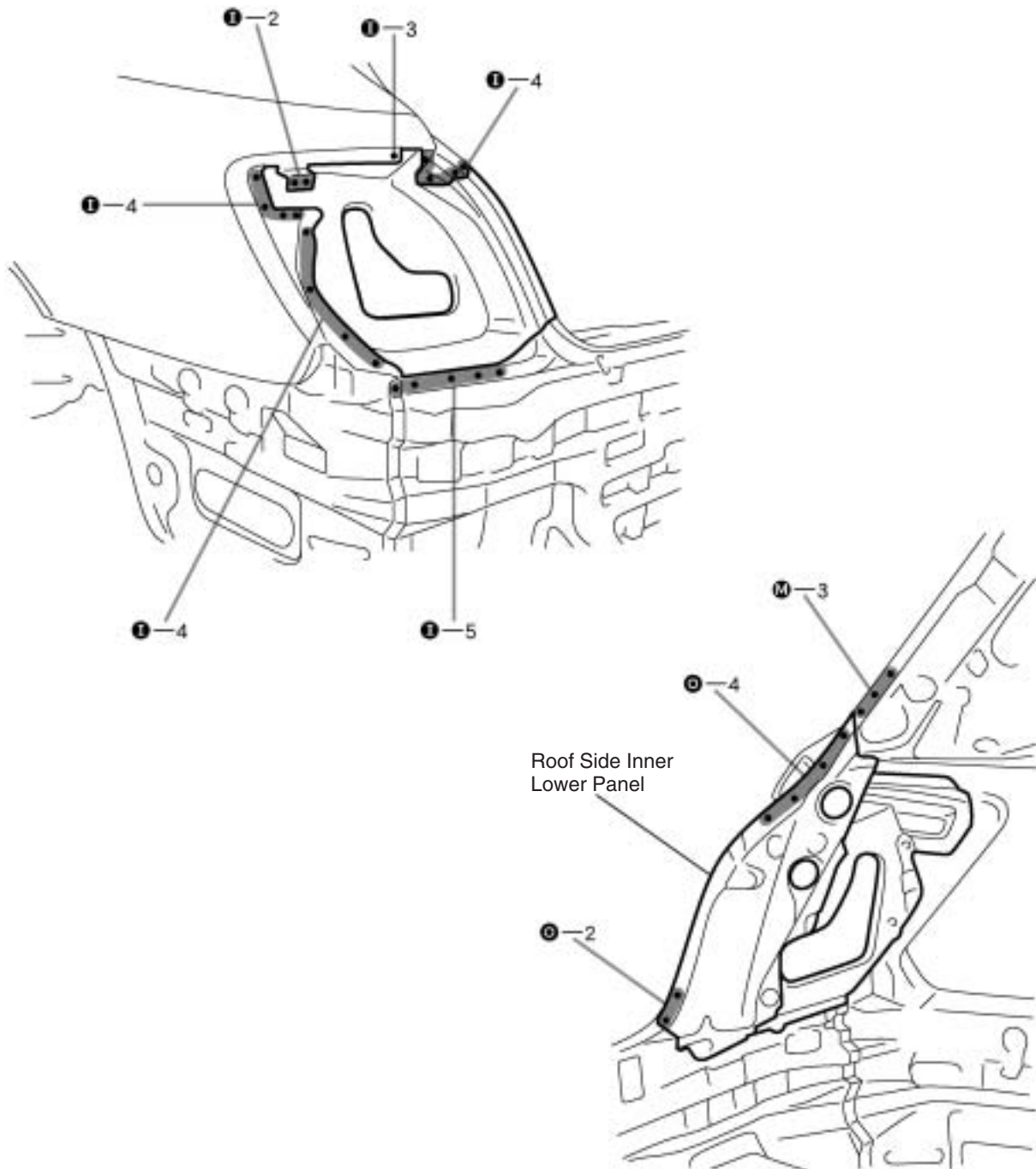


QUARTER PANEL END HOUSING (ASSY) REPLACEMENT

1. REMOVE QUARTER PANEL END HOUSING

- (a) Replace the roof side inner lower panel at the same time.



2. INSTALL QUARTER PANEL EXTENSION

- (a) After install the quarter panel end housing, install the roof side inner lower panel.

