SLR Metaliks Limited

Sy.No.632, Narayanadevarakere, H.B.Halli, Tq. Bellary District, 583 222



TEST CERTIFICATE

SIZE (mm) REDUCTION RATIO LENGTH (mm)	STATE (Mark) STAT	STATE CANN STA	STEE GRAN STEE	STATE MANAGEMEN STATE	STATE March STATE March STATE STAT	STEE MACHICE STATE S	STEP (ma) SETIMETTON RATIO LITARITH (mai) COLOUR CODE INVOICE NO OCT INVOIC	CUSTOMER NAME M/S 55B ENGINEERING	CLISTOMER NAME M/5 55B ENGINEERING	CUSTOMER NAME M/5 SSB ENGINEERING	STOMER NAME SSB ENGINEERING	R NAME INEERING	22	2001 2001 2001 2001 2001 2001 2001 2001		- 5			MBF-EOF-L	PROCESS ROUTE -LRF-VD-CCM-EMS-AN	PROCESS ROUTE MBF-EOF-LRF-VD-CCM-EMS-AMIC-RMS	RMS		BLOOM SIZE (mm) 200x200	SIZE)				ns	PPLY C	SUPPLY CONDITION As Rolled	NO					TC NO.	71		D 25-	DATE 25-Dec-24
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No	Carlo As Sis Sis Sis Pa W Bis Co Zr Gram	No Ca As Sis Sis Pis W Bis Co Zr Atto Copped Copp	Company Comp	No. Ca. As Sin Sin Pro W Bi Cro Zr AlvaRala H2 Graph	10 Cir A1 Si Si Si Pi W Bi Co Zr Average Hi Si Option Circuit	1. 1. 1. 1. 1. 1. 1. 1.	10 Ci Ai Si Si Si Si N Bi Ci Ci Ai Si Graph Grap	I. CHEMICAL COMPOSITION	T. COMPOSITION	POSITION	N.																					No.									
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As Rolled As R	As Rolled	An Rollied	As Rolled	An Rolled	1.5 1.5	115 150 115	A Relief	TENSILE PROPERTIES						(Charpy) (IS 1757)	(Charpy) (IS 1757)	(Charpy) (IS 1757)	(Charpy) (IS 1757)	T TEST (IS 1757)	, á				HARDNESS	ţa.								(Dista	nce Unit: n	mm) (St	andard: !!	5 3848)					
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TOTAL MACROSTRUCTURE STEP DOWN UPSET ASTM E-1077 (ASTM E-381) (IS 4075)	TOTAL MACROSTRUCTURE STEP DOWN UFSET	TOTAL MACROSTRUCTURE STEP DOWN UPSET	TOTAL MACROSTRUCTURE STEP DOWN UFSET	TOTAL MACROSTRUCTURE STEP DOWN UPSET	ASTM E-1077 ASTM E-1077 ASTM E-1077 G-6Kof dia Max C2,R3,S3 0.24 Better than C2R252 OK C5,R3,NEE	TOTAL MACROSTRUCTURE STEP DOWN UPSET	TOTAL MACROSTRUCTURE STEP DOWN UFSET	924 1054 16.2 . 39.7	. 39.7	. 39.7	. 39.7	39.7	39.7	39.7							Actual	162-16				Actual	42.1	39.5	32.8	25.4	23.7	22.0	20.4	100						8	9
TOTAL MACROSTRUCTURE STEP DOWN UPSET	TOTAL MACROSTRUCTURE STEP DOWN UPSET	TOTAL MACROSTRUCTURE STEP DOWN UPSET	TOTAL MACROSTRUCTURE STEP DOWN UPSET	TOTAL MACROSTRUCTURE STEP DOWN UPSET	ASTM E.1077 ASTM E.1077 ASTM E.1077 ASTM E.1077 CASTM E.381) CASTM E.381) CASTM E.381) CASTM E.381) CASTM E.381 C	ASTM E-1077 ASTM E-1077 ASTM E-1077 ASTM E-1077 ASTM E-1077 O.244 Better than CR222 OX (IS 4075)	ASTM E-1077 (ASTM E-381) (IS 4075) 0.6Mof dia Max C2,R3,53 OK 0.24 Better than C2R252 OK ("D_E0EED37086634AD8A7753883886 Prashanth 8 Reviewed & Issued By	IV. METALLOCRAPHY	ОСКАРНУ	AH															v. отнек	TESTS															
ASTM E-1077 (ASTM E-381) (IS 4075) - 6.6% of dia Max C2.83.53 - 6.24 Better than C2R252 OK - 6.24	ASTM E-1077 (ASTM E-381) (IS 4075) - C.6% of dia Max C2, R3, S3 - C.24 Better than C2R252 OK - C.24 Bet	ASTM E-1077 (ASTM E-381) (IS 4075) - C. M. G. M.	