

Release Notes Version 1.5

- **Printer preset for the SV06 & Plus** - already works great, but is considered a beta version for now to be on the conservative side.
This thing now throws the plastic onto the bed with such speed and precision that I can't recognize my SV06 anymore. Admittedly I ripped out its soul and gave him a brand new brain - Sovol's [KlipperScreen](#). This is a different printer. A completely different one! 😊
- Roughly **200 value changes** to the 7 Process Presets.
- **Object Exclusion** is now enabled. Included is a pictured 3-step manual on how to set it up, and how to use it.
The 3-steps actually become 1 step, if you are using the [Klipper Printer Additions](#).
- **Better accuracy** for holes over the different speeds of the presets.
- **More love** applied to the **slow presets** (I work mostly from the fast ones towards the slow).
- Improved **seams**, greatly.
- **First Layer** height's are now **0.28mm**, to make it easier for starters to reach a working first layer.
- The best and **easiest to remove supports** the universe has seen to date (to say it modestly as mother taught me).
They are now by default off, as most prints don't need supports.
- In order to make it understandable **how exactly previous prints were printed**, the g-code filenames additionally contain the names of the **filament**
 - **process**
 - **printer** preset:

<input type="checkbox"/>	Filename	Filesize
<input type="checkbox"/>	3DBenchy • 48m20s • CV 1.5 SV07 (PETG) (Orange) (Eryone) • CV 1.5 SV07 200mms • CV 1.5 SV07.gcode	3.1 MB
—	3DBenchy • 48m20s • CV 1.5 SV07 (PETG) (Orange) (Eryone) • CV 1.5 SV07	

- New **Process Preset** [CV 1.5 SV06 060mms TPU](#).

- New **Filament Presets**

- [Overture TPU Black](#) (tested on the [klipperized](#) SV06).
- [Jayo PETG White](#)

- **Cooling**

I have now a SV07 Plus, and chosed the great "joy" to use it without my silent auxiliary fan mod. Having this second machine allows me to tune the filament's cooling settings for the stock configuration. Who of you is willing to pay me personal injury compensation for my broken ears?

Anyone?

Hello?

Someone still here?

- With this release I'm afraid I have to say that I become myself a fan of the Presets. 😊