



AMS Device Manager

Plant Database



DeltaV Network 1



Controller - CTRLR-01



I/O System - DeltaV



I/O HART Card - C04



CH01



CTRLR-01C04CH02



CH03



CH04



I/O Fieldbus Card - C02



Fieldbus Port - P01



PT_501



100%

Six hundred and three

$$\begin{array}{ccc} 6 & 0 & 3 \\ \hline 10^2 & 10^1 & 10^0 \end{array} = (6 \times 10^2) + (3 \times 10^0)$$

Decimal representation

$$\begin{array}{cccccccccc} 1 & 0 & 0 & 1 & 0 & 1 & 1 & 0 & 1 & 1 \\ \hline 2^9 & 2^8 & 2^7 & 2^6 & 2^5 & 2^4 & 2^3 & 2^2 & 2^1 & 2^0 \end{array} = 2^9 + 2^6 + 2^4 + 2^3 + 2^1 + 2^0$$

Binary representation

1051



210 1

Negative three hundred and ninety six
(Two's complement binary notation)

$$\begin{array}{cccccccccc} 1 & 0 & 0 & 1 & 1 & 1 & 0 & 1 & 0 & 0 \\ \hline -2^9 & 2^8 & 2^7 & 2^6 & 2^5 & 2^4 & 2^3 & 2^2 & 2^1 & 2^0 \end{array} = -2^9 + 2^6 + 2^5 + 2^4 + 2^2$$

29

—

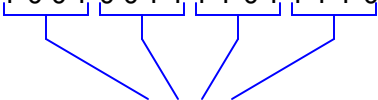
1





12500

1 0 0 1 0 0 1 1 1 1 0 1 1 1 1 0



9 3 D E

Fixed-point binary notation

$$\begin{array}{ccccccccccc} 1 & 0 & 0 & 0 & 1 & 1 & 0 & \bullet & 0 & 1 & 1 \\ \hline 2^6 & 2^5 & 2^4 & 2^3 & 2^2 & 2^1 & 2^0 & & 2^{-1} & 2^{-2} & 2^{-3} \end{array} = 2^6 + 2^2 + 2^1 + 2^{-2} + 2^{-3}$$

$= 70.375$ (*decimal notation*)



1002349 = 1002349 x 106

0793150.7931x102

00004532 = 4523x105















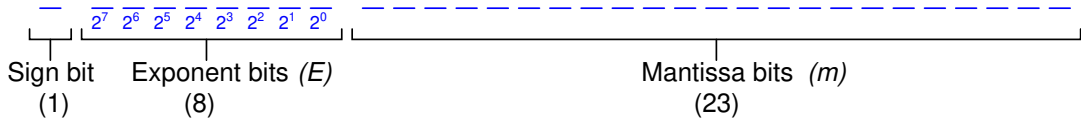




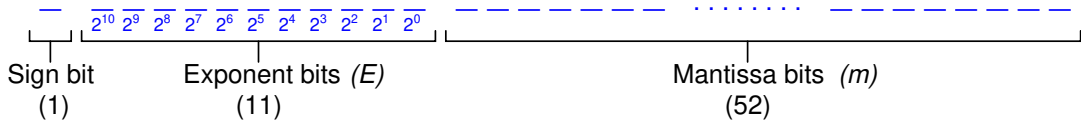


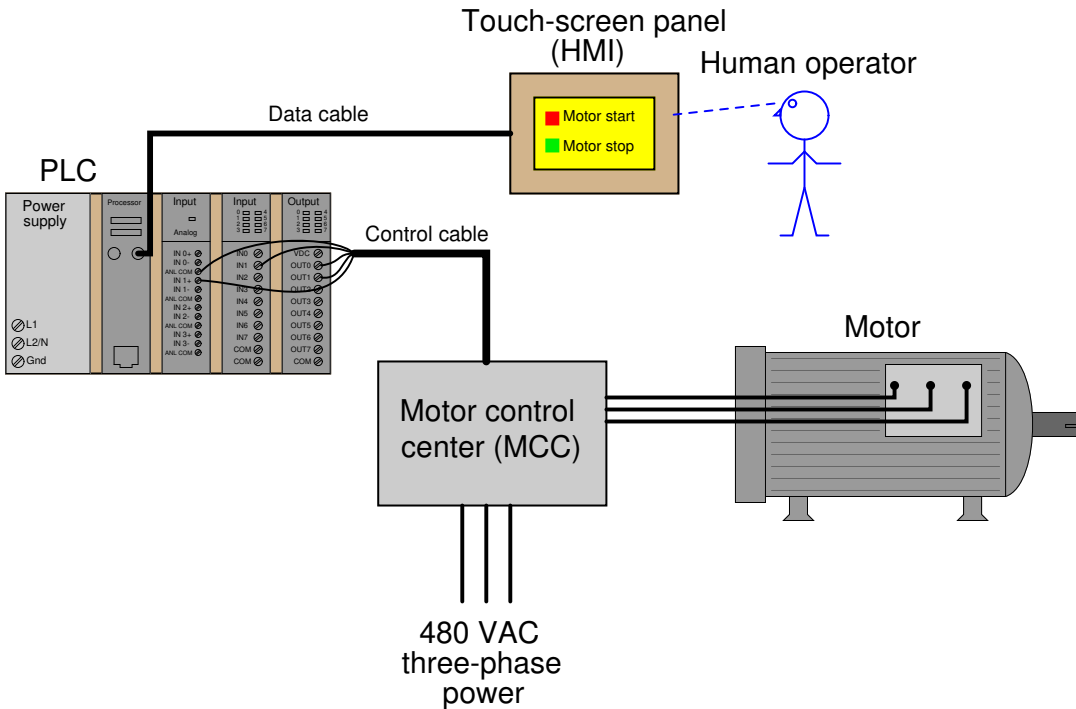


Single-precision IEEE floating-point number format



Double-precision IEEE floating-point number format





Device Name:

PLC_01

Fill Down

☒ Display System Tags

☐ Highlight

☒ Display Internal Tags

☐ Highlight

☐ Highlight Unused Tags

No.	Tag Name	Data Type	PLC Address	Device Name	Attribute	
1	START_PUSHBUTTON	Discrete	10024	PLC_01	R	
2	STOP_PUSHBUTTON	Discrete	10031	PLC_01	R	
3	MOTOR_RUN	Discrete	00005	PLC_01	R/W	
4	MOTOR_RUN_TIMER	Unsigned int 32	40010	PLC_01	R/W	
5	START_COUNTER	Unsigned int 16	40242	PLC_01	R/W	
6	MOTOR_TEMPERATURE	Floating PT 32	30008	PLC_01	R	
7	ERROR_MESSAGE	Ascii String	40560	PLC_01	R/W	
8	MOTOR_SPEED	Floating PT 32	30017	PLC_01	R	

2020

—

1

210

—

1



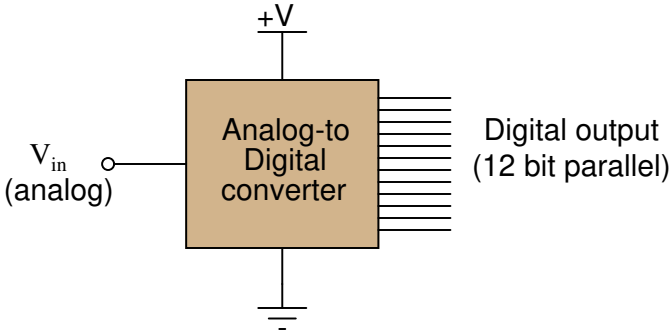
123456789

International Morse Code (English letters and Arabic numerals only)

A	•—	J	•— — —	S	•••	0	— — — — —
B	— •••	K	— • —	T	—	1	• — — — —
C	— • — •	L	• — ••	U	•• —	2	•• — — —
D	— ••	M	— —	V	••• —	3	••• — —
E	•	N	— •	W	• — —	4	•••• —
F	•• — •	O	— — —	X	— •• —	5	•••••
G	— — •	P	• — — •	Y	— • — —	6	— ••••
H	••••	Q	— — • —	Z	— — ••	7	— — •••
I	••	R	• — •			8	— — — ••
						9	— — — — •



↓ LSB / MSB →	000	001	010	011	100	101	110	111
0000	NUL	DLE	SP	0	@	P	‘	p
0001	SOH	DC1	!	1	A	Q	a	q
0010	STX	DC2	”	2	B	R	b	r
0011	ETX	DC3	#	3	C	S	c	s
0100	EOT	DC4	\$	4	D	T	d	t
0101	ENQ	NAK	%	5	E	U	e	u
0110	ACK	SYN	&	6	F	V	f	v
0111	BEL	ETB	,	7	G	W	g	w
1000	BS	CAN	(8	H	X	h	x
1001	HT	EM)	9	I	Y	i	y
1010	LF	SUB	*	:	J	Z	j	z
1011	VT	ESC	+	;	K	[k	{
1100	FF	FS	,	<	L	\	l	
1101	CR	GS	—	=	M]	m	}
1110	SO	RS	.	>	N	^	n	~
1111	SI	US	/	?	O	-	o	DEL





212 1

$$\text{Analog resolution} = \frac{\text{Analog span}}{2^n - 1}$$



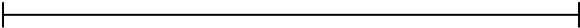
$$\frac{V_{in}}{V_{fullscale}} = \frac{\text{Counts}}{2^n - 1}$$

V_{in}	Counts (decimal)	Counts (hex)
0 V	0	000
2.46 mV	1	001
3.85 V	1576	628
4.59 V	1879	757
6.11 V	2502	9C6
9.998 V	4094	FFE
10 V	4095	FFF



000h

FFFh



-3.3%

103.3%



$$\frac{300 - (-100)}{450 - (-100)} = 0.7273 \text{ per unit}$$

027316 + 4 = 15.63611A

$$\frac{26.7 - (-3.3)}{103.3 - (-3.3)} = \frac{30}{106.6} = 0.2814 \text{ per unit}$$

000h

FFFh

868.65 °F

(-3.3%)

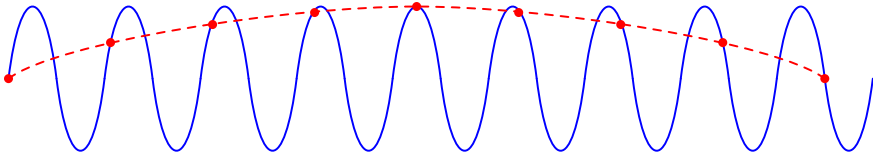
1881.35 °F

(103.3%)

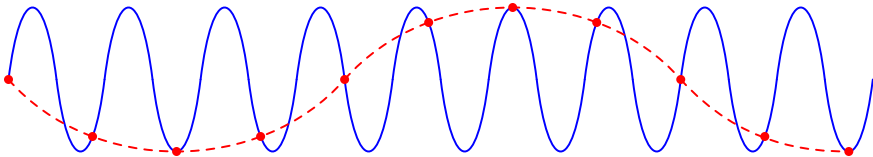
$$\frac{2649}{4095} = 0.6469 \text{ per unit}$$

$$(0.6469)/(1881.35-868.65)=1523.75 \text{ deg}$$

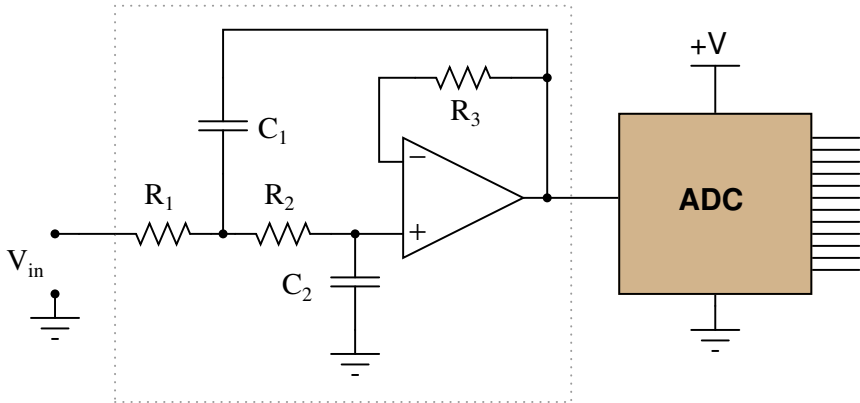
Sample interval slightly longer than one wave cycle

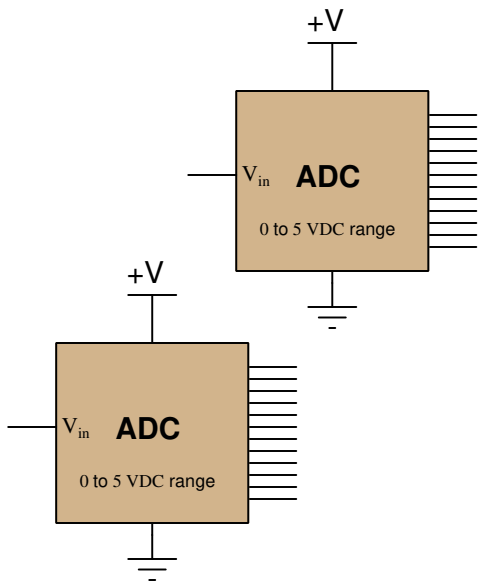
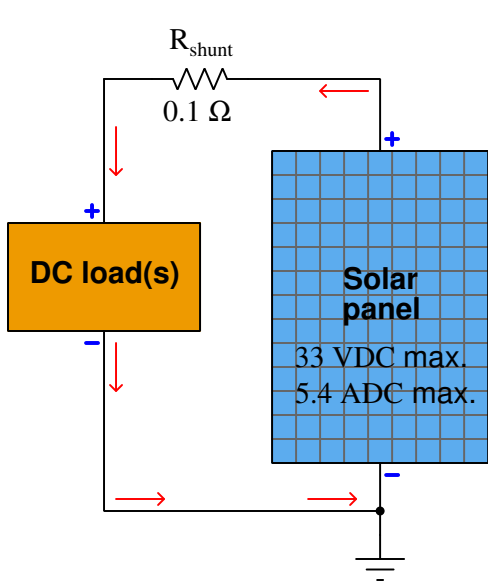


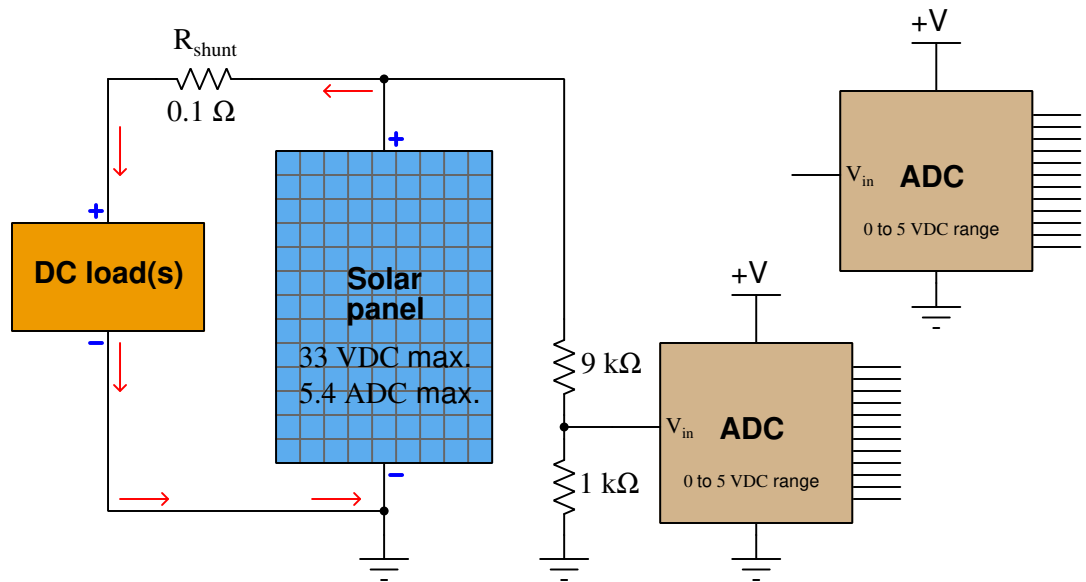
Sample interval slightly shorter than one wave cycle



