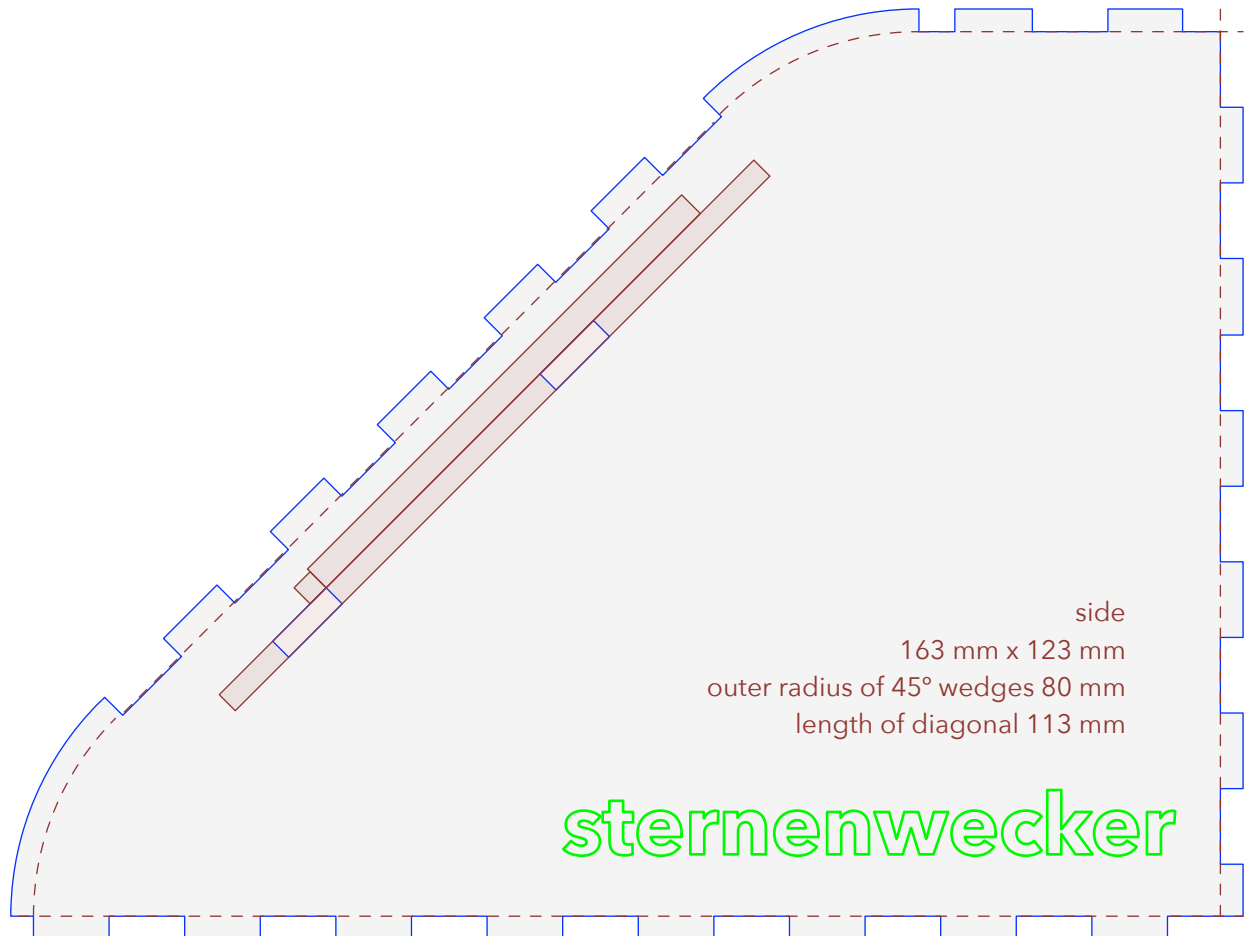


If you uncombine the shapes, you see gray 10 mm boxes, which form the jags. I did not compensate kerf (I did at first, but don't do it; it is too tight of a fit).

Bending best-practices:  
Use 2 mm vertical and horizontal spacing between slits.  
Use approximate length of 40 mm for slits.  
Use the inner radius of the curve for calculating the length of the material on top

top/front total length (assumption: the bend becomes longer):  
 $w_{top} = 43$   
 $r_{wedge\_inner} = 40 \cdot 3 = 37$   
 $L_{wedge\_inner} = (2 \cdot \pi \cdot r_{wedge}) / 8 = 29$   
 $w_{both\_wedges} = 40$   
 $w_{total} = 163$   
 $w_{diag} = w_{total} - w_{both\_wedges} - w_{top} = 80$   
 $L_{diag} = \sqrt{2} \cdot w_{diag} \wedge 2 = 113$   
 $L_{total} = 2 \cdot L_{wedge\_inner} + L_{diag} + w_{top} + 3 = 217$



to finish:  
copy to print cavas,  
remove red stuff,  
**remove all fills**  
(blue is cut, green is mark)

