

# Data Sheet

3797



# ETICS Reinforcement Fiber Mesh 3797

WDVS Glasseidengewebe 3797

alkali-resistant reinforcing mesh ETICS Diagonal Reinforcement Arrow 3713 ETICS Diagonal Reinforcement Angle 3692

## ETICS Reinforcement Fiber Mesh 3797

#### **Properties**

ETICS Reinforcement Fiber Mesh 3797 is a special, pushresistant, alkali-resistant glass silk mesh. Blue, plasticizer-free, frost-proof, weather-resistant and cut edges. With high tear and tensile strength. In system build-up hardly inflammable B1 or non-combustible A2 according to DIN 4102. Can be used for surface reinforcement with all Brillux reinforcement plasters, adjusted to the relevant ETIC-System.

### Field of application

Reinforcement mesh for surface reinforcement in Brillux ETIC-Systems. Can also be used for repairing cracks in plaster facades with cracks of types A.1 to B.2 according to BFS Leaflet No. 19, Table 3 with subsequent plaster top coat. Also available as 1.10 m strips, for efficient, horizontal reinforcement on scaffold level, in particular in the case of machine application of reinforcement plasters.

#### **Material description**

Color of mesh: blue Mesh width: approx. 4 x 4 mm Widths: approx. 100 cm. or

approx. 110 cm

Area weight: approx. 165 g/m<sup>2</sup>

Packaging: width 100 cm: 50 m/reel = 50 m<sup>2</sup> width 110 cm: 50 m/reel = 55 m<sup>2</sup>

## ETICS Diagonal Reinforcement Arrow 3713

#### **Properties**

ETICS Diagonal Reinforcement Arrows 3713 are special arrowshaped strips in the quality of ETICS Reinforcement Fiber Mesh 3797 described above. With V-shaped 90° cutout for easy diagonal reinforcement.

## **Field of Application**

Due to their shape, ETICS Diagonal Reinforcement Arrows 3713 are perfect for easy and efficient diagonal reinforcement.

#### **Material description**

Color of mesh: blue Mesh width: approx. 4 x 4 mm

Width: approx. 30 cm
Total length: approx. 37 cm
Packaging: 100 pcs./box

# ETICS Diagonal Reinforcement Angle 3692

### **Properties**

Specially cut mesh strip combined with angle element in quality of ETICS Reinforcement Fiber Mesh 3797 described above.

#### Field of Application

ETICS Diagonal Reinforcement Angle 3692 enable efficient diagonal and inner corner reinforcement in one work step.

#### **Material description**

Color of mesh: blue

Mesh width: approx. 6 x 6 mm

Width: approx. 20 cm Length: approx. 25 cm

Soffit width:

approx. 12.5 cm, 20 cm. **Packaging:** 25 pcs./box

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#### Use

#### Consumption

Approx. 1.10 m/m<sup>2</sup> (with mesh width 1.00 m), approx. 1.00 m/m<sup>2</sup> (with mesh width 1.10 m). Individual mesh strips must overlap by approx. 10 cm.

#### Surface preparation

The reinforcing effect is obtained after sufficient curing of the insulation board glue (after 3 days, at the earliest, at +20 °C, 65 % relative humidity) on clean, dry, offset-free and level insulation board surfaces as well as in perpendicular and flush corner areas.

If used for repairing cracked plaster facades, the substrate must be clean, solid, dry, capable of bearing and free from efflorescence, sintered layers as well as separating agents. The surface must be pre-treated according to the actual condition and the requirements. Remove projecting mortar or concrete parts mechanically, level major unevenness of surface using a suitable mortar, e.g. plaster of mortar group PII. Check existing plaster for solidity and hollow areas, check existing coats for their bearing capacity. Remove non-bearing plasters and coatings completely. Substrates are to be primed, if necessary, with Lacryl Deep Penetrating Primer ELF 595 or Deep Penetrating Primer 545. Also refer to VOB Part C, DIN 18363, Par. 3.

#### **Corner reinforcement**

Apply selected reinforcement plaster to perpendicular and flush corner areas of insulation boards, make sure to apply enough material. Place ETICS Mesh Corner Protection Profile 3763 or ETICS Aluminum Corner Protection Profile 3787 in wet reinforcement plaster (perpendicular and flush, avoiding folds and bubbles).

To avoid doubling of the reinforcement layer in the corner area, do not cover the installed corner protection rails with a second layer. Remove excessive reinforcement plaster using a stainless steel smoothing tool. Also comply with the information given in the Data Sheets of mesh and aluminum corner protection rails.

#### **Diagonal reinforcement**

In all corners of facade openings, e.g. windows, doors and niches, additional diagonal reinforcement is to be provided (format approx. 20 to 30 cm). We recommend using the ETICS Diagonal Reinforcement Arrows 3713 or ETICS Diagonal Reinforcement Angles 3692 for this. Installation is as described above for corner reinforcement.

