# Hufcor, Inc. Monthly Operating Review *Month Ended January 31, 2020*

February 24, 2020





- 1. Financial performance exceeded expectations in January, driven by strong domestic performance, which made up for a weaker start internationally.
  - Reported EBITDA breakeven on \$11.4mm of revenue & Adjusted EBITDA of \$0.4 mm, both of which were > \$0.5 mm ahead of AOP
  - Domestic EBITDA exceeded AOP by \$0.7 mm, with outperformance on labor & other COGS
- 2. Overall focus remains on building the team, improving quality while increasing production capacity/efficiency of the Janesville facility and preparing for increased commercial opportunities in 2H 2020.
- 3. While backlog still lower than prior months, commercial team met goals for January securements domestically & we are beginning to see / secure additional opportunities given our improved lead times / capacity and competitors showing signs of struggling.
- 4. International operations lagged behind a more aggressive plan for January, with challenges in Asia and new team members initiating changes to the global manufacturing strategy to achieve longer-term commercial expansion. Expectation is for further challenges throughout Q1 until stabilization of the business units is completed.

#### **Human Capital**

# Accelerate key hiring, and manage consulting/3<sup>rd</sup> party expenses

- Hiring: new VP of HR on board and working with functional groups to fill critical positions.
- Consultants: Consulting spend over \$400k per month with need to ramp down in Q1 2020. In process of terminating SCS (3PL consultants) this month.

#### **Janesville Productivity**

# Improve quality, increase productivity & lower lead times

- Production: Planned addition of 603 line on track to create 80 units of capacity daily.
- Published Lead Times have consistently run at 8 weeks for solid wall through the month of January.

#### **Commercial Initiatives**

# Pivot to commercial growth in process domestically

- Securements in January at goal (>\$2 mm) with targets to consistently build throughout the year.
- Starting to see signs of competition reaching capacity limits, which should offer Hufcor additional opportunities.
   Example: Resort World win (taken from MF) at \$2.9M for 2020.

# **HUFCOR** What is Not Working

- 1. Quality and Service & Warranty issues linger from last years
  - Issues dating back to jobs in early 2019 still being brough to light (specifically Dubai WTC) could lead to meaningful warranty claims
  - Customers currently holding over \$1.8 mm of payments on 9 different projects due to dissatisfaction with quality of product installed
  - Service & Warranty department has still not recovered and/or been properly resourced to address issues
  - Persistent quality issues causing strain with long-term customers and distributors, resulting in clients at risk (see JWC below)
- 2. Long-term distributor JWC Building Specialties, Inc gave notice to terminate Hufcor relationship
  - JWC is a WI-based distributor with a 40+ year relationship with Hufcor
  - JWC is the largest 3<sup>rd</sup> party distributor in the Hufcor network (\$6.4 mm in revenue over the last 3 calendar years)
  - Departure relates to quality issues and overall dissatisfaction with service over many years
  - Anticipated impact (if all JWC backlog remains with Hufcor) of ≈\$2.0 mm in revenue and ≈\$0.5 mm of EBITDA in 2019
- 3. Coronavirus outbreak in Asia having a direct impact on China operations / overall demand in Asia; indirect impacts elsewhere
  - Hufcor Guangzhou effectively closed for 2+ weeks with travel restrictions on workers
  - "Skeleton crew" back to work as of Feb 17 with anticipation to return to full staff by end of February
  - Best information available suggests a return-to-normal in Q2
  - Total impact of Coronavirus still too difficult to quantify given numerous unknowns, but anticipate both China & Hong Kong will be significantly impacted for at least 1H of 2020
  - Indirect impacts on other geographies U.S. & Europe still TBD depending on length of shutdowns in Asia and which commodities are most impacted

Month 1 Financials – January 2020



### HUFCOR January P&L Performance

\$'000	 MTD		Varia	ance	Р	Y MTD	Varian	ice		YTD		PY YT	)
	Act	Bud	\$	%		Act	\$	%	Act	Bud	%	Act	%
Gross Revenue	\$ 11,432 \$	10,438 \$	993	9.5%	\$	10,051 \$	1,381	13.7%	\$ 11,432 \$	10,438	9.5% \$	10,051	13.7%
Net Revenue	11,432	10,438	993	9.5%		10,051	1,381	13.7%	11,432	10,438	9.5%	10,051	13.7%
Material	3,751	3,341	410	12.3%		3,191	560	17.6%	3,751	3,341	12.3%	3,191	17.6%
Labor	3,597	3,387	210	6.2%		3,460	137	4.0%	3,597	3,387	6.2%	3,460	4.0%
Other COGS	1,117	1,188	(72)	(6.0%)		1,119	(2)	(0.2%)	1,117	1,188	(6.0%)	1,119	(0.2%)
Total COGS	 8,466	7,917	548	6.9%		7,770	696	9.0%	8,466	7,917	6.9%	7,770	9.0%
Gross Margin	 2,966	2,521	445	17.6%		2,281	685	30.0%	2,966	2,521	17.6%	2,281	30.0%
Gross Margin %	25.9%	24.2%				22.7%			25.9%	24.2%		22.7%	
R&D	-	-	_	N/A		_	_	N/A	_	_	N/A	_	N/A
Sales & Marketing	1,209	1,229	(21)	(1.7%)		963	246	25.5%	1,209	1,229	(1.7%)	963	25.5%
Administrative	1,785	1,865	(80)	(4.3%)		619	1,166	188.4%	1,785	1,865	(4.3%)	619	188.4%
Other Opex	(19)	(7)	(12)	185.4%		(16)	(3)	15.8%	(19)	(7)	185.4%	(16)	15.8%
Total Opex	2,975	3,088	(113)	(3.7%)		1,566	1,409	90.0%	2,975	3,088	(3.7%)	1,566	90.0%
EBITDA	 (8)	(566)	558	98.5%		715	(724)	(101.2%)	(8)	(566)	98.5%	715	(101.2%)
EBITDA %	(0.1%)	(5.4%)				7.1%			(0.1%)	(5.4%)		7.1%	
Adj. EBITDA	431	(107)	538	504.2%		219	212	97.0%	431	(107)	504.2%	219	(97.0%)
Adj. EBITDA %	3.8%	(1.0%)				2.2%			3.8%	(1.0%)		2.2%	
Net Income (Loss)	\$ (845) \$	(1,476) \$	631	42.8%	Ś	(360) \$	(485)	(134.8%)	\$ (845) \$	(1,476)	42.8% \$	(360)	(134.8%)

