

## Updating the KPA from Version 3.0 and higher Versions

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- With Mainsail or fluidd, upload all files from the **printer\_additions** folder on your hard drive to the **printer\_additions** folder on your printer, done.
- **IF** the new version contains new module(s).
  1. Throw everything inside the **printer\_additions** folder away and upload the new files into it.
  2. Then rename the file  
**\_\_\_module\_loader\_template.cfg**  
to  
**\_\_\_module\_loader.cfg**  
Note the three underscores at the beginning of the file name.
  3. Open the **\_\_\_module\_loader.cfg** file and re-chose your desired modules.

## New Z-Level

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If you are **updating** from version **3.0b2**, or any older version.

- **Re-calibrate for perfect first layers!**
  - Use the button "**Calib Z Level Paper Test**", if applicable for your printer.
  - Use the button "**Calib Bed Screws**", if applicable for your printer.
  - **Delete** all bed meshes.
  - In **Adaptive Mesh Mode**, fine-tune your z-level by printing the 100x100 first layer test file in the Troubleshooting folder.
  - You may then activate the Multiple Mesh Mode again.

## New Start-G-Code for new Features

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If you are **updating** from version **3.0b2**, or any older version...

... copy & paste the **Start-G-Code** from the KPA's Slicer Setup Guides into your slicer app.

## New or changed Buttons

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If you have your Macros **sorted into categories**, and you update to one of the following releases, please re-add the listed buttons to your categories:

- **Version 3.0, new buttons:**

1. Mesh Organizer
2. Mesh Probe Point Distance
3. Calib Z Level Paper Test
4. Calib Bed Screws
5. Calib Rotation Distance
6. Calib Probe Accuracy
7. Calib PID
8. Calib Input Shaper
9. Calib Bed Finalizer

- **Changed button names:**

10. Mesh Adaptive Mode
11. Mesh Multiple Mode
12. PrePrint Prime Line Modi
13. PrePrint Prime Spiral Modi
14. PrePrint Prime Slow Modi
15. PrePrint SamuraiMove Modi
16. PrePrint Move To Cleaning Position Modi
17. Fan Hotend Modi (only Sovol SV07 Hotend Fan Module)
18. Fan MCU Modi (only Sovol SV07 MCU Fan Module)

- For reference, you may also check the Button Organization Guide - there are screenshots with all buttons that exist in a category.