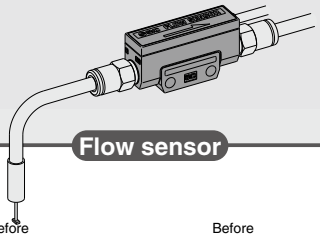
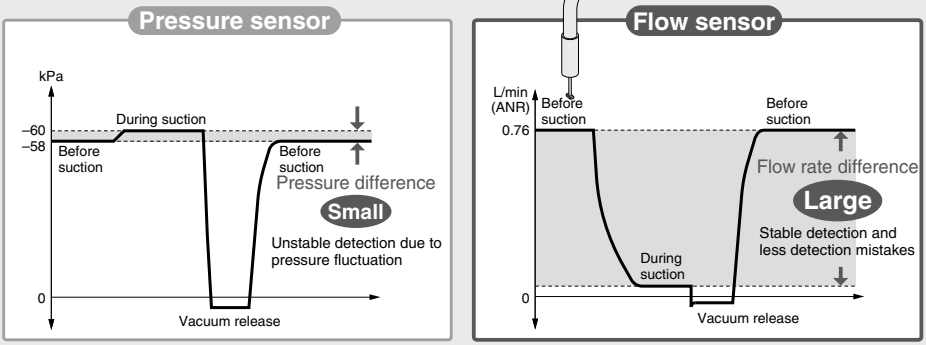
Flow Sensor

Series PFMV

Suction verification of very small work pieces

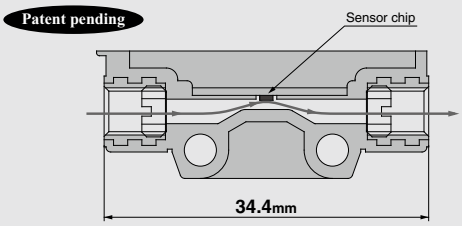
This flow sensor enables precise suction.





(Comparison under Nozzle diameter: ø0.3, Vacuum pressure: –60 kPa)

- Repeatability: ±**2**% F.S.
  The taper-shaped flow passage in front of the sensor chip enables stable sensing.

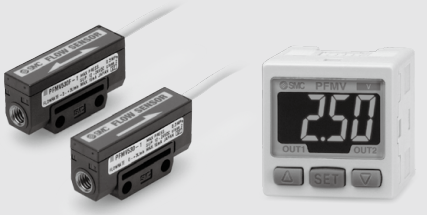


- Response speed: **5** ms or less
- Withstand pressure: **500** kPa
- Grease-free
- RoHS compliant
- Flexible cable

Flow rate display function added

Setting/Display according to flow value is possible

Model		Rated flow range (L/min (ANR))
		-3 -2 -1 -0.5 0 0.5 1 2 3
PFMV	505	
	510	
	530	
	505F	
	510F	
	530F	



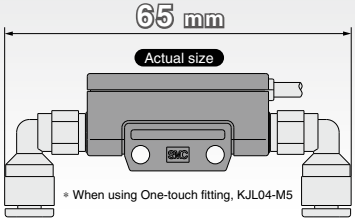
Sensor
Series PFMV**5**

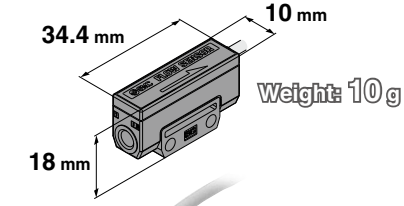
Voltage Monitor
Series PFMV**3**

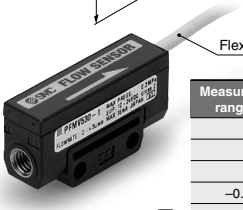
Sensor

Reduced piping space

Mountable in a space-saving location since the straight piping length is not required.







Series PFMV5

Measurement flow range (L/min)	Model
0 to 0.5	**PFMV505**
0 to 1	**PFMV510**
0 to 3	**PFMV530**
–0.5 to 0.5	**PFMV505F**
–1 to 1	**PFMV510F**
–3 to 3	**PFMV530F**

Voltage Monitor

A full range of sensors (6 ranges) can be covered by one monitor.

No need to select the range of connected sensors (excluding external input).

Range for connected sensors must be selected in order to use the flow rate display function.

Voltage display

Output voltage of the sensor is displayed.

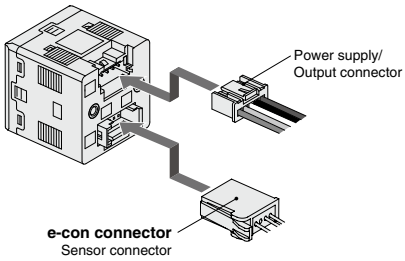
- Set voltage range: 0.7 to 5.10 V
- Minimum unit setting: 0.01 V

* Voltage value display and instantaneous flow rate display can be also selected.

Series PFMV3

Connectors

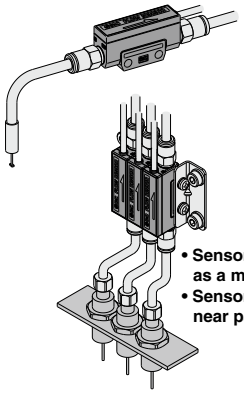
Easy connection and removal of wiring



Applications

Suction verification of very small work pieces

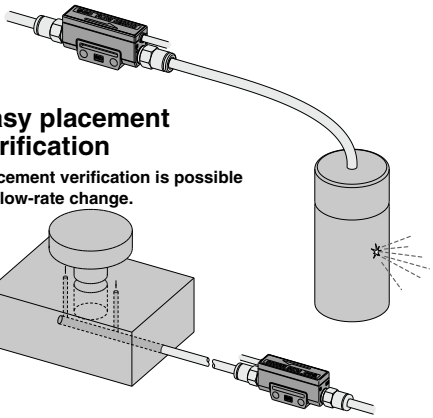
- **Suction of small components can be checked.**
- **Highly applicable to small nozzles**
- **Nozzle clogging and crushing detectable.**



- **Sensors can be mounted as a manifold.**
- **Sensors can be mounted near pads.**

Easy leak test

- **Easily detects pin halls on molded parts.**

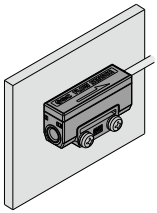


Easy placement verification

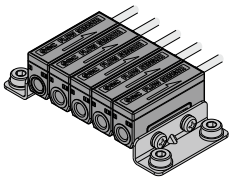
- **Placement verification is possible by flow-rate change.**

Mountings

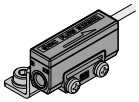
● **Direct mount**



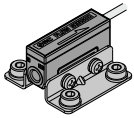
● **Manifold mount**



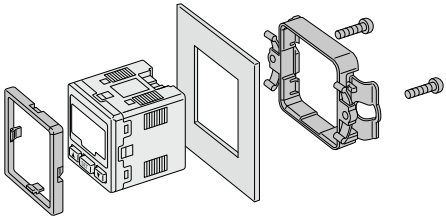
● **One-side bracket mount**



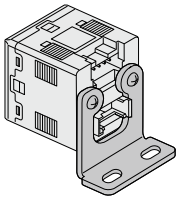
● **Both-side bracket mount**



● **Panel mount**

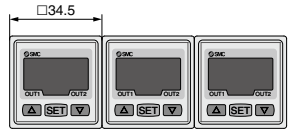


● **Bracket mount**

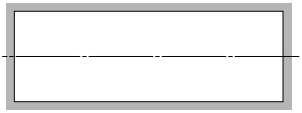


Support for vertical and horizontal secure mounting

- A single panel opening is sufficient.
- Reduces panel fitting labor and enables space-savings.



