Rev.No. :

Shop Visit History Report

SINGAPORE AIRLINES LIMITED

	IIN: Z33	313		Serial Nu	umber:	13-182449-	-08188			Part Number:	3822612-1		
Item No	Part No	Part TSN	Part CSN	Part TSO	Part CSO	Part TSR	Part CSR	Fitment/ Removal	Date	Parent Serial Number	Parent TSN	Parent CSN	Visit Remarks
1	3822612-1	0	0	0	0	0	0	FITMENT	28-Jun-2013	P2273	0	0	
2	3822612-1	7184	4819	7184	4819	7184	4819	REMOVAL	16-Sep-2017	P2273	7184	4819	OVERHAUL
3	3822612-1	7184	4819	0	0	0	0	FITMENT	17-Oct-2017	P2273	7184	4819	OVERHAUL-ARC 330054959





Shop Visit History Report

Page 1 of 1

Rev.No.:

IIN: Z0000

Serial Number:

P2273

Part Number:

3800550-1

Item No	Part No	Part TSN	Part CSN	Part TSO	Part CSO	Fitment/ Removal	Date	A/C Regn	Position	TSN	CSN	Visit No.	Visit Remarks
1	3800550-1	0	0	0	0	FITMENT	28-Jun-2013	swu	APU	0	0	20131009001	
2	3800550-1	7184	4819	7184	4819	REMOVAL	16-Sep-2017	swu	APU	19991	2377	20171101001	OVERHAUL
3	3800550-1	7184	4819	0	0	FITMENT	17-Oct-2017	-		0	0	20171101001	OVERHAULED BY HONEYWELL W/O 5011527375
4	3800550-1	7186	4825	2	6	REMOVAL	17-Oct-2017	-		2	6	20171101002	DMM HRS/CYCS RELEASED AFTER APU FINAL TESTING
5	3800550-1	7186	4825	2	6	FITMENT	15-Nov-2017	SNB	APU	11340	1341	20171101002	•



DATE	LIFE LIMITED PART REPAIR REC	AUTHORIZED
DATE	MAINTENANCE PERFORMED	AUTHORIZED
		SIGNATURE
	7	
		
		345

			LIFE	LIM	ITED	PART	CAR	D
PART NAM	ИΕ	Impeller	Compresso	or LD	-	PART NUI	MBER	3822348-1
SERIAL N	UMBER	13-182449	9-08188		•	ASSY. PAI	RT NUMBE	R 3822612-1
DATE		The state of the s			PART THIS LATION		ME ON THIS	REMARKS
INSTALLED	REMOVED	SERIAL NO.	SERIAL NO.	CYCLE	HOURS	CYCLE	HOURS	
Jun-13		P-2273		00:00	00:00	00:00	00:00	
	Z X							
					<u> </u>			
	W C							
DANK.								
			W 100 TA			Honeywell	Internationa	I Inc.
LIA						Engines &		
		M A	/ell			P.O. Box 5	2.03	
		J -				Phoenix, A	rizona 85072	2-2181 AX6167-4

Configuration Report

Honeywell

Material Number Material Desc 3800550-1

ENGINE OUTLINE GAS TURBINE

Serial Number P-2273

Mfg. Revision AC

ESS - Engines - Phoenix Honeywell International Inc 111 South 34th Street PHOENIX AZ 85072 USA

вом	Material	Material Description	Rev	Serial Number	Lot Number	Batch	Ref.Des	Quantity
3	2683277	BEARING FLOAT SIDE	С			0001575251		1,0
3	2683354	PLATE, IDENTIFICATION	В			0001543646		1,0
3	2688013	SPRING WAVE, CPRSN, FLAT WIRE						2,0
3	2688149	SEAL, PLAIN ENCASED(OIL)	С			0001575722		1,0
3	2685315	ROTOR SEAL	Ε			0001572145		1,0
3	2685536	HOUSING ASSEMBLY, FUEL PUMP	Α	150592-1749		0001571589		1,0
1	3876212-1	TRANSDUCER MOTIONAL (MONOPOLE)		13-169173-24748				1,0
1	3876212-1	TRANSDUCER, MOTIONAL (MONOPOLE)		13-169173-24755				1,0
1	3888275-10	IGNITION	÷	13P03713				1,0
2	3876195-9	EXCITER		J13170028				1,0
1	3804011-10	COMPRESSOR MODULE, DRIVEN	AD	P-1398				1,0
2	3827534-5	SEAL RADIAL CMPSR		13-152826-27924				1,0
2	3840124-3	BEARING SET, THRUST BALL, SPLIT INNER RI		13-162255-10948				1,0
2	3840228-2	BEARING SET, ROLLER, CYLINDRICAL, MATCHE		13-162111-11232				1,0
2	3822612-1	IMPELLER, LOAD COMPRESSOR	Е	13-182449-08188	131034127			1,0
3	3822348-1	FORGING COMPRESSOR LOAD	Α	13-182449-08188				1,0
2	3827160-2	CASE, CENTRIFUGAL COMPRESSOR			13-150285-003			1,0
1	3844517-7	TURBINE ASSEMBLY	AA	P-1393				1,0
2	3842130-1	GASKET V SEAL	E			0001570266		1,0
2	3840130-1	BEARING SET, ROLLER, CYLINDRICAL, MATCHE		09-162163-06873		*		1,0
2	3844602-5	NOZZLE SEGMENT			122101143		8	1,0
2	3844602-5	NOZZLE SEGMENT			131034143			9,0
2	3844912-2	SEAL TURBINE		13-152826-28856				1,0
2	3840281-1	SEAL ASSY ROTATING	Α	12-162045-02758				1,0
3	3840277-1	COUPLING, SHAFT RIGID	В					1,0