*Low-pass ("anti-aliasing")
filter circuit front-end to ADC*

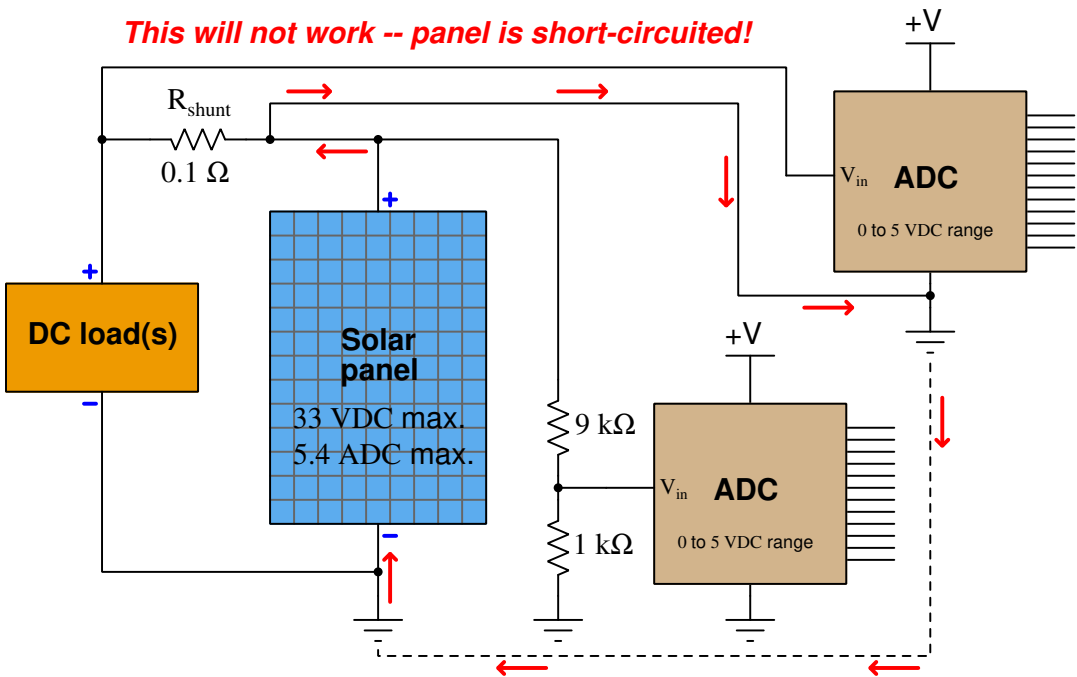




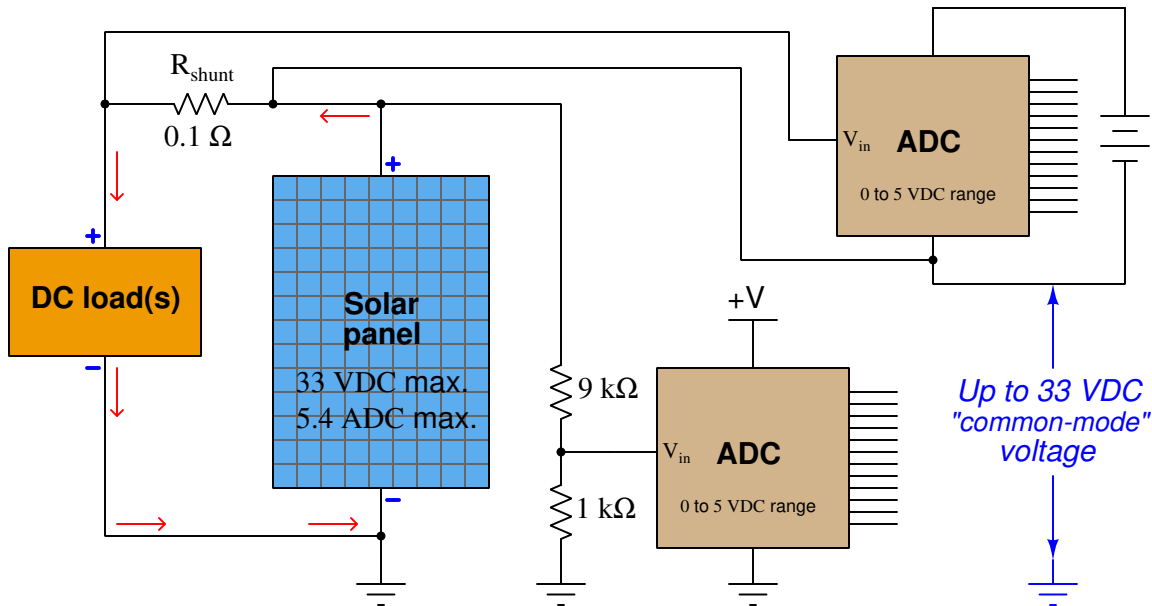




This will not work -- panel is short-circuited!



The ADC "floats" at an elevated potential from common ground:



Differential amplifier

0 to 0.54 VDC
differential

0 to 0.54 VDC
ground-referenced

DC load(s)

Solar
panel

33 VDC max.
5.4 ADC max.

V_{in}

ADC

0 to 5 VDC range

+V

V_{in}

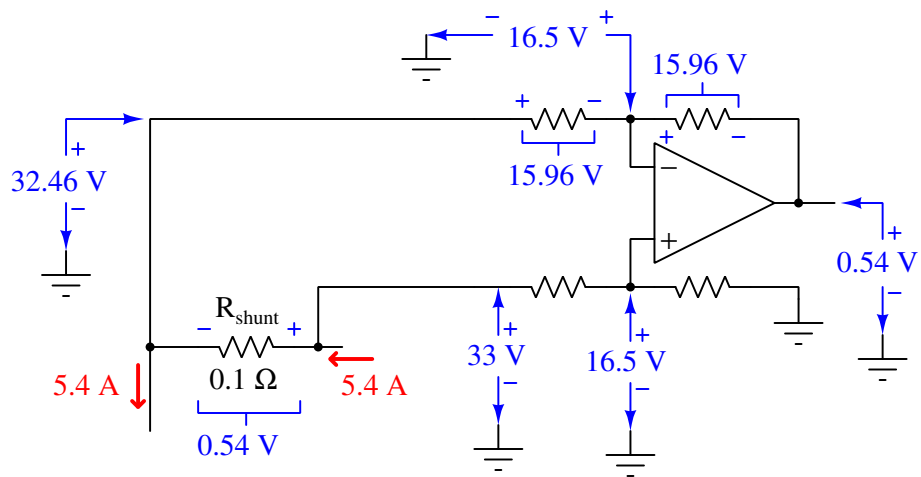
ADC

0 to 5 VDC range

R_{shunt}
0.1 Ω

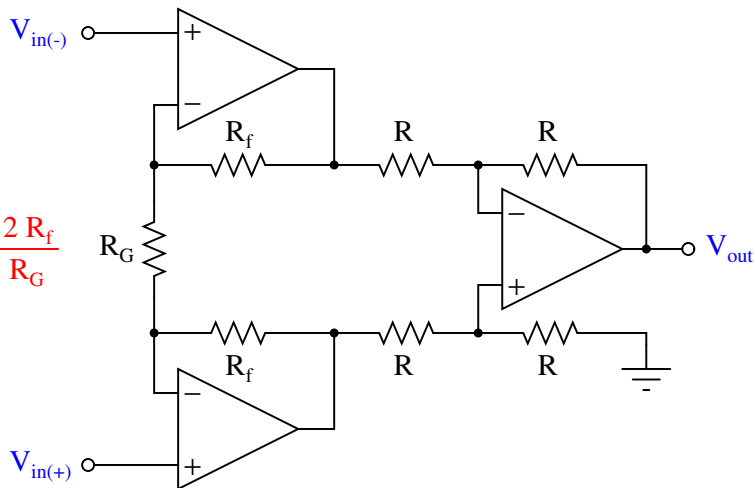
9 k Ω

1 k Ω

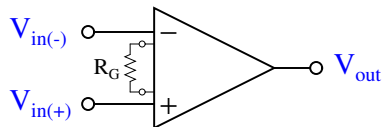


Instrumentation amplifier

Voltage gain = $1 + \frac{2 R_f}{R_G}$

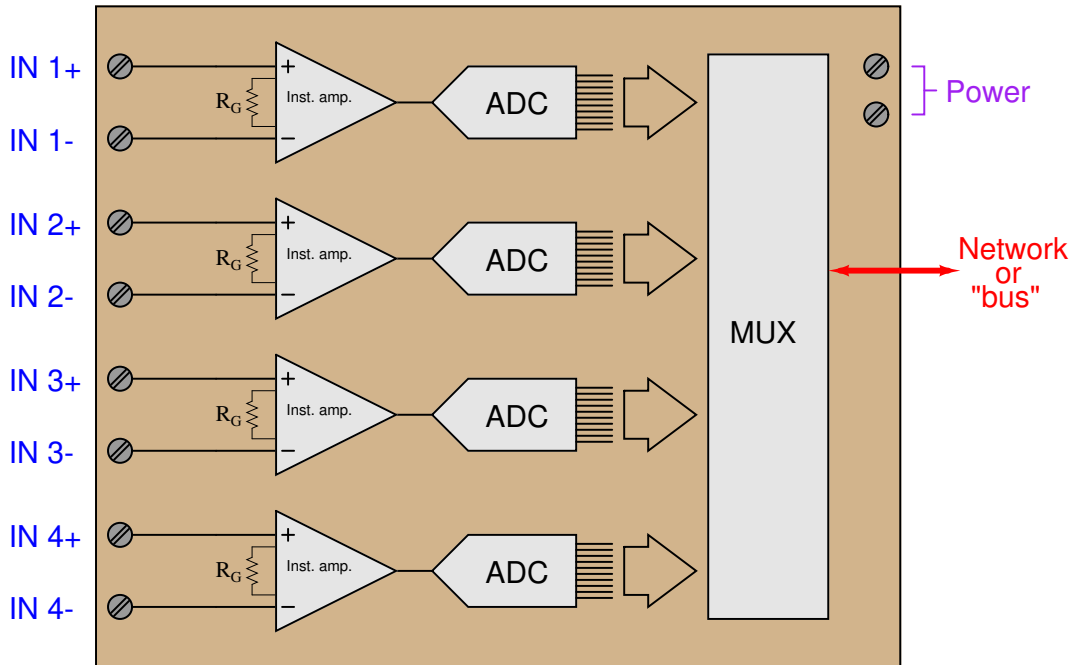


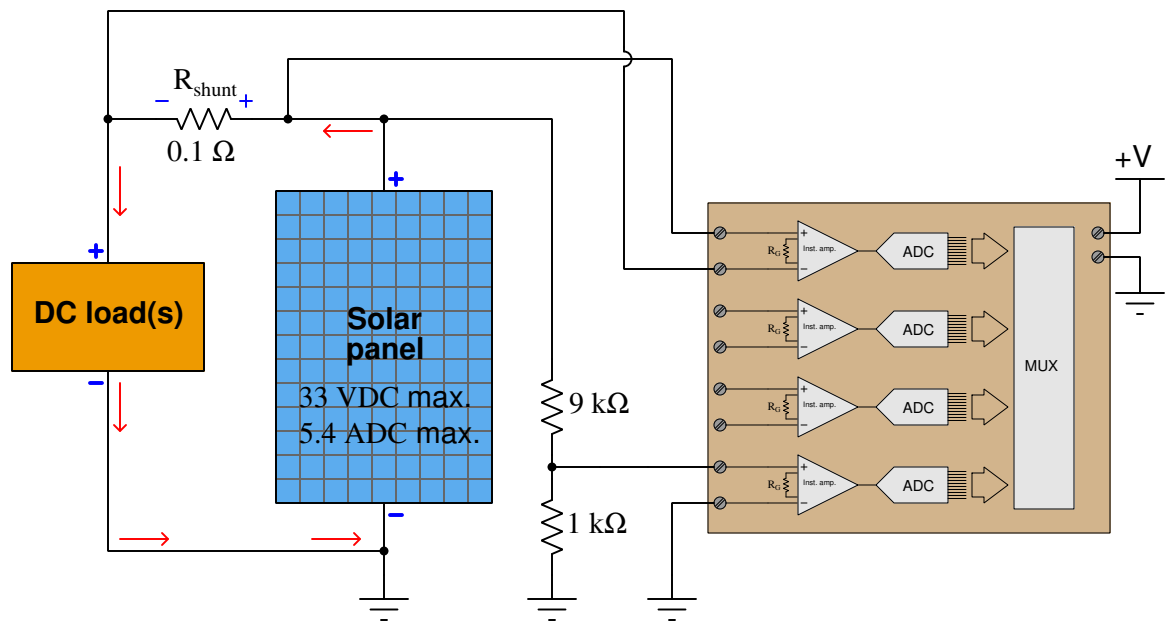
(Simplified diagram)





DAQ module with differential inputs





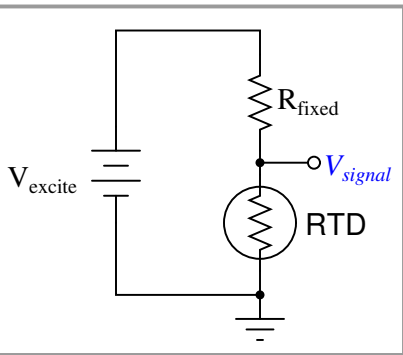
Vergangen

Free word

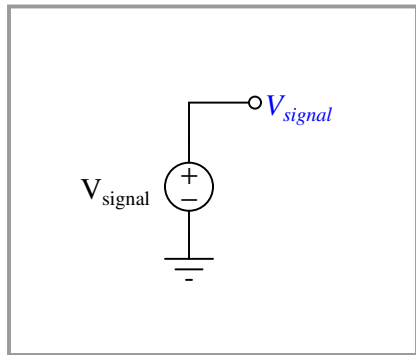
PRO

Ground-referenced voltage signal

Real circuit



Voltage-source model

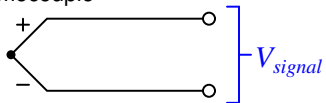




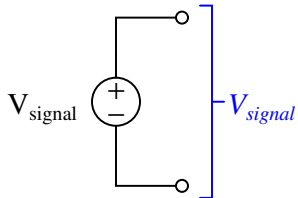
Floating voltage signal

Real circuit

Thermocouple

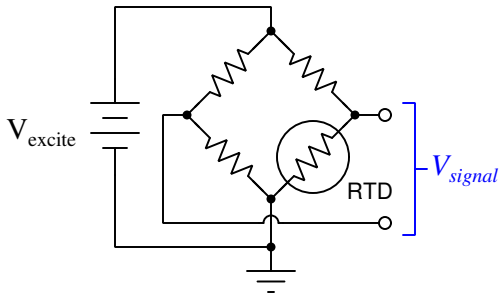


Voltage-source model

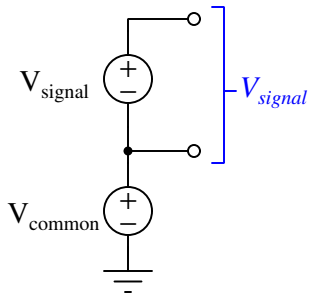


Elevated voltage signal (signal + common-mode voltage)

