

Interface utilisateur :

The screenshot shows a web-based interface titled "Wood Part Printer". It features three main selection areas: "Site", "Production Line", and "IFS Label printer". The "Site" list includes FR017, FR018, FR019, and IT001. The "Production Line" area is currently empty. The "IFS Label printer" list includes PRTBX101, PRTBX109, and PRTBX239. Below these lists are two checkboxes: "Block Date" and "Block Id empty", followed by a "Print" button. A calendar for March 2025 is displayed, with the date 14 selected. At the bottom, there is a "Version : 1.0.3" label and a section for "Normal" and "Recutting" settings.

Site selection (LOV of IFS sites called by API)

Production line selection (LOV of IFS production lines (BDR) filtered by site selected called by API)

Printer selection (LOV of IFS printers called by API)

Start date selection (calendar to select a date needed to call Shop orders by API with Star date selected)

Site

FR017
FR018
FR019
IT001

Production Line

IFS Label printer

PRTBX101
PRTBX109
PRTBX239
...

☐ Block Date
☐ Block Id empty

Print

Version : 1.0.3

Normal :
Block date = YES
Block ID empty = YES

Recutting :
Block Date = NO
Block ID empty = NO

Calendar (mars 2025):

lun.	mar.	mer.	jeu.	ven.	sam.	dim.
24	25	26	27	28	1	2
3	4	5	6	7	8	9
10	11	12	13	14	15	16
17	18	19	20	21	22	23
24	25	26	27	28	29	30
31	1	2	3	4	5	6

Part Printer



285

**Range
285 A**

**Varnish Code
97773P**

Index	Raw material	Shop Order	Generic Part No + revision	Length	Barre-code	OP 10 Block ID
1	A1580K	13246662	000000553499-B	646,0	 *000000553499-B*	B25
2	A1580K	13246660	000000553497-B	392,9	 *000000553497-B*	B25

Trigger d'impression = Quantieme+range

Range = quantième selon start date + range

Varnish Code : valeur d'attribut de la part instancié du SO

Raw material : material line lié à l'opération ayant l'Operation No le plus faible (ou Operation No=10 ?)

Shop Order = Order No+Release No+Sequence No

Generic Part No : valeur d'attribut de la part instancié du SO

Revision : derniere révision active de l'enginering part

Length = valeur d'attribut de la part instancié du SO (Length Setup)

~~Routing = concatenation des Operation Description dans l'ordre du Sequence No~~

Barre code = code barre de la colonne « Generic Part No +revision »

OP 10 Block ID = Valeur du champ Block ID de l'OP No = 10 du SO

Besoin d'affecter toutes les pièces en redebit à un range R à un jour donné dans IFS

Mise en page : Format A4 paysage

-1 page par couple Raw Material/Varnish code

-trié par ordre décroissant de length

Mode de Sélection

- Pouvoir sélectionner/filtrer à l'extraction du QR :
 - Site (**mandatory**) ==> LOV BDR "Contracts"
 - Production Line (**not mandatory**) ==> LOV BDR "Production lines" for site selected
 - **Revised** Start date ==> Date selection
 - Block Date ==> True or False (False = redébit)
 - OP 10 Block ID ==> Filter by _"EMPTY" or "No condition"

Buisness Rule de filtres	Débit classique (default)	Redebit
Block Date	YES	NO
OP 10 Block ID empty	YES (strictement vide)	NO (no condition)

Spécification : WoodPartPrinter

IFS Object requested : Shop order with State = Released

[illegible]

Spécification : WoodPartPrinter

IFS Object requested : Shop order with State = Released

Filters : Site / ...

Shop Orders

			Status	Site	Order No	Release No	Sequence No	Part	Start Date
<input type="checkbox"/>	:		Cancelled	FR017	2049	*	*	C000000721863A019 - KAR INTER TRIBORD	10/09/2024 00:00
<input type="checkbox"/>	:		Closed	FR017	18396	*	*	C000000721863A019 - KAR INTER TRIBORD	25/10/2024 00:00
<input type="checkbox"/>	:		Planned	FR017	18397	*	*	C000000721863A019 - KAR INTER TRIBORD	25/10/2024 00:00
<input type="checkbox"/>	:		Started	FR017	2050	*	*	C000000721863A019 - KAR INTER TRIBORD	10/09/2024 00:00
<input type="checkbox"/>	:		Released	FR017	2987	*	*	A6183BC007 - ASSISE BALCON	13/11/2024 12:33

2 modes selection :

- Recutting: Start date =< aujourd'hui
- Standard: Start date = date à sélectionner

Spécification : PartPrinter

OrderNo	ReleaseNo	SequenceNo	PartNo	Start Date/Time
Shop order OrderNo value	Shop order ReleaseNo value	Shop order SequenceNo value	Shop Order part No Value	Shop Order Start Date

