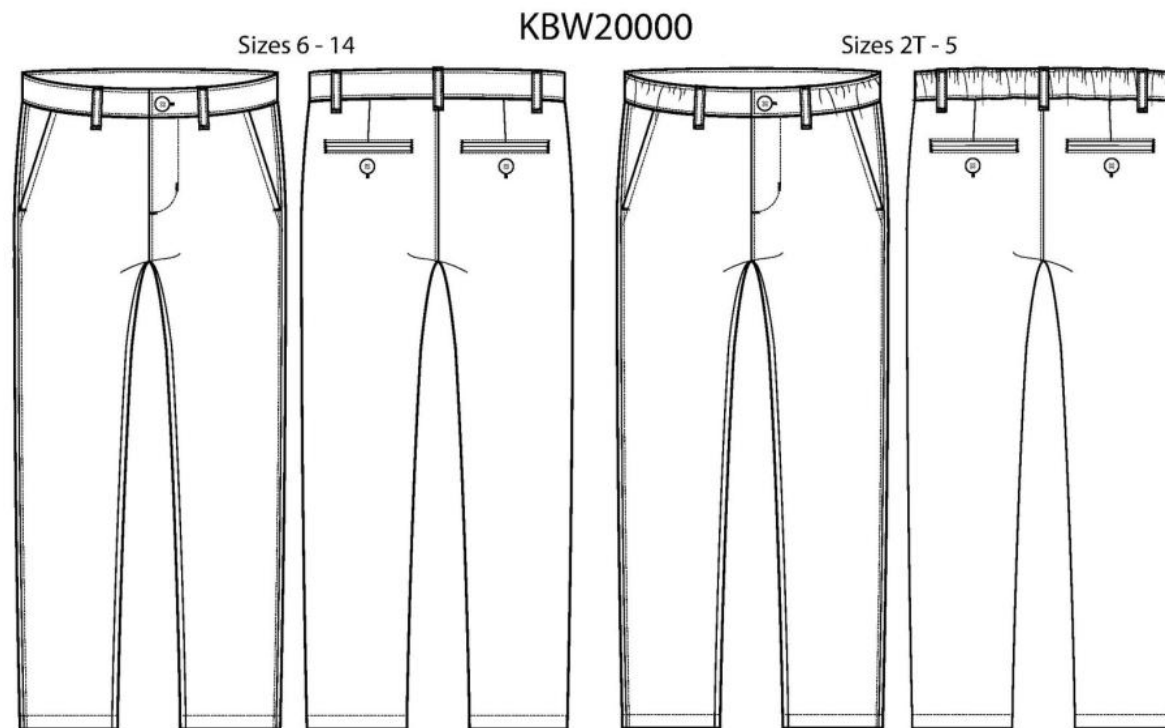




KB Chino Pant (Q320)  
KBW20000

Rumi + Ryder

<b>Name</b>	KB Chino Pant (Q320)	<b>Brand SKU</b>	KBW20000	<b>Brand</b>	Rumi + Ryder
<b>Division</b>	Boys	<b>Category</b>	Bottoms	<b>Season</b>	Spring (Q3) 2020
<b>Created on</b>	Jun 1, 2019 12:32 AM UTC	<b>Created by</b>	Kim Richards < <a href="mailto:kim.richards@stitchfix.com">kim.richards@stitchfix.com</a> >	<b>Last updated</b>	Jun 17, 2019 4:44 PM UTC
<b>Last author</b>	Jason Crofton < <a href="mailto:jason.crofton@stitchfix.com">jason.crofton@stitchfix.com</a> >	<b>Sample Stage</b>	1st Fit	<b>PD Owner</b>	Jason Crofton
		<b>TD Owner</b>	Norma Cuneo		