Panel opening

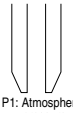


Model Selection

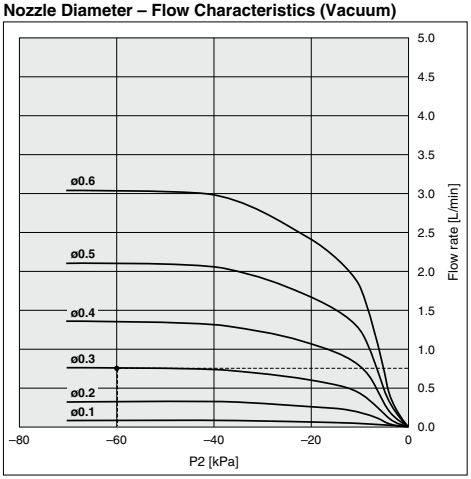
Nozzle Diameter and Flow Characteristics (Approximate values)

Use the following graphs as a reference to select sensor measuring range.

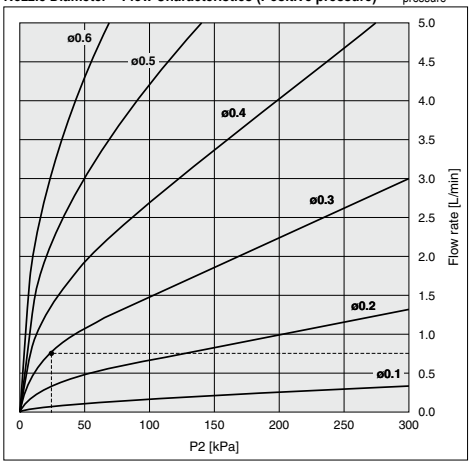
P2: Nozzle internal pressure



Nozzle Diameter – Flow Characteristics (Vacuum)



Nozzle Diameter – Flow Characteristics (Positive pressure)

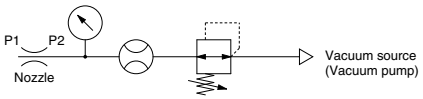


Example (Vacuum)

Selecting conditions:

Nozzle diameter: ø0.3 P1: 0 [kPa]
P2: –60 [kPa]

The flow rate will be 0.7 to 0.8 [L/min] based on the graph.
→ Select the PFMV510-1.

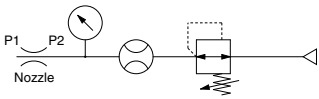


Example (Positive pressure)

Selecting conditions:

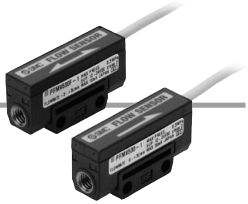
Nozzle diameter: ø0.3 P1: 0 [kPa]
P2: 20 [kPa]

The flow rate will be 0.7 to 0.8 [L/min] based on the graph.
→ Select the PFMV510-1.



Note) Since the calculated value may not meet the approximate value due to leakage and pressure loss in the piping system, please check the result by using actual equipment.

Flow Sensor
Series PFMV5



How to Order

PFMV5 05 – 1 – [ ] [ ]

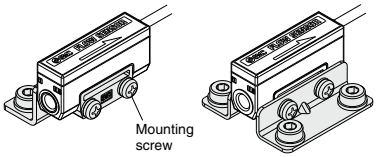
Measurement flow range

05	0.0 to 0.5 L/min
10	0.0 to 1.0 L/min
30	0.0 to 3.0 L/min
05F	–0.5 to 0.5 L/min
10F	–1.0 to 1.0 L/min
30F	–3.0 to 3.0 L/min

Output specifications

1	Analog output (1 to 5 V)

Option (shipped together)

Nil	None
A	With L-type bracket 

∗ 2 L-type brackets (with 2 mounting screws) are included.

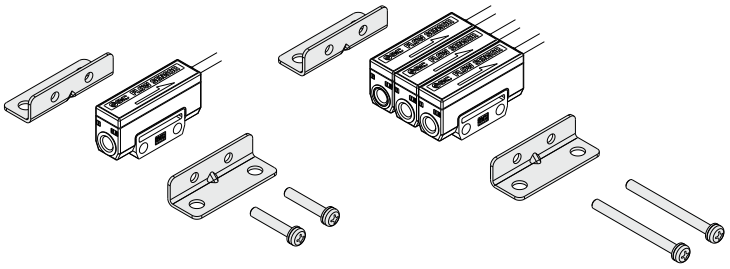
Operation manual

Nil	With operation manual (Japanese and English)
N	None

Option/Part No.

If a single option or manifold mounting are required, order sensors with the part numbers below separately.

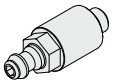
Part no.	Stations	Note
ZS-36-A1	For 1 station (for single unit)	2 L-type brackets, 2 mounting screws M3 x 15L
ZS-36-A2	For 2 stations	2 L-type brackets, 2 mounting screws M3 x 25L
ZS-36-A3	For 3 stations	2 L-type brackets, 2 mounting screws M3 x 35L
ZS-36-A4	For 4 stations	2 L-type brackets, 2 mounting screws M3 x 45L
ZS-36-A5	For 5 stations	2 L-type brackets, 2 mounting screws M3 x 55L



Compact Suction Filter

Part no.	Connection type
ZFC050-M5X68	IN/OUT: M5
ZFC050-AU6X68	IN: ø6 Barb fitting OUT: M5
ZFC-EL013-A	Element (10 pcs.)

ZFC050-M5X68



ZFC050-AU6X68

Specifications

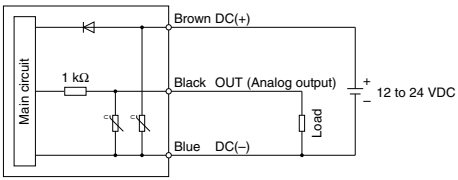
For details about the Flow Switch Precautions, refer to pages 952 and 953. For details about the Specific Product Precautions, refer to the Operation Manual at SMC website.