ASTM E-1077 (ASTM E-381) (IS 4075) - CARAGE tiln Max CARAS22 OK - CARAGE Tiln Max CARAS22 OK - CARAGE Tiln Max CARAS22 OK - CARAGE TILD MAX CA	ASTM E-1077 (ASTM E-381) (IS 4075) - CARM E-1077 (ASTM E-381) (IS 4075) - CARM E-1077 (ASTM E-1077) - CARM E-1077	ASTM E-1077 (ASTM E-381) (IS 4075) 0.66/of dia Max C2.R3.53 0.24 Better than C2R252 OK	ASTM E-1077 (ASTM E-381) (IS 4075) 0.6%of dia Max	ASTM E-1077 (ASTM E-381) (IS 4075) 0.6%of dia Max	INCLUSION RATING (ASTM EAS) INCLUSION RATING (As per DIN 50602)	e e e e e e e e e e e e e e e e e e e	e e e e e e e e e e e e e e e e e e e	e e e e e e e e e e e e e e e e e e e	e e e e e e e e e e e e e e e e e e e	e e e e e e e e e e e e e e e e e e e	INCLUSION RATING (As per DIN 50602)	INCLUSION RATING (As per DIN 50602)	INCLUSION RATING (As per DIN 50602)	INCLUSION RATING (As per DIN 50602)	SION RATING at DIN 50602)	TING (02)		GRA	F-1-17	TOTAL		OLI NI SON	, LIBE	5	WOR 44	2	Line		100% Bars	Checked by	y UT - Fa	No pur						
ASTM E-1077 (ASTM E-381) (IS 4075) - 0.6Mof dia Max C2.R3.53 - 0.24 Better than C2R252 OK -	ASTM E-1077 (ASTM E-381) (IS 4075) - 0.6%of dia Max C2.R3.53 - 0.24 Better than C2R322 OK - 0.24 Better than C2R322 OK - 0.24 C3.NE.E	ASTM E.1077 (ASTM E.381) (IS 4075) - 6.6% of dia Max C2.83.53 OK - 6.024 Better than C2R252 OK - 6.000 OK - 6.	ASTM E-1077 (ASTM E-381) (IS-4075) - 6.6% of dia Max C2.R3,53 OK - 0.24 Better than C2R252 OK - 0.24 C3.ME.	ASTM E-1077 (ASTM E-381) (IS-4075) - 6.6% of dia Max C2.83.53 - 6.6% of dia Max C2.83.53 OK - 6.6% of dia Max C3.83.53 OK - 6.6% of dia Max C3.83 OK - 6.	ASTM E.1077 (ASTM E.381) (IS 4075) - 0.6% of dia Max C.R3.53 OK - 0.24 Better than C.R2.52 OK - 0.24 C.C. C.C. C.C. C.C. C.C. C.C. C.C. C	0.6%of dia Max C2.R3.53 (IS 4075) - 0.6%of dia Max C2.R3.53 OK - 0.24 Better than C2R2.22 OK - 0.24 (I'D_EOEED370866334ADBAF753E83F86	0.6%of dia Max	A B	В С	B C D	Q C	Q C	q	T			1				SE		ECARB (min	- 1			,			e la	10 ×	100% Bars	Checked by	y MPI - Fo	ound OK &	Material	s free from	surface de	fects		
0.6% of dia Max C2,R3,53	0.04 Better than CR252 OK -	0.06 dia Max C2,83,53	0.6% of die Max C2,83,53	0.6% of die Max C2,83,53	0.66 dia Max C2,83,53	0.6%of dia Max	0.6% of file Max C2,R3,53 OK Material is free from Radioactive c C2,R3,53 OK OK OK OK OK OK OK O	0+8 0 S 7 H T H T H T H	T H T H T H S O S+0	0 S +0 S +0	0+8 0 S 0 S+0	н т н s o s+0	O+S O S+O	O+S O S+O	0+S 0 S	0+8 0 s+0	0 8+0	S+0		₹	STM		STM E-107.		(ASTM E-3)	81)	Ů	(1S 4075)		2		100% Bars	checked fo	r Mix-Up	by PMI &	Spark - Fo	No pur				
0.24 Better than C2R252 OK	0.24 Better than C2R252 OX -	0.26 Better than C2R252 OX -	0.24 Better than C2R252 OX	0.26 Better than C2R252 OX .	0.26 Better than C2R252 OX	("ID_EGED37086634ADBAPT53183878B	0.24 Better than CR552 OX	1.5 2.0 1.0 0.5 0.5 1.0	2.0 1.0 0.5 0.5 1.0 1.0 -	1.0 0.5 0.5 1.0 1.0	0.5 0.5 1.0 1.0	0.5 1.0 1.0	1.0 1.0	1.00			,				'n		6%of dia Ma	×	C2,R3,S3					*		Material is	free from	Radioacti	ive contan	ination					
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	To the state of th					("ID_EOEED3F086634A0BAF753863786	("ID_EUEED3F0B6634ADBAF7S3E83F86	4. The material is comply with ROHS (Pb,Cd,Hg,Cr+6) permissible limits,	is comply with ROHS (Pb,Cd,Hg,Cr+6) permissible limits.	y with ROHS (Pb,Cd,Hg,Cr+6) permissible limits.	№ (РЬ,Cd,Hg,Cr+6) permissible limits.	J,Hg,Cr+6) permissible limits.	permissible limits.	ble limits.	3.50					1									1	X1.0.	LL	1		1							
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