



Experimental and Solution validation

Key elements on Industry 4.0

Experimentation validation

- **Experimentation Validation:** determining that the experimental procedures adopted are providing results that are sufficiently accurate.
- The important aspects to consider are:
 - ▣ the requirements for the load period.
 - ▣ the length of the executions.
 - ▣ the numbers of replications.
 - ▣ the experimental design.
 - ▣ the sensitivity analysis to assure the accuracy of the results.

Solution validation

- **Solution Validation:** determining that the results obtained from the model of the proposed solution are sufficiently accurate.
- This is similar to black-box validation in that it entails a comparison with the real world. It is different in that it only compares the final model of the proposed solution to the implemented solution.
 - ▣ The solution validation can only take place post-implementation.
 - ▣ Unlike the other forms of validation, it is not intrinsic to the simulation study itself.
 - ▣ It has no value in giving assurance to the user, but it does provide some feedback to the modeller.

Fonseca i Casas, P., Fonseca i Casas, A., Garrido-Soriano, N., Godoy, A., Pujols, W.C., Garcia, J.: Solution validation for a double façade prototype. *Energies*. 10, (2017).
<https://doi.org/10.3390/en10122013>



Black-box validation example

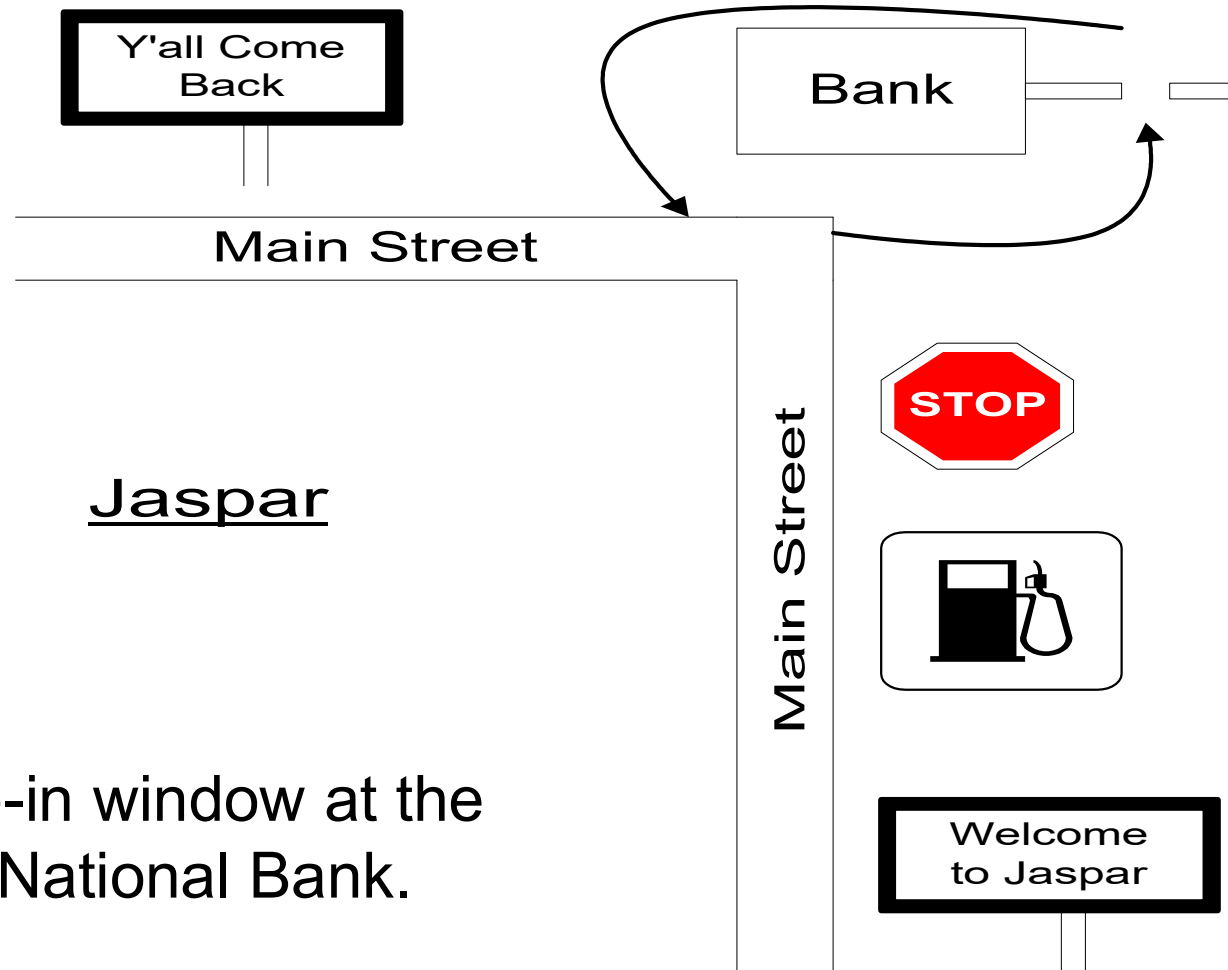
Example of objective test, using the output data.
The Fifth National Bank of Jaspar.

