margin %	23.2%		23.2%			18.3%		
R&D	-		-	-	N/A	-	_	N/A
Sales & Marketing	177		181	(4)	(2.1%)	121	56	45.9%
Administrative	2,663		2,695	(32)	(1.2%)	2,623	40	1.5%
Other Opex	-		_	_	N/A	_	-	N/A
Total Opex	2,840		2,876	(36)	(1.2%)	2,745	96	3.5%
EBITDA	6,647		6,820	(174)	(2.5%)	4,034	2,613	64.8%
EBITDA %	16.3%		16.3%			10.9%		
Net Income (Loss)	\$ 4,791	\$	5,006	\$ (215)	(4.3%)	\$ 2,400	\$ 2,391	99.6%
Capex	\$ (375)	\$	(1,171)	\$ 796	(68.0%)	\$ (1,425)	\$ 1,050	(73.7%)
Opex Overview:								
Payroll	\$ 712	\$	753	\$ (41)	(5.4%)	\$ 639	\$ 73	11.5%
Bonus	_		-	-	N/A	-	_	N/A
Commissions	-		-	-	N/A	-	-	N/A
Marketing	0		-	0	N/A	-	0	N/A
Benefits	_		-	-	N/A	-	_	N/A
Travel and entertainment	0		-	0	N/A	2	(2)	(81.0%)
Rent and facilities	_		-	-	N/A	-	_	N/A
Insurance	_		-	-	N/A	-	_	N/A
Professional fees	-		-	-	N/A	-	-	N/A
Utilities, repair, maintenance, and security	42		45	(3)	(5.9%)	43	(0)	(0.7%)
Corporate OH Fees	1,986		1,983	4	0.2%	1,985	2	0.1%
Bad Debts	-		-	-	N/A	3	(3)	(100.0%)
FX	-		-	-	N/A	_	_	N/A
JV Loss (Income)	-		-	-	N/A	_	_	N/A
Other Expenses	99		96	3	3.5%	76	23	30.4%
Total Opex	\$ 2,840	\$	2,876	\$ (36)	(1.2%)	\$ 2,747	\$ 93	3.4%

Key Customers – Full Year Delmont

			Gros	s Sales (\$'000)						Gro	oss Margin %			
	 FY	FY	Var		PY	Var		FY	FY	Var		PY	Var	·
-	Fcst	Bud	\$	%	Fcst	\$	%	Fcst	Bud	BPs	%	Fcst	BPs	%
Customer:														
PGT Industries Inc	\$ 23,238 \$	22,984 \$	255	1.1% \$	12,256 \$	10,982	89.6%	19.6%	19.2%	40	2.1%	25.3%	(568)	(22.4%)
Polaris Technologies	5,477	5,822	(345)	(5.9%)	2,004	3,473	173.3%	17.6%	17.7%	(8)	(0.4%)	28.9%	(1,133)	(39.1%)
Comfort View Products	2,706	3,135	(429)	(13.7%)	1,932	774	40.1%	18.6%	16.1%	240	14.9%	18.6%	(8)	(0.4%)
Sierra Pacific Windows	2,506	2,560	(54)	(2.1%)	1,661	845	50.9%	10.5%	9.9%	54	5.4%	9.9%	52	5.3%
Atrium Windows & Doors	1,478	1,580	(102)	(6.5%)	601	877	145.9%	48.1%	47.4%	75	1.6%	94.0%	(4,588)	(48.8%)
Regency Plus, Inc.	2,105	2,060	45	2.2%	830	1,275	153.6%	17.9%	17.9%	(0)	(0.0%)	30.1%	(1,223)	(40.6%)
Brunswick Bowling And Billiards	1,501	1,729	(228)	(13.2%)	758	743	98.0%	49.0%	48.9%	4	0.1%	94.6%	(4,564)	(48.2%)
Qubicaamf Worlwide LCC	851	892	(41)	(4.6%)	473	378	79.9%	56.4%	55.0%	143	2.6%	80.3%	(2,390)	(29.7%)
NewSouth Window Solutions, LLC	535	682	(147)	(21.6%)	396	139	35.1%	43.3%	39.6%	362	9.1%	68.4%	(2,518)	(36.8%)
Great Day Improvement, LLC	417	463	(46)	(9.9%)	212	205	96.7%	36.4%	40.1%	(366)	(9.1%)	69.3%	(3,292)	(47.5%)
Yoders Window & Siding	247	300	(53)	(17.7%)	102	145	142.2%	46.1%	43.5%	251	5.8%	90.2%	(4,414)	(48.9%)
Fairway Building Products	164	139	25	18.0%	79	85	107.6%	20.0%	26.9%	(690)	(25.6%)	30.4%	(1,036)	(34.1%)
Graber Manufacturing Llc	16	92	(76)	(82.6%)	32	(16)	(50.0%)	177.7%	42.9%	13,478	313.9%	121.9%	5,584	45.8%
Columbia Industries, Inc.	111	58	53	91.4%	29	82	282.8%	6.3%	17.2%	(1,098)	(63.7%)	41.4%	(3,512)	(84.9%)
Jeld-Wen Windows & Doors	18	27	(9)	(33.3%)	7	11	157.1%	44.9%	26.9%	1,796	66.7%	57.1%	(1,226)	(21.5%)
Constant Distribution LLC	7	-	7	N/A	-	7	N/A	(12.3%)	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!
CGI	62	48	14	29.2%	11	51	463.6%	2.5%	0.0%	247	N/A	0.0%	247	N/A
East Central Indiana Vinyl MFG, LL	28	22	6	27.3%	16	12	75.0%	23.6%	45.5%	(2,187)	(48.1%)	100.0%	(7,641)	(76.4%)
Lakeland Polymers, LLC	7	9	(2)	(22.2%)	_	7	N/A	(390.9%)	(316.7%)	(7,420)	23.4%	#DIV/0!	NA	#DIV/0!
JP Industrial Products Inc	-	-	-	N/A	-	-	N/A	#DIV/0!	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!
Other	580	498	82	16.5%	16,739	(16,159)	(96.5%)	67.0%	81.3%	(1,426)	(17.5%)	0.5%	6,657	14278.8%
Total Gross	\$ 42,054 \$	43,100 \$	(1,045)	(2.4%) \$	38,138 \$	3,916	10.3%	22.7%	22.7%	7	0.3%	17.8%	496	27.9%

Everett Summary P&L

\$'000		M	TD		Var		Y	TD		Var	
		Act		Bud	\$	%	Act		Bud	 \$	%
Units Produced ('000)		1,361		1,431	(70)	(4.9%)	5,331		5,632	(300)	(5.3%)
Units Shipped ('000)		1,459		1,375	84	6.1%	4,911		5,064	(153)	(3.0%)
Bookings (\$'000)	\$	2,210	\$	-	\$ 2,210	N/A	\$ 7,746	\$	-	\$ 7,746	N/A
Backlog ('\$000)	\$	1,043	\$	_	\$ 1,043	N/A	\$ 1,043	\$	_	\$ 1,043	N/A
Gross Revenue	\$	2,361	\$	2,371	\$ (9)	(0.4%)	\$ 7,970	\$	8,659	\$ (689)	(8.0%)
Adj. to Gross Revenue		(108)		(125)	17	(13.6%)	(295)		(468)	173	(37.0%)
Net Revenue		2,253		2,245	8	0.3%	7,675		8,191	(516)	(6.3%)
Material		1,200		1,044	157	15.0%	3,880		3,826	54	1.4%
Labor		488		519	(31)	(5.9%)	1,975		2,011	(36)	(1.8%)
Other COGS		278		206	72	35.1%	785		654	131	20.1%
Total COGS		1,966		1,768	198	11.2%	6,640		6,491	149	2.3%
Gross Margin		287		477	(191)	(39.9%)	1,035		1,700	(666)	(39.1%)
Gross Margin %		12.7%		21.3%			13.5%		20.8%		
R&D		-		_	-	N/A	-		-	-	N/A
Sales & Marketing		31		110	(78)	(71.4%)	102		179	(77)	(43.0%)
Administrative		254		262	(8)	(2.9%)	1,015		1,041	(26)	(2.5%)
Other Opex		0		-	0	N/A	(4)		-	(4)	N/A
Total Opex		286		371	(86)	(23.1%)	1,113		1,220	(107)	(8.8%)
EBITDA		1		106	(105)	(98.8%)	(78)		480	(558)	(116.2%)
EBITDA %		0.1%		4.7%			(1.0%)		5.9%		
Net Income (Loss)	\$	(98)	\$	2	\$ (100)	(5831.9%)	\$ (477)	\$	69	\$ (546)	(790.4%)
Capex	\$	(170)	\$	(151)	\$ (19)	12.4%	\$ (694)	\$	(627)	\$ (66)	10.6%
Opex Overview:											
Payroll	\$	72	\$	71	\$ 1	1.7%	\$ 261	\$	272	\$ (10)	(3.8%)
Bonus		-		-	-	N/A	-		-	-	N/A
Commissions		-		-	-	N/A	-		-	-	N/A
Marketing		19		97	(78)	(80.4%)	55		128	(73)	(57.1%)
Benefits		-		-	-	N/A	-		-	-	N/A
Travel and entertainment		-		0	(0)	(100.0%)	1		3	(2)	(82.8%)
Rent and facilities		-		-	-	N/A	-		-	-	N/A
Insurance		7		14	(7)	(49.4%)	44		51	(7)	(13.6%)
Professional fees		-		-	-	N/A	-		-	-	N/A
Utilities, repair, maintenance, and	b	0		0	0	344.3%	2		4	(2)	(55.2%)
Corporate OH Fees		177		178	(1)	(0.6%)	712		710	2	0.3%
Bad Debts		0		-	0	N/A	0		-	0	N/A
FX		0		-	0	N/A	(4)		-	(4)	N/A
JV Loss (Income)		-		-	-	N/A	-		-	-	N/A
Other Expenses											
		10		12	(2)	(13.2%)	42		52	(11)	(20.1%)

Management Discussion

Net Revenue – Apr-19: +\$8K

- Sales volume up 6.1% or \$145k. Increased volume from Solar; offset by decreased volumes from CDA, Windor, Northern and Western
- Lower rebates and accruals of \$17k primarily driven by customer mix
- Lower ASP by \$154k primarily driven by delay in Capstock sales & customer mix lower volumes to Win-Dor (higher ASP); new agreements with lower ASP for Cascade and Intl Yellow Dog, and Simonton Tooling Recovery true-up

EBITDA - Apr-19: (\$105K)

- Material COGS: Increase in costs by \$157k driven by higher sales volume \$64k; customer/product mix \$25k and decreased yield (89% vs 89.66%) & regrind/alt material usage (18.27% vs 25%) \$68k
- <u>Labor COGS</u>: Decrease in costs by \$31k driven by lower HC and fringe benefit costs offset by additional OT to backfill absences and dark capstock training
- Other COGS: Increase in cost by \$72k driven by unfavorable net absorption \$80k (decrease production); offset by true up of real estate and property tax adjustment
- <u>Sales and Marketing:</u> Decrease in costs by \$78k driven by lower marketing costs for customer fabrication tooling support related to the West Coast Platform
- Administrative: Decrease in costs by \$8k primarily driven by lower WA State B&O Tax
- Other Opex: In line with plan

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Key Customers – Gross Sales and Gross Margin %: Everett

