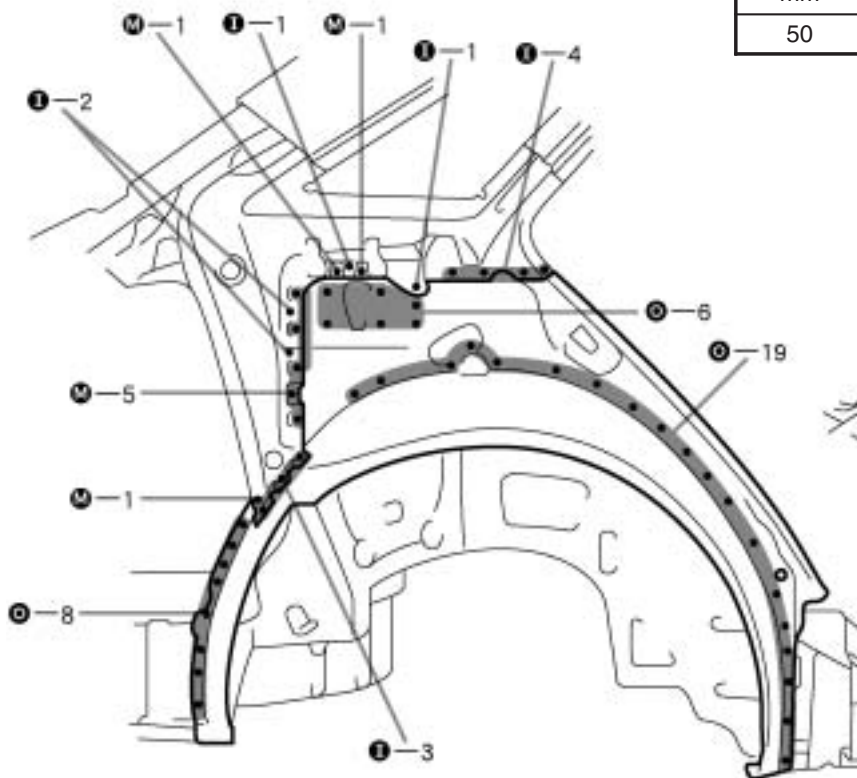
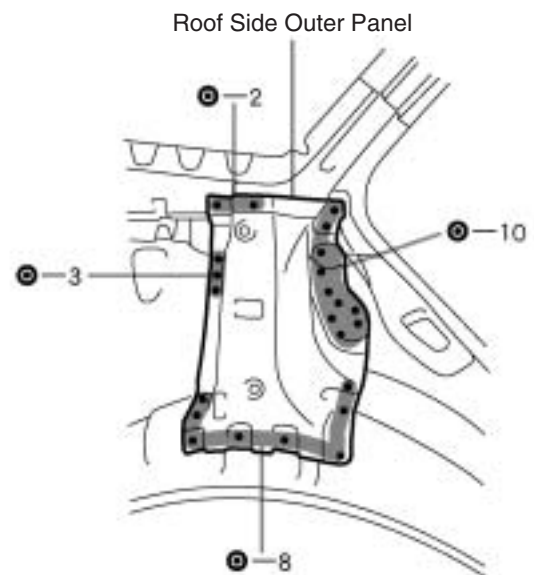
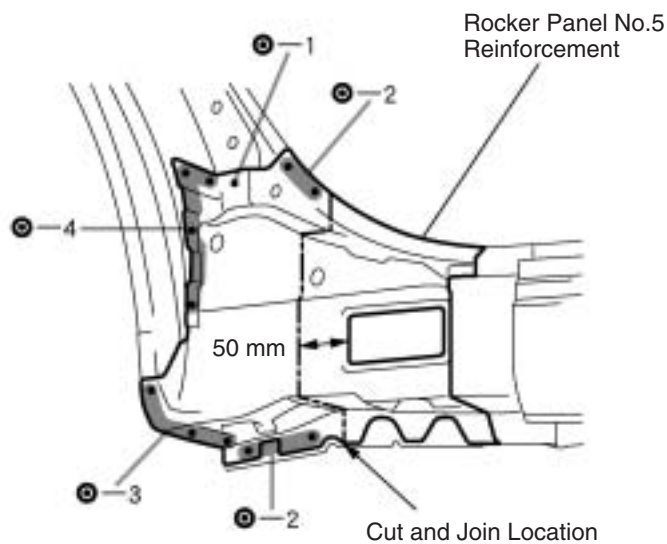