Black-box validation example



- ❑ The Fifth National Bank of Jaspar, is planning to expand its drive-in service at the corner of Main Street.
- ❑ Currently, there is one drive-in window serviced by one teller. Only one or two transactions are allowed at the drive-in window.
- ❑ It was assumed that each service time was a random sample from some underlying population.

Black-box validation example



Drive-in window at the
Fifth National Bank.

Black-box validation example

- Service times $\{S_i, i = 1, 2, \dots 90\}$ and interarrival times $\{A_i, i = 1, 2, \dots 90\}$ were collected for the 90 customers who arrived between 11:00 A.M. and 1:00 P.M. on a Friday.
- This time slot was selected for data collection after consultation with management and the teller because it was felt to be representative of a typical rush hour.

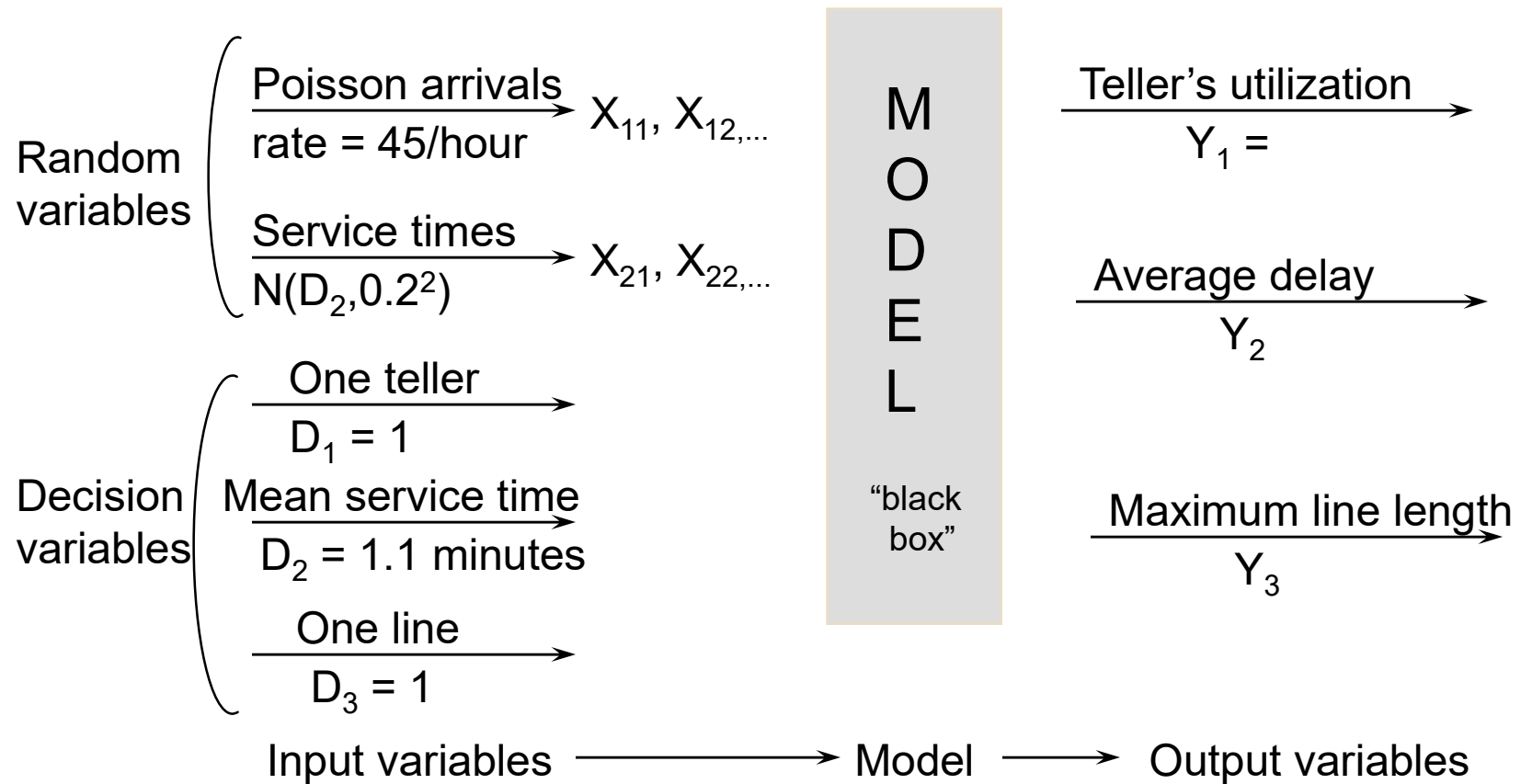
Black-box validation example

- Data analysis led to the conclusion that the arrival process could be modelled as a Poisson process with an arrival rate of 45 customers per hour; and that service times were approximately normally distributed with mean 1.1 minutes and standard deviation 0.2 minute.
- Thus, the model has two input variables:
 1. Interarrival times, exponentially distributed (i.e. a Poisson arrival process) at rate $\lambda = 45$ per hour.
 2. Service times, assumed to be $N(1.1, (0.2)^2)$.