\$'000	 MTD		Varia	nce	Р	Y MTD	Variar	nce		YTD		PY YTI	<u> </u>
	 Act	Bud	\$	%		Act	\$	%	 Act	Bud	%	Act	%
Opex Overview:													
Payroll	\$ 1,127 \$	1,129 \$	(2)	(0.2%)	\$	1,057 \$	70	6.6%	\$ 1,127 \$	1,129	(0.2%) \$	1,057	6.6%
Benefits	326	270	56	20.7%		(257)	583	(226.8%)	326	270	20.7%	(257)	(226.8%)
Bonus	163	166	(3)	(1.8%)		96	67	69.6%	163	166	(1.8%)	96	69.6%
Marketing	11	51	(40)	(77.7%)		(90)	101	(112.7%)	11	51	(77.7%)	(90)	(112.7%)
Commissions	224	183	41	22.3%		134	91	67.8%	224	183	22.3%	134	67.8%
Travel and Entertainment	144	189	(45)	(23.9%)		80	64	79.7%	144	189	(23.9%)	80	79.7%
Rent and Facilities	68	73	(4)	(5.7%)		68	0	0.1%	68	73	(5.7%)	68	0.1%
Insurance	71	57	14	23.7%		35	36	101.3%	71	57	23.7%	35	101.3%
Professional Fees	52	124	(72)	(57.8%)		78	(26)	(32.8%)	52	124	(57.8%)	78	(32.8%)
Utl., Repair, Maint., & Sec.	30	38	(8)	(22.0%)		28	1	4.5%	30	38	(22.0%)	28	4.5%
Office Expenses	6	6	0	1.0%		5	2	33.1%	6	6	1.0%	5	33.1%
IT	79	76	3	3.7%		55	23	42.4%	79	76	3.7%	55	42.4%
Bad Debts	26	29	(2)	(7.4%)		64	(38)	(58.9%)	26	29	(7.4%)	64	(58.9%)
Supplies	16	17	(1)	(3.6%)		25	(8)	(33.7%)	16	17	(3.6%)	25	(33.7%)
FX	-	-	-	N/A		-	-	N/A	-	-	N/A	-	N/A
Other Expenses	630	679	(49)	(7.2%)		188	443	236.0%	630	679	(7.2%)	188	236.0%
Total Opex	\$ 2,975 \$	3,088 \$	(113)	(3.7%)	\$	1,566 \$	1,409	90.0%	\$ 2,975 \$	3,088	(3.7%) \$	1,566	90.0%

#### **Management Discussion:**

#### Revenue

• Approximately \$1.0 mm ahead of forecast (\$11.4 mm actual vs \$10.4 budget) driven by performance in the U.S.

#### **Gross Margin**

• Increased Material costs (+0.8% of revenue vs budget) offset by Labor productivity (-1.0% of revenue vs budget). Primary benefit in Other COGS (-1.6% of revenue vs budget, principally domestic supplies & repairs/maintenance)

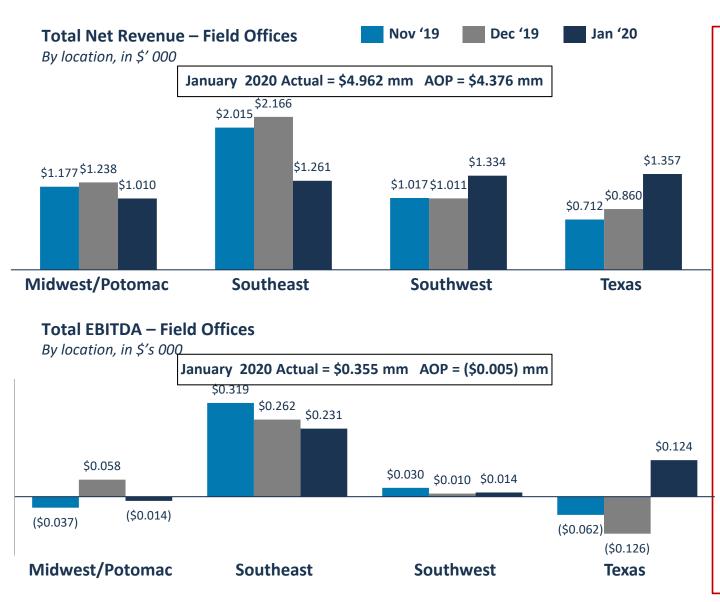
#### **OPEX**

• Opex in line with expectations, inclusive of consultant costs of \$439k.

#### **EBITDA**

- (\$8k) of Reported EBITDA vs. (\$566k) Budgeted EBITDA
  - International = (\$185k) vs (\$36k) Budget
  - Domestic = \$176k vs (\$530k) Budget
- As adjusted add-backs, \$431k of Adj. EBITDA vs. (\$107k) Budget
  - International = (\$185k) vs (\$36k) Budget
  - Domestic = \$616k vs (\$71k) Budget

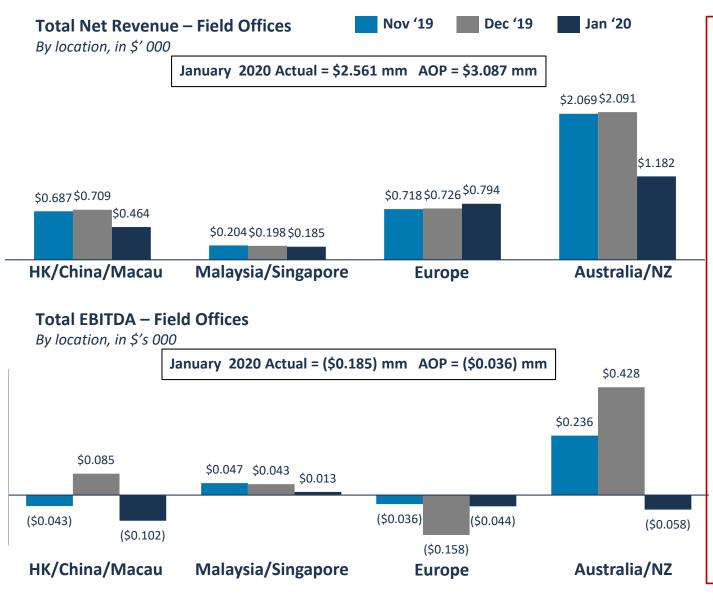
# Hufcor Domestic Office Contribution Detail



#### **Management Discussion:**

- January 2020 service center revenue actual of \$5.0 mm vs budget of \$4.4 mm. \$0.4 mm of EBITDA in January, exceeding budget of approximately breakeven.
- New installation projects pushed out of Jan and was backfilled by high margin service projects
- Southeast secured a \$660k service project with ~50% GM.
   \$50k of unaccounted for margin was billed in Jan
- MW loss driven by Minnesota office and is expected to continue into February. Backlog gets stronger in March/April and projected offset losses
- Texas anticipated breakeven in Feb and projected to have EBITDA of \$70k in Mar
- Southeast having an explosive start and is on track to have another \$200k+ EBITDA month in Feb
- Interviews in-progress for sales replacement in Chicago
- Begin execution plan for WI sales after loss of JWC
- A&D Sales are beginning to show impact where they have been in place for last 12 months resulting in an increase of Hufcor specifications