Model		PFMV505	PFMV510	PFMV530	PFMV505F	PFMV510F	PFMV530F
Applicable fluid		Dry air, N_2 (JIS B 8392-1 1.1.2 to 1.6.2: 2003, ISO 8573-1 1.1.2 to 1.6.2)					
Rated flow range (Flow rate range) Note 1)		0 to 0.5 L/min	0 to 1 L/min	0 to 3 L/min	–0.5 to 0.5 L/min Note 2)	–1 to 1 L/min Note 2)	–3 to 3 L/min Note 2)
Accuracy		±5% F.S. Note 3)					
Repeatability		±2 F.S. Note 3)					
Pressure characteristics (0 kPa reference Note 4))		±2% F.S. (0 to 300 kPa) ±5% F.S. (–70 to 0 kPa)					
Temperature characteristics (25°C reference)		±2% F.S. (15 to 35°C) ±5% F.S. (0 to 50°C)					
Rated pressure range Note 5)		–70 kPa to 300 kPa					
Operating pressure range Note 6)		–100 kPa to 400 kPa					
Proof pressure		500 kPa					
Analog output (Non-linear output)		Voltage output: 1 to 5 V, Output impedance: Approx. 1 kΩ					
Response time		5 ms or less (90% response)					
Power supply voltage		12 to 24 VDC ± 10% (with polarity protection)					
Current consumption		16 mA or less					
Environment	Enclosure	IP40					
	Fluid temperature	0 to 50°C (No freezing and condensation)					
	Operating temperature range	0 to 50°C (No freezing and condensation)					
	Stored temperature range	–10 to 60°C (No freezing and condensation)					
	Operating humidity range	35 to 85% R.H. (No condensation)					
	Stored humidity range	35 to 85% R.H. (No condensation)					
	Withstand voltage	1000 VAC for 1 minute between terminals and housing					
	Insulation resistance	50 MΩ or more (500 VDC measured via megohmmeter) between terminals and housing					
	Port size	M5 x 0.8 (Tightening torque: 1 to 1.5 N·m)					
	Wetted parts material	PPS, Si, Au, Stainless steel 316, C3604 (Electroless nickel plating)					
Standards		CE UL, CSA RoHS					
Lead wire		Vinyl cabtire cord, 3 cores ø2.6, 0.15 mm², 2 m					
Weight		10 g (excluding lead wire)					

Note 1) Flow rate in the specification is the value at standard condition.
Note 2) Analog output indicates 3 V when the flow rate is 0. When the flow direction is from IN to OUT, the output is changed to 5 V, and when it's from OUT to IN, the output is changed to 1 V.
Note 3) The unit % F.S. is based on the full scale of analog 4 V (1-5 V).
Note 4) 0 kPa indicates the atmospheric release.
Note 5) Pressure range that satisfies the product specifications
Note 6) Applicable pressure range
Note 7) For details about wiring, refer to the Operation Manual that can be downloaded from SMC website (http://www.smcworld.com).

Internal Circuits and Wiring Examples

-1
Analog voltage output

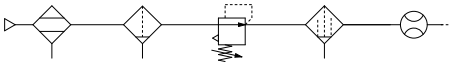


Lead Wire Specifications

Conductor	Nominal cross section area	AWG26
	External diameter	0.58 mm
Insulator	External diameter	0.88 mm
	Colors	Brown, Blue, Black
Sheath	Material	Oil-resistant/Heat-resistant PVC
Finished external diameter		2.6

Recommended Pneumatic Circuits

Compressed air line



Dryer	Air filter	Regulator	Micro mist separator	Flow sensor
IDF IDU	**AF**	**AR IR**	**AMD AFD**	**PFMV**

Recommended Fittings

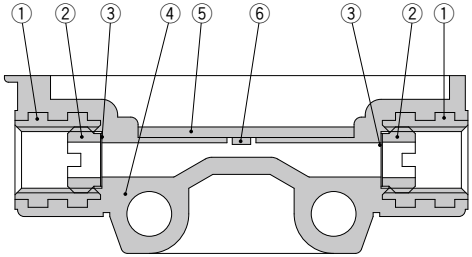
One-touch Fitting/Series KQ2

Type	Tubing O.D. (mm)	Port size	Model
Male connector	4	M5 x 0.8	KQ2H04-M5A
Male elbow			KQ2L04-M5A

Miniature Fitting/Series M

Type	Tubing O.D. (mm)	Port size	Model
Barb fitting for nylon tube	4	M5 x 0.8	M-5AN-4
	6		M-5AN-6

Wetted Parts Construction

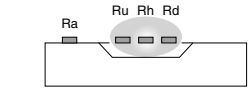


Component Parts

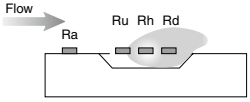
No.	Description	Material
1	**Fitting for piping**	C3604 (Electroless nickel plating)
2	**Mesh holding screw**	
3	**Mesh**	Stainless steel 316
4	**Body**	PPS
5	**Print circuit board**	GE4F
6	**Sensor chip**	Si, Au

Detection Principle

This MEMS sensor chip consists of upstream temperature measuring sensor (Ru) and downstream temperature measuring sensor (Rd), which are placed symmetrically from the center of a platinum thin film coated heater (Rh) mounted on a membrane, and an ambient temperature sensor (Ra) for measuring gas temperature.
The principle is shown as the diagram on the right. (a) When the gas is static, the temperature distribution of heated gas centered around Rh is uniform, and Ru and Rd have the same resistance. (b) When the gas flows from the left side, it upsets the balance of the temperature distribution of heated gas, and the resistance of Rd becomes greater than that of Ru.
The difference in resistance between Ru and Rd is proportional to the flow velocity, so measurement and analysis of the resistance can show the flow direction and velocity of the gas.
Ra is used to compensate the gas and/or ambient temperature.



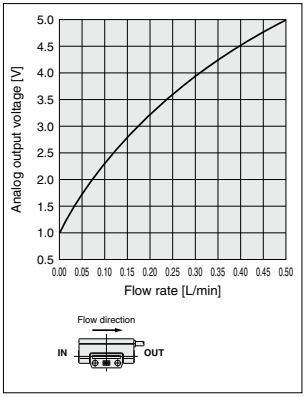
(a) The gas is static.



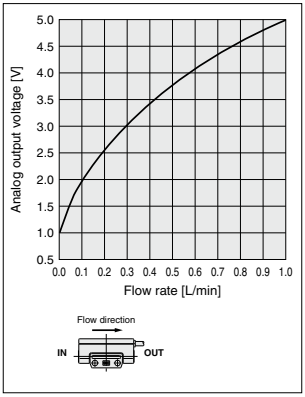
(b) The gas flows from the left side.

