

# Linear Programming: Box Wrapping

Arnau Abella  
Universitat Politècnica de Catalunya

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## 1 Variables

The following are the variables appearing in the linear equations of the model:

$n$  = total number of boxes.

$w$  = width of the wrapping.

$l$  = maximum length of the wrapping.

$length$  = current length of the wrapping (where  $length \leq l$ ).

$x_i^{tl}$  = x coordinate of the  $i$ -th box ( $x^{tl} = \{0, \dots, w - 1\}$ ).

$y_i^{tl}$  = y coordinate of the  $i$ -th box ( $y^{tl} = \{0, \dots, l - 1\}$ ).

$width_i$  = assigned width of the  $i$ -th box ( $width = \{0, \dots, w - 1\}$ ).

$height_i$  = assigned height of the  $i$ -th box ( $height = \{0, \dots, l - 1\}$ ).

where  $i = \{0, \dots, n - 1\}$ .

## 2 Constraints

(Bounds) Boxes must be placed inside the width of the wrapping:

$$x_i^{tl} \leq w - width_i \quad \text{for all } i \quad (1)$$

(Rotation) The boxes must be placed in vertical or horizontal position:

$$width_i + height_i = b\_width_i + b\_height_i \quad (2)$$

where  $b\_width_i$  and  $b\_height_i$  are the given width and height of the  $i$ -th box.

(Overlapping) The boxes must not overlap:

$$\begin{aligned} & ((x_i^{tl} \leq x_j^{tl} - width_i) \\ & + (x_i^{tl} \geq x_j^{tl} + width_j) \\ & + (y_i^{tl} \leq y_j^{tl} - height_i) \\ & + (y_i^{tl} \geq y_j^{tl} + height_j)) \geq 1 \quad \text{for all } i, j, i \neq j \end{aligned} \quad (3)$$

(Length) The current length of the wrapping must at least the position of the furthest box from the origin plus its height:

$$length \geq y_i^{tl} + height_i \quad \text{for all } i \quad (4)$$

### 3 Objective function (to be minimized)

$$Cost = length \quad (5)$$

## 4 Optimizations

- The first box, by symmetry, can be placed on the left-side of the wrapping without changing the final result.
- Repeating branches of identical boxes is redundant, imposing an arbitrary order will prevent this.
- Square boxes can be placed indistinct vertically or horizontally.