# Hufcor International Office Contribution Detail



#### **Management Discussion:**

- January 2020 International divisions revenue actual of \$2.6 mm vs budget of \$3.1 mm. (\$0.2) mm of EBITDA in January, missing budget of approximately breakeven.
- EBITDA miss driven by lower revenue and high warranty costs associated with Celtic Manor project in Europe (\$51k)
- Revenue target in Hong Kong 64% below plan, impacted by Hong Kong jobs pushed out once again.
- China exceeded revenue and EBITDA targets for the month, but anticipate significant impact through remainder of Q1 and into Q2 with Coronavirus outbreak.
- Malaysia/Singapore: Revenue miss but hit target EBITDA from material % and labor % better then expected.
- Europe: \$54k in revenue pushed into February. \$51k in warranty costs from Celtic Manor with the lower revenue caused an EBITDA miss of \$64k.
- Australia: Below aggressive revenue plan (\$185k below).
   Note that loss of New Zealand major projects drives decline vs prior months. Labor % elevated through OT worked due to vacations.



### HUFCOR Covenant Compliance - Last Twelve Months

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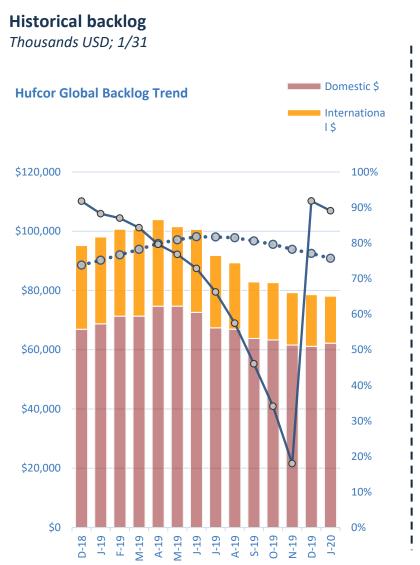
#### **Management Discussion:**

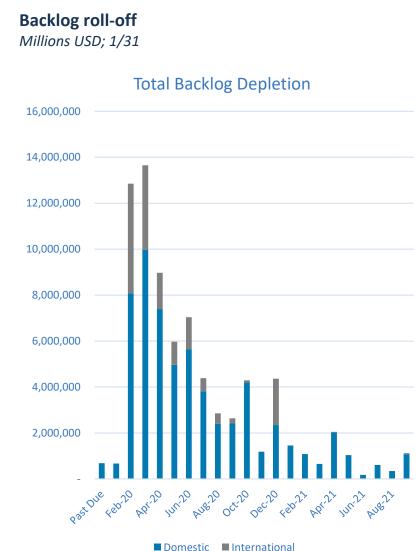
#### **Covenant Compliance as of FYE 2019**

- Along with meeting production goals, other areas yielded better results than expected.
  - Successfully managed AP at year end to maximize cash on hand & pay down revolver.
  - Other addbacks in historical periods were identified and entered.
- Note that numbers may improve once 2019 audit adjustments are completed, but final numbers won't be completed until Q1 reporting.
- Leverage covenant accounts for 3<sup>rd</sup> party consultants as add-back.
- Fixed charge coverage ratio incorporates the cash consultant costs, in process of reviewing for accuracy.



Overall the 01/31/20 backlog decreased by \$1.4 M from January 15, 2020 (\$199K Domestic, \$1.2M International)





#### **Management Discussion:**

- There were four projects that drove the backlog decrease:
  - Hillcrest HS, Utah \$248K
  - Portland Community Center, Texas -\$233K
  - Verona HS, Janesville \$226K
  - DISD Eduardo Mata E.S., Texas -\$210K
- Lead times have significantly improved since Q3.
- Quality is still number one priority for improvement to secure additional backlog.
- We are beginning to some signs that our major U.S. competitor may have capacity issues that may increase our opportunities for dayto-day business as well as consideration of major projects.

# HUFCOR Forecasted 13-Week Cashflow

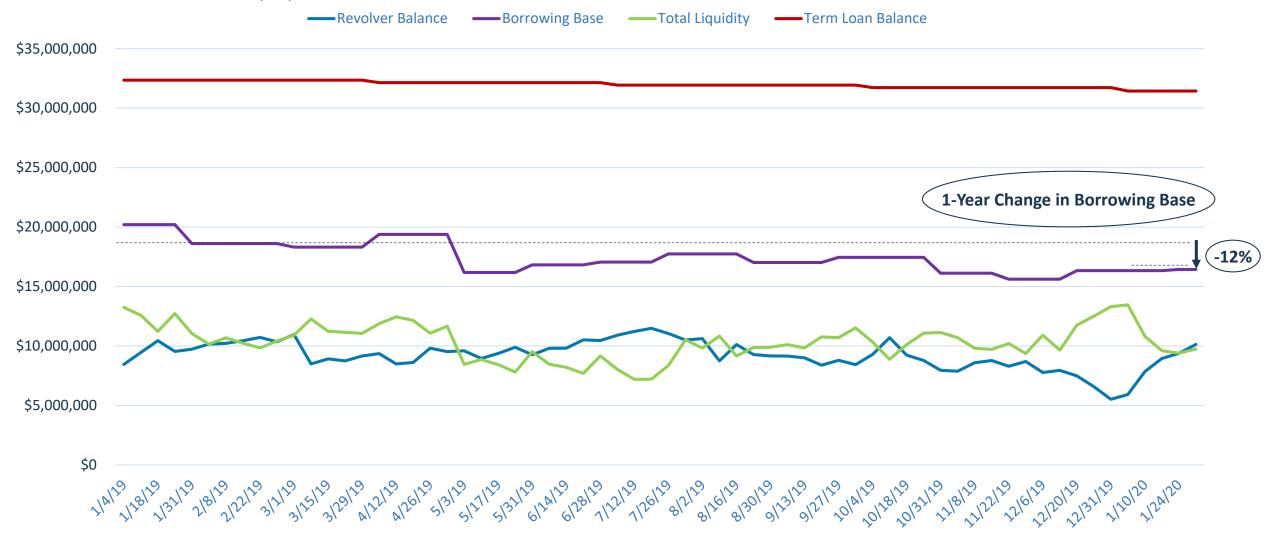
Availability & Net Operating Cashflow primarily dependent on continued progress with customers & vendors on NWC project (see page 20)