Black-box validation example

- The uncontrollable input variables are denoted by X , the decision variables by D , and the output variables by Y .
- From the “black box” point of view, the model takes the inputs X and D and produces the outputs Y , namely
 - $(X, D) \xrightarrow{f} Y$
 - $f(X, D) = Y$

Black-box validation example



Model input-output transformation

Black-box validation example

<i>Input variables</i>	<i>Output variables, Y</i>
D = decision variables (interest) D ₁ = 1 (a teller) D ₂ = 1.1 min D ₃ = 1 (a queue) X = Other variables Rate of arrivals Poisson= 45 / hour Service time: N(D ₂ ,0.2 ²)	Primary variables of interest (Y ₁ , Y ₂ , Y ₃) Y ₁ = use of the teller Y ₂ = average waiting time Y ₃ = maximum length of queue Y ₄ = observed rate of arrivals Y ₅ = average time of service Y ₆ = average time of service of sample Y ₇ = mean size of the queue

Input and Output variables for model of current bank operation.

Black-box validation example

Statistical Terminology	Simulation Terminology	<i>Associated risk</i>
Type I : reject H_0 when H_0 is true.	Reject a valid model.	α
Type II : do not reject H_0 when H_0 is false.	Do not reject an invalid model.	β

Error type in the validation of a model

If the sample is fixed, the needs to reduce error of type II increases α and decreases β and inverse.

Once α has been determined, the only way to decrease β is increasing the sample.

