

SLR METALIKS LIMITE

Sy.No.632, Narayanadevarakere, H.B.Halli, Tq. Bellary District, 583 222



TEST CERTIFICATE

M/S SSB ENGINEERS PVT.LTD. CUSTOMER SPECIFICATION CUSTOMER NAME Refer Remarks MBF-EOF-LRF-VD-CCM-EMS-AMLC-RMS HEAT NO 54448 PROCESS ROUTE 16MnCr5 GRADE 80 DIA (mm) BLOOM SIZE (mm) REDUCTION RATIO :200x200 7.96:15500 TO 6000 LENGTH SUPPLY CONDITION As Rolled PINK + GREEN COLOUR CODE QUANTITY (MT) 25030196 TO NO 17.310 SE24Y-16461 INVOICE NO. BUNDLE 10 JH05DJ0699 VEHICLE NO 05-Mar-2025 DATE

													7				THE PERSON NAMED IN										_
		ÿ.	e limits	missibl	6) peri	g,Cr+	o,Cd,H	HS (Pt	ith RO	mply w	al is co	The material is comply with ROHS (Pb,Cd,Hg,Cr+6) permissible limits.	6. The						0	ude - ₪	739 Gre	r IS 37	1. Dimension tolerence: as per IS 3739 Grade - 1	lerenc	nsion to	l. Dime	
																									RKS	6. REMARKS	6
									ı	OK) B	C2R2S2		0.23	ò		,		'	- -	0.0	0.0 1.0	0.0	0.5 0.0	0.0	Actual 1.0	A
	on	aminati	Material is free from radioactive contamination	adioact	from 11	is free	aterial	М	v		lax	C2,S3,R3 Max		0.60mm Max	5-8				1	'	0 1.0	0.5 1.0	0,5	2.0 1.0	1.5	Spec 2.0	CO.
ınd OK	100% Bars checked for Mix-Up by PMI & Spark - Found OK	MI & Sp	p by Pl	Mix-U	ked for	rs chec)0% Ba	10		(IS 4075)		(ASTM E-381)		ASTM E-1077	E112)	स्य	0+S	0	ß		н	н	ㅂ	Т Н	H	H	100
surface	100% Bars Checked by MPI & Material is free from surface defects	erial is t	& Mate	у МРІ	cked by	rs Che	100% Ba defects	10 de						(mm)						DS	ם		C	В	Α		1. 631
		Ж	100% Bars Checked by UT - Found OK	- UT - 1	cked by	rs Chec	10% Ba		UPSET	STEP		MACRO- STRUCTURE		TOTAL	GRAIN SIZE	S G	G 602)	DIN RATING (As Per DIN 50602)	DI (As P		-	ATING	(ASTM E45)	INCL			
	5										TESTS	5. OTHER TESTS	Ċī											РНҮ	4. METALLOGRAPHY	META	4
'	<u> </u>	· 	<u>'</u>	<u>'</u>	20.7	22.2	24.1 2	26.1 2	30.6	37.7	42.7	Actual	1	0	165-170	Actual		37.1		54.2	Ćι	15.3	1159		1042	Actual	N.
	'		•	1	26.5	27.5	29.0 2	:31.5	35.5	39.0	44.0	Max	1		260	Max		, ,	. 5				1370	1:	,	Max	7
•	'	'	'	-	20.0	21.0	22.5	25.0 2	29.0	35.0	39.0	Min	'			Min		25	10	2		00	1030	1	735	Min	-
		1	1		J30	J25 .	J20 ,	J15	J10	IJ5	J1.5			ed)	As Rolled (BHN)		2mm)	(Charpy) (V-Notch 2mm) (RT) Joules	(Charpy)	% RA		% EL	UTS Mpa	۷d	YS MPa		
	-				3848)	RD: IS	ANDA	JOMINY DISTANCE UNIT: mm (STANDARD: IS 3848)	UNIT:	TANCE	NY DIS	IMOL		HARDNESS	HAR		Pered)	IMPACT TEST (Quenched & Tempered) ASIM E23	IMP (Quench		M A370	PERTIE d) AST	TENSILE PROPERTIES (Quenched & Tempered) ASTM A370	TENSII ched &	(Quen		
				11			HRC)	3. JOMINY HARDENABILITY (in HRC)	NABILI	HARDE	ANIM	3. JC											IES	OPERT	2. PHYSICAL PROPERTIES	PHYSI	2
12.4	90.2	1.43	2.880	0.001		0.0001	.0001 0	0.0010	0 8000.	0.0001).0020 ເ	$0.020 0.0004 \\ 0.0008 0.0005 0.0020 \\ 0.0001 0.0008 \\ 0.0010 \\ 0.0001 0.0001 \\ 0.0005 \\ 0.0052$	4 0.0008	0.000		0.006 0.0027	0.021 0.0	0.026	6 0.016	0.006	21 1.006	.3 0.021	10 0.013	20 1.210	0.168 0.220	Actual 0.	A
20.0	120:0	2.50	ı	(-	1	1	ı	'	0.0010	1	0.0005	0.300	<u>'</u>		10.050	0.300	00 доо	30 1.100	0.030	00 0.020	00 1.300	0.180 0.400	Max 0.	_
ı	60.0	,	2.100	(,	'	1	1	,	'	,	1		1 =	i i	1	,	0.020	•	- 0	0.800	0.015	-	50 1.000	0.130 0.150	Min 0.	_
O2 (ppm)	(ppm)	H2 (ppm)	AIN2 Ratio	Zr	လ	Bi	W	Pb	uS;	d.B	As	Ca	Nb	B	i Cu	V Ti	Alsol 1	Al	Ni	Mo	Ç.	ß	пР	Mn	IC Si	%	
																		"					TION	MPOSI	1. CHEMICAL COMPOSITION	CHEM	_
6600	GEOOGGOTTO			L			F				-	DOOD TO GOOD	000	T:06.T	_	ATC OO		TOTATTO		_			Catalana	100101			_

Doc.No:IMSR/QA/70,R	
R/QA/70,Rev No.01.Rev Date:24.04.2024	Prepared By

Arshad Khan

A Mass

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Reviewed & Issued By

Praight Angadi Authorised Signatory

Baghanth B

14 06 2024

7. Material is conforming to the customer specification.
8. Inspection Certificate as per ENI0204:2004, type 3.1

9. Cust Spec As per mail dtd 18.03.2021 From Mr. Panchanan Mishra. QF 1001, Rev3, Dtd

3. Banding is Ok As per UNI 8449:1983 Grade IV.

Microstructure: Uniform Ferrite + Pearlite

TRS (P.

4. 100% MPI done as per ASTM E1444-12 & found Ok.
 5. 100% UT done as per ASTM A388 & found Ok.

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