Hufcor Inc. Global Consolidated 13 Week Cash Flow Forecast

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Wee	k Ending:	21-Feb	28-Feb	6-Mar	13-Mar	20-Mar	27-Mar	3-Apr	10-Apr	17-Apr	24-Apr	1-May	8-May	15-May	Total
Total Inflows		2,370	3,014	2,997	2,740	2,766	2,848	2,496	2,575	2,289	2,615	2,757	2,838	2,420	34,724
Total Operating Disbursements		(1,977)	(2,872)	(2,285)	(2,597)	(2,170)	(2,748)	(2,450)	(2,832)	(2,469)	(3,121)	(2,302)	(2,769)	(1,904)	(32,496
Net Operating Cash Flow		393	143	711	143	596	100	46	(257)	(180)	(507)	455	69	516	2,228
Interest Expense/Principal		-	-	39	-	-	-	1,105	-	-	-	38	-	-	1,182
Taxes		99	140	22	76	132	-	17	36	39	146	-	53	40	800
CapEx		-	-	-	-	-	-	-	-	-	-	-	-	-	-
Other Non-Op		6	5	6	6	3	3	6	6	6	6	6	6	6	67
Total Non-Operating Disbursemen	nts	105	145	66	81	136	3	1,128	41	44	152	43	59	45	2,049
Total Net Cash Flow		288	(2)	646	62	461	97	(1,082)	(298)	(225)	(659)	412	10	470	179
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Beginning Bank Cash		1,708	1,477	1,130	1,178	1,208	1,183	1,265	1,077	1,025	849	1,006	651	599	1,708
Net Global Cash Flow		288	(2)	646	62	461	97	(1,082)	(298)	(225)	(659)	412	10	470	179
Transfers In / (Out)		- (540)	(150)	- (507)	- (22)	- (406)	- (45)	(150)	-	-	-	(200)	-	- (220)	(500
Draw / Sweep		(519)	(195)	(597)	(32)	(486)	(15)	1,044	247	48 <b>849</b>	816	(567)	(62)	(328)	(646
Ending Bank Cash		1,477	1,130	1,178	1,208	1,183	1,265	1,077	1,025	849	1,006	651	599	741	741
Term Loan Balance		31,438	31,438	31,438	31,438	31,438	31,438	31,146	31,146	31,146	31,146	31,146	31,146	31,146	31,146
Beginning Revolver Balance		10,086	9,572	9,377	8,792	8,761	8,275	8,260	9,327	9,574	9,622	10,438	9,896	9,834	10,086
Domestic PIK Interest		5	-	13	-	-	-	23	-	-	-	25	-	-	66
Draw / Sweep		(519)	(195)	(597)	(32)	(486)	(15)	1,044	247	48	816	(567)	(62)	(328)	(646
Ending Revolver Balance		9,572	9,377	8,792	8,761	8,275	8,260	9,327	9,574	9,622	10,438	9,896	9,834	9,506	9,506
Borrowing Base		16,426	17,267	16,722	16,878	17,063	17,720	17,907	17,989	18,624	19,411	19,914	19,711	19,812	19,812
Total Debt		41,010	40,815	40,230	40,198	39,713	39,698	40,473	40,720	40,768	41,584	41,041	40,980	40,651	40,651
		,	.,		-,		.,			.,	,		.,	-,	

# HUFCOR Treasury & Liquidity

Total liquidity (availability + cash) recovered in December with more aggressive AP management at year end. Proposal on borrowing base calculations with JPM to come week of 2/24/20.



# HUFCOR Initiative: Improve Quality in Domestic Operations



Owner: Kyle Patterson

#### **Business Case**

For the past two years, Hufcor has routinely delivered below-average quality to its customers. Unfortunately, a myriad of reasons are to blame for defective product spanning the entire value chain from supplier-provided raw material to the installation process at the customer job site.

This poor record of quality performance has significantly damaged long-standing customer relationships and has prohibited Hufcor from meeting its potential in the marketplace while driving up rework costs.

#### **Status Update**

**% Implementation Completed:** 15%

#### **Activities:**

- Digital SIM Boards and TCAR module feeding new Quality Database and Power BI analytics dashboard
- "Traveler" inspection process and Andon lights on final assembly lines
- Non-conformance / "Red Tag" process
- Preventative Maintenance program
- Various Capex initiatives
  - Cut & Punch PLC upgrade
  - Research into elimination of glue and incorporation of pressure-sensitive adhesive replacement
  - Face Area Straightener and 600 Shear & Roll Form repair

#### Issues:

- Line-level discipline
- Faulty equipment
- Quality team resources

<b>Progress and KPIs</b>
--------------------------

**EBITDA Impact:** ~\$436K (2020); \$929k over time

Realized EBITDA: [In Process]

<u>KPIs</u>

TCAR \$:

Baseline:

Current:

**TCAR Count:** 

Baseline:

Current:

DPK:

Baseline:

Current:

# HUFCOR Initiative: Domestic Operations Production Efficiency Gains



Owner: Kyle Patterson

#### **Business Case**

The Janesville facility must improve its overall production efficiency so that it can return to a 5-day, 8-hour work week thereby eliminating recurring overtime and discontinuing running production at Janesville's capacity threshold.

This improvement in production efficiency will enable the business to keep lead times low and optimize production costs throughout the year.

#### **Status Update**

% Implementation Completed: 20%

#### **Activities:**

- Full Kaizen events on each final assembly line
- Creation of material transition areas ("depots") between support groups and final assembly
- Optimization of scheduling practices in support groups
- 5S implementation
- Development of material replenishment process (i.e. water spider, Kanban)
- "Visual" production environment
- Preventative Maintenance program

#### Issues:

• Labor continuity (i.e. attendance issues, new hires/inexperience)

#### **Progress and KPIs**

**EBITDA Impact:** \$412K (2020)

Realized EBITDA: [In Process]

#### **KPIs**

#### **Labor Productivity (Units/Direct Labor Hour):**

Baseline: .88 (1/13-2/7) Current: .87 (2/10-2/14)

Goal: 1.10 (+25%)



### HUFCOR Initiative: Domestic Net Working Capital & Cash Conversion



Owner: Tom Gioia/Jared Franz

#### **Business Case**

Improvements to the cash conversion cycle through working capital has significant impacts on the balance sheet and cash position of the company. Areas of focus include Accounts Receivable, Inventory and Accounts Payable. A strategic plan built on decreasing days sales outstanding (DSO), and days of inventory on hand (DIO), while selectively increasing days payable outstanding (DPO) will enhance the financial health and operational success of the business.