Real circuit



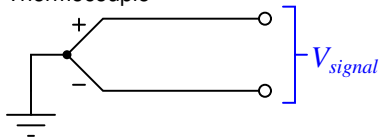
Voltage-source model



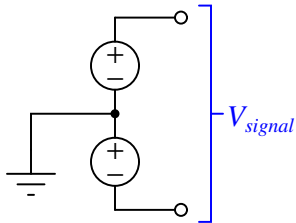
Center-grounded voltage signal

Real circuit

Thermocouple

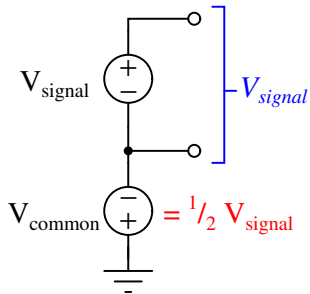
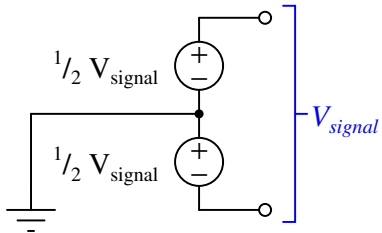


Voltage-source model

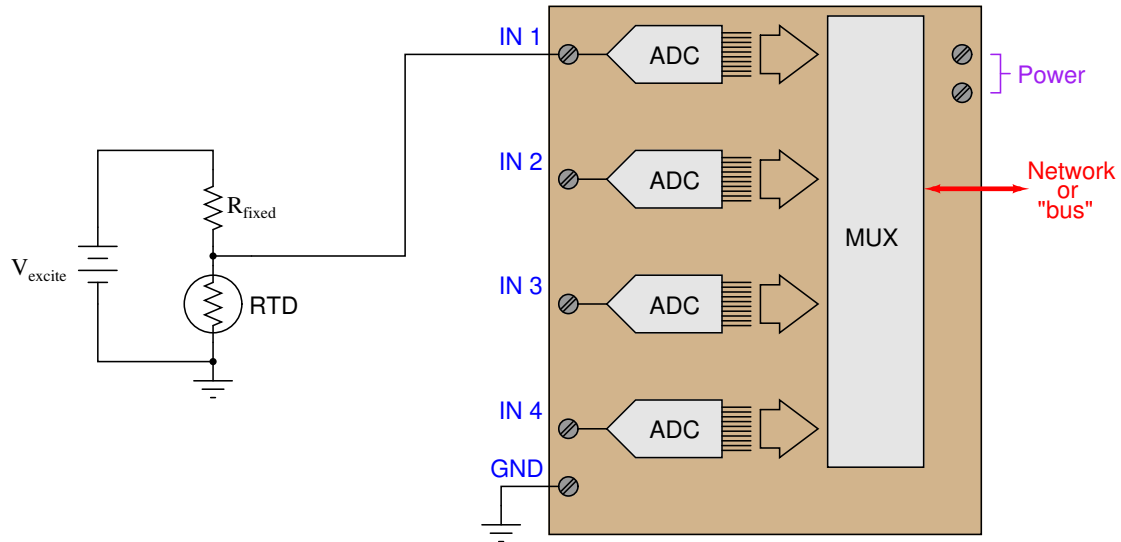




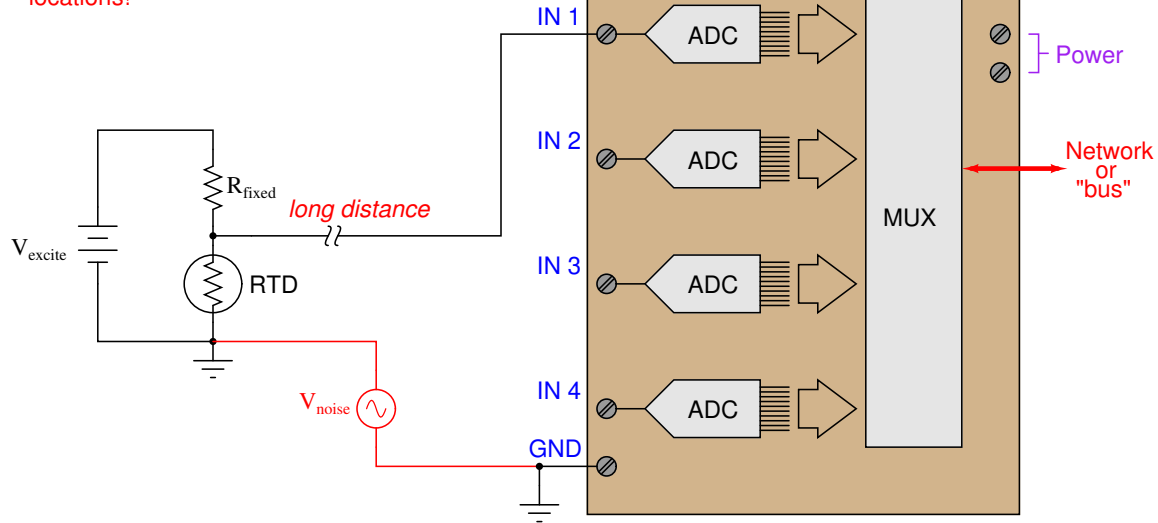
Center-grounded voltage signal



Single-ended DAQ inputs

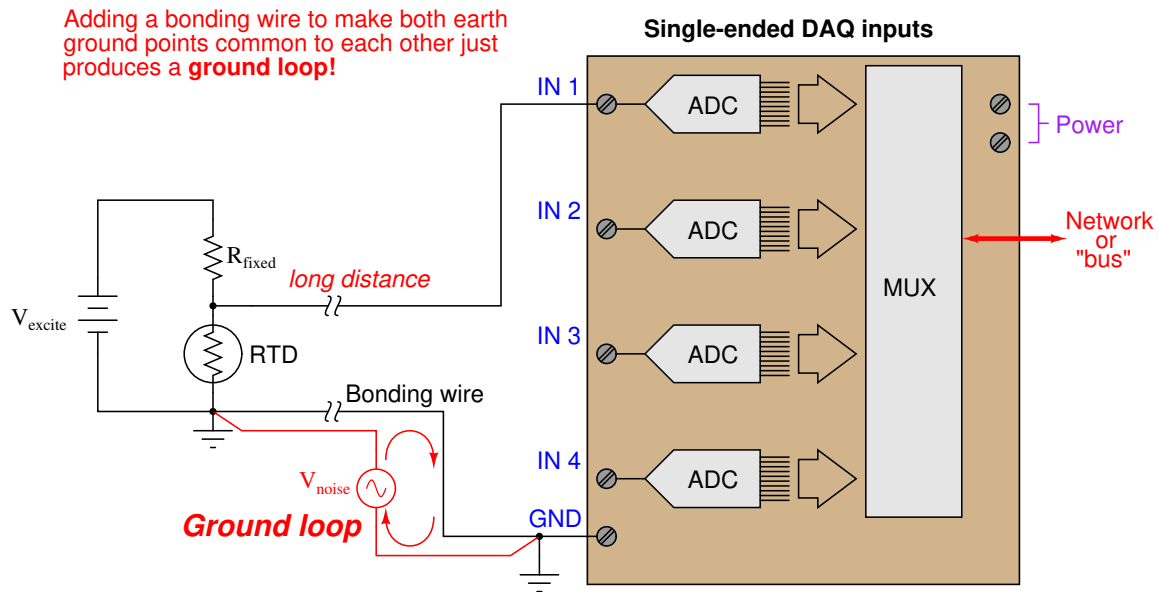


Accurate signal measurement is thwarted by the presence of voltage between ground locations!



Unconquered

Adding a bonding wire to make both earth ground points common to each other just produces a **ground loop**!



Single-ended DAQ inputs

Floating signal source

Thermocouple

long distance

IN 1

IN 2

IN 3

IN 4

GND

ADC

ADC

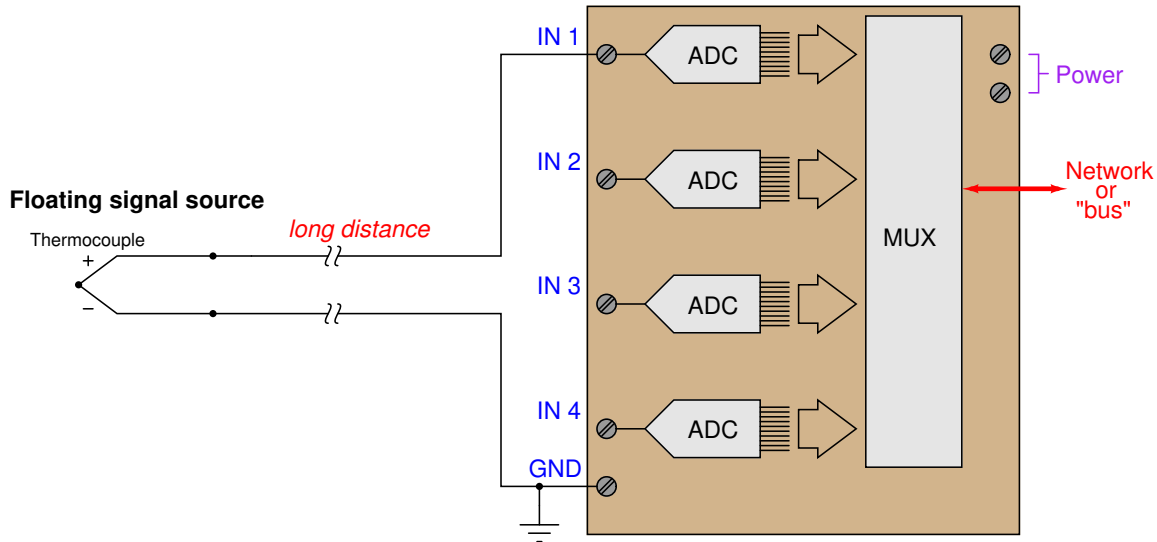
ADC

ADC

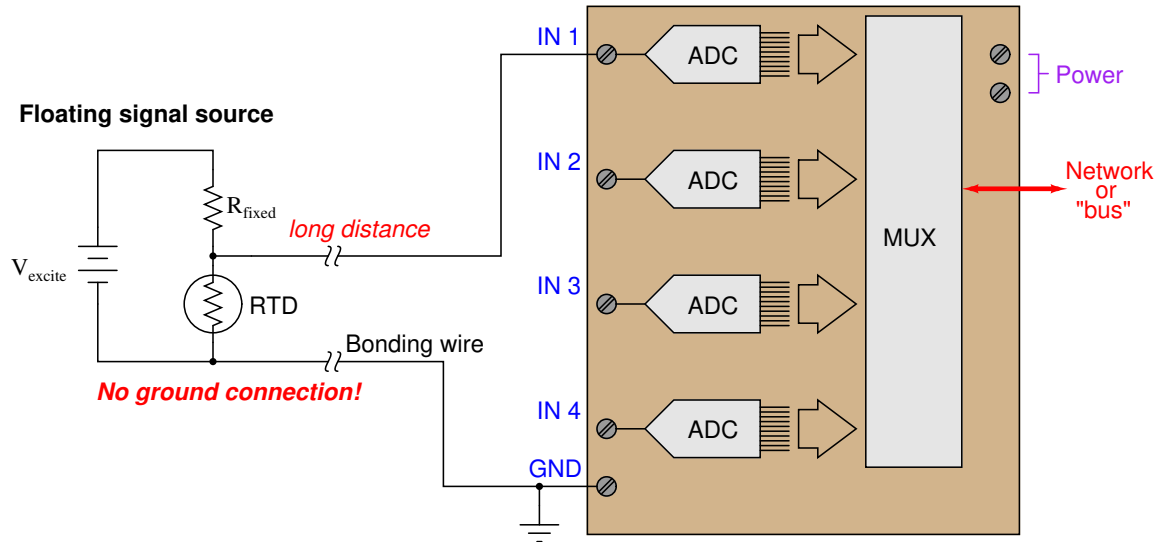
MUX

Power

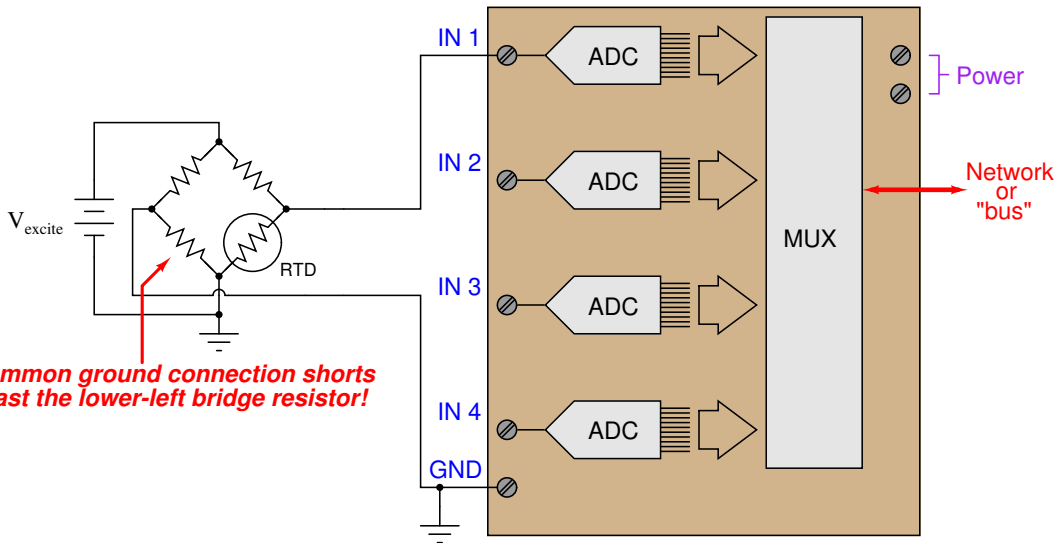
Network
or
"bus"



