

Support

If my work supports you, please support me too:

- PayPal: <https://www.paypal.com/paypalme/Morgennebel/>

When you buy something, please use my Referral-Link, at no additional cost:

- AliExpress: https://s.click.aliexpress.com/e/_De0Vu1h
- Amazon: <https://amzn.to/3L35OX2>

Thank you!

Christian 😊

Make the Console larger

Some KPA-buttons have longer Help text. To reduce scrolling in the Console you can enlarge the Console panel.

- Open **Mainsail's Preferences --> Console**, and raise the **Height** slider:

>_ Console

Direction

Last entry on the top

Entry-Design

compact

Height

900px

Cleaner Console Output

If you don't want to have your Console output flooded with all the single entries from the probing of Bed Mesh / Z-Tilt...

16:47	255		(-16.0, 224.9)		(11.0, 204.9)
16:47	254		(-2.7, 224.9)		(24.3, 204.9)
16:47	253		(10.5, 224.9)		(37.5, 204.9)
16:47	252		(23.8, 224.9)		(50.8, 204.9)
16:47	251		(37.0, 224.9)		(64.0, 204.9)
16:47	250		(50.3, 224.9)		(77.3, 204.9)
16:47	249		(63.6, 224.9)		(90.6, 204.9)
16:47	248		(76.8, 224.9)		(103.8, 204.9)
16:47	247		(90.1, 224.9)		(117.1, 204.9)
16:47	246		(103.3, 224.9)		(130.3, 204.9)
16:47	245		(116.6, 224.9)		(143.6, 204.9)
16:47	244		(129.9, 224.9)		(156.9, 204.9)
16:47	243		(143.1, 224.9)		(170.1, 204.9)
16:47	242		(156.4, 224.9)		(183.4, 204.9)
16:47	241		(169.6, 224.9)		(196.6, 204.9)
16:47	240		(182.9, 224.9)		(209.9, 204.9)
16:47	239		(182.9, 212.0)		(209.9, 192.0)
16:47	238		(169.6, 212.0)		(196.6, 192.0)
16:47	237		(156.4, 212.0)		(183.4, 192.0)
16:47	236		(143.1, 212.0)		(170.1, 192.0)
16:47	235		(129.9, 212.0)		(156.9, 192.0)
16:47	234		(116.6, 212.0)		(143.6, 192.0)

- Open **Mainsail's Preferences --> Console:**

ADD FILTER

- Now you only get the interesting stuff, like this for the Z-Tilt adjustment attempts, and bed mesh:

17:00 Mesh Bed Leveling Complete

16:58 Generating new points...

16:58 Homing Z...

16:58 Retries: 4/50 Probed points range: 0.002500 tolerance:
0.002500

16:58 Retries: 3/50 Probed points range: 0.003750 tolerance:
0.002500

16:58 Probe samples exceed tolerance. Retrying...

16:58 Retries: 2/50 Probed points range: 0.007500 tolerance:
0.002500

16:57 Retries: 1/50 Probed points range: 0.007500 tolerance:
0.002500

16:57 Retries: 0/50 Probed points range: 0.018750 tolerance:
0.002500

16:57 Z-Tilt...

16:57 Creating bed mesh...

....Bed Temperature: 20°C

...Gantry Calibrate: ON

Mesh Probe Points X: 7

Mesh Probe Points Y: 7

.....Name: Mesh_GAC_020_7x7

Speed heating the bed...

If you want to shave the "Shutdown due to webhooks request" messages to a minimum:

- Create another Filter, named "**Shutdown due to webhooks request**".
- In the RegEx field, copy & paste the following:
Shutdown due to webhooks request.*\r?\n.*Once.*
- Click "[Store Filter](#)".

20:26 Klipper Printer Additions v3.0a1

USING THE KPA BUTTONS

- First click: Shows the Button's Status in the Console.
- Further clicks within 5 seconds: Change Mode, or other Actions.

Module loaded:

Bed Mesh Area

Bed Mesh Multiple

Pre-Print

Pre-Print Prime

Print : Pause In Heights v1.0b1

Print : Slow In Height v1.0b3

Slicer: OrcaSlicer

Tools : Calibration / Preparation 1.0b1

Tools : Speed Heat Buttons

----- PRINTER Modules -----

Sovol SV07 CPU Fans v1.0b4

Sovol SV07 Extra Features

Sovol SV07 Hotend Fan 1.0b4

Sovol SV07 Part Fans

Always only enable PRINTER modules which are for your printer model!

20:26 Klipper state: Disconnect

20:26 [FIRMWARE_RESTART](#)

20:26 Shutdown due to webhooks request

20:26 Shutdown due to webhooks request

20:26 Klipper state: Shutdown