	SLR Metaliks Limited	Document No.: IMSR/QA/76		
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SLR	QAD	Complaint No.:		24-25/02-14
metaliks		Date :		2.2025
Powered by Passion	8D-REPORT	Issue Date:		2.2025
Complaint Title :	Crack observed on component	loode Date.		
Manufacturing Plant :	SLR Metaliks Limited			
Customer :	M/s SSB Engineers, Alwar			
D1. Problem solving team:	IW/3 COD Eligineers, Alwai			
Team leader :	C M Walvekar, AGM- Quality Assurance.			
Team members :	Harikant Tiwari, Vikram, Neeraj			
D2. Material / Problem Description:	mankani nwan, vikiam, Neeraj			
Heat No.:	53030, 53400, 53401			
Grade :	16MnCr5			
Size :	60mm, 80mm dia			
Supply Condition :	As rolled			
Quantity Supplied :	Aluer			
Complaint Location :	Alwar			
Customer Complaint :	Crack observed on component			
Analysis results:				
60mm, 80mm dia.	SSB Engineers(Alwar), pertaining to the Hea			InCr5, and Size:
	by the customer, cracks were observed in co			
	e quality issue at the customer end and witne	essed the upset crack a	nd collected sam	ples for
investigation.				
SLRM investigation & observations are a				
The defective samples which were recei	ved from the customer were analysed at our			
The defective samples which were recei composition of the samples are matching	ved from the customer were analysed at our g to SLRM supplied heat no. 53030, 53400, \$	53402, Grade: 16MnCr5	Defective samp	ole analysed at
The defective samples which were recei composition of the samples are matching	ved from the customer were analysed at our	53402, Grade: 16MnCr5	Defective samp	ole analysed at
The defective samples which were recei composition of the samples are matching our end and observed surface flaw in the	ved from the customer were analysed at our g to SLRM supplied heat no. 53030, 53400, \$	53402, Grade: 16MnCr5 ut blanks surface was o	 Defective samp pened. This is ra 	ole analysed at
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QA team will be congratulated after implementation of CAPA successfully.

Prakash Angadi