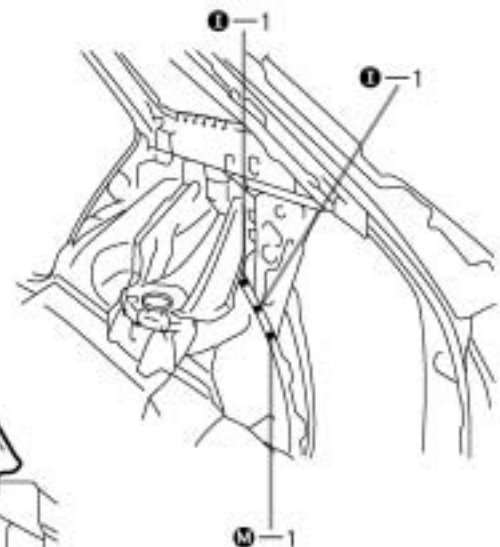
## QUARTER WHEEL HOUSING OUTER PANEL (ASSY) REPLACEMENT

1. REMOVE QUARTER PANEL ([See page BP-4](#))
2. REMOVE QUARTER WHEEL HOUSING OUTER PANEL
  - (a) Remove the roof side outer panel at the location shown in below figure and remove the quarter wheel housing outer panel.

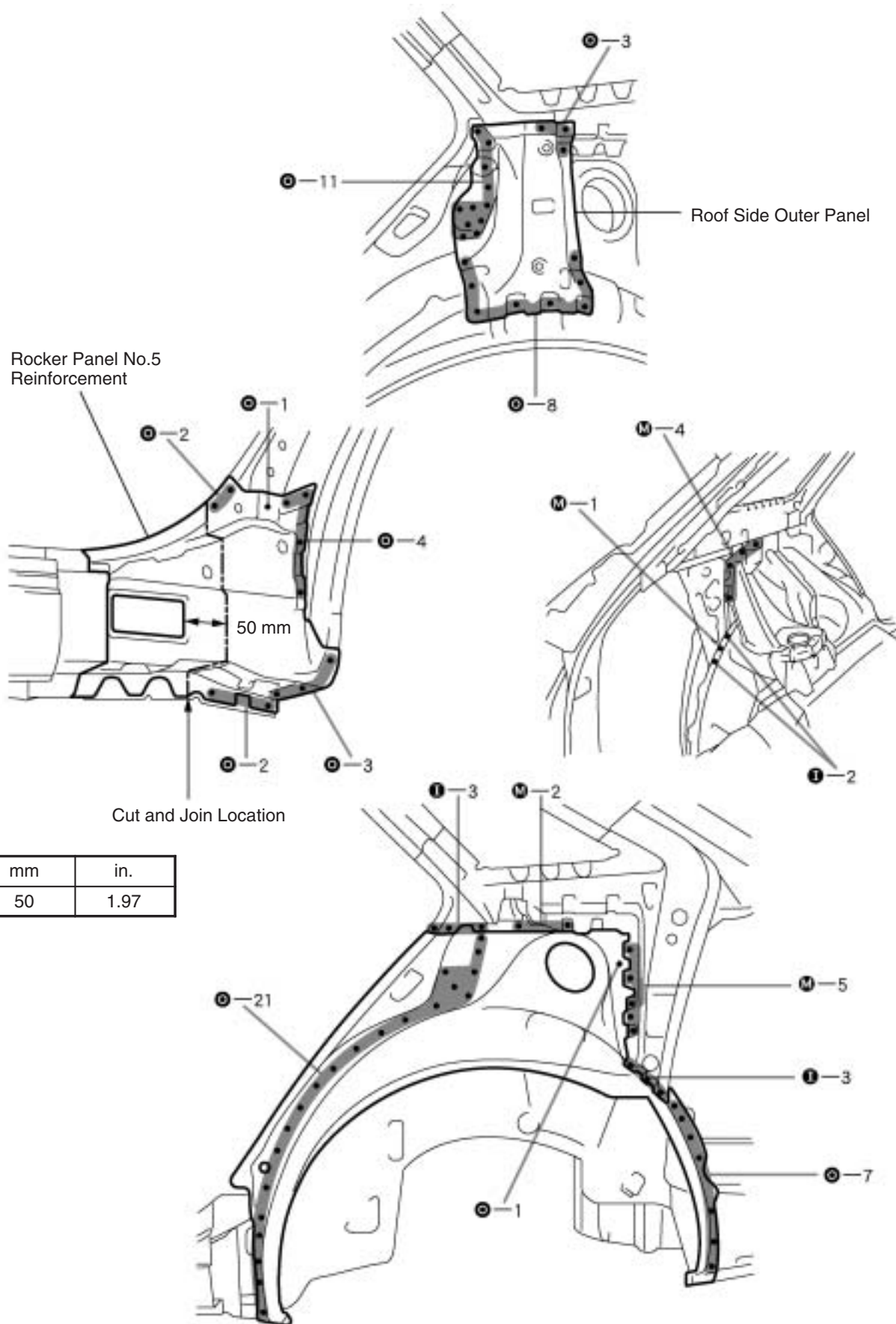
[RH Side]



mm	in.
50	1.97



[LH Side]



