Data Sheet

Butt Joint Adhesive 3341

With high adhesive strength, transparent drying, specifically for the **TL Decorative Moldings**



Field of application

For permanent gluing of butt joints, specifically for mounting Decorative Moldings TL 3040.

Properties

- Ensures perfect joints between the TL Decorative Moldings (TuneLight)
- Very high adhesive strength
- Permanent connection of joint areas
- Dries transparent
- Solvent-free

Material description

Color shade milky-transparent

> **Density** approx. 1.15 g/cm³

Packaging 310 ml cartridge (approx. 525 g per cartridge)

Use

Substrate preparation

The substrate must be dry, clean, and free from separating agents or

other intermediate layers affecting adhesion.

Application

Butt Joint Adhesive 3341 must be used when gluing Decorative Moldings TL 3040 in butt joints. Apply an adequate but controlled amount of Butt Joint Adhesive 3341 with the caulking gun, only onto the butt joints and miter cuts of the TL Decorative Moldings so that the profile joints are completely moistened after pressure has been applied. Any emerging glue can, as required, be removed immediately using Quick-acting Brush Cleaner 111. Fill all connection and miter joints with the Decorative Molding Adhesive 3041, as required, and smooth it with

Follow the instructions in the "Decorative Moldings 3040" Data Sheet.



Use

Open time (+20°C, 65 % r. h.)

Approx. 30 minutes. Perform remedial work on the butt joints in this

period.

Consumption

Approx. 8-10 ml/joint (corresponds to approx. 30-40 joints per

cartridge).

The quantity of adhesive used depends on the decorative molding format. Determine the exact consumption by means of a test application

on the object to be coated.

Application temperature

Do not apply if air or object temperature is below +10 °C.

Tool cleaning

Immediately after use, with Quick-acting Brush Cleaner 111.

Drying (+20°C, 65% relative humidity)

The adhesive solidifies on pressed connections as quickly as approx. 3 hours following application. After approx. 12 hours it is completely dry. The drying time depends on the layer thickness. Allow longer drying times at lower temperatures and/or higher air humidity.

Storage

Cool and frost-free. Reseal opened containers tightly.

Declaration

Product code

Not assigned

Comply with the specifications in the current Safety Data Sheet.

Notes

Further information

Read and follow the instructions in the Data Sheets of the products to

be used.

Remark

This Data Sheet is based on extensive development work and years of practical experience. The translation corresponds to the current German version, in compliance with the German laws, regulations, standards and guidelines. Its content does not constitute a contractual legal relationship. The user/buyer is not released from the responsibility of checking our products to ensure they are suitable for the intended application. In addition, our general terms of business apply.

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