CUSTOMER NAME & : M/s S.S.B ENGINEERS (P) LTD. CERTIFICATE No. : AM24CC07399

**ADDRESS** 133, M.I.A. ALWAR - 301030 **ULR No.** : CC228624000007399F

(RAJASTHAN) - INDIA ENVIRONMENTAL : TEMPERATURE (20  $\pm$  5)°C CONDITIONS HUMIDITY (60  $\pm$  20) % RH

CALIB. PROCEDURE : AM-WI-37M

ITEM DESCRIPTION : BENCH CENTER CALIB. PERFORMED AT : SITE

Sr. No. / ID No. SSB/BC/03 RECEIPT DATE : 18/12/2024 MAKE / MODEL : LUTHRA CALIBRATION DATE : 18/12/2024 : 700 X 200 mm : 17/12/2025 **RANGE / SIZE** SUGG. DUE DATE **LEAST COUNT** : N/A **ISSUE DATE** : 20/12/2024 **SATISFACTORY** LOCATION CONDITION ON RECEIPT

### TRACEABILITY: -

STANDARDS USED FOR CALIBRATION ARE TRACEABLE TO NATIONAL OR INTERNATIONAL STANDARDS THROUGH NABL ACCREDITED LABORATORY.

\_\_...

# MASTER(S) USED FOR CALIBRATION: -

Sr. No.	ITEM No.	DESCRIPTION	CALIB. DUE DATE	CERTIFICATE No.	CALIBRATED FROM
1	SM004	PARALLEL TEST MANDREL	26/06/2026	TI/F/TM/003/24	TANSON INSTRUMENT, FBD.
2	AM/DI 004	DIAL TEST INDICATOR	04/11/2025	AM24CC06220	ACCURATE MEASUREMENTS, DELHI

### I. MECHANICAL DIMENSION - BASIC

CENTRES w.r.t. GUIDEWAYS

## **OBSERVATIONS**

Sr. No.	PARAMETER 	STANDARD	OBSERVED VALUE	, (± μm)
1 CO- <i>i</i>	AXIALITY OF CENTER	10 μm	4 μm	8.0
2 PAR	ALLELISM OF AXIS OF	20 μm	7 μm	5.3

NOTE:- CO-AXIALITY AND PARALLELISM OF AXIS OF CENTRES Calibrated AT 600 mm.

**REMARK: - CALIBRATED AS PER IS: 5980** 

\*\*\*END OF CERTIFICATE\*\*\*

Calibrated By: - (Vikas Sharma, Calib. Engg.)

Approved By : - (S. Kaushik, QM)

Uncertainty at 95.45% C.L, k=2

NOTE:-

- 1 The calibration result reported in this certificate are related to item (s) calibrated & is valid at the time of and under stated condition of measurement.
- ${\bf 2}\ \ {\bf This}\ certificate\ should\ not\ be\ reproduced,\ expect\ in\ full,\ without\ our\ prior\ permission\ in\ writing.$
- 3 Calibration done by the laboratory is meant for scientific and industrial purpose only.

ACCURATE MEASUREMENTS, PLOT NO. 103, D BLOCK, MEETHAPUR EXTENSION, BADARPUR, NEW DELHI - 110044

E-Mail: accurate2@gmail.com; Mob. No. 9818166269, 9811826626

ISSUE/REVISION NO.: 04/04 REVISION DATE: 01/05/23

CUSTOMER NAME & : M/s S.S.B ENGINEERS (P) LTD. CERTIFICATE No. : AM24CC07398

**ADDRESS** 133, M.I.A. ALWAR - 301030 **ULR No.** : CC228624000007398F

(RAJASTHAN) - INDIA ENVIRONMENTAL : TEMPERATURE (20  $\pm$  5)°C CONDITIONS HUMIDITY (60  $\pm$  20) % RH

**CALIB. PROCEDURE** : AM-WI-37M

ITEM DESCRIPTION : BENCH CENTER CALIB. PERFORMED AT : SITE

Sr. No. / ID No. 86368/SSB/BC/02 RECEIPT DATE : 18/12/2024 MAKE / MODEL LUTHRA CALIBRATION DATE : 18/12/2024 700 X 200 mm : 17/12/2025 **RANGE / SIZE** SUGG. DUE DATE **LEAST COUNT** N/A **ISSUE DATE** : 20/12/2024 **SATISFACTORY** LOCATION **CNC SHOP FLOOR** CONDITION ON RECEIPT

TRACEABILITY: -

STANDARDS USED FOR CALIBRATION ARE TRACEABLE TO NATIONAL OR INTERNATIONAL STANDARDS THROUGH NABL ACCREDITED LABORATORY.

