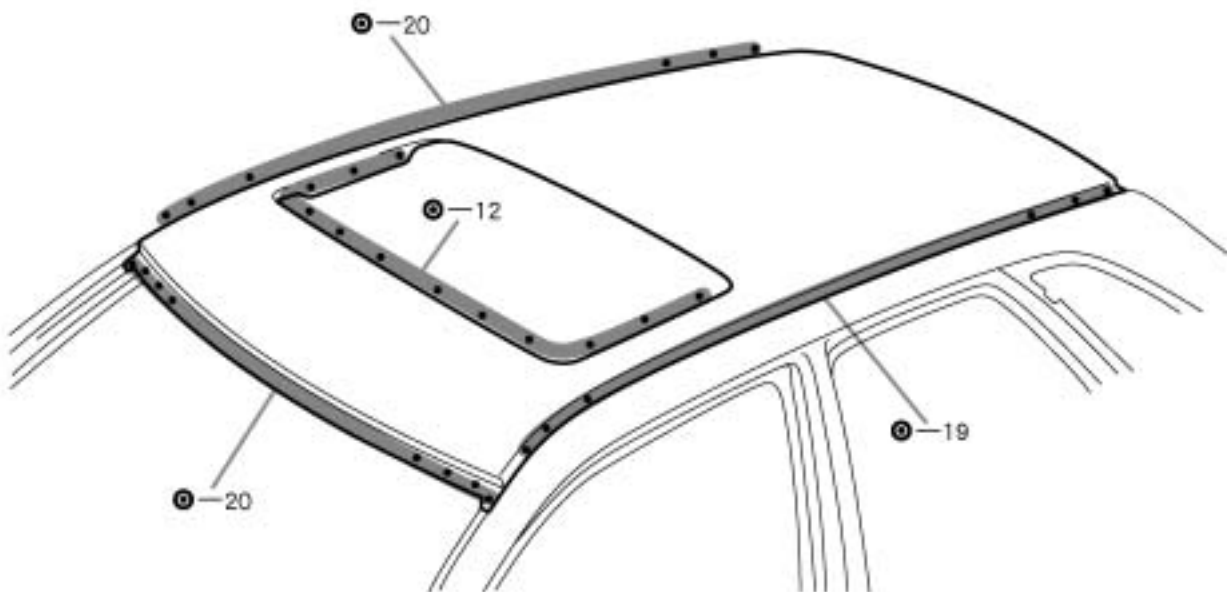
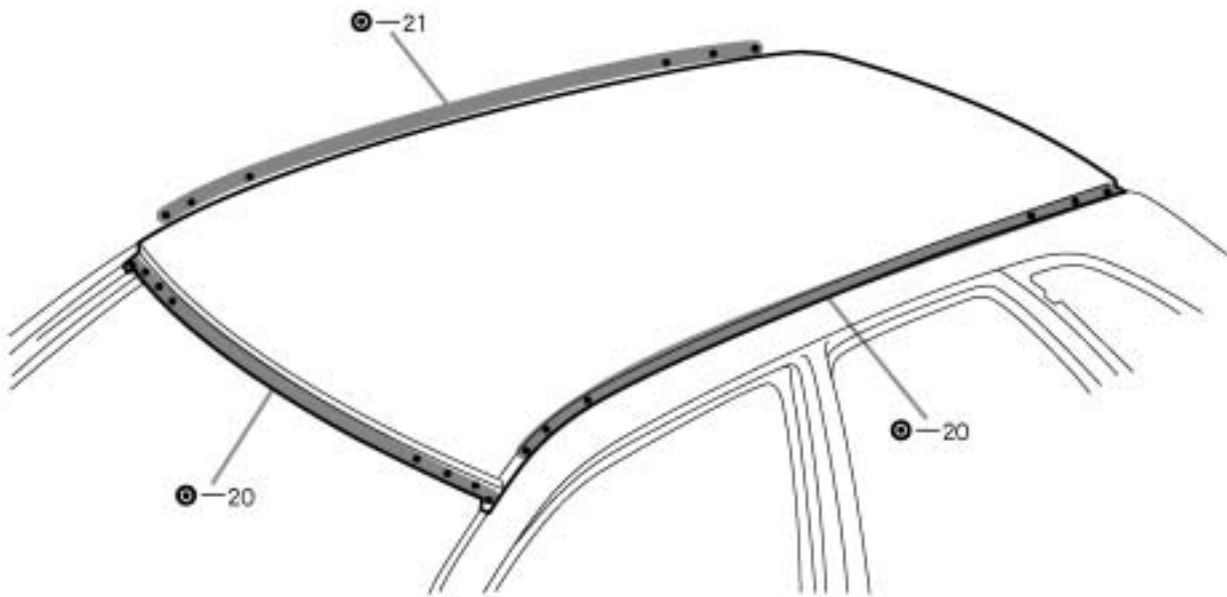
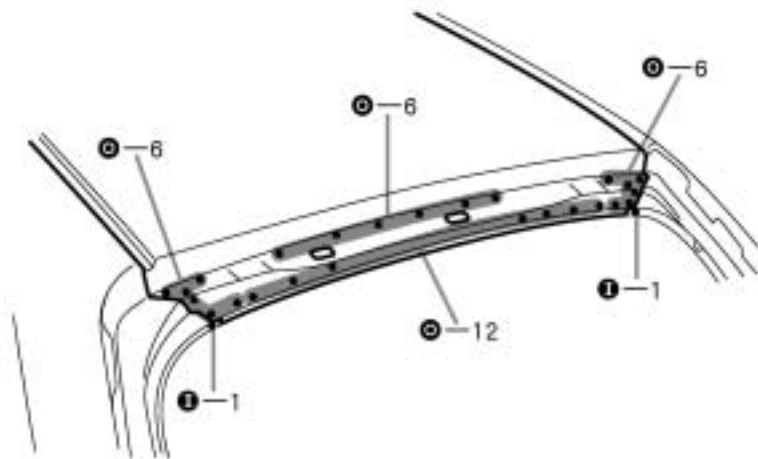
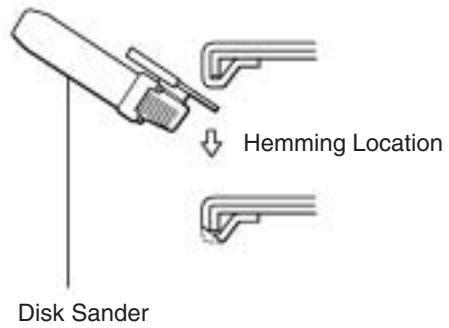


