15 15 15 15 15 15 15 15	RAW MATERIAL INCOMING INSPECTION REPORTS	D.C. No. :- F/05/01 Issue no. :- 01, 01. Rev. no > 02 , 11	7,2018
Control Cont	THO SCIENCE SUPPLIER: - SOMM HAET NO: - SURIT INVOICE NO		
Committee Comm	The second of th	E. 31/2/26	
17.3 1.5 A.1.5 C.1.5 A.2.5 C.1.5 A.2.5 C.1.5 A.2.5	Process /Mig Route DSF + EOF - LSF -		
	1 0 7 7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		1 %
13 13 13 13 13 13 13 13	0.13 1.0 0.15 0.05 0.800 0.020 - 5		1-
10 10 10 10 10 10 10 10	0.100 1.30 0.00 0.00 0.00 0.00 0.300		0.00
10 10 10 10 10 10 10 10	200 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		
Continued Cont	10 Value 10 142		
Concessed 1			
Section Sect	Diameter/Section Find C		
Control PANIS Control Contro	Bar Checked	12	
Consert (PMM) As per Mail E	60.1 60.3 60.2 60.4 60.1 60.2 60.0 60.0 Co.2 Co.		
See Supply Condition:	TOUR TOUR ACCORDANCE	لسسلاف	
Seed Supply Combilition March 1/30 2/5 5/5 5/5 1/37	102		
	Man		
March 79th 1-57 5-52			
MACCIO Distantial sounderes Sample (ASSM SEE) at an approximation \$2_ 8.5 C2 CMAC	Mill Tc (79'r) 1.5.2		
MACCIO Distantial sounderes Sample (ASSM SEE) at an approximation \$2_ 8.5 C2 CMAC			
March Section Sectio	Steel Supply Condition:		
Denotine structure of sample: 32			
Denotine structure of sample: 32			
10 Denofites structure of sample: S2_ R. C.	MACRO (I) Internal soundness Sample: (ASTM E381 or as per customer) 52 R.3 CZ COAC		
Sup Devm Test Sample (154075 or 25 per customer)	Value Obs.		
Supplementary Supplementar	tiny Denuntite structure 01 sample: 32 R2 C2		
Mile State Continue As Rolled: Microstance (15 States) ASTINE (45A OR REQUINED BY CUSTOMER) INCLUSION MATINE (15 States) ASTINE (45A OR REQUINED BY CUSTOMER) Court Specific Any Astine Asti	full Care D. T.		
ULTRACHEC TEST (ASPERASTM ASSES) Section			
UUTRASONIC TEST (AS FER ASTM ASSIS) SINCE	Micro structure As Rolled ;		
UURACONC TEST (AS PER ASTM RESS)	Micro succordie : (or as per customer)		
ULITRACONC TEST (AS SERASTIM ASBI) Months			
INCLUSION RATING 15 1415 ASTM. E45 A OR REQUIRED BY CUSTOMER! D	——————————————————————————————————————		
NCCUSION BATING \$ 2455 /ASTM E454 OR REQUIRED BY CUSTOMER			
INCLUSION RATING 15 1415 ASTM. E45 A OR REQUIRED BY CUSTOMER! D	ULTRASONIC TEST (AS PER ASTM A388):		
A B C D D			
Sulphide Aluminate Silote Oxide Oxid			
TK TK TK TK TK TK TK TK		DS	
Court Specific April 2.0 1.5 2.0 1.0 0.5 0.5 1.0 0.5 0.5 0.0 0.0 0.5 0.5 0.0 0.5 0.5 0.0 0.5 0.5 0.0 0.5 0.5 0.0 0.5 0.5 0.0 0.5 0.5 0.5 0.0 0.5		U TV	
Mill to 1.0 1.5	Cust Social Annual Control of the Co	1 16	
SSB 1 - 0 - 5 5 - 5 0 - 0 0 - 0 0 - 5 0 - 5			
Sec.			
