

Audit Committee Meeting – Quarter Ended September 30th, 2019

October 28th, 2019



Q3 2019 Audit Committee Agenda

- Ontrollership Matters:

Auditor Discussion / Update on FY19 Audit

Management Governance Report – Q3 2019

Financial Matters:

Q3 FY 2019 Operating Results Overview

Key Reserves

Debt Covenant Compliance

- 2019 Financial Outlook
- Special Topics and Executive Session
- Appendix

CFO Hot Buttons

- As a result of the conflict of interest issues with Grant Thornton being OGC's auditors,
 ENERGI will need to find an alternative option for the 2019 tax support
- Need to follow up with Canada Revenue Agency regarding CEO's 2018 Canadian income tax return refund (Teli from GT). Finalized CEO's 2018 tax returns and equalization payment processed
- Need to finalize 2019 payroll tax withholdings and remittances for US employees working in Canada (working with Teli from GT)

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Auditor Discussion / Update on FY19 Audit

- 2019 Audit Plan & Fees:
 - Develop 2019 audit plan
 - Continuity on the account
 - Steve Bishop (Partner)
 - David Irwin (Senior Manager)
 - PBC listing issued to controllers data uploads due in GT Portal by November 15th
 - Preliminary field work scheduled for week of November 18th for two weeks
 - 2019 audit fees proposal
- New accounting pronouncements:
 - Lease Accounting effective date for ENERGI is 2020 fiscal year
 - No significant changes in accounting standards and auditing standards
- Other Matters to discuss
 - GT conflict of interest issues re: tax provision work for ENERGI

Management Governance Report

Disclosure Committee:

- Members include: CEO, CFO, VP Sales, VP Operations, VP Manufacturing & VP Supply Chain
- Meeting held on October 7th, 2019
- Financial results were reviewed and found to be complete and accurate in all material respects
- CEO & CFO reviewed Board presentation separately and found to be complete

Anonymous Hotline:

- Hotline Web message received on September 10th, 2019 from an anonymous Everett employee
 - Individual has issued a complaint against the Everett Maintenance Dept, indicating that the employees in this department are unprofessional and do not effectively resolve issues
 - A comment was also made that two good maintenance employees left the Company because of being treated poorly by the Tooling Manager
 - Accusations are currently being investigated

Modification of Delegation of Authority:

No changes recommended at this time

Management Governance Report (Continued)

A)	Requests for waivers or out-of-the-ordinary course approvals under the Internal Control and Corporate Governance Matrix, Code of Ethics or any internal control:	None
В)	Any conflicts of interest or the appearance of any such conflict or potential conflict:	None
C)	Any actual or apparent weakness or inadequacy in the Company's policies of internal controls and financial reporting:	None
D)	Any reports or complaints regarding accounting, internal accounting controls or auditing matters.	None

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- Controllership Matters:

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Q3 FY 2019 Overview

→ Highlights:

- Unfavorable impact from volume shortfall offset by continued focus on lower material cost inputs, alternative material usage, optimization of labor costs and lower overhead spending across the business
- EBITDA also benefiting from lower OPEX costs including labor and all discretionary spending
- EBITDA has improved at Laval, Delmont and Terrebonne year-over-year with improvements in margins, quality, delivery and continued focus on production optimization and labor planning
- CDI Resin Index increased by 2cpp in June, but increased by 1cpp at the end of August, remaining the same in September. This resulted in favorable PPV on resin purchases for the Quarter versus the original Plan forecasts. Industry consensus is that resin will remain flat for the remainder of the year with a potential for a 1cpp decrease in November due to lower domestic demand
- Ti02 negotiated price increase of 3cpp effective July 1st, which is below Plan expectations, is expected to remain flat for the remainder of the year

→ Lowlights:

- Overall sales revenues and volumes were behind Plan for the Quarter due to lower than anticipated demand at all the extrusion plants from both Canadian and US customers impacted by slowdown in most Canadian and US regions, continued high inventory levels and customers' inability to find and maintain skilled labor (ie. installers)
- EBITDA is behind Plan by for the Quarter due to lower sales volumes and lower production volumes resulting in higher inefficiencies and unfavorable absorption. EBITDA also impacted by production challenges at Woodbridge resulting in lower production yields and higher scrap
- Terrebonne had negotiated the purchase of capital equipment from a local Montreal distributor of a well-known and reputable equipment manufacturer (Sturtz Machinery) in 2018. An initial deposit to the distributor was made in 2018 and after further reviews and modifications to the equipment, the second payment was made in early 2019, at the time it was ready for shipment. The equipment was never shipped to ENERGI and the distributor filed for bankruptcy shortly thereafter. ENERGI's legal representation attended the bankruptcy hearing and learned that Sturtz only received a portion of the funds from the distributor for the ENERGI equipment, which they still have in their possession. There is no claim against the distributor due to secured debt obligations having preference over remaining funds & assets. However, ENERGI is currently negotiating with Sturtz to try and take possession of the equipment or return some of the deposit funds paid. ENERGI has paid approx. US\$380K (CAD\$506K), which has been recorded as CAPEX (Construction in Process) in 2018 and 2019

Consolidated Summary P&L – Q3 2019

\$'000	 Q.	TD		 Va	ır	 YI	D		 Var	
	 Act		Bud	\$	%	Act		Bud	\$	%
Units Produced ('000)	25,965		29,578	(3,612)	(12.2%)	74,634		83,723	(9,088)	(10.9%)
Units Shipped ('000)	26,374		30,375	(4,001)	(13.2%)	72,722		83,833	(11,110)	(13.3%)
Bookings (\$'000)	\$ 44,780	\$	50,397	\$ (5,616)	(11.1%)	\$ 124,368	\$	138,007	\$ (13,638)	(9.9%)
Backlog ('\$000)	\$ 10,856	\$	12,898	\$ (2,042)	(15.8%)	\$ 10,856	\$	12,898	\$ (2,042)	(15.8%)
Gross Revenue	\$ 45,901	\$	52,520	\$ (6,619)	(12.6%)	\$ 125,024	\$	143,035	\$ (18,011)	(12.6%)
Adj. to Gross Revenue	 (2,428)		(2,796)	368	(13.2%)	(6,219)		(7,436)	1,217	(16.4%)
Net Revenue	43,473		49,724	(6,251)	(12.6%)	118,806		135,599	(16,793)	(12.4%)
Material	21,220		24,684	(3,465)	(14.0%)	57,840		67,497	(9,657)	(14.3%)
Labor	9,624		10,011	(387)	(3.9%)	27,355		28,920	(1,566)	(5.4%)
Other COGS	5,272		5,545	(273)	(4.9%)	13,468		14,941	(1,473)	(9.9%)
Total COGS	36,116		40,240	(4,125)	(10.2%)	98,663		111,359	(12,696)	(11.4%)
Gross Margin	7,357		9,484	(2,126)	(22.4%)	20,143		24,241	(4,098)	(16.9%)
Gross Margin %	16.9%		19.1%			17.0%		17.9%		
R&D	_		_	_	N/A	_		_	_	N/A
Sales & Marketing	1,709		1,850	(142)	(7.7%)	5,064		5,453	(389)	(7.1%)
Administrative	2,989		3,237	(249)	(7.7%)	8,793		9,563	(770)	(8.0%)
Other Opex	16		(57)	74	(128.8%)	(252)		(172)	(80)	46.2%
Total Opex	4,714		5,030	(317)	(6.3%)	13,606		14,844	(1,238)	(8.3%)
EBITDA	 2,644		4,453	(1,810)	(40.6%)	6,537		9,397	(2,860)	(30.4%)
EBITDA %	6.1%		9.0%			5.5%		6.9%		
Net Income (Loss)	\$ (1,051)	\$	609	\$ (1,660)	(272.4%)	\$ (3,046)	\$	(1,921)	\$ (1,126)	58.6%
Сарех	\$ (1,647)	\$	(1,475)	\$ (172)	11.7%	\$ (4,999)	\$	(6,806)	\$ 1,807	(26.6%)
Opex Overview:										
Payroll	\$ 2,508	\$	2,752	\$ (243)	(8.8%)	\$ 7,591	\$	8,047	\$ (456)	(5.7%)
Bonus	338		340	(3)	(0.8%)	1,009		1,020	(11)	(1.1%)
Commissions	74		90	(16)	(17.9%)	188		269	(81)	(30.2%)
Marketing	447		447	0	0.0%	1,126		1,367	(241)	(17.6%)
Benefits	-		-	-	N/A	-		-	-	N/A
Travel and entertainment	272		410	(138)	(33.7%)	826		1,198	(372)	(31.0%)
Rent and facilities	-		-	-	N/A	-		-	-	N/A
Insurance	87		90	(2)	(2.8%)	240		257	(17)	(6.6%)
Professional fees	192		141	51	36.2%	483		444	39	8.8%
Office Expenses	58		67	(9)	(13.0%)	192		215	(23)	(10.7%)
IT	480		535	(56)	(10.4%)	1,412		1,551	(140)	(9.0%)
Bad Debts	26		(1)	27	(2366.0%)	123		(3)	127	(3662.7%)
FX	37		-	37	N/A	(130)		-	(130)	N/A
JV Loss (Income)	(20)		(57)	37	(64.3%)	(122)		(172)	51	(29.4%)
Other Expenses	 216		217	(2)	(0.8%)	667		650	17	2.6%
Total Opex	\$ 4,714	\$	5,030	\$ (317)	(6.3%)	\$ 13,606	\$	14,844	\$ (1,238)	(8.3%)

Management Discussion

Net Revenue – Q3 -\$6,251K:

- Extrusion external sales volume unfavorable by 16.0% or \$6,548K due to lower demand from both Canadian and US customers; with lower sales out of Woodbridge by \$3,285K, Laval by \$157K, Delmont by \$1,835K and Everett by \$1,271K
- Patio Door gross sales were in line with Budget for the Quarter. External compound sales were behind Budget by \$67K due to reduced orders from Vinyl Profiles, Window Seal, Nuform and Vinyl Company
- Favorable product/customer mix impact of \$454K primarily from Woodbridge and Delmont partially offset by Everett; Favorable rebates & discounts variance of \$296K due to lower sales and customer mix; and lower Returns & allowances by \$45K due to quality improvements
- Unfavorable F/X impact of \$428K (actual rate of 1.3206 [or \$USD 0.7572] vs. Budget rate of 1.30 [or \$USD 0.7692])

EBITDA - Q3 -\$1,810K:

- Material COGS: Decrease of \$3,465K primarily due to the mix and volume impact of \$3,842K from lower sales; favorable resin material prices and favorable scrap at ECS of \$858K (net of higher TiO2, glass, steel and aluminum pricing); offset by unfavorable yields and lower regrind usage of \$1,110K at Woodbridge, Delmont & Everett due to tool trials, dark capstock launch and lower production volumes, and higher E&O/LCM reserves of \$125K
- <u>Labor COGS</u>: Decrease of \$387K due to a volume impact of \$62K, favorable impact of \$234K from headcount reduction initiatives and improved labor efficiency at Laval, Delmont, Terrebonne & ECS and a favorable F/X impact of \$91K
- Other COGS: Decrease of \$273K comprised of: lower freight costs due to sales volume and customer mix of \$249K, higher tool & die overhead recovery of \$149K, lower overhead spending (ie. Maintenance, utilities and factory supplies) of \$29K and a favorable F/X impact of \$53K; partially offset by an unfavorable net absorption impact of \$207K as a result of selling more out of inventory than Plan
- Sales and Marketing: Lower payroll costs as a result of lower headcount and vacations taken of \$105K, lower T&E spend of \$39K and a favorable F/X impact of \$22K; offset by bad debts
- Administrative: Lower payroll costs of \$112K due to lower headcount, lower T&E spend of \$96K and a favorable F/X impact of \$31K
- Other Opex: Unfavorable realized F/X re-valuation impact of \$37K due to net USD working capital held by the Canadian entity (change in F/X from 1.3099 on June 30th, 2019 to 1.3246 on September 30th, 2019) and lower JV equity income due to reduced sales volumes

