

ADD engineering

HIGH PERFORMANCE TAPS

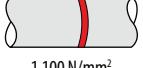
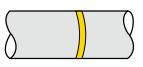
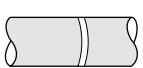


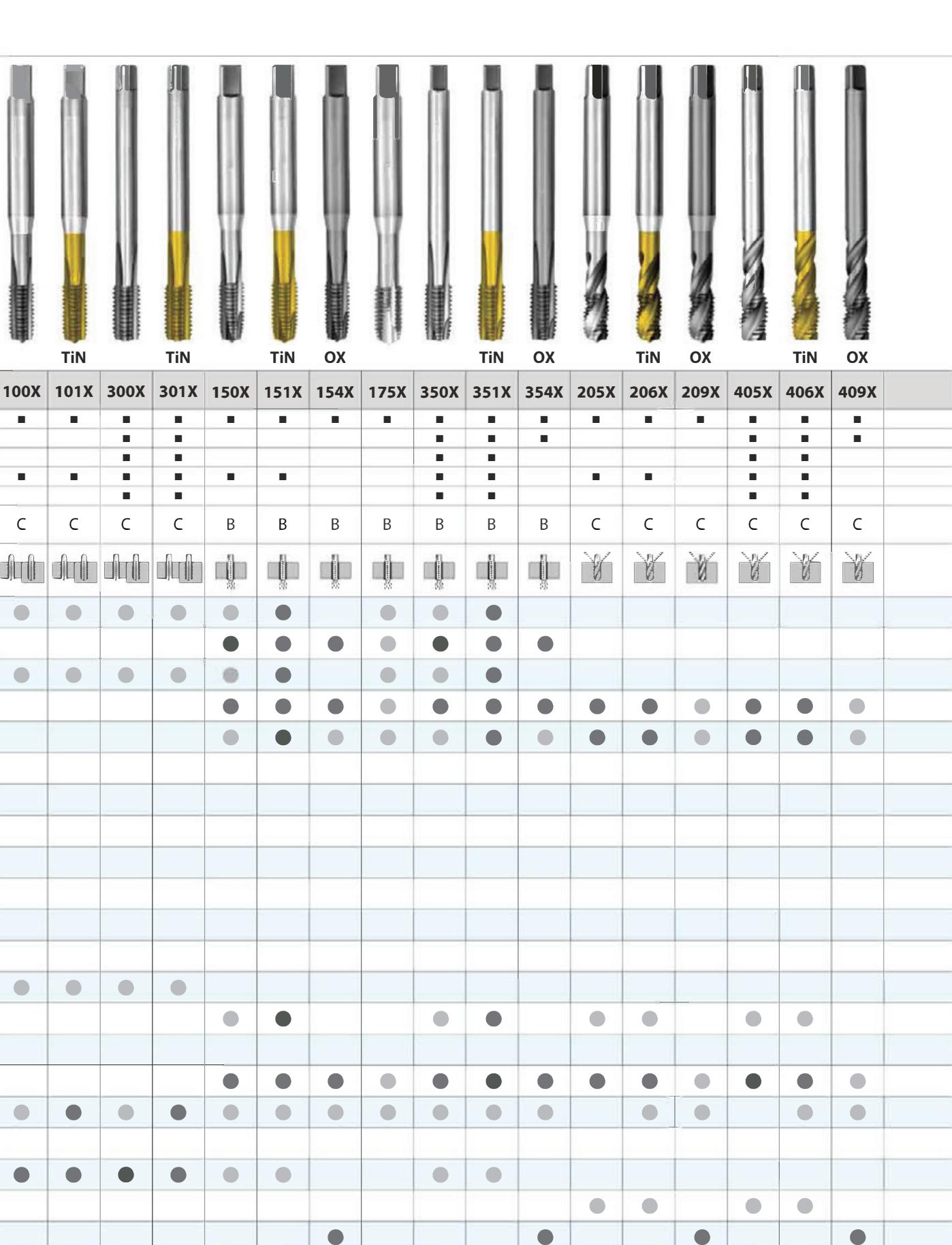
Germany | India | Russia

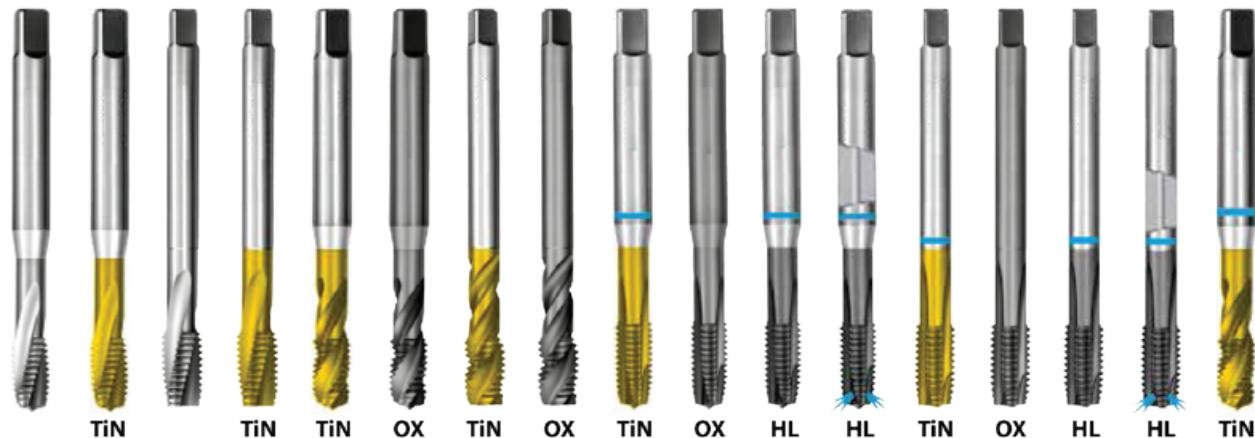
Germany | India | Russia





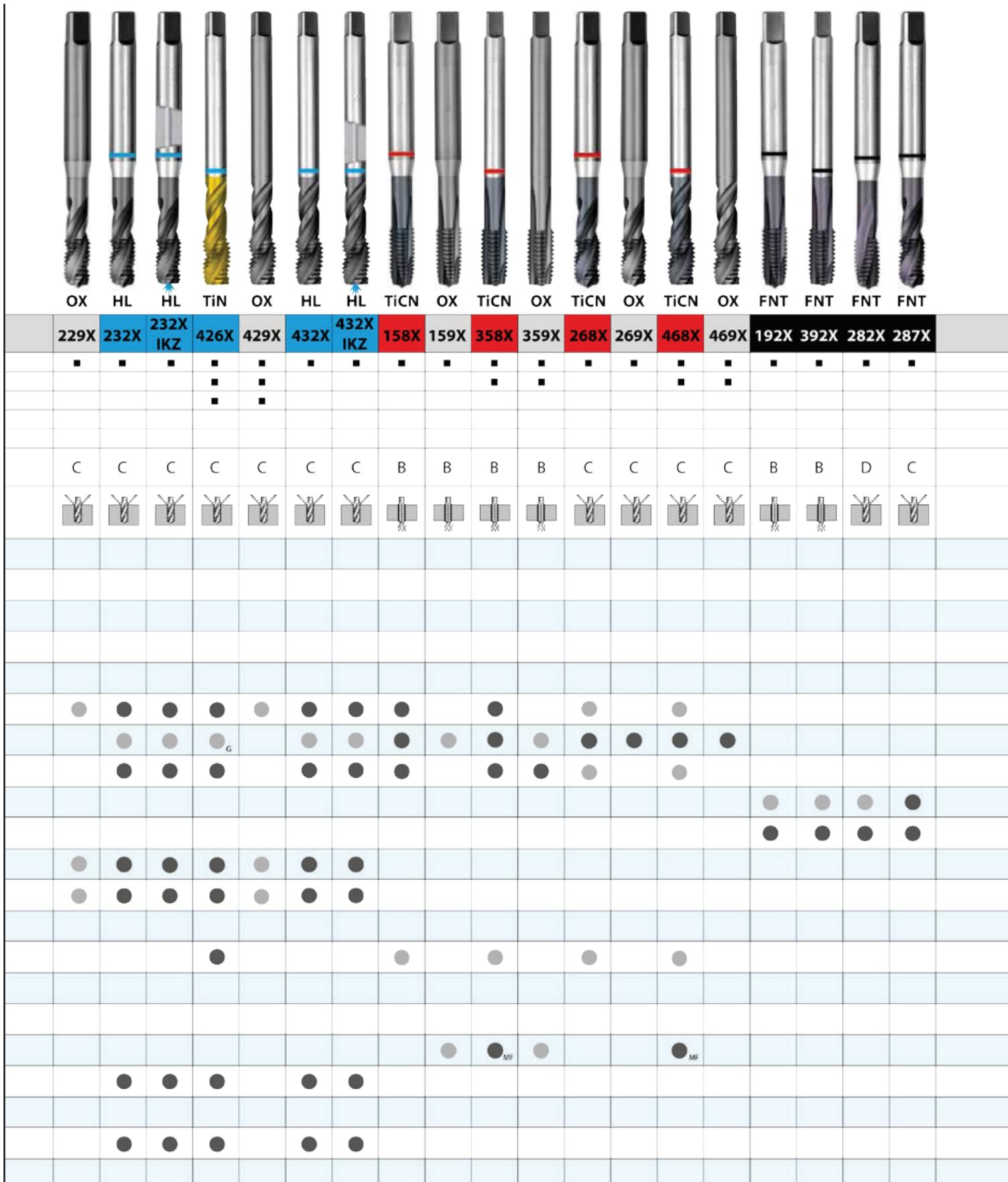
●	Recommended use		800 N/mm ²
●	Possible use		1 100 N/mm ²
	Chamfer		UNI
			INOX
			AL
			GG
Cat. No.			
Thread type		M X=0 MF X=0 G X=2 UNC X=4 UNF X=5	
Chamfer			
Hole type			
1	Soft structural steels up to 500 N/mm ²	1.1. Structural steels 1.2. Plain cast steels	
2	Free cutting steels and structural steels up to 800 N/mm ²	2.1. Free cutting steels 2.2. Structural steels and heat-treated steels 2.3. Plain cast steels	
3	Heat-treated steels and tool steels up to 1100 N/mm ²	3.1. Case hardened steels and nitriding steels 3.2. Heat-treated steels 3.3. Tool steels	
4	High-alloyed steels and heat-treated steels up to 1400 N/mm ²	4.1. High-alloyed steels 4.2. Heat-treated steels	
5	Stainless steels and heat resisting steels	5.1. With strength 450 - 800 N/mm ² 5.2. With strength 600 - 1000 N/mm ²	
6	Cast iron	6.1. Grey cast iron 6.2. Spheroidal graphite cast iron and malleable cast iron	
7	Unalloyed aluminium	7.1. Unalloyed aluminium	
8	Aluminium alloys	8.1. Si content < 10% 8.2. Si content > 10 %	
9	Unalloyed copper	9.1. Unalloyed copper	
10	Copper alloys	10.1. Short chipping 10.2. Long chipping	
11	Zinc	11.1. Zinc and zinc alloys	