KB Chino Pant (Q320)  
KBW20000

# Colorways

**DARK KHAKI**

None

\$0.00

**DRESSY NAVY**

None

\$0.00

**GREY**

None

\$0.00

**DRESSY LIGHT KHAKI**

None

\$0.00

**NAVY**

None

\$0.00

**OLIVE**

None





\$0.00



## Bill Of Materials

Component	Size	Qty	Description	Placement	DARK KHAKI	GREY	NAVY
FABRIC							
<b>STRETCH TWILL</b> RR-STRETCH-TWILL <u>Price:</u> \$2.35/yd, <u>Article / Vendor Ref. #:</u> 1BNFA14C40, <u>Fiber Content:</u> 98% COTTON, 2% SPANDEX	N/A		32x14, 98% CTN/2%SPAN	MAIN BODY	PER SWATCH SENT FOR COLOR MATCHING	PER SWATCH SENT FOR COLOR MATCHING	PER SWATCH SENT FOR COLOR MATCHING
<b>100% Cotton Chambray</b> RR-COTTON-CHAMBRAY <u>Price:</u> \$2.35/yd	N/A		VENDOR SOURCED CHAMBRAY PER REFERENCE CUTTING SENT	INTERIOR WAISTBAND	Chambray	Chambray	Chambray
<b>TC POCKETING</b> <i>Factory Supplied</i> <u>Price:</u> \$0/yd	N/A		VENDOR SOURCED PER REFERENCE CUTTING SENT	POCKET BAGS, INTERIOR BINDING	NATURAL/OFF-WHITE	NATURAL/OFF-WHITE	NATURAL/OFF-WHITE
TRIMS							
<b>THREAD</b> <i>Factory Supplied</i> <u>Price:</u> \$0/unit	T80		7-8 SPI	ALL TOPSTITCHING OF DRESSY STYLE	N/A	N/A	N/A
<b>THREAD</b> <i>Factory Supplied</i> <u>Price:</u> \$0/unit	T120		7-8 SPI	ALL TOPSTITCHING FOR CASUAL STYLE	DTM TOUCHING	DTM TOUCHING	DTM TOUCHING
<b>BUTTON</b> <i>Factory Supplied</i> <u>Price:</u> \$0/unit	24L	2	VENDOR SOURCED 4-HOLE BUTTON	BACK POCKETS	DTM GROUND	DTM GROUND	DTM GROUND
<b>BUTTON</b> <i>Factory Supplied</i> <u>Price:</u> \$0/unit	28L	1	VENDOR SOURCED 4-HOLE BUTTON	CF	DTM GROUND	DTM GROUND	DTM GROUND
<b>YKK ZIPPER TAPE</b> YKK ZIPPER TAPE <u>Price:</u> \$0/unit, <u>Supplier:</u> YKK	No. 3	1		CF	TBD	TBD	TBD
<b>YKK ZIPPER PULL</b> YKK ZIPPER PULL <u>Price:</u> \$0/unit, <u>Supplier:</u> YKK	No. 3	1	METAL	CF	TBD	TBD	TBD






Component		Size	Qty	Description	Placement	DARK KHAKI	GREY	NAVY
	<b>YKK ZIPPER TEETH</b> YKK ZIPPER <u>Price:</u> \$0/unit, <u>Supplier:</u> YKK	No. 3	1	METAL	CF	TBD	TBD	TBD
	<b>CHARGEURS FUSIBLE INTERLINING</b> <i>Factory Supplied</i> <u>Price:</u> \$0/unit	N/A		CHARGEURS/PCC - SF551 QUALITY	INTERIOR KNEES - SEAM TO SEAM PER TECH PACK CONSTRUCTION DETAILS	N/A	N/A	N/A
	<b>ELASTIC</b> <i>Factory Supplied</i> <u>Price:</u> \$0/unit	3/4"		VENDOR SOURCED ELASTIC FOR ADJUSTABLE INTERIOR WAISTBAND	INTERIOR ADJUSTABLE WAISTBAND - ALL SIZES PER TECH PACK	NAVY	NAVY	NAVY
	<b>BUTTON</b> <i>Factory Supplied</i> <u>Price:</u> \$0/unit	20L	2	VENDOR SOURCED BUTTON FOR INTERIOR WAISTBAND	INTERIOR ADJUSTABLE WAISTBAND - ALL SIZES PER TECH PACK	DTM NAVY	DTM NAVY	DTM NAVY
	<b>RUMI+RYDER GROSGRAIN TAPE</b> C00114 <u>Price:</u> \$0/unit, <u>Base Approval Status:</u> Approved	3/8" wide		VENDOR SOURCED PER REFERENCE CUTTING SENT	TICKING TAPE UNDER WB CURTAIN PER TECH PACK	NAVY W/ WHITE TICKING	NAVY W/ WHITE TICKING	NAVY W/ WHITE TICKING
WASH								
	<b>SEND WASH PANELS WITH BACK POCKET DETAIL IN 45/60/90 MIN ENZYME WASH WITH SOFTNER</b> <i>Factory Supplied</i> <u>Price:</u> \$0/unit	N/A				N/A	N/A	N/A
LABELS								
	<b>RR CARE/CONTENT LABEL</b> C00030 <u>Price:</u> \$0/yd, <u>Supplier:</u> Vendor Supplied	N/A				N/A	N/A	N/A
	<b>PRODUCTION LABEL - KIDS</b> C00029 <u>Price:</u> \$0/yd, <u>Supplier:</u> Vendor Supplied	N/A				N/A	N/A	N/A