		Gross Sales (\$'000)																		Gross I	Margin %							
	M	TD .	V	ar	PY-MTD	Va	ar	YTD	<u> </u>	Va	ar	PY-YTD	Va	<u> </u>	MT	TD	Va	ar	PY-MTD	Va	ır	YT	D	Va	ar	PY-YTD	V	ar
	Act	Bud	\$	%	Act	\$	%	Act	Bud	\$	%	Act	\$	%	Act	Bud	BPs	%	Act	BPs	%	Act	Bud	BPs	%	Act	BPs	%
Customer:																												
Simonton	\$ 824	\$ 851	\$ (27)	(3.2%)	\$ 795 \$	29	3.7%	\$ 2,965	3,213	\$ (248)	(7.7%)	\$ 3,384	\$ (419)	(12.4%)	8.2%	20.8%	(1,261)	(60.5%)	11.2%	(297)	(26.5%)	16.7%	19.9%	(328)	(16.5%)	7.8%	890	114.8%
Coeur d'Alene	242	375	(132)	(35.3%)	288	(46)	(15.8%)	912	1,060	(149)	(14.0%)	785	127	16.2%	3.9%	7.6%	(378)	(49.4%)	1.7%	213	122.5%	0.9%	7.6%	(674)	(88.1%)	3.0%	(213)	(70.1%)
Westeck	166	147	19	12.9%	103	63	61.0%	567	605	(38)	(6.3%)	580	(13)	(2.3%)	25.0%	26.8%	(183)	(6.8%)	21.4%	360	16.9%	23.0%	26.0%	(302)	(11.6%)	17.0%	593	34.8%
Cascade	165	100	65	65.4%	99	66	66.2%	734	443	292	65.9%	708	26	3.7%	(28.3%)	(1.9%)	(2,639)	1390.1%	(7.1%)	(2,122)	300.1%	(21.0%)	(2.0%)	(1,909)	976.1%	(10.4%)	(1,064)	102.3%
All Weather	113	79	34	42.8%	95	18	18.5%	368	309	59	19.0%	410	(42)	(10.2%)	(9.3%)	1.1%	(1,038)	(938.8%)	(1.1%)	(823)	781.4%	(4.0%)	1.0%	(499)	(491.9%)	(0.7%)	(328)	476.3%
KGW	92	59	34	57.1%	89	3	3.7%	372	365	6	1.7%	375	(3)	(0.9%)	35.7%	13.7%	2,191	159.5%	32.6%	307	9.4%	33.8%	13.7%	2,008	146.5%	32.2%	157	4.9%
Lindsay	45	101	(55)	(55.0%)	104	(59)	(56.3%)	244	388	(144)	(37.1%)	350	(106)	(30.3%)	12.1%	15.6%	(347)	(22.3%)	8.7%	348	40.2%	13.0%	15.6%	(256)	(16.4%)	7.6%	547	72.4%
Solar	237	25	212	849.8%	275	(38)	(13.7%)	398	100	298	298.3%	675	(277)	(41.0%)	19.3%	13.1%	618	47.2%	2.9%	1,635	562.2%	13.5%	13.0%	41	3.1%	2.8%	1,067	382.2%
ATI	7	30	(23)	(77.0%)	52	(45)	(86.9%)	8	123	(115)	(93.7%)	221	(213)	(96.5%)	37.3%	12.4%	2,484	200.1%	11.5%	2,571	222.9%	(1318.5%)	12.3%	(133,074)	***************************************	14.4%	#######	(9282.1%)
Win-Dor	(0)	95	(96)	(100.3%)	76	(76)	(100.3%)	6	389	(382)	(98.3%)	307	(301)	(97.9%)	26.1%	21.1%	498	23.6%	(1.3%)	2,738	**********	(21.6%)	19.2%	(4,080)	(212.1%)	9.9%	(3,141)	(318.8%)
Northerm - Yukon	-	65	(65)	(100.0%)	71	(71)	(100.0%)	94	213	(119)	(55.6%)	272	(178)	(65.3%)	#DIV/0!	43.6%	-	#VALUE!	38.0%	NA	#VALUE!	38.4%	42.7%	(432)	(10.1%)	38.3%	12	0.3%
Van Isle	51	52	(1)	(1.9%)	53	(2)	(4.1%)	247	212	35	16.7%	203	44	N/A	6.8%	24.5%	(1,768)	(72.2%)	84.9%	(7,809)	(92.0%)	12.5%	23.9%	(1,131)	(47.4%)	85.8%	(7,329)	(85.4%)
Whisper Walls	29	40	(11)	(27.4%)	50	(21)	(42.3%)	195	190	5	2.6%	256	(61)	(24.0%)	45.2%	47.2%	(206)	(4.4%)	60.0%	(1,484)	(24.7%)	48.4%	46.4%	202	4.4%	49.8%	(141)	(2.8%)
West Coast Designed	40	40	(0)	(0.1%)	47	(7)	(14.8%)	138	142	(4)	(2.6%)	138	0	0.2%	48.5%	44.3%	420	9.5%	55.3%	(679)	(12.3%)	45.9%	42.7%	322	7.5%	28.8%	1,710	59.3%
Hometime	76	42	35	82.8%	77	(1)	(1.0%)	85	138	(54)	(38.8%)	108	(23)	(21.7%)	34.7%	36.2%	(155)	(4.3%)	24.7%	998	40.4%	24.4%	34.3%	(989)	(28.9%)	26.6%	(225)	(8.4%)
Western	13	80	(67)	(83.9%)	33	(20)	(60.9%)	87	184	(96)	(52.6%)	114	(27)	(23.6%)	(2.0%)	44.1%	(4,611)	(104.6%)	36.4%	(3,838)	(105.5%)	29.1%	44.2%	(1,511)	(34.2%)	6.2%	2,297	373.3%
Coastal	71	43	28	64.5%	36	35	98.5%	126	137	(11)	(8.3%)	130	(4)	(3.5%)	45.2%	31.6%	1,361	43.0%	38.9%	634	16.3%	35.4%	31.2%	419	13.4%	31.3%	418	13.4%
Modern	30	8	22	265.5%	7	23	332.9%	63	93	(31)	(32.9%)	93	(30)	(32.6%)	6.7%	37.5%	(3,073)	(82.1%)	28.6%	(2,185)	(76.5%)	10.3%	36.4%	(2,607)	(71.7%)	12.3%	(200)	(16.3%)
Avanti	19	9	9	102.0%	8	11	134.7%	61	73	(11)	(15.4%)	119	(58)	(48.4%)	33.4%	41.2%	(782)	(19.0%)	37.5%	(409)	(10.9%)	39.5%	41.4%	(190)	(4.6%)	30.0%	954	31.8%
Oasis	3	49	(46)	(93.7%)	49	(46)	(93.7%)	14	91	(77)	(84.9%)	91	(77)	(84.9%)	29.9%	18.2%	1,172	64.4%	8.2%	2,174	266.3%	21.3%	17.1%	416	24.3%	3.0%	1,829	608.2%
Other	137	82	56	68.1%	68	69	100.8%	286	192	93	48.5%	160	125	78.2%	25.5%	30.1%	(463)	(15.4%)	110.5%	(8,505)	(76.9%)	36.9%	35.1%	173	4.9%	51.9%	(1,503)	(29.0%)
Total Gross	\$ 2,361	\$ 2,371	\$ (9)	(0.4%)	\$ 2,475 \$	(114)	(4.6%)	\$ 7,970	8,659	\$ (689)	(8.0%)	\$ 9,479	\$ (1,510)	(15.9%)	12.1%	20.1%	(799)	(39.7%)	14.7%	(256)	(17.4%)	13.1%	19.6%	(643)	(32.9%)	12.2%	93	7.7%

Management Discussion

- Coeur d'Alene Slower April following a strong Q1
- Simonton Improved pickup in Q2 following a slow Q1.
- Win-Dor Lost business to competitor
- Solar Witnessing strong order intake following a slow start in Q1
- ATI Reduction in business

Key Performance Indicators - Everett

ENERGI Everett Extrusion January KPI						
Report	2019 Targets	Jan-19	Feb-19	Mar-19	Apr-19	YTD 2019
Health & Safety						
Recordable Incidents	1	О	О	О	1	1
TRIR (Total Recordable Incident Rate)	<1	0	0	0	1	
Quality Performance						
Customer Complaints - per MLBS	3.2	1.38	2.70	3.5	2.2	2
Return as % of sales	0.30%	0.43%	0.32%	0.06%	0.40%	0.30%
Delivery Performance						
% on time in full	95.00%	100%	100%	100%	100%	100%
% by line items	99.00%	100%	100%	100%	100%	100%
Costs						
Yield	85.7%	91%	91%	91%	89%	91%
Alt /Descript Comment of Comments of Datie	40.00/	220/	400/	240/	4.007	220/
Alt/Regrind Compound Consumption Ratio	19.9%	32%	18%	21%	18%	23%
Direct Labour \$/lb produced	\$0.167	\$ 0.182	\$ 0.189	\$ 0.170	\$ 0.166	\$ 0.176
Indirect Labour (incl D&D) \$/lb produced	\$0.176	\$ 0.180	\$ 0.201	\$ 0.191	\$ 0.192	\$ 0.190
Inventory						
Days - TTM (Trailing 12 Months)	84.5	84	86	87	88	86

Comments

Safety: Tooling employee pinched finger and did not report at time of accident. Blister became infected some days later and required anti-biotic treatment. No lost days. Appeal in progress

Yield: Working on additional supply (Simonton program). Discovered quality issues in last NPI regrind shipments. Running through optical sorter and working with NPI on issue.

Labour: Additional labor for new tooling project and lower production volume

Inventory: Strategic build up of inventory in response to anticipated Demand in Q2

Full Year Everett P&L Summary

\$'000	 F	Υ		Var		 PY	_	Var	
	 Fcst		Bud	\$	%	Act		\$	%
Units Produced ('000)	16,227		16,527	(300)	(1.8%)	18,519		(2,292)	(12.4%)
Units Shipped ('000)	 17,111		17,263	(153)	(0.9%)	16,932		178	1.1%
Bookings (\$'000)	\$ 28,684	\$	_	\$ 28,684	N/A	\$ _	\$	28,684	N/A
Backlog ('\$000)	\$ 2,601	\$	-	\$ 2,601	N/A	\$ -	\$	2,601	N/A
Gross Revenue	\$ 28,759	\$	29,448	\$ (689)	(2.3%)	\$ 28,090	\$	669	2.4%
Adj. to Gross Revenue	(1,395)		(1,568)	173	(11.0%)	(1,483)		88	(5.9%)
Net Revenue	27,364		27,880	(516)	(1.9%)	26,607		756	2.8%
Material	13,159		13,105	54	0.4%	13,359		(200)	(1.5%)
Labor	6,107		6,142	(36)	(0.6%)	6,705		(599)	(8.9%)
Other COGS	 3,511		3,380	131	3.9%	2,876		635	22.1%
Total COGS	22,776		22,627	149	0.7%	22,941		(164)	(0.7%)
Gross Margin	4,588		5,253	(666)	(12.7%)	3,667		921	25.1%
Gross Margin %	16.8%		18.8%			13.8%			
R&D	_		_	_	N/A	-		_	N/A
Sales & Marketing	259		335	(77)	(22.9%)	247		11	4.5%
Administrative	3,093		3,119	(26)	(0.8%)	3,129		(35)	(1.1%)
Other Opex	(4)		_	(4)	N/A	11		(15)	(136.0%)
Total Opex	3,348		3,455	(107)	(3.1%)	3,387		(39)	(1.1%)
EBITDA	 1,240		1,798	(558)	(31.1%)	280		960	342.6%
EBITDA %	4.5%		6.5%			1.1%			
Net Income (Loss)	\$ (6)	\$	541	\$ (546)	(101.1%)	\$ (775)	\$	769	(99.2%)
Сарех	\$ (694)	\$	(752)	\$ 59	(7.8%)	\$ (1,856)	\$	1,162	(62.6%)
Opex Overview:									
Payroll	\$ 817	\$	827	\$ (10)	(1.3%)	\$ 816	\$	0	0.0%
Bonus	_		-	_	N/A	-		_	N/A
Commissions	-		-	-	N/A	-		-	N/A
Marketing	107		180	(73)	(40.6%)	104		3	2.5%
Benefits	-		-	-	N/A	-		-	N/A
Travel and entertainment	14		17	(2)	(14.7%)	14		0	1.3%
Rent and facilities	-		-	-	N/A	-		-	N/A
Insurance	154		161	(7)	(4.3%)	162		(8)	(4.9%)
Professional fees	-		_	-	N/A	_		-	N/A
Utilities, repair, maintenance, and security	5		7	(2)	(31.9%)	7		(3)	(35.4%)
Corporate OH Fees	2,131		2,129	2	0.1%	2,129		3	0.1%
Bad Debts	0		-	0	N/A	(3)		3	(101.0%)
FX	(4)		-	(4)	N/A	11		(15)	(136.0%)
JV Loss (Income)	_		-	-	N/A	-		_	N/A
Other Expenses	124		134	(11)	(7.8%)	149		(26)	(17.2%)
Total Opex	\$ 3,348	\$	3,455	\$ (107)	(3.1%)	\$ 3,390	\$	(42)	(1.2%)

