

REASSEMBLY

1. SELECT PISTON ROD

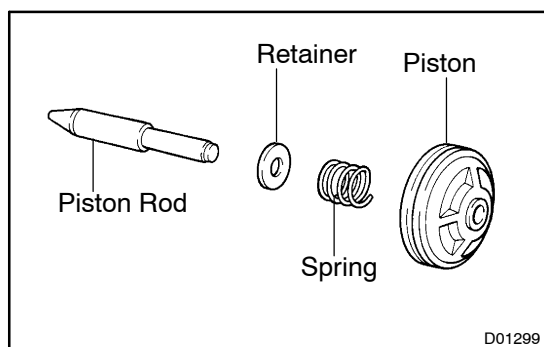
If the band is OK with piston rod stroke not within the standard value, select a new piston rod.

HINT:

There are 5 different lengths for piston rod.

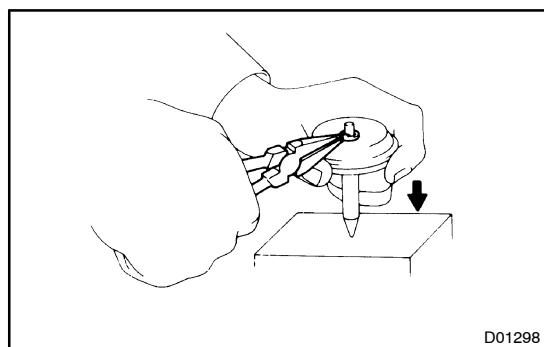
Piston rod length: mm (in.)

77.65 (3.057)	79.90 (3.146)
78.40 (3.087)	80.65 (3.175)
79.15 (3.116)	–

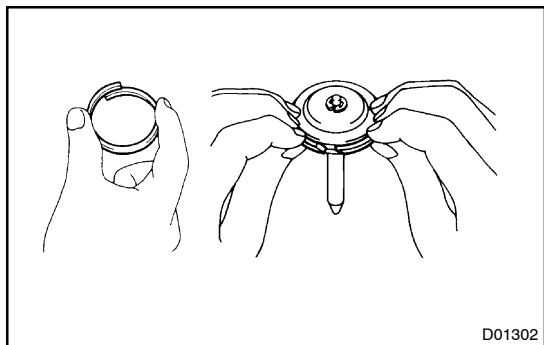


2. ASSEMBLE 3RD COAST BRAKE PISTON

- (a) Install the retainer, compression spring and piston to the piston rod.



- (b) Firmly hold down the piston, then compress the compression spring.
- (c) Install the E-ring.



3. INSTALL 3RD COAST BRAKE PISTON OIL SEAL RING

- (a) Coat the oil seal ring with ATF.
- (b) Install the oil seal ring to the piston groove, then snug it down by squeezing its ends together.

NOTICE:

Do not spread the ring ends more than necessary.