Analog Output (Non-linear output)

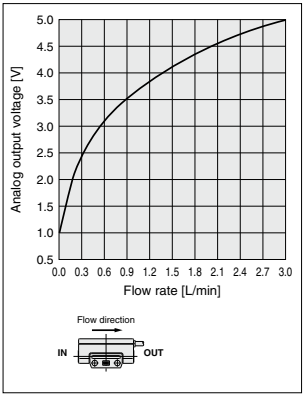
PFMV505-1



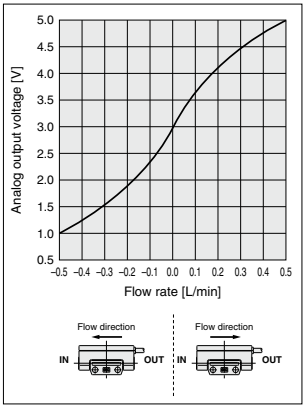
PFMV510-1



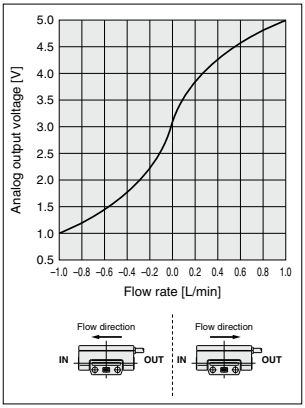
PFMV530-1



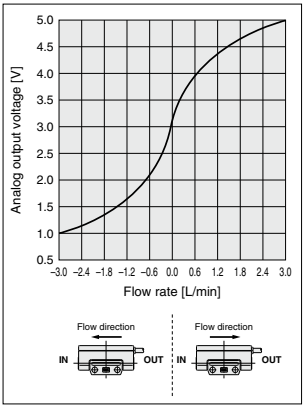
PFMV505F-1



PFMV510F-1

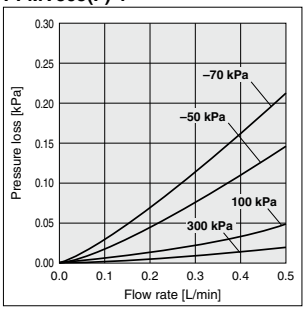


PFMV530F-1

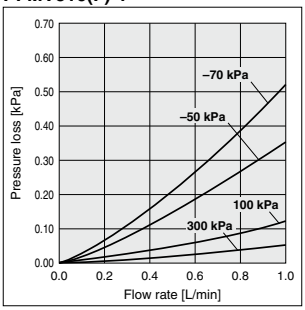


Pressure Loss

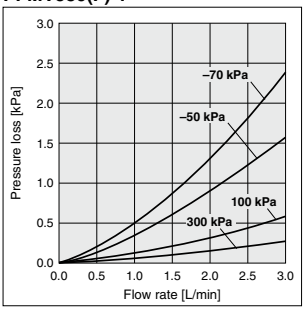
PFMV505(F)-1



PFMV510(F)-1

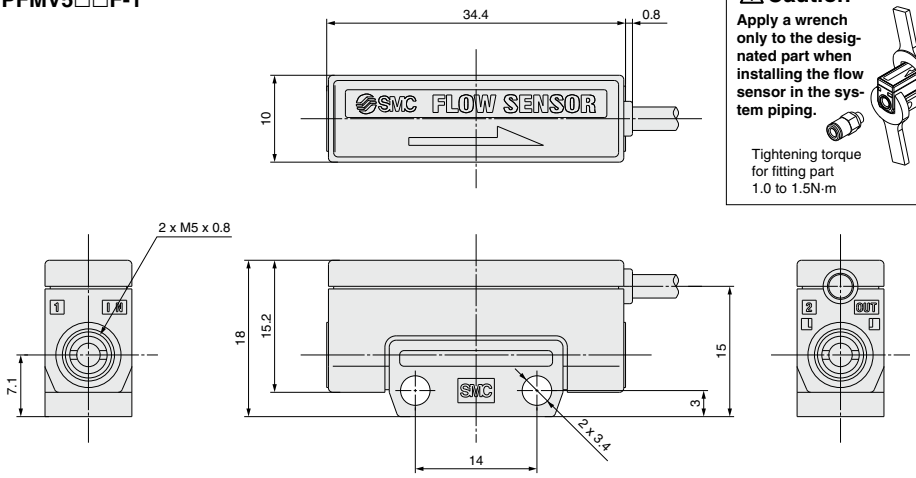


PFMV530(F)-1



Dimensions

PFMV5□□-1
PFMV5□□F-1

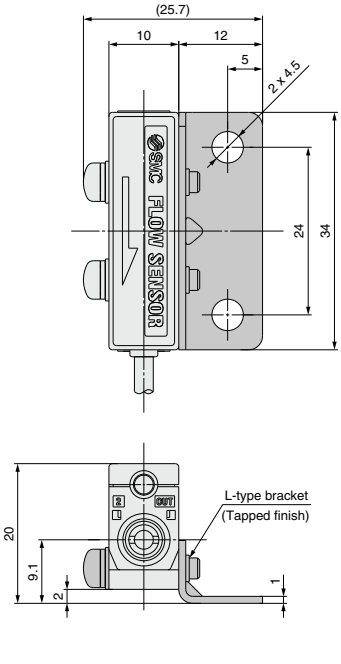


⚠ Caution

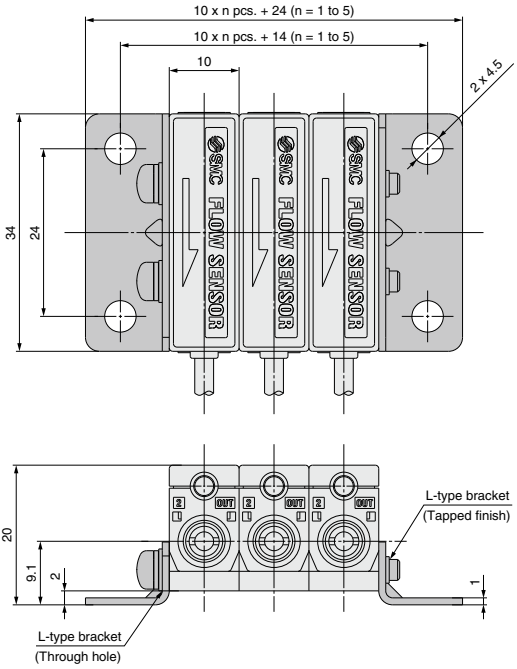
Apply a wrench only to the designated part when installing the flow sensor in the system piping.