Subject to U.S. Export Regulations

SINGAPORE AIRLINE LIMITED

Rev.No.:

Due A/F hours/cycles for APU life/limited parts at installation 0 / 0

APU Description

: AUXILIARY POWER UNIT

Part Number

: 3800550-1

Serial number

: SWU

IIN

: Z0000

Aircraft Reg

Position

APU

P2273

Date Installed

: 28-Jun-2013

TSN / CSN(at installation)

: 0/0

TSLV / CSLV

-/-

Remarks

Item No (ATA Chapter	Position	IIN	Part Number	Part Description	Serial Number	TSO# LL(HR)	CSO# LL(CYC)	TSN	CSN	Airframe due Hours Cycles
1	49-00-00	APU	Z0000	3800550-1	AUXILIARY POWER UNIT	P2273	0	0	0	0	NA NA
2	49-23-00		Z3311	3822611-1	IMPELLER COMPRESSOR 1ST STAGE	13-182449-08502		27000 *	0	0	27000
3	49-23-00		Z3312	3822341-5	IMPELLER, COMPRESSOR 2ND STG	13-182449-08511		27000 *	0	0	27000
4	49-23-00		Z3313	3822612-1	IMPELLER COMPRESSOR LOAD	13-182449-08188		27000 *	0	0	27000
5	49-25-00		Z3511	3842151-3	ROTOR ASSEMBLY, 1ST STAGE	12-168522-01537		27000 *	0	0	27000
6	49-25-00		Z3512	3842155-4	ROTOR ASSEMBLY, 2ND STAGE	12-168522-01912		27000 *	0	0	27000
7	49-25-00		Z3513	3842160-6	ROTOR ASSEMBLY, 3RD STAGE	12-156101-09303		27000 *	0	0	27000



Note: #-TSO/CSO only applicable to Module and Non-Life Limited Parts.

*** - Life Calculation on Revised Life-Limit ** - Life Calculation on Soft Life Limit * - Life Calculation on Hard Life Limit



Page 1 of 1

Rev.No.:

Available hours/cycles for APU life limited parts at removal

APU Description

: AUXILIARY POWER UNIT

Part Number

: 3800550-1

Serial number

P2273

IIN

: Z0000

Ex Aircraft Reg

: SWU

Position

APU

Date Removed

: 16-Sep-2017

TSN / CSN(at removal)

: 7184 / 4819

TSLV / CSLV

7184 / 4819

Remarks

: OVERHAUL

	ATA Chapter	Position	IIN	Part Number	Part Description	Serial Number	TSO# LL(HR)	CSO# LL(CYC)	TSN	CSN	Available Hours Cycles
1	49-00-00	APU	Z0000	3800550-1	AUXILIARY POWER UNIT	P2273	7184	4819	7184	4819	NA NA
2	49-23-00		Z3311	3822611-1	IMPELLER COMPRESSOR 1ST STAGE	13-182449-08502		27000*	7184	4819	22181
3	49-23-00		Z3312	3822341-5	IMPELLER, COMPRESSOR 2ND STO	13-182449-08511		27000*	7184	4819	22181
4	49-23-00		Z3313	3822612-1	IMPELLER COMPRESSOR LOAD	13-182449-08188		27000*	7184	4819	22181
5	49-25-00		Z3511	3842151-3	ROTOR ASSEMBLY, 1ST STAGE	12-168522-01537		27000 *	7184	4819	22181
6	49-25-00		Z3512	3842155-4	ROTOR ASSEMBLY, 2ND STAGE	12-168522-01912		27000*	7184	4819	22181
7	49-25-00		Z3513	3842160-6	ROTOR ASSEMBLY, 3RD STAGE	12-156101-09303		27000*	7184	4819	22181



Note: #-TSO/CSO only applicable to Module and Non-Life Limited Parts.

