



全力以赴 全域突破

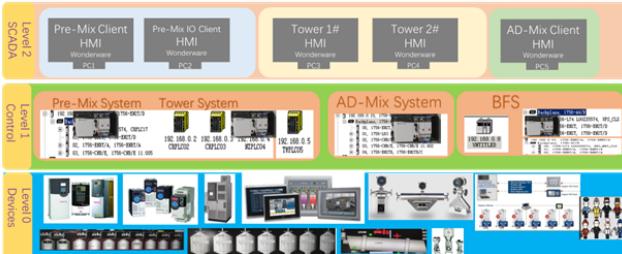
Background

Chengdu plant launched making unattended operation project and successfully enabled **4Hrs unattended in Admix area**. The project achieved number of loss reduction in many ways including **unplanned loss** (5/d UPST and 15 ton/d un-quality FP reduction), **planned loss** (42#/d CO touch and 12#/d CIL touch reduction) and **MU & Quality loss** (12M/y) reduction.

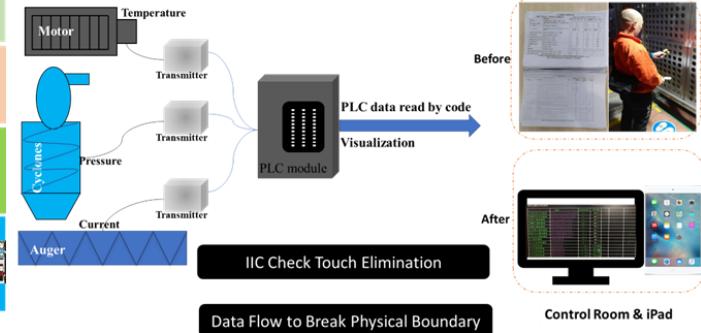
How it works?

PLC & Controller Upgrade

Chengdu Dry Laundry Making Control System

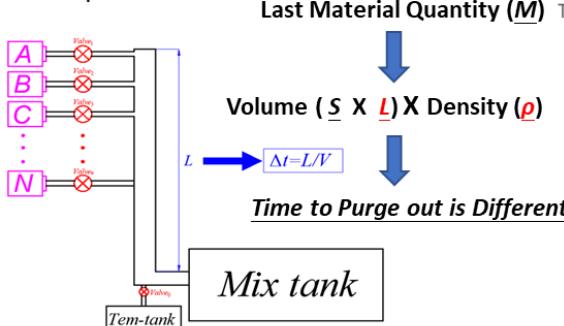


IIC Check Touch Elimination

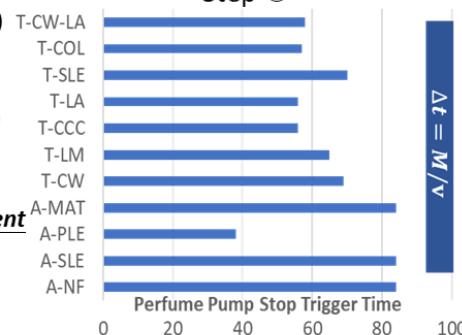


Auto Perfume Purge Out For CHO

Step ①



Step ②



Step ③



One-click Sequential Shutdown

Equipment matrix upgrade

Shutdown by sequence

Auto material transition

Control Release system deploy

Info. flow digitization

Break the routine schedule



1 FTE
Reduction



60 #/day
Touch Reduction



40 M\$/Y
Value Creation

Project Name:
Making Unattended Operation in Admix Area

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