Consolidated Summary P&L (vs PY) – Q3 2019

\$'000	Q.	TD		Va	r	Y	ΓD		Var	
	 Act	ı	PY-Act	\$	%	Act		PY-Act	\$	%
Units Produced ('000)	25,965		24,443	1,522	6.2%	74,634		75,232	(597)	(0.8%)
Units Shipped ('000)	 26,374		27,434	(1,061)	(3.9%)	72,722		80,698	(7,976)	(9.9%)
Bookings (\$'000)	\$ 44,780	\$	45,857	\$ (1,077)	(2.3%)	\$ 124,368	\$	134,973	\$ (10,604)	(7.9%)
Backlog ('\$000)	\$ 10,856	\$	10,797	\$ 59	0.5%	\$ 10,856	\$	10,797	\$ 59	0.5%
Gross Revenue	\$ 45,901	\$	47,804	\$ (1,903)	(4.0%)	\$ 125,024	\$	138,762	\$ (13,738)	(9.9%)
Adj. to Gross Revenue	 (2,428)		(2,544)	115	(4.5%)	(6,219)		(7,332)	1,114	(15.2%)
Net Revenue	43,473		45,261	(1,788)	(3.9%)	118,806		131,430	(12,624)	(9.6%)
Material	21,220		21,887	(668)	(3.1%)	57,840		63,511	(5,671)	(8.9%)
Labor	9,624		8,995	629	7.0%	27,355		30,045	(2,691)	(9.0%)
Other COGS	5,272		6,241	(969)	(15.5%)	13,468		15,956	(2,487)	(15.6%)
Total COGS	36,116		37,123	(1,007)	(2.7%)	98,663		109,512	(10,849)	(9.9%)
Gross Margin	 7,357		8,138	(780)	(9.6%)	20,143		21,918	(1,775)	(8.1%)
Gross Margin %	16.9%		18.0%			17.0%		16.7%		
R&D	_		_	_	N/A	_		_	_	N/A
Sales & Marketing	1,709		1,574	135	8.5%	5,064		5,509	(445)	(8.1%)
Administrative	2,989		1,843	1,145	62.1%	8,793		7,772	1,021	13.1%
Other Opex	16		(93)	110	(117.7%)	(252)		(3)	(248)	7212.8%
Total Opex	4,714		3,324	1,389	41.8%	13,606		13,278	328	2.5%
EBITDA	2,644		4,813	(2,170)	(45.1%)	6,537		8,640	(2,103)	(24.3%)
EBITDA %	6.1%		10.6%			5.5%		6.6%		
Net Income (Loss)	\$ (1,051)	\$	1,396	\$ (2,447)	(175.2%)	\$ (3,046)	\$	(1,272)	\$ (1,775)	139.5%
Capex	\$ (1,647)	\$	(2,135)	\$ 488	(22.9%)	\$ (4,999)	\$	(6,983)	\$ 1,984	(28.4%)
Opex Overview:										
Payroll	\$ 2,508	\$	2,335	\$ 173	7.4%	\$ 7,591	\$	7,909	\$ (317)	(4.0%)
Bonus	338		(518)	856	(165.2%)	1,009		159	850	535.0%
Commissions	74		57	17	30.0%	188		147	41	27.7%
Marketing	447		379	68	18.0%	1,126		1,340	(214)	(15.9%)
Benefits	-		-	-	N/A	-		-	-	N/A
Travel and entertainment	272		322	(49)	(15.4%)	826		956	(130)	(13.6%)
Rent and facilities	-		_	-	N/A	-		-	-	N/A
Insurance	87		86	1	1.0%	240		252	(12)	(4.6%)
Professional fees	192		121	71	59.0%	483		440	43	9.8%
Office Expenses	58		56	2	4.4%	192		226	(34)	(14.9%)
IT	480		376	104	27.5%	1,412		1,233	179	14.5%
Bad Debts	26		(6)	32	(521.0%)	123		(69)	192	(278.4%)
FX	37		(38)	75	(198.0%)	(130)		160	(290)	(181.4%)
JV Loss (Income)	(20)		(55)	35	(63.2%)	(122)		(163)	42	(25.5%)
Other Expenses	216		211	5	2.3%	667		690	(24)	(3.4%)
Total Opex	\$ 4,714	\$	3,324	\$ 1,389	41.8%	\$ 13,606	\$	13,277	\$ 328	2.5%

Management Discussion

Net Revenue - Q3 -\$1,788K:

- Extrusion external sales volume unfavorable by 7.% or \$2,710K due to lower demand from both Canadian & US customers and lost business (Ventana, J-W, KP, Thompson Creek); with lower sales out of Woodbridge by \$2,352K, Laval by \$29K and Everett by \$443K (loss of SI); partially offset by higher sales out of Delmont by \$114K
- Patio Door gross sales were ahead of Prior Year by \$283K mainly driven by increased demand from Golden, Isothermic, Abritek and AMI. External compound sales were ahead of Prior Year by \$364K due to increases from Window Seal, Nuform, The Vinyl Company and Resin Tech (tolling business)
- Favorable product/customer mix impact of \$462K primarily from Woodbridge, Delmont and Terrebonne; Favorable rebates & discounts variance of \$36K due to Woodbridge and Everett volumes; and lower returns & allowances by \$60K due to quality improvements
- Unfavorable F/X impact of \$283K (actual rate of 1.3206 [or \$USD 0.7572] vs. Prior Year rate
 of 1.3069 [or \$USD 0.7652])

EBITDA - Q3 -\$2,170K:

- Unfavorable impact to Gross Margin of \$481K due to significant volume shortfall
- Material costs impacted unfavorably by Woodbridge production issues of \$456K (lower yields, regrind usage and increased JV scrap); higher material pricing impact of \$286K due to glass, steel and aluminum materials at Terrebonne and TiO2 at ECS; and a higher E&O/LCM inventory reserves of \$71K
- Labor costs were unfavorable due to the bonus accrual reversal in the Prior Year of \$842K; partially offset by reduced costs in 2019 due to headcount reduction initiatives and improved labor efficiencies at Laval, Delmont and ECS
- Other COGS lower than the Prior Year as a result of lower freight costs of \$238K and a
 favorable absorption impact of \$474K as a result of producing more than Prior Year and a
 favorable warranty variance of \$232K due to a Prior Year expense at Terrebonne
- Sales and Marketing expenses increased as a result of higher marketing costs in the Quebec region (timing), higher testing/certification costs of \$39K and a bad debts reserve of \$32K
- Administrative costs impacted by a Prior Year bonus accrual reversal of \$852K, 3 additional
 corporate heads (commenced employment in Q4-18) and new H&S specialist at Delmont
 (\$155K) and IT costs due to prior year timing of expenses
- Unfavorable realized F/X re-valuation impact of \$75K due to net USD working capital held by the Canadian entity and lower JV equity income impacted by lower volumes

YTD Opex Analysis

\$'000

	YTD								Explanation	of \	Variance			Va	ariance Impact	
						Variance	0	ne-Time /			Change in		Total Variance		YoY Impact	Annualized
		Act		Bud		(B) / W	No	n-recurring	Timing		Run-rate	Other/FX	(B) / W		(B) / W	(B) / W
Payroll	\$	7,591	\$	8,047	\$	(456)	\$	(45)	\$ (15)	\$	(284)	\$ (112)	\$ (456) \$	(317)	\$ -
Bonus	\$	1,009	\$	1,020	\$	(11)	\$	-	\$ -	\$	-	\$ (11)	(11) \$	850	_
Commissions	\$	188	\$	269	\$	(81)	\$	(13)	\$ -	\$	(65)	\$ (4)	(81) \$	41	_
Marketing	\$	1,126	\$	1,367	\$	(241)	\$	-	\$ (221)	\$	-	\$ (20)	(241) \$	(214)	-
Benefits	\$	-	\$	-	\$	-	\$	-	\$ -	\$	-	\$ -	_	\$	-	-
Travel and entertainment	\$	826	\$	1,198	\$	(372)	\$	(93)	\$ (50)	\$	(218)	\$ (10)	(372) \$	(130)	_
Rent and facilities	\$	-	\$	-	\$	-	\$	-	\$ -	\$	-	\$ -	_	\$	-	_
Insurance	\$	240	\$	257	\$	(17)	\$	-	\$ (12)	\$	(5)	\$ (0)	(17) \$	(12)	_
Professional fees	\$	483	\$	444	\$	39	\$	18	\$ -	\$	30	\$ (9)	39	\$	43	_
Office expense	\$	192	\$	215	\$	(23)				\$	(19)	\$ (4)	(23) \$	(34)	_
IT	\$	1,412	\$	1,551	\$	(140)	\$	125	\$ (76)	\$	(161)	\$ (29)	(140) \$	179	_
Bad Debts	\$	123	\$	(3)	\$	127	\$	130	\$ -	\$	-	\$ (3)	127	\$	192	_
FX	\$	(130)	\$	-	\$	(130)	\$	-	\$ -	\$	-	\$ (130)	(130) \$	(290)	_
JV Loss (Income)	\$	(122)	\$	(172)	\$	51	\$	(2)	\$ 20	\$	36	\$ (3)	51	\$	42	_
Other Expenses	\$	667	\$	650	\$	17	\$	(4)	\$ -	\$	39	\$ (18)	17	\$	(24)	_
Total Opex	\$	13,606	\$	14,844	\$	(1,238)	\$	116	\$ (353)	\$	(647)	\$ (354)	\$ (1,238) \$	328	\$ -

- Lower payroll largely due to lower headcount and delays in hiring for open positions, lower than Planned benefits costs coupled with a positive Canadian FX impact
- Lower commissions as a result of revised estimates for accrual based on current sales
- Marketing expenses lower due to timing with budgeted expenditure
- Lower than anticipated sales volume affecting Travel and Entertainment
- IT coming in slightly behind budget as a result of a combination of discontinuation as well as lower than anticipated pricing on certain services, and timing of contract negotiations as part of cost management and a positive Canadian FX impact offset by unbudgeted expense for Spend HQ and DSI MEP software subscriptions.
- Top up of Bad Debts provision in Q3 2019 to cover Quebec exposures with Enterprises Doco, West Coast Designs and SDO Renovation.