## Reinforcement of inner corners

Mesh strips (left-overs) are also to be fixed at the inner corners of soffits/lintels and cutouts of the surface reinforcement (e.g. fixtures, scaffold anchors) before applying the surface reinforcement. If diagonal reinforcement is also required, we recommend using ETICS Diagonal Reinforcement Angle 3692.

#### **Surface Reinforcement**

Surface reinforcement can be performed as soon as all reinforcement measures taken before have dried. This includes corner and diagonal reinforcement and inner corner reinforcement as well as heavy-load reinforcement (ETICS Armoring Mesh 3773), if required.

## Manual application of reinforcement plaster

Apply the selected reinforcement plaster on the pretreated substrate, making sure to apply a sufficiently thick layer. Place ETICS Reinforcement Fiber Mesh 3797 in fresh reinforcement plaster (strip by strip), avoiding bubbles and folds. The mesh strips must overlap by approx. 10 cm. Cover the strip with a second layer of reinforcement plaster while the first one is still moist.

# <u>Application of reinforcement</u> plaster using a machine

In the case of machine application of the reinforcement plaster, we recommend using the 1.10 m strips of ETCIS Reinforcement Fiber Mesh 3797 for efficient, horizontal reinforcement. Refer to the special instructions in the relevant Data Sheets of the reinforcement plasters.

## Generally, the following applies

The reinforcement mesh must be embedded in the middle of the layer (not deeper, total thickness of reinforcement layer, depending on reinforcement plaster, approx. 2 to 7 mm). If ETICS Mesh Corner Protection Profile 3763 is used, the surface reinforcement mesh ends at the corners. If ETICS Aluminum Corner Protection Profile 3787 is used, ETICS Reinforcement Fiber Mesh 3797 shall overlap over the corner at least by 10 cm. Cutouts in the mesh, e.g. for

Cutouts in the mesh, e.g. for scaffold anchors, shall be covered by additional mesh strips.



# Repair of cracked plaster facades

Cracked plaster facades can also be reinforced as described above, provided that the surface is pretreated properly.

#### Top coat

After the reinforcement layer has cured and dried (approx. 3 days), the top coat can be applied using, depending on the selected Brillux ETIC-System, Rausan (organically bound plaster), Silicone Plaster, Silcosil (silicone reinforced plaster) flat panels, Silicate Plaster or light mineral plaster, in combination with the relevant system primer, as required.

#### **Notes**

#### **Further specifications**

For the design of the reinforcement layer, also refer to the specifications in the Data Sheets of the additional products and the system instructions.

In particular for machine application of the reinforcement, comply with the specifications in Data Sheets ETICS Powder Adhesive 3550, ETICS Powder Adhesive VZ 3600 and ETICS Reinforcement Plaster ZF-Granit 3535 or ZF-R 3636.

Also comply with the information given in the Data Sheets of the other products used, in particular the reinforcement plasters.

#### Remark

This Data Sheet has been prepared taking into account the current applicable German laws, standards, specifications and codes of practice. All details have been translated from the current German version. The contents do not form a legal contract. The user and/or the purchaser is not released from the responsibility of checking that our products are suitable for the proposed use. In addition our Terms of Conditions and Payment apply.

When a new version of this Data Sheet appears with updated information the previous version no longer applies. The current version is available on our website.

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Figure 1
Diagonal reinforcement
In all corners of facade openings,
e.g. windows, doors and niches,
additional diagonal reinforcement

is to be provided.

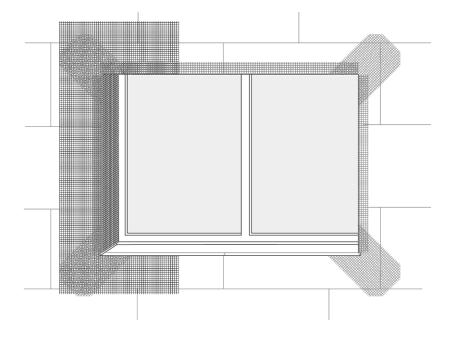


Figure 2
Inner corner reinforcement
Inner corner reinforcement is
to be performed using ETICS
Diagonal Reinforcement Angles
3692 or cut-to-size mesh strips
before applying the surface
reinforcement.

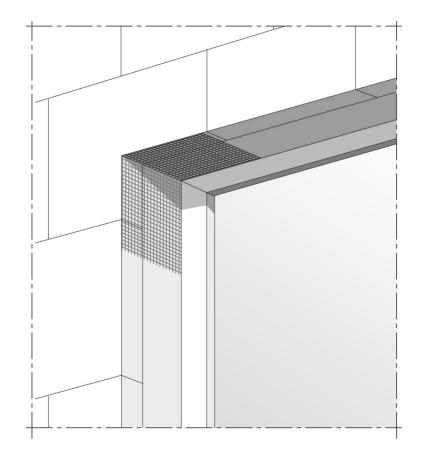




Figure 3
ETICS Reinforcement Fiber Mesh 3797
ETICS Reinforcement Arrow 3713
and ETICS Diagonal Reinforcement
Angle 3692

