Aircraft Customer Engine Production Applicability Report

According to manufacturer records, the service bulletins listed in this report are applicable to this engine/APU as of the date of this report. After engine/APU delivery, the record of service bulletin compliance depends on compliance reports being forwarded to Honeywell from the service facilities.

NOTE: Check all service bulletins issued after the date of this report for applicability to this engine/APU.

Information regarding this report may be obtained by contacting:

The Honeywell Aero Customer Care Center

PHONE US/Canada: 800-601-3099 International: 602-365-3099

Fax: 602-365-3345

Measurement & Reporting
Reliability, Maintainability & System Safety
Honeywell International, Inc.



RMSS Measurement & Reporting, Honeywell Aerospace Production Applicability, Sorted by Status [#APP106]

Printed on: 05/21/2013

for APU Serial Number:2273

Model: GTCP331-500B

Latest Title Number Status Rev. Cmp. **Effectivity** O R REPLACE THE CARBON FACE SEAL AND BRUSH WEAR INDICATOR HOUSING 49-2358 Prior to Serial Number: 1551 0 R APU AIR TURBINE STARTER CONROL VALVE, REWORK 3283076-3 TO -4 Р 49-6993 Prior to Serial Number: 1551 R AIRBORNE AUX POWER-SURGE CONTROL VALVE-REWORK SURGE CONTROL Р 49-7001 Prior to Serial Number: 116 49-7004 O R AIRBORNE AUX POWER-LUBE CLUSTER-RWK LUBE CLUSTER P/N 4131000-4 Prior to Serial Number: 1551 Р 49-7014 O R AIRBORNE AUX POWER-SURGE CONTROL VALVE-INSP SURGE CONTROL VLV Prior to Serial Number: 175 FOR ACTUATOR ARM P/N 975943 49-7017 O R REWORK LUBE CLUSTER, P/N 4131000-5, TO MEET REQUIRED JOURNAL Prior to Serial Number: 384 BEARING CLEARANCES O R REPLACE OIL FILTER BYPASS VALVE, P/N 4132029-2 WITH 4132029-3, 49-7021 Prior to Serial Number: 1551 AND GENERATOR FILTER BYPASS VALVE, 4132030-2 WIT 4132030-3 0 R AIRBORNE AUX POWER-APU STARTER VALVE-REWORK APU STARTER VALVE 49-7023 Р Prior to Serial Number: 1551 BY REPLACING SOLENOID VALVE ASSEMBLY Ρ 49-7040 O R AIRBORNE AUX POWER-LUBE CLUSTER-REWORK LUBE CLUSTER Prior to Serial Number: 1551 49-7141 1 R AIRBORNE AUX POWER-ENGINE ASSEMBLY-REMOVE AND REPLACE SURGE Р Prior to Serial Number: 1017 VALVE DUCT 0 R AIRBORNE AUX POWER-ENGINE ASSEMBLY-REPLACE IGNITION CLUSTER AND 49-7144 Prior to Serial Number: 1019 REPAIR/REWORK WIRING HARNESS ASSY O R AIRBORNE AUX POWER-ENGINE ASSEMBLY-REWORK IGNITION SYSTEM ASSY P 49-7145 Prior to Serial Number: 1019 (IGNITION CLUSTER) O R AIRBORNE AUX POWER-GAS TURBINE ENG-INSPECT AND REIDENTIFY UPPER Р 49-7153 Prior to Serial Number: 1027 COMPOSITE INLET DUCT Prior to Serial Number: 1027 Р 49-7162 O R AIRBORNE AUX POWER-ENGINE ASSEMBLY-REPLACE AIR TURBINE STARTER CONTROL VALVE 49-7165 1 R AIRBORNE AUX POWER-ENGINE ASSEMBLY-REWORK PNEUMATIC CLUSTER Prior to Serial Number: 1026 ASSEMBLY BY REPLACING DELTA PRESSURE TRANSDUCER 1 R AIRBORNE AUX POWER-ENGINE ASSEMBLY-REPLACE PNEUMATIC CLUSTER 49-7180 Prior to Serial Number: 1026 Р 49-7183 1 R AIRBORNE AUX POWER-ENGINE ASSEMBLY-REPLACE ACTUATOR ROD AND ROD Prior to Serial Number: 1031 END BEARING O R AIRBORNE AUX POWER-ENGINE ASSEMBLY-REPLACE LUBE CLUSTER Ρ 49-7197 Prior to Serial Number: 1043 AIRBORNE AUX POWER-ENGINE ASSEMBLY-REPLACE PNEUMATIC CLUSTER Р 49-7198 Prior to Serial Number: 1042 ASSY Ρ 49-7199 R AIRBORNE AUX POWER-ENGINE ASSEMBLY-REPLACE FUEL CLUSTER Prior to Serial Number: 1042 O R AIRBORNE AUX POWER-ENGINE ASSEMBLY-REWORK PNEUMATIC CLUSTER 49-7200 Prior to Serial Number: 1042 ASSEMBLY BY REPLACING SURGE CONTROL VALVE 49-7218 O R AIRBORNE AUX POWER-ENGINE ASSEMBLY-INSPECT 2ND STAGE DESWIRL & Prior to Serial Number: 1043