1x Costs

\$'000

	YTD						Exp	olan	ation of Varian	ice		Variance	Impact	
						Variance	Change in					Total Variance	Total Chan Estimat	_
		Act		AOP		B/(W)	Estimate		Timing		Other	B/(W)	B / (W	')
Banking	\$	-	\$	_	\$	_	\$ _	\$	_	\$	_	\$ -	\$	_
Environmental	\$	-	\$	_	\$	_	\$ _	\$	_	\$	_	_	\$	_
Insight Sourcing	\$	-	\$	_	\$	_	\$ _	\$	_	\$	_	_	\$	_
IT	\$	120	\$	70	\$	(50)	\$ (34)	\$	_	\$	(16)	(50)	\$	(34)
Legal Fees	\$	23	\$	_	\$	(23)	\$ _	\$	_	\$	(23)	(23)	\$	_
Professional Fees	\$	392	\$	117	\$	(275)	\$ (227)	\$	(4)	\$	(44)	(275)	\$	(227)
Mgmt Incentive	\$	245	\$	342	\$	97	\$ 97	\$	_	\$	_	97	\$	97
Laval Water Damage	\$	90	\$	_	\$	(90)	\$ _	\$	_	\$	(90)	(90)	\$	-
Profit Velocity	\$	-	\$	_	\$	_	\$ _	\$	_	\$	_	_	\$	-
CAD Transfer Tax	\$	-	\$	_	\$	_	\$ _	\$	_	\$	_	_	\$	-
TSA	\$	-	\$	_	\$	_	\$ _	\$	_	\$	_	_	\$	-
Employee Restructuring Costs	\$	-	\$	_	\$	_	\$ _	\$	_	\$	_	_	\$	-
Other	\$	3	\$	_	\$	(3)	\$ _	\$	_	\$	(3)	(3)	\$	_
Total 1X Costs	\$	874	\$	529	\$	(345)	\$ (164)	\$	(4)	\$	(177)	\$ (345)	\$	(164)

- IT Costs relate to Terrebonne ERP Syteline Project to set up certain modules and perform an upgrade to the system (\$64K), Disaster Recovery testing for JDE (\$40K) and DDL Consultant for ITSM Project (\$16K)
- Legal Costs of \$23K for Corporate Management Services
- Professional Fees include costs incurred for the Quality of Earnings study with KPMG (\$181K), OBI projects with The Practical Approach (\$94K), Project Monaco costs (\$14K), Management Tools Inc (\$21K) and Smart Ventures (\$82K).
- Management staff incentive (\$245K)
- Laval Water Damage costs relate to water clean-up services performed by Qualinet (\$90K, not planned)

Balance Sheet

	[Dec-18		Jun-19		Jul-19		Aug-19		Sep-	19			Varian	ce
\$'000		Act		Act		Act		Act		Act		Bud		\$	%
Current Assets															
Cash and cash equivalents	\$	0	\$	3	\$	3	\$	3	\$	3	\$	2	\$	0	20.0%
Short term investments		-		-		-		_		-		-		_	N/A
Accounts receivable, gross		8,958		15,793		13,673		13,780		13,915		15,023		(1,108)	(7.4%)
Accounts receivable, reserves		(363)		(479)		(477)		(472)		(501)		(679)		178	(26.2%)
Accounts receivable, net		8,594		15,313		13,196		13,308		13,414		14,345		(930)	(6.5%)
Inventory, gross		31,776		34,675		34,503		34,146		34,529		34,558		(29)	(0.1%)
Inventory, reserves		(1,467)		(1,789)		(1,797)		(1,783)		(1,764)		(1,674)		(90)	5.4%
Inventory, net		30,309		32,887		32,705		32,363		32,765		32,884		(119)	(0.4%)
Prepaid expenses and other current assets		2,942		4,279		4,257		4,035		3,848		3,216		632	19.6%
Other current assets		901		830		1,026		932		911		1,525		(614)	(40.3%)
Total Current Assets		42,746		53,312		51,187		50,640		50,941		51,972		(1,031)	(2.0%)
Non-Current Assets															
Property, plant & equipment, gross		64,977		69,761		70,321		70,322		70,962		73,107		(2,145)	(2.9%)
Accumulated depreciation		(17,639)		(22,479)		(23, 152)		(23,765)		(24,601)		(22,589)		(2,012)	8.9%
Property, plant & equipment, net		47,338		47,282		47,169		46,557		46,361		50,518		(4,157)	(8.2%)
Deferred financing cost		548		479		464		448		435		436		(1)	(0.1%)
Deferred tax asset		2,879		2,973		2,963		2,938		2,947		1,367		1,580	115.7%
Other non-current assets		2,616		2,800		2,791		2,784		2,791		3,237		(447)	(13.8%)
Total Non-Current Assets		53,382		53,535		53,388		52,727		52,534		55,558		(3,024)	(5.4%)
Total Assets	\$	96,127	\$	106,848	\$	104,574	\$	103,368	\$	103,475	\$	107,530	\$	(4,055)	(3.8%)
Current Liabilities															
Bank Debt	\$	10,222	\$	17,818	\$	17,338	\$	16,897	\$	16,663	Ś	18,324	\$	(1,661)	(9.1%)
Current Portion - Long Term Debt	'	1,628	Ċ	1,683		1,676		1,662	·	1,667		1,800		(133)	(7.4%)
Accounts payable		12,709		15,487		15,146		14,498		14,476		14,850		(374)	(2.5%)
Accrued liabilities		3,343		3,864		3,513		3,630		3,707		3,439		268	7.8%
Accrued compensation		2,521		3,931		3,435		3,952		4,303		4,585		(282)	(6.2%)
Income taxes payable		(246)		(118)		46		86		192		1,564		(1,372)	(87.7%)
Contingent consideration		1,301		1,301		1,301		1,301		1,301		, _		1,301	N/A
Other current liabilities		97		125		127		122		116		127		(11)	(8.3%)
Total Current Liabilities		31,576		44,090		42,582		42,149		42,425		44,690		(2,265)	(5.1%)
Long-term liabilities															
Long-term debt less current maturities		12,006		11,587		11,403		11,163		11,060		10,857		203	1.9%
Deferred income taxes		9,610		9,775		9,756		9,713		9,729		7,785		1,944	25.0%
Other non-current liabilities		1,468		1,597		1,591		1,577		1,585		1,476		109	7.4%
Total Long-Term Liabilities		23,084		22,959		22,751		22,453		22,374		20,119		2,255	11.2%
Total Liabilities		54,660		67,049		65,333		64,602		64,799		64,808		(10)	(0.0%)
Commitments and contingencies				_		_		_							N/A
Shareholders' Equity															,
Common stock		12,610		12,610		12,610		12,610		12,610		12,610		0	0.0%
Retained earnings		30,039		28,033		•		27,095		26,982		•			(11.9%)
S				(845)		27,505 (873)		(938)		(916)		30,641 (530)		(3,659) (386)	73.0%
Accumulated other comprehensive income Total Shareholders' Equity		(1,181) 41,467		39,798		39,241		38,766		38,676		42,722		(4,045)	(9.5%)
• •	_	•	ć	•	ć	•	ć		Ļ	•	ċ	· ·	_		
Total Liabilities and Shareholders' Equity	\$	96,127	\$	106,848	>	104,574	Ş	103,368	\$	103,475	Þ	107,530	>	(4,055)	(3.8%)

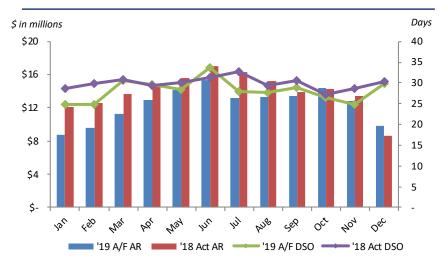
- Net A/R vs. Budget is lower by \$930K (6.5%) largely due to reduction in Sales by 12.7% vs Budget. Furthermore, there is an unfavorable F/X impact of \$180K (actual rate of 1.3246 [or USD\$ 0.75] vs. Budget rate of 1.30 [or USD\$ 0.77])
- Inventory levels almost inline vs Bud as a result of lower production following inventory buildup in prior months to match the current sales trend.
- Increase in Prepaid expenses vs Bud due to higher property insurance premium renewal for 2019/2020 period vs budget of \$8K and prepayment of advertisement campaign and Windoor earlier then scheduled of \$218K and Real Estate Tax in the US for \$33K and a higher Non-inventory stock of \$372K as a result of new product developments.
- Decrease in Other current assets vs Bud attributed to lower GST receivable \$732k due to GST refunds not budgeted to be received until the year end. This was offset by higher receivable vs budget related to Customer Tooling of \$142K
- Gross PP&E lower vs Bud by 2,145K largely due to lower Capex spending than budgeted YTD of \$1,433K and an unfavorable F/X impact of \$712K (actual rate of 1.3246 [or USD\$ 0.75] vs. the Budget rate of 1.30 [or USD\$ 0.77])
- Other non-current assets reduction of \$447K vs Bud due to a reduction in JV equity income in the month and an unfavorable F/X impact
- Decrease in Bank Debt due to a combination of not paying out the contingent consideration liability of \$1.3M, lower Capex spending due to 'Hold-off' strategy. Also, a favorable FX impact on Canadian Debt (actual rate of 1.3246 [or USD\$ 0.75] vs. the Budget rate of 1.30 [or USD\$ 0.77])

