Data Sheet

Spray Paint Bronze 1058

Quick drying, metallic gloss, good flow properties, for interior and exterior use



Field of application

For metallic-gloss spray paint coats for interior use only Suitable for objects made of wood, metal, cardboard, stone etc. such as decorative strips, picture frames and table decorations after appropriate substrate preparation and priming. Ideal for decoration purposes.

Properties

- Quick drying special bronze color spray paint
- For interior use only
- High-yield
- With good filling and hiding power
- Good flow properties and brilliant metallic effect gloss

Material description

Color shade 0200 silver and 0300 gold

Gloss grade Metallic gloss

Base material Acrylic resin, solvent-based

Flash point < 0°C

Density 0200 silver: not determined

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0300 gold: approx. 0.75 g/cm3

Packaging 400 ml spray can



Use

Application

Shake the can of Spray Paint Bronze 1058 thoroughly for at least 3 minutes from the moment that you can hear the mixing ball. Always hold the spray can in an upright position when spraying. Spray a sample surface and check the color. Evenly spray the surfaces twice in two cross-spray applications at a distance of approx. 25 cm. Always start to spray outside of the area to be sprayed and avoid short bursts of spraying. Between spray coats, allow approx. 5 minutes to flash off at 20°C. Read the label before use.

Consumption

Approx. 200 ml/m² per layer.

Film thickness with two cross-spray applications: approx. 40 to 50 μ m. Determine the exact consumption by means of a test application on the object to be coated.

Application temperature

Do not apply if air or object temperature is below +10°C.

We recommend application in a temperature range between +18°C and +25°C and relative humidity of 40–60%.

Drying (+20°C, 65% relative humidity)

Can be immediately recoated with the same material and other spray paints.

Dust dry after approx. 20 minutes. Completely dry after approx. 12 hours. Allow longer drying times at lower temperatures and/or higher air humidity.

Storage

Store and transport the spray cans in an upright position between 15 and 25°C. Ensure they are dry and protected from chemical and mechanical influences. Protect from sunlight and temperatures over +50°C.

Declaration

Product code

Not assigned.

Comply with the specifications in the current safety data sheet.

Coating build-up

Substrate preparation

The substrate must be solid, dry, clean, with good adhesiveness, load-bearing and free from separating agents. Check the suitability, load-bearing capacity and adhesive properties of existing coatings. Thoroughly remove defective and unsuitable coatings and dispose of them in accordance with the applicable regulations. Thoroughly sand intact old coatings. Hazardous particles and vapors may be released while reworking or removing old paint coats, e.g. as a result of sanding, paint removal by heat gun, etc. Only perform this kind of work in well ventilated areas and ensure the use of appropriate protective equipment (including respiratory protective equipment) as required. Pretreat, prime and/or apply the intermediate coat to the substrate, as required. See also VOB Part C, DIN 18363, Section 3.



Coating build-up

Spray application with Spray Paint Bronze 1058, for interior use only

Substrates	Prime coat	Intermediate coat	Top coat
Wood, cardboard, stone, etc. 1)			
Iron/steel, aluminum (not on zinc), etc.	Spray Paint Primer 1059	Spray Paint Bronze 1058	Spray Paint Bronze 1058

¹⁾ When using cardboard and wood, material can only be used indoors.

Notes

Existing coats Spray paints may dissolve existing coats. Where there may be

insufficient adhesion as a result of dissolution, e.g. on old oil and synthetic resin paint coats, we recommend applying a test coat.

Cover surfaces Cover adjacent areas to prevent them from being coated with spray

unintentionally.

Application indoors Ensure proper ventilation during application and drying indoors.

Abrasion of bronze coats Pigment abrasion cannot be excluded as a result of mechanical stress

on bronze coats. However, this does not influence the functionality of

the coat.

Further information Follow the instructions in the data sheets of the products used.

Remark

This data sheet is based on extensive development work and years of practical experience. The translation corresponds to the current German version, in compliance with the German laws, regulations, standards and guidelines. Its content does not constitute a contractual legal relationship. The user/buyer is not released from the responsibility of checking our products to ensure they are suitable for the intended application. In addition, our general terms of business apply.

When a new version of this data sheet with updated information is published, the previous version no longer applies. The current version is available on our website.

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