Status Codes: P = Production incorporation

S = See service bulletin for effectivity

Effectivity: NA= Not applicable by serial number.

See service bulletin for effectivity

REPLACE/REWORK 2ND STAGE DESWIRL

Compliance Code:

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RMSS Measurement & Reporting, Honeywell Aerospace Production Applicability, Sorted by Status [#APP106]

Printed on: 05/21/2013

for APU Serial Number:2273

Model: GTCP331-500B

Status	Number	Latest Rev.	Cmp.	Title	Effectivity
P	49-7220			AIRBORNE AUX POWER-ENGINE ASSEMBLY-REMOVE AND REPLACE TURBINE BEARING SUPPORT ASSEMBLY	Prior to Serial Number: 1066
P	49-7250	0	R	AIRBORNE AUX POWER-ENGINE ASSEMBLY-REPLACE IGNITION CLUSTER ID PLATE	Prior to Serial Number: 1059
P	49-7252	1	R	AIRBORNE AUX POWER-ENGINE ASSEMBLY-REPLACE ENGINE COMPRESSOR HOUSING	Prior to Serial Number: 1065
P	49-7260	0	R	AIRBORNE AUX POWER-ENGINE ASSEMBLY-REPLACE DRIVEN COMPRESSOR THRUST BEARING	Prior to Serial Number: 1059
P	49-7261	0	R	AIRBORNE AUX POWER-ENGINE ASSEMBLY-REPLACE ENGINE COMPRESSOR THRUST BEARING	Prior to Serial Number: 1059
P.	49-7269	0	R	AIRBORNE AUX POWER-ENGINE ASSEMBLY-REPLACE GASKET, T-BOLT GASKET & OIL OUT GASKET	Prior to Serial Number: 1075
P	49-7273	2	R	REPLACE CLAMP, P/N 234-592-9001 WITH INLET BELL CLAMP, P/N 3617128-1	Prior to Serial Number: 1059
P	49-7279	1	R	AIRBORNE AUX POWER-GAS TURBINE ENG-REPLACE/REWORK TRANSFER TUBE	Prior to Serial Number: 1067
P	49-7293	0	R	AIRBORNE AUX POWER-ENGINE ASSEMBLY-REPLACE SHIELD SUPPORT	Prior to Serial Number: 1075
P	49-7294	1	R	AIRBORNE AUX POWER-ENGINE ASSEMBLY-REPLACE OIL SUPPLY TUBE	Prior to Serial Number: 1067
P	49-7297	2	R	REWORK IGNITION CLUSTER, P/N 3888275-8 TO 3888275-9, BY REPLACING IGNITER PLUG, P/N 3888267-5 WITH 3888267-7	Prior to Serial Number: 1168
P	49-7311	0	I	PERFORM A ONE TIME INSPECTION OF ROTATING SEAL ASSY, P/N 384148-1	Prior to Serial Number: 1058
P	49-7319	0	R	REPLACE AIR TURBINE STARTER CLUTCH ASSY, P/N 3505874-2 WITH P/N 3505874-3	Prior to Serial Number: 1085
P	49-7320	0	R	REPLACE ELECTRIC STARTER CLUTCH ASSY, P/N 3503876-3 WITH P/N 3503876-4	Prior to Serial Number: 1085
P	49-7322	0	R	REPLACE ELECTRIC STARTER MOTOR, P/N 2704442-3 WITH P/N 2704442-4	Prior to Serial Number: 1106
P	49-7343	0	R	REWORK ELECTRIC STARTER CLUTCH ASSY, P/N 3503876-3 WITH P/N 3503876-4	Prior to Serial Number: 1551
P	49-7344	0	R	REWORK AIR TURBINE STARTER CLUTCH ASSY, P/N 3505874-2 WITH P/N 3505874-3	Prior to Serial Number: 1551
P	49-7356	0	R	REPLACE PACKING, P/N MS9836-009 WITH P/N 561-515-0001	Prior to Serial Number: 1093
P	49-7364	1	R	REPLACE INSULATION BLANKET, P/N 3615861-2 WITH P/N 3617177-2	Prior to Serial Number: 1128
P	49-7385	0	R	REWORK ELECTRIC STARTER CLUTCH ASSY, P/N 3503876-4 WITH 3503876-5	Prior to Serial Number: 1551
P	49-7386	0	R	REWORK AIR TURBINE STARTER CLUTCH ASSY, P/N 3505874-3 TO 3505874-4	Prior to Serial Number: 1551
P	49-7387	1	R	REPLACE ELECTRIC STARTER CLUTCH ASSY, P/N 3503876-4 WITH P/N 3503876-5	Prior to Serial Number: 1137

