



Performance Dashboard Widget Guide

2026



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 Auto-Count | Performance Dashboard Widget Guide

January 2026 | Auto-Count

December 2025: First Publication

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Introduction

Auto-Count Performance Dashboard Widget is a large-screen display of your current job. The information is displayed in colorful and dynamic graphics on large screens on your shop floor which are connected directly to the Auto-Counts. The information is also in real time with no delays. You'll have a snapshot of job status by simply walking the shop floor. Since Performance Dashboard is web-based, you can access it from a web address (URL) on any machine which is properly connected to your network.

Contact Information

ePS Support		
Web Site:	https://communities.epssw.com	Read knowledgebase articles, stay up to date on the latest release information and enter support cases.
E-Mail:	dmi.support@epssw.com	Contact the product-specific support team.
Documentation Portal:	https://epsdoc.myprintdesk.net/DSF/	Download ePS documentation.

Note For problems involving infrastructure (i.e., computers, networks, operating systems, backup software, printers, third-party software, etc.), contact the appropriate vendor. We cannot support these types of issues.

Prerequisites

We recommend you adhere to general the software requirements in the *Auto-Count Requirements Guide*, the following must be installed and operational before you can install and use Performance Dashboard.

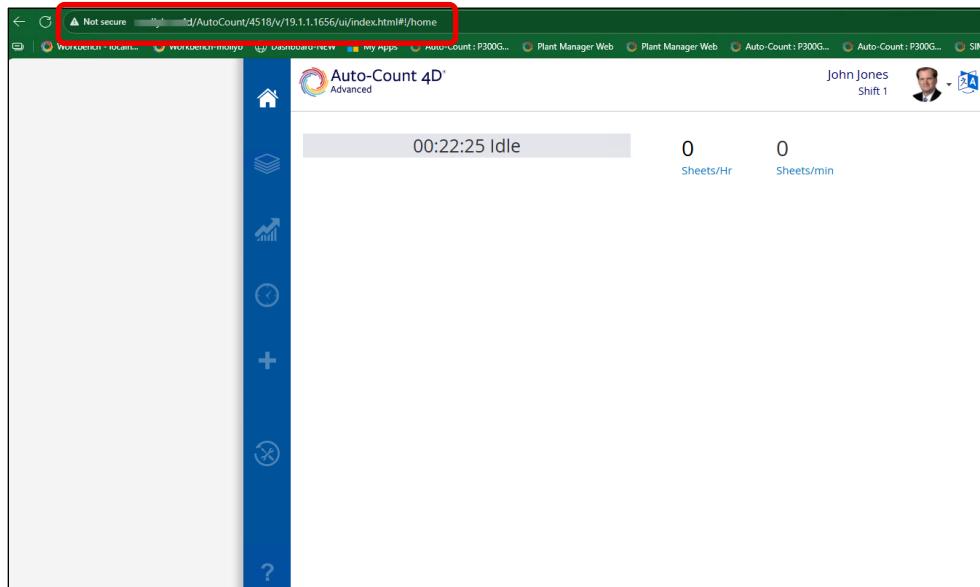
- Microsoft .NET Framework v4.0 or higher.
- Install and configure Plant Manager and Auto-Count 4D machines. (*Auto-Count Installation Guide*)
- Install and configure eFlow and Workbench on the Plant Manager server.

Setting Up Performance Dashboard Widget

Performance Dashboard displays the state of an AC4D machine. This includes the status and the progress of the current job on the production machine.