#### **Status Update**

% Implementation Completed: 10%

#### **Activities:**

Initial kick off meetings have been completed for both AR & AP. Improvements to DIO are anticipated through inventory SOP's to be implemented in conjunction with new hires in operations, such as cycle counts, re-order points with min/max, etc.

We've met with 8 key suppliers, and initial reaction to extended terms was received well and all are open to discussion. Have approached select vendors proposing 90 day terms through Q3. Second phase of this initiative includes coming to an agreement with payment terms and we expect that to happen the week of 2/24/20.

A Collections structure has been put in place, rolled out to the field offices, and implementation is in affect. Through this initial phase we have seen several "wins" with cash in the bank as a direct result of the plan.

#### Issues:

Quality, Service, and Completion/follow up appears to be the main issues in collecting cash. We are also encountering timing issues around billing that delay cash receipts. An initiative to improve the invoicing process is in place.

#### **Progress and KPIs**

**EBITDA Impact:** Improving each of these areas by 5% will have a \$3 million impact on cash.

Realized EBITDA:

#### **KPIs for Impact**

**Decrease DSO:** 

Baseline (2019 4th Qtr): 85.5

Current: (January): 86.2

Decrease DIO:

Baseline (2019 4th Qtr): 55.5

Current (January): 58.7

**Increase DPO:** 

Baseline (2019 4th Qtr): 41

Current (January): 37

# HUFCOR Initiative: AUS/NZ Increase Operable Wall production Output



Owner: Clint Morgan

#### **Business Case**

We have increased our basic output for operable wall units from around 25 to 45 over the past few years with process improvements and efficiency gains. With continued process gains we can maintain a 50 per day average. Lead time needs to be 6-8 weeks to continue to secure new work. Scheduling 50 units per day will help keep our lead time down.

#### **Status Update**

% Implementation Completed: 30%

#### **Activities:**

- Ramping production back up to pre-holiday levels.
- Starting to schedule more starting in March
- Motorized conveyor to be installed in March
- Saw to have automated stop in May

#### **Issues:**

- Skeleton Crew for January.
- Lost production because of high heat and smoke from the fires

#### **Progress and KPIs**

**EBITDA Impact:** \$400-\$560k

Realized EBITDA:

#### **KPIs**

Units per day:

Baseline: 43 (2019 avg)

Current: 29.01

# HUFCOR Initiative: AUS/NZ Increase Kyissa Production



Owner: Clint Morgan

#### **Business Case**

This is a large market that is handled as a separate fit out not attached to any other trades. We currently lose work due mainly to lead time. Lack of investment has meant that our machinery is old and unreliable, resulting in lost days of production, and increasing lead time.

#### **Status Update**

% Implementation Completed: 15%

#### **Activities:**

- Capex for new CNC machine submitted and approved
- Order will be placed for new machine
- Lead time is 12 weeks from date of order
- Exceeded scheduled demand for January

#### Issues:

- Long lead times in 2019 has allowed customers to lose some confidence
- Will require shutdown for installation and testing of new machine
- Skeleton crew for January

#### **Progress and KPIs**

EBITDA Impact: \$100-150k

**Realized EBITDA:** 

#### **KPIs**

Daily output:

Baseline: 30

Current: 28.38 (January Avg)



### HUFCOR Initiative: China/HK/Macau Channel Strategy



Owner: Clint Morgan

#### **Business Case**

The main channel by which operable wall manufacturers in China get into the hotel segment is through contractors, since most developers (who hire contractors and can override an contractors' decisions) do not currently make decisions on operable walls. However, we are severely disadvantaged in this channel due to contractors' overwhelming preference for low cost, so historically we've relied on old customer introductions and ad hoc relationships with designers to push our product. This is very inefficient and limit our sales potential, and therefore we need be able to more systematically manage our channels in China

#### **Status Update**

% Implementation Completed: 5%

#### **Activities:**

- Due to Chinese New Year and Coronavirus, activity has been slow on this front
- Obtained green light to go ahead with the hire of the business development manager
- Received contracts from both recruiters we've been talking to (Profile Asia and Michael Page) for the position of business development manager
- Next step is to evaluate the contracts, sign, and get the searching process formally started

#### Issues:

- The Coronavirus epidemic has significantly reduced business activities in China. As of 2/20/2020, roughly 50% of China's population still live in areas being locked down
- Originally scheduled to start the searching at the end of January and complete by April, it is now likely to start in March and end in June/July
- Our Guangzhou plant is back to production, but many customers have delayed deliveries. Latest forecasted February shipments for Hong Kong is down 21% vs. budget, and China is down 14% vs. budget. China's macro indicators suggest a return-to-normal in May/June

#### **Progress and KPIs**

**EBITDA Impact:** \$500K-\$710K No immediate impact. 2 years out

Realized EBITDA: \$0

#### **KPIs**

Leads:

Baseline: TBD

Current:

### HUFCOR Initiative: Sales Improvements in Low Profit Regions



Owner: Mike Kontranowski

#### **Business Case**

Maintain leadership and growth domestically by improved sales revenue and margin capture in regions currently producing low EBITDA results.

#### **Status Update**

% Implementation Completed: 10%

#### **Activities:**

- Increased markups on projects by 5+% effective December 1, 2019 for future backlog margin growth.
- Mandated that all non-Hufcor products meet minimum of 30% margin.
- Initiated large project reviews to ensure all contracts, margins, execution, and communication between field and JVL are in place to minimize delays and mistakes.
- New Price Book launch in February product cost updates, product list price updates, freight cost updates.

#### Issues:

• Communication still remains an issue among all functions but will improve project by project with focus on consistent meetings vs email communications on larger projects.

#### **Progress and KPIs**

EBITDA Impact: \$1.9MM

#### Realized EBITDA:

TBD on future sales. Current win rate on projects with new adjusted markups have not seen major decline in securements.