Key Customers – Full Year Everett

			Gros	s Sales (\$'000)						Gre	oss Margin %			
	FY	FY	Var		PY	Var		FY	FY	Var		PY	Var	
	Fcst	Bud	\$	%	Act	\$	%	Fcst	Bud	BPs	%	Act	BPs	%
Customer:														
Simonton	\$ 10,611	\$ 10,859 \$	(248)	(2.3%) \$	10,221 \$	390	3.8%	18.1%	19.5%	(147)	(7.5%)	8.6%	944	109.5%
Coeur d'Alene	3,851	4,000	(149)	(3.7%)	2,804	1,047	37.3%	4.6%	6.4%	(180)	(28.0%)	3.3%	134	40.8%
Westeck	1,934	1,972	(38)	(1.9%)	1,791	143	8.0%	24.5%	25.4%	(96)	(3.8%)	18.3%	617	33.7%
Cascade	2,280	1,988	292	14.7%	2,083	197	9.5%	(10.6%)	(3.4%)	(721)	214.6%	(10.7%)	9	(0.8%)
All Weather	1,176	1,117	59	5.3%	1,309	(133)	(10.2%)	(1.7%)	0.2%	(196)	(925.1%)	(3.1%)	139	(44.3%)
KGW	1,162	1,155	6	0.5%	1,081	81	7.5%	20.2%	12.8%	739	57.9%	29.3%	(917)	(31.3%)
Lindsay	1,134	1,278	(144)	(11.3%)	1,145	(11)	(1.0%)	13.5%	14.3%	(85)	(5.9%)	8.5%	500	59.1%
Solar	598	300	298	99.4%	1,651	(1,053)	(63.8%)	14.0%	11.9%	215	18.2%	7.6%	644	85.0%
ATI	272	387	(115)	(29.7%)	345	(73)	(21.3%)	(15.0%)	11.1%	(2,612)	(235.4%)	13.3%	(2,836)	(212.7%)
Win-Dor	389	771	(382)	(49.6%)	626	(237)	(37.9%)	19.4%	19.8%	(39)	(2.0%)	18.1%	137	7.6%
Northerm - Yukon	576	694	(119)	(17.1%)	789	(213)	(27.0%)	42.2%	43.0%	(80)	(1.9%)	39.4%	275	7.0%
Van Isle	730	694	35	5.1%	697	33	4.7%	18.9%	23.3%	(444)	(19.0%)	72.2%	(5,326)	(73.8%)
Whisper Walls	609	604	5	0.8%	681	(72)	(10.6%)	46.4%	45.8%	63	1.4%	46.0%	43	0.9%
West Coast Designed	436	439	(4)	(0.8%)	429	7	1.5%	44.3%	43.1%	118	2.7%	36.1%	815	22.5%
Hometime	348	402	(54)	(13.4%)	327	21	6.5%	33.8%	35.2%	(137)	(3.9%)	28.4%	537	18.9%
Western	575	671	(96)	(14.4%)	238	337	141.4%	39.7%	43.0%	(332)	(7.7%)	22.3%	1,738	78.1%
Coastal	355	366	(11)	(3.1%)	321	34	10.6%	32.9%	30.2%	278	9.2%	38.3%	(538)	(14.0%)
Modern	343	374	(31)	(8.2%)	351	(8)	(2.2%)	30.7%	36.4%	(568)	(15.6%)	18.2%	1,247	68.4%
Avanti	287	298	(11)	(3.8%)	249	38	15.2%	39.8%	40.5%	(72)	(1.8%)	35.7%	402	11.2%
Oasis	116	193	(77)	(39.8%)	188	(72)	(38.2%)	18.2%	17.5%	75	4.3%	9.6%	863	90.2%
Other	978	885	93	10.6%	764	214	28.0%	34.5%	34.6%	(3)	(0.1%)	41.5%	(694)	(16.7%)
Total Gross	\$ 28,759	\$ 29,448 \$	(689)	(2.3%) \$	28,090 \$	669	2.4%	16.5%	18.6%	(213)	(11.4%)	13.1%	342	26.2%

Terrebonne Summary P&L

\$'000	М	TD		Var		Υ-	ΤD		Var	
,	Act		Bud	 \$	%	 Act		Bud	\$	%
Units Produced ('000)	-		-	-	N/A	-		-	-	N/A
Units Shipped ('000)	-		-	-	N/A	-		-	-	N/A
Bookings (\$'000)	\$ 1,917	\$	-	\$ 1,917	N/A	\$ 5,637	\$	-	\$ 5,637	N/A
Backlog ('\$000)	\$ 1,420	\$	_	\$ 1,420	N/A	\$ 1,420	\$	-	\$ 1,420	N/A
Gross Revenue	\$ 1,565	\$	1,728	\$ (164)	(9.5%)	\$ 5,257	\$	5,529	\$ (273)	(4.9%)
Adj. to Gross Revenue	(65)		(80)	15	(18.8%)	(313)		(258)	(54)	21.1%
Net Revenue	1,500		1,648	(148)	(9.0%)	4,944		5,271	(327)	(6.2%)
Material	928		952	(24)	(2.5%)	3,213		3,096	117	3.8%
Labor	279		385	(107)	(27.7%)	1,055		1,372	(317)	(23.1%)
Other COGS	160		186	(26)	(14.0%)	546		653	(107)	(16.3%)
Total COGS	1,367		1,524	(157)	(10.3%)	4,814		5,120	(306)	(6.0%)
Gross Margin	133		124	8	6.6%	130		151	(21)	(13.8%)
Gross Margin %	8.9%		7.6%			2.6%		2.9%		
R&D	-		-	-	N/A	-		-	-	N/A
Sales & Marketing	33		34	(1)	(4.0%)	132		131	2	1.2%
Administrative	194		194	(0)	(0.0%)	750		764	(14)	(1.8%)
Other Opex	5		-	5	N/A	4		-	4	N/A
Total Opex	232		228	3	1.4%	887		895	(8)	(0.9%)
EBITDA	(99)		(104)	5	(4.9%)	(756)		(744)	(13)	1.7%
EBITDA %	(6.6%)		(6.3%)			(15.3%)		(14.1%)		
Net Income (Loss)	\$ (105)	\$	(116)	\$ 11	(9.7%)	\$ (782)	\$	(790)	\$ 8	(1.1%)
Сарех	\$ (10)	\$	(68)	\$ 58	(85.2%)	\$ (24)	\$	(233)	\$ 209	(89.6%)
Opex Overview:										
Payroll	\$ 85	\$	86	\$ (1)	(1.6%)	\$ 320	\$	341	\$ (21)	(6.3%)
Bonus	-		-	-	N/A	-		-	-	N/A
Commissions	-		-	-	N/A	-		-	-	N/A
Marketing	2		6	(4)	(60.0%)	14		24	(10)	(43.2%)
Benefits	-		-	-	N/A	-		-	-	N/A
Travel and entertainment	2		1	1	49.9%	2		4	(1)	(37.7%)
Rent and facilities	-		-	-	N/A	-		-	-	N/A
Insurance	-		-	-	N/A	-		-	-	N/A
Professional fees	3		2	1	34.6%	11		8	3	37.7%
Utilities, repair, maintenance, and	5		6	(1)	(14.2%)	23		20	3	14.2%
Corporate OH Fees	119		123	(4)	(3.1%)	479		485	(7)	(1.4%)
Bad Debts	-		-	-	N/A	-		-	-	N/A
FX	5		-	5	N/A	4		-	4	N/A
JV Loss (Income)	-		-	-	N/A	-		-	-	N/A
Other Expenses	10		4	7	182.8%	35		13	22	169.5%
Total Opex	\$ 232	\$	228	\$ 3	1.4%	\$ 887	\$	895	\$ (8)	(0.9%)

Management Discussion

Net Revenue – Apr-19: (\$148K)

- Sales volume decreased \$108k due to decreased demand from Vaillancourt, Concerto, & Ostaco; offset by increased demand from AMI and Abritek
- Favorable returns of \$17k due to improved quality
- Unfavorable rebates and lower ASP of \$14k due to customer mix
- Unfavorable F/X of \$44k (actual rate of 1.3378 [or \$USD 0.7475] vs. 1.30 [or \$USD 0.7692])

EBITDA – Apr-19: +\$5K

- Material COGS: Decrease in costs by \$24K driven by lower sales volume \$62k, offset by increased material costs of \$38k (product mix & glass price increases)
- <u>Labor COGS:</u> Decrease in cost by \$107k driven by less headcount (31 employees) and increased efficiency
- Other COGS: Decrease in cost by \$26k driven by lower freight \$8k (sales volume), warranty costs \$6k, maintenance \$4k and true-up of rent adjustments \$8k
- Sales and Marketing: In line with budget
- Administrative: In line with budget
- Other Opex: Increase in cost by \$5k driven by unfavorable F/X revaluation of working capital balances

