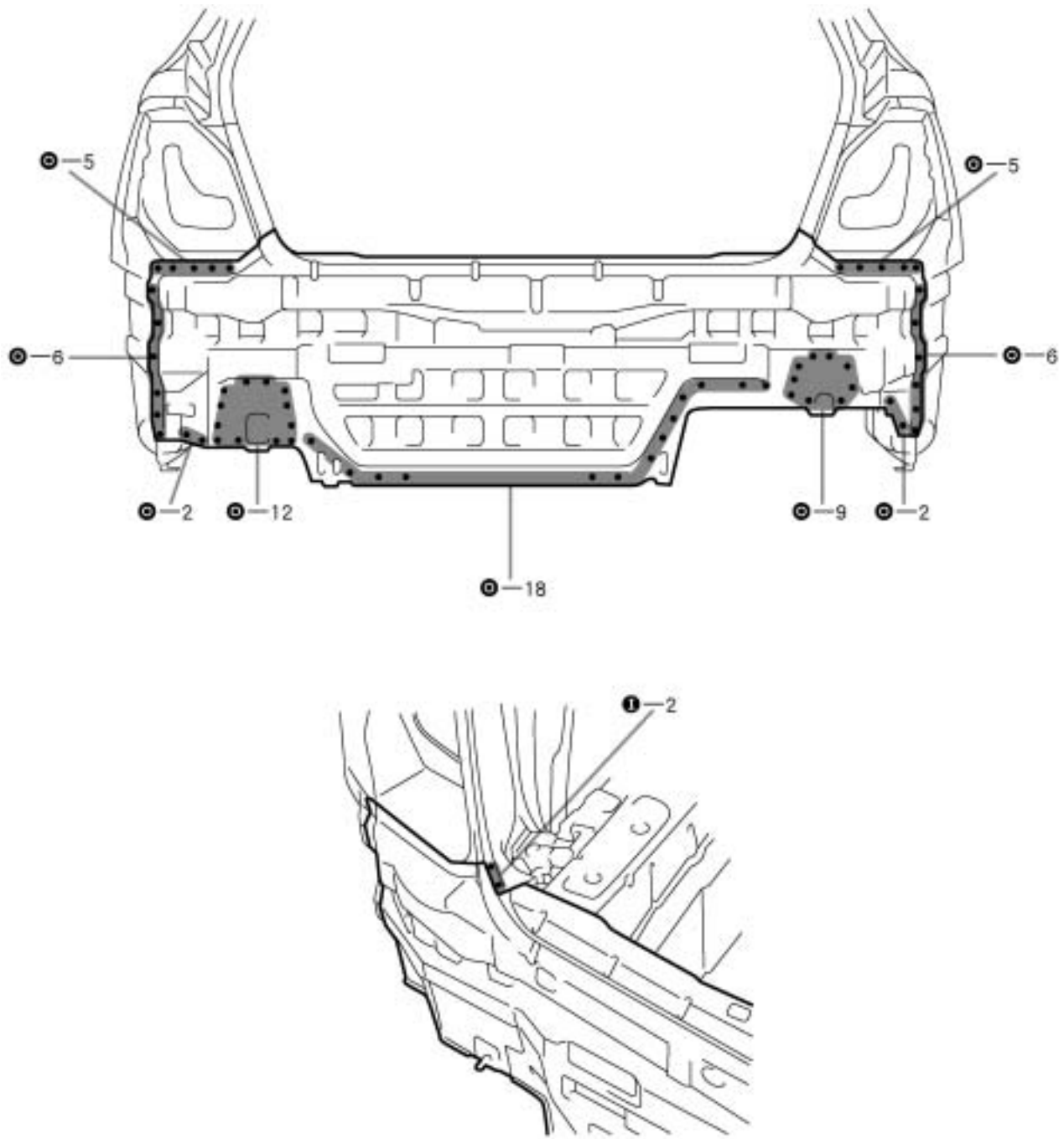


BODY LOWER BACK PANEL (ASSY) REPLACEMENT

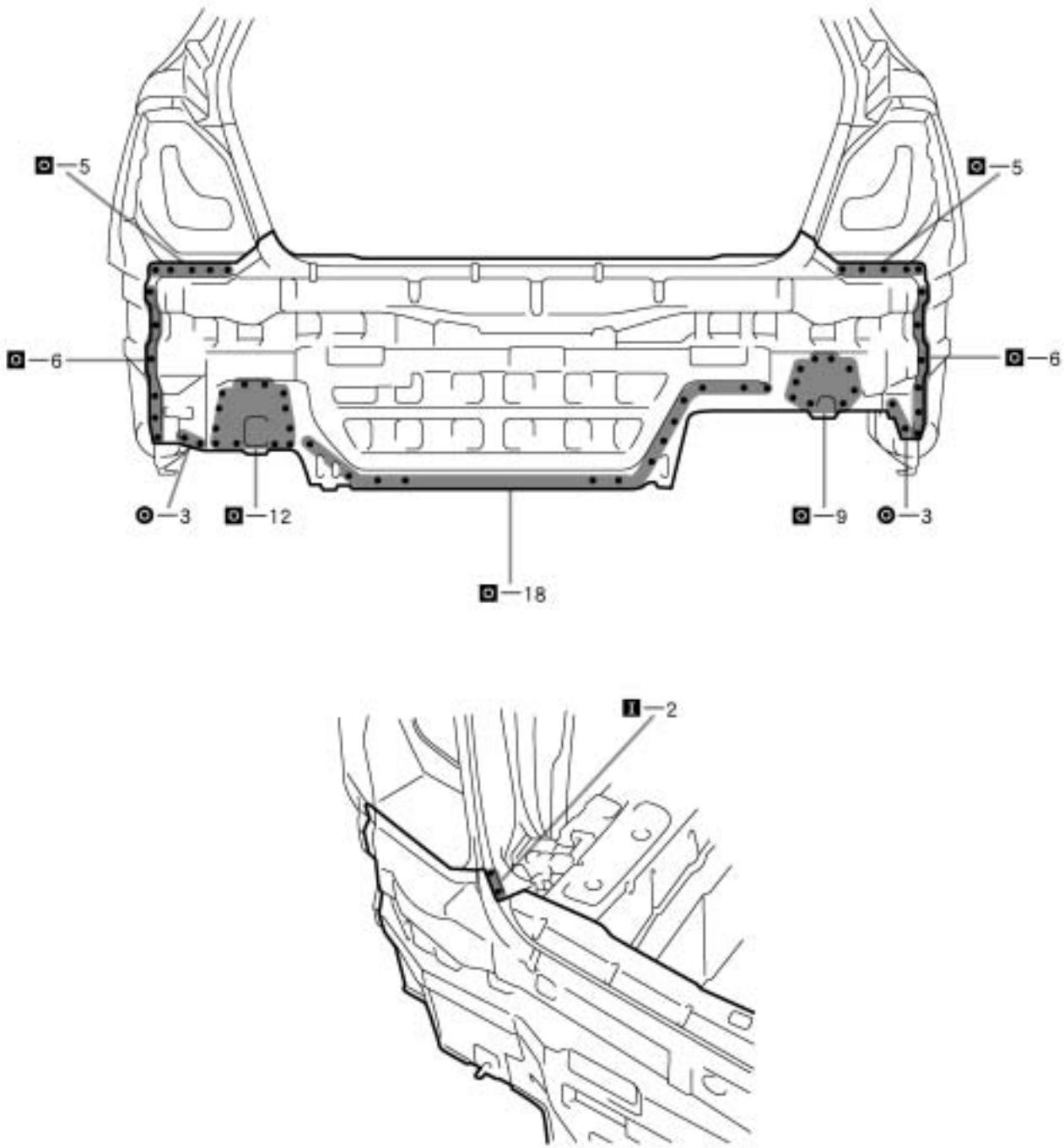
1. REMOVE BODY LOWER BACK PANEL



2. INSTALL BODY LOWER BACK PANEL

HINT:

Inspect the fitting of the back door and rear combination light, etc., before welding, since this affects the appearance of the finish.



3. **APPLYING SEALER TO THE INSIDE OF THE VEHICLE** ([See page PC-1](#))
4. **APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT** ([See page PC-1](#))
5. **APPLYING UNDER COATING** ([See page PC-6](#))
6. **APPLYING ANTI-RUST AGENT**
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.