Single-ended DAQ inputs



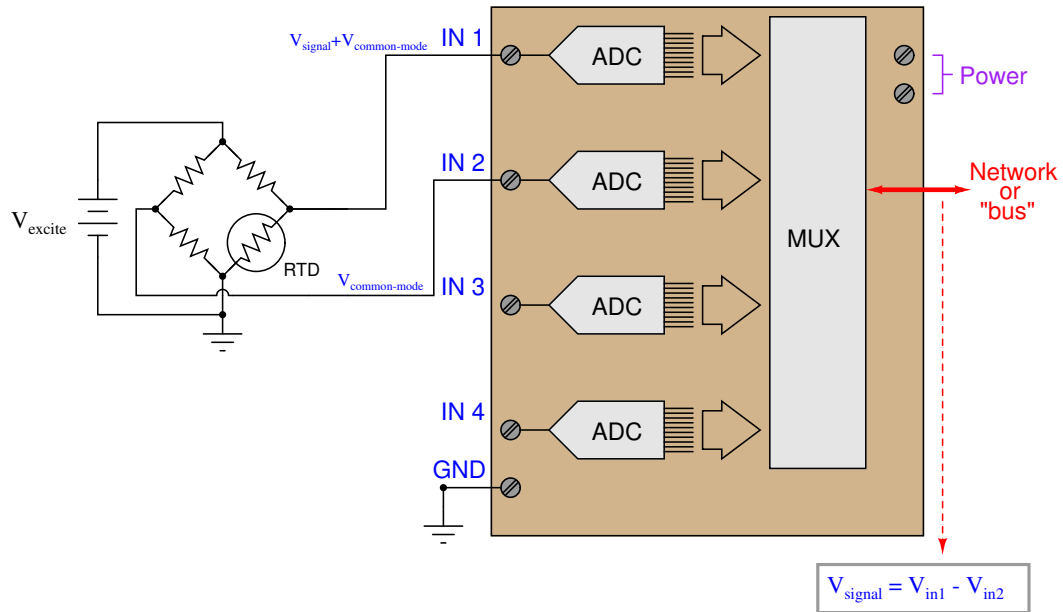
Single-ended DAQ inputs



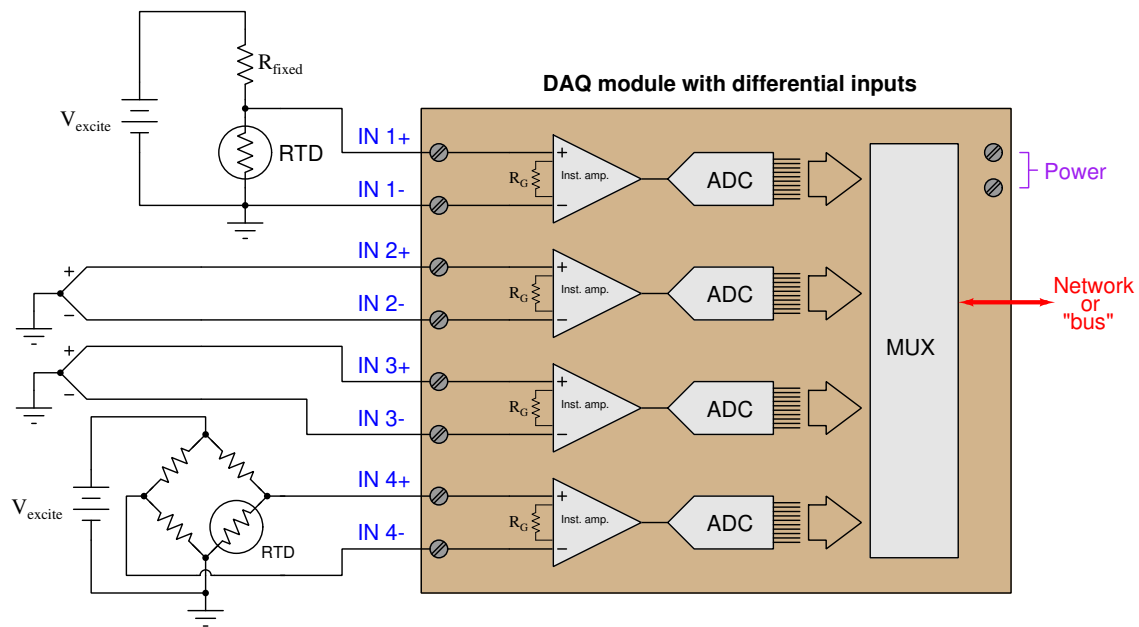
$$V_{\text{sig}} + V_{\text{common}} - \text{mode}$$

THE UNIVERSITY OF CHICAGO PRESS

Single-ended DAQ inputs



DAQ module with differential inputs



DAQ module with differential inputs

Floating signal source
(ungrounded thermocouple)

IN 1+

IN 1-

IN 2+

IN 2-

IN 3+

IN 3-

IN 4+

IN 4-

R_G



R_G



R_G



ADC

ADC

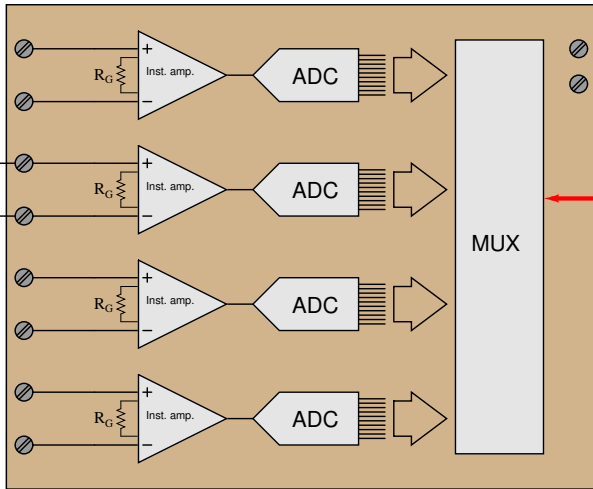
ADC

ADC

MUX

Power

Network
or
"bus"



DAQ module with differential inputs

Floating signal source
(ungrounded thermocouple)

+

-

Bias resistors
(many M Ω)

IN 1+

IN 1-

IN 2+

IN 2-

IN 3+

IN 3-

IN 4+

IN 4-

R_G



R_G



R_G



ADC

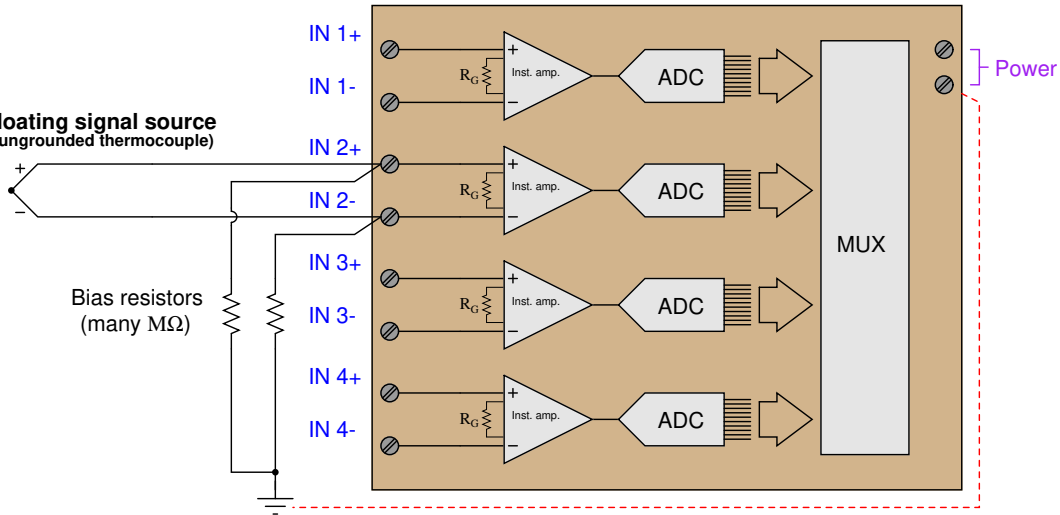
ADC

ADC

ADC

MUX

Power



Analog	Digital
Only one signal per channel	Many signals per channel possible
Instantaneous	Time-delayed

Analog	Digital
Corrupted by any amount of noise	Immune to certain (limited) amounts of noise
Unlimited resolution	Limited resolution



"NOWHERE"



N

O

W

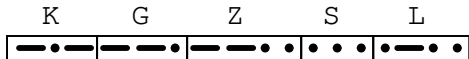
H

E

R

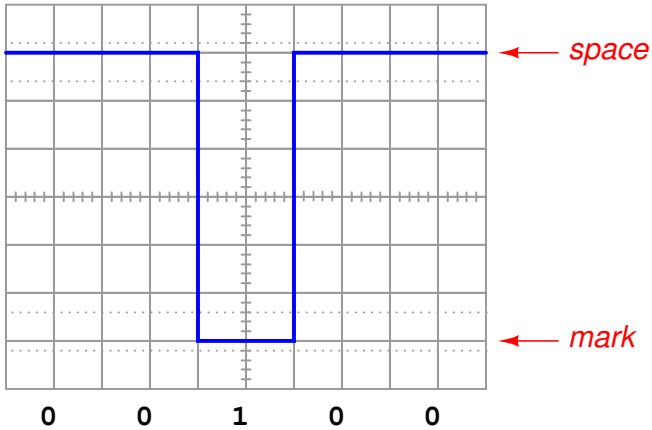
E

*Same sequence of "dots" and "dashes,"
with multiple interpretations!*



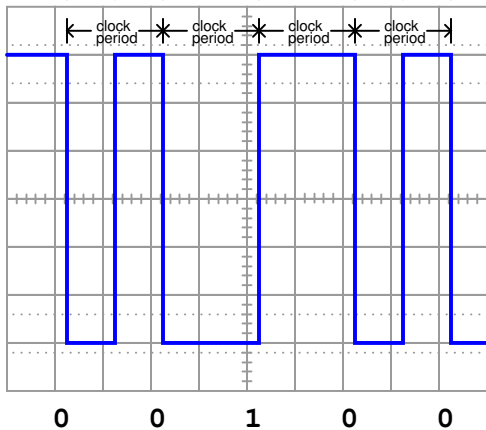


Non-Return-to-Zero (NRZ) encoding

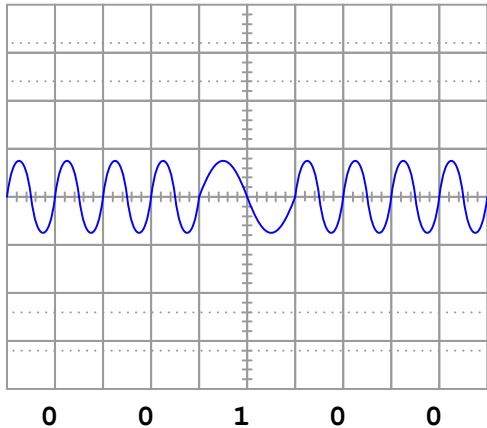


Manchester encoding

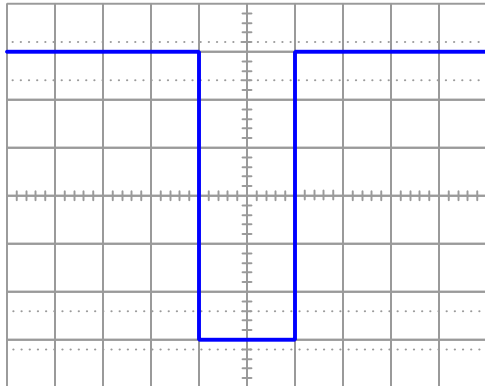
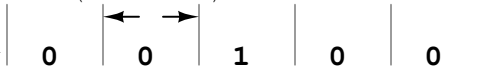
Clocked *Reversal* Clocked Clocked Clocked *Reversal* Clocked



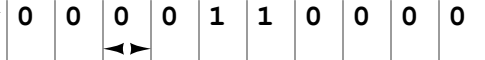
Frequency Shift Key (FSK) encoding



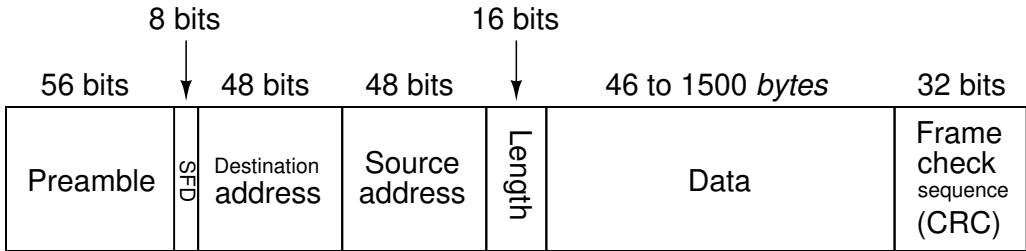
What was sent



*What was interpreted
by the receiver*



Assumed duration
of each bit
(by the receiver)



Start

Stop

e to minicom 2.1

6: History Buf
ed on Sep 18 2

CTRL-A Z for h

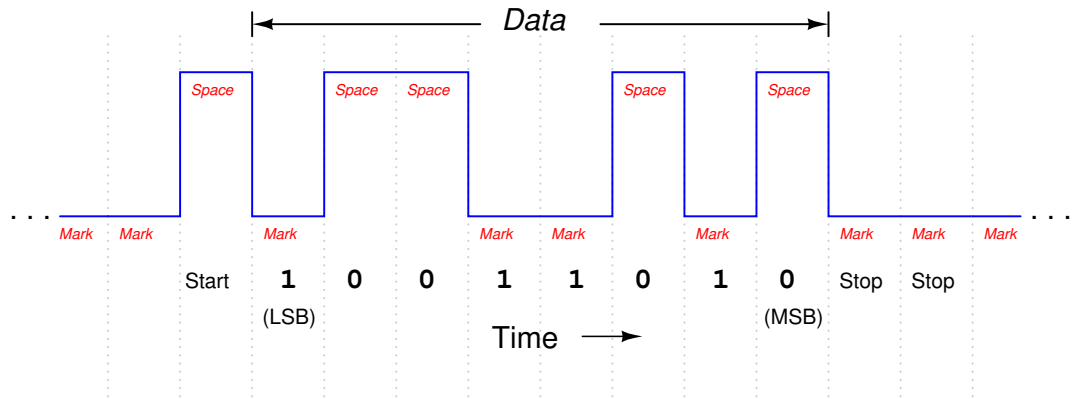
[Comm Parameters]

