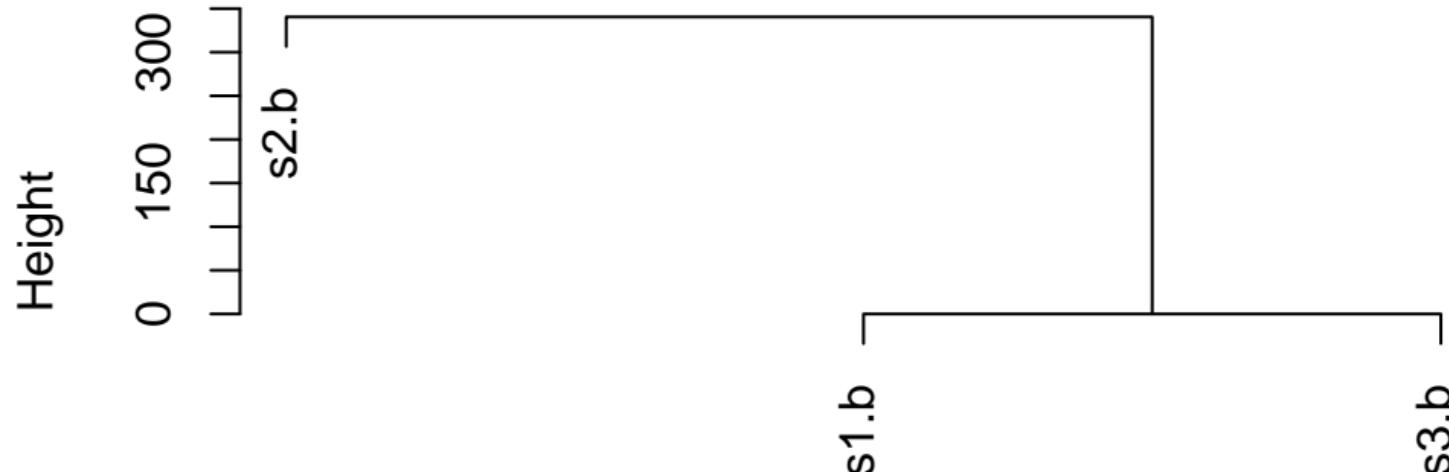


Cluster Dendrogram



```
dist(rbind(s1.b, s2.b, s3.b))  
hclust (*, "complete")
```