DOWN'N HABDRAIDTY 15-3866 /STMA255 15-326			
MSTANELIZ IS-3478 MSTANELIZ MSTAN			
DONINY HADDEAPILTY 15-3868 /ASTMA255 15-38.8 15-			
Security	(ASIMELIZ / 15-4748)		
15-388 /ASTMA255 Specified 34-V1 SSZ35/RQ - 0.5 Sp 0.5 RQ - 3-9 Sp 12 Sq 0.5 Sp 0.5 RQ - 12 Sq 0.5	IOMINY HARDENBILTY Distance (5 5 to 15 90 sec 30		
As per required by Customer MIT			
MECHANICAL PROPERTIES: (if Required in TDC /Customer) MECHANICAL PROPERTIES: (if Required in TDC /Customer) MECHANICAL PROPERTIES: (if Required in TDC /Customer) As per ils:1698/ ASTM A 270 As per ils:1698/ ASTM A 270 As per ils:1698/ ASTM A 270 MINACY VALUE (MARKY IZOD GUServed II 140 = 7456 43.5 M/mm² As Rolled Hardness (BNH Mark Min) (If Required in TDC /Customer) WISUAL: (1) Surface Condition (10) Surface Condition (1	(As per required by Customer) Mill Tc 49.2 32.9 30.5 22.4 25 21.8 22.4		
Name	Observed 40 33 30 26 24 22 21		
Name	TOTAL CONTROL ACTION AC	7	
Name And As Rolled Hardness Specified Name And As Rolled Hardness	HTC VC N/mm2 INADACT VALUE INAD		
Specified Logo-1936 73.5 Mg 8.5 mg) As Rolled Hardness (BHN (Max / Min) (If Required in TOC /Customer) VISUAL: (I) Surface Condition (II) Heat No. (II) Heat No. (III) Color Code. (IV) Heat No. (IV) Surface Condition (IV) Heat No. (IV) Heat No. (IV) Color Code. (IV) Color Code. (IV) BLOOM SIZE - QOON 200 REDUCTION RATIO: IV 1.5; (If Required in TOC / Customer) As Per Mill TC DECARB LEVEL: (IV) [AS PER IS 6396 / ASTIM E1077) DECARB LEVEL: (IV) [AS PER IS 10167]; Specified Or Each Heat no: Available & Ok Not Available Not Conforming Toc / Customer STD (IV) Required in TOC / Customer) IV) TOC / Customer STD (IV) Required in TOC / Customer) ASSIMDLY Verified By Mobile Spectro // Ray Gun/Spark Test (IV) Required in TOC / Customer (IV) Required in T	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
As Rolled Hardness (BHN (Max / Min) (If Required in TDC /Customer) VISUAL: (I) Surface Condition (II) Heat No. (III) Heat No. (III) Color Code. (IV)	specified 1030-1370 7.35 min & smin & SJMIN		
Surface Condition 100 % Bars Checked 100 % Ba	Observed 11:40-756 959.843 123.78:1 305		
Surface Condition 100 % Bars Checked 100 % Ba			
VISUAL: (i) Surface Condition 100 % Bars Checked Old 100 % Bars Che	AS NOTICE 1181 UTC 1/8 1/1 1/21		
VISUAL: (i) Surface Condition (ii) Heat No. (iii) Color Code. (iv) Color Code. (iv) Bars Checked (iv) Color Code. (iv) Bars Checked (iv) Code Code. (iv) Code Code. (iv) Bars Checked (iv) Code Code. (iv) Code Code. (iv) Bars Checked (iv) Code Code. (iv) Code Code. (iv) Bars Checked (iv) Code. (iv) Code. (iv) Bars Checked (iv) Code. (iv) Code. (iv) Bars Checked (iv) Code. ((Brite (Iviax / Iviiii)		
(i) Surface Condition 100 % Bars Checked OL	(Ir kequirea in TDC /Customer)		
(ii) Heat No. 100 % Bars Checked Old (iii) Color Code. 100 % Bars Checked Old (iii) Code.	VICIAL		
(ii) Heat No. 100 % Bars Checked (iii) Color Code. 100 % Bars Checked (iv) Code. 100 % Bars Checked (i	100 of Paris Charlest		
REDUCTION RATIO: Specify BLOOM SIZE - QOOD QOO REDUCTION RATIO: 14.15; (If Required in TDC /Customer) As Per Mill TC DECARB LEVEL: (AS PER IS 6396 / ASTM £1077) Specified Or 60 from (Yla X) (If Required in TDC /Customer) Observed PD O-QO FD UPSETIBILITY TEST (AS PER IS 10167); Ok Test Certificate verified for Each Heat no: Available & Ok Not Available Not Conforming TDC / Customer STD SSB/TDC / Mill Tc No. Mill Tc Date Verified By: Off Not Required in TDC /Customer) With Required in TDC /Customer Off Not Ray Gun/Spark Test If Required in TDC /Customer Rejected Rejected Other Remarks	(i) Surface Condition		
REDUCTION RATIO: Specify BLOOM SIZE - Q Q Q Q Q REDUCTION RATIO: 14 15; If Required in TDC /Customer) As Per Mill TC DECARB LEVEL: (AS PER IS 6396 / ASTM E1077) Specified Or 60 67 M (Max.) UPSETIBILITY TEST (AS PER IS 10167); Observed PD O-Q FD UPSETIBILITY TEST (AS PER IS 10167); Ok Test Certificate verified for Each Heat no: Available & Ok Not Available Not Conforming (If Required in TDC / Customer) OF 1001 R3 Respected (If Required in TDC / Customer) OF 1001 R3 Respected (If Required in TDC / Customer) RSSD/TDC/ RRAY Gun/Spark Test (If Required in TDC / Customer) Rejected Rejected Rejected Rejected	100 M Park Charled		