Tightening torque for fitting part 1.0 to 1.5N·m

One-side bracket



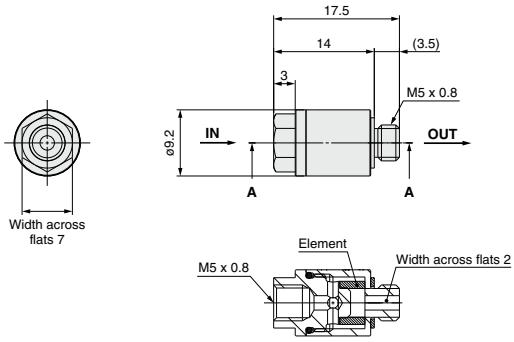
Both-side bracket



The dimensions show the PFMV5□□-1. The PFMV5□□F-1 has the same dimensions.

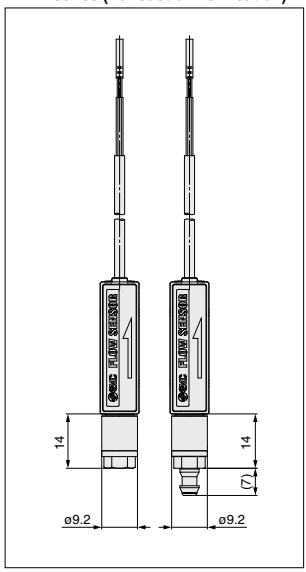
Suction Filter

ZFC050-M5X68

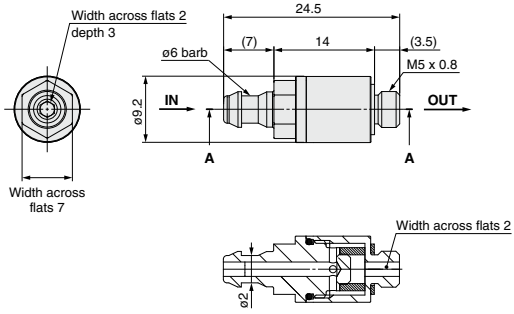


Section diagram A-A

Example of mounting to the flow sensor PFMV series (For suction verification)



ZFC050-AU6X68



Section diagram A-A

Specifications

Filtration degree	3 μm (Nominal)
Fluid	Air
Operating pressure range	–100 to 600 kPa
Ambient temperature	0 to 60°C (No freezing)

Replacement element part no.···ZFC-EL013-A

⚠Caution

1. To screw in OUT side port (M5 male thread), tighten by hand before giving it an additional 1/4 turn with a tightening tool.
2. When replacing the element, remove the IN side body using the hexagon surface on the IN side, then replace the element. After replacing the element, tighten the IN side body with the tightening torque 0.5 to 0.7 N·m.
3. As a rule, replace the element when the pressure drops by 20 kPa.
4. The response time of the single flow sensor is 5 msec. However, take great care since the response may be delayed depending on the element clogged conditions.

Voltage Monitor for PFMV5

Series PFMV3

How to Order

Output specifications

0	2 NPN outputs + 1 to 5 V output
1	2 NPN outputs + 4 to 20 mA output
2	2 NPN outputs + Auto-shift input
3	2 PNP outputs + 1 to 5 V output
4	2 PNP outputs + 4 to 20 mA output
5	2 PNP outputs + Auto-shift input

Note) Auto-shift, Auto-shift zero can be selected.

Operation manual

Nil	With operation manual (Japanese and English)
N	None

Calibration certificate

Nil	None
A	With calibration certificate

Note 1) The certificate is written in both English and Japanese. Please consult with us for other languages.
Note 2) Only the voltage monitor will be calibrated. Calibration will not be made to the flow rate display.

PFMV3 0 0 – M L □ □ – □ □

Type

3	Remote display unit

Input specifications

Symbol	Content	Applicable remote type sensor unit
0	Voltage input	PFMV5□(F)-1-□□

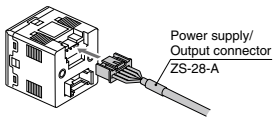
Unit specifications

Nil	With unit switch function Note 1)
M	Fixed SI unit Note 2)

Note 1) Since the unit for Japan is fixed to SI due to new measurement law, this option is for overseas.
Note 2) Fixed unit Voltage: V
Instantaneous flow rate: L/min

Option 1

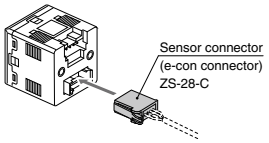
Nil	None
L	Power supply/Output connector



Note) Cable is shipped together, but not connected.

Option 3

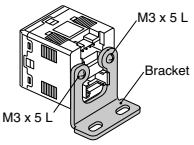
Nil	None
G	With sensor connector



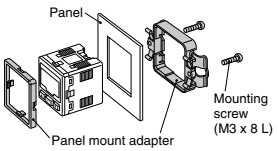
Note) Connector is shipped together, but not connected.

Option 2

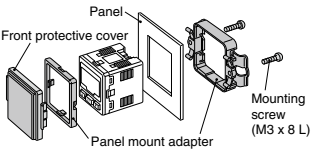
Nil	None
E	Bracket



B	Panel mount adapter



D	Panel mount adapter + Front protective cover



Note) Options are shipped together, but not assembled.

The PFMV3 series is a monitor that displays the output voltage of the PFMV5 series.

∗ Voltage value display and instantaneous flow rate display can be selected.

Option/Part No.

Description	Part no.	Note
Power supply/Output connector (2 m)	ZS-28-A	
Bracket	ZS-28-B	With M3 x 5 L (2 pcs.)
Sensor connector	ZS-28-C	1 pc.
Panel mount adapter	ZS-27-C	With M3 x 8 L (2 pcs.)
Panel mount adapter + Front protective cover	ZS-27-D	With M3 x 8 L (2 pcs.)

Specifications

For details about the Flow Switch Precautions, refer to pages 952 and 953. For details about the Specific Product Precautions, refer to the Operation Manual at SMC website.

