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| --- | --- |
| ○ | 特等站 |
| ● | 一等站 |
| ◎ | 二等站 |
| ⊙ | 三等站 |
| △ | 簡易站 |
| ■ | 甲種簡易站 |
| ◆ | 乙種簡易站 |
| ▼ | 丙種簡易站 |
| ★ | 招呼站 |
| ⊕ | 號誌站 |
| ☆ | 調車場 |
| ◇ | 編組站 |
| ▽ | 貨運站 |

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|  |  |  |  |  |  |  |  |  | | ⊙深澳 |
|  |  |  |  |  |  | ●基隆 |  |  | | ★八斗子 |
|  |  |  |  |  | ◎八堵＜ | －△三坑 |  |  | | ★海科館 |
|  |  | △百福 | ●七堵 | ☆七堵(調) | －★暖暖－ | ⊙四腳亭 | －｜　●瑞芳　　／ | | |
|  |  | △五堵 |  |  |  |  |  | ⊙猴硐 |  | |
|  |  | ◎汐止 |  |  |  |  | ／　⊙三貂嶺　｜ | | |  |
|  |  | △汐科 | ／－－ | －－－ | ＼ |  | ★大華 | △牡丹 | |  |
|  | ／ | ●南港 | －－－ | ＼ | ｜ |  | ▼十分 | ◎雙溪 | |  |
|  | ｜ | ●松山 |  | ｜ | ｜ |  | ★望古　　／ | －－｜－－ | | \*雙溪新 |
|  | ｜ | 臺北機廠 |  | ｜ | ｜ |  | ★嶺腳　｜ | ■貢寮 | | ｜ |
|  | ｜ | 光復緊急 |  | ｜ | ｜ |  | △平溪　｜ | ⊙福隆 | | ｜ |
|  | ｜ | 復興緊急 |  | ｜ | ｜ |  | △菁桐　｜ | ★石城 | | ｜ |
|  | ＼ | ○臺北(台北) | ＼ | ｜ | ｜ |  | ｜ | ■大里 | | ／ |
|  |  | 西門緊急 | ｜ | ＼ | －－｜－ | －－－ | －－－／ | △大溪／ |  | |
|  |  | ●萬華 | ｜ |  | ｜ |  |  | ■龜山 |  | |
| ／ | －－－ | ★板橋 | ／ |  | ｜ |  |  | ★外澳 | |  |
| ｜ |  | △浮洲 |  |  | ｜ |  |  | \*烏石港 | |  |
| ｜ |  | \*新樹 |  |  | ｜ |  |  | ◎頭城 |  | |
| ｜ |  | ●樹林 |  |  | ｜ |  |  | ★頂埔 | |  |
| ｜ | ／　⊕K42號誌｜ | |  |  | ｜ |  |  | ⊙礁溪 | |  |
| ｜ | ☆樹林(調) | △南樹林 |  |  | ｜ |  |  | ■四城 | |  |
| ｜ |  | ⊙山佳 |  |  | ｜ |  |  | ●宜蘭 | |  |
| ｜ |  | ◎鶯歌 |  |  | ＼ | －－－ | －－－ | \*\*縣政中心(宜蘭) | | |
| ｜ |  | \*陶瓷老街 |  |  |  |  |  | ⊙二結 | |  |
| 桃園 |  | △鳳鳴 |  |  |  |  |  | ★中里 | |  |
| ｜ |  | ●桃園 |  |  |  |  |  | ◎羅東 | |  |
| ＼ | －－－ | －｜－ | －－－ | ＼ |  |  |  | ◎冬山 | |  |
|  |  | \*中路 |  | ｜ |  |  |  | ★新馬 | |  |
|  |  | \*桃園醫院 |  | ｜ |  |  | ／　●蘇澳新　｜ | | |  |
|  |  | ⊙內壢 |  | ｜ |  |  | ⊙永樂 | ◎蘇澳 | |  |
|  |  | \*中原 | 內灣 | ｜ |  |  | ◎東澳 |  | |  |
|  |  | ●中壢 | 富貴 | ｜ |  |  | ⊙南澳 |  | |  |
|  |  | \*平鎮 | 合興 | ｜ |  |  | ◆武塔 |  | |  |
|  |  | ⊙埔心 | 九讚頭 | ｜ |  |  | ⊙漢本 |  | |  |
|  |  | ⊙楊梅 | 橫山 | ｜ |  |  | ◎和平 |  | |  |
|  |  | ⊙富岡 | 竹東 | ｜ |  |  | ⊙和仁 |  | |  |