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Component	Size	Qty	Description	Placement	DARK KHAKI	GREY	NAVY
 <b>RR Waist Rider</b> RR-WR01-GR <u>Price:</u> \$0.056/unit, <u>Supplier:</u> Nexgen <u>Packaging, Article / Vendor Ref. #:</u> RR-MB-01/ S226468	N/A				N/A	N/A	N/A
 <b>RR 4 Sides Label w/Fit (Grey)</b> RR-ML04-GR <u>Price:</u> \$0.054/unit, <u>Supplier:</u> Nexgen <u>Packaging, Article / Vendor Ref. #:</u> RR-ML-06/ S226482	N/A				N/A	N/A	N/A
 <b>RR Size/COO Label - Horizontal</b> RR-SL01-YL <u>Price:</u> \$0.0275/unit, <u>Supplier:</u> Nexgen <u>Packaging, Article / Vendor Ref. #:</u> RR-SCOO-01/S226486	N/A				N/A	N/A	N/A








## Bill of Materials Continued

Component		OLIVE	DRESSY NAVY	DRESSY LIGHT KHAKI
		FABRIC		
	<b>STRETCH TWILL</b> RR-STRETCH-TWILL <u>Price:</u> \$2.35/yd, <u>Article / Vendor Ref. #:</u> 1BNFA14C40, <u>Fiber Content:</u> 98% COTTON, 2% SPANDEX	PER SWATCH SENT FOR COLOR MATCHING	PER SWATCH SENT FOR COLOR MATCHING	PER SWATCH SENT FOR COLOR MATCHING
	<b>100% Cotton Chambray</b> RR-COTTON-CHAMBRAY <u>Price:</u> \$2.35/yd	Chambray	Chambray	Chambray
	<b>TC POCKETING</b> <i>Factory Supplied</i> <u>Price:</u> \$0/yd	NATURAL/OFF-WHITE	NATURAL/OFF-WHITE	NATURAL/OFF-WHITE
		TRIMS		
	<b>THREAD</b> <i>Factory Supplied</i> <u>Price:</u> \$0/unit	N/A	DTM TOUCHING	DTM TOUCHING
	<b>THREAD</b> <i>Factory Supplied</i> <u>Price:</u> \$0/unit	DTM TOUCHING	N/A	N/A
	<b>BUTTON</b> <i>Factory Supplied</i> <u>Price:</u> \$0/unit	DTM GROUND	DTM GROUND	DTM GROUND
	<b>BUTTON</b> <i>Factory Supplied</i> <u>Price:</u> \$0/unit	DTM GROUND	DTM GROUND	DTM GROUND
	<b>YKK ZIPPER TAPE</b> YKK ZIPPER TAPE <u>Price:</u> \$0/unit, <u>Supplier:</u> YKK	TBD	TBD	TBD
	<b>YKK ZIPPER PULL</b> YKK ZIPPER PULL <u>Price:</u> \$0/unit, <u>Supplier:</u> YKK	TBD	TBD	TBD



