TORQUE SPECIFICATION

SS13C-01

Part tightened	N·m	kgf⋅cm	ft·lbf
Stator shaft x Oil pump body	7.4	75	65 in.·lbf
Lower No. 1 valve body x Upper valve body	6.7	68	59 in.·lbf
Lower No. 1 valve body x Lower No. 2 valve body	6.7	68	59 in.·lbf
Lower No. 1 valve body x Pressure relief retainer	6.7	68	59 in.·lbf
Lower No. 1 valve body x No. 2 shift solenoid	10	100	7
Lower No. 2 valve body x No. 1 shift solenoid	10	100	7
Lower No. 1 valve body x Solenoid clamp	10	100	7
Transmission input speed sensor x Transmission housing	5.4	55	48 in.·lbf
Solenoid wire x Transmission case	16	160	12
Plg for line pressure test	7.5	75	66 in.·lbf
Detent spring x Valve body	10	100	7
Center support x Transmission case	25	260	19
Transmission housing x Transmission case 10 r	nm bolt 34	345	25
12 r	nm bolt 57	580	42
Oil pump x Transmission case	21	215	16
Parking lock pawl bracket	7.4	75	65 in.·lbf
Valve body x Transmission case	10	100	7
Oil strainer x Valve body	10	100	7
Oil pan x Transmission case	4.4	45	39 in.·lbf
Oil pan x Drain plug	20	205	15
Governor oil strainer cover x Transmission case	7.5	75	65
Extension housing x Transmission case	36	370	27
Union	25	250	18
Neutral start switch adjusting bolt	5.4	55	48 in.·lbf
Neutral start switch	3.9	40	35 in.·lbf
Control shift lever	16	160	12
Vehicle speed sensor x Extension housing	5.4	55	48 in.·lbf
Throttle cable clamp	7.5	75	65 in.·lbf