Key Customers – Gross Sales and Gross Margin %: Terrebonne

							Gross Sa	ales (\$'000)													Gross M	argin %						
	МТ	D .	Va	ar	PY-MTD	Va	ar	YTD		Va	r	PY-YTD	Va	ır	МТ	TD	Vai	<u>r</u>	PY-MTD	Var	<u>r</u>	YT	D	Va	<u>r</u>	PY-YTD	Va	ir
	Act	Bud	\$	%	Act	\$	%	Act	Bud	\$	%	Act	\$	%	Act	Bud	BPs	%	Act	BPs	%	Act	Bud	BPs	%	Act	BPs	%
<u>Customer:</u>																												
A.M.I.	\$ 391	\$ 297	\$ 94	31.6%	\$ 321 \$	70	21.7%	\$ 957 \$	960	(3)	(0.3%)	\$ 977 \$	\$ (20)	(2.0%)	11.4%	0.0%	1,138	N/A	0.0%	1,138	N/A	(1.8%)	0.0%	(180)	N/A	0.0%	(180)	N/A
GOLDEN WINDOWS	149	161	(12)	(7.4%)	190	(41)	(21.5%)	558	521	37	7.2%	653	(95)	(14.5%)	(24.4%)	0.0%	(2,441)	N/A	0.0%	(2,441)	N/A	(27.8%)	0.0%	(2,778)	N/A	0.0%	(2,778)	N/A
OSTACO 2000 WINDOORS INC	100	149	(49)	(33.0%)	148	(48)	(32.6%)	482	482	(0)	(0.0%)	398	84	21.1%	1.0%	0.0%	104	N/A	0.0%	104	N/A	5.6%	0.0%	564	N/A	0.0%	564	N/A
PORTES & FENETRES ABRITEK	111	75	36	48.4%	109	2	2.1%	305	243	62	25.5%	375	(70)	(18.7%)	(3.2%)	0.0%	(319)	N/A	0.0%	(319)	N/A	(24.6%)	0.0%	(2,456)	N/A	0.0%	(2,456)	N/A
DASHWOOD INDUSTRIES INC	85	68	17	24.6%	128	(43)	(33.8%)	310	220	90	41.0%	320	(10)	(3.0%)	9.7%	0.0%	967	N/A	0.0%	967	N/A	8.7%	0.0%	868	N/A	0.0%	868	N/A
P & F ISOTHERMIC INC	61	44	17	39.5%	19	42	223.1%	167	141	26	18.7%	245	(78)	(31.7%)	(4.7%)	0.0%	(474)	N/A	0.0%	(474)	N/A	(15.5%)	0.0%	(1,554)	N/A	0.0%	(1,554)	N/A
VAILLANCOURT INC.	51	180	(129)	(71.8%)	59	(8)	(14.0%)	306	583	(277)	(47.5%)	332	(26)	(7.8%)	(3.6%)	0.0%	(361)	N/A	0.0%	(361)	N/A	(12.7%)	0.0%	(1,268)	N/A	0.0%	(1,268)	N/A
CANADIAN VINYLTEK WINDOWS	2 43	28	15	52.4%	52	(9)	(18.0%)	141	91	50	55.1%	196	(55)	(28.0%)	40.9%	0.0%	4,092	N/A	0.0%	4,092	N/A	37.3%	0.0%	3,728	N/A	0.0%	3,728	N/A
FENERGIC INC	11	39	(28)	(72.2%)	28	(17)	(61.2%)	42	126	(84)	(66.6%)	61	(19)	(30.9%)	7.9%	0.0%	787	N/A	0.0%	787	N/A	11.1%	0.0%	1,109	N/A	0.0%	1,109	N/A
EXTREME WINDOW AND	36	44	(8)	(18.1%)	32	4	12.7%	113	141	(28)	(19.7%)	252	(139)	(55.1%)	5.2%	0.0%	518	N/A	0.0%	518	N/A	12.8%	0.0%	1,275	N/A	0.0%	1,275	N/A
VENTANA WINDOWS & DOORS IN		38	(38)	(100.0%)	44	(44)	(100.0%)	68	124	(56)	(45.1%)	186	(118)	(63.4%)	#DIV/0!	0.0%	_	N/A	0.0%	NA	N/A	(6.2%)	0.0%	(619)	N/A	0.0%	(619)	N/A
Fenêtres Concept	34	32	2	6.3%	50	(16)	(32.0%)	92	102	(10)	(10.1%)	106	(14)	(13.5%)	(13.4%)	0.0%	(1,336)	N/A	0.0%	(1,336)	N/A	(7.4%)	0.0%	(739)	N/A	0.0%	(739)	N/A
MASON WINDOWS LTD	11	24	(13)	(54.1%)	17	(6)	(35.3%)	86	78	8	9.8%	94	(8)	(8.9%)	(6.0%)	0.0%	(602)	N/A	0.0%	(602)	N/A	(13.1%)	0.0%	(1,308)	N/A	0.0%	(1,308)	N/A
CEN	37	24	13	55.4%	17	20	119.4%	146	78	68	86.8%	94	52	55.0%	5.0%	0.0%	504	N/A	0.0%	504	N/A	1.6%	0.0%	165	N/A	0.0%	165	N/A
TRI-STATE WINDOW FACTORY	29	23	6	24.3%	22	7	30.0%	127	75	52	69.3%	116	11	9.5%	27.3%	0.0%	2,727	N/A	0.0%	2,727	N/A	19.7%	0.0%	1,966	N/A	0.0%	1,966	N/A
FMC	29	9	20	223.9%	8	21	264.4%	88	31	57	182.7%	61	27	43.7%	6.7%	0.0%	669	N/A	0.0%	669	N/A	(4.4%)	0.0%	(438)	N/A	0.0%	(438)	N/A
ATLANTIC WINDOWS	3	23	(20)	(85.6%)	26	(23)	(87.2%)	31	74	(43)	(58.0%)	68	(37)	(54.3%)	26.1%	0.0%	2,610	N/A	0.0%	2,610	N/A	20.7%	0.0%	2,071	N/A	0.0%	2,071	N/A
YKK AP VINYL	36	23	13	57.4%	13	23	178.4%	128	74	54	72.6%	51	77	150.4%	44.7%	0.0%	4,473	N/A	0.0%	4,473	N/A	27.1%	0.0%	2,713	N/A	0.0%	2,713	N/A
LORENDO INC.	_	27	(27)	(100.0%)	16	(16)	(100.0%)	28	86	(58)	(67.2%)	60	(32)	(53.0%)	#DIV/0!	0.0%	_	N/A	0.0%	NA	N/A	(4.8%)	0.0%	(481)	N/A	0.0%	(481)	N/A
MAR	17	13	4	33.5%	21	(4)	(17.4%)	71	41	30	72.6%	67	4	5.6%	(27.9%)	0.0%	(2,795)	N/A	0.0%	(2,795)	N/A	(12.9%)	0.0%	(1,285)	N/A	0.0%	(1,285)	N/A
Other	331	407	(77)	(18.9%)	375	(44)	(11.9%)	1,011	1,258	(248)	(19.7%)	1,282	(272)	(21.2%)	25.7%	30.5%	(484)	(15.8%)	(22.8%)	4,853	(212.6%)	23.0%	745.0%	(72,198)	(96.9%)	9.9%	1,306	131.7%
Total Gross	\$ 1,565	\$ 1,728	\$ (164)	(9.5%)	\$ 1,695 \$	(130)	(7.7%)	\$ 5,257 \$	5,529	(273)	(4.9%)	\$ 5,994	(737)	(12.3%)	8.5%	7.2%	128	17.8%	(5.0%)	1,353	(268.0%)	1.4%	1.9%	(48)	(25.1%)	2.1%	(69)	(32.6%)

Management Discussion

- AMI Starting to pick-up after a quieter Q1
- Vaillancourt Soft sales no big projects at hand

Key Performance Indicators - Terrebonne

ENERGI Terrebonne Patio Door	2019 Targets					
January KPI Report	2019 Talgets	Jan-19	Feb-19	Mar-19	Apr-19	YTD 2019
Health & Safety						
Recordable Incidents	0	0	0	0	0	0
TRIR (Total Recordable Incident Rate)	<1	0	0	0	0	0
Quality Performance						
Customer Complaints - per MLBS	3.2	3.98	3.9	3.6	3.7	4
Return as % of sales	1.25%	1.57%	1.76%	0.58%	0.24%	0.97%
Delivery Performance						
% on time in full	95.00%	100%	96%	96%	78%	92%
% by line items	95.00%	95%	96%	96%	78%	91%
Costs						
Direct Labour \$/FPV	\$0.174	\$ 0.143	\$0.148	\$ 0.159	\$ 0.165	\$ 0.155
Indirect Labour (incl D&D) \$/FPV	\$0.069	\$ 0.096	\$0.073	\$ 0.063	\$ 0.054	\$ 0.070
Inventory						
Days - TTM (Trailing 12 Months)	71.0	75	71.4	70	69	72

Comments:

 $\textbf{\textit{Quality}}: winter season triggers \ higher \ complaints$

Delivery: due to 3 day power outage causing delays

Full Year Terrebonne P&L Summary

	_							
\$'000	 F	Υ		 Var		PY	Var	
	Fcst		Bud	\$	%	Act	\$	%
Units Produced ('000)	-		-	-	N/A	-	-	N/A
Units Shipped ('000)	 _		_	-	N/A	_	-	N/A
Bookings (\$'000)	\$ 21,592	\$	_	\$ 21,592	N/A	\$ _	\$ 21,592	N/A
Backlog ('\$000)	\$ 3,301	\$	-	\$ 3,301	N/A	\$ -	\$ 3,301	N/A
Gross Revenue	\$ 21,735	\$	22,008	\$ (273)	(1.2%)	\$ 20,687	\$ 1,049	5.1%
Adj. to Gross Revenue	(1,086)		(1,032)	(54)	5.3%	(1,023)	(63)	6.2%
Net Revenue	20,649		20,976	(327)	(1.6%)	19,664	986	5.0%
Material	12,446		12,328	117	1.0%	12,124	321	2.6%
Labor	4,085		4,402	(317)	(7.2%)	4,530	(445)	(9.8%)
Other COGS	 2,222		2,329	(107)	(4.6%)	3,397	(1,175)	(34.6%)
Total COGS	18,753		19,059	(306)	(1.6%)	20,052	(1,298)	(6.5%)
Gross Margin	1,896		1,917	(21)	(1.1%)	(388)	2,284	(588.7%)
Gross Margin %	9.2%		9.1%			(2.0%)		
R&D	-		-	-	N/A	-	-	N/A
Sales & Marketing	425		424	2	0.4%	383	42	10.9%
Administrative	2,357		2,370	(14)	(0.6%)	2,381	(24)	(1.0%)
Other Opex	4		-	4	N/A	(63)	68	(106.4%)
Total Opex	2,786		2,794	(8)	(0.3%)	2,701	85	3.2%
EBITDA	(890)		(877)	(13)	1.5%	(3,089)	2,199	(71.2%)
EBITDA %	(4.3%)		(4.2%)			(15.7%)		
Net Income (Loss)	\$ (1,018)	\$	(1,027)	\$ 8	(0.8%)	\$ (3,162)	\$ 2,143	(67.8%)
Capex	\$ (24)	\$	(287)	\$ 263	(91.5%)	\$ (517)	\$ 493	(95.3%)
Opex Overview:								
Payroll	\$ 1,036	\$	1,058	\$ (21)	(2.0%)	\$ 1,029	\$ 8	0.8%
Bonus	-		-	-	N/A	-	-	N/A
Commissions	-		-	-	N/A	-	-	N/A
Marketing	77		87	(10)	(11.9%)	57	20	34.6%
Benefits	-		-	-	N/A	-	-	N/A
Travel and entertainment	13		15	(1)	(9.5%)	15	(2)	(11.1%)
Rent and facilities	-		-	-	N/A	-	-	N/A
Insurance	_		-	-	N/A	0	(0)	(100.0%)
Professional fees	34		31	3	9.5%	59	(24)	(41.8%)
Utilities, repair, maintenance, and security	82		79	3	3.6%	70	12	16.8%
Corporate OH Fees	1,472		1,478	(7)	(0.5%)	1,484	(12)	(0.8%)
Bad Debts	_		-	-	N/A	3	(3)	(100.0%)
FX	4		-	4	N/A	(63)	68	(106.4%)
JV Loss (Income)	_		-	-	N/A	_	-	N/A
Other Expenses	 68		46	22	47.3%	51	17	34.1%
Total Opex	\$ 2,786	\$	2,794	\$ (8)	(0.3%)	\$ 2,704	\$ 82	3.0%