## MASTER(S) USED FOR CALIBRATION: -

Sr. No.	ITEM No.	DESCRIPTION	CALIB. DUE DATE	CERTIFICATE No.	CALIBRATED FROM
1	SM004	PARALLEL TEST MANDREL	26/06/2026	TI/F/TM/003/24	TANSON INSTRUMENT, FBD.
2	AM/DI 004	DIAL TEST INDICATOR	04/11/2025	AM24CC06220	ACCURATE MEASUREMENTS, DELHI

#### I. MECHANICAL DIMENSION - BASIC

CENTRES w.r.t. GUIDEWAYS

## **OBSERVATIONS**

Sr. No.	. PARAMETER	STANDARD	OBSERVED VALUE	Uncertainty at 95.45% C.L, k=2 (± μm)
1	CO-AXIALITY OF CENTER	10 μm	6 μm	8.0
2	PARALLELISM OF AXIS OF	20 μm	8 µm	5.3

NOTE:- CO-AXIALITY AND PARALLELISM OF AXIS OF CENTRES Calibrated AT 600 mm.

**REMARK: - CALIBRATED AS PER IS: 5980** 

\*\*\*END OF CERTIFICATE\*\*\*

Calibrated By: - (Vikas Sharma, Calib. Engg.)

Approved By : - (S. Kaushik, QM)

NOTE:-

- 1 The calibration result reported in this certificate are related to item (s) calibrated & is valid at the time of and under stated condition of measurement.
- ${\bf 2} \ \ {\bf This} \ certificate \ should \ not \ be \ reproduced, \ expect \ in \ full, \ without \ our \ prior \ permission \ in \ writing.$
- 3 Calibration done by the laboratory is meant for scientific and industrial purpose only.

**ACCURATE MEASUREMENTS**, PLOT NO. 103, D BLOCK, MEETHAPUR EXTENSION, BADARPUR, NEW DELHI - 110044

E-Mail: accurate2@gmail.com; Mob. No. 9818166269, 9811826626

ISSUE/REVISION NO.: 04/04 REVISION DATE: 01/05/23

PAGE 1 OF 1

CUSTOMER NAME & : M/s S.S.B ENGINEERS (P) LTD. CERTIFICATE No. : AM24CC07397

ADDRESS 133, M.I.A. ALWAR - 301030 ULR No. : CC228624000007397F

(RAJASTHAN) - INDIA ENVIRONMENTAL : TEMPERATURE (20  $\pm$  5)°C CONDITIONS HUMIDITY (60  $\pm$  20) % RH

CALIB. PROCEDURE : AM-WI-37M

ITEM DESCRIPTION : BENCH CENTER CALIB. PERFORMED AT : SITE

Sr. No. / ID No. 23618/SSB/BC/01 RECEIPT DATE : 18/12/2024 MAKE / MODEL LUTHRA CALIBRATION DATE : 18/12/2024 600 X 300 mm : 17/12/2025 **RANGE / SIZE** SUGG. DUE DATE **LEAST COUNT** N/A **ISSUE DATE** : 20/12/2024 CONDITION ON RECEIPT **SATISFACTORY** LOCATION **CNC SHOP FLOOR** 

TRACEABILITY: -

STANDARDS USED FOR CALIBRATION ARE TRACEABLE TO NATIONAL OR INTERNATIONAL STANDARDS THROUGH NABL ACCREDITED LABORATORY.

## MASTER(S) USED FOR CALIBRATION: -

Sr. No.	ITEM No.	DESCRIPTION	CALIB. DUE DATE	CERTIFICATE No.	CALIBRATED FROM
1	SM004	PARALLEL TEST MANDREL	26/06/2026	TI/F/TM/003/24	TANSON INSTRUMENT, FBD.
2	AM/DI 004	DIAL TEST INDICATOR	04/11/2025	AM24CC06220	ACCURATE MEASUREMENTS, DELHI

#### I. MECHANICAL DIMENSION - BASIC

## **OBSERVATIONS**

Sr. No.	PARAMETER	STANDARD	OBSERVED VALUE	Uncertainty at 95.45% C.L, k=2 (± μm)
1	CO-AXIALITY OF CENTER	10 μm	3 μm	8.0
2	PARALLELISM OF AXIS OF	20 μm	7 μm	5.3
	CENTRES w.r.t. GUIDEWAYS			

REMARK : - CALIBRATED AS PER IS : 5980

\*\*\*END OF CERTIFICATE\*\*\*

Calibrated By: - (Vikas Sharma, Calib. Engg.)

Approved By : - (S. Kaushik, QM)

NOTE :-

- 1 The calibration result reported in this certificate are related to item (s) calibrated & is valid at the time of and under stated condition of measurement.
- ${\bf 2} \ \ {\bf This} \ certificate \ should \ not \ be \ reproduced, \ expect \ in \ full, \ without \ our \ prior \ permission \ in \ writing.$
- 3 Calibration done by the laboratory is meant for scientific and industrial purpose only.

**ACCURATE MEASUREMENTS**, PLOT NO. 103, D BLOCK, MEETHAPUR EXTENSION, BADARPUR, NEW DELHI - 110044 E-Mail: accurate2@gmail.com; Mob. No. 9818166269, 9811826626

ISSUE/REVISION NO.: 04/04 REVISION DATE: 01/05/23