Model		Series PFMV3□□					
Applicable sensor		PFMV505	PFMV510	PFMV530	PFMV505F	PFMV510F	PFMV530F
Flow rate	Rated range	0 to 0.5 L/min	0 to 1 L/min	0 to 3 L/min	–0.5 to 0.5 L/min	–1 to 1 L/min	–3 to 3 L/min
	Displayable range	–0.025 to 0.525 L/min	–0.05 to 1.05 L/min	–0.15 to 3.15 L/min	–0.525 to 0.525 L/min	–1.05 to 1.05 L/min	–3.15 to 3.15 L/min
	Settable range	–0.025 to 0.525 L/min	–0.05 to 1.05 L/min	–0.15 to 3.15 L/min	–0.525 to 0.525 L/min	–1.05 to 1.05 L/min	–3.15 to 3.15 L/min
	Minimum unit setting	0.001 L/min	0.01 L/min		0.001 L/min	0.01 L/min	
Voltage	Rated range	1.00 to 5.00 V					
	Display voltage range	0.70 to 5.10 V: Voltages below 0.7 V displayed as "LLL", voltages above 5.10 V displayed as "HHH".					
	Set voltage range	0.70 to 5.10 V					
	Minimum unit setting	0.01 V					
Indication unit Note 1)		Voltage: V Instantaneous flow rate: L/min, CFH (ft^3/h)					
Power supply voltage		12 to 24 VDC (±10%) (with polarity protection)					
Current consumption		50 mA or less					
Hysteresis Note 2)		Hysteresis mode: Variable, Window comparator mode: Variable					
Switch output		NPN or PNP open collector output: 2 outputs Max. load current: 80 mA, Max. load voltage 30 VDC (at NPN output), Residual voltage 1 V or less (at load current 80 mA), With short-circuit protection					
Response time		Switch output: 2 ms (10 ms, 50 ms, 0.5 s, 1 s can be selected.) Note 3)					
Repeatability Note 4)		±0.1% F.S., Analog output accuracy: ±0.3% F.S.					
Analog output		Voltage output: 1 to 5 VDC, Output impedance: Approx. 1 kΩ Current output: 4 to 20 mA DC, Max. load impedance: 600 Ω (at 24 VDC) Min. load impedance: 50 Ω, Accuracy: ±1% F.S. (relative to display value), Response: 0.1 s (90% response or less)					
Display accuracy Note 4)		±0.5% F.S. ± 1 digit					
Display method		3+1/2-digit, 7-segment LED 2-color display (Red/Green) Updated cycle: 10 times/sec					
Status LED's		OUT1: Lights up when output is turned ON (Green). OUT2: Lights up when output is turned ON (Red).					
External input (Auto-shift input) Note 5)		No-voltage input (Reed or Solid state), LOW level input 5 msec or more, LOW level 0.4 V or less					
Enclosure		IP40					
Operating temperature range		Operating: 0 to 50°C Stored: –10 to 60°C (No freezing and condensation)					
Operating humidity range		Operating, Stored: 35 to 85% R.H. (No condensation)					
Withstand voltage		1000 VAC for 1 minute between terminals and housing					
Insulation resistance		50 MΩ or more (500 VDC measured via megohmmeter) between terminals and housing					
Temperature characteristics		±0.5% F.S. or less (25°C reference)					
Standards		CE UL, CSA RoHS					
Connection		Power supply/Output connection: 5P connector, Sensor connection: 4P connector (For cable specifications, refer to page 1014.)					
Material		Front case, Rear case: PBT					
Weight		30 g (without cable) 85 g (with cable)					

Note 1) When equipped with a unit switching function. (The SI unit (L/min or V) is fixed for types with no unit switching function.)
Note 2) Set to hysteresis mode at the time of shipment from the factory. Can be changed to window comparator mode using push-buttons.
Note 3) This is the response when the setting value is set to 90% to a 0 to 100% of step input.
Note 4) When the flow rate display function is selected, the repeatability and display accuracy should be exactly like the graph on page 1012.
Note 5) Auto-shift function is turned OFF at the time of shipment from the factory. Use it after auto-shift function is turned ON using push-buttons.
Note 6) For details about wiring, refer to the Operation Manual that can be downloaded from SMC website (http://www.smcworld.com).

Settable Range and Voltage Input Range

The settable rate range is the range that can be set in the switch.
The inputtable range is the range that satisfies the switch specifications (accuracy, linearity, etc.).
It is possible to set a value outside of the inputtable range if it is within the settable range, however, the specification is not guaranteed.

Item	Input voltage
Voltage input range	0 / 0.7 V / 5.10 V / 5.20 V
Display voltage range	LLL / HHH
Set voltage range	

The settable rate range is the flow range that can be set in the switch.
The rated flow range is the flow rate range that satisfies the switch specifications (accuracy, linearity, etc.).
It is possible to set a value outside of the rated flow range if it is within the settable range, however, the specification is not guaranteed.

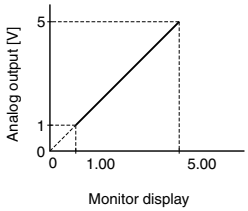
Sensor	Flow rate range
	–3 L/min / –1 L/min / –0.5 L/min / 0 / 0.5 L/min / 1 L/min / 3 L/min
PFMV505	0 to 0.5 L/min; –0.025 L/min to 0.525 L/min; –0.025 L/min to 0.525 L/min
PFMV510	0 to 1 L/min; –0.05 L/min to 1.05 L/min; –0.05 L/min to 1.05 L/min
PFMV530	0 to 3 L/min; –0.15 L/min to 3.15 L/min; –0.15 L/min to 3.15 L/min
PFMV505F	–0.5 L/min to 0.5 L/min; –0.525 L/min to 0.525 L/min; –0.525 L/min to 0.525 L/min
PFMV510F	–1 L/min to 1 L/min; –1.05 L/min to 1.05 L/min; –1.05 L/min to 1.05 L/min
PFMV530F	–3 L/min to 3 L/min; –3.15 L/min to 3.15 L/min; –3.15 L/min to 3.15 L/min

The values shown on the graph are the displayed flow rate range and set flow rate range when Series PFMV5 and Series PFMV3 are connected.

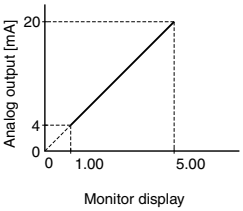
Rated flow range
Displayable flow range
Settable range

Analog Output

1 to 5 VDC

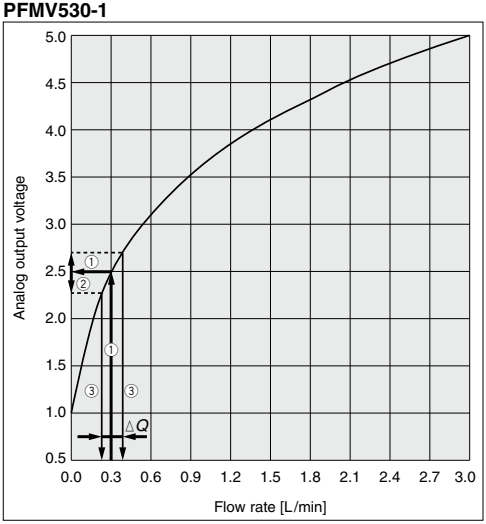


4 to 20 mA DC



Display Accuracy and Repeatability when Combined with PFMV5.

PFMV530-1



When the flow rate display function for the PFMV3 series is selected, calculate the repeatability from the analog output characteristics graph (page 1006).

Example) For PFMV530-1 (0 to 0.3 L/min)

① When the actual flow rate is 0.3 L/min, the PFMV530-1 outputs approximately 2.5 V of analog voltage (Arrow ① in the graph on the left).

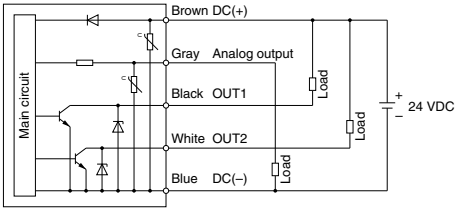
② The PFMV5 series has a repeatability of ±2% F.S. (±80 mV) (Arrow ② in the graph on the left).