Key Customers – Full Year Terrebonne

				Gross	Sales (\$'000)						Gro	ss Margin %			
	FY		FY	Var		PY	Var		FY	FY	Var		PY	Var	
	Fcst	В	Bud	\$	%	Act	\$	%	Fcst	Bud	BPs	%	Act	BPs	%
Customer:															
A.M.I.	\$ 3,7	97 \$	3,800 \$	(3)	(0.1%) \$	3,511 \$	286	8.2%	0.3%	0.0%	26	N/A	0.0%	26	N/A
GOLDEN WINDOWS	2,1	04	2,067	37	1.8%	2,290	(186)	(8.1%)	(8.4%)	0.0%	(836)	N/A	0.0%	(836)	N/A
OSTACO 2000 WINDOORS INC	1,9	09	1,909	(0)	(0.0%)	1,906	3	0.2%	1.5%	0.0%	151	N/A	0.0%	151	N/A
PORTES & FENETRES ABRITEK	1,0	24	962	62	6.4%	1,147	(123)	(10.7%)	(7.0%)	0.0%	(704)	N/A	0.0%	(704)	N/A
DASHWOOD INDUSTRIES INC	g	63	873	90	10.3%	922	41	4.5%	3.2%	0.0%	324	N/A	0.0%	324	N/A
P & F ISOTHERMIC INC	5	84	558	26	4.7%	815	(231)	(28.3%)	(4.5%)	0.0%	(445)	N/A	0.0%	(445)	N/A
VAILLANCOURT INC.	2,0	32	2,309	(277)	(12.0%)	800	1,232	154.0%	(2.1%)	0.0%	(212)	N/A	0.0%	(212)	N/A
CANADIAN VINYLTEK WINDOWS	(4	10	360	50	13.9%	555	(145)	(26.1%)	14.8%	0.0%	1,477	N/A	0.0%	1,477	N/A
FENERGIC INC	4	18	502	(84)	(16.7%)	532	(114)	(21.4%)	1.3%	0.0%	128	N/A	0.0%	128	N/A
EXTREME WINDOW AND	5	33	561	(28)	(5.0%)	511	22	4.3%	2.9%	0.0%	286	N/A	0.0%	286	N/A
VENTANA WINDOWS & DOORS IN	N 4	34	490	(56)	(11.4%)	484	(50)	(10.3%)	(1.1%)	0.0%	(114)	N/A	0.0%	(114)	N/A
Fenêtres Concept	3	95	405	(10)	(2.5%)	437	(42)	(9.7%)	(2.3%)	0.0%	(229)	N/A	0.0%	(229)	N/A
MASON WINDOWS LTD	3	18	310	8	2.5%	328	(10)	(3.1%)	(3.9%)	0.0%	(392)	N/A	0.0%	(392)	N/A
CEN	3	71	303	68	22.3%	292	79	27.0%	0.9%	0.0%	92	N/A	0.0%	92	N/A
TRI-STATE WINDOW FACTORY	2	17	165	52	31.5%	356	(139)	(39.0%)	13.0%	0.0%	1,300	N/A	0.0%	1,300	N/A
FMC	3	06	249	57	22.7%	259	47	18.0%	(0.8%)	0.0%	(83)	N/A	0.0%	(83)	N/A
ATLANTIC WINDOWS	2	47	290	(43)	(14.8%)	274	(27)	(9.8%)	3.1%	0.0%	314	N/A	0.0%	314	N/A
YKK AP VINYL	3	83	329	54	16.3%	225	158	70.1%	11.2%	0.0%	1,124	N/A	0.0%	1,124	N/A
LORENDO INC.	1	47	205	(58)	(28.2%)	226	(79)	(34.9%)	(1.1%)	0.0%	(111)	N/A	0.0%	(111)	N/A
MAR	1	52	122	30	24.4%	250	(98)	(39.3%)	(7.6%)	0.0%	(758)	N/A	0.0%	(758)	N/A
Other	4,9	91	5,239	(248)	(4.7%)	4,567	425	9.3%	37.6%	207.1%	(16,947)	(81.8%)	(8.5%)	4,608	(542.4%)
Total Gross	\$ 21,7	35 \$	22,008 \$	(273)	(1.2%) \$	20,687 \$	1,049	5.1%	8.4%	8.4%	1	0.1%	(1.9%)	1,029	(548.8%)

ECS Summary P&L

\$'000		M	TD			Va	r		Y	ΓD			Var	
		Act		Bud		\$	%		Act		Bud		\$	%
Units Produced ('000)		7,717		8,885		(1,167)	(13.1%)		30,872		32,570		(1,698)	(5.2%)
Units Shipped ('000)		7,417		8,885		(1,468)	(16.5%)		30,794		32,570		(1,776)	(5.5%)
Bookings (\$'000)	\$	670	\$	-	\$	670	N/A	\$	2,362	\$	-	\$	2,362	N/A
Backlog ('\$000)	\$	146	\$	-	\$	146	N/A	\$	146	\$	_	\$	146	N/A
External Revenue	\$	643	\$	789	\$	(146)	(18.5%)	\$	2,269	\$	2,707	\$	(439)	(16.2%)
Affiliate Revenue Gross Revenue	\$	4,659 5,302	\$	5,570 6,360	\$	(912) (1,058)	(16.4%)	\$	19,724 21,992	\$	20,565	\$	(841)	(4.1%)
Adj. to Gross Revenue	·	(2)	7	(2)	7	1	(30.6%)	7	11	~	(10)	7	21	(211.1%)
Net Revenue		5,300		6,357		(1,057)	(16.6%)		22,003		23,262		(1,259)	(5.4%)
Material		4,400		5,475		(1,075)	(19.6%)		18,696		19,910		(1,214)	(6.1%)
Labor		149		171		(22)	(12.6%)		580		647		(67)	(10.3%)
Other COGS		442		509		(67)	(13.1%)		1,839		1,948		(109)	(5.6%)
Total COGS		4,991		6,154		(1,163)	(18.9%)		21,116		22,506		(1,390)	(6.2%)
Gross Margin		309		203		106	52.1%		887		756		131	17.4%
Gross Margin %		5.8%		3.2%					4.0%		3.3%			
R&D		_		_		_	N/A		_		_		_	N/A
Sales & Marketing		17		14		3	20.4%		57		51		6	11.9%
Administrative		142		149		(7)	(4.4%)		575		592		(17)	(2.9%)
Other Opex		(33)		_		(33)	N/A		(140)		_		(140)	N/A
Total Opex		127		163		(37)	(22.5%)		492		643		(151)	(23.5%)
EBITDA		183		40		143	356.0%		395		113		282	250.2%
EBITDA %		3.4%		0.6%					1.8%		0.5%			
Net Income (Loss)	\$	128	\$	(22)	\$	149	(683.3%)	\$	173	\$	(132)	\$	305	(230.7%)
Capex	\$	(18)	\$	(65)	\$	47	(72.2%)	\$	(18)	\$	(259)	\$	241	(93.0%)
Opex Overview:														
Payroll	\$	51	\$	49	\$	2	4.9%	\$	186	\$	184	\$	3	1.4%
Bonus		-		-		-	N/A		-		-		-	N/A
Commissions		(0)		1		(1)	(101.0%)		1		4		(2)	(68.9%)
Marketing		-		-		-	N/A		-		-		-	N/A
Benefits		-		-		-	N/A		-		-		-	N/A
Travel and entertainment		0		1		(0)	(22.1%)		1		1		(0)	(23.7%)
Rent and facilities		_		-		-	N/A		-		_		-	N/A
Insurance		5		5		(0)	(4.5%)		22		23		(1)	(4.7%)
Professional fees		_		-		-	N/A		-		_		-	N/A
Utilities, repair, maintenance, and	I	1		2		(1)	(32.7%)		4		6		(2)	(33.7%)
Corporate OH Fees		102		106		(4)	(3.5%)		412		424		(12)	(2.8%)
Bad Debts		-		-		-	N/A		-		-		-	N/A
FX		(33)		-		(33)	N/A		(140)		-		(140)	N/A
JV Loss (Income)		-		-		-	N/A		-		-		-	N/A
Other Expenses		(0)		0		(0)	(114.6%)		5		1		4	614.6%
Total Opex	\$	127	\$	163	\$	(37)	(22.5%)	\$	492	\$	643	\$	(151)	(23.5%)

Management Discussion

Net Revenue – Apr-19: (\$1,057K)

- Sales volume down 16.5% or \$1,050k mainly driven by decreased demand from affiliate customers (Everett -22%, Woodbridge -20%, Delmont -16%) and decrease in external customers (Vinyl Profiles)
- Favorable price/mix of \$100K driven by tolling business with Resin Tech & increased scrap sales
- Unfavorable F/X of \$106k (actual rate of 1.3378 [or \$USD 0.7475] vs. 1.30 [or \$USD 0.7692])

EBITDA - Apr-19: +\$143K

- Material COGS: Decrease in costs by \$1,075k due to decreased sales volume \$904k, improved scrap utilization & MUV \$24k, lower material prices \$82k (mainly driven by price decrease in resin; offset by increases in additive pricing) and product mix \$65k
- <u>Labor COGS</u>: Decrease in costs by \$22k due to less headcount and reduced hours weekly by 4 driven by lower production volumes
- Other COGS: Decrease in cost by \$67k primarily driven by favorable freight expenses \$45k (lower volume & new PDI contract), favorable utilities \$19k (decreased volume), favorable net absorption of \$13k & fav F/X of \$15k; offset by \$25k leased railcar repair
- Sales and Marketing: In line with budget
- Administrative: Decrease in cost by \$7k (fav F/X)
- Other Opex: Decrease in cost by \$33k driven by favorable F/X revaluation of working capital balances

Key Customers – Gross Sales and Gross Margin %: ECS

							Gross Sa	les (\$'000)													Gross Ma	rgin %						
	M1	TD	V	ar	PY-MTD	Va	ar	YTE		Va	ır	PY-YTD	Va	r	M	TD	Vai	<u>r</u>	PY-MTD	Va	ır	YT	TD	Va	ar	PY-YTD	V	ar
	Act	Bud	\$	%	Act	\$	%	Act	Bud	\$	%	Act	\$	%	Act	Bud	BPs	%	Act	BPs	%	Act	Bud	BPs	%	Act	BPs	%
Customer:																												
Vinyl Profiles, LLC	\$ 218	\$ 355	\$ (137)	(38.6%)	\$ 167 \$	51	30.2%	\$ 796	\$ 1,183	(387)	(32.7%)	\$ 730	\$ 66	9.0%	23.5%	20.7%	274	13.2%	14.7%	875	59.5%	38.1%	47.7%	(965)	(20.2%)	12.2%	2,591	213.0%
Nuform Building Technologies Inc	153	146	7	4.8%	227	(74)	(32.7%)	460	510	(50)	(9.7%)	895	(435)	(48.6%)	25.0%	27.8%	(278)	(10.0%)	18.8%	620	33.0%	15.0%	12.1%	289	23.9%	22.7%	(773)	(34.0%)
The Vinyl Company Inc.	82	101	(19)	(19.1%)	102	(20)	(19.4%)	432	335	97	28.9%	439	(7)	(1.6%)	21.6%	17.9%	373	20.8%	27.1%	(545)	(20.1%)	17.4%	17.9%	(53)	(2.9%)	27.1%	(971)	(35.8%)
Vinylume Products Inc	64	32	32	100.6%	32	32	98.0%	197	190	7	3.6%	214	(17)	(7.9%)	30.9%	21.3%	962	45.2%	19.7%	1,118	56.8%	26.1%	21.3%	479	22.5%	19.7%	636	32.3%
Accord Plastics Corp.	28	56	(28)	(50.1%)	8	20	241.5%	184	176	8	4.4%	52	132	254.0%	19.2%	19.4%	(19)	(1.0%)	3.3%	1,593	482.8%	19.5%	19.4%	10	0.5%	3.3%	1,622	491.6%
Window Seal Limited	-	44	(44)	(100.0%)	-	-	N/A	_	133	(133)	(100.0%)	7	(7)	(100.0%)	#DIV/0!	10.9% -	•	#VALUE!	#DIV/0!	NA	#DIV/0!	0.0%	68.2%	(6,822)	(100.0%)	8.0%	(798)	(100.0%)
New Customers (L.B. Plastics)	-	44	(44)	(100.0%)	-	-	N/A	-	89	(89)	(100.0%)	45	(45)	(100.0%)	#DIV/0!	10.9% -		#VALUE!	#DIV/0!	NA	#DIV/0!	0.0%	14.6%	(1,456)	(100.0%)	102.9%	(10,295)	(100.0%)
Prasad Plastics Limited	2	2	0	4.5%	-	2	N/A	4	51	(47)	(92.1%)	12	(8)	(66.0%)	#DIV/0!	26.7% -		#VALUE!	#DIV/0!	NA	#DIV/0!	0.0%	#DIV/0! -		#DIV/0!	69.4%	(6,937)	(100.0%)
Superior Extrusions Ltd	3	-	3	N/A	-	3	N/A	12	18	(6)	(32.3%)	16	(4)	(26.5%)	#DIV/0!	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!	#DIV/0!	8.3% -		#VALUE!	8.8%	NA	#VALUE!
Vytron Corporation	-	6	(6)	(100.0%)	-	-	N/A	4	13	(9)	(68.8%)	11	(7)	(64.9%)	#DIV/0!	28.6% -		#VALUE!	#DIV/0!	NA	#DIV/0!	4.2%	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!
Plastibec Ltee	-	-	-	N/A	-	-	N/A	3	-	3	N/A	3	(0)	(2.0%)	66.7%	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!	13.8%	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!
Vinyl Profiles (2011)	-	-	-	N/A	-	-	N/A	18	-	18	N/A	6	12	212.4%	#DIV/0!	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!	#DIV/0!	0.0% -		N/A	47.6%	NA	#VALUE!
Fence Outlet MDC, LLC	-	-	-	N/A	-	-	N/A	24	-	24	N/A	-	24	N/A	#DIV/0!	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!	150.0%	0.0%	15,000	N/A	0.0%	15,000	N/A
INFINITY EXTRUSIONS INC.	15	-	15	N/A	-	15	N/A	22	-	22	N/A	-	22	N/A	#DIV/0!	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!	83.3%	#DIV/0! -		#DIV/0!	0.0%	8,333	N/A
Resin Technology, LLC	62	-	62	N/A	-	62	N/A	71	-	71	N/A	-	71	N/A	#DIV/0!	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!	70.0%	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!
0	-	-	-	N/A	_	-	N/A	-	_	-	N/A	_	-	N/A	#DIV/0!	58.6% -		#VALUE!	0.0%	NA	N/A	#DIV/0!	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!
0	-	-	-	N/A	-	-	N/A	-	-	-	N/A	-	-	N/A	#DIV/0!	58.6% -		#VALUE!	0.0%	NA	N/A	#DIV/0!	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!
0	-	-	-	N/A	-	-	N/A	-	-	-	N/A	-	-	N/A	#DIV/0!	58.6% -		#VALUE!	0.0%	NA	N/A	#DIV/0!	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!
	-	-	-	N/A	_	-	N/A	-	_	-	N/A	_	-	N/A	#DIV/0!	58.6% -		#VALUE!	0.0%	NA	N/A	#DIV/0!	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!
	-	-	-	N/A	-	-	N/A	-	-	-	N/A	_	-	N/A	#DIV/0!	58.6% -		#VALUE!	0.0%	NA	N/A	#DIV/0!	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!
Other	4,675	5,572	(898)	(16.1%)	5,426	(751)	(13.8%)	19,765	20,574	(809)	(3.9%)	24,538	(4,773)	(19.4%)	3.0%	0.7%	230	308.7%	15.6%	(1,251)	(80.4%)	1.7%	0.9%	75	80.3%	7.9%	(621)	(78.7%)
Total Gross	\$ 5,302	\$ 6,360	\$ (1,058)	(16.6%)	\$ 5,963 \$	(661)	(11.1%)	\$ 21,992	\$ 23,272	(1,280)	(5.5%)	\$ 26,968	\$ (4,975)	(18.4%)	5.8%	3.2%	264	82.4%	15.9%	(1,002)	(63.2%)	3.8%	3.3%	53	16.4%	8.9%	(514)	(57.6%)