I18n

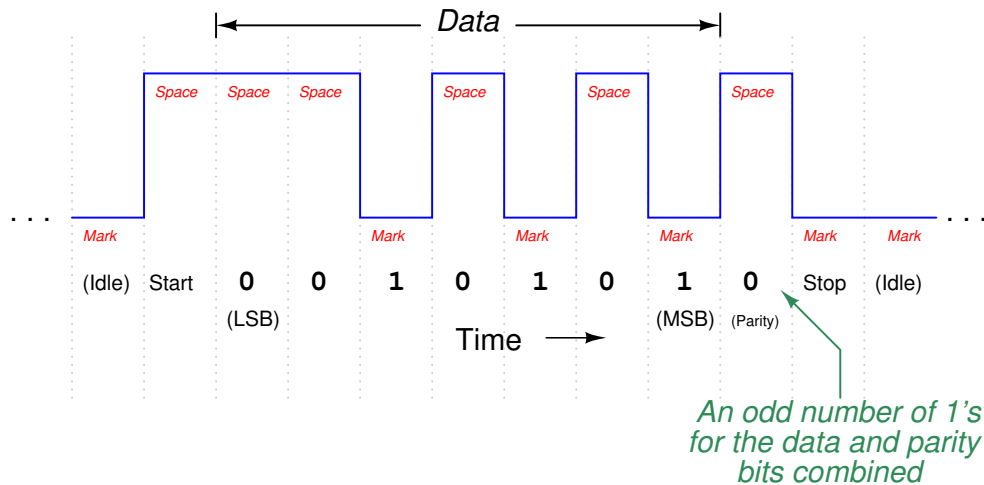
Current: 38400 8N1

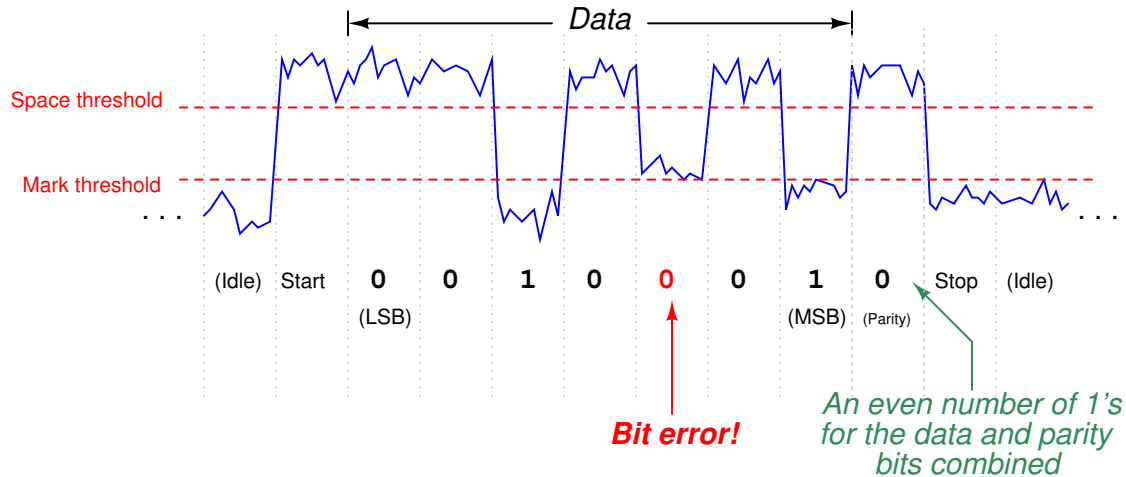
Speed	Parity	Data
A: 300	L: None	S: 5
B: 1200	H: Even	T: 6
C: 2400	N: Odd	U: 7
D: 4800	O: Mark	V: 8
E: 9600	P: Space	
F: 19200		Stopbits
G: 38400		W: 1
H: 57600		X: 2
I: 115200	Q: 8-N-1	
J: 230400	R: 7-E-1	

Choice, or <Enter> to exit? █



*Serial bitstream for the digital byte 01011001,
where the least-significant bit (LSB) is sent first*













Welcome to minicom 2.1

OPTI
Comp

Pres

A - Serial Device : /dev/ttyS0
B - Lockfile Location : /var/lock
C - Callin Program :
D - Callout Program :
E - Bps/Par/Bits : 38400 8N1
F - Hardware Flow Control : Yes
G - Software Flow Control : No

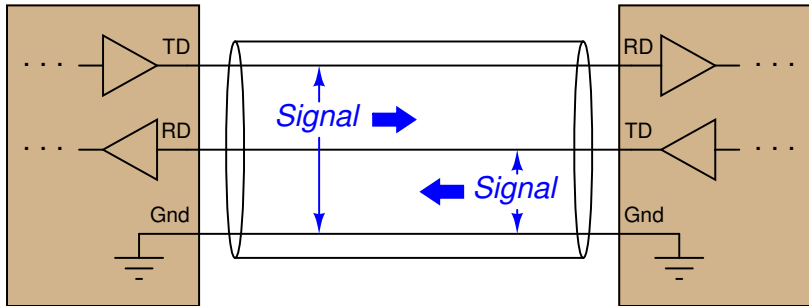
Change which setting? █

Screen and keyboard
Save setup as df1
Save setup as..
Exit

<p>Layer 7</p> <p>Application</p>	<p>This is where digital data takes on practical meaning in the context of some human or overall system function.</p> <p><i>Examples: HTTP, FTP, HART, Modbus</i></p>
<p>Layer 6</p> <p>Presentation</p>	<p>This is where data gets converted between different formats.</p> <p><i>Examples: ASCII, EBCDIC, MPEG, JPG, MP3</i></p>
<p>Layer 5</p> <p>Session</p>	<p>This is where "conversations" between digital devices are opened, closed, and otherwise managed for reliable data flow.</p> <p><i>Examples: Sockets, NetBIOS</i></p>
<p>Layer 4</p> <p>Transport</p>	<p>This is where complete data transfer is handled, ensuring all data gets put together and error-checked before use.</p> <p><i>Examples: TCP, UDP</i></p>
<p>Layer 3</p> <p>Network</p>	<p>This is where the system determines network-wide addresses, ensuring a means for data to get from one node to another.</p> <p><i>Examples: IP, ARP</i></p>
<p>Layer 2</p> <p>Data link</p>	<p>This is where basic data transfer methods and sequences (frames) are defined within the smallest segment(s) of a network.</p> <p><i>Examples: CSMA/CD, Token passing, Master/Slave</i></p>
<p>Layer 1</p> <p>Physical</p>	<p>This is where data bits are equated to electrical, optical, or other signals. Other physical details such as cable and connector types are also specified here.</p> <p><i>Examples: EIA/TIA-232, 422, 485, Bell 202</i></p>

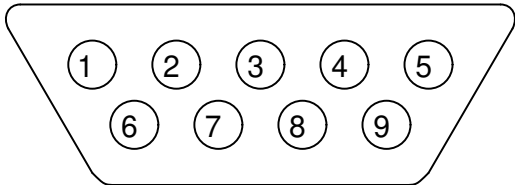
Single-ended transceiver

Single-ended transceiver



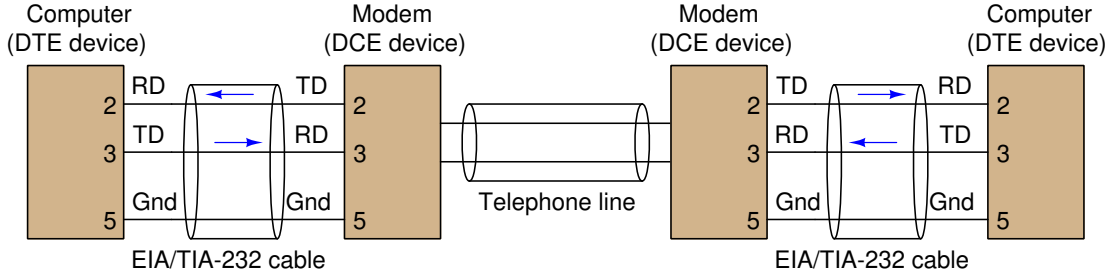


DE-9 cable connector

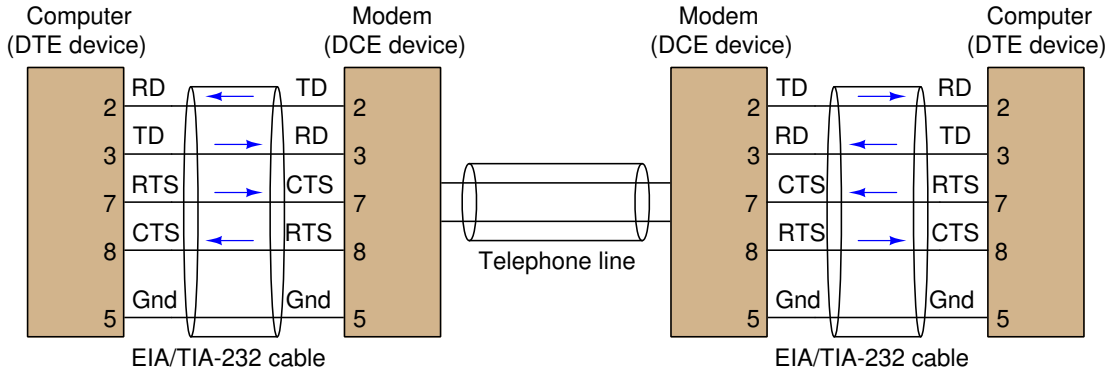


Pin number	Assignment	Abbreviation
1	Carrier Detect	CD
2	Received Data	RD
3	Transmitted Data	TD
4	Data Terminal Ready	DTR
5	Signal Ground	Gnd
6	Data Set Ready	DSR
7	Request To Send	RTS
8	Clear To Send	CTS
9	Ring Indicator	RI

EIA/TIA-232 communication using software flow control

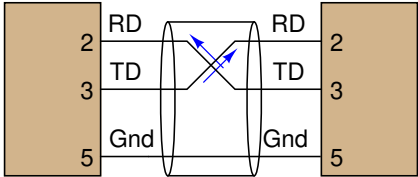


EIA/TIA-232 communication using hardware flow control



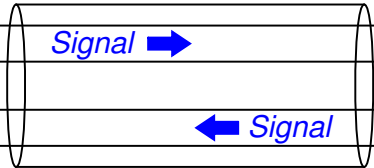
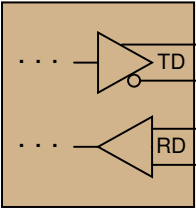
Computer
(DTE device)

Computer
(DTE device)

