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|---------------------------------------------------------------------------------------|----|-------------------------------------------------|
|  | 2  | tap thru 1/4 NPT, start tap from the other side |
|  | 2  | tap thru 1/4-20                                 |
|  | 12 | tap thru M5                                     |
|  | 6  | tap thru M4                                     |
|  | 20 | tap thru 4-40                                   |
|  | 29 | blindtap 4-40                                   |