

milestone_2_4005 analysis

March 8, 2021

```
[10]: # Statistical analysis libraries
import pandas as pd
import numpy as np
import scipy.stats as stats # This is for q-q plot
import matplotlib.pyplot as plt
import math
from scipy.stats import chisquare

# Random number generation library
import random

# Helper functions
def load_data(filename):
    return pd.read_table(filename).to_numpy().flatten()

def draw_histogram(data, k, title):
    fig, p = plt.subplots(figsize=(8,6))
    fig.suptitle(title)
    p.set_xlabel("Bin")
    p.set_ylabel("Frequency")
    p.hist(data, bins = k, rwidth=0.5)

def draw_qq_plot(data, distribution):
    fig, p = plt.subplots(figsize=(8,6))
    stats.probplot(data, dist=distribution, plot=p)
    p.title.set_text("Q-Q Plot")

def get_bin_endpoints(data, probablity):
    l = 1 / np.mean(data)
    print("Lambda is: ", l)
    endpoints = np.array([])

    culmulative = 0

    while culmulative < 1:
        inverse = -math.log(1 - culmulative) / l
        endpoints = np.append(endpoints, [inverse])
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        culmulative += probablity

    endpoints = np.append(endpoints, 500.0)

    return endpoints

def calculate_chi_square(observed_frequencies,
                        bins: int,
                        n_samples: int,
                        estimated_parameters: int):

    p = 1 / len(observed_frequencies)
    expected_frequencies = [n_samples * p for x in
↪range(len(observed_frequencies))]
    degrees_of_freedom = len(observed_frequencies) - estimated_parameters - 1

    return chisquare(observed_frequencies, expected_frequencies,
↪degrees_of_freedom)

```

1 Inspection time for Inspector 1 (Component 1)

```

[11]: data = load_data("servinspl.dat")
      k = 20
      draw_histogram(data, k, "Inspection time for Inspector 1 for Component 1")
      draw_qq_plot(data, "expon")

      # Chi-squared test
      bins = get_bin_endpoints(data, 1/k)
      (h,_) = np.histogram(data, bins)

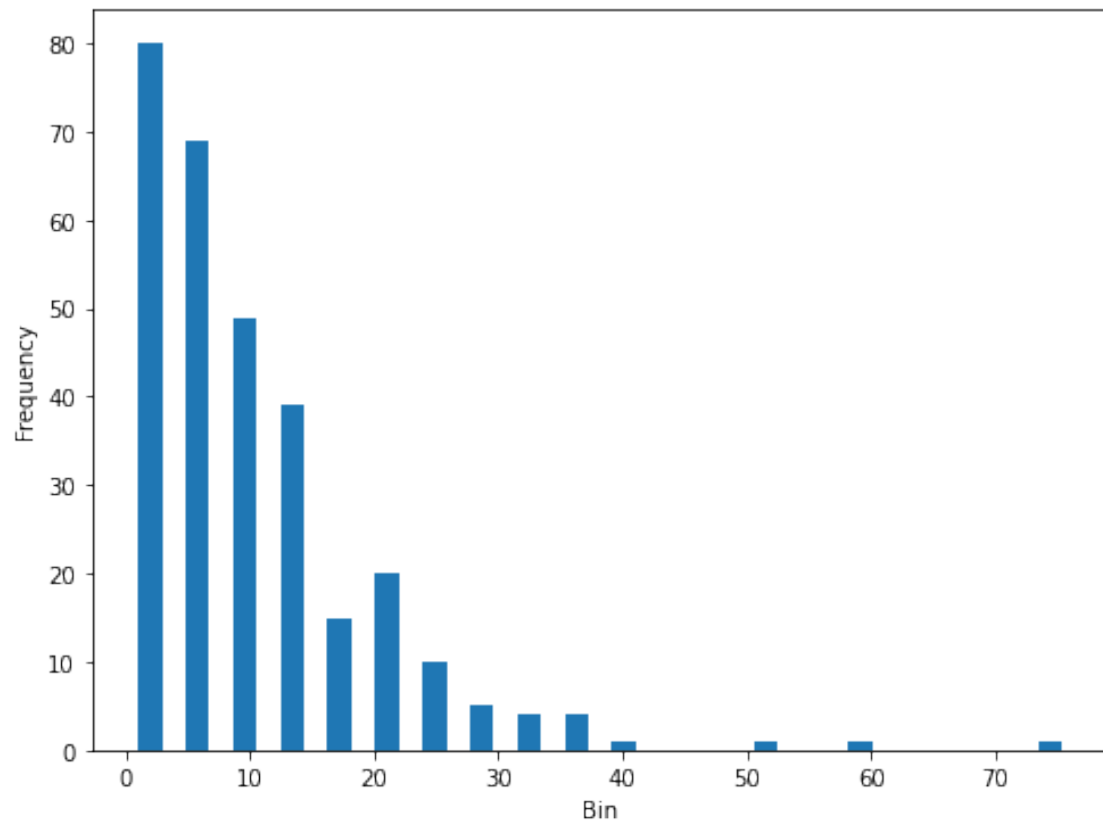
      chi_squared = calculate_chi_square(h, bins, data.size, 1)
      print("Chi Squared value: ", chi_squared)

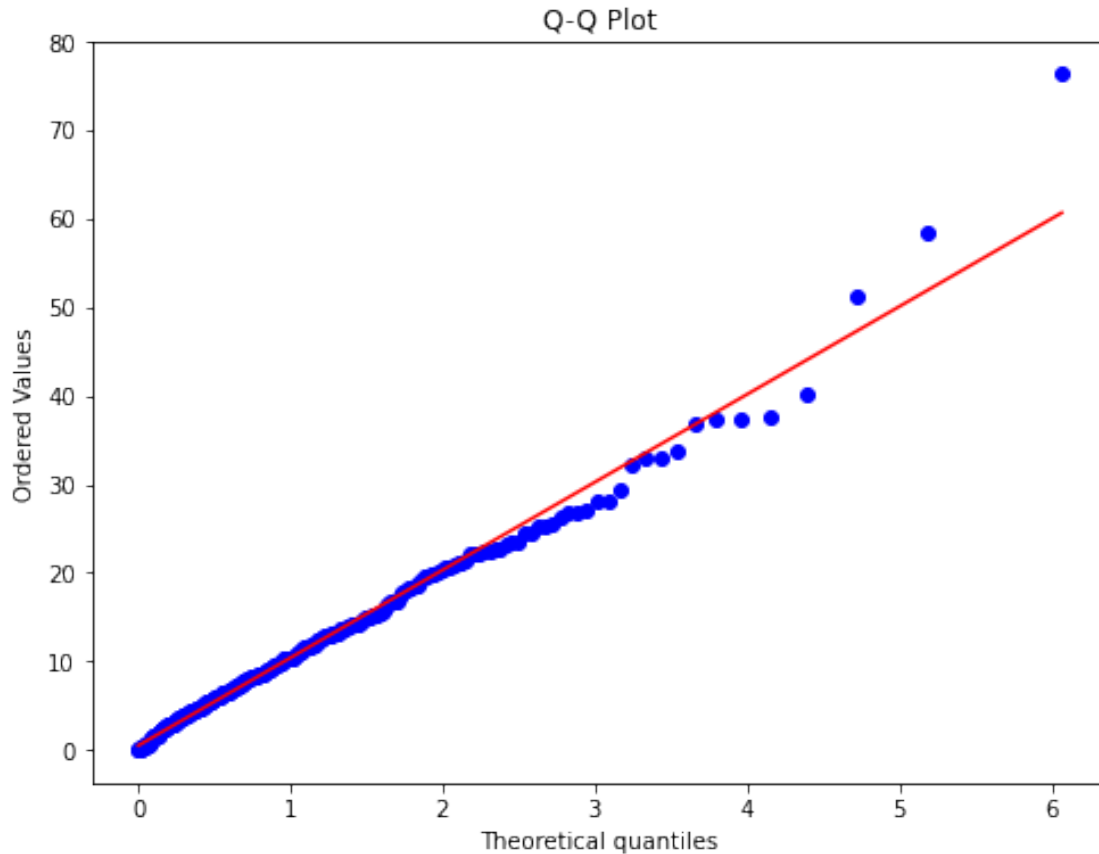
```

