

# Brent blend, U.K. North Sea marker crude, assayed

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**W**orld marker crude Brent blend was assayed in August 1994. The price of this 38° API, 0.04 wt % crude from the U.K. North Sea is used to determine the prices of many other world crudes.

The assay was supplied by Enterprise Oil plc, London. Brent's distillation curve is shown in Fig. 1.

Brent's qualities have changed since an assay of the crude was last published in the Journal, at which time the stream recently had been commingled with Ninian blend (July 8, 1991, p. 46). API gravity has increased by only 0.5° and sulfur content, by 0.05 wt %, but the crude's pour point has decreased from -12° C. to -42° C.

Brent blend comprises Brent, North and South Cormorant, Tern, Eider, Dunlin, Osprey, Murchison, Thistle, Deveron, Don, Hutton, N.W. Hutton, Ninian, Heather, Magnus, North Alwyn, Lyell, Staffa, and Strathspey fields. Lyell, Staffa, and Strathspey use some of Ninian's spare processing capacity. These fields have been added to the blend since an assay was last published.

Oil from Shell-Esso's Pelican field is scheduled to be added to the stream at the Cormorant Alpha platform beginning in late 1995. And as of last November, Total expected to bring its Dunbar field on line via the Alwyn

North platform by the end of the year (OGJ, Nov. 14, 1994, p. 31).

Some say Brent's future as a world marker crude is in jeopardy, as Brent fields are in decline and BP's lease at the Sullom Voe terminal, in the Shetland Islands north of Scotland, expires in the year 2000. In fact, Shell Exploration & Production has begun a program to redevelop Brent for gas production, although this will recover additional crude as well.

According to Oil & Gas Journal records, Brent production in 1994 averaged about 815,000 b/d. That rate has been projected to decline to anywhere from

450,000 b/d to as low as 300,000 b/d over the next 4-5 years, as the fields that feed the Ninian and Brent systems decline.

BP's Foinaven field is set to be the first producer West of the Shetland Islands. In a recent test, a Foinaven well flowed 17,800 b/d of waxy, 26° API oil for some 6 weeks (OGJ, Oct. 31, 1994, p. 26). Foinaven will be produced using a floating storage, production, and offloading unit beginning in late 1995 or early 1996.

If the volume from such "West of Shetlands" developments becomes sufficient, the streams may be transported to Sullom Voe via

pipeline in the longer term. This may breathe new life into the aging Brent system.

## Brent blend

### U.K. North Sea

#### Whole crude

Density @ 15° C., kg/l.: 0.8334  
Gravity, °API: 38.3  
Sulfur, wt %: 0.40  
Visc. @ 20° C., cSt: 6.07  
Visc. @ 30° C., cSt: 14.673  
Pour point, °C.: -42  
Acidity, mg KOH/g: 0.10  
Micro carbon residue, wt %: 2.13  
Asphaltenes, wt %: 0.45  
V/Ni, ppm: 6/1  
H<sub>2</sub>S, wt %: <0.0001  
Salt content (as NaCl), wt %: 0.015  
Water content, wt %: 0.38

#### Light ends (C<sub>1</sub>-C<sub>5</sub>)

Yield, wt %: 5.87

#### Range, °C.: IBP-95

Yield, vol %: 12.3  
Yield, wt %: 10.3  
Density @ 15° C., kg/l.: 0.6924  
Sulfur, wt %: 0.0006  
Mercaptan S, ppm: 51  
Paraffins, wt %: 82.8  
Naphthenes, wt %: 11.9  
Aromatics, wt %: 5.3  
n-Paraffins, wt %: 30.9

#### Range, °C.: 95-175

Yield, vol %: 16.7  
Yield, wt %: 15.4  
Density @ 15° C., kg/l.: 0.7693  
Sulfur, wt %: 0.0012  
Mercaptan S, ppm: 14  
Paraffins, wt %: 44.9  
Naphthenes, wt %: 36.7  
Aromatics, wt %: 18.4  
n-Paraffins, wt %: 20.1