#### **KPIs**

Leads:

Baseline:

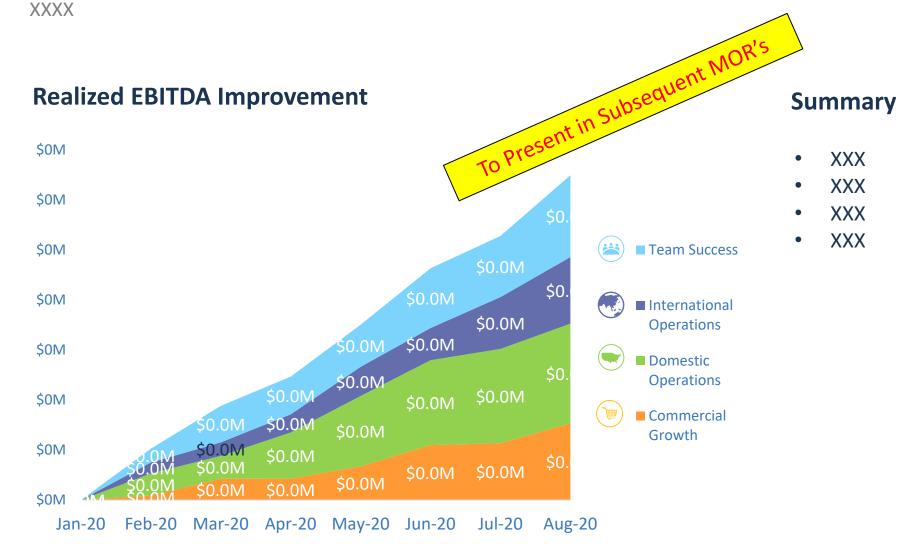
Current:

Securements:

Baseline: January goal: \$2,300,683

Current: January Actual: \$2,304,277 100% of goal

A Appendix







Pillar	Initiative	Owner	Status	EBITDA Impact <sup>1</sup>	Realized EBITDA <sup>2</sup>
	Standard Operating Procedures in Accounting & Finance Group	Tom Gioia / Jared Franz		Enabler	TBD
	Build Virtual Shared Service Center for Accounting & Finance	Tom Gioia / Jared Franz		\$150k	TBD
	Reinvestment in Malaysia	Clint Morgan		Enabler	TBD
Team Success	Re-establish Project Design Team and Innovation team returning members to their respective teams	Gary Southern		Enabler	TBD
ream success	Upgrade Human Resources Staff	Scott Dobak		\$25k	TBD
	Organization Development	VP of HR		\$25k	TBD
	Human Capital Total Pay	VP of HR		\$25k	TBD
	Human Capital Life Cycle Policies	VP of HR		\$25k	TBD

<sup>1.</sup> Steady state, annualized

<sup>2.</sup> Annualized





Pillar	Initiative	Owner Statu	s EBITDA Impact <sup>1</sup>	Realized EBITDA <sup>2</sup>
	Improve Quality in Domestic Operations	Kyle Patterson	\$900-950k	TBD
	Domestic Operations Flexible Capacity	Kyle Patterson	Enabler	TBD
	Data Warehouse & Reporting	Roger Andrews	Enabler	TBD
Domestic Operations	JVL Server Infrastructure	Roger Andrews	Enabler	TBD
	Domestic Net Working Capital & Cash Conversion	Tom Gioia / Jared Franz	\$0	TBD
	Domestic Operations Production Efficiency Gains	Kyle Patterson	\$1.6-1.7MM	TBD
	Implement Cost Accounting Solution in Janesville	Tom Gioia / Jared Franz	\$700-800k	TBD

<sup>1.</sup> Steady state, annualized

<sup>2.</sup> Annualized



# HUFCOR Major Initiatives: International Operations



Pillar	Initiative	Owner	Status	EBITDA Impact <sup>1</sup>	Realized EBITDA <sup>2</sup>
	AUS/NZ Increase Operable Wall production Output	Clint Morgan		\$500-600k	TBD
	Europe Product Strategy – Cost reduction	Clint Morgan		\$210-270k	TBD
	Europe team rebuild	Clint Morgan		Enabler	TBD
	China/HK/Macau Common Parts Sourcing	Clint Morgan		\$300-750k	TBD
International Operations	AUS/NZ Increase Kyissa Production	Clint Morgan		\$100-150k	TBD
	China/HK/Macau Channel Strategy	Clint Morgan		\$500-\$710k	TBD
	China/HK/Macau 600 series USA and China the same	Clint Morgan		\$150-300k	TBD
	Malaysia Product Strategy	Clint Morgan		\$250-300k	TBD
	Malaysia Channel Strategy	Clint Morgan		\$250- 350k	TBD

<sup>1.</sup> Steady state, annualized

<sup>2.</sup> Annualized





Pillar	Initiative	Owner Sta	EBITDA Impact <sup>1</sup>	Realized EBITDA <sup>2</sup>
	Launch Partition Studio 5	Roger Andrews	Enabler	TBD
	US Domestic PSA	Roger Andrews	Enabler	TBD
	Major Project Backlog Growth - 2020	Scott Staedter	\$250k	TBD
	Increase Sales to Licensees	Scott Staedter	\$400k	TBD
Commercial Growth	Accordion Program	Mike Kontranowski	TBD	TBD
	Exit 630 Series Product and migrate all to 640 Series	Mike Kontranowski	TBD	TBD
	Marketing Initiatives	Mike Kontranowski	TBD	TBD
	Sales Improvements in Low Profit Regions	Mike Kontranowski	\$1.9MM	TBD
	Update Core 600 Product	Gary Southern	TBD	TBD

<sup>1.</sup> Steady state, annualized

<sup>2.</sup> Annualized





Pillar	Initiative	Owner	Status	EBITDA Impact <sup>1</sup>	Realized EBITDA <sup>2</sup>
	Restructure German Sales & Pricing Model	Scott Staedter		\$325k	TBD
	Restructure Field Sales Incentive & Commission Plans / Processes	Mike Kontranowski		\$290k	TBD
Commercial Growth	Global ERP	Roger Andrews		Enabler	TBD
	Reinstate Vertical Folding Wall Product Development	Scott Staedter		\$1.25MM	TBD
	Identify and test Rivet-less Construction for 600 Series	Gary Southern		Enabler	TBD