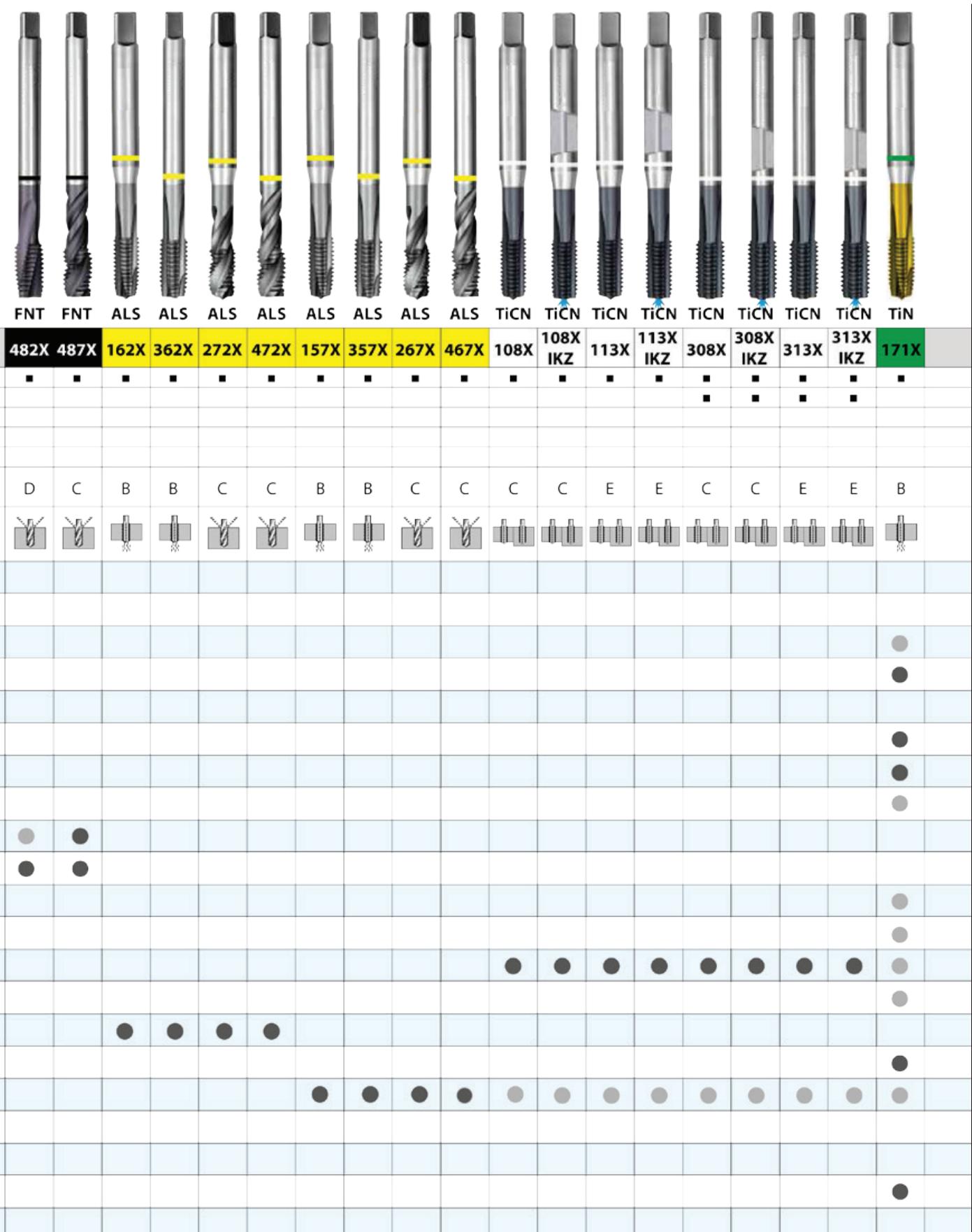




	240X	241X	440X	441X	236X	239X	436X	439X	166X	169X	187X	187X IKZN	366X	369X	387X	387X IKZN	226X
TiN	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■

OTHER TAPS





Set machine taps and twist drills

C-N-B

1540: M3; M4; M5; M6; M8; M10
3540: M12

9900



C-N-RSP

2090: M3; M4; M5; M6; M8; M10
4090: M12

9910



C-VA-B

1690: M3; M4; M5; M6; M8; M10
3690: M12

9920



C-VA-RSP

2290: M3; M4; M5; M6; M8; M10
4290: M12

9930



C-UNI-B

1710: M3; M4; M5; M6; M8; M10
3710: M12

9940



C-UNI-RSP

2210: M3; M4; M5; M6; M8; M10
4210: M12

9950



Set hand taps and twist drills

C-N-S

0200: M3; M4; M5; M6; M8; M10; M12

9960



Taps for wire thread inserts



**1690 EG/3690 EG
2290 EG/4290 EG**

Single - finishing trapezoidal taps



5706

Machine taps ISO 529



**6000/7700
6350/8000
6750/8400**

CIRCULAR SCREWING DIES



**9500
9550**

Cat. No.	950X	955X ¹⁾
M	X = 0	
MF	X = 0	
G	X = 2	
UNC	X = 4	
UNF	X = 5	
BSW	X = 1	
¹⁾ Spiral pointed		



ADD engineering