Black-box validation example

<i>Replicas</i>	$Y_4 = \text{Inputs (hour)}$	$Y_5 \text{ (Minutes)}$	$Y_2 = \text{average delay (Minutes)}$
1	51	1.07	2.79
2	40	1.12	1.12
3	45.5	1.06	2.24
4	50.5	1.10	3.45
5	53	1.09	3.13
6	49	1.07	2.38

Average: 2.51

Deviation : 0.82

Results of six replicas of the model bank

Black-box validation example

- Delay observed in the system $Z_2 = 4.3$ minutes.
- Delay of the model Y_2 .
- We propose a statistical test of null hypothesis
 - ▣ $H_0 : E(Y_2) = 4.3$ minutes
 - ▣ $H_1 : E(Y_2) \neq 4.3$ minutes
- If H_0 is rejected following the rules of this test, there is no reason to consider the model invalid.
- If H_0 is rejected, the current version of the model can be rejected, and the modeler is forced to seek ways to improve the model.

Black-box validation example

- The appropriate statistical test is t , which is conducted as follows:
 - ▣ **Step 1.** Select the level of significance α , sample e and size n . For the bank model:
 - $\alpha = 0.05, n = 6$
 - ▣ **Step 2.** Calculate the mean of Y_2 and standard deviation S on these n replicas.

$$Y_2 = \frac{1}{n} \left(\sum_{i=1}^n Y_{2i} \right) = 2.37 \quad S = \left\{ (Y_{2i} - Y_2)^2 / (n-1) \right\}^{1/2} = 0.82$$

- ▣ Where $Y_{2i}, i = 1, \dots, 6$, are shown in the above table.

Black-box validation example

- **Step 3.** Getting the critical value t of the table.
 - For a test of two queues, must use $t_{\alpha/2, n-1}$; for a test of one queue must use $t_{\alpha, n-1}$ or $-t_{\alpha, n-1}$.
 - $n - 1$ are the degrees of freedom.
 - From the table $t_{0.025, 5} = 2.571$ for a test of two tails.

Black-box validation example

- **Step 4.** Calculate the statistic
 - ▣ $t_0 = (Y_2 - \mu_0) / \{S / \sqrt{n}\}$
 - ▣ on μ_0 is the specific value of the null hypothesis
 - ▣ H_0 . Where $\mu_0 = 4.3$ minutes, so
 - $t_0 = (2.51 - 4.3) / \{0.82 / \sqrt{6}\} = -5.34$
- **Step 5.** For a test of two queues:
 - ▣ if $|t_0| > t_{\alpha/2, n-1}$, reject H_0 .
 - ▣ Otherwise do not reject H_0 .
 - ▣ [For a test of one queue with $H_1: E(Y_2) > \mu_0$,
 - reject H_0 if $t > t_{\alpha, n-1}$; with $H_1: E(Y_2) < \mu_0$,
 - reject H_0 if $t < -t_{\alpha, n-1}$]

Black-box validation example

- Since $|t| = 5.34 > t_{0.025,5} = 2.571$, must reject H_0 and conclude that the model is not suitable in their prediction for the average delay for a client.
- Note that when you are making a hypothesis test, reject H_0 is a strong conclusion, so
 - ▣ $P(\text{reject } H_0 \mid H_0 \text{ is true}) = \alpha$

Black-box validation example

<i>Replicas</i>	$Y_4 = \text{Inputs(hour)}$	$Y_5 \text{ (Minutes)}$	$Y_2 = \text{average delay (Minutes)}$
1	51	1.07	5.37
2	40	1.12	1.98
3	45.5	1.06	5.29
4	50.5	1.10	3.82
5	53	1.09	6.74
6	49	1.07	5.49

Average: 4.468

Deviation: 1.66

Results of six replicas of the model bank

Black-box validation example

- Step 1. Select $\alpha = 0.05$ and $n = 6$ (sample size).
- Step 2. Calculate $Y_2 = 4.468$ minutes, $S = 1.66$ minutes.
- Step 3. Calculate the critical value of t .
- $t_{0.025,5} = 2.571$.
- Step 4. Calculate the statistic
$$t_0 = (Y_2 - \mu_0) / \{S / \sqrt{n}\} = 0.247$$
- Step 5. Since $|t| < t_{0.025,5} = 2.571$, cannot reject H_0 , and can “tentatively” **accept the model as a valid.**