To open Performance Dashboard

1. From a browser, open the URL to the AC4D machine.



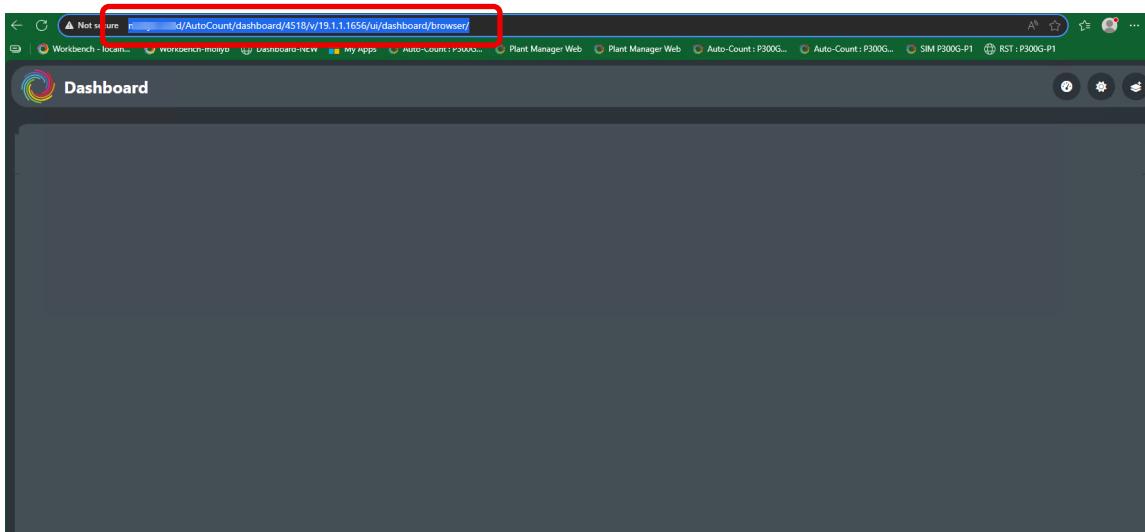
2. Duplicate this browser tab and then edit the URL like this:

<http://test-ac4d/AutoCount/4518/v/19.1.1.1656/ui/index.html#/home>

<http://test-ac4d/AutoCount/dashboard/4518>

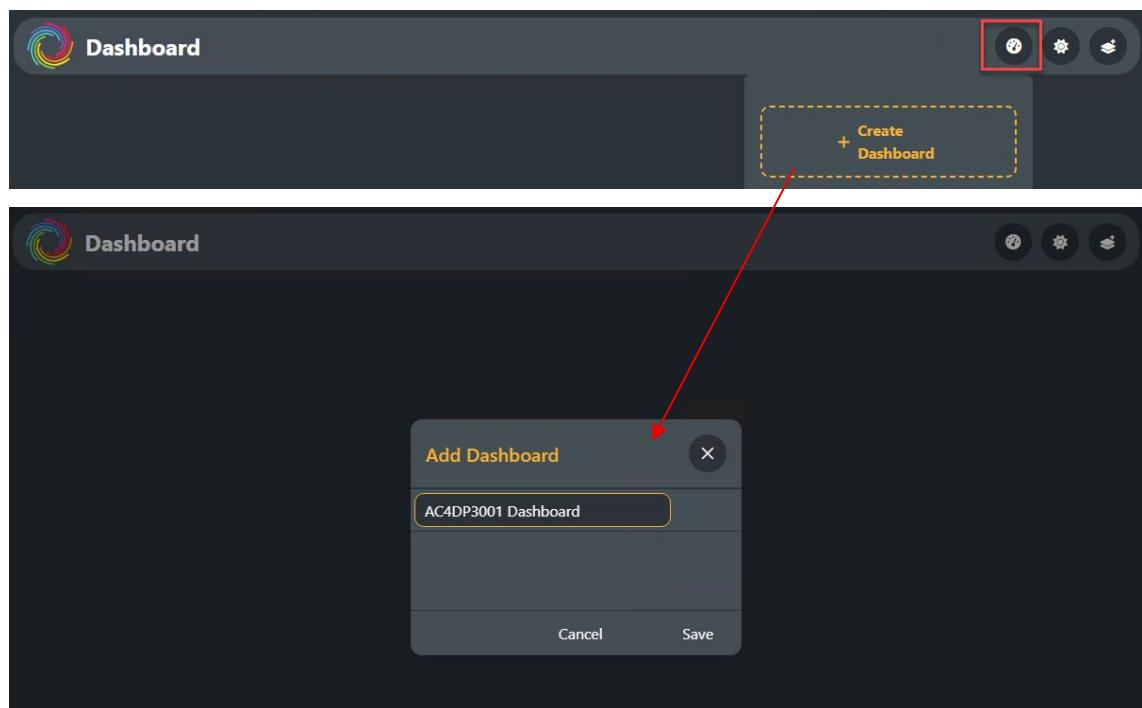
The URL will automatically update to this:

