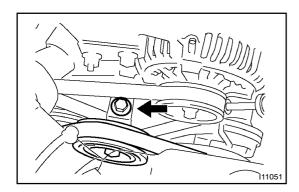
AC180-02



INSTALLATION

INSTALL DRIVE BELT

(a) Tighten the idle pulley lock nut temporally.

Torque: 2.5 N·m (25 kgf·cm, 22 in.·lbf)

- (b) Install the drive belt.
- (c) Using a adjusting bolt, adjust drive belt tension.

Drive belt tension:

New belt: 520 - 755 N (53 - 77 kgf) Used belt: 294 - 392 N (30 - 40 kgf)

(d) Tighten the idle pulley lock nut at regular torque.

Torque: 44 N·m (440 kgf·cm, 32 ft·lbf)