Cash Flow Statement

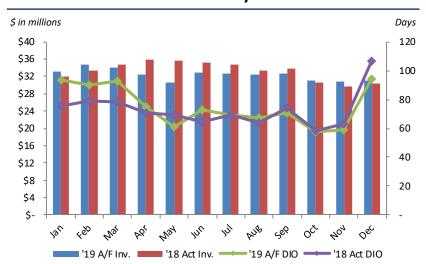
		MTD		Varian	ce	PY-MTD	Varia	ince	YTD		Varian		PY YTD	Varia	nce
\$'000		Act	Bud	\$	%	Act	\$	%	Act	Bud	\$	%	ACT	\$	%
Cash flow from operations															
Net Income (Loss)	\$	(112) \$	121 \$	(233)	(193.0%) \$	887 \$	(999)	(112.6%)	\$ (3,046) \$	(1,921) \$	(1,126)	58.6% \$	(1,272) \$	(1,775)	139.5%
Depreciation, amortization and other		779	793	(14)	(1.8%)	668	110	16.5%	6,633	6,730	(96)	(1.4%)	5,730	904	15.8%
Non-cash loss/expense (gain)		(14)	(93)	79	(84.9%)	(6)	(8)	151.0%	(75)	156	(230)	(148.0%)	38	(112)	(298.5%)
Deferred income tax		15	_	15	N/A	6	10	177.5%	119	148	(29)	(19.7%)	(1,152)	1,271	(110.3%)
Change in operating assets and liabilities:															
Accounts receivable		(107)	1,277	(1,383)	(108.3%)	1,366	(1,473)	(107.8%)	(4,820)	(5,838)	1,018	(17.4%)	(2,009)	(2,811)	139.9%
Inventory		(403)	(32)	(371)	1168.6%	(421)	19	(4.5%)	(2,457)	(2,576)	119	(4.6%)	(4,059)	1,602	(39.5%)
Prepaid expenses and other current assets		208	(355)	563	(158.6%)	(131)	339	(259.5%)	(916)	(898)	(18)	2.0%	(497)	(419)	84.2%
Accounts payable		(22)	815	(837)	(102.7%)	563	(585)	(103.9%)	1,767	2,141	(374)	(17.5%)	1,000	767	76.8%
Accrued expenses		427	140	287	205.2%	(1,586)	2,012	(126.9%)	2,145	2,411	(266)	(11.0%)	(1,882)	4,028	(214.0%)
Accrued income taxes		106	207	(101)	(48.9%)	282	(176)	(62.5%)	438	915	(476)	(52.1%)	844	(406)	(48.1%)
Other changes in operating assets and liabilities	e	(6)	(12)	6	(52.3%)	(8)	3	(32.7%)	20	(1,271)	1,290	(101.5%)	89	(70)	(78.1%)
Other cash flow from operations		_	_	_	N/A	_	_	N/A	_	_	_	N/A	_	_	N/A
Total Cash Flow from Operations	\$	873 \$	2,861 \$	(1,988)	(69.5%) \$	1,620 \$	(748)	(46.1%)	\$ (191) \$	(3) \$	(188)	5656.1% \$	(3,170) \$	2,979	(94.0%)
Cash flow from investing															
Additions to property, plant and equipment	\$	(500) \$	(492) \$	(8)	1.7% \$	(860) \$	360	(41.9%)	\$ (4,999) \$	(6,806) \$	1,807	(26.6%) \$	(6,983) \$	1,984	(28.4%)
Earnout payments		_	_	_	N/A	_	_	N/A	_	_	_	N/A	_	_	N/A
Other cash flow from investing		_	_	_	N/A	_	_	N/A	_	_	_	N/A	_	_	N/A
Total Cash Flow from Investing	\$	(500) \$	(492) \$	(8)	1.7% \$	(860) \$	360	(41.9%)	\$ (4,999) \$	(6,806) \$	1,807	(26.6%) \$	(6,983) \$	1,984	(28.4%)
Cash flow from financing															
Proceeds from the issuance (repayment) of short-	- \$	(234) \$	(2,226) \$	1,993	(89.5%) \$	(651) \$	417	(64.1%)	\$ 6,440 \$	8,102 \$	(1,661)	(20.5%) \$	10,537 \$	(4,096)	(38.9%)
Proceeds from the issuance of debt		0	_	0	N/A	_	0	N/A	0	_	0	N/A	630	(630)	(100.0%)
Repayment of debt		(139)	(143)	4	(3.0%)	(109)	(30)	27.2%	(1,247)	(1,289)	42	(3.3%)	(1,013)	(234)	23.1%
Common stock cash dividends paid		_	_	-	N/A	_	_	N/A	_	_	-	N/A	_	_	N/A
Other cash flow from financing		-	_	-	N/A	-	-	N/A	_	_	-	N/A	_	_	N/A
Total Cash Flow from Financing	\$	(373) \$	(2,370) \$	1,997	(84.3%) \$	(760) \$	387	(51.0%)	\$ 5,193 \$	6,812 \$	(1,619)	(23.8%) \$	10,153 \$	(4,960)	(48.8%)
Effect of FX rates on cash and cash equivalents	\$	- \$	- \$	-	N/A \$	- \$	-	N/A	\$ - \$	- \$	_	N/A \$	- \$	_	N/A
Net change in cash	\$	(0) \$	(0) \$	0	(53%) \$	0 \$	(0)	(25303.8%)	\$ 3 \$	2 \$	0	20.0% \$	(0) \$	3	(1158.4%)
Beginning cash		3	3	0	11.2%	(0)	3	(1250717.1%)	0	0	-	0.0%	(0)	0	(100.1%)
Change in cash		(0)	(0)	0	(53%)	0	(0)	(25303.8%)	3	2	0	20.0%	(0)	3	(1158.4%)
Ending cash	Ś	3 Ś	2 \$	0	20.0% \$	0 \$	3	798646.8%	\$ 3 Ś	2 \$	0	20.0% \$	0 \$	3	798646.8%

Working Capital and Cash Conversion Cycle

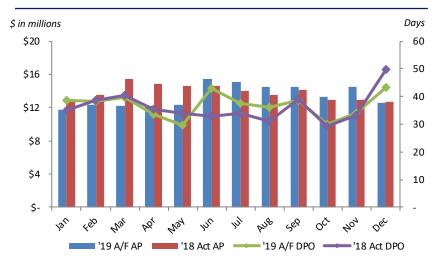




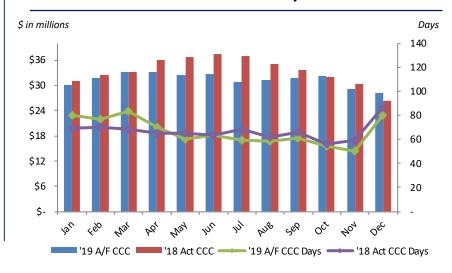
Inventory



Accounts Payable



Cash Conversion Cycle



AR and AP Aging Detail

\$'000

		AR	Aging			
Days	Jul-19	Δ	\ug-19	S	Sep-19	%
0-30	\$ 11,802	\$	11,177	\$	11,307	84.3%
30-60	1,077		1,722		1,588	11.8%
60-90	16		106		198	1.5%
>90	301		302		321	2.4%
Total	\$ 13,196	\$	13,308	\$	13,414	100.0%

		AP	Aging			
Days	Jul-19	A	\ug-19	5	Sep-19	%
0-30	\$ 11,244	\$	11,058	\$	10,913	75.4%
30-60	3,245		2,852		3,082	21.3%
60-90	489		440		360	2.5%
>90	168		148		121	0.8%
Total	\$ 15,146	\$	14,498	\$	14,476	100.0%

AD A -:--

- Minor increase in DSO days from 28 to 29 as a result of timing of cash collected subsequent to month-end from customers with non-traditional payment terms
- Increase in DPO days from 36 to 39 due to focused effort to manage payments to improve working capital as well as cost of borrowing on the bank revolver

Covenant Analysis

	Actual	Budget	Budget	Budget									
(US\$ '000s)	Dec-18	Jan-19	Feb-19	Mar-19	Apr-19	May-19	Jun-19	Jul-19	Aug-19	Sep-19	Oct-19	Nov-19	Dec-19
Excess Availability													
Borrowing Base	27,127	24,989	24,640	25,741	28,175	29,067	28,711	29,941	27,848	28,477	32,828	32,953	32,448
Total Revolver Debt	10,222	14,340	16,533	18,750	19,505	19,025	17,818	17,338	16,897	16,663	18,098	14,909	13,864
Excess Availability	16,904	10,649	8,107	6,991	8,670	10,042	10,893	12,602	10,951	11,814	14,730	18,044	18,584
EA % of Borrowing Base	62.3%	42.6%	32.9%	27.2%	30.8%	34.5%	37.9%	42.1%	39.3%	41.5%	44.9%	54.8%	57.3%
Minimum EA% (or <\$5.25M)	15.0%	15.0%	15.0%	15.0%	15.0%	15.0%	15.0%	15.0%	15.0%	15.0%	15.0%	15.0%	15.0%
Compliance	ОК												
FCCR Calculation													
TTM EBITDA	8,112	7,865	8,971	8,618	8,575	8,526	9,943	8,843	8,306	7,274	7,878	8,162	9,177
Total Capex	462	489	531	560	448	519	805	761	386	500	398	398	398
TTM Capex	7,822	7,266	7,354	7,115	7,577	7,209	7,315	7,293	7,041	6,931	6,787	6,257	6,193
Cash Taxes	-	(252)	-	257	-	-	-	(14)	-	-	_	-	-
TTM Cash Taxes	671	418	418	140	5	5	5	(9)	(9)	(9)	(9)	(9)	(9)
Numerator	(381)	180	1,198	1,364	993	1,313	2,624	1,559	1,273	352	1,100	1,914	2,993
Cash Interest on existing ABL	161	156	165	189	184	198	187	191	189	182	190	173	168
Cash Interest on additional debt	-	-	-	-	-	-	-	-	-	-	-	-	-
TTM Cash Interest	1,869	1,918	1,966	2,019	2,051	2,087	2,099	2,109	2,120	2,134	2,154	2,165	2,172
Principal Payments on additional debt	138	138	139	138	138	137	139	140	139	139	141	141	141
TTM Principal Payments	1,387	1,412	1,436	1,462	1,490	1,516	1,544	1,574	1,604	1,634	1,665	1,667	1,670
Denominator	3,256	3,330	3,402	3,482	3,541	3,603	3,643	3,683	3,724	3,767	3,819	3,832	3,843
FCCR Ratio	(0.1)	0.1	0.4	0.4	0.3	0.4	0.7	0.4	0.3	0.1	0.3	0.5	0.8
Minimum FCC	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Compliance	Breach												

Q3 2019 Audit Committee Agenda

- CFO Hot Buttons
- Ontrollership Matters:

Auditor Discussion / Update on FY19 Audit

Management Governance Report – Q3 2019

Financial Matters:

Q3 FY 2019 Operating Results Overview

Key Reserves

Debt Covenant Compliance

- Special Topics and Executive Session
- Appendix

2018 Act to 2019 Bud - Summary Bridge

2018 Act	+4.9%	2019 Bud
Volume/Units 104.5 LBS	 Increase in extrusion volumes by 4.3M LBS and external compound volume by 0.8M LBS. Market growth underlined by increases with PGT, Simonton, Quaker, Westech and Coeur d'Alene, together with Share growth from All Weather and Polaris, partially offset by customer losses & risk re: Solar Industries, JELD-WEN, KP Building, Lorendo, Thompson Creek, Panes and Okna 	Volume/Units 109.6M LBS
	+4.5%	
Revenue \$170.5M	 Increase due to a net volume growth impact of \$4.2M (organic, inorganic and external compound volume increases offset by customer losses & risk), a price increase impact & CDI resin impact of \$2.8M and higher Patio Door sales of \$0.9M. This is partially offset by an unfavorable F/X impact of \$0.3M 	Revenue \$178.2M
	+110bps	
Gross Margin \$27.9M 16.4%	 Increase of \$3.3M attributable to volume growth of \$1.8M, price increases of \$2.8M and operational initiative savings of \$4.9M offsetting significant raw material cost increases of \$4.0M and inflationary impacts from labor and overhead costs of \$1.2M. Gross Margin is also negatively impacted by the bonus accrual for Direct & Indirect of \$1.1M 	Gross Margin \$31.2M 17.5%
	+80bps	
OPEX \$17.6M 10.3%	 Increase in OPEX of \$2.2M due to a bonus accrual for the SG&A employees of \$1.2M, higher IT costs of \$0.5M due to increased security applications and inflationary impacts, higher payroll costs of \$0.6M due to additions and wage/benefit inflation and higher travel & entertainment costs of \$0.3M partially offset by a favorable F/X impact of \$0.4M 	OPEX \$19.8M 11.1%
	+30bps	
EBITDA \$10.3M 6.1%	Increase in EBITDA by \$1.1M driven by volume growth, price increases and operational initiative savings of \$9.6M offsetting significant raw material cost increases of \$4.0M, labor & overhead inflationary impacts of \$1.5M, bonus accrual impact of \$2.3M and additional OPEX costs of \$0.7M	EBITDA \$11.4M 6.4%
	-40bps	
Capex \$10.2M 6.0%	 Continued significant investments in Customer Growth opportunities of \$3.4M, Cost Reduction initiatives of \$2.2M, maintenance projects of \$1.7M and Health & Safety improvement initiatives of \$0.6M Investment in IT infrastructure enhancements and plant level systems of \$2.1M 	Capex \$10.0M 5.6%