<http://test-ac4d/AutoCount/dashboard/4518/v/19.1.1.1656/ui/dashboard/browser/>

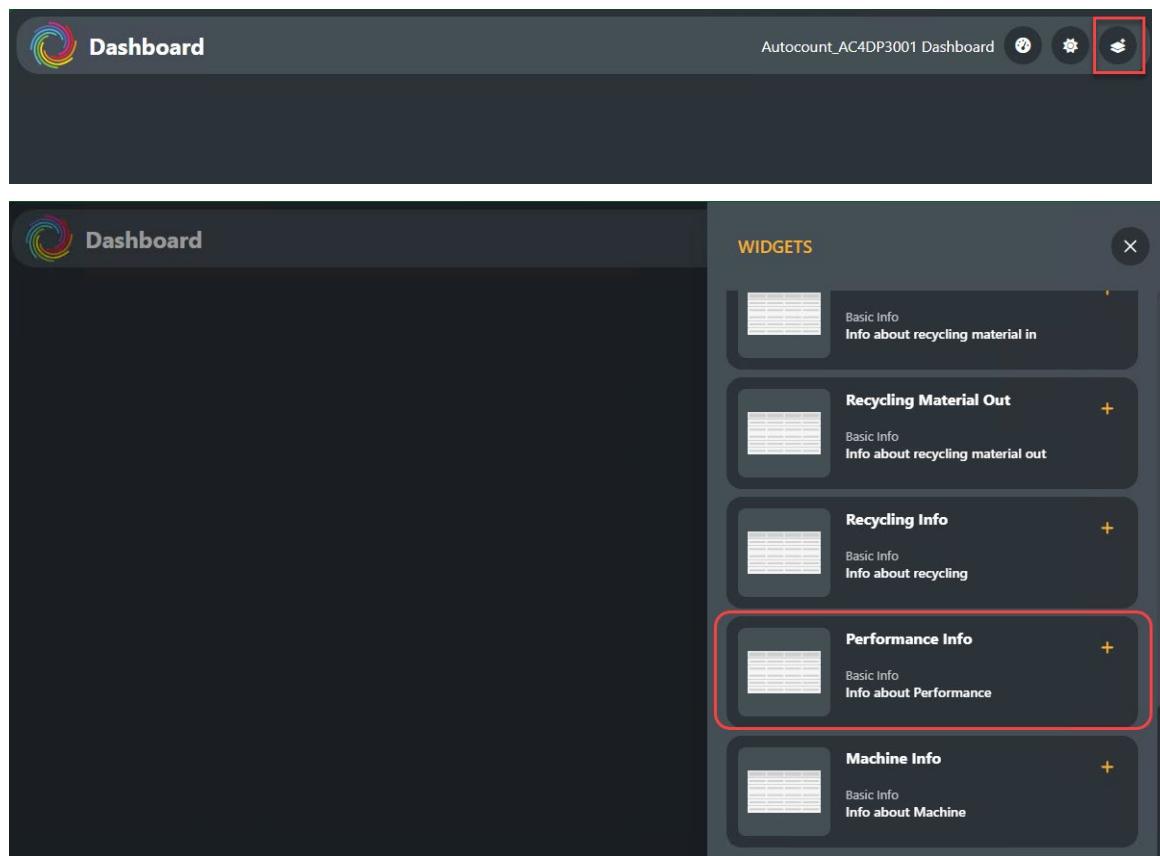


3. Bookmark this URL for future use.

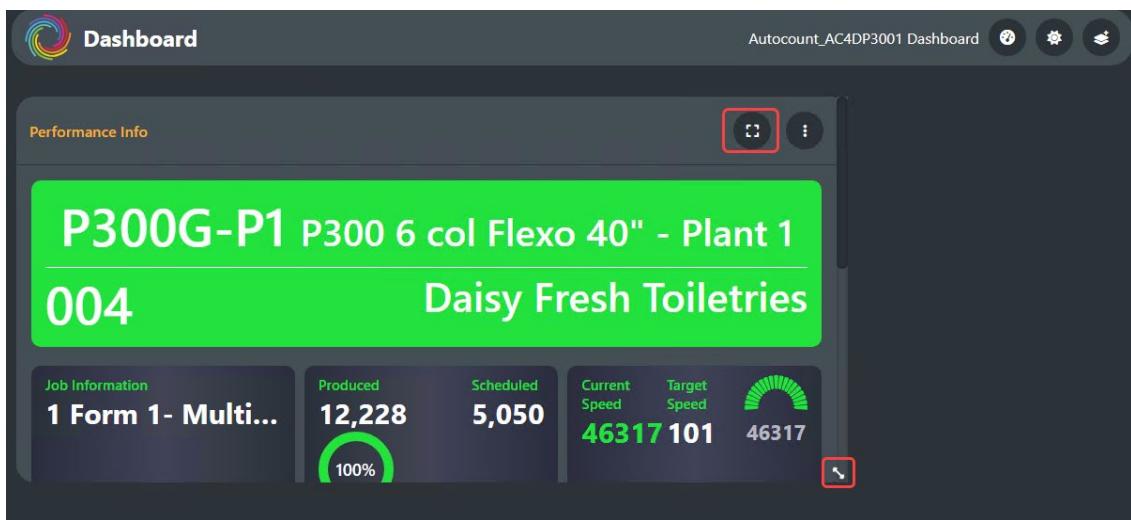
4. Create a Dashboard. Select the dashboard button and then select Create Dashboard.



5. Add the performance widget. Select the Add Widget button and scroll down to select the **Performance Info** widget. Click the + to add it.



6. Adjust the widget to full screen or drag and adjust as needed.



This is full screen mode which we recommend using.



Using Performance Dashboard Widget

Below are the details of the performance dashboard screen and the information it displays. All values update to reflect the current state of the job with no delay.



Field / Graphic	Description
1	Job Number
2	Customer Name
3	Job Information: Form Number - Form Description
4	Produced: Current Net Quantity Scheduled: Quantity To Do Percent Done: (Produced qty / Scheduled qty) *100 
5	Current Speed: The current speed of the machine. Target Speed: (Qty to do/ Run seconds)*3600 If you have the option Show estimate instead of Plan enabled, then the calculation is (Form Qty / Form Objective Rate Run Seconds) * 3600
6	Speed Odometer: The odometer is based on the maximum speed which is set up in Plant Manager.  Red= below target speed

	<p>Green = above target speed Yellow = equals target speed</p>