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Rumi + Ryder

Component		OLIVE	DRESSY NAVY	DRESSY LIGHT KHAKI
	<b>YKK ZIPPER TEETH</b> YKK ZIPPER <u>Price:</u> \$0/unit, <u>Supplier:</u> YKK	TBD	TBD	TBD
	<b>CHARGEURS FUSIBLE INTERLINING</b> <i>Factory Supplied</i> <u>Price:</u> \$0/unit	N/A	N/A	N/A
	<b>ELASTIC</b> <i>Factory Supplied</i> <u>Price:</u> \$0/unit	NAVY	NAVY	NAVY
	<b>BUTTON</b> <i>Factory Supplied</i> <u>Price:</u> \$0/unit	DTM NAVY	DTM NAVY	DTM NAVY
	<b>RUMI+RYDER GROSGRAIN TAPE</b> C00114 <u>Price:</u> \$0/unit, <u>Base Approval Status:</u> Approved	NAVY W/ WHITE TICKING	NAVY W/ WHITE TICKING	NAVY W/ WHITE TICKING
WASH				
	<b>SEND WASH PANELS WITH BACK POCKET DETAIL IN 45/60/90 MIN ENZYME WASH WITH SOFTNER</b> <i>Factory Supplied</i> <u>Price:</u> \$0/unit	N/A	N/A	N/A
LABELS				
	<b>RR CARE/CONTENT LABEL</b> C00030 <u>Price:</u> \$0/yd, <u>Supplier:</u> Vendor Supplied	N/A	N/A	N/A
	<b>PRODUCTION LABEL - KIDS</b> C00029 <u>Price:</u> \$0/yd, <u>Supplier:</u> Vendor Supplied	N/A	N/A	N/A
	<b>RR Waist Rider</b> RR-WR01-GR <u>Price:</u> \$0.056/unit, <u>Supplier:</u> Nexgen Packaging, <u>Article / Vendor Ref. #:</u> RR-MB-01/ S226468	N/A	N/A	N/A



KB Chino Pant (Q320)  
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Component		OLIVE	DRESSY NAVY	DRESSY LIGHT KHAKI
	<b>RR 4 Sides Label w/Fit (Grey)</b> RR-ML04-GR <u>Price:</u> \$0.054/unit, <u>Supplier:</u> Nexgen <u>Packaging, Article / Vendor Ref. #:</u> RR-ML-06/ S226482	N/A	N/A	N/A
	<b>RR Size/COO Label - Horizontal</b> RR-SL01-YL <u>Price:</u> \$0.0275/unit, <u>Supplier:</u> Nexgen <u>Packaging, Article / Vendor Ref. #:</u> RR-SC00-01/S226486	N/A	N/A	N/A