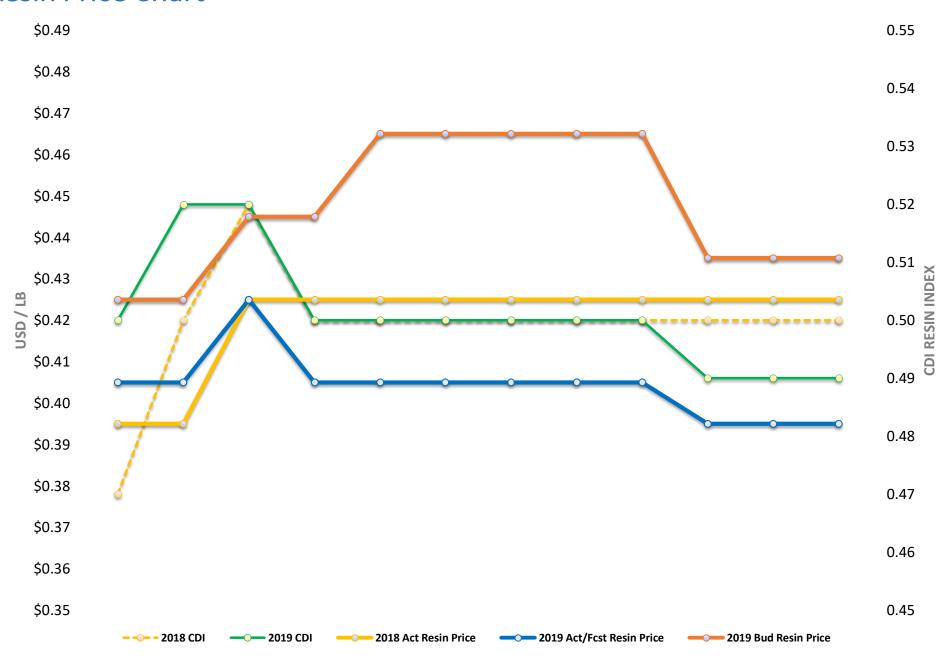
Management Discussion

Vinyl Profiles – Market conditions impacting sales

ECS Material Cost Summary

		Q1 2019	Apr-19		YTD		Q1 2019	Apr-19	T	YTD		Q1		Apr-19		YTD
US \$'000		Act	Act	-	Act		AOP	AOP	-	AOP	Ac	tual-AOP		tual-AOP	Ac	tual-AOP
Sales																
Total Sales - Non-Patio & Doors - S'000	\$	16,703	\$ 5,300	\$	22,003	\$	16,905	\$ 6,357	\$	23,262	\$	(202)	\$	(1,057)	\$	(1,259)
Total Sales - Non-Patio & Doors - Lbs	\$	23,377	7,417		30,794	\$	23,685	8,885		32,570		(309)		(1,468)		(1,776)
FX Rate		1.3368	1.3378				1.3368	1.3000								
Materials - units															i	
ADDITIVE		95	28		123		96	40		136		(1)		(13)	í	(14)
ADDITIVE (IMPACT MODIFIER)		852	284		1,136		863	324		1,188		(11)		(40)	í	(51)
ADDITIVE (PROCESSING AID)		141	43		185		143	57		200		(2)		(14)	í	(16)
FILLER		1,339	415		1,754		1,357	502		1,859		(18)		(87)	i	(105)
LUBRICANT		530	170		699		537	195		732		(7)		(25)	í	(32)
PIGMENT - C		_	О		О		_	1		1				(1)	í	(1)
PIGMENT - G		84	24		108		85	32		118		(1)		(8)	í	(9
PIGMENT - HC		39	4		44		40	12		52		(1)		(8)	í	(9)
PIGMENT - PC PKG		3	1		5		3	1		5		(0)		О	i	О
PLASTICIZER		116	20		136		118	34		151		(2)		(13)	í	(15
RESIN		18,099	5,769		23,867		18,337	6,901		25,238		(239)		(1,132)	í	(1,371)
STABILIZER		288	91		378		291	109		400		(239)		(1,132)	í	(22)
TIO2		1,785	567		2,352		1,809	670		2,478		(24)		(103)	í	(126
Material Other		1,765	307		2,332		1,003	-		2,476		(2)		(105)	í	(120)
Total Materials - Lbs		23,371	7,417		30,788		23,679	8,878		32,558		(309)		(1,461)		(1,770)
Materials - ASP															i	
ADDITIVE	Ś	3.63	3.6282	\$	3.63	\$	3.52	3.5633	\$	3.54	\$	0.1089	\$	0.0649	\$	0.09
ADDITIVE (IMPACT MODIFIER)	\$	1.64	1.5755	\$	1.61	\$	1.67	1.6650	\$	1.67	\$	(0.0283)		(0.0895)	\$	(0.06
ADDITIVE (PROCESSING AID)	\$	1.70	1.5840	Ś	1.64	\$	1.70	1.7010	\$	1.70	\$	(0.0050)		(0.1170)	\$	(0.06
FILLER	\$	0.20	0.2115	\$	0.20	\$	0.21	0.2109	\$	0.21	\$	(0.0094)		0.0006	\$	(0.00
LUBRICANT	\$	0.92	0.9306	\$	0.93	\$	0.93	0.9329	\$	0.93	\$	(0.0117)	\$	(0.0023)	\$	(0.01)
PIGMENT - C			2.8123		2.8123			2.8123		2.8123	\$		\$	(0.0000)	í	2.8123
PIGMENT - G	\$	3.02	2.9620	\$	2.99	\$	3.16	3.1592	\$	3.16	\$	(0.1376)	\$	(0.1971)	\$	(0.17)
PIGMENT - HC	\$	5.44	5.7519	\$	5.60	\$	5.89	5.8923	\$	5.89	\$	(0.4490)		(0.1404)	\$	(0.29)
PIGMENT - PC	\$	7.19	6.6591	\$	6.92	\$	7.13	7.1296	\$	7.13	\$	0.0555	\$	(0.4705)	\$	(0.21)
PKG								7.6761			\$	_	\$	(7.6761)	í	
PLASTICIZER	\$	0.86	0.8573	\$	0.86	\$	0.90	0.8993	\$	0.90	\$	(0.0434)		(0.0420)	\$	(0.04)
RESIN	\$	0.41	0.4051	\$	0.41	\$	0.44	0.4454	\$	0.44	\$	(0.0268)		(0.0403)	\$	(0.03)
STABILIZER TIO2	\$	3.40 1.41	3.4966 1.4110	\$ \$	3.45 1.41	\$	3.32	3.3188 1.4520	\$	3.32	\$ \$	0.0852	\$	0.1778 (0.0410)	\$	0.13
Material Other	۶	-	1.4110	۶	1.41	۶	1.43	1.4320	۶	1.44	\$	(0.0200) —	\$ \$	(0.0410)	2	(0.03)
															i	
Materials - \$'000	_					١.			_		_	_				
ADDITIVE	\$ \$		\$ 101	\$	445	\$	338	\$ 144	\$	482	\$	6	\$	(43)	\$	(37)
ADDITIVE (IMPACT MODIFIER) ADDITIVE (PROCESSING AID)	\$		\$ 448 \$ 69	\$	1,843 308	\$	1,438 243	\$ 540 \$ 97	\$	1,977 340	\$	(43)		(92) (28)	\$	(135
FILLER	\$		\$ 88	\$	351	\$	243 279	\$ 106	\$	340	\$	(4) (16)		(28)	\$	(32) (34)
LUBRICANT	\$		\$ 158	\$	646	\$	501	\$ 182	\$	682	\$	(13)		(24)	\$	(37
PIGMENT - C	\$		\$ 133 \$ 1	\$	1	\$	501	\$ 3	\$	3	\$	(13)	Ś	(2)	\$	(2)
PIGMENT - G	\$		\$ 71	\$	325	\$	269	\$ 102	\$	371	\$	(15)		(31)	\$	(46
PIGMENT - HC	\$		\$ 23	\$	238	\$	236	\$ 71	\$	307	\$	(21)		(48)	\$	(68
PIGMENT - PC	\$	24	\$ 10	\$	33	\$	24	\$ 9	\$	33	\$	(0)	\$	1	\$	О
PKG	\$	_	\$ -	\$	-	\$	_	\$ 29	\$	29	\$	_	\$	(29)	\$	(29
PLASTICIZER	\$	99	\$ 17	\$	117	\$	106	\$ 30	\$	136	\$	(6)	\$	(13)	\$	(19)
RESIN	\$		\$ 2,337	\$	9,793	\$	8,045	\$ 3,108	\$	11,153	\$	(589)		(771)	\$	(1,360)
STABILIZER	\$		\$ 317	\$	1,297	\$	967	\$ 361	\$	1,328	\$	12	\$	(43)	\$	(31
TIO2	\$		\$ 800	\$	3,321	\$	2,590	\$ 972	\$	3,562	\$	(69)	\$	(172)	\$	(242
Scrap	\$	39	\$ 22	\$	61	\$	39	\$ -	\$	39	\$	_	\$	22	\$	22
BOM Scrap (not in P&L and 2019 AOP)	_	15		\$	- (4 -)	_			\$	-	\$		\$		\$	
PIP Savings	\$		\$ (4)	\$	(12)	\$	(62)	\$ (16)		(79)	\$	54	\$	12	\$	67
Kronos Rebates (\$0.075/lb)	\$		\$ (36)	\$	(173)	\$	(134)	\$ (50)		(184)	\$	(3)	\$	15	\$	12
Resin Rebate & Discount Amortization Timing	\$		\$ (47) \$ (21)	\$	(275) 105	\$	(244) (178)	\$ (92) \$ (175)		(336) (353)	\$ \$	16 304	\$ \$	45 154	\$	61 458
Packaging	S		\$ (21)	\$	105	\$	(178) 84	\$ (1/5)	S	105	s S	304	\$	154	ş S	458
Material Other	\$		\$ 24	\$	(8,913)	\$	(9,524)	\$ 33	Ś	(9,491)	\$	- 588	۶ \$	_ (9)	\$	- 579
Total Material Costs	s		\$ 4,399	\$	9,615	\$	5,016	\$ 5,475	Ś	10,491	\$	200	\$	(1,076)	\$	(875)
Total Material Costs \$CAD	\$		\$ 5,885	\$	31,862	\$	6,705	\$ 7,117	\$	88,979	\$	268	\$	(1,232)	_	(726)
		-,	,505		,		-,. 55	,		,		_50		(-,		,