③ When this accuracy is converted to a flow rate, it becomes approximately ±3% F.S. (±0.09 L/min), and this width becomes the repeatability when the flow rate is displayed (arrow ③, and the width of △ Q, in the graph on the left).

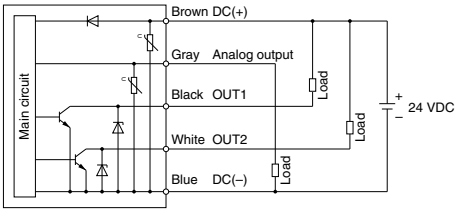
The flow rate display accuracy can be also calculated from the PFMV5 series accuracy (±5% F.S.).

Internal Circuits and Wiring Examples

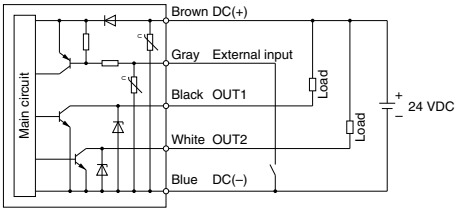
-0
NPN (2 outputs) + Analog voltage output



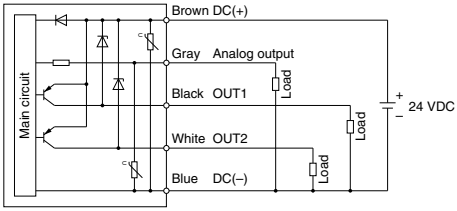
-1
NPN (2 outputs) + Analog current output



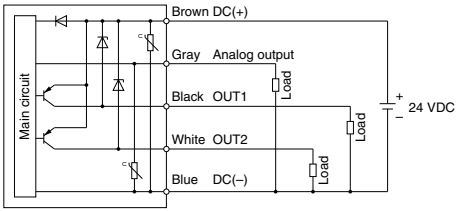
-2
NPN (2 outputs) + External input



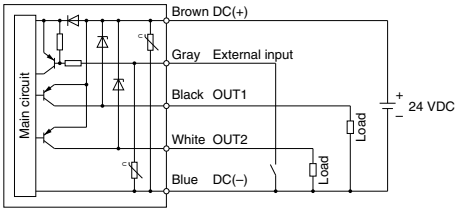
-3
PNP (2 outputs) + Analog voltage output



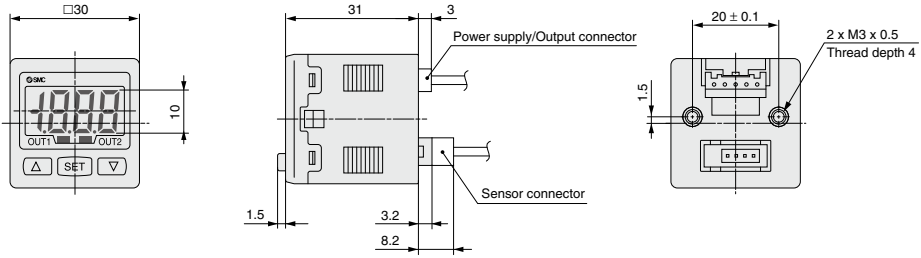
-4
PNP (2 outputs) + Analog current output



-5
PNP (2 outputs) + External input

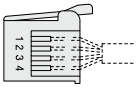


Dimensions



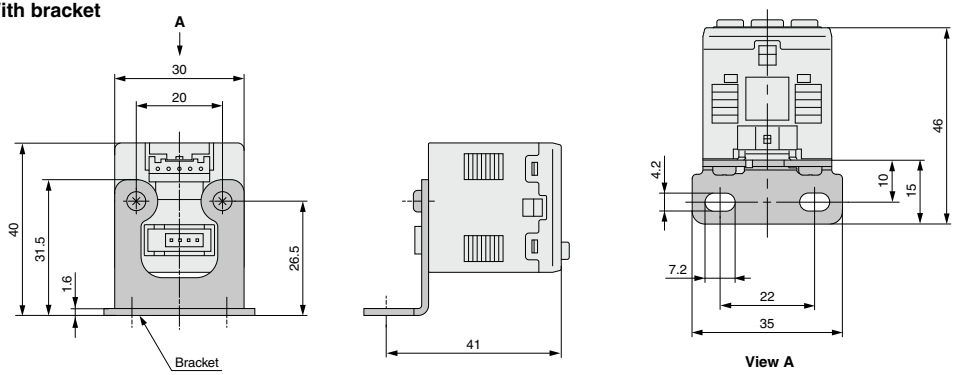
Sensor connector (ZS-28-C)

Pin no.	Terminal name
1	DC (+)
2	N.C.
3	DC (–)
4	IN

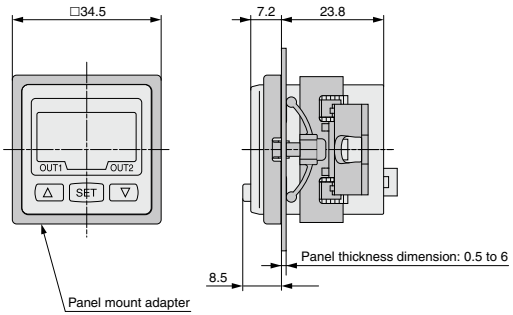


∗ 1 to 5 V (Sensor output)

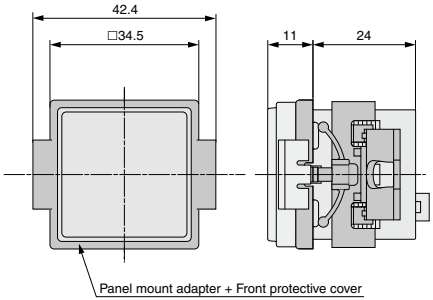
With bracket



With panel mount adapter



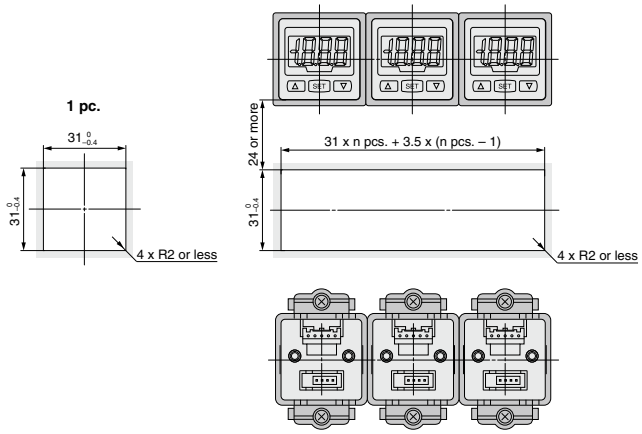
With panel mount adapter + Front protective cover



