

How to print these files correctly

- Make sure to have your **Rotation Distance** already calibrated - see the Troubleshooting folder in the KPA-download.
- In your Slicer app, in the print settings, set the **height of the first layer** to **0.28 mm**.
- Print the test files.
 - To set the **z-offset** quickly you can use the file 100x100x0,28.
 - To verify the entire bed, use the 220 or 300 file.
- When you are happy with your z-offset, save it.
To do so, in Mainsail you first need to click the little blue "Save" knob...

🗑️ CLEAR  SAVE

+0.025 +0.05

- ...and then a dialog comes up with [Save Config](#):

Information

The new Z-Offset has been calculated and registered. Click on "SAVE CONFIG" to save it to the printer.cfg and restart Klipper.

[SAVE CONFIG](#) LATER

How to print after calibration

For your daily printing you can now use **any** first layer height you wish.