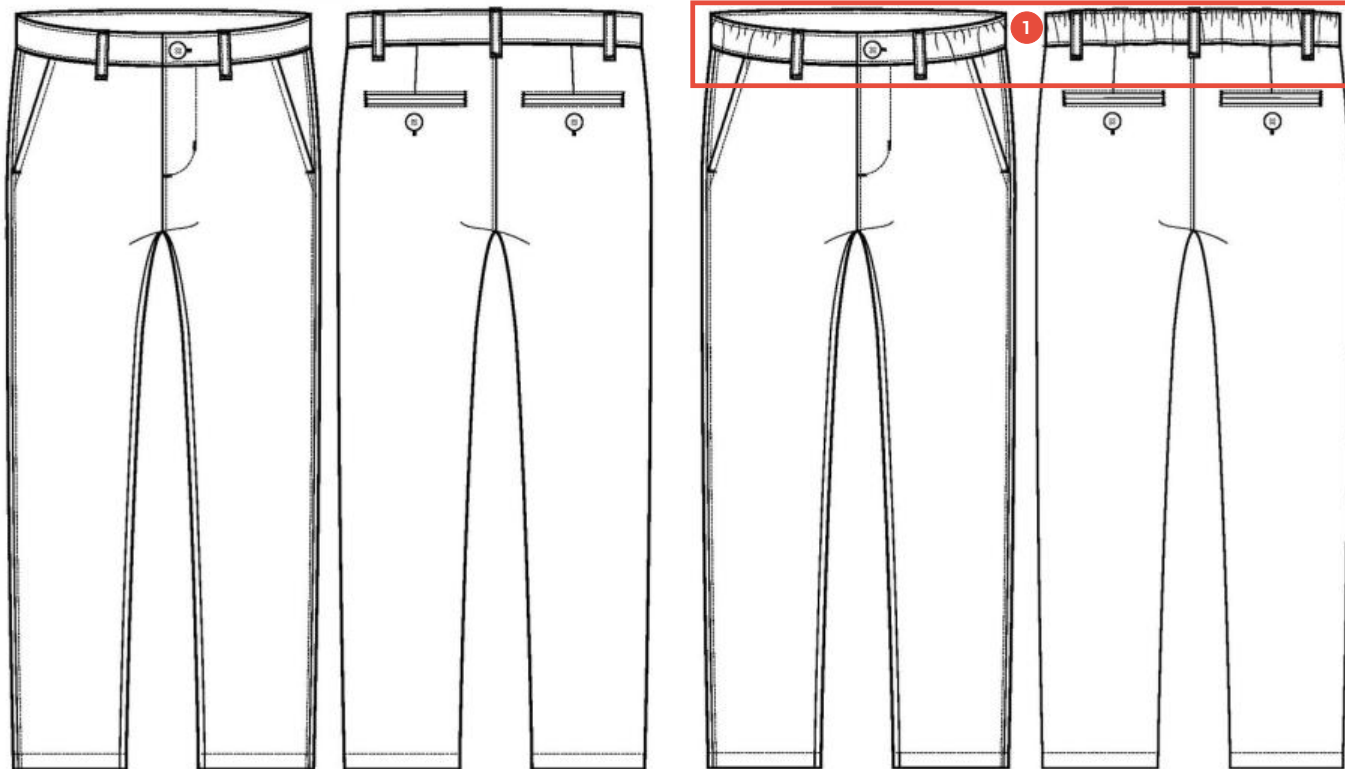


## CONSTRUCTION DETAILS

KBW20000

Sizes 6 - 14

Sizes 2T - 5



Sizes 2T - 5 Waist Adjustable Elastic Construction

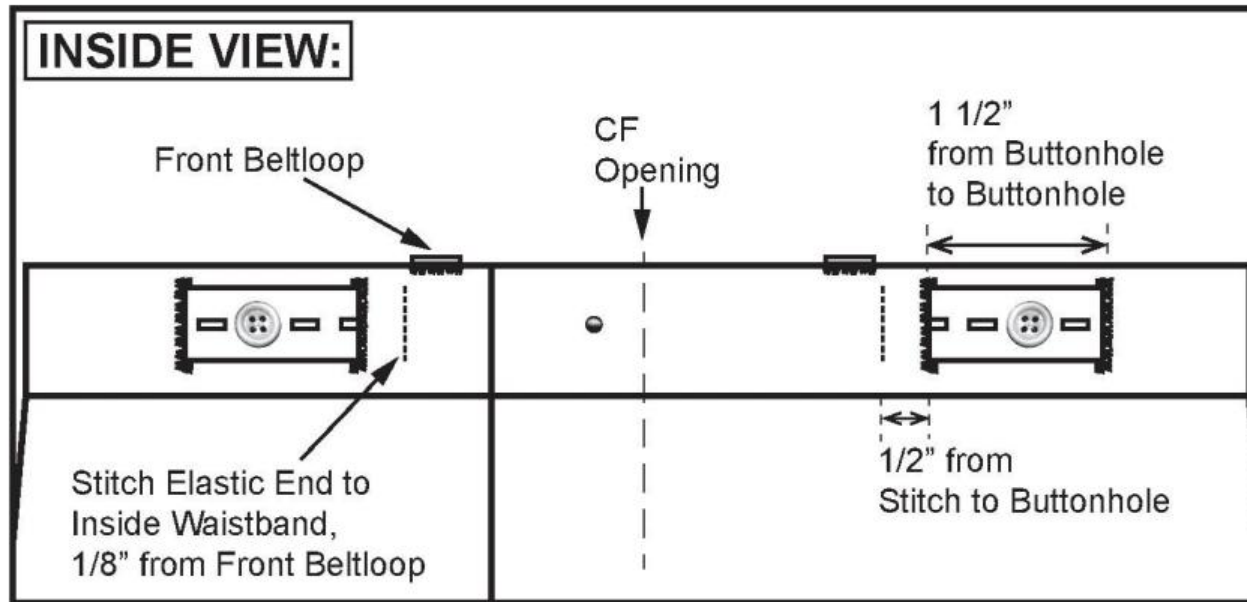
**1** For Sizes 2T - 5, adjustable elastic is cut shorter to meet "Waist Width Relaxed"