2019 Bud Key Assumptions

Confidence Level	Key Assumptions													
90%	Revenue													
	 Revenue projections based on a "bottom-up" approach with collaboration between the sales teams and plant managers and developed on a customer-by-customer basis. 													
	 Organic Growth (Market Growth with Existing Customers): +2.5% (+\$2.7M, +2.6M LBS) 													
	 Inorganic Growth (Share Growth with Existing and New Customers): +4.1% (+\$5.5M, +4.3M LBS) 													
	■ ECS External Compound Sales: +6.7% (+\$0.6M, +0.8M LBS)													
	■ Patio Door Sales: +4.6% (+\$0.9M)													
	■ Customer Loss & Risk: -2.7% (-\$4.6M, -3.5M LBS)													
	 Price increases on extrusion and patio door customers assumed @ \$2.15M with an effective date of March 1st, 2018 													
80%	Gross Profit													
	Material Cost:													
	 PVC Resin cost increase of 6.9% Year-Over-Year based on latest CDI resin index and IHS Markit data 													
	 PVC Resin cost inflation impact ~\$2.5M 													
	 Ti02/Additives/Stabilizers/Fillers impact ~\$1.2M (2% - 14% YoY increases) 													
	 Labor inflation of 3.0% effective April 1, 2019 for both Canadian and US operations 													
	 Canadian benefits rate kept consistent with 2018 rates – 0% increase based on latest negotiations 													
	 US benefits rate kept consistent with 2018 rates – 0% increase based on latest negotiation for Medical & Dental, but assumed 8% increase for Life & Disability 													
	 Freight cost increase of 4.0% effective January 1, 2018 (inclusive of rate and surcharges) 													
	Energy cost increases in alignment with regional inflation (approx. 3.0%)													
	 100% of bonus assumed for Direct & Indirect employees (\$1.2M) 													
90%	OPEX													
	 100% of bonus assumed for SG&A employees (\$1.4M) 													
85%	Foreign Exchange													
	 Effective 2019 annual FX rate = 1.30 [or \$0.7692 USD] vs. 2018 rate of 1.2961 [or \$0.7715 USD] 													
90%	Capex													
- · · · -	 Budget of \$10.0M aligned with Strategic cost reduction initiatives, customer growth strategy and IT support 													

2019 Bud Summary P&L

Consolidated Statement of Operations (\$ in Millions)

	<u> 2017</u>	<u>2018</u>	9	Q1 19	<u>C</u>	Q2 19	<u>(</u>	Q3 19	<u>(</u>	Q4 19	<u> 2019</u>	<u>2019 vs</u>	2018
	Act	Act		Bud		Bud		Bud		Bud	Bud	\$	%
Gross Revenue	\$ 183.2	\$ 180.2	\$	38.4	\$	52.1	\$	52.5	\$	45.0	\$ 188.0	\$ 7.8	4.3%
Discounts	(2.1)	(2.1)		(0.4)		(0.6)	•	(0.6)		(0.5)	(2.2)	(0.1)	6.4%
Returns	(2.2)	(1.6)		(0.2)		(0.3)		(0.3)		(0.3)	(1.2)	0.4	-22.4%
Rebates	(6.5)	(6.1)		(1.2)		(1.8)		(1.8)		(1.6)	(6.4)	(0.4)	6.1%
Other	-	-		-		-		-		-	-	-	
Net Revenue	\$ 172.4	\$ 170.5	\$	36.6	\$	49.3	\$	49.7	\$	42.6	\$ 178.2	\$ 7.7	4.5%
YoY Growth													
Material	\$ 84.5	\$ 83.3	\$	18.1	\$	24.7	\$	24.7	\$	20.9	\$ 88.4	\$ 5.1	6.1%
Labor	39.1	38.5		9.0		9.9		10.0		9.5	38.4	(0.1)	-0.3%
Other COGS	21.4	20.8		3.8		5.6		5.5		5.3	 20.3	(0.5)	-2.6%
Total COGS	\$ 145.0	\$ 142.6	\$	31.0	\$	40.1	\$	40.2	\$	35.6	\$ 147.0	\$ 4.4	3.1%
Gross Margin	\$ 27.4	\$ 27.9	\$	5.6	\$	9.2	\$	9.5	\$	6.9	\$ 31.2	\$ 3.3	11.7%
Gross Margin %	15.9%	16.4%		15.2%		18.6%		19.1%		16.3%	17.5%	1.1%	
R&D	\$ -	\$ -	\$	-	\$	-	\$	-	\$	-	\$ -	\$ -	
Sales & marketing	6.5	7.0		1.8		1.9		1.9		1.8	7.2	0.2	2.9%
Administrative	10.7	10.2		3.1		3.2		3.2		3.2	12.8	2.6	25.1%
Other	(1.1)	0.3		(0.1)		(0.1)		(0.1)		(0.1)	(0.2)	(0.5)	-175.6%
Total OPEX (excl D&A)	\$ 16.1	\$ 17.6	\$	4.8	\$	5.0	\$	5.0	\$	4.9	\$ 19.8	\$ 2.2	12.7%
Adjusted EBITDA	\$ 11.3	\$ 10.3	\$	0.8	\$	4.2	\$	4.5	\$	2.0	\$ 11.4	\$ 1.0	10.1%
AEBITDA Margin %	6.6%	6.1%		2.1%		8.5%		9.0%		4.7%	6.4%	0.3%	

Q3 2019 Audit Committee Agenda

- CFO Hot Buttons
- Ontrollership Matters:

Auditor Discussion / Update on FY19 Audit

Management Governance Report – Q3 2019

Financial Matters:

Q3 FY 2019 Operating Results Overview

Key Reserves

Debt Covenant Compliance

- 2019 Financial Outlook
- → Special Topics and Executive Session
- Appendix

Special Topics

• None noted at this time

Q3 2019 Audit Committee Agenda

- CFO Hot Buttons
- Ontrollership Matters:

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Management Governance Report – Q3 2019

Financial Matters:

Q3 FY 2019 Operating Results Overview

Key Reserves

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- 2019 Financial Outlook
- Special Topics and Executive Session

Monthly P&L

\$'000	Jan-19	Feb-19	Mar-19	Apr-19	May-19	Jun-19	Jul-19	Aug-19	Sep-19	Oct-19	Nov-19	Dec-19	FY	FY	Va	r	PY	Va	ır
	Act	Act	Act	Act	Act	Act	Act	Act	Act	Fcst	Fcst	Fcst	Fcst	Bud	\$	%	Act	\$	%
Units Produced ('000)	7,786	7,371	8,389	7,725	8,493	8,905	8,339	9,076	8,551	9,637	9,028	5,886	99,185	108,274	(9,088)	(8.4%)	96,146	3,040	3.2%
Units Shipped ('000)	6,941	6,590	7,230	8,092	9,414	8,083	9,001	8,865	8,508	10,255	9,358	6,133	98,470	109,580	(11,110)	(10.1%)	104,464	(5,995)	(5.7%)
Bookings (\$'000)	\$ 11,857	\$ 10,031	\$ 11,903	\$ 14,734	\$ 16,015	\$ 15,048	\$ 15,207	\$ 15,021	\$ 14,552	\$ 17,403	\$ 16,182	\$ 9,356	\$ 167,310	\$ 180,948	\$ (13,638)	(7.5%)	\$ 173,588	\$ (6,279)	(3.6%)
Backlog ('\$000)	\$ 9,269	\$ 8,356	\$ 8,460	\$ 9,671	\$ 9,716	\$ 11,128	\$ 11,147	\$ 10,612	\$ 10,856	\$ 13,594	\$ 13,391	\$ 11,911	\$ 11,911	\$ 11,911	\$ -	0.0%	\$ 8,368	\$ 3,543	42.3%
Gross Revenue	\$ 11,539	\$ 11,249	\$ 11,985	\$ 13,794	\$ 16,301	\$ 14,255	\$ 15,452	\$ 15,784	\$ 14,665	\$ 17,766	\$ 16,477	\$ 10,759	\$ 170,026	\$ 188,036	\$ (18,011)	(9.6%)	\$ 180,283	\$ (10,257)	(5.7%)
Adj. to Gross Revenue	(597)	(464)	(581)	(699)	(787)	(662)	(784)	(859)	(786)	(983)	(916)	(541)	(8,659)	(9,876)	1,217	(12.3%)	(9,708)	1,049	(10.8%)
Net Revenue	10,942	10,785	11,404	13,094	15,515	13,593	14,669	14,926	13,879	16,782	15,561	10,218	161,366	178,160	(16,793)	(9.4%)	170,574	(9,208)	(5.4%)
Material	5,204	5,301	5,464	6,521	7,703	6,428	7,195	7,385	6,640	8,457	7,836	4,565	78,698	88,355	(9,657)	(10.9%)	83,420	(4,721)	(5.7%)
Labor	2,927	2,714	2,913	2,840	3,198	3,138	3,242	3,263	3,119	3,337	3,197	2,915	36,805	38,371	(1,566)	(4.1%)	38,503	(1,698)	(4.4%)
Other COGS	1,309	1,015	1,117	1,533	1,968	1,255	2,014	1,776	1,482	2,013	1,780	1,527	18,788	20,261	(1,473)	(7.3%)	20,885	(2,097)	(10.0%)
Total COGS	9,440	9,030	9,494	10,894	12,869	10,820	12,451	12,424	11,241	13,807	12,814	9,007	134,291	146,986	(12,696)	(8.6%)	142,807	(8,516)	(6.0%)
Gross Margin	1,502	1,755	1,910	2,201	2,645	2,773	2,217	2,502	2,638	2,975	2,747	1,210	27,075	31,173	(4,098)	(13.1%)	27,767	(692)	(2.5%)
Gross Margin %	13.7%	16.3%	16.7%	16.8%	17.0%	20.4%	15.1%	16.8%	19.0%	17.7%	17.7%	11.8%	16.8%	17.5%			16.3%		
R&D	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	N/A	-	_	N/A
Sales & Marketing	554	603	474	610	586	529	504	534	671	583	633	579	6,859	7,247	(389)	(5.4%)	7,045	(186)	(2.6%)
Administrative	1,037	968	879	962	997	962	1,026	1,001	962	1,094	1,047	1,068	12,002	12,772	(770)	(6.0%)	10,240	1,762	17.2%
Other Opex	(127)	(75)	85	(51)	(3)	(97)	1	18	(3)	(20)	(20)	(16)	(308)	(228)	(80)	34.9%	302	(609)	(201.9%)
Total Opex	1,465	1,496	1,438	1,520	1,579	1,394	1,531	1,553	1,630	1,657	1,660	1,631	18,553	19,791	(1,238)	(6.3%)	17,587	966	5.5%
EBITDA	37	259	472	680	1,066	1,379	687	949	1,008	1,318	1,087	(420)	8,522	11,382	(2,860)	(25.1%)	10,180	(1,658)	(16.3%)
EBITDA %	0.3%	2.4%	4.1%	5.2%	6.9%	10.1%	4.7%	6.4%	7.3%	7.9%	7.0%	(4.1%)	5.3%	6.4%			6.0%		
Net Income (Loss)	\$ (886)	\$ (271)	\$ (1,280)	\$ (242)	\$ (169)	\$ 853	\$ (528)	\$ (410)	\$ (112)	\$ 59	\$ (82)	\$ (1,356)	\$ (4,425)	\$ (3,300)	\$ (1,126)	34.1%	\$ (3,490)	\$ (935)	26.8%
Capex	\$ (489)	\$ (531)	\$ (560)	\$ (448)	\$ (519)	\$ (805)	\$ (761)	\$ (386)	\$ (500)	\$ (398)	\$ (398)	\$ (398)	\$ (6,193)	\$ (8,000)	\$ 1,807	(22.6%)	\$ (10,215)	\$ 4,023	(39.4%)
Opex Overview:																			<u>-</u>
Payroll	\$ 881	\$ 806	\$ 788	\$ 889	\$ 909	\$ 810	\$ 868	\$ 838	\$ 803	\$ 943	\$ 880	\$ 913	\$ 10,327	\$ 10,783	\$ (456)	(4.2%)	\$ 10,318	\$ 9	0.1%
Bonus	112	113	112	112	111	112	113	112	112	113	113	113	1,350	1,361	(11)	(0.8%)	159	1,191	749.0%
Commissions	19	19	16	19	18	24	22	26	26	30	30	30	277	358	(81)	(22.6%)	187	90	48.4%
Marketing	95	180	71	116	110	107	100	123	225	109	186	118	1,540	1,780	(241)	(13.5%)	1,679	(140)	(8.3%)
Benefits	_	_	_	_	_	_	_	_	_	_	_	_	_	_		N/A	_		N/A
Travel and entertainment	107	128	35	105	66	112	99	63	110	132	128	130	1,216	1,587	(372)	(23.4%)	1,231	(16)	(1.3%)
Rent and facilities	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	N/A	_	_	N/A
Insurance	29	21	31	20	28	25	28	32	27	27	28	24	320	336	(17)	(5.0%)	328	(8)	(2.6%)
Professional fees	45	46	62	45	49	43	45	68	79	45	45	51	623	584	39	6.7%	585	38	6.5%
Office Expenses	23	26	18	22	33	13	20	18	20	26	22	25	264	287	(23)	(8.0%)	287	(23)	(8.0%)
IT	166	165	132	159	145	163	162	173	145	182	181	178	1,952	2,092	(140)	(6.7%)	1,634	319	19.5%
Bad Debts	16	(0)	16	23	42	(0)	(0)	(0)	27	(0)	(0)	(0)	122	(5)	127	(2747.1%)	(80)	202	(253.3%)
FX	(122)	(76)	115	(28)	24	(80)	5	40	(8)	_	_	_	(130)	_	(130)	N/A	384	(515)	(133.8%)
JV Loss (Income)	(5)	1	(29)	(23)	(28)	(17)	(4)	(22)	5	(20)	(20)	(16)	(178)	(228)	51	(22.1%)	(83)	(95)	114.6%
Other Expenses	98	67	73	61	70	82	74	82	59	70	67	66	870	853	17	2.0%	956	(86)	(9.0%)
Total Opex	\$ 1,465	\$ 1,496	\$ 1,438	\$ 1,520	\$ 1,579	\$ 1,394	\$ 1,531	\$ 1,553	\$ 1,630	\$ 1,657	\$ 1,660	\$ 1,631	\$ 18,553	\$ 19,791	\$ (1,238)	(6.3%)	\$ 17,586	\$ 967	5.5%