Historical Resin Price Chart



Key Performance Indicators - ECS

ENERGI Compound Solutions	2018 Actual	2019 Targets	Jan-19	Feb-19	Mar-19	YTD 2019
Health & Safety						
Recordable(effects TRIR)	0	0	0	0	0	0
Near Misses	25	2	0	0	0	0
Environmental						
Recordable(effects TRIR)	0	0	0	0	0	0
Near Misses	8	2	0	1	0	1
Quality Performance						
Concerns per million Good Lbs	0.2	0.3	0.3	0.1	0.0	0.1
Return as % of sales (%)	0.05	0.3	0%	0%	0%	0%
Delivery Performance						
% on time	100%	100%	100%	100%	100%	100%
Material Cost						
Yield	99%	99%	100%	100%	100%	100%
Production Scrap	0.7%	1.00%	0%	0%	0%	0%
Total Material Usage Variance	1.2%	2.00%	1%	1%	0%	0%
Direct Labour \$/lb produced	0.008	0.009	0.009	0.008	0.007	0.008
Indirect Labour (incl D&D) \$/lb produced	0.015	0.017	0.020	0.018	0.015	0.017
Inventory						
Days - TTM (Trailing 12 Months)	47	46	50	49	42	47
Freight						
Freight \$ as % of net sales	3.7%	3.9%	3.2%	3.6%	4.0%	4%

COMMENTS:

Indirect Labour: Clean up carryover vacation for the operator at long term disability

Inventory: Seasonal in addition to increased buildup due to anticipated price increase.

Freight - 65% higher sales volume to Everett in March.

Full Year ECS P&L Summary

\$'000	F'	Υ		Vai	r		PY	Var	
	Fcst		Bud	\$	%		Act	\$	%
Units Produced ('000)	 99,648		101,346	(1,698)	(1.7%)		106,695	(7,047)	(6.6%)
Units Shipped ('000)	99,569		101,346	(1,776)	(1.8%)		106,807	(7,237)	(6.8%)
Bookings (\$'000)	\$ 8,489	\$	_	\$ 8,489	N/A	\$	-	\$ 8,489	N/A
Backlog ('\$000)	\$ 181	\$	-	\$ 181	N/A	\$	_	\$ 181	N/A
External Revenue	\$ 8,413	\$	8,852	\$ (439)	(5.0%)		8,388	\$ 25	0.3%
Affiliate Revenue	\$ 62,731	\$	63,572	\$ (841)	(1.3%)		68,481	\$ (5,749)	(8.4%)
Gross Revenue Adj. to Gross Revenue	\$ 71,144 (7)	\$	72,424 (28)	\$ (1,280) 21	(1.8%) (74.9%)	Ş	76,869 (14)	\$ (5,724) 7	(7.4%) (51.3%)
Net Revenue	 71,137		72,396	(1,259)	(1.7%)		76,854	(5,717)	(7.4%)
Material	62,073		63,287	(1,214)	(1.9%)		60,763	1,310	2.2%
Labor	1,942		2,009	(67)	(3.3%)		1,880	62	3.3%
Other COGS	5,923		6,032	(109)	(1.8%)		5,926	(3)	(0.0%)
Total COGS	 69,938		71,328	(1,390)	(1.9%)		68,569	1,369	2.0%
Gross Margin	 1,199		1,068	131	12.3%		8,286	(7,086)	(85.5%)
Gross Margin %	1.7%		1.5%				10.8%	(, ,	,
R&D	_		_	_	N/A		_	_	N/A
Sales & Marketing	169		163	6	3.7%		156	13	8.2%
Administrative	1,764		1,782	(17)	(1.0%)		1,765	(0)	(0.0%)
Other Opex	(140)		_	(140)	N/A		369	(509)	(137.9%)
Total Opex	1,794		1,945	(151)	(7.8%)		2,290	(496)	(21.7%)
EBITDA	(594)		(877)	282	(32.2%)		5,996	(6,590)	(109.9%)
EBITDA %	(0.8%)		(1.2%)				7.8%		
Net Income (Loss)	\$ (1,311)	\$	(1,616)	\$ 305	(18.9%)	\$	5,305	\$ (6,617)	(124.7%)
Сарех	\$ (18)	\$	(601)	\$ 583	(97.0%)	\$	(600)	\$ 582	(97.0%)
Opex Overview:									
Payroll	\$ 564	\$	562	\$ 3	0.5%	\$	550	\$ 15	2.7%
Bonus	-		-	-	N/A		-	-	N/A
Commissions	10		13	(2)	(19.4%)		1	9	1159.4%
Marketing	1		1	_	0.0%		_	1	N/A
Benefits	_		_	_	N/A		_	-	N/A
Travel and entertainment	9		9	(0)	(3.5%)		9	0	1.0%
Rent and facilities	-		-	-	N/A		-	-	N/A
Insurance	68		69	(1)	(1.6%)		68	1	1.1%
Professional fees	(0)		(0)	-	0.0%		-	(0)	N/A
Utilities, repair, maintenance, and security	18		20	(2)	(10.6%)		18	(0)	(1.7%)
Corporate OH Fees	1,259		1,271	(12)	(0.9%)		1,276	(17)	(1.3%)
Bad Debts	-		-	-	N/A		3	(3)	(100.0%)
FX	(140)		_	(140)	N/A		369	(509)	(137.9%)
JV Loss (Income)	-		_	-	N/A		-	-	N/A
Other Expenses	 5		1	4	554.3%		0	5	11209.7%
Total Opex	\$ 1,794	\$	1,945	\$ (151)	(7.8%)	\$	2,293	\$ (499)	(21.8%)

Key Customers – Full Year ECS

•			Gro	ss Sales (\$'000)						Gro	oss Margin %			
	FY	FY	Var		PY	Var		FY	FY	Var		PY	Var	
	Fcst	Bud	\$	%	Act	\$	%	Fcst	Bud	BPs	%	Act	BPs	%
<u>Customer:</u>														
Vinyl Profiles, LLC	\$ 3,439	\$ 3,826 \$	(387)	(10.1%) \$	1,961 \$	1,478	75.4%	45.7%	49.6%	(384)	(7.7%)	16.2%	2,950	181.7%
Nuform Building Technologies Ir	nc 1,546	1,596	(50)	(3.1%)	2,950	(1,404)	(47.6%)	12.5%	11.6%	87	7.5%	20.0%	(749)	(37.5%)
The Vinyl Company Inc.	1,196	1,099	97	8.8%	1,834	(637)	(34.8%)	17.7%	17.9%	(23)	(1.3%)	27.0%	(934)	(34.6%)
Vinylume Products Inc	657	650	7	1.1%	688	(32)	(4.6%)	22.8%	21.3%	155	7.3%	20.7%	212	10.2%
Accord Plastics Corp.	601	593	8	1.3%	378	223	59.0%	19.4%	19.4%	(1)	(0.0%)	16.1%	335	20.8%
Window Seal Limited	340	474	(133)	(28.1%)	17	324	1946.4%	100.5%	124.7%	(2,419)	(19.4%)	27.9%	7,255	259.7%
New Customers (L.B. Plastics)	333	422	(89)	(21.1%)	113	220	194.4%	51.0%	37.6%	1,338	35.6%	26.8%	2,426	90.7%
Prasad Plastics Limited	64	111	(47)	(42.2%)	36	28	76.2%	81.9%	#DIV/0! -		#DIV/0!	25.7%	5,623	218.9%
Superior Extrusions Ltd	32	38	(6)	(15.2%)	46	(14)	(30.3%)	3.2%	3.1%	7	2.3%	25.5%	(2,236)	(87.6%)
Vytron Corporation	8	17	(9)	(51.7%)	29	(21)	(71.5%)	6.7%	#DIV/0! -		#DIV/0!	41.6%	(3,491)	(83.9%)
Plastibec Ltee	3	_	3	N/A	6	(3)	(52.7%)	9.1%	#DIV/0! -		#DIV/0!	24.0%	(1,491)	(62.1%)
Vinyl Profiles (2011)	18	_	18	N/A	6	12	212.4%	1.4%	0.0%	142	N/A	57.5%	(5,608)	(97.5%)
Fence Outlet MDC, LLC	24	_	24	N/A	_	24	N/A	98.0%	0.0%	9,804	N/A	#DIV/0!	NA	#DIV/0!
INFINITY EXTRUSIONS INC.	22	_	22	N/A	20	2	11.8%	133.3%	#DIV/0! -		#DIV/0!	13.8%	11,952	865.3%
Resin Technology, LLC	71	_	71	N/A	-	71	N/A	70.4%	#DIV/0! -		#DIV/0!	#DIV/0!	NA	#DIV/0!
0	-	_	-	N/A	-	-	N/A	#DIV/0!	#DIV/0! -		#DIV/0!	0.0%	NA	N/A
0	-	_	-	N/A	-	-	N/A	#DIV/0!	#DIV/0! -		#DIV/0!	0.0%	NA	N/A
0	-	_	-	N/A	-	-	N/A	#DIV/0!	#DIV/0! -		#DIV/0!	0.0%	NA	N/A
0	-	-	-	N/A	_	-	N/A	#DIV/0!	#DIV/0! -		#DIV/0!	0.0%	NA	N/A
0	-	-	-	N/A	_	-	N/A	#DIV/0!	#DIV/0! -		#DIV/0!	0.0%	NA	N/A
Other	62,791	63,600	(809)	(1.3%)	68,786	(5,995)	(8.7%)	(0.8%)	(1.1%)	30	(28.5%)	9.6%	(1,037)	(108.0%)
Total Gross	\$ 71,144	\$ 72,424 \$	(1,280)	(1.8%) \$	76,869 \$	(5,724)	(7.4%)	1.8%	1.6%	24	15.2%	10.8%	(894)	(83.0%)

