

ARORA IRON & STEEL ROLLING MILLS (P) LTD.

DHANDARI KHURD, NEAR PHASE-VII, FOCAL POINT, LUDHIANA- 141 010.

Website: www.arorairon.com



UNIT-I

TEST CERTIFICATE TEST CERTIFICATE ACCORDING TO EN10204 TYPE 3.1

Customer Address:						Material			Billet Route					rtificate	No.	2024-25/0029774				
M/S- S.S B. ENGINEERS PVT.LTD. 133,MATSYA INDUSTRIAL AREA							ss Rou			EAF-LRF-VD-CCM-AMLC-EMS-RM				Date			18-03-2025			
						Specification				SSB-MTS-01 REV 02, DATE:-28.6.2017 DANA Spec. Q.F. 1001 - R3, Dated-				Invoice	No.					
	-RAJASTH					U	N I -		14.06.2	024		_,		Weight	(MT.)		1			
PIN COD	DE NO.301	030	,			Heat No. Grade				A34210 ,					Input/Billet Size			200X200 MM		
					Supply Size			1	C40 (Cr) - 56 MMØ - AS HOT ROLLED BLACK+WHITE LINE -				Reduction Ratio No's of Pcs No's of Bundle Length Size			16.25:1 (Spec-7:1 min) 192 9				
										TES	T RE	SULT	Γ	1-48						
	Au.						C	HEMI	CAL A					IS 8811	١.					
	Min	0.370	Mn% 0.500	Si% 0.150	5%	P%	Cr%	Ni%	Mo%		Al%	Cu%		Ca%	<u>' </u>	T .	T .	Τ.	AL/NZ R	
Spec	Max	0.440	_			0.035	0.280	-	·		0.020								2.10	
Ach	hieved	0.435	_	-	-	0.033	0.320		-	0.002			0.0005	0.0010	·		_ ·	· .		
		_	,	1	/	-	-	,	,	,	1	,	0.0003		Ŀ	·	<u></u>		3.25	
Dist	tance		_	_		IOMI	NY H	ARDE	NABIL	TY TE	ST (IS	:3848	, ASTN	, 1 A255,	SAE J4	106)				
Spec.	Min	+-	 	-		-		-											1	
(HRC)	Max							+		-										
Achiev	red (HRC)						1710	ALC: N				_					-	-		
							12.0								-		150			
		T		IS:	1608/AS	STM A3	70		Me	chani	cal Pr	opert	ies		THE	The second				
					t Condit							IS:17:	57			ASTM A255	1	IS:1500	,	
Parameters Tensile Yield			Florestine 5 t					400					A3111 A233	75.1500						
		Strength		Strength		Elongation			iction rea		Impact Strength Charpy U-notch			The same	D.I. Value		Surface Hardness		dness	
		(Mpa)		(Mpa)		(%	(%)		6)		Ch	arpy U- Joule)			11		As Rolled			
Spec. —		Min 700 Max 840 eved 773		-		15			5	وتاريع	The second second		in the		(Inch)	(mm)	(BHN)			
Achie	ieved							7.		25 J min			חוח	2	-		260			
		The state of the s	,,	34	10	16.	.8	1		1		37 J		1	-		12000	187/20	7	
																		-		
	511				100			100	Me	etallu	rgical	Resul	ts	6						
		Inclu	sion Ra	ting (IS	: 4163 /	ASTM	: F454	/ IK Ch		etallui			1				r was	1		
arametei	ers	Inclu	sion Ra	ting (IS WOR	: 4163 /	'ASTM	: E45A VG	/ JK Chi		etallui	G	rain Siz	e			oth of		15	-	
arametei	Туре	A		WOR B	RST FIELD	' ASTM D RATIN	: E45A VG	/ JK Chi	art)	S	Gi IS	rain Siz S 4748 ,	re /	15	Decarb	urization	M	licro Struc	ture	
arametei	Type Series	A Thin	Thick	WOR B Thin	Thick	D RATIN C Thin	VG Thick	D Thin	art)	etallui DS	Gi IS AS	rain Siz	re /	IS Compl	Decarb 6396/A	urization ISTM E1077	M	licro Struc	ture	
pec.	Type Series Min	Thin -		WOR B	RST FIELD	D RATIN	VG	D	art)	S	Gi IS AS	rain Siz S 4748 / TM E11 (No.)	re /	IS Compl	Decarb 6396/A	STM E1077 Partial	M	licro Struc	ture	
	Type Series	A Thin	Thick	WOR B Thin	Thick	C Thin	VG Thick	D Thin	art) Thick	DS	Gi IS AS	rain Siz S 4748 / TM E11	re /	IS Compl Not Allo	Decarb 6396/A ete	Urization USTM E1077 Partial 0.6% of the nominal diameter with	R	S		
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