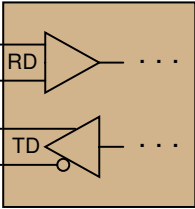


Null modem cable

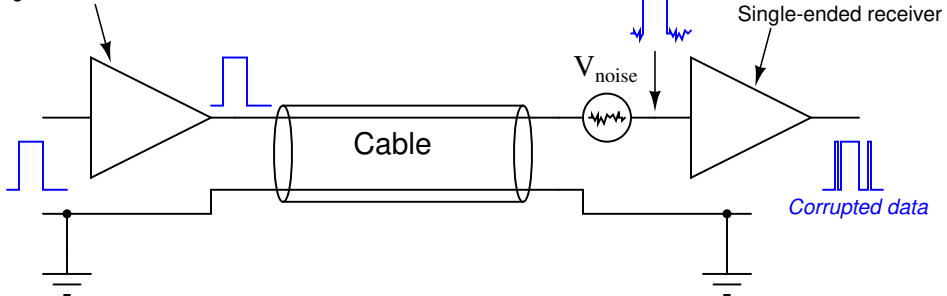
Differential transceiver



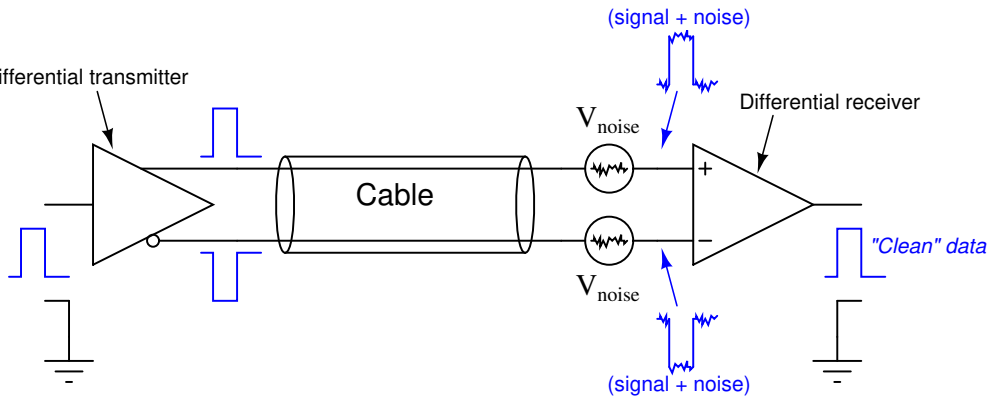
Differential transceiver



Single-ended transmitter



Differential transmitter

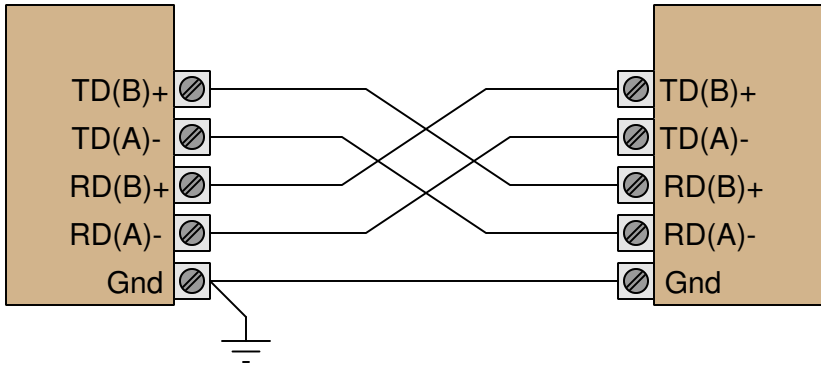


200

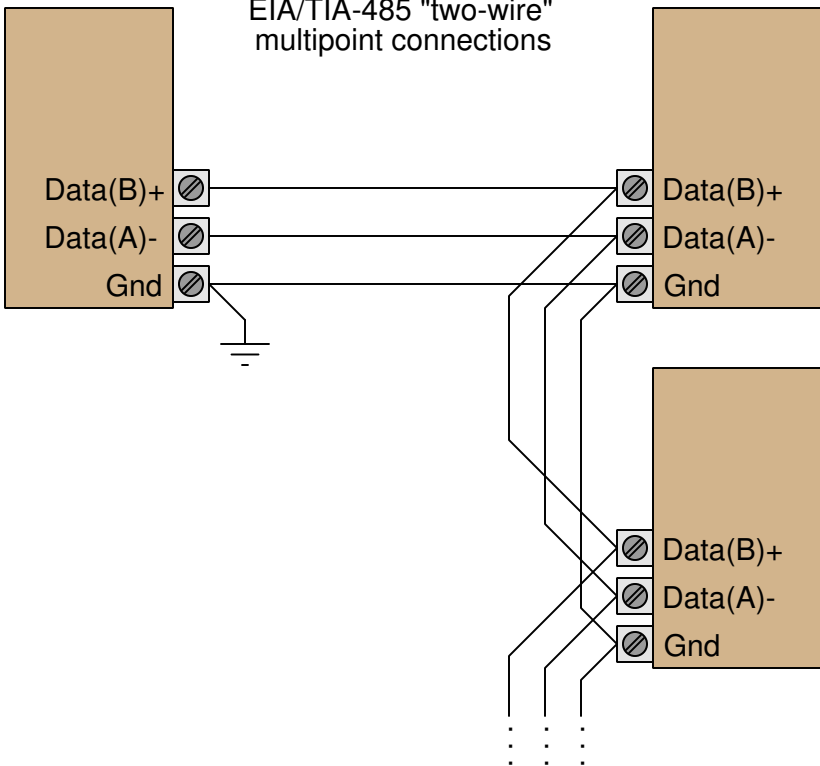




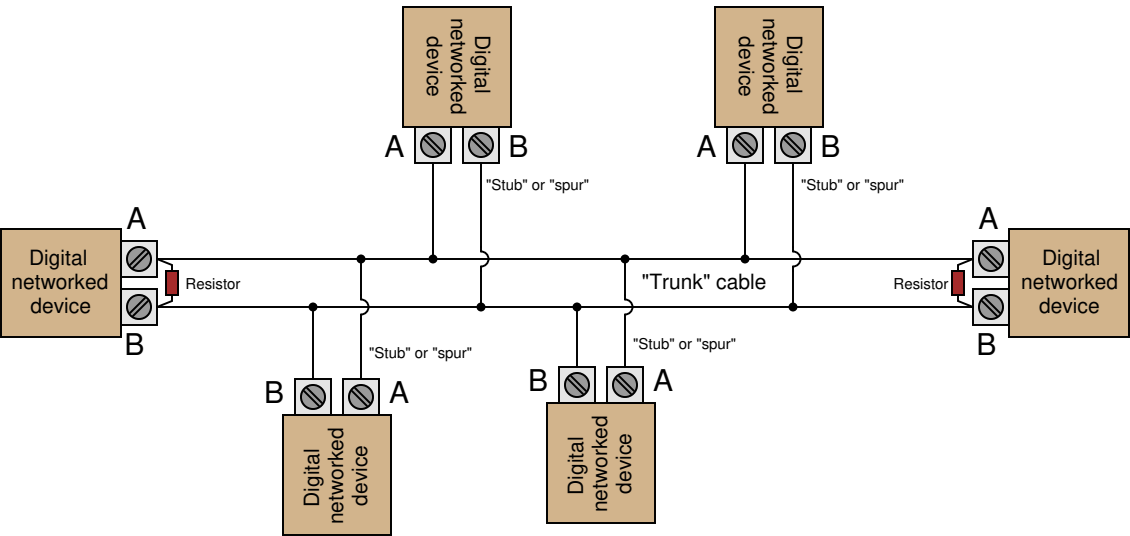
EIA/TIA-485 full-duplex connections



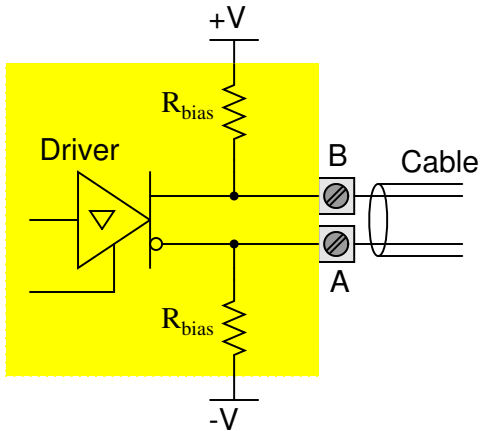
EIA/TIA-485 "two-wire"
multipoint connections



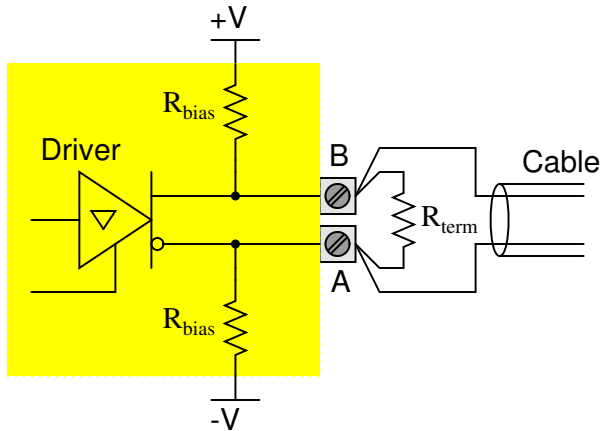
To more devices

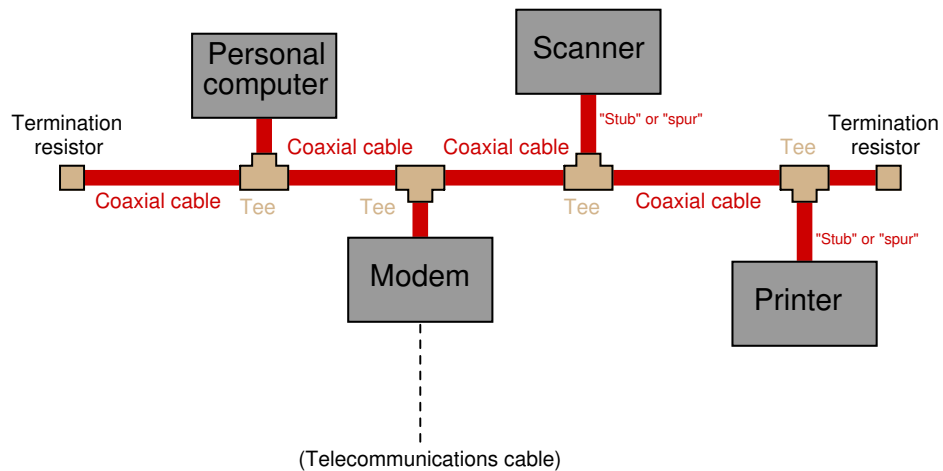


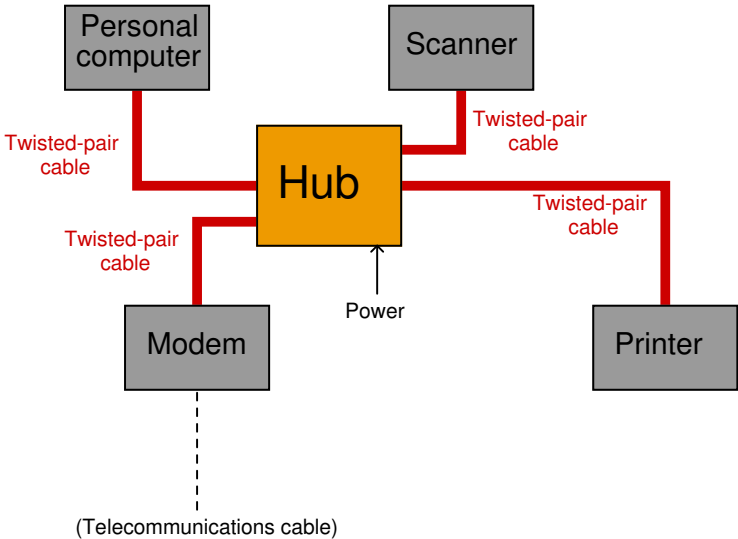
No termination resistor



With termination resistor



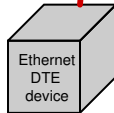
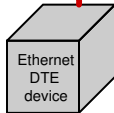
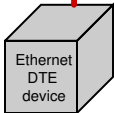
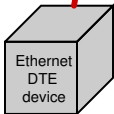
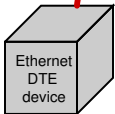
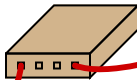
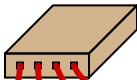




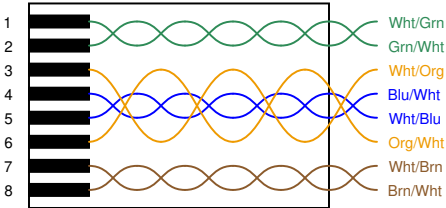
Hub

Hub

Hub



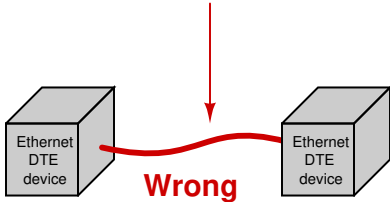
RJ-45 cable connector



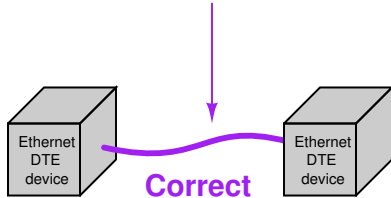
Pin number	Assignment	Abbreviation
1	Transmit Data (+)	TD+
2	Transmit Data (−)	TD−
3	Receive Data (+)	RD+
4	(not used)	
5	(not used)	
6	Receive Data (−)	RD−
7	(not used)	
8	(not used)	

Pin number	Assignment	Abbreviation
1	Pair “A” (+)	BI_DA+
2	Pair “A” (−)	BI_DA−
3	Pair “B” (+)	BI_DB+
4	Pair “C” (+)	BI_DC+
5	Pair “C” (−)	BI_DC−
6	Pair “B” (−)	BI_DB−
7	Pair “D” (+)	BI_DD+
8	Pair “D” (−)	BI_DD−

A regular "straight" Ethernet cable will not work here!



You must use a crossover cable in this application!



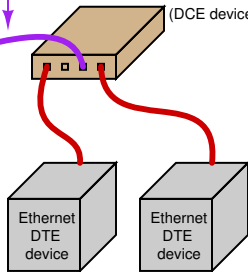
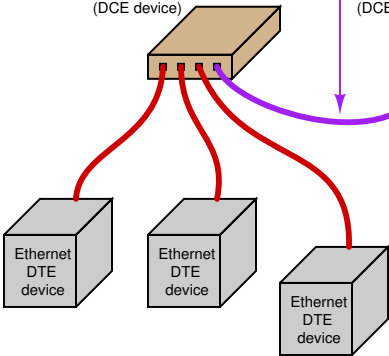
Crossover cable

Crossover cable

Hub
(DCE device)

Hub
(DCE device)

Hub
(DCE device)





NETGEAR
PORT Ethernet Hub
MODEL

EN104TP

Pwr
Col

NETGEAR HUB EN104TP

Link

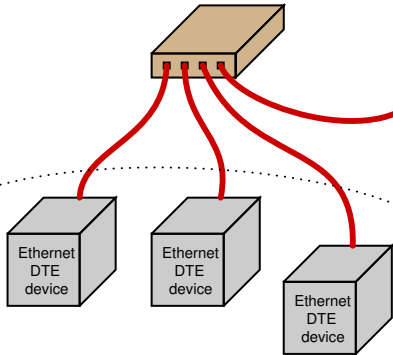
Rx

Normal / Uplink

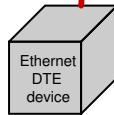
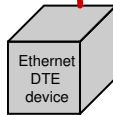
Hub
(repeater)

Hub
(switch)

Hub
(repeater)



Collision domain



Collision domain

Computer

Computer

IP: 169.254.10.5

network cable

IP: 169.254.1.1

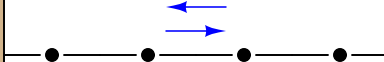




Communication is possible!

IP: 169.254.10.5

Mask: 255.255.0.0



IP: 169.254.1.1

Mask: 255.255.0.0

C:\ Command Prompt

Microsoft Windows XP [Version 5.1.2600]
(C) Copyright 1985-2001 Microsoft Corp.

C:\Documents and Settings\btc>ping 169.254.1.1

Pinging 169.254.1.1 with 32 bytes of data:

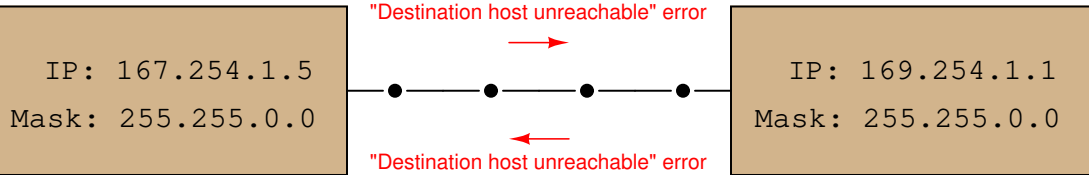
Reply from 169.254.1.1: bytes=32 time<1ms TTL=128
Reply from 169.254.1.1: bytes=32 time<1ms TTL=128
Reply from 169.254.1.1: bytes=32 time<1ms TTL=128
Reply from 169.254.1.1: bytes=32 time<1ms TTL=128

Ping statistics for 169.254.1.1:

 Packets: Sent = 4, Received = 4, Lost = 0 (0% loss),
Approximate round trip times in milli-seconds:
 Minimum = 0ms, Maximum = 0ms, Average = 0ms

C:\Documents and Settings\btc>

Computers on different subnets



Computers with different subnet masks, on different subnets

"Destination host unreachable" error



IP: 169.254.10.5

IP: 169.254.1.1

Mask: 255.255.255.0

Mask: 255.255.0.0

"Request timed out" error

2129

24x1020

FOR EX 1021

500X1000

```
C:\Windows\system32\cmd.exe
Microsoft Windows [Version 6.1.7601]
Copyright (c) 2009 Microsoft Corporation. All rights reserved.

C:\Users\tkuphald>arp -a

Interface: 172.16.4.228 --- 0xb
Internet Address      Physical Address      Type
172.16.0.6            00-17-c5-16-2c-ec     dynamic
172.16.0.19           00-15-5d-00-e8-16     dynamic
172.16.0.29           00-15-5d-00-19-07     dynamic
172.16.0.40           d8-cb-8a-36-87-f2     dynamic
172.16.0.65           00-15-5d-00-f6-1b     dynamic
172.16.0.68           00-21-5e-52-37-38     dynamic
172.16.0.69           00-15-5d-00-dd-04     dynamic
172.16.0.84           00-21-5e-52-37-38     dynamic
172.16.0.85           00-15-5d-00-f2-18     dynamic
172.16.0.86           a4-ba-db-0b-ef-71     dynamic
172.16.0.99           00-15-5d-00-1b-04     dynamic
172.16.0.103          00-21-5a-50-4f-bb     dynamic
172.16.0.143          00-23-ae-78-40-9d     dynamic
172.16.0.144          00-1a-a0-a0-b8-cf     dynamic
172.16.0.145          00-19-b9-40-10-4f     dynamic
172.16.0.163          bc-30-5b-d2-11-42     dynamic
172.16.0.220          00-15-5d-00-dd-0a     dynamic
172.16.0.236          00-15-5d-00-dd-0c     dynamic
172.16.0.240          00-15-5d-00-f6-0d     dynamic
172.16.0.242          00-1b-21-d7-aa-da     dynamic
172.16.0.250          00-22-19-02-39-1b     dynamic
172.16.0.251          00-24-e8-61-f8-a3     dynamic
172.16.2.5            00-19-b9-47-f8-c2     dynamic
```

```
C:\Documents and Settings\btc>ipconfig
```

Windows IP Configuration

Ethernet adapter Local Area Connection:

Connection-specific DNS Suffix	:	
IP Address	:	169.254.1.2
Subnet Mask	:	255.255.0.0
Default Gateway	:	

Ethernet adapter Wireless Network Connection:

Media State	:	Media disconnected
-------------	---	--------------------

```
C:\Documents and Settings\btc>
```



```
root@Renegade2:/home# ifconfig
eth0      Link encap:Ethernet  HWaddr 00:13:20:08:ec:e6
          inet addr:192.168.0.64  Bcast:192.168.0.255  Mask:255.255.255.0
          inet6 addr: fe80::213:20ff:fe08:ece6/64 Scope:Link
          UP BROADCAST RUNNING MULTICAST  MTU:1500  Metric:1
          RX packets:170901 errors:0 dropped:0 overruns:0 frame:0
          TX packets:107550 errors:0 dropped:0 overruns:0 carrier:0
          collisions:0 txqueuelen:1000
          RX bytes:212178154 (212.1 MB)  TX bytes:14005068 (14.0 MB)

eth1      Link encap:Ethernet  HWaddr 00:0e:35:a2:1b:7f
          inet6 addr: fe80::20e:35ff:fea2:1b7f/64 Scope:Link
          UP BROADCAST MULTICAST  MTU:1500  Metric:1
          RX packets:441 errors:0 dropped:0 overruns:0 frame:0
          TX packets:570 errors:0 dropped:6 overruns:0 carrier:0
          collisions:0 txqueuelen:1000
          RX bytes:0 (0.0 B)  TX bytes:0 (0.0 B)
          Interrupt:18 Base address:0x2000 Memory:48005000-48005fff

lo        Link encap:Local Loopback
          inet addr:127.0.0.1  Mask:255.0.0.0
          inet6 addr: ::1/128 Scope:Host
          UP LOOPBACK RUNNING  MTU:16436  Metric:1
          RX packets:8 errors:0 dropped:0 overruns:0 frame:0
          TX packets:8 errors:0 dropped:0 overruns:0 carrier:0
          collisions:0 txqueuelen:0
          RX bytes:516 (516.0 B)  TX bytes:516 (516.0 B)

root@Renegade2:/home#
```

```
root@Renegade2:/home# nslookup www.google.com
Server:          192.168.0.1
Address:         192.168.0.1#53
```

```
Non-authoritative answer:
www.google.com  canonical name = www.l.google.com.
Name:   www.l.google.com
Address: 74.125.53.103
Name:   www.l.google.com
Address: 74.125.53.147
Name:   www.l.google.com
Address: 74.125.53.99
Name:   www.l.google.com
Address: 74.125.53.104
```

Microsoft Windows [Version 5.2.3790]
(C) Copyright 1985-2003 Microsoft Corp.

