

Overview

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In this section:

[New in this release](#)

These new functions and updates have been included in the listed versions of RICOH ProcessDirector.

[Product overview](#)

RICOH ProcessDirector is a print manufacturing system architecture that lets you manage all aspects of your printing processes. Whether your printing environment is small, with a single printer, or large, with many printers, RICOH ProcessDirector can grow as your business needs grow.

[Color and Grayscale Printing](#)

Printing documents in full color or with very high-quality black and white (grayscale) images is more complex than printing black and white or spot-color documents. Understanding some of the principles of color and grayscale printing and how various products can fit into color and grayscale solutions can help you integrate color and grayscale printing with your current operations or expand to implement new color workflows.