## BRENT DISTILLATION

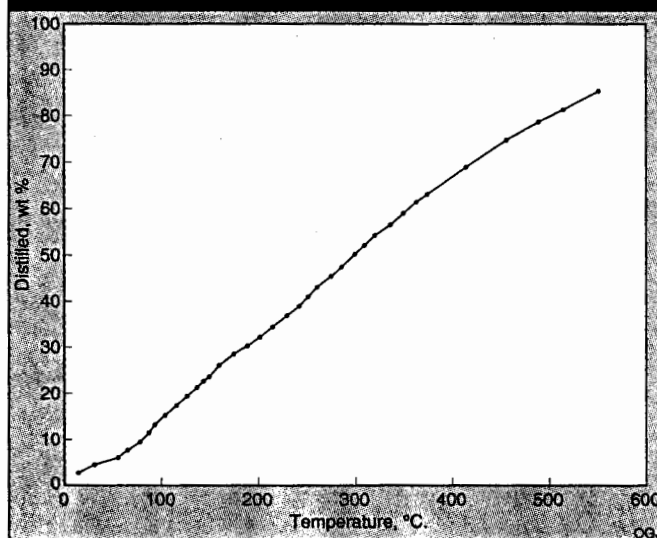


Fig. 1

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# TECHNOLOGY

**Range, °C.: IBP-150**  
Yield, vol %: 23.8  
Yield, wt %: 20.8  
Density @ 15° C., kg/l.: 0.7279  
Sulfur, wt %: 0.0007  
Mercaptan S, ppm: 21  
Paraffins, wt %: 65.3  
Naphthenes, wt %: 23.8  
Aromatics, wt %: 10.9  
n-Paraffins, wt %: 25.9

**Range, °C.: 150-230**  
Yield, vol %: 13.9  
Yield, wt %: 13.3  
Density @ 15° C., kg/l.: 0.8001  
Sulfur, wt %: 0.0048  
Mercaptan S, ppm: 42  
Visc. @ 40° C., cSt: 1.135  
Visc. @ 60° C., cSt: 0.9408  
Acidity, mg KOH/g: 0.036  
Smoke pt., mm: 22  
Freeze pt., °C.: -61.5  
Aniline pt., °C.: 55.0  
Cetane index: 36.6  
Hydrogen content, wt %: 13.45  
Color stability: Stable  
Naphthalenes, vol %: 2.30

**Range, °C.: 230-350**  
Yield, vol %: 22.2  
Yield, wt %: 22.5  
Density @ 15° C., kg/l.: 0.8461  
Sulfur, wt %: 0.24  
Visc. @ 50° C., cSt: 2.831  
Visc. @ 100° C., cSt: 1.339  
Cloud pt., °C.: -9  
Pour pt., °C.: -9  
Wax content, wt %: 6.2  
Total nitrogen, mg/kg: 107  
Acidity, mg KOH/g: 0.028  
Aniline pt., °C.: 70.6  
Cetane index: 51  
Color stability: Stable

**Range, °C.: 350-375**  
Yield, vol %: 3.8  
Yield, wt %: 4.0  
Density @ 15° C., kg/l.: 0.8795  
Sulfur, wt %: 0.49  
Visc. @ 50° C., cSt: 7.807  
Visc. @ 100° C., cSt: 2.714  
Cloud pt., °C.: 19  
Pour pt., °C.: 15  
Wax content, wt %: 17.3  
Total nitrogen, mg/kg: 532

Aniline pt., °C.: 80.5  
Cetane index: 49.5  
**Range, °C.: 375-550**  
Yield, vol %: 20.7  
Yield, wt %: 22.5  
Density @ 15° C., kg/l.: 0.9059  
Sulfur, wt %: 0.61  
Visc. @ 60° C., cSt: 26.23  
Visc. @ 80° C., cSt: 12.69  
Visc. @ 100° C., cSt: 7.711  
Wax content, wt %: 20.7  
Total nitrogen, mg/kg: 1,447  
Basic nitrogen, mg/kg: 354  
Acidity, mg KOH/g: 0.052  
Aniline pt., °C.: 90.5  
Refractive index @ 60° C.: 1.4884