Monthly EBITDA to Net Income (Loss) Bridge

	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	FY	FY		Var	PY	V	ar
\$'000	Act	Act	Act	Act	Act	Act	Act	Act	Act	Fcst	Fcst	Fcst	Fcst	Bud	\$	%	Act	\$	%
EBITDA - as reported	\$ 37	\$ 259	\$ 472	\$ 680	\$ 1,066	\$ 1,379	\$ 687	\$ 949	\$ 1,008	\$ 1,318	\$ 1,087	\$ (420)	\$ 8,522	\$11,382	\$(2,860)	(25.1%)	\$ 10,180	\$ (1,658)	(16.3%)
Depreciation and amortization	(708)	(721)	(729)	(702)	(725)	(741)	(761)	(768)	(779)	(796)	(799)	(803)	(9,032)	(9,128)	96	(1.1%)	(7,801)	(1,230)	15.8%
Interest and amortization	(156)	(165)	(189)	(184)	(198)	(187)	(191)	(189)	(182)	(190)	(173)	(168)	(2,172)	(2,290)	117	(5.1%)	(1,869)	(303)	16.2%
Other financial income/expense	(26)	740	(617)	163	(128)	774	(111)	(238)	97	-	-	-	654	_	654	N/A	(1,463)	2,118	(144.7%)
Monitoring fees (including expenses)	(85)	(97)	(85)	(84)	(84)	(85)	(103)	(82)	(82)	(103)	(83)	(103)	(1,076)	(1,077)	1	(0.1%)	(1,091)	15	(1.4%)
Restructuring costs	-	-	-	-	_	36	_	-	(65)	-	-	-	(29)	_	(29)	N/A	(776)	747	(96.3%)
Non-recurring items	(137)	(201)	(128)	(44)	(42)	(215)	(20)	(45)	(39)	-	-	-	(873)	(478)	(395)	82.7%	(770)	(103)	13.4%
Taxes	189	(87)	(4)	(72)	(58)	(109)	(29)	(37)	(69)	(170)	(115)	138	(421)	(1,710)	1,289	(75.4%)	99	(519)	(525.7%)
GAAP Net Income (Loss)	\$ (886)	\$ (271)	\$(1,280)	\$ (242)	\$ (169)	\$ 853	\$ (528)	\$ (410)	\$ (112)	\$ 59	\$ (82)	\$ (1,356)	\$(4,425)	\$ (3,300)	\$(1,126)	34.1%	\$ (3,490)	\$ (935)	26.8%

- Other financial income/expense relates to unrealized F/X (gain)/loss on \$USD debt held by Canadian entity; YTD F/X gain attributable to the change in the month-end rate from 1.364 [USD\$0.73] on December 31, 2018 to 1.3246 [USD\$0.75] on September 30, 2019
- Restructuring costs in September represent severance accrual for VP of Operations
- Non-recurring items in September include Project Monaco (\$15K), Smart Ventures LP (\$32K) and Management Tools Inc (4K), offset by incentive from Job Skills for OBI projects with The Practical Approach (\$12K)
- US Tax accrual of 69K in September 2019; Canadian deferred tax asset has not been increased since 2018 year end adjustments

Cost of Goods Sold Variance Analysis

\$'000

	MTD	QTD	 YTD
Material	7,768	 24,684	67,497
Labor	3,208	10,011	28,920
Other COGS	1,846	 5,545	 14,941
COGS Budget	\$ 12,821	\$ 40,240	\$ 111,359
Variances:			
Volume	(1,272)	(3,786)	(10,477)
Price	(220)	(805)	(1,236)
Other	364	 1,126	 2,056
Material	(1,128)	 (3,465)	 (9,657)
Volume	21	(62)	(649)
Price	_	_	_
Other	(110)	 (325)	 (917)
Labor	(89)	(387)	(1,566)
Volume	(145)	207	(2)
Price	_	_	_
Other	(219)	 (480)	 (1,471)
Other COGS	 (364)	 (273)	 (1,473)
COGS Actual	\$ 11,241	\$ 36,116	\$ 98,663

Management Discussion - QTD

- <u>Material COGS</u>: Decrease of \$3,465K due to lower volume impact of \$3,786K (Sales volumes (lbs) lower by 16.0%), favorable resin material prices offset by higher additive pricing & higher glass pricing of \$805K and improved scrap utilization at ECS of \$109K; offset by unfavorable yields lower regrind usage at Woodbridge, Delmont & Everett of \$1,110K and higher E&O/LCM inventory reserves of \$125K
- <u>Labor COGS</u>: Lower costs due to volume impact of \$62K, a favorable F/X impact of \$91K and headcount reduction initiatives and improved labor efficiency at Laval, Delmont and ECS (net of increased overtime at Woodbridge and Everett to support tooling launches) of \$234K
- Other COGS: Decrease of \$273K due to an unfavorable absorption impact of \$207K as a result of selling more out of inventory than Plan, lower overhead spending (ie. Utilities, maintenance, factory supplies) of \$25K, lower freight costs due to sales volume and customer mix of \$250K, higher tool & die overhead recovery of \$149K and a favorable F/X impact of \$56K

Monthly Cost of Goods Sold by Component

\$'000	Jan	Fe	b	Mar	Apr	May	Jun		Jul	Aug	9	Sep	O	ct	Nov		Dec	F	Υ		FY		Var	r	PY		Var	
	Act	Ac	t	Act	Act	Act	Act		Act	Act		Act	Fc	st	Fcst		Fcst	F	cst	E	Bud		\$	%	Act		\$	%
<u>Material</u>																												
Material costs at standard	\$ 5,265	\$ 5,	,218	\$ 5,418	\$ 6,548	\$ 7,512	\$ 6,461	L \$	6,984	\$ 7,167	\$	6,465	\$ 8	,402 \$	7,886	6 \$	4,585	\$ 7	7,909	\$ 8	88,508	\$ (1	10,599)	(12.0%)	\$ 84,102	\$	(6,193)	(7.4%)
Materials FX loss / (gain)	0		0	0	0	0	1	L	(0)	0		0		0	-	_	_		1		0		1	545.3%	0		1	299.0%
Purchase price variance	168		272	211	157	242	141	L	253	232		156		357	24	7	128		2,563		2,816		(253)	(9.0%)	(421)		2,984	(708.7%)
Supplier resin rebate	_		-	-	-	-	-	-	_	-		-		_	-	_	-		_		-		-	N/A	-		_	N/A
Freight In	47		46	46	35	43	60)	44	55		41		60	5	7	45		581		663		(82)	(12.4%)	680		(100)	(14.7%)
Scrap costs	(355)	((334)	(282)	(302	(206	(307	7)	(177)	(185))	(99)		(474)	(46:	1)	(273)	(3,454)		(4,885)		1,432	(29.3%)	(2,101)		(1,353)	64.4%
Consumables	78		98	72	83	112	72	2	90	116		77		113	10	7	81		1,098		1,253		(155)	(12.4%)	1,159		(61)	(5.2%)
Total Material COGS	\$ 5,204	\$ 5,	,301	\$ 5,464	\$ 6,521	\$ 7,703	\$ 6,428	3 \$	7,195	\$ 7,385	\$	6,640	\$ 8	,457 \$	7,83	6 \$	4,565	\$ 7	8,698	\$	88,355	\$ ((9,657)	(10.9%)	\$ 83,420	\$	(4,721)	(5.7%)
<u>Labor</u>																												
Direct labor	\$ 927	\$	898	\$ 984	\$ 1,008	\$ 1,133	\$ 1,112	2 \$	1,216	\$ 1,208	\$	1,155	\$ 1	,188 \$	1,14	1 \$	1,030	\$ 1	3,000	\$	13,870	\$	(871)	(6.3%)	\$ 13,874	\$	(874)	(6.3%)
Direct labor - bonus	51		51	51	51	51	51	L	51	51		51		51	5:	1	51		612		618		(6)	(0.9%)	79		533	670.4%
Direct labor - overtime	70		97	109	92	124	165	5	125	163		133		124	10	7	68		1,378		1,163		215	18.5%	1,594		(216)	(13.5%)
Direct labor - benefits	290		264	254	235	254	273	3	250	258		250		281	268	8	238		3,115		3,262		(147)	(4.5%)	3,366		(251)	(7.4%)
Direct labor - wcb benefits	18		(20)	17	(66) 22	21	L	21	21		20		24	23	3	19		121		265		(145)	(54.5%)	321		(200)	(62.4%)
Direct labor - other	0		(1)	(1)	(1) (2	2	2	(0)	(0))	(0)		1	:	1	1		(2)		9		(10)	(119.6%)	(1)		(1)	43.7%
Indirect labor	1,520	1,	,362	1,447	1,462	1,565	1,463	3	1,528	1,512		1,458	1	,605	1,54	5	1,448	1	7,915		18,438		(523)	(2.8%)	19,031		(1,117)	(5.9%)
Indirect labor – bonus	51		51	51	51	51	51	L	51	51		51		51	5:	1	51		612		618		(6)	(0.9%)	79		533	670.4%
Sub-contractor costs	_		12	2	10	_	_	-	_	_		_		11	1:	1	7		53		127		(74)	(58.0%)	159		(106)	(66.5%)
Total Labor COGS	\$ 2,927	\$ 2,	,714	\$ 2,913	\$ 2,840	\$ 3,198	\$ 3,138	3 \$	3,242	\$ 3,263	\$	3,119	\$ 3	,337 \$	3,19	7 \$	2,915	\$ 3	6,805	\$:	38,371	\$ ((1,566)	(4.1%)	\$ 38,503	\$	(1,698)	(4.4%)
<u>Other</u>																												
Repairs and maintenance	\$ 115	\$	26	\$ 78	\$ 34	\$ 44	\$ 62	2 \$	83	\$ 80	\$	(35)	\$	109 \$	104	4 \$	128	\$	825	\$	1,037	\$	(211)	(20.4%)	\$ 1,222	\$	(397)	(32.5%)
Absorption	(234)	((425)	(600)	86	312	(475	5)	235	(71))	(135)		122	(4	4)	(24)	(1,214)	\$	(1,049)		(165)	15.7%	(622)		(592)	95.1%
Freight out	625		533	704	712	772	724	ļ	752	762		747		863	780	0	543		8,517		9,368		(851)	(9.1%)	9,785		(1,268)	(13.0%)
Rent / facilities	125		167	193	76	185	183	3	189	208		183		139	138	8	205		1,992		1,840		152	8.2%	1,511		481	31.8%
Utilities	479		508	539	458	435	590)	535	611		506		584	559	9	512		6,319		6,711		(393)	(5.9%)	6,579	l	(261)	(4.0%)
Other cost of sales	199		206	202	167	220	171	L	221	186		216		197	204	4	162		2,350		2,355		(5)	(0.2%)	2,409		(60)	(2.5%)
Total Other COGS	\$ 1,309	\$ 1,	,015	\$ 1,117	\$ 1,533	\$ 1,968	\$ 1,255	\$	2,014	\$ 1,776	\$	1,482	\$ 2	,013 \$	1,780	0 \$	1,527	\$ 1	8,788	\$	20,261	\$	(1,473)	(7.3%)	\$ 20,885	\$	(2,097)	(10.0%)