Shop Order

1732 - * - * - FR017 - Manufacturing - C000001458043G108 - 5 PCS - Released 1 of 1

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Order No

1732

Release No

*

Sequence No

*

Site

FR017

Order Type

Manufacturing

Lot Size

5

Part

C000001458043G108 - NEZ DE MARCHE 50MM

Scheduling

Scheduling Direction	Forward Scheduling	Earliest Start Date	29/08/2024 00:00	Start Date	29/08/2024 07:30
Finish Date	25/09/2024 15:39	Need Date	29/08/2024 00:00	Block Dates	<input type="checkbox"/>

Spécification : PartPrinter

Raw Material	Block ID
Part code related to component line linked to operation No = 10	Block ID linked to operation No = 10

Shop Order

1732 - * - * - FR017 - Manufacturing - C000001458043G108 - 5 PCS - Released 1 of 1

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Status ⌵ Material Actions ⌵ Report Operations Receive ⌵ Load

... ⌵ Scheduling

DETAILS

MATERIALS

OPERATIONS

PRODUCED PARTS

Materials					
⌵ + ✎️					
⌵	✓	:	✎️	Operation	Component Part
⌵	☐	:	✎️	10 - COS	4591548Z - GENERIQUE NEZ DE MARCHE 50MM - WMS 2684 2000 ...
⌵	☐	:	✎️	40 - VM	122932 - TEINTE ALAISE DE MARCHE PLANCHER MOKA
				Qty per Assembly	
				0,30421 pcs	
				0.41689281 kg	

Shop Order

1732 - * - * - FR017 - Manufacturing - C000001458043G108 - 5 PCS - Released 1 of 1

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Status ⌵ Material Actions ⌵ Report Operations Receive ⌵ Load Plan

... ⌵ Scheduling

DETAILS

MATERIALS

OPERATIONS

PRODUCED PARTS

⌵ + ✎️ Add Standard Operation

⌵	✓	:	✎️	Operation Block ID	Operation Priority	Notes	Group By Note	Operation Work Type
⌵	☐	:	✎️	B3		LG5MA		Normal

Spécification : PartPrinter

Generic Code	Lenght setup	Varnish Code
Attribute "GENERIC CODE" value related to Master part for Shop order part code	Attribute "LENGHT SETUP" value related to Master part for Shop order part code	Attribute "VARNISH CODE" value related to Master part for Shop order part code

Shop Order 1732 - * - * - FR017 - Manufacturing - C00000

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Order No

1732

Release No

*

Sequence No

*

Site

FR017

Part

C000001458043G108 - NEZ DE MARCHE 50MM

MAIN

GTIN

ALTERNATE PARTS

CHARACTERISTICS

CONNECTED ASSORTMENTS

Change Status

Refresh Attributes

Technical Class - AN29-13-00

Attribute Type Group

Technical Attributes

Order

Attribute: VARNISH;GENERIC;LENG...

Description

Value Text

More

Favorites

Apply

Clear

✓		Order	Attribute	Description	Value Text	Technical UoM	Value Number
<input type="checkbox"/>	:	1	GENERIC CODE	generic code	C000001385418		
<input type="checkbox"/>	:	1	LENGTH SETUP	length setup		m	0,722283836...
<input type="checkbox"/>	:	1	VARNISH CODE	varnish code	RCTV0401		

Part C000001458043G108 - NEZ DE MARCHE 50MM 1 of 1

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Part Pages

Part Details

Warranty

Engineering

Part No

C000001458043G108

Description

NEZ DE MARCHE 50MM

PPV Status

No PPV Status

Part Configuration Completion

MAIN

GTIN

ALTERNATE PARTS

CHARACTERISTICS

CONNECTED ASSORTMENTS

Spécification : PartPrinter

Engineering
part rev

Last active
Engineering
part revision
for Shop order
part code

Shop Order 1732 - * - * - FR017 - Manufacturing - C00000

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Order No	Release No	Sequence No	Site
1732	*	*	FR017

