|  | SLR Metaliks Limited  | Document No.: IMSR/QA/76 |   |   |
|--|---|--------------------------|---|---|
| SIR  | QAD   | Complaint No.:           | / Date : 00/01.03.2024<br>int No.: SLRM/2025-26 |   |
| metaliks   |   | Date :                   |   | 4.2025                                  |
| Powered by Passion   | 8D-REPORT   | Issue Date:              |   | 4.2025                                  |
|  | Crock observed an component   | issue Date:              | 07.0  | 4.2023                                  |
| Complaint Title : Manufacturing Plant :  | Crack observed on component SLR Metaliks Limited  |                          |   |   |
|  |   |                          |   |   |
| Customer :<br>D1. Problem solving team:  | M/s SSB Engineers, Alwar  |                          |   |   |
| <del>_</del>   | C.M.Mahakar A.C.M. Quality Assurance  |                          |   |   |
| Team leader :  | C M Walvekar, AGM- Quality Assurance.   |                          |   |   |
| Team members :   | Harikant Tiwari,Vikram,Neeraj   |                          |   |   |
| D2. Material / Problem Description:  | T54445  |                          |   |   |
| Heat No.:  | 54445   |                          |   |   |
| Grade :  | 20MnCr5   |                          |   |   |
| Size :   | 70mm dia  |                          |   |   |
| Supply Condition :   | As rolled   |                          |   |   |
| Quantity Supplied :  | -   |                          |   |   |
| Complaint Location :   | Alwar   |                          |   |   |
| Customer Complaint :   | Crack observed on component   |                          |   |   |
| Analysis results:  |   |                          |   |   |
| SLRM supplied as rolled material to M/s  | SSB Engineers(Alwar), pertaining to the Hea   | at No.:54445, Grade: 20  | MnCr5, and Siz                                  | e: 70mm dia.                            |
| As nor the non conformity details given b  | by the customer, Customer observed crack in   | o one component during   | nrococcina                                      | o. rommi dia.                           |
|  |   |                          |   |   |
|  |   |                          |   | بامماط فينم مماد                        |
| Based on the defect sample image share   | ed by customer, it seems, there was surface   | flaw in the sample. Duri | ng upsetting forg                               |   |
| Based on the defect sample image share surface might opened up. This is raw may  |   | flaw in the sample. Duri | ng upsetting forg                               |   |
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Prakash Angadi

QA team will be congratulated after implementation of CAPA successfully.