Lambda is: 0.09653840404260218

Chi Squared value: Power_divergenceResult(statistic=16.384615384615383,
pvalue=5.1703188452148204e-05)

Inspection time for Inspector 1 for Component 1





2 Service time for Inspector 2 (Component 2)

```
[12]: data = load_data("servinsp22.dat")
k = 20
draw_histogram(data, k, "Service time of Inspector 2 for component 2")
draw_qq_plot(data, "expon")

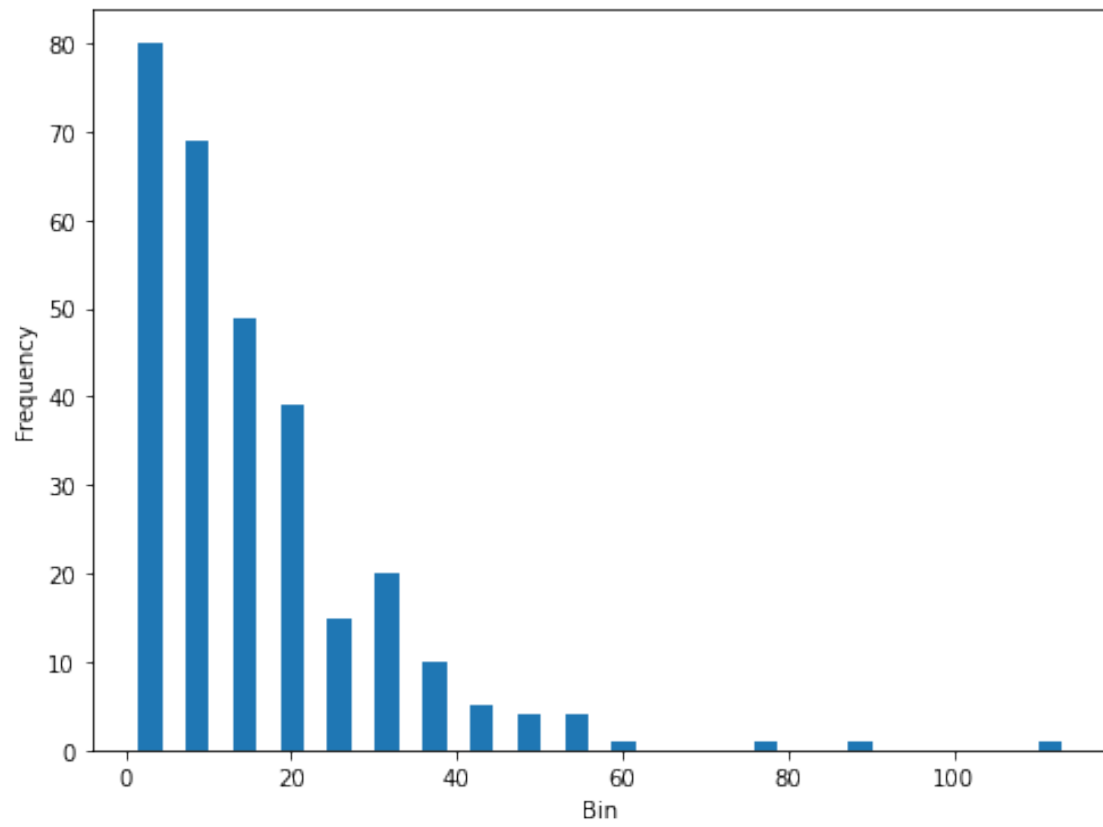
# Chi-squared test
bins = get_bin_endpoints(data, 1/k)
(h,_) = np.histogram(data, bins)

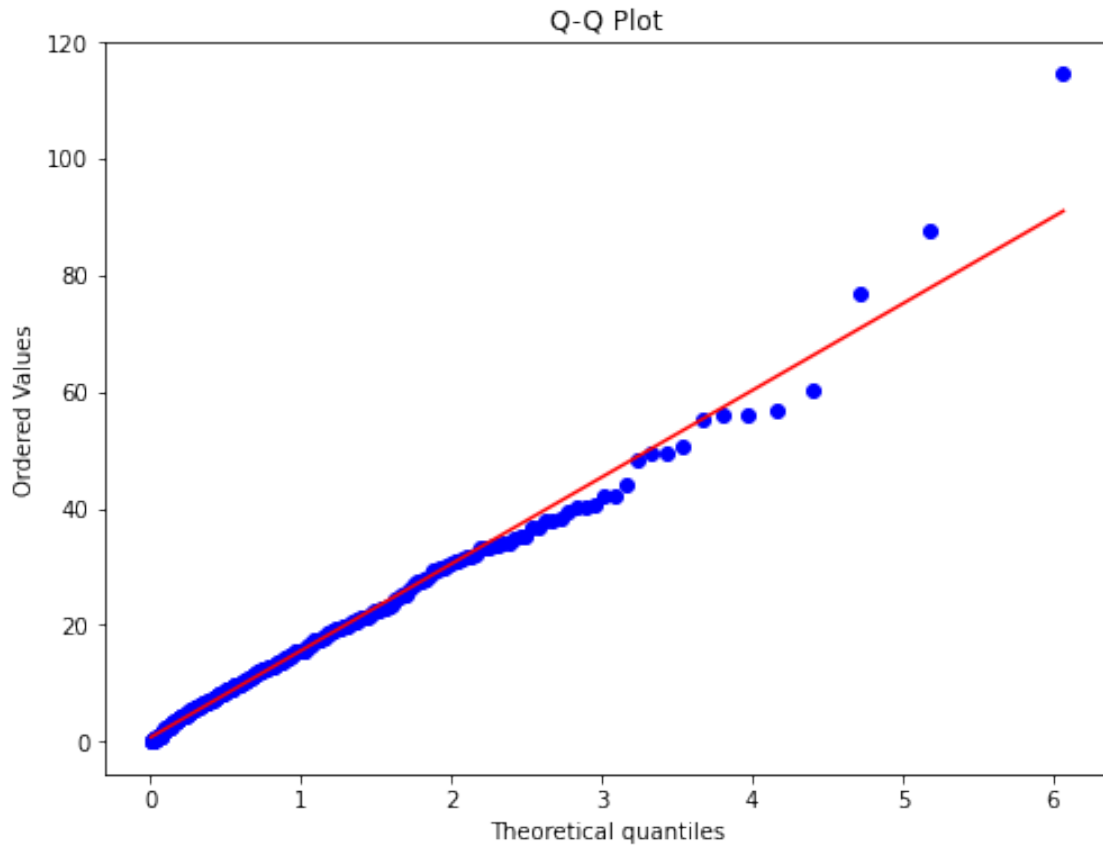
chi_squared = calculate_chi_square(h, bins, data.size, 1)
print("Chi Squared value: ", chi_squared)
```

Lambda is: 0.06435877671830938

Chi Squared value: Power_divergenceResult(statistic=16.384615384615383, pvalue=5.1703188452148204e-05)