**Range, °C.: 350+**  
Yield, vol %: 36.7  
Yield, wt %: 40.9

Density @ 15° C., kg/l.: 0.9285  
Sulfur, wt %: 0.86  
Visc. @ 50° C., cSt: 126.8  
Visc. @ 60° C., cSt: 77.38  
Visc. @ 80° C., cSt: 31.87  
Visc. @ 100° C., cSt: 16.80  
Visc. @ 120° C., cSt: 9.5\*  
Visc. @ 150° C., cSt: 5.5\*  
Pour pt., °C.: 36  
Wax content, wt %: 14.6  
Total nitrogen, mg/kg: 2,667  
Acidity, mg KOH/g: 0.18  
Micro carbon residue, wt %: 5.0  
Asphaltenes, wt %: 0.95  
V/Ni, ppm: 12/1  
Xylene equivalent, vol %: 5-10+

**Range, °C.: 550+**  
Yield, vol %: 12.2  
Yield, wt %: 14.4  
Density @ 15° C., kg/l.: 0.9876  
Sulfur, wt %: 1.21

Visc. @ 80° C., cSt: 975.4  
Visc. @ 100° C., cSt: 303.1  
Visc. @ 120° C., cSt: 120\*  
Visc. @ 150° C., cSt: 40\*  
Penetration @ 25° C.: >400  
Softening pt., °C.: 31.8  
Total nitrogen, mg/kg: 5,242  
Micro carbon residue, wt %: 15.0  
Asphaltenes, wt %: 2.05  
V/Ni, ppm: 35/3  
Xylene equivalent, vol %: 5

**Dewaxed oil**  
Density @ 15° C.: 0.9244  
Visc. @ 40° C., cSt: 104.2  
Visc. @ 60° C., cSt: 37.17  
Visc. @ 100° C., cSt: 9.539  
Viscosity index: 54  
Pour pt., °C.: -18  
\*Extrapolated  
†Sample contained sediment

## NELSON-FARRAR COST INDEXES

### Refinery construction (1946 Basis)

(Explained on p. 145 of the Issue of Dec. 30, 1985)

	1962	1976	1991	1992	1993	Sept. 1993	Aug. 1994	Sept. 1994
Pumps, compressors, etc.	222.5	538.6	1,177.8	1,216.4	1,254.6	1,254.9	1,286.1	1,280.5
Electrical machinery	189.5	287.2	548.1	550.4	555.5	556.3	561.3	559.5
Internal-comb. engines	183.4	348.3	794.4	809.2	820.6	822.6	842.2	841.5
Instruments	214.8	466.4	844.7	865.5	879.3	881.7	882.1	885.4
Heat exchangers	183.6	478.5	772.6	746.6	704.1	695.4	681.8	689.8
Misc. equip. average	198.8	423.8	827.5	837.6	842.8	842.2	850.7	851.3
Materials component	205.9	445.2	832.3	824.6	846.7	852.7	879.5	882.1
Labor component	258.8	729.4	1,533.3	1,579.2	1,620.2	1,637.7	1,673.6	1,682.5
Refinery (Inflation) Index	237.6	615.7	1,252.9	1,277.3	1,310.8	1,323.7	1,356.0	1,362.3

### Refinery operating (1956 Basis)

(Explained on p. 145 of the Issue of Dec. 30, 1985)

	1962	1976	1991	1992	1993	Sept. 1993	Aug. 1994	Sept. 1994
Fuel cost	100.9	384.5	443.8	425.9	421.5	398.2	508.6	481.9
Labor cost	93.9	145.5	280.8	281.1	286.2	282.8	256.3	297.6
Wages	123.9	314.3	787.4	824.9	868.0	870.0	854.9	970.5
Productivity	131.8	216.1	280.6	293.8	303.4	307.7	333.5	326.1
Invest., maint., etc.	121.7	252.6	511.4	519.2	524.3	529.5	542.4	544.9
Chemical costs	96.7	195.2	228.5	218.8	210.0	208.0	216.4	223.3
Operating indexes								
Refinery	103.7	209.3	392.2	393.3	396.3	395.0	401.3	416.3
Process units*	103.6	267.1	418.6	415.1	416.9	409.5	444.7	448.7

\*Add separate index(es) for chemicals, if any are used. See current Quarterly Costimating, first issue, months of January, April, July, and October.

These indexes are published in the first issue of each month. They are compiled by Gerald L. Farrar, Journal Contributing Editor.

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