

AARTI STEEL INTERNATIONAL LIMITED



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MANUFACTURER'S OF :- CARBON ALLOYS & SPECIAL STEELS

LOC. NO. 1500-273 COMPANY : TEST CERTIFICATE :- Original :-

M/S.- S.S.B. ENGINEERS PVT. LTD.
PLOT NO.C-158A, M.I.A ALWAR
RAJASTHAN-301030

T.C.NO. 5924 Date :- 20/03/2025 16:48:53
Invoice No. 5806
Truck No. PB10HW-6229

GRADE	SIZE	HEAT NO.	MANUFACTURING ROUTE	COLOUR CODE	SUPPLY COND.N.	QTY. (MT)	NO. OF PCS.
SAE8620 H	80 DIA	8335	E.A.F.+L.F.+V.D.+CCM+EMS	BLUE+WHITE	AS ROLLED	29.210	134

-: CHEMICAL COMPOSITION IN PERCENTAGE :-

	C	Mn	S	P	Si	Ni	Cr	Mo	V	Al	Cu	Sn	Ti	B	Ca
Min	0.1800	0.7000	0.0200	--	0.1500	0.4000	0.4000	0.1500	--	0.0200	--	--	--	--	--
Max	0.2300	0.9000	0.0350	0.0350	0.3500	0.7000	0.6000	0.2500	--	0.0500	0.3000	--	--	0.0005	0.0010
Actual	0.2170	0.8500	0.0230	0.0190	0.2100	0.4470	0.5550	0.1660	0.0100	0.0220	0.1970	0.0060	0.0029	0.0004	0.0006

-: METALLURGICAL RESULTS :-

INCLUSION RATING IS : 4163/JK CHART/ASTM E-45A									Aust.Grain Size ASTM No. (E-112)	7	Gas Content (ppm)	
A		B		C		D						
T	H	T	H	T	H	T	H				O2	
STD	2.0	1.5	2.0	1.0	0.5	0.5	1.0	1.0	Decarb. (MM)	0.14	N2	85
MAX									Micro- Structure	P+F+B	H2	.961
ACTUAL	1.5	0.5	0.5	0.0	0.0	0.0	1.0	0.0				

MECHANICAL PROPERTIES (ASTM A-370/IS-1608) AS ROLLED MACRO ULTRASONIC TEST MIX UP TEST
TEST CONDITION (N / H & T)

	U.T.S.	Y.S.	EL%	RA%	Impact Value	Hardness BHN / HRB	C2,R2,S2 LEVEL AS PER PLATE 1st OF ASTM-E-381	100 % DONE OK	SPARK,MOBILE SPECTRO TEST 100% DONE OK
Reqd.	1180-1570	930 MIN	7 MIN	-	27.5 JMIN	240 MAX			
Actual	1308 MPA	1090 MPA	9.5	-	45 J	185-193			

-: HARDENABILITY (HRC) AS PER IS : 3848 :-

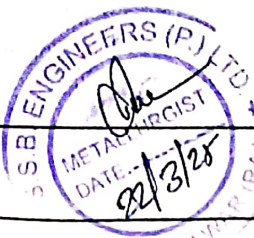
Distance	J1/16	J2/16	J3/16	J4/16	J5/16	J6/16	J7/16	J8/16	J9/16	J10/16	J12/16
Required	-	-	-	34-39	-	-	-	-	-	-	-
Actual	-	-	-	38	-	-	-	-	-	-	-

Remarks :- REDUCTION RATIO=8.0:1,BILLET SIZE=200X200 MM,SURFACE SATISFACTORY MPI 100% DONE FOUND OK
INCLUSION RATING CERTIFIED AS PER WORST FIELD RATING ASTM E45 METHOD A MATERIAL CONFIRMS TO STD.NO.: FAL-MTS-02-04,REV.NO.: 06

Note :- TESTED FOR RADIOACTIVE CONTAMINATION

CERTIFIED THAT THE TEST FINDINGS ARE CORRECT & ARE BASED ON
ACTUAL RESULTS CARRIED OUT ON SAMPLES DRAWN AS PER Q.A.P.

PREPARED BY



AUTHORISED SIGNATORY