*** - Life Calculation on Revised Life Limit ** - Life Calculation on Soft Life Limit * - Life Calculation on Hard Life Limit

GTCP 331-500[B] PERFORMANCE DATA SHEET

OPERATION TEXT : LAB TEST OPERATION NO : 0220 QUANTITY BAROMETRIC PRESSURE FUEL INLET PRESSURE OIL PUMP DISCHARGE PRESSURE OIL PUMP DISCHARGE TEMPERATURE GEARBOX PRESSURE COMPRESSOR INLET TEMPERATURE MEASURED APU INLET TEMPERATURE (T2) (ARINC) TURBINE DISCHARGE TEMPERATURE (LA MEASURED EXHAUST GAS TOTALTEMPERATURE (LA MEASURED ORIFICE INLET AIR PRESSURE ORIFICE INLET TEMPERATURE ORIFICE DELTA PRESSURE IGV POSITION** (IGVPOS) IGV PERFORMANCE ADJ (IGVPERADJ) BLEED AIR TOTAL PRESSURE INDICATED CORRECTE BLEED AIR TOTAL TEMPERATURE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED SHAFT LOAD APPLIED	PART NUMBER	: 3800550-1	SERVICE ORDER : SERIAL NUMBER :		
BAROMETRIC PRESSURE FUEL INLET PRESSURE OIL PUMP DISCHARGE PRESSURE OIL PUMP DISCHARGE TEMPERATURE GEARBOX PRESSURE COMPRESSOR INLET TEMPERATURE APU INLET TEMPERATURE (T2) (ARINC) TURBINE DISCHARGE TEMPERATURE (UNIT RAKES) EXHAUST GAS TOTALTEMPERATURE (LA MEASURE) ORIFICE INLET AIR PRESSURE ORIFICE INLET TEMPERATURE ORIFICE DELTA PRESSURE IGV POSITION** (IGVPOS) IGV PERFORMANCE ADJ (IGVPERADJ) BLEED AIR TOTAL PRESSURE INDICATED CORRECTE BLEED AIR TOTAL TEMPERATURE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED			MANUAL :	EM 49-26-57	
BAROMETRIC PRESSURE FUEL INLET PRESSURE OIL PUMP DISCHARGE PRESSURE OIL PUMP DISCHARGE TEMPERATURE GEARBOX PRESSURE COMPRESSOR INLET TEMPERATURE MEASURED APU INLET TEMPERATURE (T2) (ARINC) TURBINE DISCHARGE LOWER (EGT TEMPERATURE (UNIT RAKES) LOWER (EGT EXHAUST GAS TOTALTEMPERATURE (LA MEASURED ORIFICE INLET AIR PRESSURE ORIFICE INLET TEMPERATURE ORIFICE DELTA PRESSURE IGV POSITION** (IGVPOS) IGV PERFORMANCE ADJ (IGVPERADJ) BLEED AIR TOTAL PRESSURE INDICATED RESTRICTED AIRFLOW (DISC. CORR. FLOW) BLEED AIR TOTAL TEMPERATURE INDICATED CORRECTE UNIT VIBRATION ACCESSOR TURBINE WHEEL SPEED	- /////////////////////////////////////		REVISION :	20	
FUEL INLET PRESSURE OIL PUMP DISCHARGE PRESSURE OIL PUMP DISCHARGE TEMPERATURE GEARBOX PRESSURE COMPRESSOR INLET TEMPERATURE APU INLET TEMPERATURE (T2) (ARINC) TURBINE DISCHARGE TEMPERATURE (UNIT RAKES) EXHAUST GAS TOTALTEMPERATURE (LA MEASURE) ORIFICE INLET AIR PRESSURE ORIFICE INLET TEMPERATURE ORIFICE DELTA PRESSURE IGV POSITION** (IGVPOS) IGV PERFORMANCE ADJ (IGVPERADJ) BLEED AIR TOTAL PRESSURE RESTRICTED AIRFLOW (DISC. CORR. FLOW) BLEED AIR TOTAL TEMPERATURE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	UNITS	NO LOAD	103°F ECS MODE	103°F MES MODE	
OIL PUMP DISCHARGE PRESSURE OIL PUMP DISCHARGE TEMPERATURE GEARBOX PRESSURE COMPRESSOR INLET TEMPERATURE MEASURED APU INLET TEMPERATURE (T2) (ARINC) TURBINE DISCHARGE TEMPERATURE (LA LOWER (EGT. LOWER (EGT	PSIA	14.59	14.59	14.59	