U:\>nslookup www.google.com
Server: btc2000-dc1.bellingham-tech.edu
Address: 172.16.0.240

Non-authoritative answer:
Name: www.l.google.com
Addresses: 209.85.173.104, 209.85.173.103, 209.85.173.147, 209.85.173.99
Aliases: www.google.com

U:\>_

```
root@Renegade2:/home# traceroute www.google.com
traceroute to www.google.com (74.125.53.147), 30 hops max, 40 byte packets
 1  home (192.168.0.1)  4.763 ms  4.803 ms  4.784 ms
 2  tukw-dsl-gw22-214.tukw.qwest.net (63.231.10.214)  57.927 ms  59.993 ms  61.916 ms
 3  tukw-agw1.inet.qwest.net (71.217.184.169)  63.924 ms  65.905 ms  67.882 ms
 4  sea-core-01.inet.qwest.net (67.14.1.194)  71.775 ms  71.784 ms  73.609 ms
 5  sea-brdr-01.inet.qwest.net (205.171.26.54)  75.642 ms  77.442 ms  79.421 ms
 6  63.146.26.198 (63.146.26.198)  81.438 ms  67.052 ms  68.856 ms
 7  sl-gw20-sea-0-0-0.sprintlink.net (144.232.6.8)  70.633 ms  56.617 ms  60.219 ms
 8  sl-googl13-199181-0.sprintlink.net (144.224.13.138)  62.133 ms  64.301 ms  66.162
 9  209.85.249.32 (209.85.249.32)  68.140 ms  209.85.249.34 (209.85.249.34)  70.028 ms
10  216.239.46.204 (216.239.46.204)  79.865 ms  81.739 ms  85.587 ms
11  64.233.174.121 (64.233.174.121)  249.193 ms  64.233.174.129 (64.233.174.129)  113.
12  72.14.232.70 (72.14.232.70)  93.458 ms  72.14.232.10 (72.14.232.10)  99.574 ms  72.
13  72.14.232.6 (72.14.232.6)  68.876 ms  72.14.232.2 (72.14.232.2)  70.251 ms  pw-in-f
root@Renegade2:/home#
```

U:\>tracert www.google.com

Tracing route to www.l.google.com [209.85.173.99]
over a maximum of 30 hops:

hop	rtt1	rtt2	rtt3	interface
1	4294964928 ms	4294964927 ms	4294964927 ms	134.39.250.1
2	4294964927 ms	4294964927 ms	4294964927 ms	bellingham-2691.ctc.edu [192.64.1.105]
3	4294964931 ms	4294964931 ms	4294964930 ms	ge-0-1-0--941.seawescar1.infra.wa-k20.net [68.179.207.210]
4	4294964931 ms	4294964931 ms	4294964930 ms	ge-3-0-3--0.seawescore1.infra.wa-k20.net [68.179.203.26]
5	4294964931 ms	4294964931 ms	4294964931 ms	ge-2-2-0--311.iccr-sttlwa01-02.infra.pnw-gigapop.net [209.124.188.182]
6	4294964931 ms	4294964930 ms	4294964931 ms	pnwgp-cust.tr01-sttlwa01.transitrail.net [137.164.131.186]
7	4294964931 ms	4294964931 ms	4294964931 ms	te4-3--301.tr01-sttlwa01.transitrail.net [137.164.131.185]
8	4294964931 ms	4294964931 ms	4294964931 ms	137.164.130.158
9	4294964931 ms	4294964931 ms	4294964931 ms	209.85.249.32
10	4294964935 ms	4294964938 ms	4294964938 ms	216.239.46.208
11	4294964936 ms	4294964937 ms	4294964937 ms	64.233.174.127
12	4294964937 ms	4294964936 ms	4294964937 ms	209.85.251.149
13	4294964943 ms	4294964937 ms	4294964941 ms	209.85.251.145
14	4294964941 ms	4294964944 ms	4294964937 ms	mh-in-f99.google.com [209.85.173.99]

Trace complete.

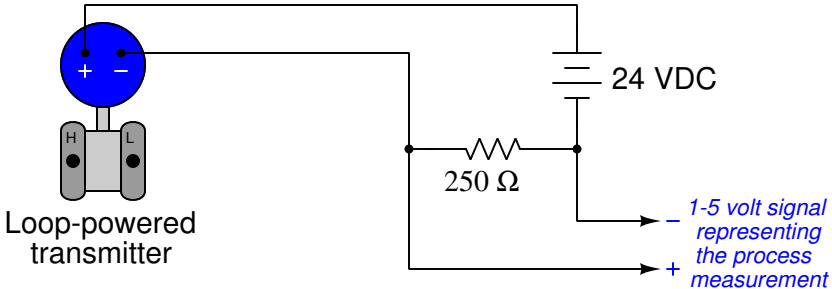
U:\>

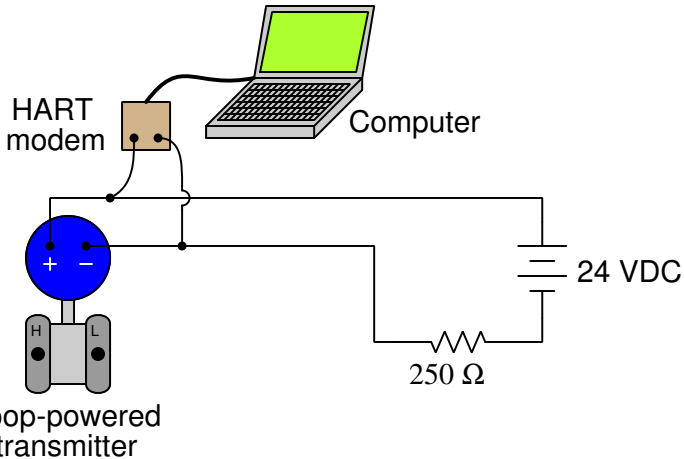
C:\Documents and Settings\btc>netstat -an

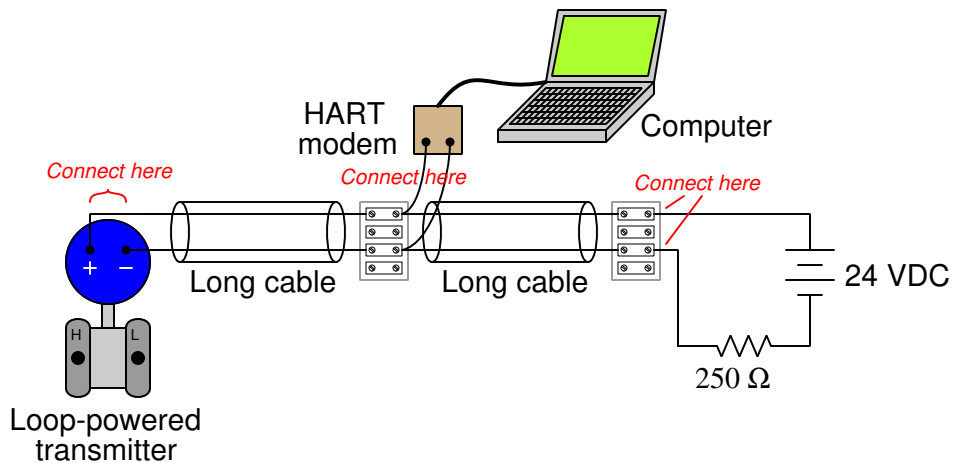
Active Connections

Proto	Local Address	Foreign Address	State
TCP	0.0.0.0:135	0.0.0.0:0	LISTENING
TCP	0.0.0.0:445	0.0.0.0:0	LISTENING
TCP	0.0.0.0:2869	0.0.0.0:0	LISTENING
TCP	127.0.0.1:1025	0.0.0.0:0	LISTENING
TCP	127.0.0.1:5152	0.0.0.0:0	LISTENING
TCP	169.254.1.2:23	169.254.1.1:1116	ESTABLISHED
TCP	169.254.1.2:139	0.0.0.0:0	LISTENING
UDP	0.0.0.0:445	*:*	
UDP	0.0.0.0:500	*:*	
UDP	0.0.0.0:1062	*:*	
UDP	0.0.0.0:4500	*:*	
UDP	0.0.0.0:7725	*:*	
UDP	127.0.0.1:123	*:*	
UDP	127.0.0.1:1063	*:*	
UDP	127.0.0.1:1066	*:*	
UDP	127.0.0.1:1900	*:*	
UDP	169.254.1.2:123	*:*	
UDP	169.254.1.2:137	*:*	
UDP	169.254.1.2:138	*:*	
UDP	169.254.1.2:1900	*:*	

C:\Documents and Settings\btc>

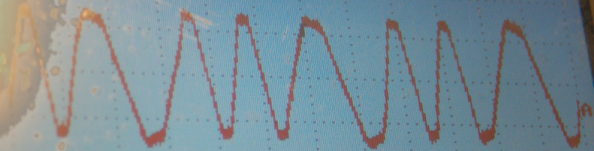








100.0



A=200mV

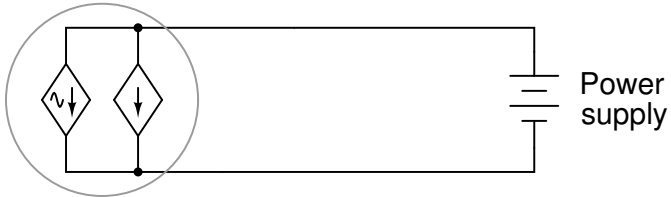
400µs Trig: A1

READINGS
ON OFF

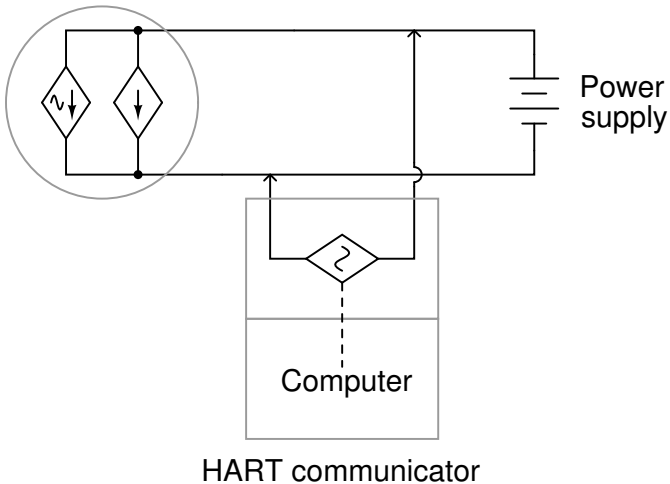
READING
...

WAVEFORM
OPTIONS...