Corporate Office Summary P&L

\$'000	 MTE)		 Var		 YT	D		 Var	
	 Act	Buc	ı	\$	%	Act		Bud	\$	%
Units Produced ('000)	 -		_	-	N/A	-		-	-	N/A
Units Shipped ('000)	 -		-	-	N/A	-		-	-	N/A
Bookings (\$'000)	\$ -	\$	_	\$ -	N/A	\$ -	\$	-	\$ -	N/A
Backlog ('\$000)	\$ 	\$	_	\$ _	N/A	\$ _	\$	_	\$ _	N/A
Gross Revenue	\$ -	\$	17	\$ (17)	(100.0%)	\$ -	\$	32	\$ (32)	(100.0%)
Adj. to Gross Revenue	 _		-	-	N/A	-		-	-	N/A
Net Revenue	-		17	(17)	(100.0%)	-		32	(32)	(100.0%)
Material	67		250	(183)	(73.4%)	501		800	(299)	(37.3%)
Labor	101		103	(2)	(1.5%)	407		412	(5)	(1.3%)
Other COGS	61		92	(31)	(33.6%)	301		368	(67)	(18.1%)
Total COGS	229		445	(216)	(48.5%)	1,209		1,580	(371)	(23.5%)
Gross Margin	 (229)		(428)	199	(46.6%)	(1,209)		(1,548)	339	(21.9%)
Gross Margin %		(259)	1.8%)					(4828.7%)		
R&D	_		-	-	N/A	-		_	-	N/A
Sales & Marketing	340		303	37	12.1%	1,292		1,320	(28)	(2.1%)
Administrative	(398)		(352)	(46)	12.9%	(1,592)		(1,437)	(155)	10.8%
Other Opex	(4)		-	(4)	N/A	26		-	26	N/A
Total Opex	 (61)		(49)	(13)	26.1%	(274)		(117)	(157)	134.6%
EBITDA	 (168)		(380)	212	(55.9%)	(936)		(1,431)	496	(34.6%)
EBITDA %		(229)	7.0%)					(4464.7%)		
Net Income (Loss)	\$ (613)	\$	(977)	\$ 364	(37.2%)	\$ (2,239)	\$	(3,618)	\$ 1,380	(38.1%)
Capex	\$ -	\$	(334)	\$ 334	(100.0%)	\$ 12	\$	(595)	\$ 607	(102.0%)
Opex Overview:										
Payroll	\$ 473	\$	462	\$ 11	2.3%	\$ 1,768	\$	1,770	\$ (2)	(0.1%)
Bonus	112		113	(2)	(1.4%)	448		454	(5)	(1.2%)
Commissions	19		29	(10)	(35.5%)	71		115	(44)	(38.6%)
Marketing	15		25	(9)	(38.2%)	163		217	(54)	(24.9%)
Benefits	_		_	-	N/A	-		-	-	N/A
Travel and entertainment	100		120	(20)	(16.9%)	359		501	(142)	(28.4%)
Rent and facilities	_		_	-	N/A	-		-	-	N/A
Insurance	_		_	-	N/A	-		-	-	N/A
Professional fees	35		35	(0)	(0.9%)	165		165	0	0.0%
Office Expense	2		3	(1)	(33.1%)	8		15	(7)	(45.6%)
IT	142		149	(7)	(5.0%)	539		583	(43)	(7.4%)
Bad Debts	23		-	23	N/A	57		_	57	N/A
FX	(4)		_	(4)	N/A	26		_	26	N/A
JV Loss (Income)	_		_	_	N/A	-		_	_	N/A
Other Expenses	(977)		(985)	7	(0.7%)	(3,879)		(3,936)	57	(1.5%)

Management Discussion

EBITDA – April 2019: +\$212K

- Gross Revenue: Represents Consolidated price increase adjustment not achieved
- <u>Material COGS:</u> Favorable intercompany profit elimination as a result of lower intercompany inventory levels
- Other COGS: Property Insurance extension lower vs budget.
 Expected to increase from May 2019
- Sales & Marketing: higher by \$37K largely due to Bad Debt of \$23K, Wages lower by \$20K, Travel and Entertainment by \$14K. Offset by lower Marketing expenditure of \$9K related to timing and lower Commissions by \$10K due to revise in estimate
- Administrative: lower by \$46K due to lower Staff Travel costs by \$33K, lower Salaries by \$11K and lower IT costs by \$8K and miscellaneous expenses by \$11K offset by unfavorable FX on Corporate OH Recovery of \$19K
- Other Opex: represents FX Loss on CAD/US Cash Transactions

Full Year Corporate Office P&L Summary

\$'000		FY					Var			_	Var		
		Fsct				\$	%	Act			\$	%	
Units Produced ('000)		-		-		-	N/A		-		-	N/A	
Units Shipped ('000)		_		_		_	N/A		_		_	N/A	
Bookings (\$'000)	\$	_	\$	_	\$	_	N/A	\$	_	\$	_	N/A	
Backlog ('\$000)	\$	-	\$	-	\$	-	N/A	\$	-	\$	-	N/A	
Gross Revenue	\$	132	\$	164	\$	(32)	(19.5%)	\$	0	\$	132	84259.5%	
Adj. to Gross Revenue		-		_		_	N/A		72		(72)	(100.0%)	
Net Revenue		132		164		(32)	(19.5%)		72		61	84.5%	
Material		(299)		-		(299)	N/A		(293)		(6)	2.0%	
Labor		1,230		1,236		(5)	(0.4%)		159		1,071	674.0%	
Other COGS		1,038		1,104		(67)	(6.0%)		802		236	29.4%	
Total COGS		1,969		2,340		(371)	(15.8%)		668		1,301	194.9%	
Gross Margin		(1,837)		(2,175)		339	(15.6%)		(596)		(1,241)	208.2%	
Gross Margin %		(1387.0%)		(1322.6%)					(830.5%)				
R&D		-		_		_	N/A		_		_	N/A	
Sales & Marketing		3,953		3,982		(28)	(0.7%)		3,842		111	2.9%	
Administrative		(4,335)		(4,179)		(155)	3.7%		(6,735)		2,400	(35.6%)	
Other Opex		26		_		26	N/A		134		(107)	(80.2%)	
Total Opex		(355)		(198)		(157)	79.4%		(2,759)		2,404	(87.1%)	
EBITDA		(1,482)		(1,978)		496	(25.1%)		2,163		(3,645)	(168.5%)	
EBITDA %		(1119.1%)		(1202.4%)					3013.6%				
Net Income (Loss)	\$	(7,021)	\$	(8,401)	\$	1,380	(16.4%)	\$	(3,324)	\$	(3,697)	111.2%	
Сарех	\$	12	\$	(2,706)	\$	2,718	(100.4%)	\$	(366)	\$	378	(103.3%)	
Opex Overview:													
Payroll	\$	5,476	\$	5,478	\$	(2)	(0.0%)	\$	5,077	\$	399	7.9%	
Bonus		1,355		1,361		(5)	(0.4%)		159		1,196	752.7%	
Commissions		301		345		(44)	(12.9%)		186		115	61.9%	
Marketing		540		594		(54)	(9.1%)		584		(44)	(7.6%)	
Benefits		-		-		-	N/A		-		-	N/A	
Travel and entertainment		1,367		1,509		(142)	(9.4%)		1,137		230	20.2%	
Rent and facilities		-		-		-	N/A		-		-	N/A	
Insurance		-		-		_	N/A		2		(2)	(100.0%)	
Professional fees		444		444		0	0.0%		395		49	12.3%	
Office Expense		39		46		(7)	(14.8%)		53		(14)	(25.8%)	
IT		1,787		1,830		(43)	(2.4%)		1,367		420	30.7%	
Bad Debts		57		_		57	N/A		(58)		115	(198.1%)	
FX		26		-		26	N/A		134		(107)	(80.2%)	
JV Loss (Income)		-		_		-	N/A		_		_	N/A	
Other Expenses	_	(11,747)		(11,805)		57	(0.5%)		(11,793)		46	(0.4%)	
Total Opex	\$	(355)	\$	(198)	\$	(157)	79.4%	\$	(2,757)	\$	2,402	(87.1%)	

Plant Capacity Utilization

ENERGI Capacity Utilization: 2019												
ENERGI Everett Monthly Capacity Utilization												
*based on current plant speed and product mix	Jan-19	Feb-19	Mar-19	Apr-19	May-19	Jun-19	Jul-19	Aug-19	Sep-19	Oct-19	Nov-19	Dec-19
Good lbs Produced(L)(lbs	1,444,542	1,111,051	1,414,685	1,361,135								
Monthly capacity utilization(L/K)%(No seasonal adjustment)	60%	46%	59%	56%	0%	0%	0%	0%	0%	0%	0%	0%
ENERGI Delmont Monthly Capacity Utilization												
ENERGI Delinont Monthly Capacity Offization												
*based on current plant speed and product mix Good lbs Produced(L)(lbs	Jan-19 1,809,686	Feb-19 1,765,002	Mar-19 1,904,176	Apr-19 1,699,937	May-19	Jun-19	Jul-19	Aug-19	Sep-19	Oct-19	Nov-19	Dec-19
Monthly capacity utilization(L/K)%(No seasonal adjustment)	57%	56%	60%	54%	0%	0%	0%	0%	0%	0%	0%	0%
monum, capacity annual entry nyst no coase na authorities,	37,70	3070	00/0	3.70	0,0	0,0	0,0	0,0	0/0	0,0	0,0	0,0
ENERGI Woodbridge Monthly Capacity Utilization												
*based on current plant speed and product mix	Jan-19	Feb-19	Mar-19	Apr-19	May-19	Jun-19	Jul-19	Aug-19	Sep-19	Oct-19	Nov-19	Dec-19
Good lbs Produced(L)(lbs	2,601,062	2,268,000	2,750,274	2,196,896								
Monthly capacity utilization(L/K)%(No seasonal adjustment)	50%	44%	53%	43%	0%	0%	0%	0%	0%	0%	0%	0%
ENERGI Laval Capacity Utilization												
LIVERGI Lavai Capacity Othization												
*based on current plant speed and product mix	Jan-19	Feb-19	Mar-19	Apr-19	May-19	Jun-19	Jul-19	Aug-19	Sep-19	Oct-19	Nov-19	Dec-19
Good lbs Produced(L)(lbs	1,327,474	1,510,928	1,657,493	1,701,406	00/	00/	00/	00/	00/	00/	00/	00/
Monthly capacity utilization(L/K)%	36%	41%	45%	46%	0%	0%	0%	0%	0%	0%	0%	0%
ECS Capacity utilization												
	lan 10	Fab 10	May 10	A 10	May 10	lum 10	Ind 10	A.v.= 10	Com 10	0 - 10	Nov. 10	Dec 10
Total available capacity lbs/month (A)*	Jan-19	Feb-19	Mar-19	Apr-19	May-19	Jun-19 13.2	Jul-19 27,720	Aug-19	Sep-19	Oct-19	Nov-19	Dec-19
Actual Good Lbs produced(B)	7,187,792	7,248,608	8,717,783	7,717,344		10)2	27,720					
Monthly Capacity utilization %(B/A)%	54%	55%	66%	58%	0%	0%	0%	0%	0%	0%	0%	0%
	_											
Terrebonne Capacity Utilization									1	_		
	Jan-19	Feb-19	Mar-19	Apr-19	May-19	Jun-19	Jul-19	Aug-19	Sep-19	Oct-19	Nov-19	Dec-19
Available Shift Capacity(based on One 10Hr shift)(\$)(000)				, , ,	,		000				,,,,,,	
Actual Gross Sales (000)(\$CAD)	\$ 1,533	\$ 1,646	\$ 1,728	\$ 2,093								
Available Shift Canacity/hased on Oca 40114 shift)/(2)(000)	\$ 3,000	\$ 3,000	\$ 3,000	\$ 3,000	\$ 3,000	\$ 3,000	\$ 3,000	\$ 3,000	\$ 3,000	\$ 3,000	\$ 3,000	\$ 3,000
Available Shift Capacity(based on One 10Hr shift)(\$)(000) Capacity utilization based on NO seasonal adjustment and one 10hr shift	51%	55%	58%	70%	0%	0%	0%	0%	0%	0%	0%	0%
capacity admitation based on two seasonal adjustinent and one 1011 Sillit	J1/0	33/0	30/0	70/0	0/0	0/0	0/0	0/0	U/0	0/0	U/0	U/0