OIL PUMP DISCHARGE TEMPERATURE GEARBOX PRESSURE COMPRESSOR INLET TEMPERATURE MEASUREE APU INLET TEMPERATURE (T2) (ARINC) TURBINE DISCHARGE LOWER (EGT IEMPERATURE (UNIT RAKES) LOWER (EGT IEMPERATURE (UNIT RAKES) EXHAUST GAS TOTALTEMPERATURE (LA IMEASUREE IEMPERATURE (UNIT RAKES) CORRECTE IEMPERATURE ORIFICE INLET AIR PRESSURE ORIFICE INLET TEMPERATURE ORIFICE DELTA PRESSURE IGV POSITION** (IGVPOS) IGV POSITION** (IGVPOS) ACTUAL IEMPERATURE RESTRICTED AIRFLOW (DISC. CORR. FLOW) BLEED AIR TOTAL PRESSURE INDICATED IEMPERATURE INDICATED IEMPERATURE UNIT VIBRATION ACCESSOR IURBINE INDICATED IEMPERATURE INDICATED IEMPERATURE UNIT VIBRATION ACCESSOR IURBINE IURBINE WHEEL SPEED ARBUSTOR INTERNATION ACCESSOR IURBINE IURBINE WHEEL SPEED ARBUSTOR INTERNATION ARBUSTOR IURBINE IU	PSIG	25.5	20.8	20.3	
GEARBOX PRESSURE COMPRESSOR INLET TEMPERATURE MEASURED APU INLET TEMPERATURE (T2) (ARINC) TURBINE DISCHARGE TEMPERATURE (UNIT RAKES) LOWER (EGT) EXHAUST GAS TOTALTEMPERATURE (LA MEASURED ORIFICE INLET AIR PRESSURE ORIFICE INLET TEMPERATURE ORIFICE DELTA PRESSURE IGV POSITION** (IGVPOS) IGV PERFORMANCE ADJ (IGVPERADJ) BLEED AIRFLOW DISC. CORR. FLOW) BLEED AIR TOTAL PRESSURE INDICATED CORRECTE BLEED AIR TOTAL TEMPERATURE INDICATED CORRECTE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	PSIG	64.6	63.5	63.4	
COMPRESSOR INLET TEMPERATURE APU INLET TEMPERATURE (T2) (ARINC) TURBINE DISCHARGE TEMPERATURE (UNIT RAKES) EXHAUST GAS TOTALTEMPERATURE (LA CORRECTE ORIFICE INLET AIR PRESSURE ORIFICE DELTA PRESSURE IGV POSITION** (IGVPOS) IGV PERFORMANCE ADJ (IGVPERADJ) BLEED AIRFLOW RESTRICTED AIRFLOW (DISC. CORR. FLOW) BLEED AIR TOTAL PRESSURE INDICATED CORRECTE CORRECTE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	°F	160	163	162	
APU INLET TEMPERATURE (T2) (ARINC) TURBINE DISCHARGE TEMPERATURE (UNIT RAKES) EXHAUST GAS TOTALTEMPERATURE (LA MEASURE) ORIFICE INLET AIR PRESSURE ORIFICE INLET TEMPERATURE ORIFICE DELTA PRESSURE IGV POSITION** (IGVPOS) IGV PERFORMANCE ADJ (IGVPERADJ) BLEED AIR TOTAL PRESSURE INDICATED CORRECTE BLEED AIR TOTAL TEMPERATURE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	PSIA	14.96	14.89	14.86	
TURBINE DISCHARGE TEMPERATURE (UNIT RAKES) EXHAUST GAS TOTALTEMPERATURE (LA MEASUREI CORRECTE ORIFICE INLET AIR PRESSURE ORIFICE DELTA PRESSURE IGV POSITION** (IGVPOS) IGV PERFORMANCE ADJ (IGVPERADJ) BLEED AIRFLOW (DISC. CORR. FLOW) BLEED AIR TOTAL PRESSURE INDICATED CORRECTE CORRECTE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	°F	96.5	99.2	98.5	
TEMPERATURE (UNIT RAKES) EXHAUST GAS TOTALTEMPERATURE (LA MEASUREI CORRECTE ORIFICE INLET AIR PRESSURE ORIFICE DELTA PRESSURE IGV POSITION** (IGVPOS) IGV PERFORMANCE ADJ (IGVPERADJ) BLEED AIRFLOW (DISC. CORR. FLOW) BLEED AIR TOTAL PRESSURE INDICATED CORRECTE BLEED AIR TOTAL TEMPERATURE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	°F	101.5	103.7	101.8	
TEMPERATURE (UNIT RAKES) EXHAUST GAS TOTALTEMPERATURE (LA MEASUREI CORRECTE ORIFICE INLET AIR PRESSURE ORIFICE DELTA PRESSURE IGV POSITION** (IGVPOS) IGV PERFORMANCE ADJ (IGVPERADJ) BLEED AIRFLOW (DISC. CORR. FLOW) BLEED AIR TOTAL PRESSURE INDICATED CORRECTE CORRECTE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	1) °F	717.4	1063.9	1087.6	