# HUFCOR Appendix: 2020 Financial Statements

BALANCE SHEET				
	12	/31/2019	1	/31/2020
		1M	Ľ	1M
Current Assets				
Cash and cash equivalents	\$	3,118	\$	3,335
Short term investments	\$	-	\$	-
Accounts receivable, gross	\$	37,343	\$	35,051
Accounts receivable, reserves Accounts receivable, net	\$ \$	(3,256) 34,086	\$	(3,275) 31,776
Inventory, gross	\$	16,329	\$	16,396
Inventory, gross Inventory, reserves	\$	(314)	\$	(376)
Inventory, net	\$	16,015	\$	16,021
Prepaid expenses and other current assets	\$	1,448	\$	1,593
Current portion of deferred taxes	\$	5,281	\$	4,894
Revenue in excess of billings	\$	-	\$	-
Other current assets	\$	546	\$	577
Total Current Assets	\$	60,494	\$	58,195
Non-Current Assets				
Property, plant & equipment, gross	\$	40,450	\$	42,446
Accumulated depreciation	\$	(24,382)	\$	(24,907)
Property, plant & equipment, net	\$	16,068	\$	17,539
Goodwill	\$ \$	15,148	\$ \$	- 15,133
Identifiable intangible assets, gross	\$			
Accumulated amortization Identifiable intangible assets, net	\$	(8,753) 6,395	\$	(8,832) 6,301
Deferred financing cost	\$	1,745	\$	1,691
Deferred thanking cost	\$	1,745	\$	1,091
Other non-current assets	\$	1,156	\$	1,137
Total Non-Current Assets	\$	25,364	\$	26,669
	Ė	.,	Ė	.,
Total Assets	\$	85,858	\$	84,863
Current Liabilities			١.	
Current portion of long-term debt	\$	1,349	\$	1,373
Line of Credit	\$	5,658	\$	10,128
Accounts payable Accrued liabilities	\$	11,879 12,420	\$	10,101 10,685
Accrued compensation	\$	2,255	\$	1,578
Income taxes payable	\$	632	\$	172
Short-term unearned revenue	\$	-	\$	-
Other current liabilities	\$	3,493	\$	2,975
Total Current Liabilities	\$	37,685	\$	37,012
Long-term liabilities				
Long-term debt less current maturities	\$	30,728	\$	31,456
Capital lease	\$	-	\$	-
Debt owing to OpenGate	\$	-	\$	-
Deferred income taxes	\$	31	\$	31
Long-term unearned revenue	\$	-	\$	-
Deferred liabilities	\$	- 46	\$	- 44
Other non-current liabilities  Total Long-Term Liabilities	\$	30,805	\$	31,531
Total Long-Term Liabilities	Ą	30,803	,	31,331
Total Liabilities	\$	68,490	\$	68,543
		·		·
Commitments and contingencies	\$	-	\$	-
Shareholders' Equity				
Common stock	\$	-	\$	-
Preferred stock	\$	-	\$	-
Capital in excess of stated value	\$	36,350	\$	36,350
Retained earnings	\$	(18,771)	\$	(19,615)
Accumulated other comprehensive income	\$	523	\$	517
Other equity transactions	\$	(734)	\$	(931)
Total Shareholders' Equity	\$	17,368	\$	16,321
Total Liabilities and Shareholders' Equity	\$	85,858	\$	84,863
namices and shareholders Equity	~	55,056	~	J 1,003

ASHFLOW STATEMENT	1,	/31/2020
-		1M
Cash flow from operations		
Net Income (Loss)	\$	(845)
Depreciation, amortization and other	\$	257
Capitalized fees & expenses	\$	55
Gain (loss) on sale of fixed assets	\$	-
Non-cash interest expense	\$	-
Non-cash dividends	\$	-
Deferred income tax	\$	(0)
Change in operating assets and liabilities:		
Accounts receivable	\$	2,279
Inventory	\$	(6)
Prepaid expenses and other current assets	\$	(142)
Accounts payable	\$	(1,786)
Accrued expenses	\$	(3,241)
Accrued income taxes	\$	-
Other changes in operating assets and liak	\$	(435)
Other cash flow from operations	\$	-
Total Cash Flow from Operations	\$	(3,863)
Cash flow from investing		
Additions to property, plant and equipment	\$	132
Acquisitions of companies, net of cash acqu	\$	-
Investment in intangibles	\$	-
Earnout payments	\$	-
Other cash flow from investing (goodwill)	\$	-
Total Cash Flow from Investing	\$	132
Cash flow from financing		
Proceeds from the issuance (repayment) of s	\$	4,470
Proceeds from the issuance of debt	\$	-
Repayment of debt	\$	(292)
Capital lease	\$	-
Common stock issued (repurchased)	\$	-
Common stock cash dividends paid	\$	-
Preferred stock issued (repurchased)	\$	-
Other cash flow from financing costs	\$	(27)
Total Cash Flow from Financing	\$	4,151
Effect of FX rates on cash and cash equivalents	\$	(203)
Net change in cash	\$	217
Beginning cash	\$	3,118
Change in cash	\$	217
Ending cash	\$	3,335



# HUFCOR Appendix: A/R & A/P Ageing

\$'000

AR Aging											
Days	Aug-19	Sep-19	Oct-19	Nov-19	Dec-19	Jan-20	%				
0-30	\$ 23,278	\$ 22,168	\$ 20,757	\$ 20,760	\$ 18,404	\$ 18,307	52.3%				
31-60	3,880	4,460	4,886	3,473	3,532	2,902	8.3%				
61-90	2,131	2,430	2,752	3,627	2,269	2,531	7.2%				
>90	10,986	10,375	10,944	11,331	11,577	11,249	32.1%				
Total Gross AR	\$ 40,275	\$ 39,432	\$ 39,340	\$ 39,192	\$ 35,782	\$ 34,990	100.0%				
Reserves	(1,854)	(4,238)	(4,257)	(4,171)	(3,256)	(3,275)					
Total Net AR	\$ 38,421	\$ 35,194	\$ 35,083	\$ 35,020	\$ 32,526	\$ 31,715					
Change in AR Reserve	(2)	(2,384)	(19)	85	915	(19)					
Actual Bad Debt P&L Charge	28	2,370	43	(51)	(211)	29					
LTM Bad Debt P&L Charge	\$ 785	\$ 3,335	\$ 3,337	\$ 3,244	\$ 2,738	\$ 2,645					

AP Aging									
Days	Aug-19	Sep-19	Oct-19	Nov-19	Dec-19	Jan-20	%		
0-30	\$ 8,107	\$ 9,621	\$ 10,944	\$ 10,185	\$ 8,275	\$ 7,686	73.9%		
31-60	695	1,119	1,569	1,011	1,013	348	3.3%		
61-90	145	33	(161)	340	325	112	1.1%		
>90	2,322	2,296	2,196	2,288	2,250	2,260	21.7%		
Total	\$ 11,269	\$ 13,069	\$ 14,548	\$ 13,824	\$ 11,863	\$ 10,406	100.0%		

#### **Management Discussion:**

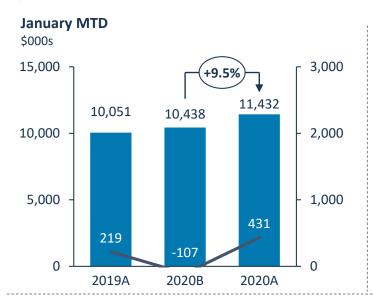
#### **Accounts Receivable**

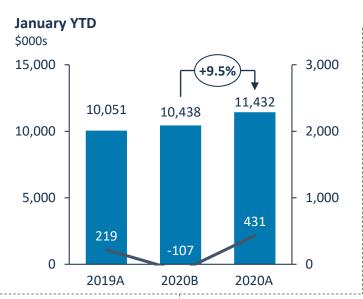
- Increase in current AR through Sept driven by billings for Dubai & New Zealand
- Retainage listed at \$5.4 mm
  - \$3.4 mm of Domestic Retainage
  - \$2.1mm of International Retainage
- Reserves of \$2.314 mm taken in September (of which \$2.0 considered one-time)

