

SLR Metaliks Limited

Sy.No.632, Narayanadevarakere, H.B.Halli, Tq. Bellary District, 583 222



TEST CERTIFICATE

CUSTOMER NAME		PROCESS ROUTE		BLOOM SIZE (mm)		SUPPLY CONDITION		TC NO.		DATE																		
M/S SSB ENGINEERING		MBF-EOF-LRF-VD-CCM-EMS-AMLC-RMS		200x200		As Rolled		24121573		30.12.2024																		
CUSTOMER SPECIFICATION		HEAT NO. 52869		GRADE 16MnCr5		REDUCTION RATIO 14.15:1		LENGTH (mm) 5500 TO 6000MM		COLOUR CODE Half Pink Half Green																		
Graziano Specifications QF1001, Rev No.02, Dtd: 12.05.2020		60 DIA		16MnCr5		14.15:1		5500 TO 6000MM		Half Pink Half Green																		
I. CHEMICAL COMPOSITION																												
%	C	Si	Mn	P	S	Cr	Mo	Ni	Al	Absol	V	Ti	Cu	B	Nb	Ca	As	Sb	Su	Pb	W	Bi	Co	Zr	H2 (ppm)	N2 (ppm)	O2 (ppm)	
Min	0.130	0.150	1.000	-	0.015	0.800	-	-	0.020	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	60.0	-	-
Max	0.180	0.400	1.300	0.020	0.030	1.100	0.100	0.300	0.050	-	-	-	0.300	0.0005	-	0.0020	-	-	-	-	-	-	-	-	2.50	120.0	20.0	-
Actual	0.166	0.250	1.260	0.017	0.020	1.064	0.008	0.017	0.028	0.023	0.006	0.0027	0.021	0.0004	0.0012	0.0005	0.0010	0.0012	0.0011	0.00010	0.0001	0.0004	0.0068	0.001	1.18	82.5	15.1	-
II. PHYSICAL PROPERTIES												III. JOMINY HARDENABILITY (in HRC)																
TENSILE PROPERTIES (Quenched & Tempered) (ASTM E8)												HARDNESS																
IMPACT TEST (Charpy) (IS 1757) (Quenched & Tempered)												As Rolled (HUN)																
UTS (N/mm ²)												J1.5																
8												J5																
1030												J10																
1370												J15																
1068												J20																
16.9												J25																
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