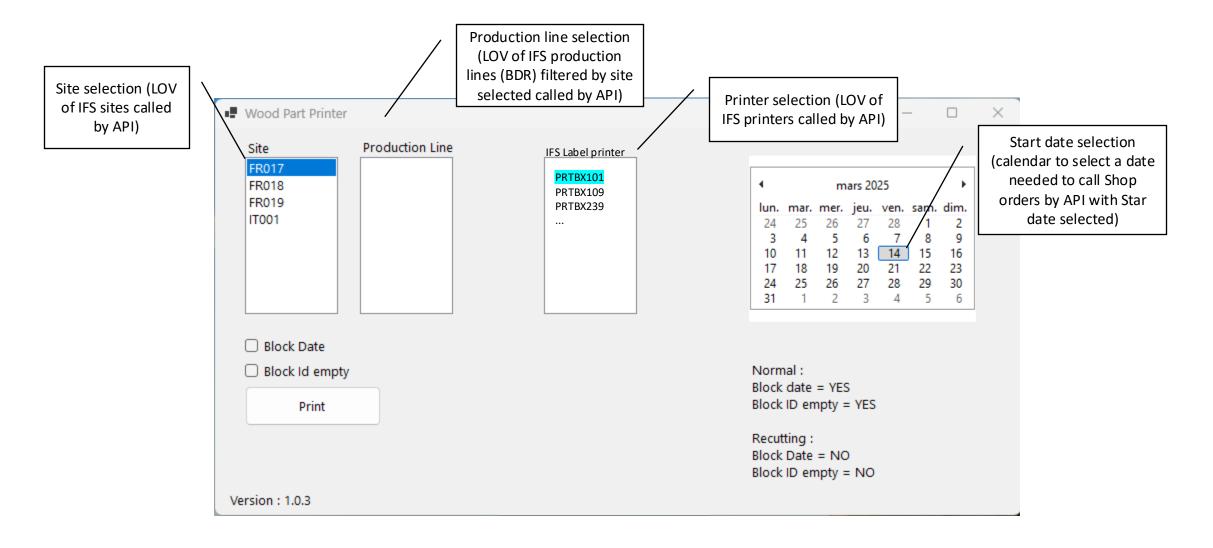
Part Printer (Manufacturing Portal)

Revision	Owner	Date	Description
1	МТО		Creation
2	МТО		Trigger IFS forms printing from PartPrinter
3	МТО	14/10/2025	V2 Next JS
4	МТО	TO BE STARTED	

Interface utilisateur:



Part Printer



Range 285 A

Varnish Code 97773P

Index	Raw material	Shop Order	Generic Part No + revision	Length	Barre-code
1	A1580K	13246662	000000553499-B	646,0	*000000553499-B*
2	A1580K	13246660	000000553497-B	392,9	*000000553497-B*

OP 10 Block ID

B25

B25

Trigger d'impression = Quantieme+range

Range = quantième selon start date + range

Varnish Code : valeur d'attibut de la part instancié du SO

Raw material : material line lié à l'oppération ayant l'Operation No le plus faible (ou Operation No=10 ?)

Shop Order = Order No+Release No+Sequence No

Generic Part No : valeur d'attibut de la part instancié du SO

Revision : derniere révision active de l'enginering part

Length = valeur d'attibut de la part instancié du SO (Length Setup)

Routing = concatenation des Operation Description dans l'ordre du Sequence No

Barre code = code barre de la colonne « Generic Part No +revision »

OP 10 Block ID = Valeur du champ Block ID de l'OP No = 10 du SO

Mise en page : Format A4 paysage
-1 page par couple Raw Material/Varnish code
-trié par ordre décroissant de length

Besoin d'affecter toutes les pièces en redebit à un range R à un jour donné dans IFS

Mode de Sélection

- Pouvoir sélectionner/filtrer à l'extraction du QR :
 - o Site (mandatory) ==> LOV BDR "Contracts"
 - Production Line (not mandatory) ==> LOV BDR "Production lines" for site selected
 - Revised Start date ==> Date selection
 - O Block Date ==> True or False (False = redébit)
 - OP 10 Block ID ==> Filter by _"EMPTY" or "No condition"

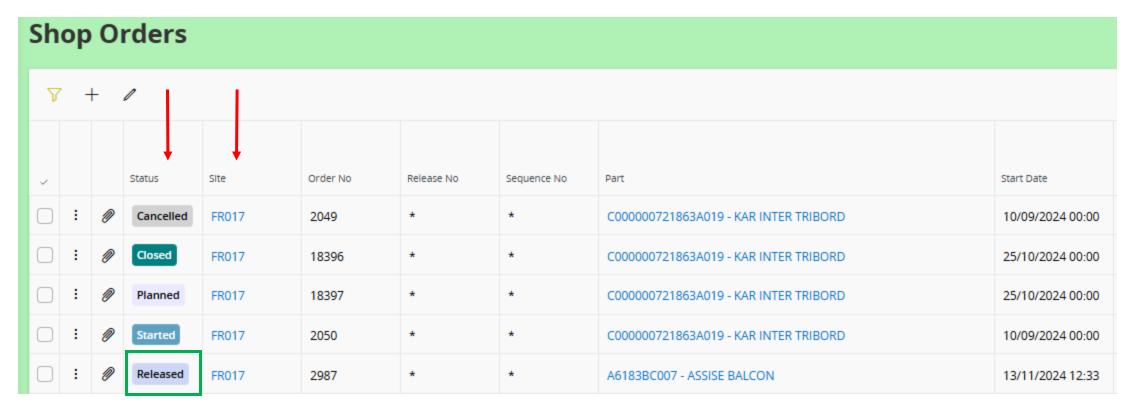
Buisness Rule de filtres	Débit classique (default)	Redebit
Block Date	YES	NO
OP 10 Block ID empty	YES (strictement vide)	NO (no condition)

IFS Object requested : Shop order with State = Released

OrderNo	ReleaseNo	SequenceN o	PartNo	Start Date/Time	Raw Material	Block ID	Generic Code	Lenght setup	Varnish Code	Engeneerin g part rev	Range ID
Shop order OrderNo value	Shop order ReleaseNo value	Shop order SequenceN o value	Shop Order part No Value	Shop Order Start Date	Part code related to component line liked to operation No = 10	Block ID linked to operation No = 10	Attribute "GENERIC CODE" value related to Master part for Shop order part code	Attribute "L ENGTH SETUP" valu e related to Master part for Shop order part code	Attribute "VARNISH CODE" value related to Master part for Shop order part code	Last active Engeneering part revision for Shop order part code	Rande ID value related to Shop order start date linked to Range table store on Site selected on filter

IFS Object requested : Shop order with State = Released

Filters : Site / ...



2 modes selection:

-Recutting: Start date =< aujourd'hui

-Standard: Start date = date à sélectionner

