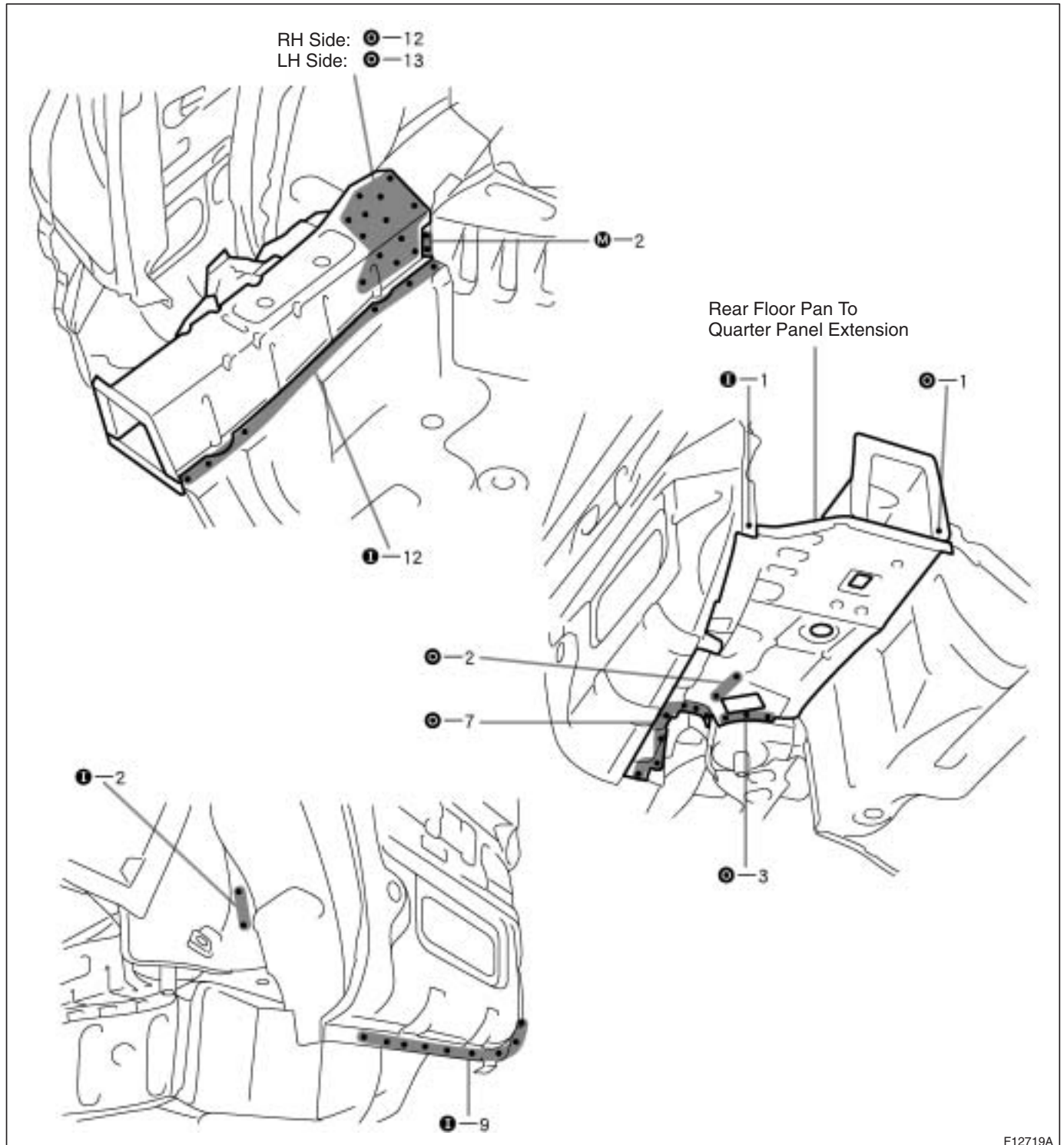


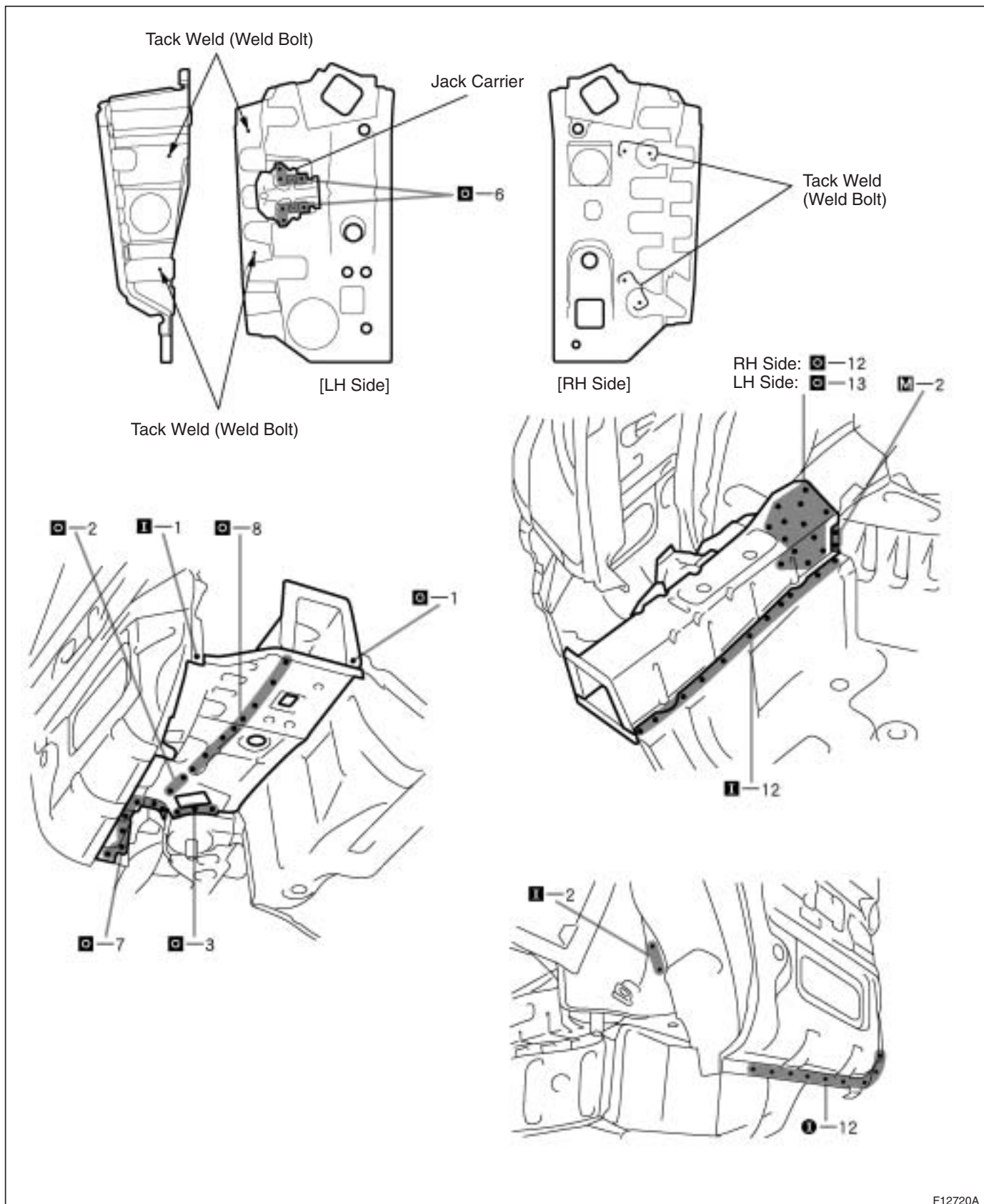
REAR FLOOR SIDE REAR MEMBER (ASSY) REPLACEMENT

1. REMOVE BODY LOWER BACK PANEL ([See page BP-17](#))
2. REMOVE REAR FLOOR SIDE REAR MEMBER
 - (a) Replace the rear floor pan to quarter panel extension at the same time.



3. INSTALL REAR FLOOR SIDE REAR MEMBER

- (a) After welding the rear floor side rear member, install the rear floor pan to quarter panel extension.
- (b) Attach the weld bolt to the panel of the bearing surface at the locations as shown below.



4. MEASURING THE UNDER BODY DIMENSIONS ([See page BP-37](#))
5. INSTALL BODY LOWER BACK PANEL ([See page BP-17](#))
6. INSTALL SILENCER SHEET ([See page PC-10](#))
7. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
8. APPLYING UNDER COATING ([See page PC-6](#))
9. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.