1/2 cup (1 stick) butter or margarine 1 cup granulated sugar 2 large eggs 1 teaspoon vanilla extract 2 1/2 cups all-purpose flour 1 teaspoon baking powder 1 teaspoon baking soda 1 3/4 cups mini chocolate baking bits -- divided 1 cup slivered almonds -- toasted 1/4 cup unsweetened cocoa powder 2 tablespoons instant coffee granules Preheat oven to 350 degrees F. Lightly grease cookie sheets; set aside. In large bowl cream butter and sugar until light and fluffy; beat in eggs and vanilla. In medium bowl combine flour, baking powder and baking soda; blend into creamed mixture. Dough will be stiff. Stir in 1 1/4 cups mini chocolate baking bits and nuts. Divide dough in half. Add cocoa powder and coffee granules to one half of the dough, mixing to blend.

On well-floured surface, gently knead doughs together just enough to marble. Divide dough in half and gently roll each half into 12 x 2-inch log; place on prepared cookie sheets at least 4 inches apart.
Press remaining 1/2 cup mini chocolate baking bits onto outside of both logs.
Bake 25 minutes. Dough will spread.
Cool logs 15 to 20 minutes. Slice each log into 12 slices; arrange on cookie sheet cutside down.
Bake an additional 10 minutes. (For softer biscotti, omit second baking.)
Cool completely.
Store in tightly covered container.