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Printed on: 05/21/2013

for APU Serial Number:2273

Model: GTCP331-500B

Latest Status Number Title Effectivity Rev. Cmp. 49-7388 1 R REPLACE AIR TURBINE STARTER CLUTCH ASSY, P/N 3505874-3 WITH Prior to Serial Number: 1137 3505874-4 49-7402 O R REPLACE COMPRESSOR INLET BELLMOUTH P/N 38269171- WITH P/N Р Prior to Serial Number: 1171 3827450-1 Р 49-7407 0 R REPLACE CHECK VALVE, P/N 3202610-4, WITH P/N 3202610-5 Prior to Serial Number: 1219 49-7414 O R REPLACE AIR TURBINE STARTER CONTROL VALVE, P/N 3283076-4 WITH Prior to Serial Number: 1160 3283076-5 Ρ 49-7418 O R REPLACE IGNITION SYSTEM ASSY P/N 3888275-8 WITH P/N 3888275-9 Prior to Serial Number: 1170 49-7432 O R REPLACE BUFFER AIR FITTING, P/N MS51843-25SS, WITH P/N 3617567-Prior to Serial Number: 1183 49-7449 REMOVE OIL SYSTEM HEATER ASSY, P/N 3888311-4, FROM APU ASSY, Prior to Serial Number: 1254 P/N 3800551-8 O R REWORK WIRE HARNESS, P/N 3888364-2, TO PART 3888364-3 49-7464 Prior to Serial Number: 1254 Ρ 49-7502 O R REPLACE BALL BEARING, P/N 3616641-1, WITH BALL BRG P/N 3860837-Prior to Serial Number: 1297 1 IN GEARBOX ASSY P/N 3805034-8 O R REPLACE FIRST-STAGE TURBINE ROTOR ASSY P/N 3842151-2, WITH 49-7504 Prior to Serial Number: 1336 ROTOR ASSY P/N 3842151-3 49-7532 0 R REPLACE LUBE CLUSTER, P/N 4131000-5, WITH P/N 4131000-6 Prior to Serial Number: 1327 P 49-7537 1 R INSTLL CONICAL BELLMOUTH COVER PN3810973-1 Prior to Serial Number: 1333 Ρ 49-7538 1 R AIRBORNE AUX POWER-GAS TURBINE ENG-INSTALL INLET FLANGE PLATE, Prior to Serial Number: 1333 P/N 3810975-1 1 R Prevent soft FOD - Add Plate, Flange P/N 3810981 and bolt P/N 49-7539 Prior to Serial Number: 1393 MS9556-05 49-7547 0 R INSPECT INLET BELLMOUTH CLAMP, P/N 3617128-1. Prior to Serial Number: 1308 Р 49-7554 O R REPLACE OIL COOLER SUPPLY TUBE, P/N 3881625-1 WITH 3881625-2 Prior to Serial Number: 1380 49-7555 O R REPLACE OIL COOLER SUPPLY TUBE, P/N 3881626-1 WITH 3881626-2 Prior to Serial Number: 1369 49-7556 O O INSPECT ELECTRIC STATER CLUTCH, P/N 3503876-5 AND AIR TURBINE Prior