

NO.	1736	SECTION :-	65	HAET NO. :-	K195283	INVOICE NO. :-	8700005720
	27/11/2024	STEEL SUPPLIER :-	Kajhan	REC.QTY. :-	3470	INVOICE DATE :-	26/11/2024
	2F-7A	STEEL TC NO. :-	K195283	NO. OF BARS :-			

Process / Mill Route																		
stry	%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Mo	%Al	%Cu	%As	%Sb	%V	%Nb	%Ca	%Nb	%Ti	%B
	0.14	1.2	-	0.01	-	1.1	-	-	0.02	-	-	-	-	-	-	-	-	-
	0.13	1.5	0.30	0.025	0.025	1.4	0.3	0.02	0.05	0.10	-	0.005	-	-	30	-	0.005	30
Value	0.17	1.209	0.275	0.024	0.02	1.216	0.182	0.059	0.033	0.103	0.0005	0.002	0.0036	0.0001	7.0	-	0.002	14
> Value	0.19	1.246	0.273	0.023	0.013	1.235	0.192	0.06	0.032	0.11	-	-	0.002	-	-	0.004	0.005	0.002

Bar Size (As per VIL)	Qty: 10 % Of Total Heat											
ar Checked /b	Diameter/Section Size (in mm)											
S.NO.	1	2	3	4	5	6	7	8	9	10	11	12
65	64.9	64.8	64.7	64.6	64.7	64.5	64.2	64.8	64.9	64.7		

Gas Content (PPM): As per Mill Tc	N2	H2	O2
Min	90	-	-
Max	-	-	25
Value	116	-	9.0
Mill Tc			

Steel Supply Condition:	As Rolled
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MACRO	(i) Internal soundness Sample: (ASTM E381 or as per customer)	52 R2 C2
	Value Obs.	2 52 CR CQ
	(ii) Dendrite structure 01 sample:	
	(iii) Step Down Test Sample: (IS4075 or as per customer)	ok

Micro structure As Rolled:	Micro structure: (or as per customer)
	Mill Tc
	SSB

ULTRASONIC TEST (AS PER ASTM A388):	Mill Tc
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INCLUSION RATING (IS 14163 / ASTM: E454 OR REQUIRED BY CUSTOMER)	A	B	C	D	DS
	Sulphide	Aluminate	Silicate	Oxide	
	TN	TK	TN	TK	TN
Cust Spec. If Any	-	-	2.0	1.0	0.5
Mill Tc	-	-	0.0	0.0	0.0
SSB	-	-	0.0	0.0	1.0

GRAIN SIZE:	Spec: 5-R	Mill Tc	7.0	SSB	6.5
(ASTME112 / IS-4748)					

JOMINY HARDENILITY	Distance	55	510	525	550						
IS-3848 / ASTM A255	Specified	29-44	25-40	27-32	24-24						
(As per required by Customer)	Mill Tc	42.6	39.4	37	27.7						
	Observed	41	38	29	27						

MECHANICAL PROPERTIES : (If Required in TDC /Customer )	As per IS:1608/ ASTM A 370			As per IS: 1757	
	U.T.S	Y.S	%EL	IMPACT VALUE CHARRY	IMPACT VALUE IZOD
	N/mm2 /MPA	N/mm2 /MPA			
	Specified	—	—	—	—
Observed	—	—	—	—	—

As Rolled Hardness (BHN (Max / Min) (If Required in TDC / Customer)	1	2	3	4	5
	-	-	-	-	-

VISUAL:	(i) Surface Condition	100 % Bars Checked	ok no Gas (4 H2g, crack, RWT)
	(ii) Heat No.	100 % Bars Checked	ok (K195283)
	(iii) Color Code.	100 % Bars Checked	ok Half (Yellow + Red)

REDUCTION RATIO:	Specify	BLOOM SIZE - 200X200	REDUCTION RATIO: 1.12.05
(If Required in TDC / Customer)	As Per Mill TC		

DECARB LEVEL: (AS PER IS 6396 / ASTM E1077)	Specified	-
(If Required in TDC / Customer)	Observed	PD - FD

UPSETIBILITY TEST (AS PER IS 10167):	
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Test Certificate verified for Each Heat no:	Available & Ok	Not Available	Not Conforming
	ok		

TDC / Customer STD	SSB/TDC/	Mill Tc No.	Mill Tc Date	Verified By:
(If Required in TDC / Customer)				

MIX-UP TEST	Verified By Mobile Spectro / X-Ray Gun / Spark Test
(If Required in TDC / Customer)	Accepted <input checked="" type="checkbox"/> Rejected <input type="checkbox"/>

Other Remarks	
Checked By	Approved By