ORIFICE INLET AIR PRESSURE ORIFICE INLET TEMPERATURE ORIFICE DELTA PRESSURE IGV POSITION** (IGVPOS) IGV PERFORMANCE ADJ (IGVPERADJ) BLEED AIRFLOW (DISC. CORR. FLOW) BLEED AIR TOTAL PRESSURE INDICATED CORRECTE BLEED AIR TOTAL TEMPERATURE INDICATED CORRECTE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	2) °F	725.3	1076.7	1112.1	
ORIFICE INLET AIR PRESSURE ORIFICE INLET TEMPERATURE ORIFICE DELTA PRESSURE IGV POSITION** (IGVPOS) IGV PERFORMANCE ADJ (IGVPERADJ) BLEED AIRFLOW (DISC. CORR. FLOW) BLEED AIR TOTAL PRESSURE INDICATED CORRECTE BLEED AIR TOTAL TEMPERATURE INDICATED CORRECTE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	°F	739.3	1075.6	1103.4	
ORIFICE INLET TEMPERATURE ORIFICE DELTA PRESSURE IGV POSITION** (IGVPOS) IGV PERFORMANCE ADJ (IGVPERADJ) BLEED AIRFLOW ACTUAL CORRECTE RESTRICTED AIRFLOW (DISC. CORR. FLOW) BLEED AIR TOTAL PRESSURE INDICATED CORRECTE BLEED AIR TOTAL TEMPERATURE INDICATED CORRECTE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	°F		1100.6	1097.3	
ORIFICE DELTA PRESSURE IGV POSITION** (IGVPOS) IGV PERFORMANCE ADJ (IGVPERADJ) BLEED AIRFLOW ACTUAL CORRECTE RESTRICTED AIRFLOW (DISC. CORR. FLOW) BLEED AIR TOTAL PRESSURE INDICATED CORRECTE BLEED AIR TOTAL TEMPERATURE INDICATED CORRECTE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	" Hg		75.6	86.5	
IGV POSITION** (IGVPOS) IGV PERFORMANCE ADJ (IGVPERADJ) BLEED AIRFLOW ACTUAL CORRECTE RESTRICTED AIRFLOW (DISC. CORR. FLOW) BLEED AIR TOTAL PRESSURE INDICATED CORRECTE BLEED AIR TOTAL TEMPERATURE INDICATED CORRECTE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	°F		410.5	420.1	
IGV PERFORMANCE ADJ (IGVPERADJ) BLEED AIRFLOW ACTUAL CORRECTE RESTRICTED AIRFLOW (DISC. CORR. FLOW) BLEED AIR TOTAL PRESSURE INDICATED CORRECTE BLEED AIR TOTAL TEMPERATURE INDICATED CORRECTE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	" H₂O		59.92	24.48	
BLEED AIRFLOW RESTRICTED AIRFLOW (DISC. CORR. FLOW) BLEED AIR TOTAL PRESSURE INDICATED CORRECTE BLEED AIR TOTAL TEMPERATURE INDICATED CORRECTE UNIT VIBRATION ACCESSOR TURBINE TURBINE ARRIVED	DEGREES		12.5	5.0	
RESTRICTED AIRFLOW (DISC. CORR. FLOW) BLEED AIR TOTAL PRESSURE BLEED AIR TOTAL TEMPERATURE CORRECTE UNIT VIBRATION ACCESSOR TURBINE TURBINE ARRIVED	DEGREES		5.0		
RESTRICTED AIRFLOW (DISC. CORR. FLOW) BLEED AIR TOTAL PRESSURE CORRECTE BLEED AIR TOTAL TEMPERATURE INDICATED CORRECTE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	LBS/MIN		474.86	320.04	
BLEED AIR TOTAL PRESSURE CORRECTE BLEED AIR TOTAL TEMPERATURE INDICATED CORRECTE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	D LBS/MIN		470.8	299.2	
CORRECTE BLEED AIR TOTAL TEMPERATURE INDICATED CORRECTE CORRECTE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	LBS/MIN		166.88	106.02	
BLEED AIR TOTAL TEMPERATURE CORRECTE UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	PSIA		54.5	58.2	
UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	PSIA		54.2	54.3	
UNIT VIBRATION ACCESSOR TURBINE TURBINE WHEEL SPEED	°F		420.7	430.9	
TURBINE WHEEL SPEED) °F		424.6	427.7	
TURBINE WHEEL SPEED	/ IN/SEC	0.23	0.14	0.15	
APPLIED	IN/SEC	0.34	0.36	0.39	
SHAFT LOAD APPLIED	RPM	39041	39041	39038	
	SHP		179.3	179.4	
CORRECTE	SHP		180.7	180.7	
FUEL CONSUMPTION INDICATED	LBS/HR	336.8	626	653	
CORRECTE	LBS/HR		628.00	627.24	