to Serial Number: 1331 EXCEPT 1151, STARTER CLUTCH, P/N 3505874-4 FOR PROPER INSTALL OF LOCKBOLTS 1306, 1314, 1318 - 1319, 1322 - 1323, 1325 - 1327, 1329 49-7609 0 R Housing, Scroll P/N3827093-5 replace with P/N3827093-6 Prior to Serial Number: 1407 49-7632 Eng compressor and non-modular pwr section - engine assy Prior to Serial Number: 1440 P/N3800551-8 replace with P/N3800551-9 49-7670 0 R Improves Reliability by adding SCV P/N3290814-5 and Pneumatic Prior to Serial Number: 1468 cluster P/N3884863-7 replaces -6 ₽ 49-7727 0 R Improved attachments & wire screen robustness - Inlet upper Prior to Serial Number: 1538 filter P/N3811033-1 -Lower P/N3811034-1 0 R Improved load Compr - Engine assy P/N3800551-10 replaces Р 49-7752 Prior to Serial Number: 1554 P/N3800551-9

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Printed on: 05/21/2013

for APU Serial Number:2273

Model: GTCP331-500B

Run by: E005374

	Number	Latest	Cmp.	. Title	Effectivity
Status		Rev.			
P	49-7756	0	R	Reduced weight Conical Bellmouth - Inlet hsg assy P/N3826922-5, added Compr Inlet P/N3827602-2 and Therm blanket 3827572-1; d	Prior to Serial Number: 1540
P	49-7769	0	R	Fuel Cluster P/N 3879008-1 replaces P/N441761-7	Prior to Serial Number: 1556
P	49-7828	0	R	IMPROVE CLEARANCE BETWEEN IGVA/SCV FUEL TUBES	Prior to Serial Number: 1600
P	49-7829	0	R	IMPROVE WIRE HARNESS RETENTION	Prior to Serial Number: 1601
P	49-7830	0	R	RPLC ELEC STARTER MOTOR PN 2704442-4 TO -5	Prior to Serial Number: 1615
P	49-7864	0	R	RPLC ATS GEARSHAFT BEARINGS	Prior to Serial Number: 1654
P	49-7865	0	R	STARTER GEARSHAFT BEARINGS	Prior to Serial Number: 1654
P	49-7912	0	R	REPLACE 2nd STAGE ENGINE COMPRESSOR SHROUD, P/N 3826919-3 WITH P/N 3826919-4	Prior to Serial Number: 1656
Р	49-7931	0	R	REPLACE THE IGNITION SYSTEM ASSEMBLY (IGNITION CLUSTER), P/N 3888275-9 WITH P/N 3888275-10	Prior to Serial Number: 1756
P	49-7932	0	R	REWORK THE IGNITION SYSTEM ASSEMBLY (IGNITION CLUSTER), PART P/N 3888275-9 TO PART P/N 3888275-10	Prior to Serial Number: 1756

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