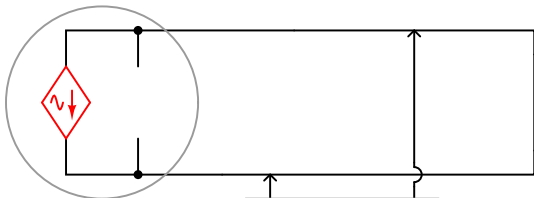
HART
transmitter



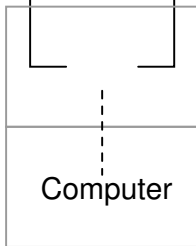
HART
transmitter



HART
transmitter



Power
supply



Computer

HART communicator

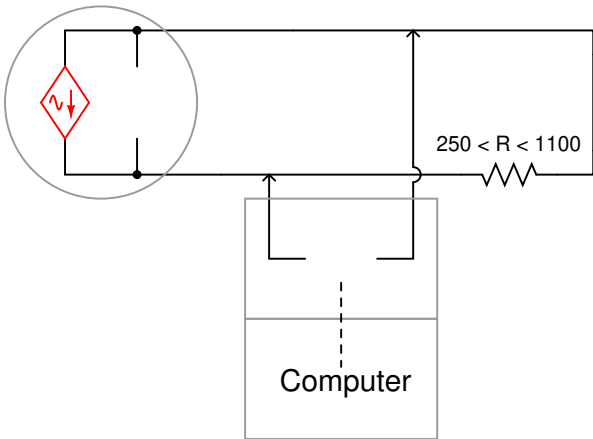
HART
transmitter

Power
supply

$$250 < R < 1100$$

Computer

HART communicator



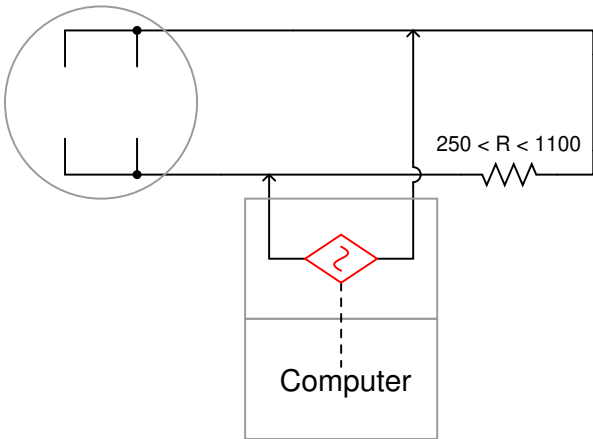
HART
transmitter

Power
supply

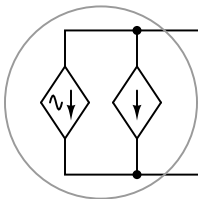
$$250 < R < 1100$$

Computer

HART communicator

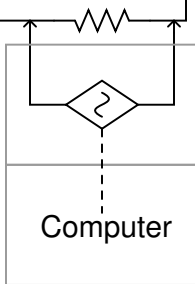


HART
transmitter

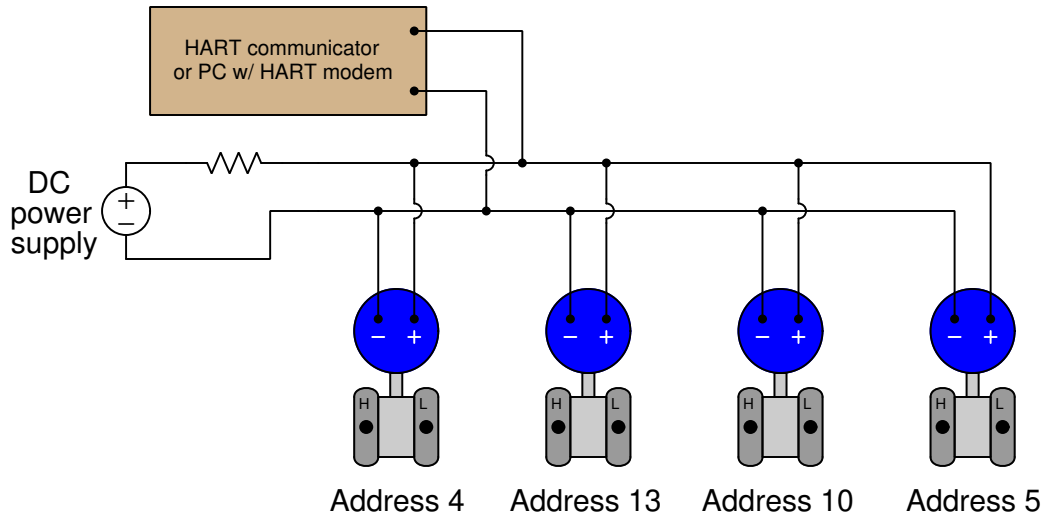


Power
supply

$$250 < R < 1100$$



HART communicator



- + | - + | - +
3 2 1

4-20 mA OUTPUTS

ROSEMOUNT®

EDEN PRAIRIE, MINNESOTA, USA

HART® TRI-LOOP™
MODEL 333U

HIGH ALARM

$V_{MAX} = 42.4 \text{ V DC}$

HART® PROTOCOL

COMM

+ -

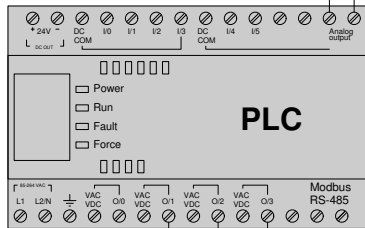
BURST
INPUT

+ -

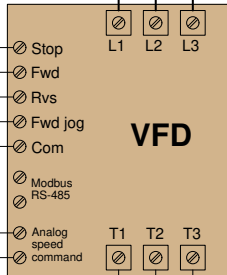
LABEL 03095-0811-0001/D

Model: 333U
SerialNumber: 334011
Tag:
Descriptor:
Message:

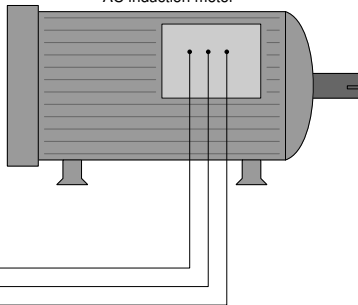
	Chan 1	Chan 2	Chan 3
Status	Disabled	Enabled	Enabled
Var	Secondary	Tertiary	Fourth
4 mA	0.00	0.00	-40.00
20 mA	250.00	800.00	400.00
Units	LnK20	psi	kgf

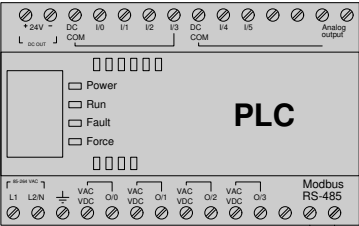


To 480 VAC
3-phase
power source

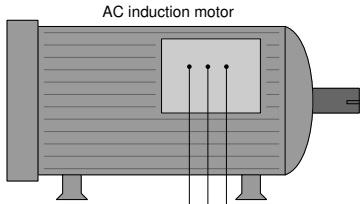
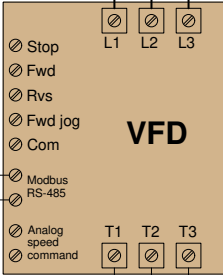


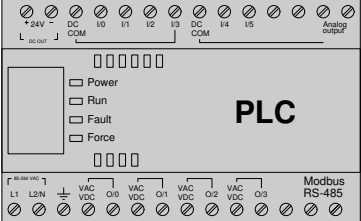
AC induction motor



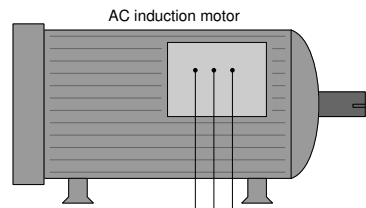
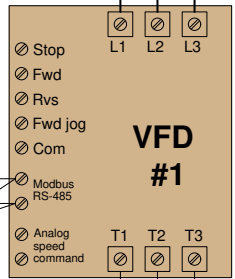


To 480 VAC
3-phase
power source

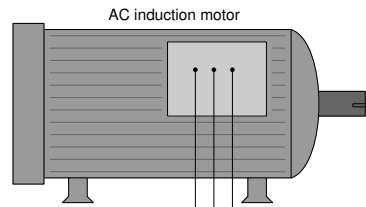
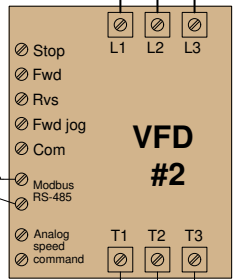




To 480 VAC
3-phase
power source



To 480 VAC
3-phase
power source



Modbus ASCII message frame

1 character

2 characters

2 characters

(multiple characters)

2 characters

2 characters



Start

Stop

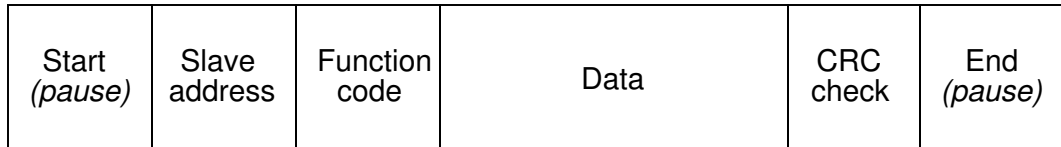
Modbus RTU message frame

8 bits

8 bits

(multiple of 8 bits)

16 bits



Start

Stop

Modbus code (decimal)	Function
01	Read one or more PLC output “coils” (1 bit each)
02	Read one or more PLC input “contacts” (1 bit each)
03	Read one or more PLC “holding” registers (16 bits each)
04	Read one or more PLC analog input registers (16 bits each)
05	Write (force) a single PLC output “coil” (1 bit)
06	Write (preset) a single PLC “holding” register (16 bits)
15	Write (force) multiple PLC output “coils” (1 bit each)
16	Write (preset) multiple PLC “holding” registers (16 bits each)

Modbus codes (decimal)	Address range (decimal)	Purpose
01, 05, 15	00001 to 09999	Discrete outputs (“coils”), <i>read/write</i>
02	10001 to 19999	Discrete inputs (“contacts”), <i>read-only</i>
04	30001 to 39999	Analog input registers, <i>read-only</i>
03, 06, 16	40001 to 49999	“Holding” registers, <i>read/write</i>

Smart Wireless Gateway

Modbus Register Map

admin

Show/Hide System Registers

Register	Point Name	State	Invert
<input type="checkbox"/> 30001	TT-101.PV		<input type="checkbox"/>
<input type="checkbox"/> 30011	TT-101.QV		<input type="checkbox"/>
<input type="checkbox"/> 30021	TT-101.ACTIVE_NEIGHBORS		<input type="checkbox"/>
<input type="checkbox"/> 30031	TT-101.BURST_178_RELIABILITY		<input type="checkbox"/>
<input type="checkbox"/> 30033	TT-101.RSSI		<input type="checkbox"/>
	Point does not exist		
<input type="checkbox"/> 30041	LSL-78.SV		<input type="checkbox"/>
<input type="checkbox"/> 30051	TT-ORANGE.PV		<input type="checkbox"/>
<input type="checkbox"/> 30061	TT-101.PV_STATUS		<input type="checkbox"/>

<< First

<< Previous

Search

Page 1 of 1

Next >>

Last >>

New entry

Delete selected

Select

All

None

Errors

- 169.254.5.12
- Diagnostics
- Explorer
- Setup
- Network
 - Ethernet protocol
- Security
- Log Settings
- Time
- System Backup
- Page Options
- Restart Apps
- Firmware Upgrade
- Firmware Options
- HART
- Changes
- Modbus
 - Communication
 - Mapping
 - Import/Export

```

#include <stdio.h>
#include <modbus.h>
\par
modbus_t *Device;
\par
int main (void)
{
    int read_count;
    uint16_t inreg_word[4];
\par
Device = modbus_new_tcp ("192.168.0.10", 502);
    modbus_set_error_recovery (Device, MODBUS_ERROR
\par
read_count = modbus_read_registers (Device, 9000,
\par
printf("Number of registers read = %i \n", read_co
    printf("Value of register 49001 = %i \n", inreg_
    printf("Value of register 49002 = %i \n", inreg_
    printf("Value of register 49003 = %i \n", inreg_
    printf("Value of register 49004 = %i \n", inreg_
\par
modbus_close (Device);
    modbus_free (Device);
\par
return read_count;
}

```

```

#include <stdio.h>
#include <modbus.h>
\par
modbus_t *Device;
\par
int main (void)
{
    int read_count;
    uint16_t inreg_word[3];
\par
Device = modbus_new_tcp ("192.168.0.10", 502);
    modbus_set_error_recovery (Device, MODBUS_ERRORHANDLER_DEFAULT);
\par
read_count = modbus_read_input_registers (Device, 3, &inreg_word);
\par
printf("Number of registers read = %i \n", read_count);
    printf("Value of register 30015 = %i \n", inreg_word[0]);
    printf("Value of register 30016 = %i \n", inreg_word[1]);
    printf("Value of register 30017 = %i \n", inreg_word[2]);
\par
modbus_close (Device);
    modbus_free (Device);
\par
return read_count;
}

```



Query message (Function code 01)

Start	Slave address	Function code 01	Data				Error check XX	End
	Starting address		Number of coils					
	Hi		Lo	Hi	Lo			

Start

Stop

Response message (Function code 01)

Start	Slave address	Function code	Data				Error check	End
			Number of bytes	First byte (8 coils)	Second byte (8 coils)	Third byte (8 coils)		
	XX	01					XX	

Start

Stop

Query message (Function code 02)

Start	Slave address	Function code 02	Data				Error check XX	End
	Starting address		Number of contacts					
	Hi		Lo	Hi	Lo			

Start

Stop

Response message (Function code 02)

Start	Slave address	Function code	Data				Error check	End
			Number of bytes	First byte (8 contacts)	Second byte (8 contacts)	Third byte (8 contacts)		
	XX	02					XX	

Start

Stop

Query message (Function code 03)

Start	Slave address	Function code	Data				Error check	End
	XX		Starting address		Number of registers			
			Hi	Lo	Hi	Lo		

Start

Stop

Response message (Function code 03)

Start	Slave address XX	Function code 03	Data								Error check XX	End
			Number of bytes	First register		Second register		Third register				
				Hi	Lo	Hi	Lo	Hi	Lo			

Start

Stop

Query message (Function code 04)

Start	Slave address	Function code 0 4	Data				Error check XX	End
	Starting address		Number of registers					
	Hi		Lo	Hi	Lo			

Start

Stop

Response message (Function code 04)

Start	Slave address XX	Function code 0 4	Data								Error check XX	End
			Number of bytes	First register		Second register		Third register				
				Hi	Lo	Hi	Lo	Hi	Lo			

Start

Stop

Query/Response message (Function code 05)

Start	Slave address	Function code 05	Data				Error check XX	End
	XX		Coil address		Force data			
			Hi	Lo	Hi	Lo		

Start

Stop

Query/Response message (Function code 06)

Start	Slave address	Function code 0 6	Data				Error check XX	End
	Register address		Preset data					
	Hi		Lo	Hi	Lo			

Start

Stop

Query message (Function code 15)

Start	Slave address XX	Function code 0F	Data								Error check XX	End	
			Starting address		Number of coils		Number of bytes	Force data first word		Force data second word			
			Hi	Lo	Hi	Lo		Hi	Lo	Hi			Lo

Start

Stop

Response message (Function code 15)

Start	Slave address	Function code 0F	Data				Error check XX	End
	Starting address		Number of coils					
	Hi		Lo	Hi	Lo			

Start

Stop

Query message (Function code 16)

Start	Slave address XX	Function code 10	Data								Error check XX	End	
			Starting address		Number of registers		Number of bytes	Preset data first register		Preset data second register			
			Hi	Lo	Hi	Lo		Hi	Lo	Hi			Lo

Start

Stop

Response message (Function code 16)

Start	Slave address	Function code 10	Data				Error check XX	End
	XX		Starting address		Number of registers			
			Hi	Lo	Hi	Lo		

Start

Stop

```
\par
union {
    float  fp;
    uint16_t  intg[2];
    uint8_t  by[4];
} junk;
\par
```

```

#include <stdio.h>
#include <modbus.h>
\par
modbus_t *Device;
\par
int main (void)
{
    int read_count;
\par
    union {
        uint16_t word[2];
        uint8_t byte[4];
    } in;
\par
    union {
        float real;
        uint8_t byte[4];
    } out;
\par
    Device = modbus_new_tcp ("192.168.0.10", 502);
    modbus_set_error_recovery (Device, MODBUS_ERROR_RECOVERY_NONE);
\par
    read_count = modbus_read_input_registers (Device, 30020, 2, in);
\par
    printf("Value of 16-bit register 30020 = %i \n", in.word[0]);
    printf("Value of 16-bit register 30021 = %i \n", in.word[1]);
\par
    out.byte[0] = in.byte[2];
    out.byte[1] = in.byte[3];
    out.byte[2] = in.byte[0];
    out.byte[3] = in.byte[1];
\par
    printf("Value of 32-bit floating-point number = %f\n", out.real);
\par
    modbus_close (Device);
    modbus_free (Device);
\par
    return read_count;
}

```

```

#include <stdio.h>
#include <modbus.h>
\par
modbus_t *Device;
\par
int main (void)
{
    int read_count;
    uint16_t word[2];
    float real;
\par
    Device = modbus_new_tcp ("192.68.0.10", 502);
    modbus_set_error_recovery (Device, MODBUS_ERRORHANDLING_FAILURE);
\par
    read_count = modbus_read_input_registers (Device, 32999, 2, word);
\par
    printf("Value of 16-bit register 32999 = %i \n", word[0]);
    printf("Value of 16-bit register 33000 = %i \n", word[1]);
\par
    real = modbus_get_float(word);
\par
    printf("Value of 32-bit floating-point number = %f\n", real);
\par
    modbus_close (Device);
    modbus_free (Device);
\par
    return read_count;
}

```