Cut and Join Location

mm	in.
50	1.97

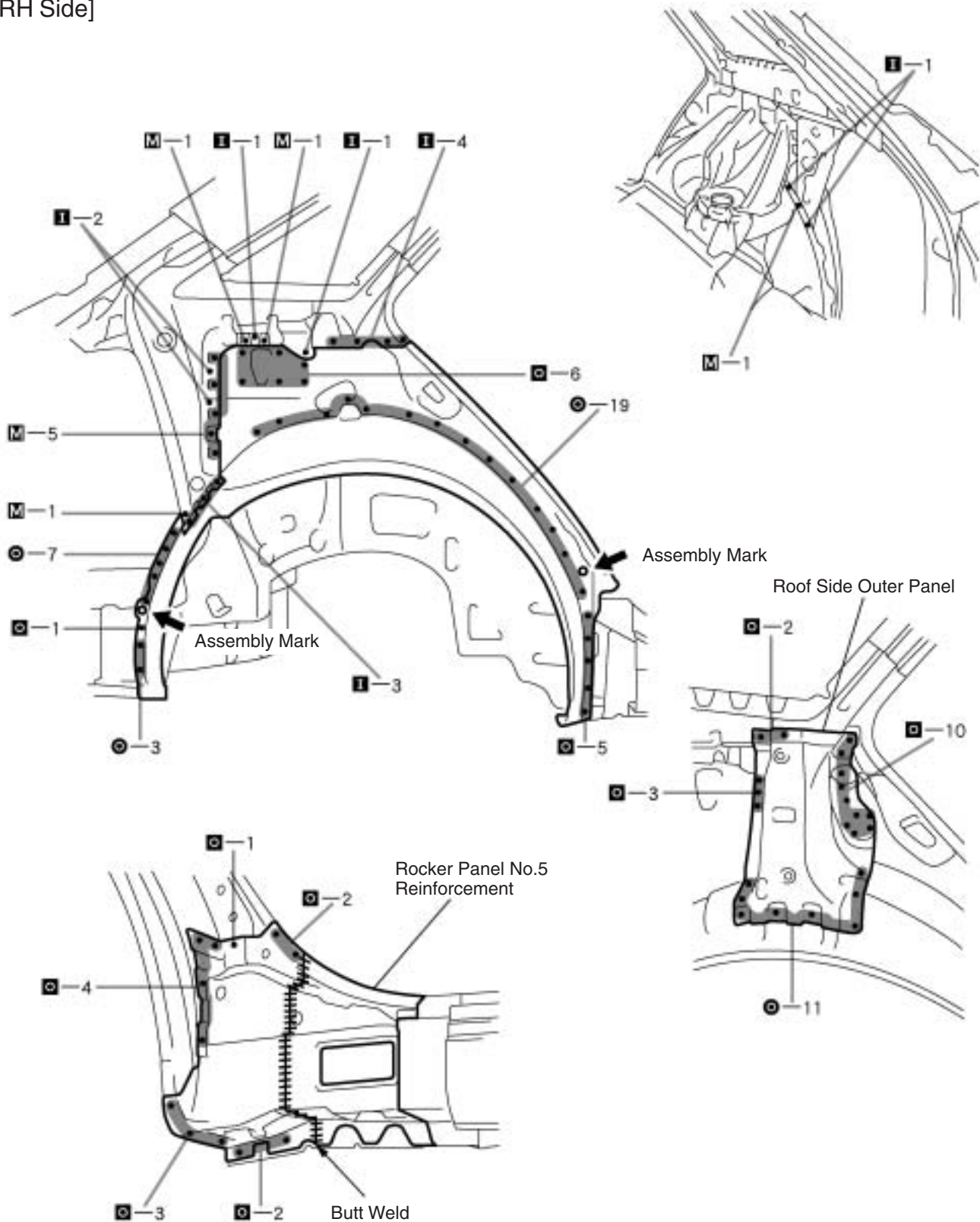
### 3. INSTALL QUARTER WHEEL HOUSING OUTER PANEL

#### HINT:

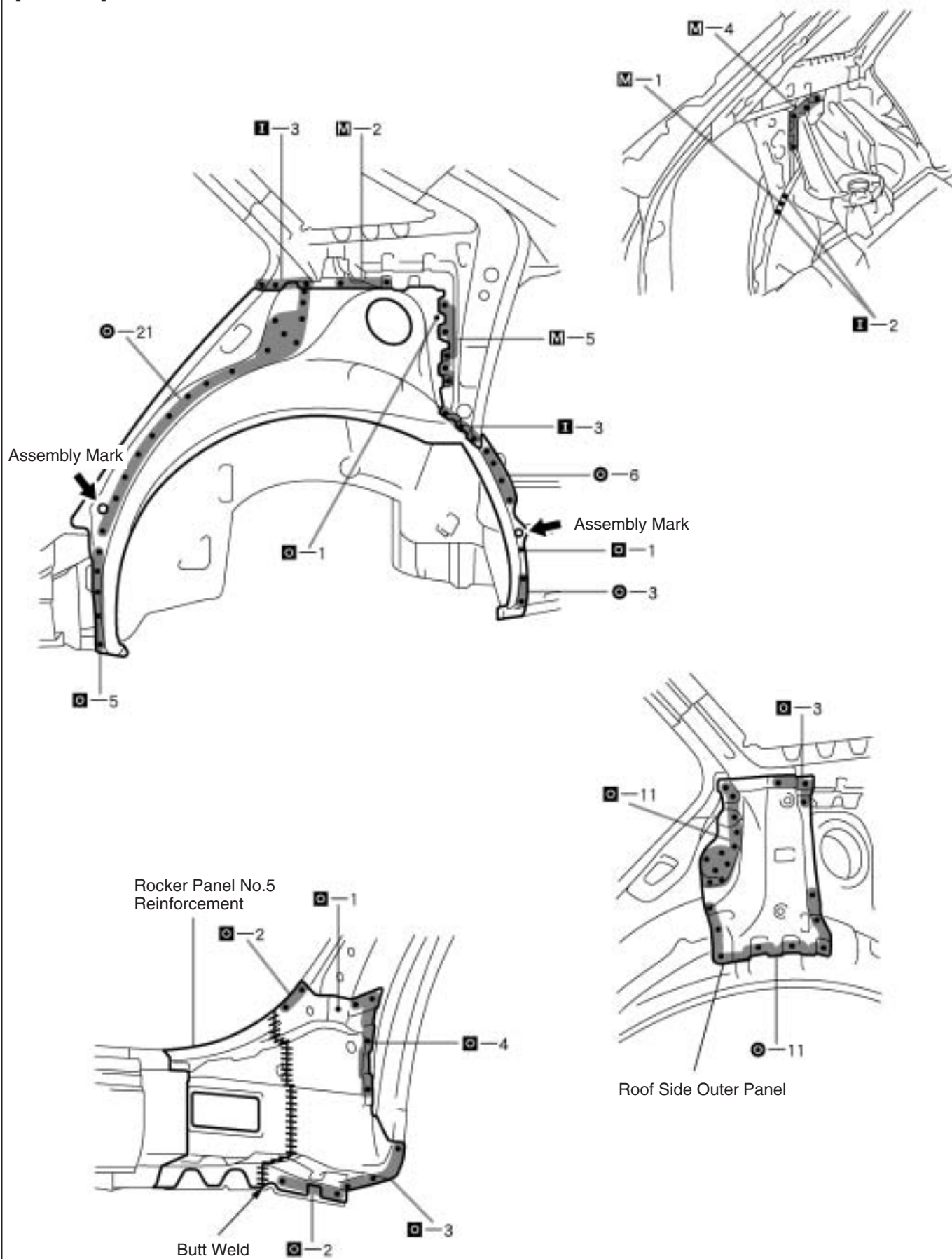
Temporarily install the quarter panel and inspect the fitting before welding, since this affects the appearance of the finish.

- (a) Determine the position of the new parts by the assembly marks of the inner and outer panels.

[RH Side]



[LH Side]



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4. INSTALL QUARTER PANEL ([See page BP-4](#))
  5. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
  6. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
  7. CHARGING THE POLYURETHANE FOAM ([See page PC-9](#))
  8. APPLYING UNDER COATING ([See page PC-7](#))
  9. APPLYING ANTI-RUST AGENT
    - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.