Management Discussion

Material COGS: Decrease of \$9,657K due to lower volume impact of \$10,477K (Sales volumes (lbs) lower by 13.3%), unfavorable yields and higher scrap (net of regrind usage) at Woodbridge, Delmont & Everett of \$1,908K; unfavorable E&O reserves at Woodbridge, Everett and Terrebonne of \$317K, partially offset by improved scrap and favorable PPV at ECS of \$1,405K Labor COGS: Lower costs due to volume impact of \$649K, out-of-period workers' compensation refunds at Laval and Everett of \$170K, a favorable F/X impact of \$352K and headcount reduction initiatives / improved labor efficiency at Laval, Delmont, Terrebonne and ECS (net of increased overtime at Woodbridge and Everett to support tooling launches) of \$395K Other COGS: Decrease of \$1,473K due to lower freight costs of \$753K, lower overhead spending of \$315K (ie. Maintenance costs, utilities, factory supplies), a higher tool & die absorption recovery impact of \$217K, lower property tax adjustment at Everett of \$87K, a favorable F/X impact of \$212K partially offset by an unfavorable absorption impact of \$111K

Monthly Balance Sheet

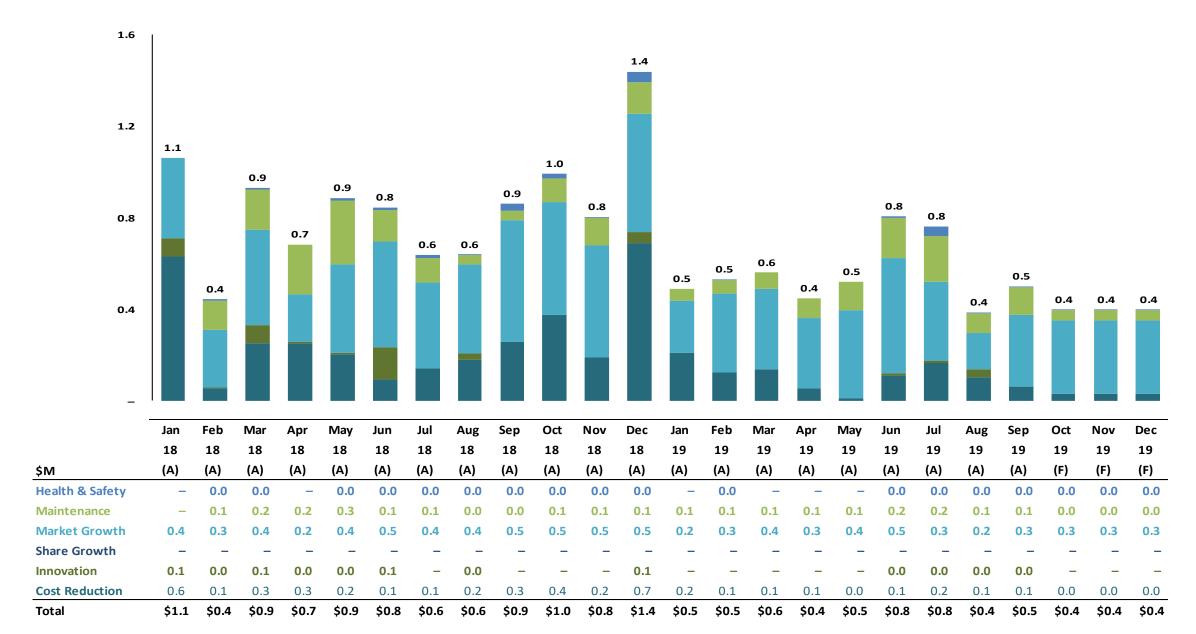
	Jan-19	Feb-19	Mar-19	Apr-19	May-19	Jun-19	Jul-19	Aug-19	Sep-19	Oct-19	Nov-19	Dec-19	FY	FY	Va	ır
\$'000	Act	Act	Act	Act	Act	Act	Act	Act	Act	Fcst	Fcst	Fcst	Fcst	Bud	\$	%
Current Assets																
Cash and cash equivalents	\$ 3	\$ \$ 3	\$ 3 9	3 \$	3 \$	3 \$	3 \$	3 9	3 \$	3 9	3	\$ 3	\$ 3	\$ 0	\$ 3	739066.59
Short term investments	-		_	_	_	_	-	_	_	_	_	-	_	-	_	N/
Accounts receivable, gross	9,182	9,929	11,613	13,369	14,654	15,793	13,673	13,780	13,915	15,081	13,521	10,481	10,481	8,958	1,523	17.09
Accounts receivable, reserves	(393	(393)	(399)	(425)	(465)	(479)	(477)	(472)	(501)	(679)	(679)	(679)	(679)	(363)	(316)	86.9
Accounts receivable, net	8,789	9,536	11,214	12,944	14,190	15,313	13,196	13,308	13,414	14,402	12,842	9,802	9,802	8,594	1,208	14.1
Inventory, gross	34,588	36,157	35,647	34,119	32,304	34,675	34,503	34,146	34,529	32,837	32,471	32,668	32,668	31,776	892	2.8
Inventory, reserves	(1,497	(1,514)	(1,497)	(1,562)	(1,608)	(1,789)	(1,797)	(1,783)	(1,764)	(1,696)	(1,702)	(1,706)	(1,706)	(1,467)	(239)	16.3
Inventory, net	33,091	34,642	34,150	32,557	30,697	32,887	32,705	32,363	32,765	31,140	30,769	30,962	30,962	30,309	653	2.2
Prepaid expenses and other current assets	3,145	3,030	3,051	3,909	4,233	4,279	4,257	4,035	3,848	3,348	3,110	2,832	2,832	2,942	(109)	(3.7
Other current assets	761	864	804	790	865	830	1,026	932	911	1,771	1,829	682	682	901	(218)	(24.29
Total Current Assets	45,790	48,076	49,223	50,203	49,987	53,312	51,187	50,640	50,941	50,663	48,552	44,281	44,281	42,746	1,536	3.6
Non-Current Assets																
Property, plant & equipment, gross	66,687	67,249	66,818	67,503	67,826	69,761	70,321	70,322	70,962	73,531	73,935	74,303	74,303	64,977	9,326	14.4
Accumulated depreciation	(18,755	,	(19,863)	(20,649)	(21,300)	(22,479)	(23,152)	(23,765)	(24,601)	(23,245)	(23,906)	(24,569)		(17,639)	(6,930)	39.39
Property, plant & equipment, net	47,932		46,955	46,853	46,525	47,282	47,169	46,557	46,361	50,286	50,028	49,734	49,734	47,338	2,395	5.19
Deferred financing cost	546		510	499	484	479	464	448	435	422	408	395	395	548	(153)	(27.99
Deferred tax asset	2,961		2,898	2,913	2,901	2,973	2,963	2,938	2,947	1,367	1,367	1,367	1,367	2,879	(1,513)	(52.59
Other non-current assets	2,688	,	2,644	2,685	2,698	2,800	2,791	2,784	2,791	3,257	3,274	3,331	3,331	2,616	715	27.39
Total Non-Current Assets	54,127	•	53,007	52,950	52,607	53,535	53,388	52,727	52,534	55,332	55,077	54,826	54,826	53,382	1,444	2.79
	99,917		\$ 102,229		102,595 \$	· · · · · · · · · · · · · · · · · · ·	104,574	103,368	103,475	•		\$ 99,107	\$ 99,107	\$ 96,127	\$ 2,980	3.19
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<u>Current Liabilities</u> Bank Debt	5 14,340	\$ 16,533	\$ 18,750 \$	19,505 \$	19,025 \$	17,818 \$	17,338	16,897	16,663	18,098	14,909	\$ 13,864	\$ 13,864	\$ 10,222	\$ 3,641	35.69
	'	. ,			, ,	, ,		,	,	,						10.69
Current Portion - Long Term Debt	1,678		1,639	1,648	1,640	1,683	1,676	1,662	1,667	1,800	1,800	1,800	1,800	1,628	172	
Accounts payable	11,725		12,200	12,267	12,359	15,487	15,146	14,498	14,476	13,308	14,456	12,627	12,627	12,709	(82)	(0.69
Accrued liabilities	4,045		3,727	3,515	3,556	3,864	3,513	3,630	3,707	3,366	3,189	2,808	2,808	3,343	(535)	(16.09
Accrued compensation	2,492		2,877	3,338	3,488	3,931	3,435	3,952	4,303	4,804	4,780	5,149	5,149	2,521	2,628	104.29
Income taxes payable	(189		(344)	(275)	(215)	(118)	46	86	192	1,734	1,848	1,710	1,710	(246)	1,956	(793.79
Contingent consideration	1,301	,	1,301	1,301	1,301	1,301	1,301	1,301	1,301	-	-	-	-	1,301	(1,301)	(100.09
Other current liabilities	101		124	125	132	125	127	122	116	128	111	107	107	97	11	11.09
Total Current Liabilities	35,493	37,990	40,273	41,423	41,287	44,090	42,582	42,149	42,425	43,238	41,094	38,065	38,065	31,576	6,490	20.69
Long-term liabilities																
Long-term debt less current maturities	12,248	12,114	11,679	11,609	11,418	11,587	11,403	11,163	11,060	10,714	10,571	10,428	10,428	12,006	(1,579)	(13.19
Deferred income taxes	9,753	9,757	9,642	9,669	9,647	9,775	9,756	9,713	9,729	7,785	7,785	7,785	7,785	9,610	(1,825)	(19.09
Other non-current liabilities	1,525	1,530	1,491	1,503	1,497	1,597	1,591	1,577	1,585	1,477	1,482	1,486	1,486	1,468	18	1.29
Total Long-Term Liabilities	23,526	23,400	22,812	22,781	22,562	22,959	22,751	22,453	22,374	19,976	19,838	19,699	19,699	23,084	(3,386)	(14.79
Total Liabilities	59,019	61,391	63,085	64,205	63,849	67,049	65,333	64,602	64,799	63,214	60,931	57,764	57,764	54,660	3,104	5.79
Commitments and contingencies	_	-	_	_	_	_	_	_	_	_	_	_	_	_	_	
Shareholders' Equity																
Common stock	12,610	12,610	12,610	12,610	12,610	12,610	12,610	12,610	12,610	12,610	12,610	12,610	12,610	12,610	(0)	(0.0
Retained earnings	29,143	,	27,592	27,350	27,180	28,033	27,505	27,095	26,982	30,701	30,619	29,263	29,263	30,039	(776)	(2.6
Accumulated other comprehensive income	(855		(1,058)	(1,011)	(1,045)	(845)	(873)	(938)	(916)	(530)	(530)	(530)	(530)	(1,181)	652	(55.2
·	•	, ,	. , ,	. , ,	. , ,	, ,		, ,	, ,		, ,		, ,	` ' '		•
Total Shareholders' Equity	40,898	40,632	39,144	38,948	38,746	39,798	39,241	38,766	38,676	42,781	42,699	41,343	41,343	41,467	(124)	(0.3

