



CHEMICAL TECHS REPORT

ITEM: KL LIFTGATE BONDING

RESPONSIBILITY: BONDING DEPARTMENT

INSPECTED BY:	Eh Moo
DATE :	11/16/2018
SHIFT :	B

In case of Failure	
Contact Person:	Group Chat
Action Taken:	Communication

LIFTGATE DESTRUCTIVE TEST									
DATE	SERIAL #	CAVITY	BONDER	IR WELDER	IN/OT	TOTAL CF RATIO DRIVER	TOTAL CF RATIO PASSENGER	JUDGEMENT DRIVER	JUDGEMENT PASSENGER
11/16/2018	22871719	1	C	2	IN	92.88%	86.69%	Good	Ok

SQUEEZE OUT TEST								
DATE	SERIAL #	CAVITY	BONDER	IR WELDER	TOTAL CF RATIO DRIVER	TOTAL CF RATIO PASSENGER	JUDGEMENT DRIVER	JUDGEMENT PASSENGER
11/16/2018	22928257	1	N/A	2	99.78%	99.76%	Good	Good

IR WELDER TEST								
SPM	DATE	SERIAL#	INNER MOLD DATE	REINFORCEMENT DATE	COLOR	SEC A	SEC B	SEC C
1	11/16/2018	22929326	11/15/2018	10/19/2018	Black	Pass	Pass	Pass
2	11/16/2018	22929315	11/15/2018	11/11/2018	Black	Pass	Pass	Pass

DYNE TEST			
DATE	TIME	INNER PANEL	OUTER PANEL
11/16/2018	5:50 PM	Pass	Pass