Service time of Inspector 2 for component 2





3 Service time for Inspector 2 (Component 3)

```
[13]: data = load_data("servinsp23.dat")
k = 20
draw_histogram(data, k, "Inspection time for Inspector 2 for Component 3")
draw_qq_plot(data, "expon")

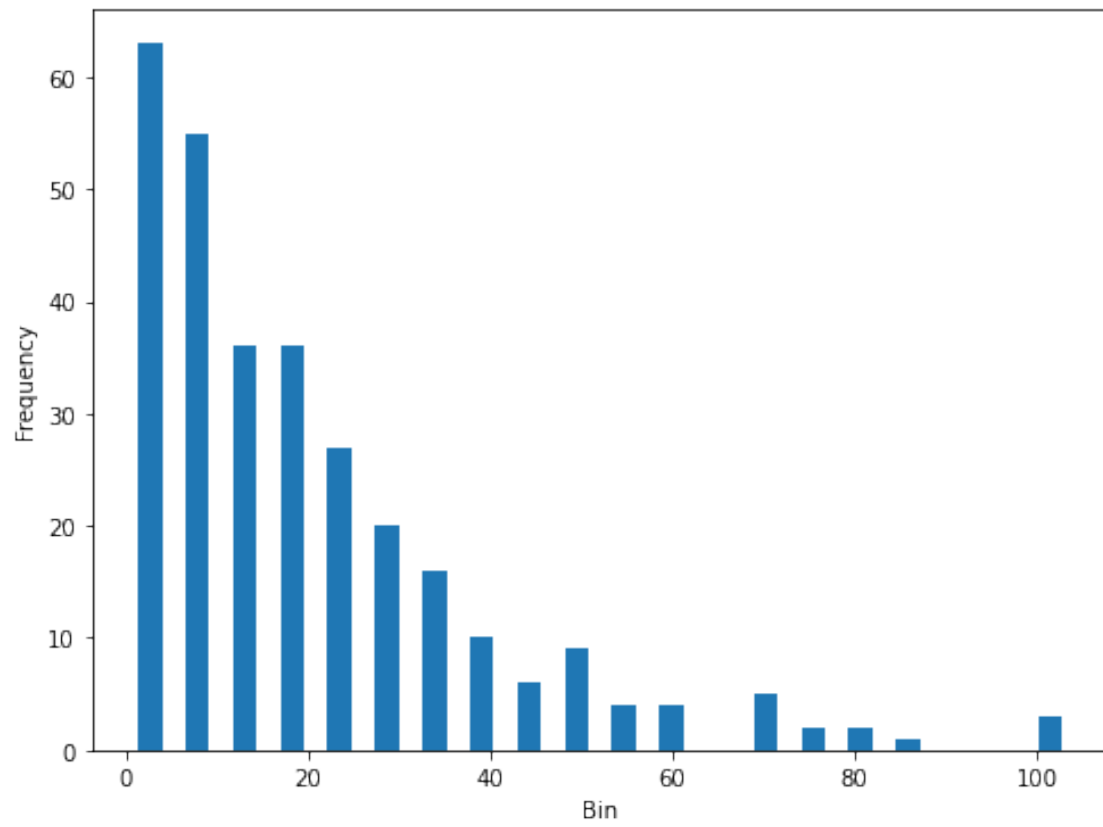
# Chi-squared test
bins = get_bin_endpoints(data, 1/k)
(h,_) = np.histogram(data, bins)

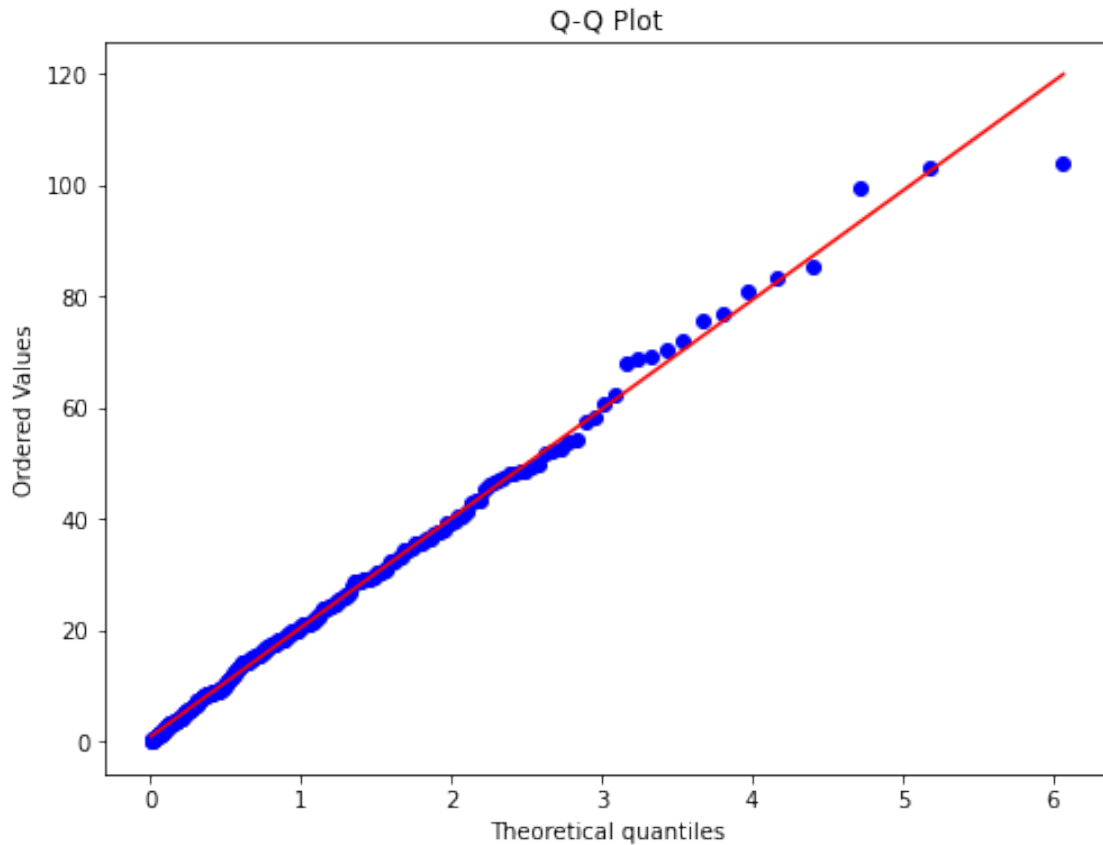
chi_squared = calculate_chi_square(h, bins, data.size, 1)
print("Chi Squared value: ", chi_squared)
```