TEST TECHNICIAN : QUALITY CONTROL : Stamp & Sign

DATE : 16-Oct-2017 DATE : 17 OCT 2017

FORM 331-500B-T-04 R19 (DDMMYY 131016)

Honeywell

TURBINE ACCEPTANCE TAG AND TRACEABILITY INPUT LIFE LIMITED PARTS RECORD/TRACE INPUT PAGE

PART NO: 3800550-1

SERIAL NO: P-2273

CUSTOMER: SINGAPORE AIRLINES LTD

MODEL: GTCP331-500B

SERIES: 62

DATE: 17-Oct-17

S/O NO: 5011527375

TSN: 7184:03

CSN: 4819

C/C 110. 0011027070

TSR: NA

CSR: NA

NOTIFICATION NO:

330005518

TSO: 0:00

CSO: 0

DESCRIPTION	PART NO	SERIAL NO	LOT NO	TSN	CSN	LIFE LIMITS (CYCLES)	REMARKS	
D/COMP IMPELLER	3822612-1	13-182449-08188	14:	7184:03	4819	27000	OVERHAULED	
1ST STG IMPELLER	3822611-1	13-182449-08502	3-1	7184:03	4819	27000	OVERHAULED	
2ND STG IMPELLER	3822341-5	1618244923700		00	00	27000	NEW	
1ST T-WHEEL ASSY	3842151-3	12-168522-01537					OVERHAULED	
DISK PART NO	3842152-1	12-108322-01337	-	7184:03	4819	27000	OVERTIAGEED	
2ND T-WHEEL ASSY	3842155-4	12-168522-01912					OVERHAULED	
DISK PART NO	3842156-1	12-100322-01912	-	7184:03	4819	27000	OVERTIAGEED	
3RD T-WHEEL ASSY	3842160-6	12-156101-09303		7184:03	4819	27000	OVERHAULED	

APU ACCESSORIES RECORD/NDC

DESCRIPTION	PART NO.	SERIAL NO.	SERIES	CHG NOS	REMARKS
STARTER CTRL VLV	3283076-5	1578	1	-	REPAIRED
AIR TURB STARTER	3505814-3	1541	1	-	OVERHAULED UNIT TRANSFERRED FROM SINGAPORE AIRLINES LTD APU S/N: P-2290
STARTER MOTOR	2704442-5	1234	2	-	OVERHAULED
FUEL CLUSTER	3879008-1	CUA11725		-5	VISUAL INSPECTED / TESTED
IGV ACTUATOR	3883499-3	1552		-	VISUAL INSPECTED / TESTED
PNEU CLUSTER	3884863-7	P-1525	1		REPAIRED
CHECK VALVE	3202854-1	1401	1		REPAIRED
SURGE CTRL VALVE	3290814-5	3290814/888	1		OVERHAULED
LUBE CLUSTER	4131000-6	1668	2	-	REPAIRED
AIR OIL COOLER	160488-2	1664	2		CLEANED & FLUSHED / VISUAL INSPECTED / TESTED
TEMP CTRL VALVE	160536-1	1508	2	*	VISUAL INSPECTED / TESTED
IGNITION UNIT	3876195-9	J17340052	-	-	NEW
IGNITION SYS ASSY	3888275-10	-	-	•	REPAIRED (ALTERNATE OUTGOING S/N:J17340052)
G/BOX ASSY	3805034-11	P-1401	-	-	MODIFIED / REPAIRED
DRIVEN COMP	3804011-10	P-1398	-	-	OVERHAULED
COMP MODULE	3826980-13	P-1394	-		OVERHAULED
TURB MODULE	3844517-7	P-1393	-	-	OVERHAULED
OIL LEVEL SENSOR	3876211-3	-	-	-	VISUAL INSPECTED / TESTED (ALTERNATE OUTGOING S/N: 97424-DT1471)
DMM	304643-2	GE12119	1	-	VISUAL INSPECTED

REMARKS:

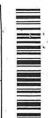
APU HOURS AND CYCLES ARE BASED AT THE POINT OF ASSEMBLY AND OBTAINED FROM THE DMM.

INSPECTOR SIGNATURE & STAMP:

FORM: GTCP331-500B-G16-R.7 (ddmmyy 290615)

