

# How to set up Object Exclusion

With Object Exclusion you can skip parts on your build plate while they print. This can be useful if one part fails printing, which usually leads to all parts failing sooner or later due to the spaghetti production...

## Moonraker

In the file "[moonraker.conf](#)", which you find next to your printer.cfg file, add the following two lines:

```
[file_manager]
enable_object_processing: True
```

Make sure to leave at least one line free between this and existing lines in the file.

Reboot your printer.

Some slicers need additional settings, to label objects. If so, you find it in the Setup Guide of the Slicer.

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Thank you!

Christian 😊