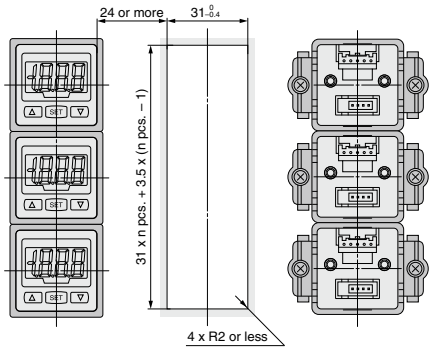
Dimensions

Panel fitting dimensions

Secure mounting of n pcs. (2 or more) switches (Horizontal)

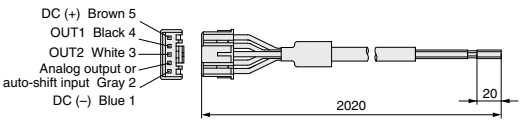


Secure mounting of n pcs. (2 or more) switches (Vertical)



Note) If a bend (R) is used, limit it to R2 or less.

Power supply/Output connector (ZS-28-A)



Cable Specifications

Con-ductor	**Nominal cross section area**	0.2 mm^2
	External diameter	0.58 mm
Insula-tor	**External diameter**	Approx. 1.12 mm
	Colors	Brown, Black, White, Gray, Blue
Sheath	**Material**	Oil-resistant PVC
Finished external diameter		ø4.1

Series PFMV3
Function Details

■ Output operation
The output operation can be selected from the following:
Output (hysteresis mode and window comparator mode) corresponding to receiving voltage
At the time of shipment from the factory, it is set to hysteresis mode and reverse output.

■ Displayed values
The monitor receives the output voltage of the connected sensor and displays the received voltage. The unit is [V] and the voltage is displayed at 0.01 V intervals.
However, the voltage under 0.70 V is displayed as “LLL” and that of 5.1 V or more is displayed as “HHH”.
Since the voltage is displayed on the monitor, it doesn’t rely on the sensor range.

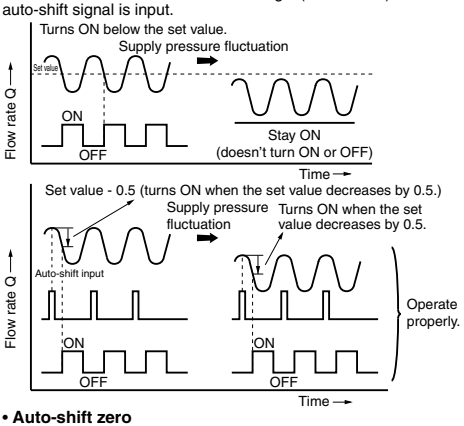
■ Indication color
The indication color can be selected for each output condition. The selection of the indication color provides visual identification of abnormal values. (The indication color depends on OUT1 setting.)

Green for ON, Red for OFF
Red for ON, Green for OFF
Red all the time
Green all the time

■ Setting of response time
The flow rate may change momentarily during transition between ON (open) and OFF (closed) of the valve. It can be set so that this momentary change is not detected.

2 ms
10 ms
50 ms
0.5 s
1 s

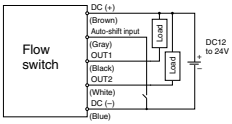
■ External input function
• Auto-shift
If the supply pressure of the air source fluctuates, the flow rate of vacuum generators such as an ejector also fluctuates. In that case, the switch may not operate properly when checking suction. Auto-shift is a function that corrects this fluctuation.
This function sends the output corresponding to the relative change based on the flow rate when the auto shift signal is input.
Set value = 0.50: The switch turns ON and OFF when the set value increases by 0.5 V from the reference value.
Set value = –0.50: The switch turns ON and OFF when the set value decreases by 0.5 V from the reference value.
The reference value shows the voltage (= flow rate) when the auto-shift signal is input.



• Auto-shift zero
A function that displays the instantaneous flow rate as zero when the above auto-shift signal is input.

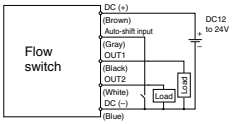
■ Wiring example when using auto-shift input
PFMV302

NPN open collector output with auto-shift input: 2 outputs



PFMV305

PNP open collector output with auto-shift input: 2 outputs



■ Auto-preset function
This is a function that calculates the set value automatically.
When predetermined operation is conducted while the sensor is connected, the set value is calculated and decided automatically by changing the flow rate. (Fine adjustment is available.)

■ Selection of power-saving mode
The power-saving mode can be selected.
With this function, if no buttons are pressed for 30 sec., it shifts to power-saving mode.
At the time of shipment from the factory, the product is set to the normal mode (the power-saving mode is turned off).
(When power-saving mode is activated, the decimal point flashes.)

■ Setting of secret code
The user can select whether a secret code must be entered to release key lock.
At the time of shipment from the factory, it is set such that the secret code is not required.

■ Peak/Bottom value indication
The maximum (minimum) voltage is detected and updated from when the power supply is turned on. In peak (bottom) value indication mode, this maximum (minimum) voltage is displayed.

■ Keylock function
Prevents operation errors such as accidentally changing setting values.

■ Error indication function
When an error or abnormality arises, the location and contents are displayed.

Description	Contents	Action
Input voltage error	The voltage outside the applicable indication range is input.	Check the input voltage.
System error	Possibility of internal circuit damage before factory adjustment.	Stop operation immediately and contact SMC.
	System error. Possibility of data memorizing failure or internal circuit damage.	Reset the unit, and carry out all settings again.

If the failure cannot be solved after the above instructions are performed, please contact SMC for investigation.

■ Reference value correcting function
If the displayed value doesn’t become 1.00 due to the difference of the analog output of the connected sensors PFMV505, 510 and 530, the reference value will compulsively be set to 1.00.
When sensors PFMV505F, 510F and 530F are connected, the reference value will compulsively be set to 3.00.
Press the [△] and [▽] buttons simultaneously for 1 second or more when the flow rate is zero (The display flashes when successfully corrected).
The effective range of the correcting function is from 1.00 ± 0.2 V or 3.00 ± 0.2 V. If the monitor is operated outside this range, it displays “Er4” and the reference value won’t be corrected. Be sure to operate the monitor when the flow rate is zero.
When the PFM505 is used and the flow rate is applied, please pay attention to the following point. If this correcting function is applied around 3.00 V, the reference value will be changed and the function won’t work properly. If the monitor is improperly operated, return the flow rate to zero and operate the monitor again.
And when the flow rate display is selected, the effective range of the correcting function is ±2% F.S. of the flow rate range.

■ Display Mode
Select whether to display the voltage or the instantaneous flow rate.
The displayed flow rate value is for the standard condition (ANR), of 20°C, 1 αtm, and 65% R.H.