Support

If my work supports you, please support me too:

• PayPal: https://www.paypal.com/paypalme/Morgennebel/

When you buy something, please use my Referral-Link, at no additional cost:

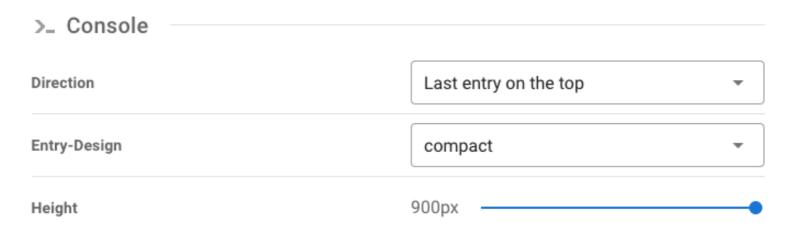
- AliExpress: https://s.click.aliexpress.com/e/ De0Vu1h
- Amazon: https://amzn.to/3L350X2

Thank you! Christian

Make the Console larger

Some KPA-buttons have longer Help text. To reduce scrolling in the Console you can enlarge the Console panel.

• Open Mainsail's Preferences --> Console, and raise the Height slider:

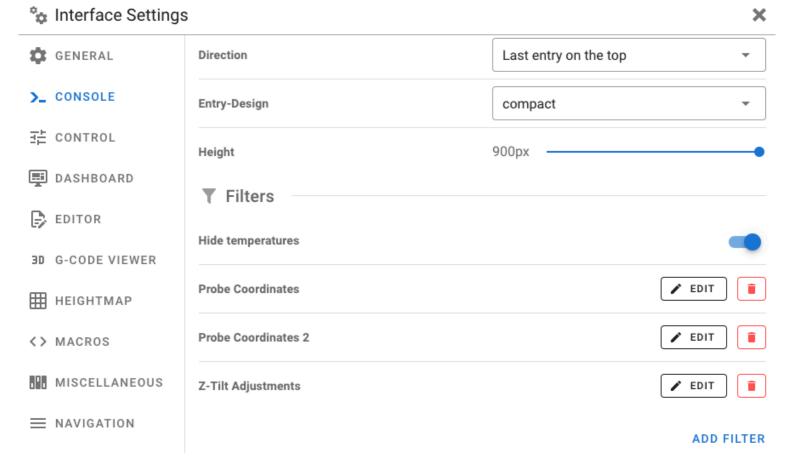


Cleaner Console Output

If you don't want to have your Console output flooded with all the single entries from the probing of Bed Mesh / Z-Tilt...

```
16:47 255 | (-16.0, 224.9) | (11.0, 204.9)
16:47 254 | (-2.7, 224.9) | (24.3, 204.9)
16:47 253 | (10.5, 224.9) | (37.5, 204.9)
16:47 252 | (23.8, 224.9) | (50.8, 204.9)
16:47 251 | (37.0, 224.9) | (64.0, 204.9)
      250 | (50.3, 224.9) | (77.3, 204.9)
16:47
      249 | (63.6, 224.9) | (90.6, 204.9)
16:47
16:47 248 | (76.8, 224.9) | (103.8, 204.9)
16:47 247 | (90.1, 224.9) | (117.1, 204.9)
16:47 246 | (103.3, 224.9) | (130.3, 204.9)
16:47 245 | (116.6, 224.9) | (143.6, 204.9)
16:47 244 | (129.9, 224.9) | (156.9, 204.9)
16:47 243 | (143.1, 224.9) | (170.1, 204.9)
16:47 242 | (156.4, 224.9) | (183.4, 204.9)
16:47 241 | (169.6, 224.9) | (196.6, 204.9)
16:47 240 | (182.9, 224.9) | (209.9, 204.9)
16:47 239 | (182.9, 212.0) | (209.9, 192.0)
     238 | (169.6, 212.0) | (196.6, 192.0)
16:47
16:47 237 | (156.4, 212.0) | (183.4, 192.0)
16:47 236 | (143.1, 212.0) | (170.1, 192.0)
16:47 235 | (129.9, 212.0) | (156.9, 192.0)
16:47 234 | (116.6, 212.0) | (143.6, 192.0)
```

• Open Mainsail's Preferences --> Console:



- Click "Add Filter":
- Name it "Probe Coordinates".
- In the RegEx field, copy & paste the following:
 .* \| (.*) \| (.*)
- Click "Store Filter".
- Create another Filter, named "Probe Coordinates 2".
- In the RegEx field, copy & paste the following: probe at .* is z=.*
- Click "Store Filter".
- Create another Filter, named "Z-Tilt Adjustments".
- In the RegEx field, copy & paste the following: Making the following Z adjustments.*
- Click "Store Filter".

Now you only get the interesting stuff, like this for the Z-Tilt adjustment attempts, and bed mesh:

```
17:00 Mesh Bed Leveling Complete
16:58 Generating new points...
16:58 Homing Z...
16:58 Retries: 4/50 Probed points range: 0.002500 tolerance:
      0.002500
16:58 Retries: 3/50 Probed points range: 0.003750 tolerance:
      0.002500
16:58 Probe samples exceed tolerance. Retrying...
16:58 Retries: 2/50 Probed points range: 0.007500 tolerance:
      0.002500
16:57 Retries: 1/50 Probed points range: 0.007500 tolerance:
      0.002500
16:57 Retries: 0/50 Probed points range: 0.018750 tolerance:
      0.002500
16:57 Z-Tilt...
16:57 Creating bed mesh...
      ....Bed Temperature: 20°C
      ...Gantry Calibrate: ON
      Mesh Probe Points X: 7
      Mesh Probe Points Y: 7
      .....Name: Mesh_GAC_020_7x7
```

Speed heating the bed...

If you want to shave the "Shutdown due to webhooks request" messages to a minimum:

- Create another Filter, named "Shutdown due to webhooks request".
- In the RegEx field, copy & paste the following: Shutdown due to webhooks request.*\r?\n.*Once.*
- Click "Store Filter".

20:26 Klipper Printer Additions v3.0a1

USING THE KPA BUTTONS

20:26 Klipper state: Disconnect

20:26 Klipper state: Shutdown

20:26 Shutdown due to webhooks request

20:26 Shutdown due to webhooks request

20:26 FIRMWARE RESTART

- First click: Shows the Button's Status in the Console.
- Further clicks within 5 seconds: Change Mode, or other Actions.

Module loaded: Bed Mesh Area Bed Mesh Multiple Pre-Print Pre-Print Prime Print : Pause In Heights v1.0b1 Print: Slow In Height v1.0b3 Slicer: OrcaSlicer Tools : Calibration / Preparation 1.0b1 Tools : Speed Heat Buttons ---- PRINTER Modules ----Sovol SV07 CPU Fans v1.0b4 Sovol SV07 Extra Features Sovol SV07 Hotend Fan 1.0b4 Sovol SV07 Part Fans Always only enable PRINTER modules which are for your printer model!