Part
C000001458043G108 - NEZ DE MARCHE 50MM

Engineering C000001458043G108 - NEZ DE MARCHE 50MM 1 of 1

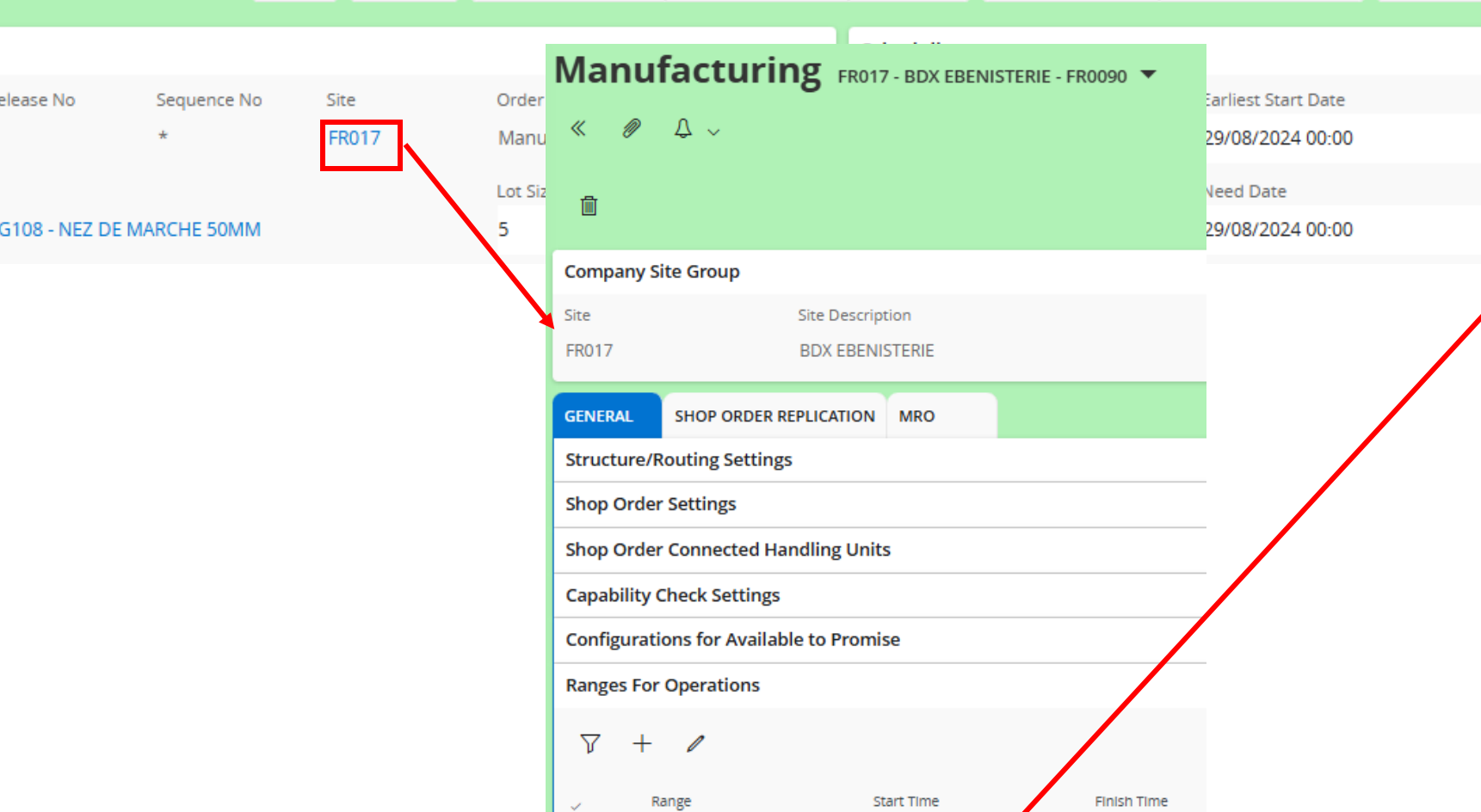
<< ✎ 🗑️ 🔔 ⌵ Create Revision Create New Part Create Inventory Part Engineering Part Revision Technical Specification

Part Number	Description
C000001458043G108	NEZ DE MARCHE 50MM

GENERAL MANU. PART REVISIONS ALTERNATE COMPONENTS CHARACTERISTICS CALC

Current Revision No	Part Class	Doc. Req. ID	Provide Code	MPL Part
📄 A	⌵		Make ⌵	Demand ⌵

Rande ID value
related to Shop
order start date
linked to Range
table store on
Site selected
on filter



Shop Order 1732 - * - * - FR017 - Manufacturing - C000001458043G108 - 5 PCS - Released 1 of 1

Navigation: < > + - [Icons] Status Material Actions Report Operations Receive Load Planning Material Planning Reports Schedule

Order No	Release No	Sequence No	Site	Order No	Release No	Sequence No	Site	Order No	Release No	Sequence No	Site
1732	*	*	FR017	1732	*	*	FR017	1732	*	*	FR017

Part: C000001458043G108 - NEZ DE MARCHE 50MM

Manufacturing

FR017 - BDX EBENISTERIE - FR0090

Company Site Group

Site	Site Description
FR017	BDX EBENISTERIE

GENERAL SHOP ORDER REPLICATION MRO

Structure/Routing Settings

Shop Order Settings

Shop Order Connected Handling Units

Capability Check Settings

Configurations for Available to Promise

Ranges For Operations

Range	Start Time	Finish Time
A	00:00	11:59
B	12:00	23:59