## ROOF PANEL (ASSY) REPLACEMENT

### 1. REMOVE ROOF PANEL



[If reusing the roof panel reinforcement]

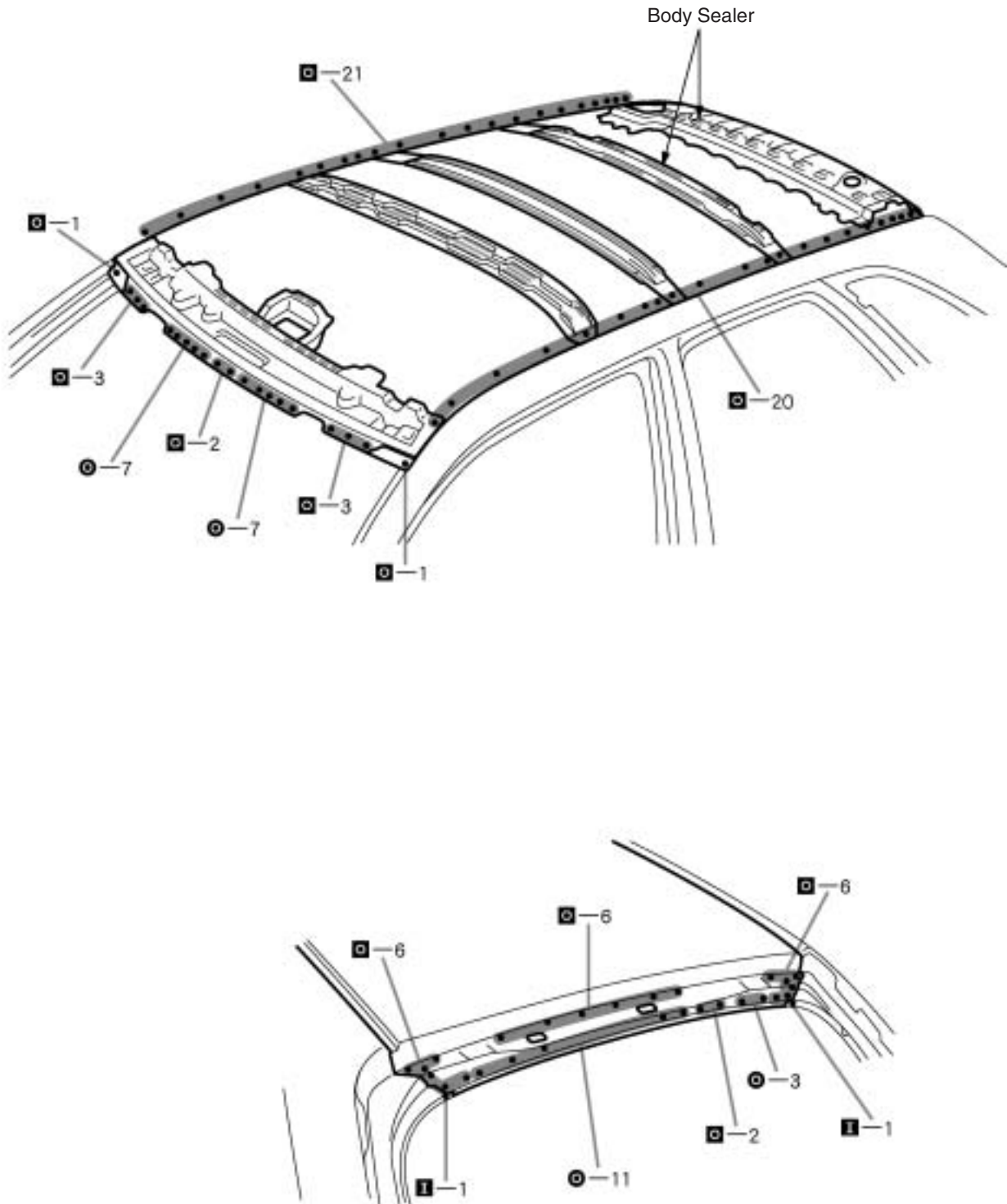


**2. INSTALL ROOF PANEL: w/o Moon Roof**

- (a) Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back window frame.