7	<p>Start Time: When the job was loaded on the AC4D machine. (Not when the machine itself was started.)</p> <p>Total Run Time: Includes the sum of setup, run and stop times. Does not include calculated remaining time.</p> <p>Expected End: The time the job is expected to completed. This is calculated by (Quantity to do / run seconds). Dashboard uses values from the run queue or the form depending on whether the values are planned or estimated.</p>
8	<p>Progress Bar: Tracks the job progress by operation code and remaining time. Gives you the overall progress of the job in a glance.</p> <p>Yellow = Set-up/makeready time. When the job is in a makeready type operation code. The Target Set-up line marks the planned set-up time that was set for this job.</p> <p>Red = Stop time. This is the amount of time the job was in stop operation code. If the opcode is not defined as 'stop' it will not be included. For example, if your lunch operation code is of type unpaid break, then it will not be included in stop time.</p> <p>Green = Production time. When the machine is in a run type of operation code.</p> <p>Grey = Remaining time. Time until the job reaches the calculated end time.</p>
9	<p>Waste: The current waste quantity.</p> <p>Job Downtime: The amount of stop time currently recorded against the job. (Same value as the red progress bar.)</p> <p>Shift Downtime: The amount of time this machine has been stopped during the shift.</p>
10	<p>Next Order: The next job planned for this machine.</p> <ul style="list-style-type: none"> Start time Job number Customer name Form ID-description Quantity To Do