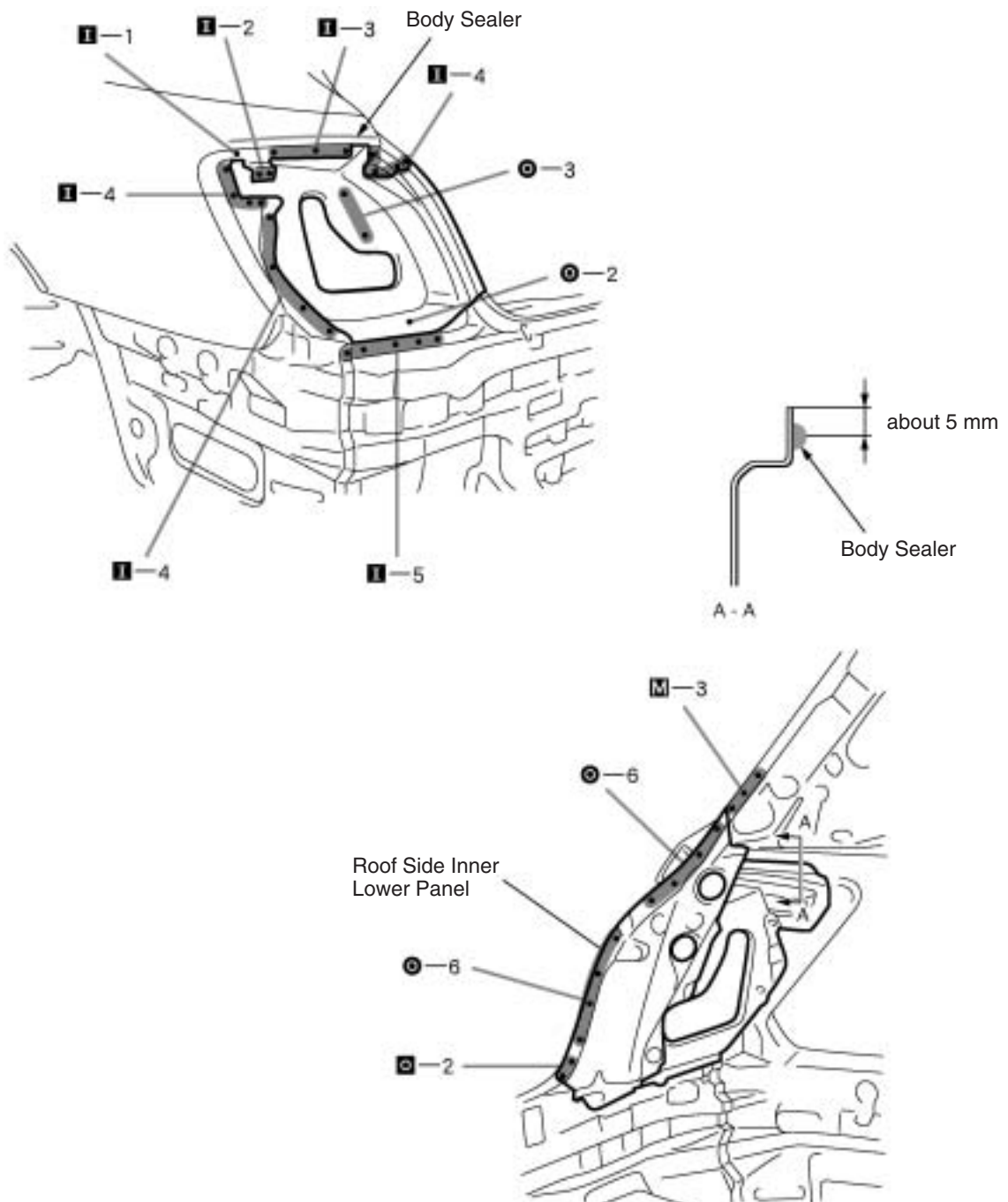
HINT:

Inspect the fitting of the back door, rear combination light, etc., before welding, since this affects the appearance of the finish.

- (b) Before temporarily installing the new parts, apply body sealer to the lamp housing.

HINT:

- Apply body sealer about 5 mm (0.20 in.) from the flange, avoiding any oozing.
- Apply sealer evenly, about 3 – 4 mm (0.12 – 0.16 in.) in diameter.
- For other sealing points, refer to section PC.



3. MEASURING THE OPENING PORTION DIMENSIONS ([See page BP-37](#))
4. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
5. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.