|  |  | ★新富 | 榮華 | ｜ |  |  | ⊙崇德 |  | |  |
|  |  | ■北湖 | 上員 | 六家(新竹) | ＼ | ◎新城(太魯閣) | |  | |  |
|  |  | ⊙湖口 | ｜　　竹中　／ | | ｜ |  | ◆景美 |  | |  |
|  |  | ⊙新豐 | 新莊 |  | ｜ |  | ｜　⊙北埔　　＼ | | |  |
|  |  | ⊙竹北 | 千甲 |  | ｜ |  | ○花蓮 | ⊕嘉新號誌 | |  |
|  |  | ｜　△北新竹　　／ | |  | ｜ |  | ⊙吉安 | ⊙花蓮港 | |  |
|  |  | ｜　▽新竹(貨)　｜ | |  | ｜ |  | ⊙志學 |  | |  |
|  |  | ｜　●新竹　　／ | |  | ｜ |  | ★平和 |  | |  |
|  |  | \*頂埔 |  |  | ｜ |  | ⊙壽豐 |  | |  |
|  |  | △三姓橋 |  |  | ｜ |  | △豐田 |  | |  |
|  |  | ■香山 |  |  | ｜ |  | △林榮新光 |  | |  |
|  |  | ★崎頂 |  |  | ｜ |  | ◆南平 |  | |  |
|  |  | \*北竹南 |  |  | ｜ |  | ⊙鳳林 |  | |  |
|  | ／　　　●竹南　　　＼ | | |  | ｜ |  | ⊙萬榮 |  | |  |
|  | ★談文 |  | ★造橋 |  | ｜ |  | ⊙光復 |  | |  |
|  | ⊕談文南號誌 |  | ｜ |  | ｜ |  | ★大富 |  | |  |
|  | ■大山 | ／－ | △豐富(苗栗) | －－－ | ／ |  | ⊙富源 |  | |  |
|  | ⊙後龍 | ｜ | ｜ |  |  |  | ⊙瑞穗 |  | |  |
|  | ★龍港 | ｜ | ●苗栗 |  |  |  | ⊙三民 |  | |  |
|  | ⊙白沙屯 | ｜ | ｜ |  |  |  | ●玉里 |  | |  |
|  | ■新埔 | ｜ | ★南勢 |  |  |  | \*長良 |  | |  |
|  | ⊙通霄 | ｜ | ｜ |  |  |  | ⊙東里 |  | |  |
|  | ⊙苑裡 | ｜ | ⊙銅鑼 |  |  |  | ⊙東竹 |  | |  |
|  | ■日南 | ｜ | ｜ |  |  |  | ⊙富里 |  | |  |
|  | \*鐵砧山 | ＼ | ｜ |  |  |  | ⊙池上 |  | |  |
|  | ｜　◎大甲　　＼　｜ | | ｜ |  |  |  | ◆海端 |  | |  |
| ／　◎台中港　｜ | | \*外埔　｜ | ｜　⊙三義　　＼ | |  |  | ⊙關山 |  | |  |
| ▽貨運辦公室 | ｜ | \*月眉　｜ | ｜ | ⊙勝興 |  |  | ★瑞和 |  | |  |
| ▽一號碼頭 | ⊙清水 | \*后科　｜ | △泰安 | ⊙泰安(舊) |  |  | ⊙瑞源 |  | |  |
|  | ｜ | ＼　｜　　⊙后里　　　　　／ | | |  |  | ⊙鹿野 |  | |  |
|  | \*北沙鹿 | ｜ | ●豐原 |  |  |  | ⊙山里 |  | |  |
|  | ｜ | ｜ | △栗林 |  |  |  | ●臺東 |  | |  |
|  | ◎沙鹿 | ｜ | ⊙潭子 |  |  |  | ■康樂 |  | |  |
|  | ｜ | ｜ | △頭家厝 |  |  |  | ⊙知本 |  | |  |
|  | \*龍山 | ｜ | △松竹 |  |  |  | ⊙太麻里 |  | |  |
|  | ｜ | ｜ | ◆太原 |  |  |  | ⊙金崙 |  | |  |
|  | ⊙龍井 | ｜ | △精武 |  |  |  | ■瀧溪 |  | |  |
|  | ｜ | ｜ | ○臺中 |  |  |  | ⊙大武 |  | |  |
|  | \*龍安 | ｜ | △五權 |  |  |  | ⊕古莊號誌 |  | |  |
|  | ｜ | ｜ | △大慶 |  |  |  | ⊕中央號誌 |  | |  |
|  | ⊙大肚 | ＼ | △烏日 |  |  |  | ⊙枋野 |  | |  |
|  | ｜ |  | ◎新烏日(台中) | |  |  | ◆枋山 |  | |  |
|  | ⊙追分 | －－－ | ⊙成功 | ｜ |  |  | ｜　★內獅　　＼ | | |  |
