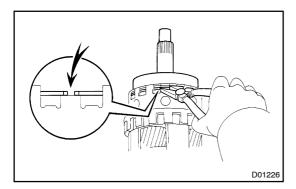
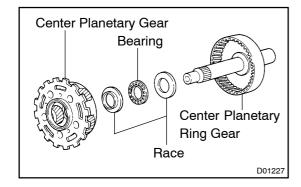
AT054-01



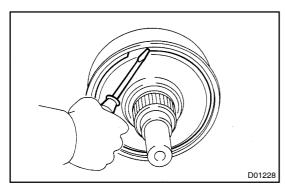
## **DISASSEMBLY**

## 1. REMOVE CENTER PLANETARY GEAR

(a) Using a needle nose plier, nip the snap ring to remove the front planetary ring gear.

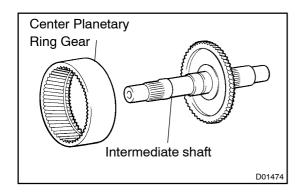


(b) Remove the center planetary gear, bearing and 2 races from center planetary ring gear.



## 2. REMOVE CENTER PLANETARY RING GEAR

(a) Using a screwdriver, remove the snap ring.



(b) Remove the center planetary ring gear from the intermediate shaft.