Lambda is: 0.04911527618144004

Chi Squared value: Power_divergenceResult(statistic=14.110367892976587, pvalue=0.0001723909641053979)

Inspection time for Inspector 2 for Component 3





#Service time for Workstation 1

```
[14]: data = load_data("ws1.dat")
      k = 20
      draw_histogram(data, k, "Service time of Workstation 1")
      draw_qq_plot(data, "expon")

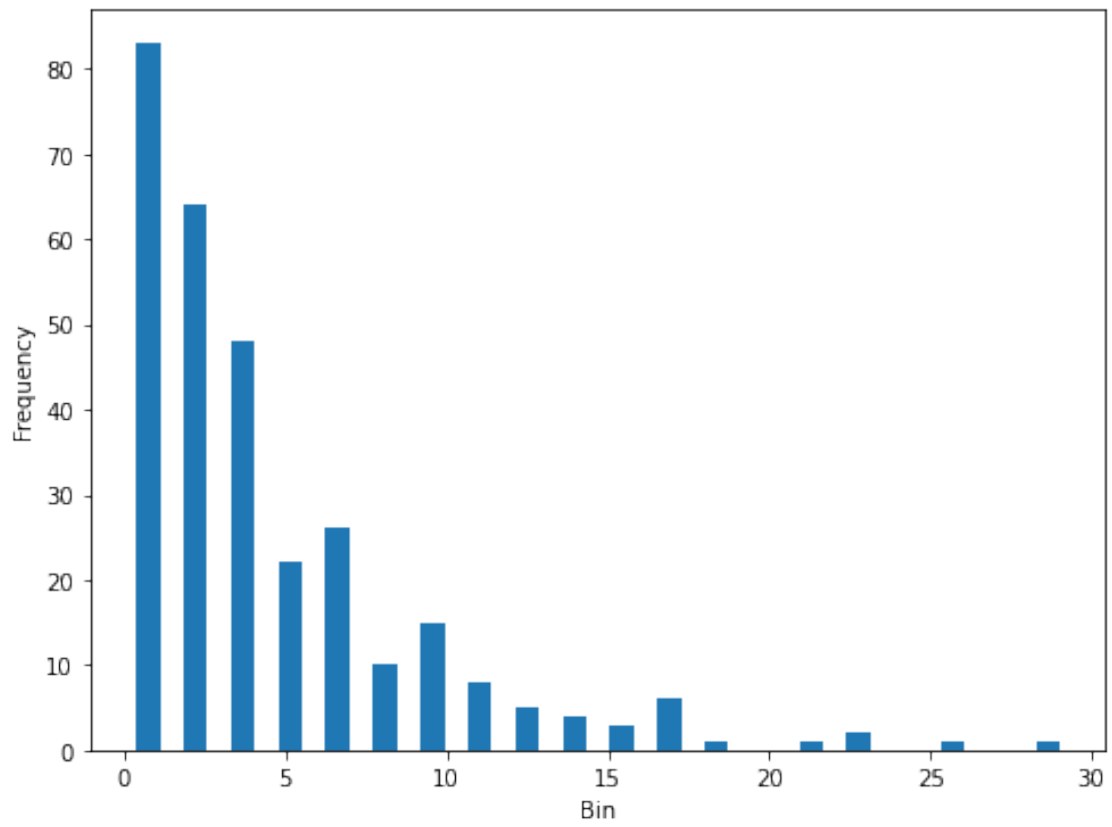
      # Chi-squared test
      bins = get_bin_endpoints(data, 1/k)
      (h,_) = np.histogram(data, bins)

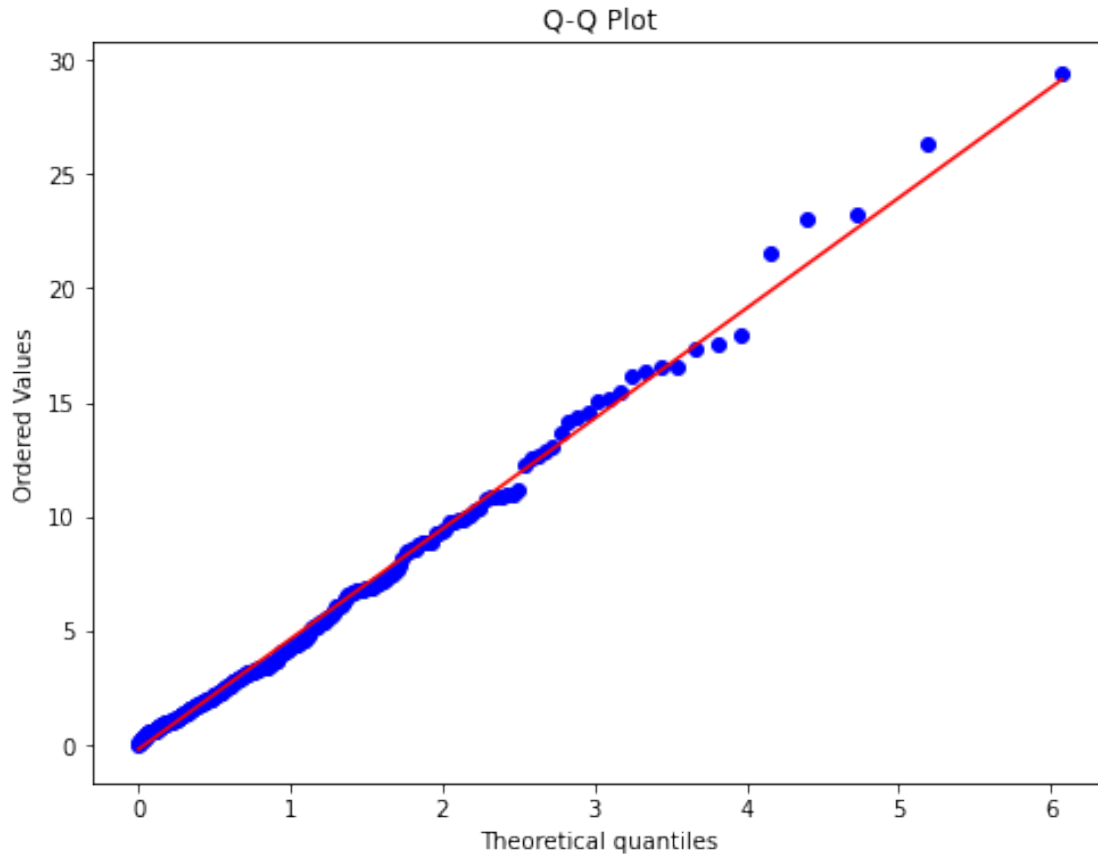
      chi_squared = calculate_chi_square(h, bins, data.size, 1)
      print("Chi Squared value: ", chi_squared)
```