Monthly Cash Flow

	Jan-19	Feb-19	Mar-19	Apr-19	May-19	Jun-19	Jul-19	Aug-19	Sep-19	Oct-19	Nov-19	Dec-19	FY	FY	\	/ar	PY	V	ar
\$'000	Act	Act	Act	Act	Act	Act	Act	Act	Act	Fcst	Fcst	Fcst	Fcst	Bud	\$	%	Act	\$	%
Cash flow from operations																			
Net Income (Loss)	\$ (886)	\$ (271)	\$(1,280)	\$ (242)	\$ (169)	\$ 853	\$ (528)	\$ (410)	\$ (112)	\$ 59	\$ (82)	\$ (1,356)	\$ (4,425)	\$ (3,300)	\$ (1,126)	34.1%	\$ (3,987)	\$ (439)	11.0%
Depreciation, amortization and other	708	721	729	702	725	741	761	768	779	796	799	803	9,032	9,128	(96)	(1.1%)	7,801	1,230	15.8%
Non-cash loss/expense (gain)	(161)	(7)	201	(62)	36	(213)	64	83	(14)	670	(145)	(151)	299	(307)	606	(197.4%)	377	(78)	(20.7%)
Deferred income tax	143	3	(115)	27	(22)	128	(19)	(43)	15	(1,944)	_	_	(1,825)	148	(1,973)	(1331.0%)	(1,301)	(524)	40.3%
Change in operating assets and liabilities:																N/A			
Accounts receivable	(195)	(747)	(1,678)	(1,730)	(1,246)	(1,124)	2,118	(112)	(107)	(987)	1,560	3,040	(1,208)	(1,173)	(35)	3.0%	3,252	(4,460)	(137.1%)
Inventory	(2,782)	(1,552)	492	1,593	1,861	(2,190)	181	342	(403)	1,625	371	(193)	(653)	(690)	37	(5.4%)	(594)	(59)	9.9%
Prepaid expenses and other current assets	(64)	12	39	(843)	(400)	(11)	(173)	316	208	(360)	179	1,425	328	328	_	0.0%	456	(128)	(28.1%)
Accounts payable	(984)	594	(119)	68	92	3,128	(340)	(648)	(22)	(1,168)	1,148	(1,829)	(82)	(82)	(0)	0.0%	(379)	296	(78.3%)
Accrued expenses	673	(359)	426	249	192	750	(846)	635	427	160	(201)	(12)	2,093	2,344	(251)	(10.7%)	(2,316)	4,408	(190.4%)
Accrued income taxes	58	87	(242)	69	60	96	164	40	106	1,542	115	(138)	1,956	1,060	896	84.5%	751	1,205	160.6%
Other changes in operating assets and liabilities	4	(4)	27	1	7	(7)	1	(5)	(6)	(1,289)	(17)	(4)	(1,290)	(1,290)	_	0.0%	65	(1,355)	(2097.6%)
Other cash flow from operations	-	-	-	_	-	_	-	_	_	_	-	_	-	-	-	N/A	_	-	N/A
Total Cash Flow from Operations	\$ (3,487)	\$(1,522)	\$(1,520)	\$ (168)	\$ 1,136	\$ 2,150	\$ 1,381	\$ 966	\$ 873	\$ (896)	\$ 3,728	\$ 1,584	\$ 4,224	\$ 6,166	\$ (1,942)	(31.5%)	\$ 4,126	\$ 99	2.4%
Cash flow from investing																			
Additions to property, plant and equipment	\$ (489)	\$ (531)	\$ (560)	\$ (448)	\$ (519)	\$ (805)	\$ (761)	\$ (386)	\$ (500)	\$ (398)	\$ (398)	\$ (398)	\$ (6,193)	\$ (8,000)	\$ 1,807	(22.6%)	\$(10,215)	\$ 4,023	(39.4%)
Earnout payments	_	_	_	_	_	_	_	_	_	_	_	_	-	_	_	N/A	-	_	N/A
Other cash flow from investing	_	_	_	_	_	_	_	_	_	_			_	_	_	N/A	-		N/A
Total Cash Flow from Investing	\$ (489)	\$ (531)	\$ (560)	\$ (448)	\$ (519)	\$ (805)	\$ (761)	\$ (386)	\$ (500)	\$ (398)	\$ (398)	\$ (398)	\$ (6,193)	\$ (8,000)	\$ 1,807	(22.6%)	\$(10,215)	\$ 4,023	(39.4%)
Cash flow from financing																			
Proceeds from the issuance (repayment) of short-term debt	\$ 4,118	\$ 2,193	\$ 2,218	\$ 754	\$ (479)	\$ (1,207)	\$ (480)	\$ (442)	\$ (234)	\$ 1,435	\$(3,189)	\$ (1,045)	\$ 3,641	\$ 3,556	\$ 85	2.4%	\$ 6,282	\$ (2,641)	(42.0%)
Proceeds from the issuance of debt	(0)	0	(0)	0	(0)	0	0	0	0	0	0	0	0	_	0	N/A	1,207	(1,207)	(100.0%)
Repayment of debt	(138)	(139)	(138)	(138)	(137)	(139)	(140)	(139)	(139)	(141)	(141)	(141)	(1,670)	(1,719)	49	(2.8%)	(1,400)	(270)	19.3%
Common stock cash dividends paid	_	_	_	_	_	_	_	_	_	(0)	_	_	(0)	_	(0)	N/A	-	(0)	N/A
Other cash flow from financing	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	N/A	_	_	N/A
Total Cash Flow from Financing	\$ 3,979	\$ 2,053	\$ 2,080	\$ 616	\$ (617)	\$ (1,345)	\$ (620)	\$ (580)	\$ (373)	\$ 1,294	\$(3,330)	\$ (1,186)	\$ 1,971	\$ 1,837	\$ 134	7.3%	\$ 6,089	\$ (4,118)	(67.6%)
Effect of FX rates on cash and cash equivalents	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	N/A	\$ -	\$ -	N/A
Net change in cash	\$ 3	\$ 0	\$ (0)	\$ 0	\$ (0)	\$ 0	\$ (0)	\$ (0)	\$ (0)	\$ (0)	\$ (0)	\$ (0)	\$ 3	\$ 3	\$ (0)	(0.0%)	\$ (0)	\$ 3	(1065.7%)
Beginning cash	0	3	3	3	3	3	3	3	3	3	3	3	0	0	_	_	(0)	\$ 0	(100.1%)
Changein cash	3	0	(0)	0	(0)	0	(0)	(0)	(0)	(0)	(0)	(0)	3	3	(0)	(0.0%)	(0)	\$ 3	(1065.7%)
Ending cash	\$ 3	\$ 3	\$ 3	\$ 3	\$ 3	\$ 3	\$ 3	\$ 3	\$ 3	\$ 3	\$ 3	\$ 3	\$ 3	\$ 3	\$ (0)	(0.0%)	\$ 0	\$ 3 2	6320641.0%

Capital Expenditures

\$ in millions



Headcount Trending by Month

		Indirect Labor -	Indirect Labor -	Delivery &	Research &	Sales &			Total	Agency FTE &	Total		Difference to
Month	Direct Labor	Hourly	Salary	Dist.	Development	Marketing	Administrative	Other	Permanent	Temps	Headcount	Bud Headcount	Bud
2019 January (A)	324	154	81	35	13	26	59	_	692	24	716	780	(64)
2019 February (A)	331	156	81	35	13	26	60	-	702	27	729	802	(73)
2019 March (A)	331	160	81	36	13	26	62	-	709	36	745	802	(57)
2019 April (A)	321	158	81	36	13	25	61	-	695	29	724	813	(89)
2019 May (A)	324	161	80	37	13	28	63	-	706	64	770	818	(48)
2019 June (A)	328	160	79	36	13	24	63	-	703	108	811	832	(21)
2019 July (A)	320	163	79	36	13	25	62	-	698	125	823	826	(3)
2019 August (A)	318	160	81	36	13	25	61	-	694	110	804	825	(21)
2019 September (A)	317	159	80	35	13	26	61	-	691	96	787	797	(10)
2019 October (F)	357	164	88	37	15	30	59	-	750	47	797	797	-
2019 November (F)	349	164	88	37	15	30	59	-	742	52	794	794	-
2019 December (F)	349	164	88	37	15	30	59	-	742	40	782	782	
Final Headcount	349	164	88	37	15	30	59	-	742	40	782	782	_

- Woodbridge: Hired 3 permanent and 3 temps and 2 maintenance technicians offset by 5 resignations and 2 students went back to school and transfer of CSR to Patio Door
- Terrebonne: Increase from 153 to 159 due to hiring of temps, 2 CSRs, foreman and a Production Clerk offset by terminations/resignations of temps/hourly
- Laval: Down from 145 to 134 due to end of term of 10 interns, termination of 7 temps offset by some hiring
- Everett: Hourly pretty stable. Resignation of Plant manager. Hiring to cover staff exits in Admin
- Delmont: Pretty stable
- Corporate: Resignation of Admin staff

Headcount Hires and Attrition

Involuntary														
Functional Area	Start of Quarter	Hires	Transfers	Term	Voluntary Term	QTD	Bud Headcount	Difference to Bud						
Direct Labor	328	14	1	(9)	(17)	317	362	45						
Indirect Labor - Hourly	160	6	2	(2)	(7)	159	164	5						
Indirect Labor - Salary	79	2	-	_	(1)	80	88	8						
Delivery & Dist.	36	_	-	_	(1)	35	38	3						
Research & Development	13	_	-	_	-	13	15	2						
Sales & Marketing	24	3	1	_	(2)	26	30	4						
Administrative	63	1	-	_	(3)	61	59	(2)						
Other	-	_	-	_	_	-	-	-						
Agency FTE & Temps	108	64	7	(64)	(19)	96	41	(55)						
Total	811	90	11	(75)	(50)	787	797	10						

- Net decrease of 24 employees during the quarter, mainly temps and DL
- Hiring mainly in Terrebonne in response to staff turnover, vacation replacement and production requirements
- Some hiring in Administration to cover for staff exits

Liquidity Forecast

\$ in millions