DECARB LEVEL: (AS PER IS 6396 / ASTM E1077) Specified Or 60 mm (May)			
Mequired in TDC / Customer As Per Mill TC	MANUFITE DAMA SAN SENTITION BATTON ILL. ISAN		
DECARB LEVEL: (AS PER IS 6396 / ASTM E1077) Specified Or 60 6777 (Ma K) (If Required in TDC / Customer) Observed PD O-&O FD UPSETIBILITY TEST (AS PER IS 10167): Ok Test Certificate verified for Each Heat no: Available & Ok Not Available Not Conforming Not Conforming TDC / Customer STD If Required in TDC / Customer) Of 100 R3 ASSOCIARS TEST If Required in TDC / Customer) Other Remarks Other Remarks	REDUCTION RATIO: Specify BLOOM SIZE - X QQ N ZQQ REDUCTION TOUTS . 14 (12)		
DECARB LEVEL: (AS PER IS 6396 / ASTM E1077) Specified Or 60 6777 (Ma K) (If Required in TDC / Customer) Observed PD O-&O FD UPSETIBILITY TEST (AS PER IS 10167): Ok Test Certificate verified for Each Heat no: Available & Ok Not Available Not Conforming Not Conforming TDC / Customer STD If Required in TDC / Customer) Of 100 R3 ASSOCIARS TEST If Required in TDC / Customer) Other Remarks Other Remarks	(If Required in TDC /Customer) As Per Mill TC		
DECARB LEVEL: (AS PER IS 5338/ASIM ELUT) Observed PD O · & O FD	MON		
UPSETIBILITY TEST (ASPER IS 10167); Observed PD O-&O FD	DECARB LEVEL: (AS PER IS 6396 / ASIM ELDI//)		
Test Certificate verified for Each Heat no: Available & Ok Not Available Not Conforming TDC / Customer STD If Required in TDC / Customer Not Conforming	Observed IPD I O. O.O IFD		
Test Certificate verified for Each Heat no: Available & Ok Not Available Not Conforming TOC / Customer STD Ilf Required in TDC / Customer) Not Conforming SSB/TDC/ Mill Tc No. Mill Tc No. Mill Tc Date Verified By: Verified By: Not Conforming Not Conforming Verified By: Verified By: Not Conforming Not Conforming Not Conforming Verified By: Verified By: Not Available & Ok Not Available Not Conforming			
Test Certificate verified for Each Heat no: Available & Ok Not Available Not Conforming TOC / Customer STD Ilf Required in TDC / Customer) Not Conforming SSB/TDC/ Mill Tc No. Mill Tc No. Mill Tc Date Verified By: Verified By: Not Conforming Not Conforming Verified By: Verified By: Not Conforming Not Conforming Not Conforming Verified By: Verified By: Not Available & Ok Not Available Not Conforming	HIGHTION TO TEST (ACODE IS 10167).	N. Salar	
Test Certificate verified for Each Heat no: SSB/TDC/ Mill Tc No. Mill Tc Date Verified By:	Oracitolati 1 (2) (Ro Feb 13 10 109)	Alberta de la companya della companya de la companya de la companya della company	
Toc/Customer STD If Required in TDC /Customer SSB/TDC/ Mill Tc No. Mill Tc Date Verified By: Mix.up TEST Verified By Mobile Spectro /X-Ray Gun/Spark Test If Required in TDC /Customer Accepted Rejected			
TDC / Customer STD SSB/TDC / Mill Tc No. Mill Tc Date Verified By: CIT If Required in TDC / Customer) QF OO RC3 Rejected Werkfied By Mobile Spectro / X-Ray Gun/Spark Test If Required in TDC / Customer) Rejected Other Remarks Rejected Rejected	Not Conforming Available & Ok Not Available Not Conforming	The state of the s	
Sabitive State Sabitive S	SALVETHICATE VERIFIED TOT EACH NEW INV.		
Sability	A CONTRACTOR OF THE PROPERTY O		
MIX-UP TEST Ver/lied By Mobile Spectro /X-Ray Gun/Spark Test If Required in TDC /Customer Accepted Rejected Other Remarks			
MIX-UP TEST Verified By Mobile Spectro /X-Ray Gun/Spark Test (If Required in TDC /Customer) Accepted Rejected Other Remarks	95001.000 001/2/2		
(If Required in TDC /Customer) Accepted Rejected Other Remarks	W 1001 10		
(If Required in TDC /Customer) Accepted Rejected Other Remarks			
Other Remarks	그리는 그 그렇게 하면 하는 것이 되었다. 그는 이 사람들은 그리고 있는 것이 없는 것이었다면 없어요.		
Other Remarks			
	Accepted		
	Other Description		
Approved Re / N			
unecked By	Checked By C 9 Approved By	41	