



# SLR METALIKS LIMITED

Sy.No.632, Narayanadevarakere, H.B.Halli, Tq. Bellary District, 583 222

## TEST CERTIFICATE



RNS-SIRM

CUSTOMER NAME		PROCESS ROUTE			BLOOM SIZE (mm)		SUPPLY CONDITION		TC NO.	INVOICE NO.	DATE
M/S SSB ENGINEERS PVT.LTD.		MBF-EOF-LRF-VD-CGM-EMS-AMLC-RMS			200x200		As Rolled		250201191	SE24Y-15578	20-Feb-2025
CUSTOMER SPECIFICATION		HEAT NO.	GRADE	SIZE (mm)	REDUCTION RATIO	LENGTH (meter)	COLOUR CODE	QUANTITY (MT)	BUNDLE	VEHICLE NO.	
Refer Remarks		54186	35CRMIN5	80 DIA	7.96:1	5.50 - 6.00	ORANGE	31.180	18	JH05DJ4499	

1. CHEMICAL COMPOSITION																												
%	C	Si	Mn	P	S	Cr	Mo	Ni	Al	-	V	Ti(%)	Cu	B(%)	Nb	Ca(%)	As	Sb	Sn	Pb	W	Bi	Co	Zr	AlN2 Ratio	H2 (ppm)	N2 (ppm)	O2 (ppm)
Min	0.330	0.150	0.800	-	0.015	1.000	-	-	0.020	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2.100	-	60.0	-
Max	0.400	0.400	1.100	0.020	0.030	1.300	0.100	0.300	0.050	-	-	-	0.300	0.0005	-	0.0010	-	-	-	-	-	-	-	-	-	2.50	120.0	20.0
Actual	0.383	0.255	1.050	0.014	0.025	1.265	0.010	0.026	0.028	-	0.007	0.0043	0.017	0.0003	0.0006	0.0007	0.0010	0.0001	0.0002	0.0010	0.0001	0.0001	0.0059	0.001	3.680	1.78	76.2	14.2

2. PHYSICAL PROPERTIES										3. JOMINY HARDENABILITY (in HRC)														
TENSILE PROPERTIES (Quenched & Tempered) ASTM E8					IMPACT TEST -					HARDNESS					JOMINY DISTANCE UNIT: mm (STANDARD: -)									
	YS MPa	UTS MPa	% EL	-		(Charpy) (RT) Joules		As Rolled (BHN)																
Min	685	880	12	-		25		Min	-	-	Min	52.5	52.0	51.0	50.0	47.5	45.5	44.0	42.5	39.5	37.5	36.0	-	
Max	-	1080	-	-		-		Max	210	-	Max	58.0	58.0	57.0	56.0	55.0	54.0	54.0	53.0	50.0	48.0	46.0	-	
Actual	972	1042	22.4	-		84.2		Actual	211-218	-	Actual	57.2	55.1	54.2	53.4	52.2	51.1	48.0	47.1	45.1	40.4	38.1	-	

4. METALLOGRAPHY										5. OTHER TESTS									
INCLUSION RATING (ASTM E45-13)					DIN RATING (As Per DIN 50602)					GRAIN SIZE					TOTAL DECARB (%)				
A	B	C	D	DS	-	-	-	-	-	ASTM E112	ASTM E1077	ASTM E-381	(IS 4075)	-	-	-	-	-	-
T	H	T	H	T	H	H	H	H	H	5-8	0.6% of dia	C2.52, R2 Max	-	-	-	-	-	-	-
Spec	2.0	1.5	2.0	1.0	0.5	0.5	1.0	1.0	1.0	5-8	Max	Max	-	-	-	-	-	-	-
Actual	1.5	0.5	0.5	0	0	0	0.5	0	-	8	0.18	Better Than C2R2S2	OK	-	-	-	-	-	-

6. REMARKS										7. TDS No. 01, Rev No. 01, Rev date 07.03.2021									
1. Dimension tolerance: as per IS 3739 Grade - 1										7. - (Ref Std: DANA QF 1001, Rev 03, Date 14.06.2024)									
2. Microstructure: Uniform Ferrite + Pearlite																			
3. The material is comply with ROHS (Pb,Cd,Hg,Cr+6) permissible limits.																			
4. Material is conforming to the customer specification.																			
5. Inspection Certificate as per EN10204:2004, type 3.1																			

Arshad Khan Prepared By	Grish Reviewed & Issued By	Pranish Angadi Authorised Signatory
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