|  | ＼　　　⊕大肚溪南號誌　　　／ | | | ｜ |  |  | ｜\*⊕枋山號誌　｜ | | |  |
|  |  | \*金馬 |  | ｜ |  |  | ⊙加祿 | \*枋山新 | |  |
|  |  | \*建國 |  | ｜ |  |  | ◎枋寮 | \*楓港 | |  |
|  |  | ●彰化 |  | ｜ |  |  | ★東海 | \*竹坑 | |  |
| ／ | －－－ | －｜－ | －－－ | ／ |  |  | ■佳冬 | \*海口 | |  |
| ｜ |  | \*中央 |  |  |  |  | ⊙林邊 | ｜　\*車城　　＼ | | |
| ｜ |  | ▼花壇 |  |  |  |  | ★鎮安 | \*五里亭 | | \*海生館 |
| ｜ |  | △大村 |  |  |  |  | ⊙南州 | \*恆春 | | \*後灣港 |
| ｜ |  | ●員林 |  |  |  |  | ★崁頂 |  | | \*白砂 |
| ｜ |  | ★永靖 |  |  |  |  | ●潮州 |  | | \*龍鑾潭 |
| ｜ |  | ⊙社頭 |  |  |  |  | △竹田 |  | |  |
| ＼ | ／　　◎田中　｜ | |  |  |  |  | ⊙西勢 |  |  | |
|  | \*新田中(彰化) | ｜　◎二水　　＼ | |  |  |  | ★麟洛 |  | |  |
|  | ｜ | ⊙林內 | ★源泉 |  |  |  | ★歸來 |  | |  |
|  | ／ | ★石榴 | ▼濁水 |  |  |  | \*廣東南路 |  | |  |
| ／ |  | ●斗六 | ★龍泉 |  |  |  | ●屏東 |  | |  |
| ｜ |  | \*雲林 | △集集 |  |  | \*★六塊厝(屏東) | |  | |  |
| ｜ | ／－ | ◎斗南 | △水里 |  |  | ｜ | \*高屏溪 |  | |  |
| ｜ | ∥ | ★石龜 | △車埕 |  |  | ｜ | ⊙九曲堂 |  | |  |
| ｜ | \*虎尾 | ⊙大林 |  |  |  | ｜ | △後庄 |  | |  |
| ＼ | ∥ | ⊙民雄 |  |  |  | ｜ | ◎鳳山 |  | |  |
|  | \*高鐵雲林站 | \*南民雄 |  |  |  | ｜ | △正義 |  | |  |
|  | ｜ | \*頭橋 |  |  |  | ｜ | △科工館 |  | |  |
|  | ｜ | △嘉北 |  |  |  | ＼ | △民族 |  | |  |
|  | 嘉義 | ●嘉義 |  |  |  |  | \*○高雄 |  | |  |
|  | ｜ | \*嘉創 |  |  |  |  | △三塊厝 | ＼ | |  |
|  | ｜ | \*北回 |  |  |  |  | △鼓山 | ｜ | |  |
|  | ｜ | △水上 |  |  |  |  | ◆美術館 | ｜ | |  |
|  | ｜ | ■南靖 |  |  |  |  | △內惟 | ｜ | |  |
|  | ｜ | ■後壁 |  |  |  |  | △左營(舊城) | ／ | |  |
|  | ｜ | ●新營 |  |  |  |  | ●新左營 |  | |  |
|  | ｜ | △柳營 |  |  |  | ／ | ◎楠梓 |  | |  |
|  | ｜ | ■林鳳營 |  |  |  | ｜ | ⊙橋頭 |  | |  |
|  | ｜ | ◎隆田 |  |  |  | ｜ | ●岡山 |  | |  |
|  | ｜ | ★拔林 |  |  |  | ｜ | \*路科 |  | |  |
|  | ｜ | ◎善化 |  |  |  | ◆沙崙(台南) | ⊙路竹 |  | |  |
|  | ｜ | △南科 |  |  | ／ | △長榮大學 | ⊙大湖 |  | |  |
|  | ｜ | ⊙新市 |  |  | ｜ | ◎中洲 | |  | |  |
|  | ｜ | \*永康工業區 |  |  | ｜ |  | △仁德 |  | |  |
|  | ｜ | ◎永康 |  |  | ｜ |  | ⊙保安 |  | |  |
|  | ｜ | \*康橋 | △大橋 | ●臺南 | －－｜－ | \*林森 | \*南臺南 |  | |  |
|  | ＼ | －－－ | －－－ | －－－ | ／ |  |  |  | |  |