HINT:

Apply just enough sealer for the new parts to make contact.



**3. INSTALL ROOF PANEL: w/ Moon Roof**

- (a) Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back window frame.

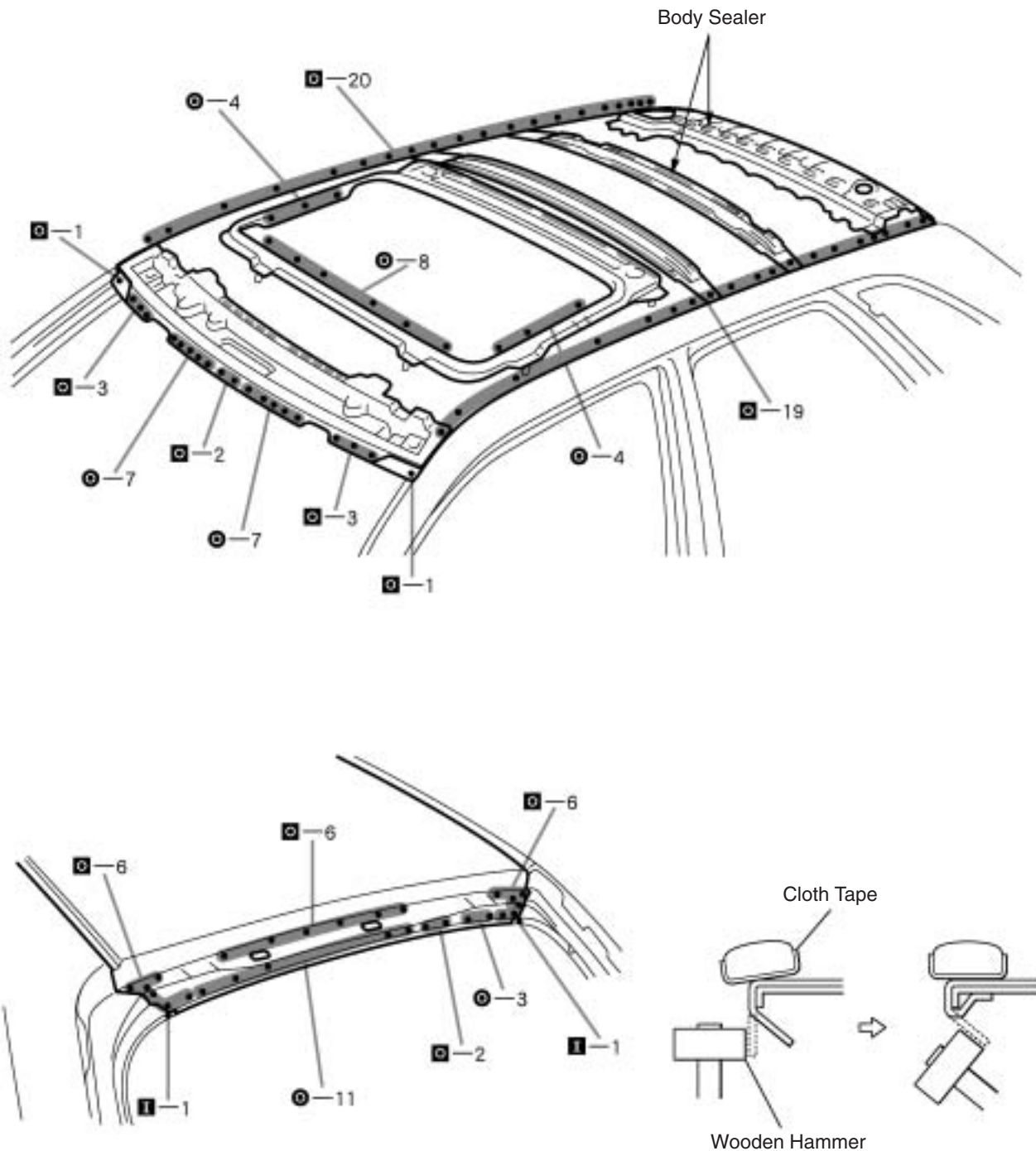
HINT:

Apply just enough sealer for the new parts to make contact.

- (b) Bend the flange hem with a wooden hammer and dolly.

HINT:

Perform hemming in three steps, being careful not to warp the panel.



4. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
5. CHARGING THE POLYURETHANE FOAM ([See page PC-9](#))
6. APPLYING ANTI-RUST AGENT
  - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.