7

1. Approving	Competent Authority/Country	2.			3. Form Tracking Number	r
		AUTHORIS	ED RELEASE	CERTIFICATE	20170003746661402	
EASA					330054959	~
Control distribution	*5*	* * I	EASA FORM 1		2	#) #)
4. Organisation	on Name and Address: Honeywell A	erospace Singapore Pte Ltd		. W	5. Work Order/Contract/In	nvoice
	(Gul Circle)		3		10453748	
	161 Gul Circ Singapore 6					
	Siligapore o.	29019		9	330006248 Page 1 of 1	
6. Item	7. Description	8. Part No	9. Qty	10. Serial No.	11. Status/Work	
001	IMPELLER, LOAD COMPRESSOR	3822612-1	1	13-182449-08188	OVERHAULED	
						4.
			9			(*)
12. Remarks						
	CE SPECIFIED HAS BEEN ACCOMPLIS	SHED IN ACCORDANCE WITH:				
IRM 49-24-	-79 Rev 9, APR/29/2016					8 "
	HH.DD (HH:MM)			×	# A	
TSN 7	7184.05 (7184:03)			i.		
	4819.00	9.0			2 5	
TSO	0.00 (0:00)					
CSO	0.00					
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		**				ē.
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	· ·			8, 1		
			*	*		
		*				
13a. Certifies t	that the items identified above were man	ufactured in conformity to:	14a 🗸 Part-145.A.50 F	Release to Service Oth	ner regulation specified in block 12	
	roved design data and are in condition fo		Certifies that unless oth		the work identified in block 11	
non-	approved design data specified in block	12."	and described in block	12, was accomplished in acc	ordance with Part-145 and in	
			respect to that work the	e items are considered ready	for release to service.	
13b. Authorise	ed Signature	Approval/Authorisation Number	14b. Authorised Signatur	re 1 GILLING	14c. Certificate/Approval Ref. No	
4				(15)		
			39	OMM TEN	EASA.145.0076	
13d. Name	13e.	Date (dd mmm yyyy)	14d. Name		14e. Date (dd mmm yyyy)	
			Chou Nyes Hoong		ACCURACY ACC	
	R RESPONSIBILITIES		Chou Nyee Hoong		09 OCT 2017	
	loes not automatically constitute authority to ins	stall the item(s).				42
Where the user/in	nstaller performs work in accordance with regul	lation of an airworthiness authority different than the	airworthiness authority specif	ied in block 1, it is essential that	the user/installer	•0
ensures that his/	ther airworthiness authority accepts items from	the airworthiness authority specified in block 1.				
Statements in blo	ocks 13a and 14a do not constitute installation	certification. In all cases aircraft maintenance records	s must contain an installation	certification issued in accordance	with the national	



Authority/Country:	ORIZED RELEA 8130-3, AIRWORT	li .	Α.		3. Form Tracking Number: 20170003746660Y03 330054959
4. Organization Name and Address: Honeywell Aerospace Singapo (Gul Circle) 161 Gul Circle Singapore 629619	ore Pte Ltd	Repair Station FT4Y192M			5. Work Order/Contract/Invoice Number: 10453748 330006248 Page 1 of 1
6.Item: 7. Description:	8. Part Number:		9. Quantity:	10. Serial Number	: 11. Status / Work:
001 IMPELLER, LOAD COMPRESSOR	3822612-1		1	13-182449-0818	
12. Remarks: THE SERVICE SPECIFIED HAS BEEN ACCOMPLISHED IN ACCO	RDANCE WITH:	8 .	i a		8
IRM 49-24-79 Rev 9, APR/29/2016	a		.5	¥ 8	
HH.DD (HH:MM) TSN 7184.05 (7184:03) CSN 4819.00					
TSO 0.00 (0:00) CSO 0.00	A 40				* ***
	g 30 1	9		e a	â
SEE ATTACHED DOCUMENTS AS APPLICABLE FOR WORK PERFORMED	e s				is a
13a. Certifies the items identified above were manufactured in conform Approved design data and are in a condition for safe ope Non-approved design data specified in Block 12.		Certifies that unles described in Block	12 was accomplish	d in Block 12, the weed in accordance w	egulation specified in Block 12 vork identified in Block 11 and vith Title 14, Code of Federal s are approved for return to service.
13b. Authorized Signature: 13c. Approval/A	uthorization No.:	14b. Authorized Sig	gnature:	They (OC)	14c. Approval/Certificate No.: FT4Y192M
13d. Name (Typed of Printed); 13e. Date(dd/mr	mm/yyyy):	14d. Name (Typed Chou Nyee Hoo	17	4	14e. Date (dd/mmm/yyyy): 09/OCT/2017
	Hear / Installan				

User / Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown. FAA FORM 8130 - 3 (02-14)

NSN: 0052 - 00 - 012 - 9005

1. Cou	SINGAPORE		AVIATION AUTHORITY OF SINGAPORE RIZED RELEASE CERTIFICATE CAAS(AW)95					3. Form Tracking Number: 20170003746657Y06 330054959			
4. Orga	anization Name and Addres	ss: Honeywell Aerospace Singap (Gul Circle) 161 Gul Circle Singapore 629619		Repair Station \WI/38	ike ik ike ike	(a) 5	5, Wor 10453 33000 Page	3748 06248	Invoice Number:		
6.Item:	7. Description:		8. Part Number:		9. Eligibility:*	10. Quantity:	11. Serial / B	atch Number:	12. Status / Work:		
001	IMPELLER, LOAD CO	DMPRESSOR	3822612-1	31 20	N/A	1	13-182449	-08188	OVERHAULED		
13. Re	emarks :	24				· · · · · · · · · · · · · · · · · · ·					
THES	ERVICE SPECIFIED HAS	BEEN ACCOMPLISHED IN ACCORD	DANCE WITH:						8		
	9-24-79 Rev 9, APR/2	9/2016	1	2 F 1							
TSN CSN	HH.DD (HH: 7184.05 (7184: 4819.00	24.455.00		8 (8) (8)					¥ 81		
TSO		00)				#1:					
CSO	0.00	00)			El .		*				
	0.00	6		74	***						
			341 341	*** V					1 1		
SEE AT	TACHED DOCUMENTS AS AF	PPLICABLE FOR WORK PERFORMED					9		ja		
14. NE Certifie	Approved design da	e were manufactured in conformity to: ta and are in condition for safe opera in data specified in Block 13	ion	19. USED PART SAR-145.50 Certifies that unles described in Block* Order and in respe	Release to Ser s otherwise speci 13 was accomplis	fied in Block 13, the hed in accordance	e work identified with SAR 145 ar	nd the Air Navigation			
15. Aut	horized Signature:	16. CAAS Approval N	No.:	20. Authorized S	ignature:	Huly hon	QC 5	21. CAAS Appro	oval No.:		
17. Na	me (Typed or Printed):	18. Date (dd mmm y	(yy):	22. Name (Type		ie	24	23. Date (dd mr	nm yyyy):		
	***			Chou Nyee Ho	-			09 OCT 2017			
Authority 3. Stater	accepts parts/components/asser	istence of the Certificate alone does not autor dance with the national regulations of an Airwinblies from the CAAS. installation certification. In all cases, the aircr	natically constitute authority to in orthiness Authority different from	the Civil Aviation Autho	/assembly. rity of Singapore(C						