Lambda is: 0.21718277740575173

Chi Squared value: Power_divergenceResult(statistic=24.799999999999997, pvalue=6.359746939367406e-07)

Service time of Workstation 1





#Service time for Workstation 2

```
[15]: data = load_data("ws2.dat")
      k = 20
      draw_histogram(data, k, "Service time of Workstation 2")
      draw_qq_plot(data, "expon")

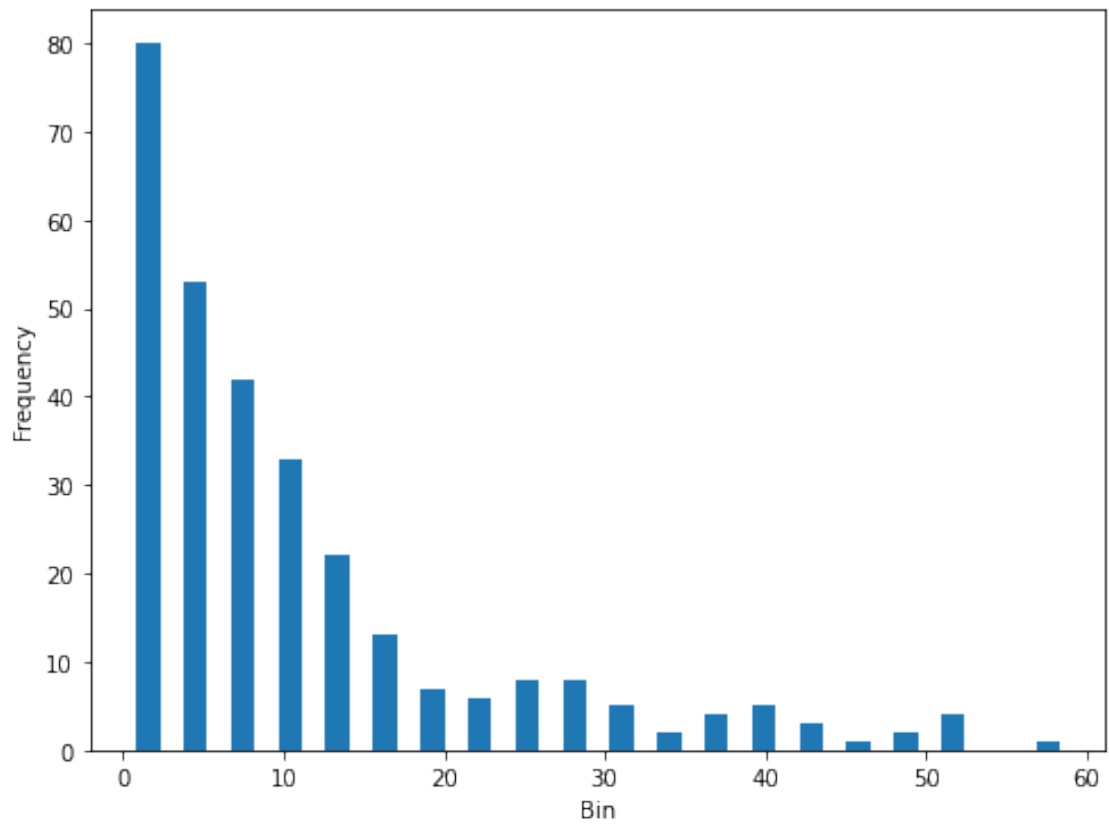
      # Chi-squared test
      bins = get_bin_endpoints(data, 1/k)
      (h,_) = np.histogram(data, bins)

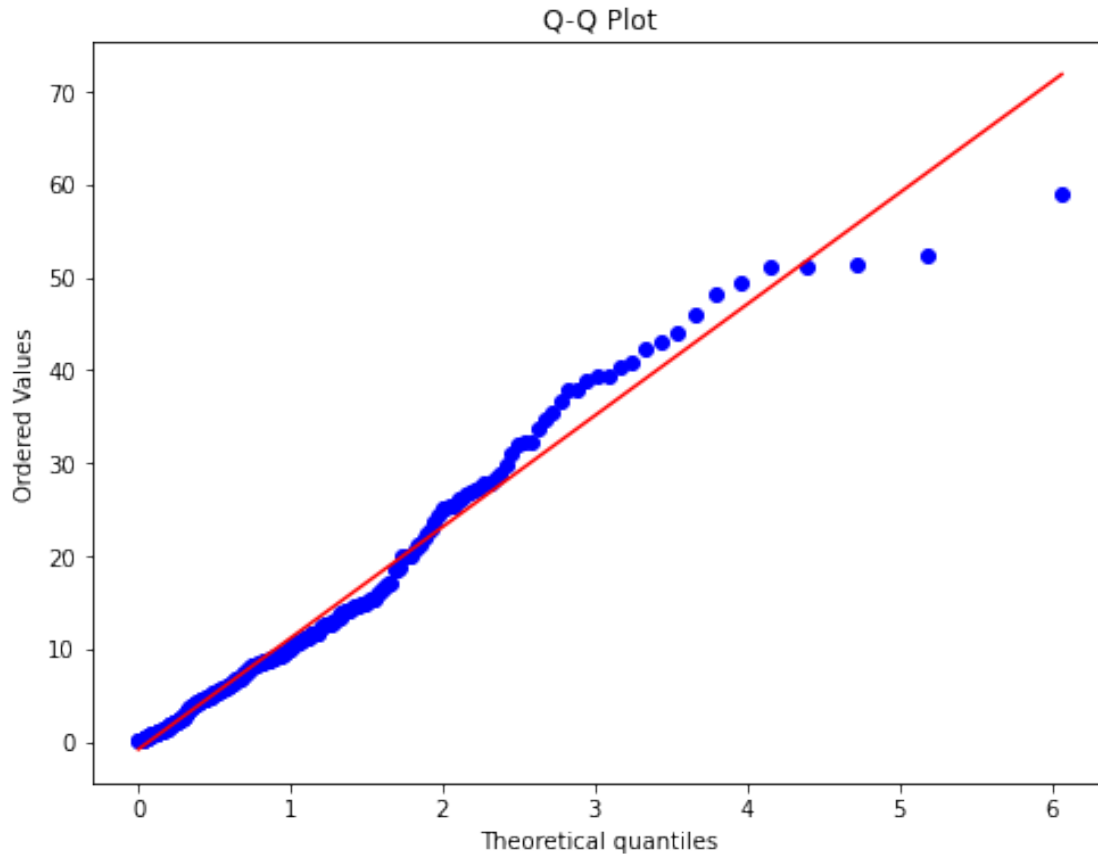
      chi_squared = calculate_chi_square(h, bins, data.size, 1)
      print("Chi Squared value: ", chi_squared)
```