Location: \*Waist Width Relaxed (Sizes 2T - 5)



## CONSTRUCTION DETAILS

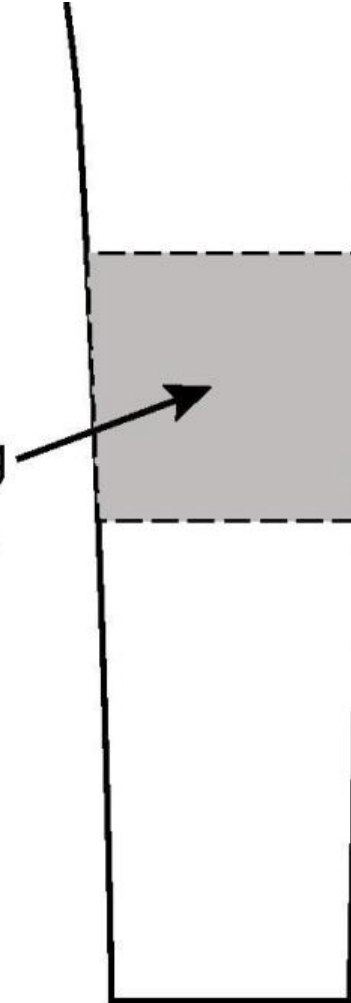
### Inside Waist Adjustable Elastic





## CONSTRUCTION DETAILS

Knee  
Reinforcement  
at Front Leg with  
Fusible Interlining  
(fusible extended  
to inseam and  
outseam; sewn  
at seams)



All Sizes: Knee Reinforcement



## CONSTRUCTION DETAILS



Inside WB Trim Construction



## Size Spec and Templates

Point of Measure	Tol +/-	2T	3T	4	5	6	7	8	10
*Waist Width-Rigid-Boy (Sizes 6-14)	1/4 in	0 in	0 in	0 in	0 in	11 5/8 in	12 in	12 5/8 in	13 1/4 in
Front Waist Width-Rigid-Boy (Sizes 6-14)	1/4 in	0 in	0 in	0 in	0 in	11 3/8 in	11 3/4 in	12 3/8 in	13 in
*Waist Width Relaxed (Sizes 2T - 5)	1/4 in	8 7/8 in	9 1/4 in	9 5/8 in	10 in	0 in	0 in	0 in	0 in
*Waist Width Extended (Sizes 2T - 5)	1/4 in	10 1/8 in	10 1/2 in	10 7/8 in	11 1/4 in	0 in	0 in	0 in	0 in
*Front Waist Extended (Sizes 2T - 5)	1/4 in	9 7/8 in	10 1/4 in	10 5/8 in	11 in	0 in	0 in	0 in	0 in
Waistband Height	1/8 in	1 3/8 in	1 3/8 in	1 3/8 in	1 3/8 in	1 3/8 in	1 3/8 in	1 3/8 in	1 3/8 in
Inside Waistband Seam Contrast Trim Height	0 in	1/8 in	1/8 in	1/8 in	1/8 in	1/8 in	1/8 in	1/8 in	1/8 in
*Front Rise-Boy (Including Waistband)	1/4 in	6 5/8 in	7 in	7 3/8 in	7 3/4 in	8 1/8 in	8 1/2 in	8 7/8 in	9 1/4 in
*Back Rise-Boy (Including Waistband)	1/4 in	9 5/8 in	10 in	10 3/8 in	10 3/4 in	11 1/8 in	11 1/2 in	11 7/8 in	12 1/4 in
J-Stitch Length (Excluding Waistband)	1/8 in	2 7/8 in	3 in	3 1/4 in	3 1/2 in	3 3/4 in	4 in	4 1/4 in	4 1/2 in
J-Stitch Width	1/8 in	1 1/8 in	1 1/8 in	1 1/8 in	1 1/8 in	1 1/8 in	1 1/8 in	1 1/8 in	1 1/8 in
Zipper Length	1/8 in	2 3/8 in	2 1/2 in	2 3/4 in	3 in	3 1/4 in	3 1/2 in	3 3/4 in	4 in
Hip Position from Crotch-3 Point	0 in	2 5/8 in	2 3/4 in	2 7/8 in	3 in	3 1/8 in	3 1/4 in	3 3/8 in	3 1/2 in
*Hip Width-3 Point-Boy	1/4 in	11 3/4 in	12 1/4 in	12 3/4 in	13 1/4 in	13 3/4 in	14 1/4 in	14 7/8 in	15 1/2 in
*Thigh Width-1" Below Crotch-Boy	1/8 in	7 in	7 1/4 in	7 1/2 in	7 7/8 in	8 1/8 in	8 1/2 in	8 3/4 in	9 1/8 in
Knee Position from Crotch	0 in	5 5/8 in	6 1/2 in	7 3/8 in	8 1/4 in	9 1/8 in	10 in	10 1/2 in	11 in
Knee Width	1/8 in	5 1/4 in	5 1/2 in	5 3/4 in	6 in	6 1/4 in	6 1/2 in	6 3/4 in	7 in
Knee Reinforcement Height (Fusible Interlining)	1/8 in	6 1/4 in	6 1/2 in	6 1/2 in	6 3/4 in	6 3/4 in	7 in	7 in	7 1/4 in