SINGAPORE AIRLINES LIMITED

APU shop visit on log report

 Part Number
 : 3800550-1
 Serial Number
 : P2273
 Description
 : AUXILIARY POWER UNIT

 IIN
 : Z0000
 Position
 : TSN / CSN
 : 7184 / 4819
 TSLV / CSLV
 : -/ TSO / CSO
 0 / 0

Date Removed : Visit Reason : VERHAULED BY HONEYWELL W/O 5011527375

Item No	IIN	ATA Chapter	Part Description	Position	Part No	:	Serial No	TSN / CSN	TSO / CSO	(SL) Availab Hrs / Cyc	ole (HL) Hrs / Cyc	Remarks
1	Z3311	49-23-00	IMPELLER COMPRESSOR 1ST STAGE	!	8822611-1		13-182449-08502	7184 / 4819	0 /		/ 22181	
2	Z3312	49-23-00	IMPELLER, COMPRESSOR 2ND STG		3822341-5		1618244923700	0 /	0 /		27000	
3	Z3313	49-23-00	IMPELLER COMPRESSOR LOAD		3822612-1		13-182449-08188	7184 / 4819	0 /		22181	
4	Z3511	49-25-00	ROTOR ASSEMBLY, 1ST STAGE		3842151-3		12-168522-01537	7184 / 4819	0 /		/ 22181	
5	Z3512	49-25-00	ROTOR ASSEMBLY, 2ND STAGE		3842155-4		12-168522-01912	7184 / 4819	0 /		22181	
6	Z3513	49-25-00	ROTOR ASSEMBLY, 3RD STAGE		3842160-6		12-156101-09303	7184 / 4819	0 / 0		22181	

(*)- Revised Life Limit



Page 1 of 1

Rev. No.:

Available hours/cycles for APU life limited parts

APU Description

: AUXILIARY POWER UNIT

Part Number

: 3800550-1

Serial number

P2273

IIN

Z0000

Aircraft Reg

: SNB

Position

APU

Date Installed

15-Nov-2017

TSN / CSN

: 10878 / 7124

TSLV / CSLV

3694 / 2305

Remarks

: AT REMOVAL DATED 23NOV2019

Item No (ATA Chapter	Position	IIN	Part Number	Part D escri ption	Serial Number	TSO# LL(HR)	CSO# LL(CYC)	TSN	CSN	Available Hours Cycles
1	49-00-00	APU	Z0000	3800550-1	AUXILIARY POWER UNIT	P2273	3694	2305	10878	7124	NA NA
2	49-23-00		Z3311	3822611-1	IMPELLER COMPRESSOR 1ST STAGE	13-182449-08502		27000 *	10878	7124	19876
3	49-23-00		Z3312	3822341-5	IMPELLER, COMPRESSOR 2ND STG	1618244923700		27000 *	3694	2305	24695
4	49-23-00		Z3313	3822612-1	IMPELLER COMPRESSOR LOAD	13-182449-08188		27000 *	10878	7124	19876
5	49-25-00		Z3511	3842151-3	ROTOR ASSEMBLY, 15T STAGE	12-168522-01537		27000 *	10878	7124	19876
6	49-25-00		Z3512	3842155-4	ROTOR ASSEMBLY, AND STAGE	12-168522-01912		27000 *	10878	7124	19876
7	49-25-00		Z3513	3842160-6	ROTOR ASSEMBLY, 3RD STAGE	12-156101-09303		27000 *	10878	7124	19876

*** End Of Report ***



Note: #-TSO/CSO only applicable to Module and Non-Life Limited Parts.

^{*** -} Life Calculation on Revised Life Limit ** - Life Calculation on Soft Life Limit * - Life Calculation on Hard Life Limit