Lambda is: 0.09021371296711998

Chi Squared value: Power_divergenceResult(statistic=20.665551839464886,
pvalue=5.469114833856795e-06)

Service time of Workstation 2





#Service time for Workstation 3

```
[16]: data = load_data("ws3.dat")
      k = 20
      draw_histogram(data, k, "Service time for Workstation 3")
      draw_qq_plot(data, "expon")

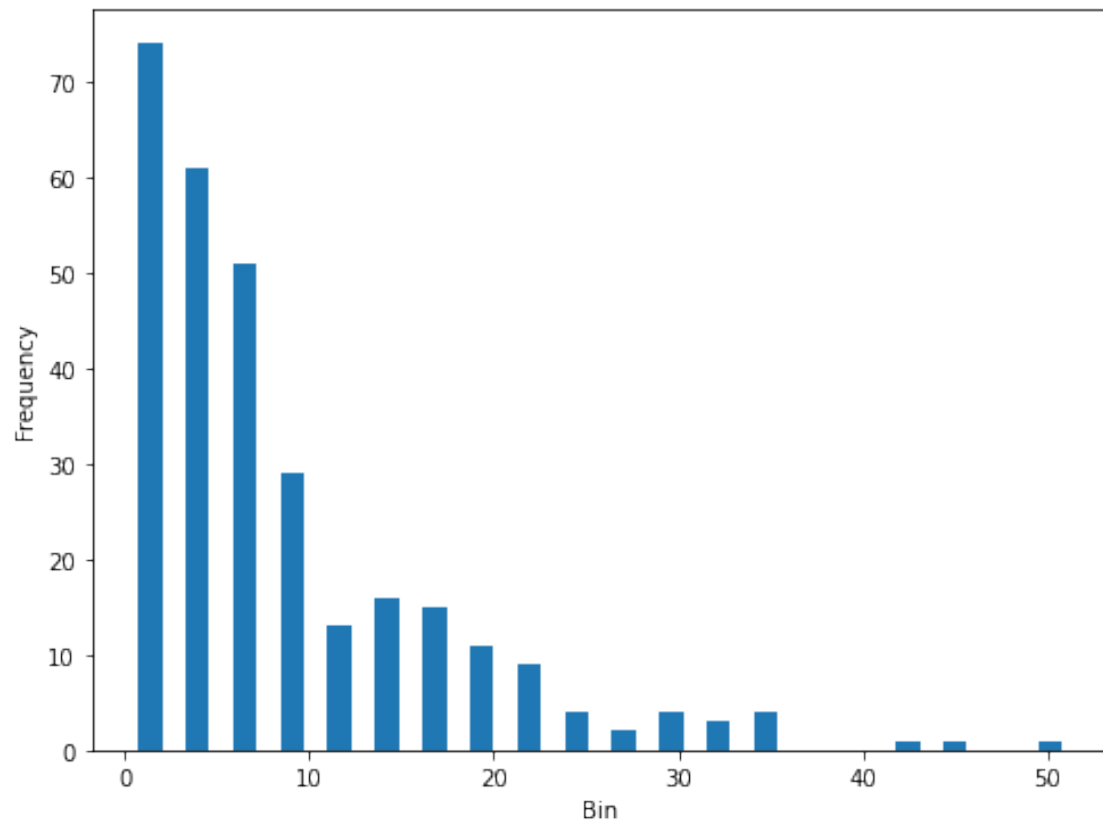
      # Chi-squared test
      bins = get_bin_endpoints(data, 1/k)
      (h,_) = np.histogram(data, bins)

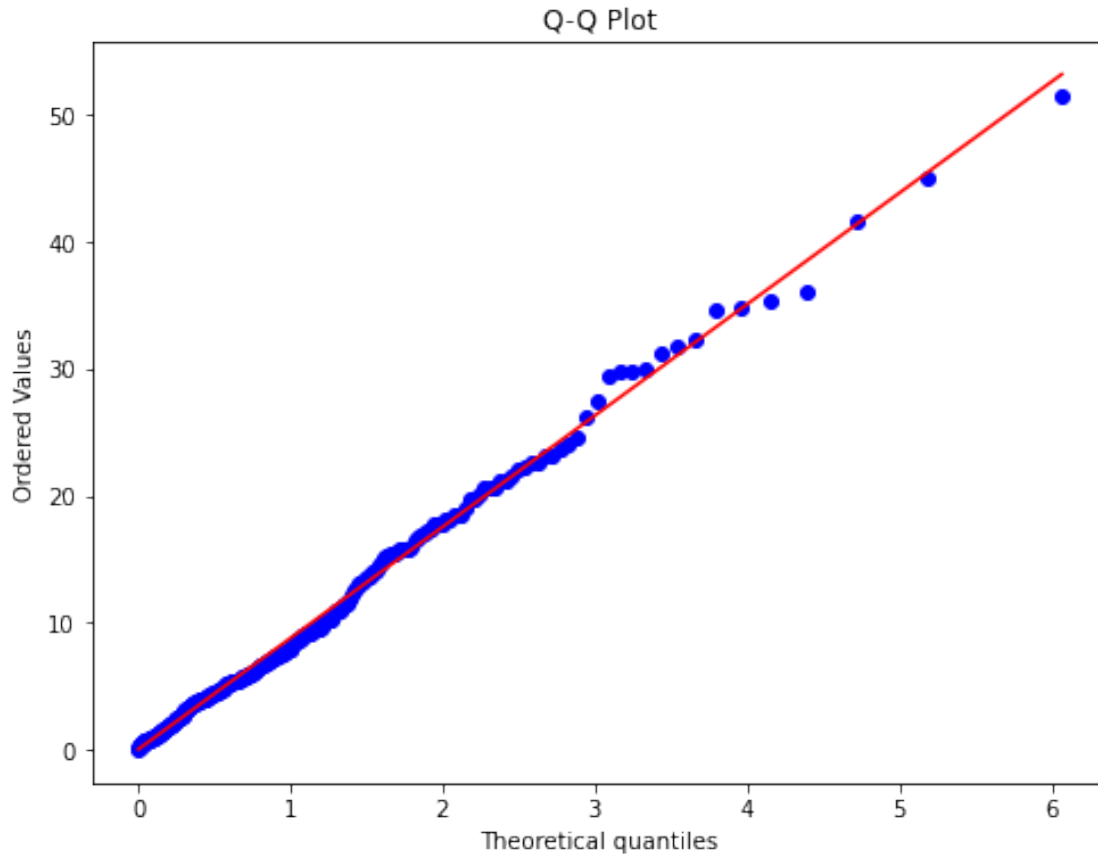
      chi_squared = calculate_chi_square(h, bins, data.size, 1)
      print("Chi Squared value: ", chi_squared)
```

Lambda is: 0.11434839009704699

Chi Squared value: Power_divergenceResult(statistic=25.347826086956516,
pvalue=4.786915580295762e-07)

Servic time for Workstation 3





4 Random Number Generator test

```
[17]: N = 300 # Generate 300 random numbers

random.seed(1) # Sets the seed so the test can be repeated
rn = [random.random() for n in range(0, N)] # Generate the random numbers
bins = [n/100 for n in range(0, 105, 5)] # Since we have 20 bins therefore each
    ↳ bin width is 0.05

draw_histogram(rn, 20, "Distribution of random numbers generated from random.
    ↳ random")

# Chi squared test
(h, _) = np.histogram(rn, bins)
chi_squared = calculate_chi_square(h, bins, len(rn), 0)
print("Chi Squared value: ", chi_squared)

# Independence test
i = 0
```

```

m = 4
# N = 300
M = math.floor(N / m - 1)

sum = 0
for k in range(0, M):
    sum += rn[i + k*m] * rn[i + (k + 1)*m]

p = (sum / (M + 1)) - 0.25
sigma = (13*M + 7)**(1/2) / (12 * (M + 1))

Z_o = p/sigma

print("Z_o is: ", Z_o)

```

Chi Squared value: Power_divergenceResult(statistic=17.866666666666667, pvalue=nan)

Z_o is: -1.6810222265158756

Distribution of random numbers generated from random.random