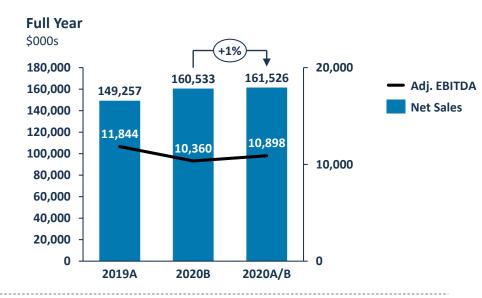
#### **Accounts Payable**

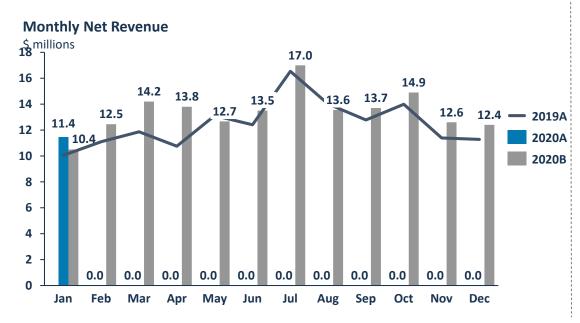
- \$5.2 mm adjusting entry made in August to correct multiple errors made in the intercompany accounts that had incorrectly over-stated AP by \$5.2 mm from April - July
- A/P > 90 consists of OpenGate management fees and other legal fees received late

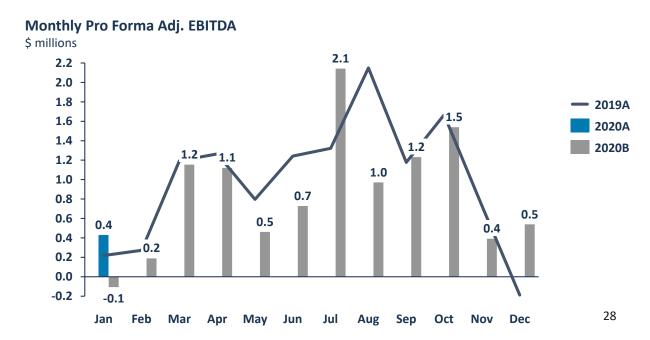
# **HUFCOR** Monthly financial metrics



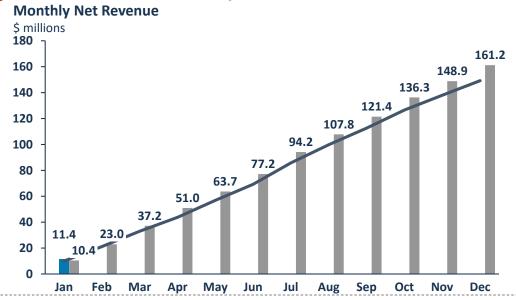


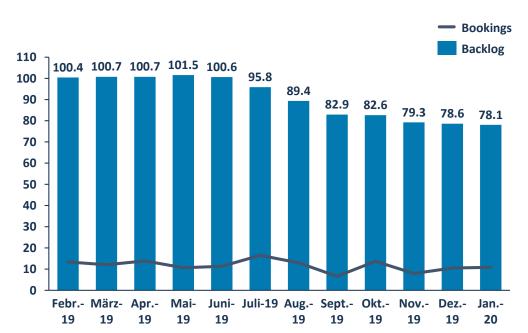


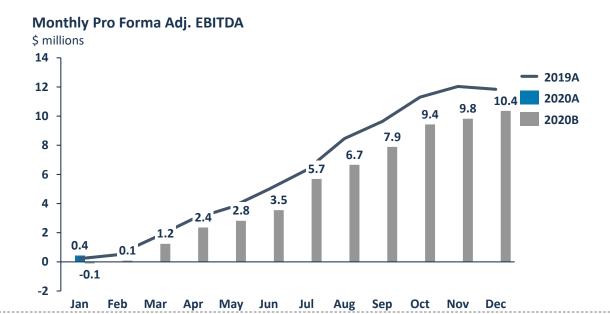


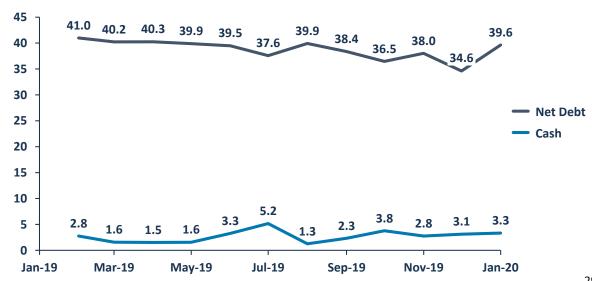


# HUFCOR Monthly financial metrics



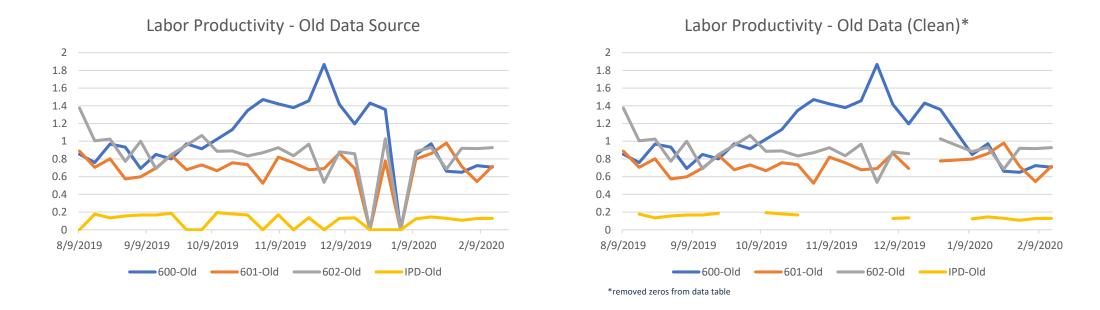






# HUFCOR Labor Productivity

Historic Labor Productivity data has not been reliable as it fails to accurately count for direct labor hours due to frequent turnover, trainees' contribution, and farm-out/farm-in practices



As part of the ME Blitz initiative, Labor Productivity will be measured and tracked much more efficiently and accurately to ensure reliable productivity data

# HUFCOR Labor Productivity - ME Blitz

To establish a baseline for the ME Blitz, 4 weeks of labor productivity data was tracked by line (using the new method for tracking) leading up to the ME Blitz go-live date – February 3<sup>rd</sup>; labor productivity tracking is manual today based on calculated staffing requirements but an automated solution is being planned for implementation in the near future

