Other Remarks Checked By Checked By Checked By
MIX-UP TEST Verified By Mobile Spectro /X-Ray Gun/Spark Test If Required in TDC /Customer) Accepted Rejected Rejected
TDC/Customer STD SSB/TDC/ Mill Tc No. Mill Tc Date Verified By: (If Required in TDC/Customer) の F1001 Re1 1200つ でもいいが かまれらり
Test Certificate verified for Each Heat no: Available & Ok Not Available Not Conforming
UPSETIBILITY TEST (AS PER IS 10167):
DECARB LEVEL: [AS PER IS 6396 / ASTM E1077] Specified 0, 60 Hry (If Required in TDC / Customer) Observed PD 0, 7_ FD
REDUCTION RATIO : Specify 子: BLOOM SIZE・ つ <i>o のパ</i> つの REDUCTION RATIO : セ o・ スラ :) (If Required in TDC /Customer) As Per Mill TC
VISUAL: Surface Condition 100% Bars Checked o.K No(Pbyt、CプロCド、CAL(サガネ) (ii) Heat No. 100% Bars Checked o.K (タエミジン) (iii) Color Code. 100% Bars Checked o.K (ソの200 い + のかい)
As Rolled Hardness (BHN (Max / Min) 161 163 165 167
MECHANICAL PROPERTIES: (If Required in TDC /Customer) MECHANICAL PROPERTIES: (If Required in TDC /Customer) U.I.S N/mm2 /MPA Specified 1つからチャゥ ラウ。 Observed 1258 1632 14つ フをいって
725 II0 735-32 145-31 74- 3 73- 25
955 90
INCLUSION RATING (IS 14163 /ASTIN: E45A OR REQUITRED BY CUSTOMER) A
ULTRASONIC TEST (AS PER ASTM A388): Mill Tc
Micro structure As Rolled: Micro structure As Rolled: Mill Tc Fナア SSB デナア
(ii) Dendrite structure ut sample: OK (iii) Step Down Test Sample: (IS4075 or as per customer)
Steel Supply Condition:
Gas Content (PPM): As per Mill Tc Min Go To To Max 720 725 720 Value 64.3 1.2 15.3
Bar Size (As per Wil) Qty:10 % Of Total Heat Diameter/Section Size (in min) 9 10 11 12 Sixo 1 9.9 (9.9 49.9 49.5 49.7 49.7 49.7 49.7 49.7 49.7 11 12
0 (1000)
RAW MATERIAL INCOMING