Point of Measure	Tol +/-	2T	3T	4	5	6	7	8	10
Knee Reinforcement Position: Centered at Knee Position	0 in	0 in	0 in	0 in	0 in	0 in	0 in	0 in	0 in
*Leg Opening Width-Long-Boy	1/8 in	5 in	5 1/4 in	5 1/2 in	5 5/8 in	5 7/8 in	6 in	6 1/8 in	6 1/4 in
*Inseam-Long	3/8 in	13 1/4 in	15 in	16 3/4 in	18 1/2 in	20 1/4 in	22 in	23 1/2 in	25 in
Leg Opening Hem Height (Clean Finish)	1/16 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in
Belt Loop Length	1/8 in	2 1/8 in	2 1/8 in	2 1/8 in	2 1/8 in	2 1/8 in	2 1/8 in	2 1/8 in	2 1/8 in
Belt Loop Width	1/8 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in
Front Belt Loop Position - Centered at Front Panel	1/8 in	0 in	0 in	0 in	0 in	0 in	0 in	0 in	0 in
Back Belt Loop Position from Side Seam	1/8 in	1 in	1 in	1 in	1 in	1 in	1 in	1 in	1 in
Back Belt Loop Position at CB	1/8 in	0 in	0 in	0 in	0 in	0 in	0 in	0 in	0 in
Slant Pocket Opening Width- Along Waistband Seam (Extended for 2T-5)	1/8 in	1 1/4 in	1 1/4 in	1 3/8 in	1 3/8 in	1 1/2 in	1 1/2 in	1 5/8 in	1 5/8 in
Slant Pocket Opening Height-at Side Seam from Waistband Seam	1/8 in	3 7/8 in	4 in	4 1/8 in	4 1/4 in	4 3/8 in	4 1/2 in	4 5/8 in	4 3/4 in
Slant Pocket Bag Height from Waist Seam	1/4 in	7 7/8 in	8 in	8 1/8 in	8 1/4 in	8 3/8 in	8 1/2 in	8 5/8 in	8 3/4 in
Slant Pocket Bag Width	1/4 in	4 3/8 in	4 1/2 in	4 5/8 in	4 3/4 in	4 7/8 in	5 in	5 1/8 in	5 1/4 in
Back Dart Depth at Waist Seam	1/16 in	3/8 in	3/8 in	3/8 in	3/8 in	3/8 in	3/8 in	3/8 in	3/8 in
Back Dart Position Horizontal- Center at Pocket Width	1/8 in	0 in	0 in	0 in	0 in	0 in	0 in	0 in	0 in
Back Welt Pocket Opening	1/8 in	3 7/8 in	4 in	4 1/8 in	4 1/4 in	4 3/8 in	4 1/2 in	4 5/8 in	4 3/4 in
Back Welt Pocket Height	1/16 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in
Back Welt Pocket Bag Height from Waist Seam	1/4 in	5 7/8 in	6 in	6 1/8 in	6 1/4 in	6 3/8 in	6 1/2 in	6 5/8 in	6 3/4 in
Back Welt Pocket Bag Width	1/4 in	4 7/8 in	5 in	5 1/8 in	5 1/4 in	5 3/8 in	5 1/2 in	5 5/8 in	5 3/4 in
Back Welt Pocket Position Horizontal-Center Between CB and Side Seam	0 in	0 in	0 in	0 in	0 in	0 in	0 in	0 in	0 in



