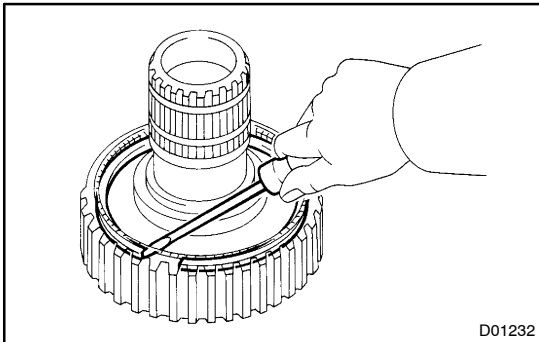


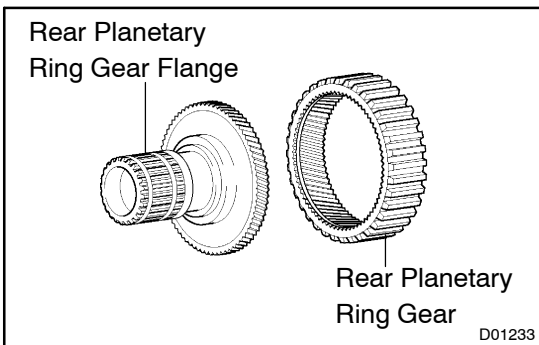
DISASSEMBLY

1. REMOVE REAR PLANETARY SUN GEAR



2. REMOVE REAR PLANETARY RING GEAR FLANGE

- (a) Using a screwdriver, remove the snap ring.



- (b) Remove the rear planetary ring gear flange from the rear planetary ring gear.