Point of Measure	Tol +/-	2T	3T	4	5	6	7	8	10
Back Welt Pocket Position Vertical from Waistband Edge	1/8 in	2 3/4 in	2 3/4 in	2 7/8 in	2 7/8 in	3 in	3 in	3 1/8 in	3 1/8 in
Button Position Vertical from Welt Pocket Seam	1/16 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in	1/2 in

Point of Measure	12	14
*Waist Width-Rigid-Boy (Sizes 6-14)	13 7/8 in	14 1/2 in
Front Waist Width-Rigid-Boy (Sizes 6-14)	13 5/8 in	14 1/4 in
*Waist Width Relaxed (Sizes 2T - 5)	0 in	0 in
*Waist Width Extended (Sizes 2T - 5)	0 in	0 in
*Front Waist Extended (Sizes 2T - 5)	0 in	0 in
Waistband Height	1 3/8 in	1 3/8 in
Inside Waistband Seam Contrast Trim Height	1/8 in	1/8 in
*Front Rise-Boy (Including Waistband)	9 5/8 in	10 in
*Back Rise-Boy (Including Waistband)	12 5/8 in	13 in
J-Stitch Length (Excluding Waistband)	4 3/4 in	5 in
J-Stitch Width	1 1/8 in	1 1/8 in
Zipper Length	4 1/4 in	4 1/2 in
Hip Position from Crotch-3 Point	3 5/8 in	3 3/4 in
*Hip Width-3 Point-Boy	16 1/8 in	16 3/4 in
*Thigh Width-1" Below Crotch- Boy	9 3/8 in	9 3/4 in
Knee Position from Crotch	11 1/2 in	12 in



Point of Measure	12	14
Knee Width	7 1/4 in	7 1/2 in
Knee Reinforcement Height (Fusible Interlining)	7 1/4 in	7 1/2 in
Knee Reinforcement Position: Centered at Knee Position	0 in	0 in
*Leg Opening Width-Long-Boy	6 3/8 in	6 1/2 in
*Inseam-Long	26 1/2 in	28 in
Leg Opening Hem Height (Clean Finish)	1/2 in	1/2 in
Belt Loop Length	2 1/8 in	2 1/8 in
Belt Loop Width	1/2 in	1/2 in
Front Belt Loop Position - Centered at Front Panel	0 in	0 in
Back Belt Loop Position from Side Seam	1 in	1 in
Back Belt Loop Position at CB	0 in	0 in
Slant Pocket Opening Width- Along Waistband Seam (Extended for 2T-5)	1 3/4 in	1 3/4 in
Slant Pocket Opening Height-at Side Seam from Waistband Seam	4 7/8 in	5 in
Slant Pocket Bag Height from Waist Seam	8 7/8 in	9 in
Slant Pocket Bag Width	5 3/8 in	5 1/2 in
Back Dart Depth at Waist Seam	3/8 in	3/8 in
Back Dart Position Horizontal- Center at Pocket Width	0 in	0 in
Back Welt Pocket Opening	4 7/8 in	5 in
Back Welt Pocket Height	1/2 in	1/2 in
Back Welt Pocket Bag Height from Waist Seam	6 7/8 in	7 in





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Point of Measure	12	14
Back Welt Pocket Bag Width	5 7/8 in	6 in
Back Welt Pocket Position Horizontal-Center Between CB and Side Seam	0 in	0 in
Back Welt Pocket Position Vertical from Waistband Edge	3 1/4 in	3 1/4 in
Button Position Vertical from Welt Pocket Seam	1/2 in	1/2 in